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Box 05A

Book 13

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Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

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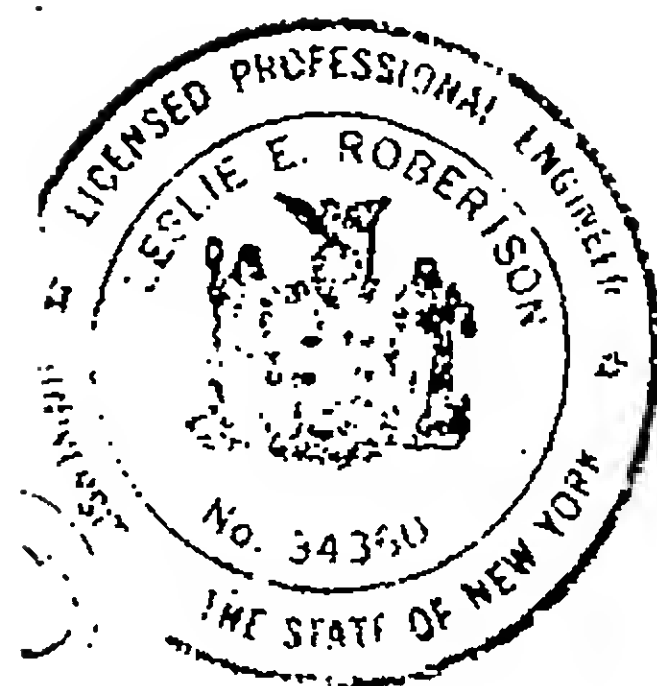
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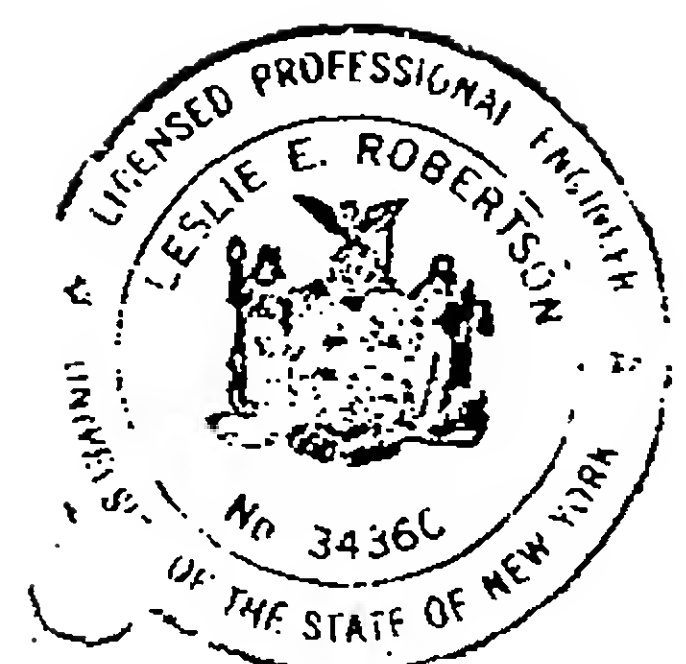
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REVISIONS

GENERAL NOTES

The following provisions apply to all Drawing Book 13 drawings, unless specifically shown as noted otherwise in Drawing Book 13 drawings or in the plans.

A. Specification

1. All material, fabrication and erection shall be in accordance with Basic Project Specifications.

B. Dimensions

1. Contractor will be furnished field measurement for existing column locations and splice elevations prior to submitting mill orders.
2. Shop Drawings must indicate these field measurements prior to approval.
3. Columns shall be installed vertical above existing columns, with girder lengths adjusted to fit; however, detail material for future columns shall be installed in its theoretical location.

C. Materials

1. All steel sections, plates, detail materials and other members shall be ASTM A36, unless specifically shown otherwise.
2. Members indicated in the Drawings as "tube" are rectangular seamless structural tubing and shall conform to ASTM A501.

D. Bolted Connections

1. All bolted connections shall be high strength friction type, except where specifically noted as A307, or A490X (Bearing Type with threads excluded in shear plane).
2. A minimum of 2-3/4" ϕ bolts shall be used at each member connected except where specifically noted in the Drawings.

E. Welded Connections

1. All manual welded electrodes shall be E70XX low hydrogen type.
2. All submerged arc welding shall be Grade SAW-2.
3. Studs shall be applied using a stud welding system providing a minimum current of 2000 amperes.
4. Where the symbols  are shown in the drawings the fabricator shall provide a complete penetration weld. The fabricator may provide single or double bevel, V, U or J groove welds conforming to approved welding procedure specifications.

F. Erection Sequence

1. Character of two-way girder connections require sequenced erection of girders including shoring of one end prior to installing perpendicular supporting girder; therefore, Contractor to submit Erection Sequence and shoring to the Engineer for approval.

G. Miscellaneous

1. Specific details and notes shall prevail over general details and notes.
Any conflict or apparent conflict between drawings and/or notes shall be submitted to the Engineer for his decision before construction or preparation of shop drawings has begun.
2. Section/details indicated 3.3-10E means Section/Detail E in Drawing Book 13 page 13-K3.3-10.
3. Page numbers in Drawing Book 13 which include more than one page are numbered 2.1, 2.2, 2.3, etc. Page numbers which include only one page are numbered 2 with no decimal. Where reference is made to page numbers with more than one page, the decimal portion of the page number is not included. Therefore, a section or detail indicated 3-2 may be 13-K3-2.1, 2.3, etc.

H. Finishing

1. Compression joints depending upon contact bearing are indicated thus  in the drawings.
2. Where surfaces are finished by milling, plate thickness shown in the Drawings shall be reduced a maximum of 1/8 inch for plates up to and including 2 inches thick, a maximum of 1/4 inch for plates over 2 inches thick, except that plates indicated thus (1.2-1G) in the Drawings shall be increased in thickness to allow for milling.
3. Top of Base Plates at future columns shall be at elevation shown in the Drawings, after erection. Base Plates shall be thickened as required for milling operation in order to achieve this elevation.
4. The surface of each girder flange in contact with a cap plate or base plate may be considered finished without further work where the following criteria is met: Contact bearing surfaces shall have at least 75% of the entire contact area in full bearing and the separation of the remaining portion shall not exceed 0.01 inch except adjacent to toes of flanges or corners of plates where a localized separation not exceeding 0.025 inch is permissible.

13-K1.2-1



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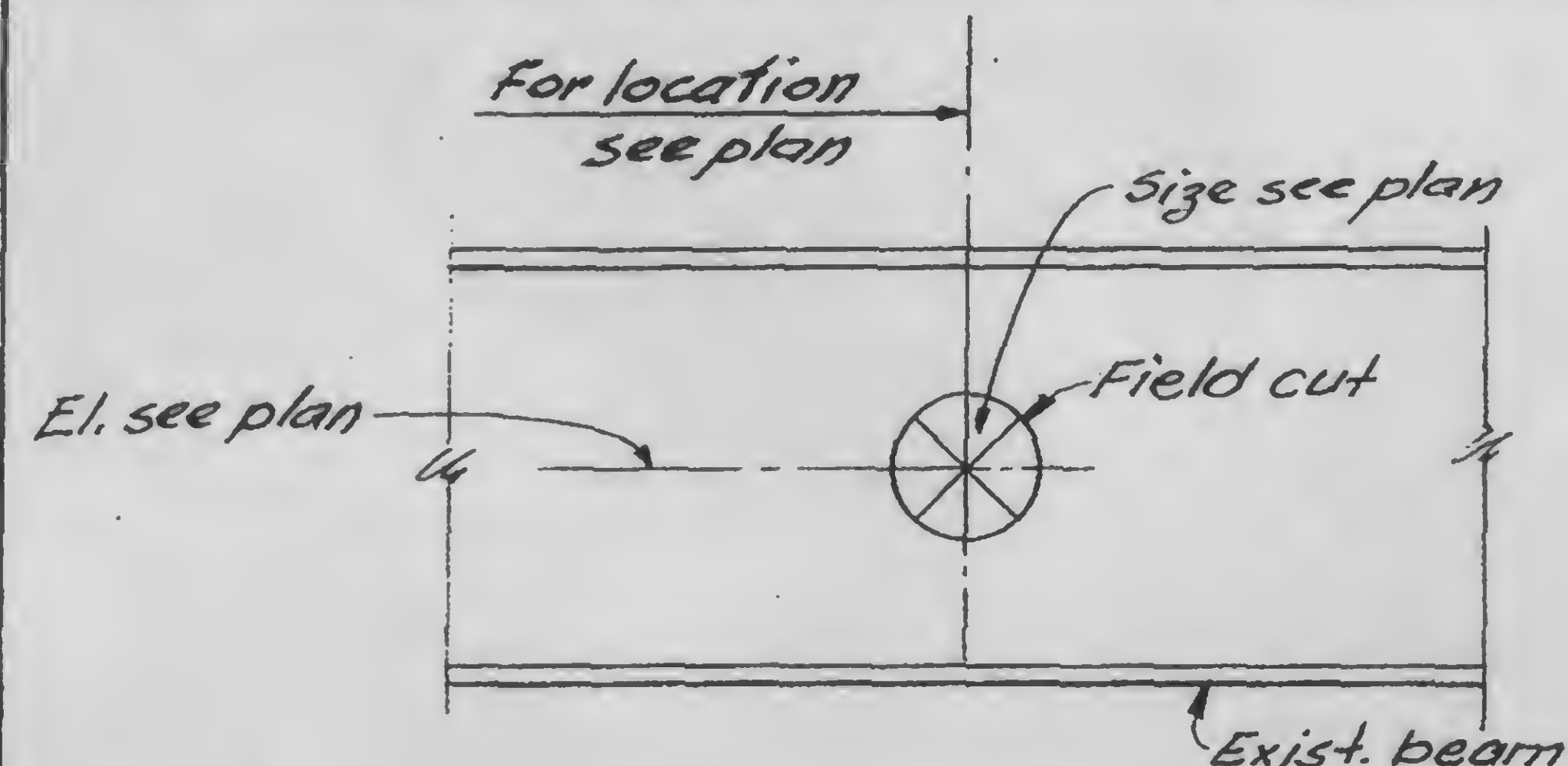
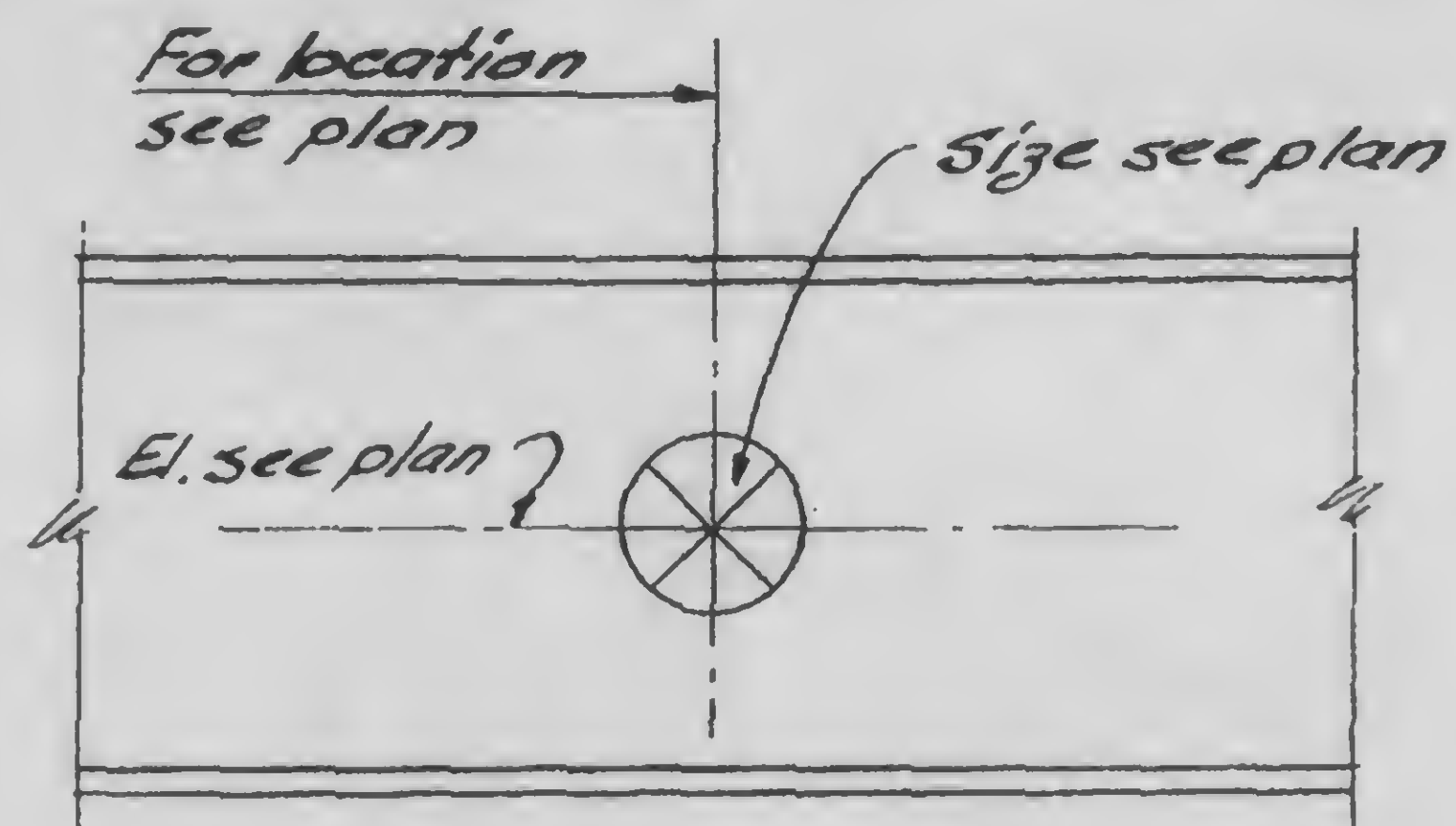
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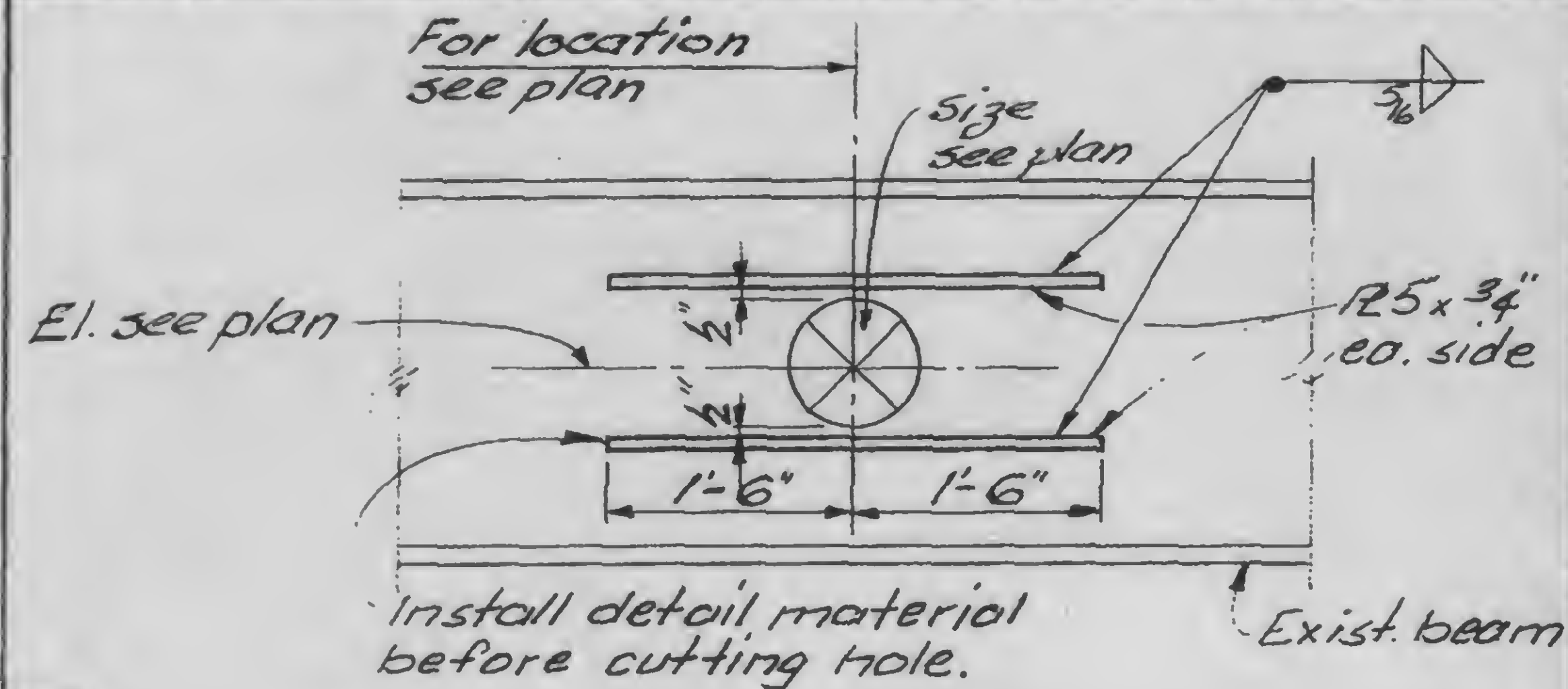
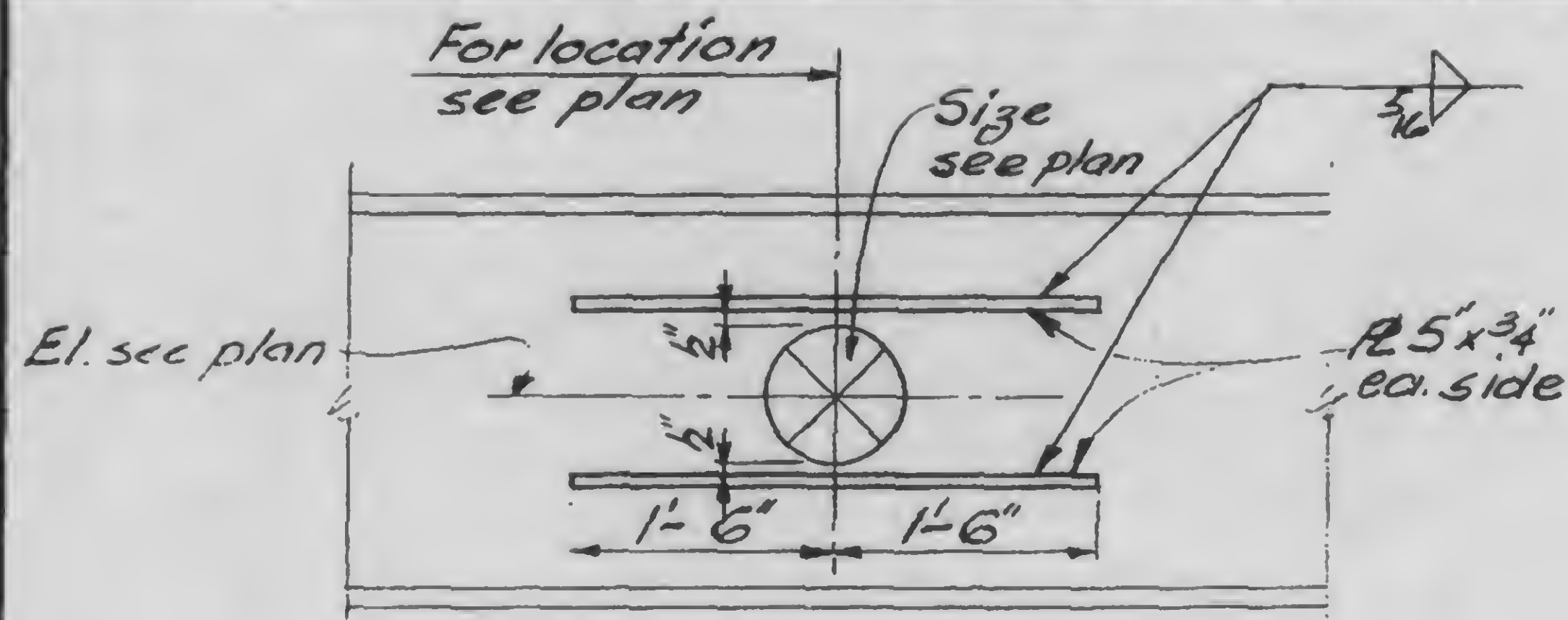
TITLE PIPE OPENINGS IN BEAMS

DATE 11-3-72

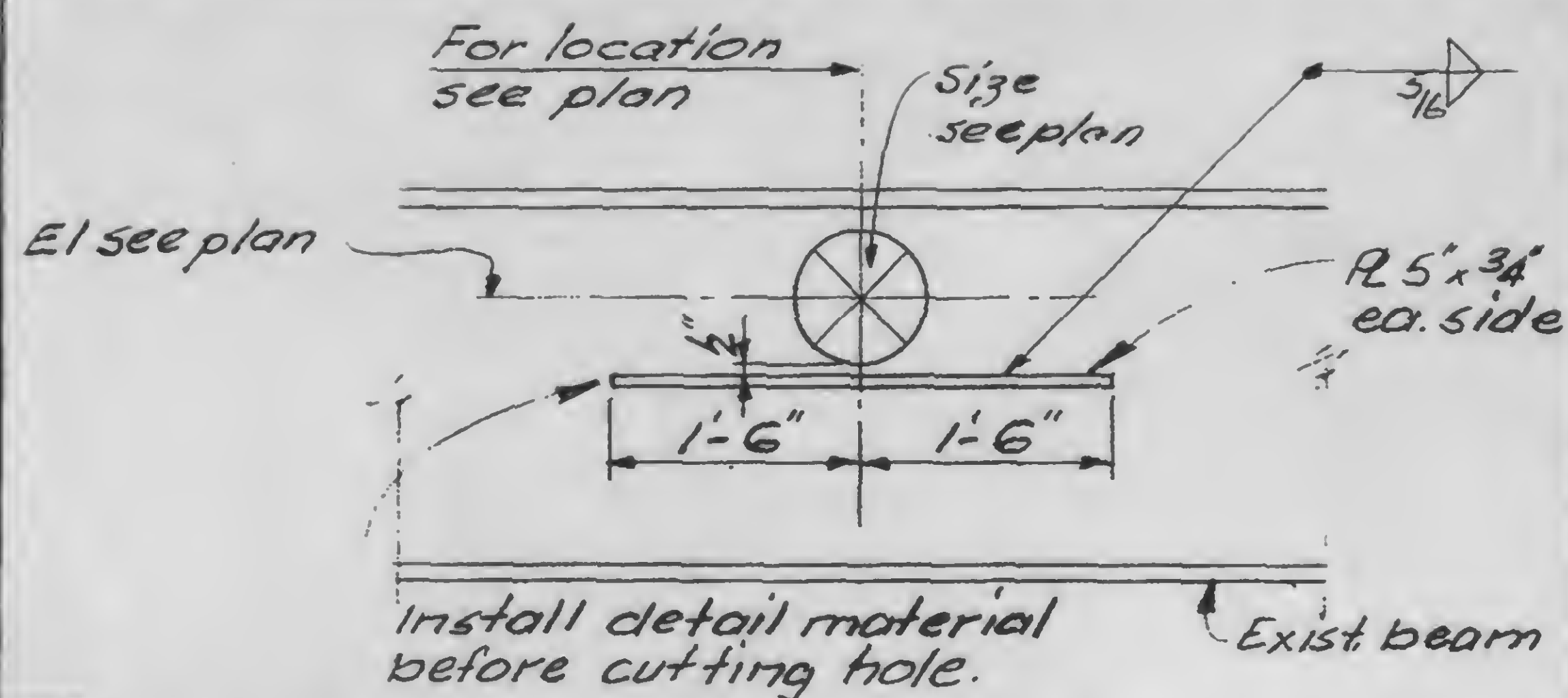
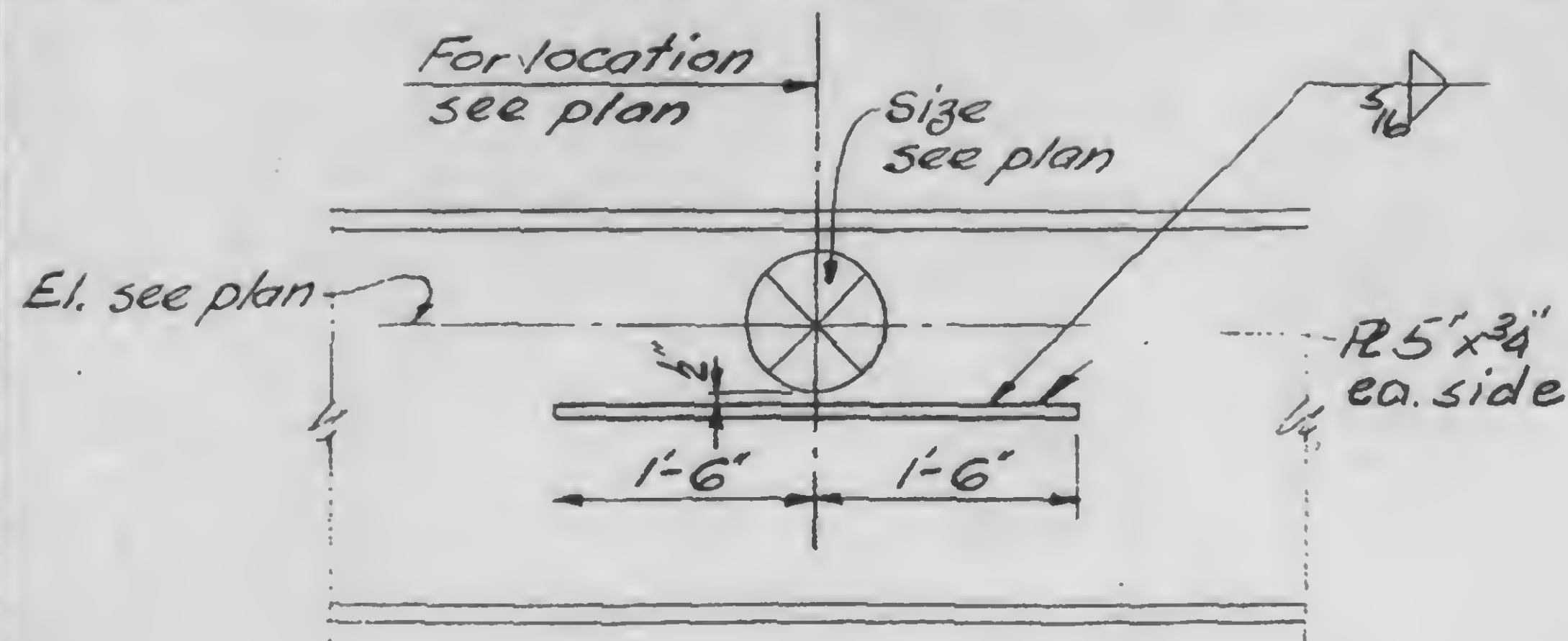
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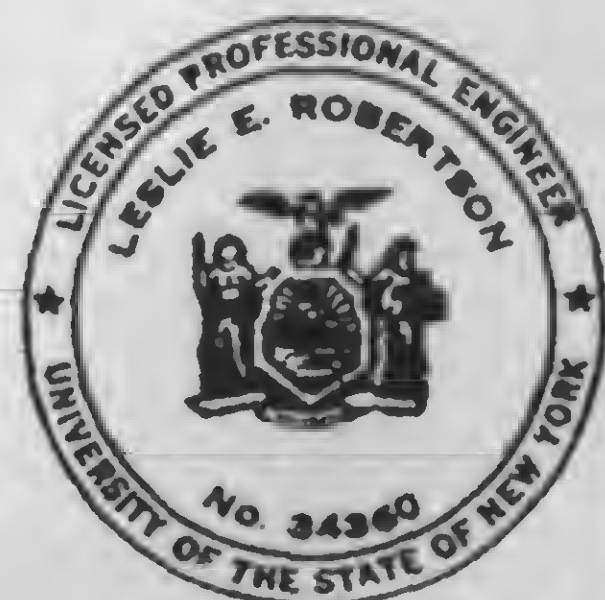
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B F

C as shown
D upside downC G
D HG as shown
H upside down

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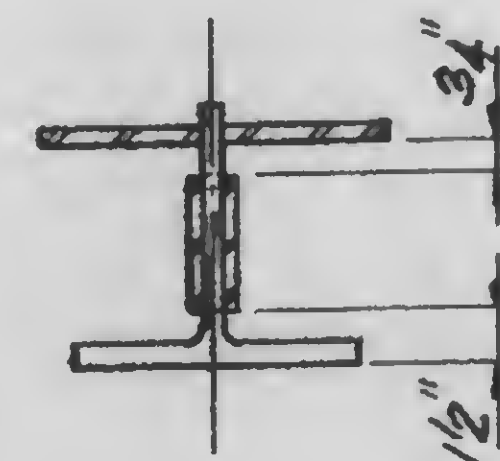
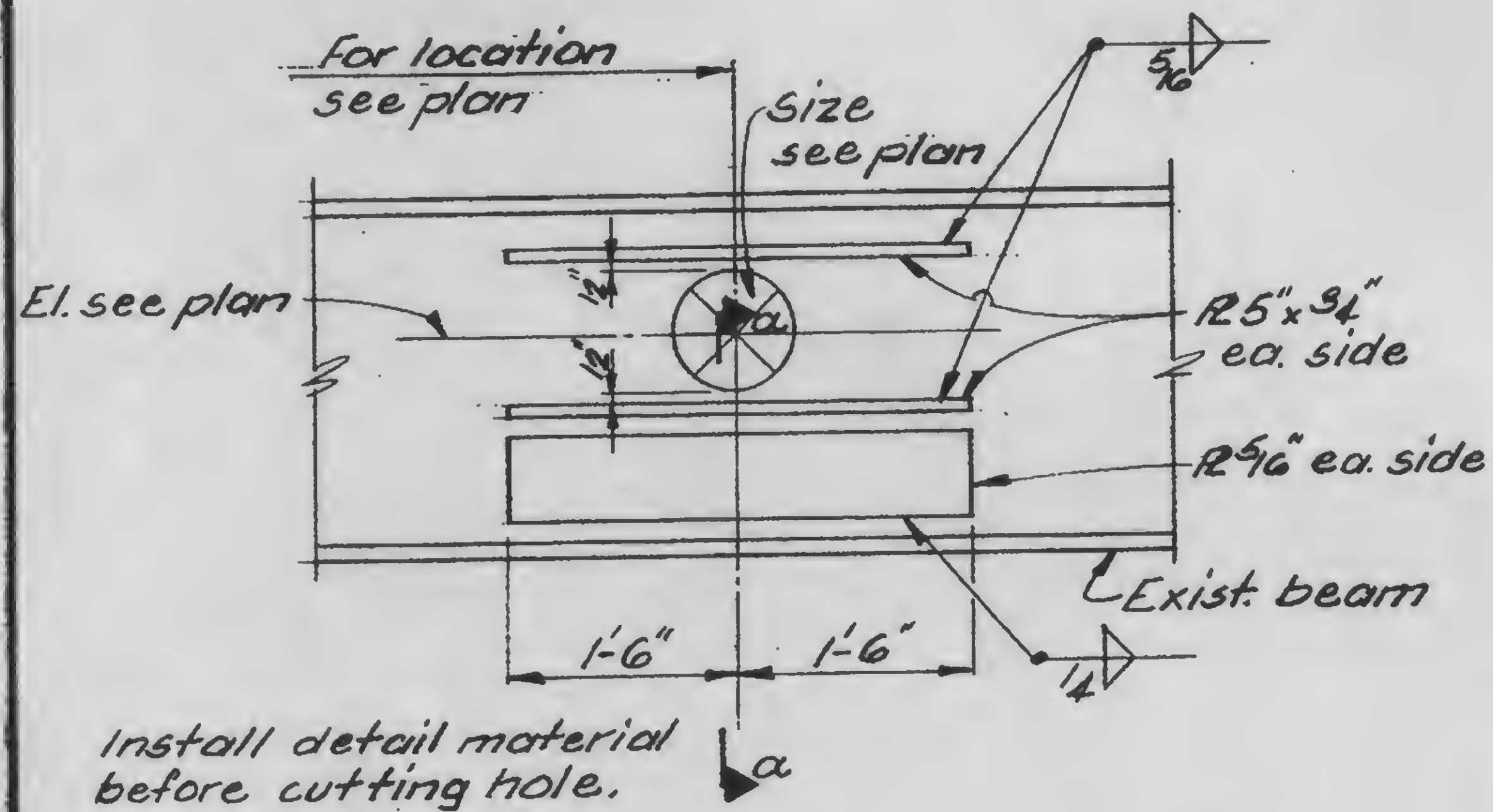
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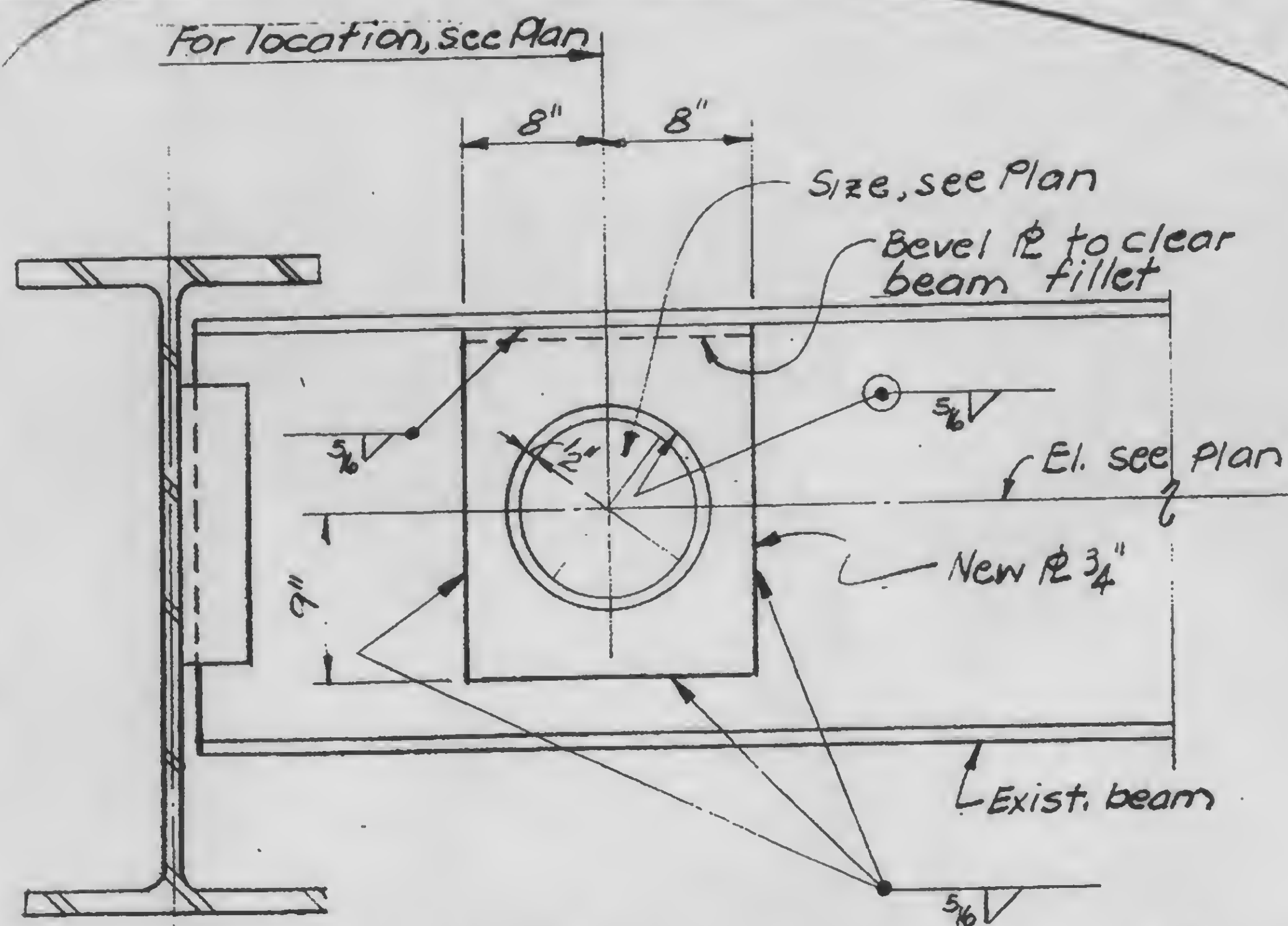
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Note: Install & completely weld new ~~to~~
before cutting hole in exist. beam

13-K1.3-2

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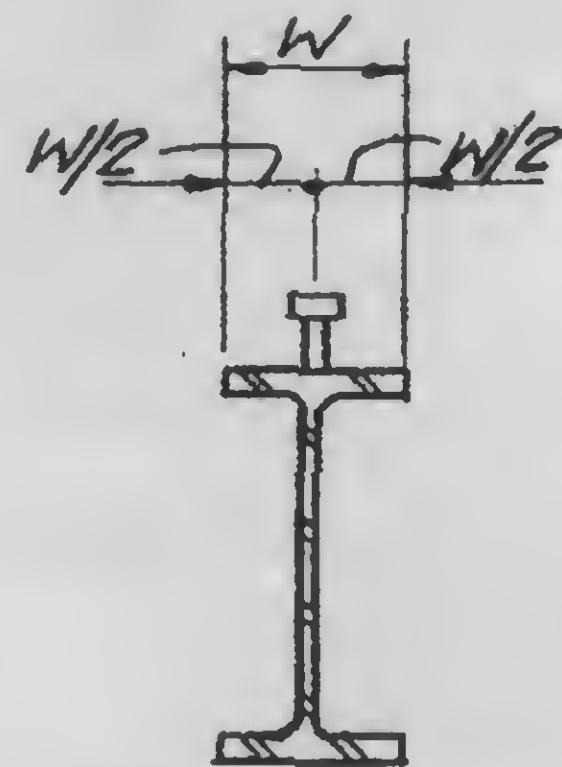
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TITLE TYPICAL STUD DETAILS

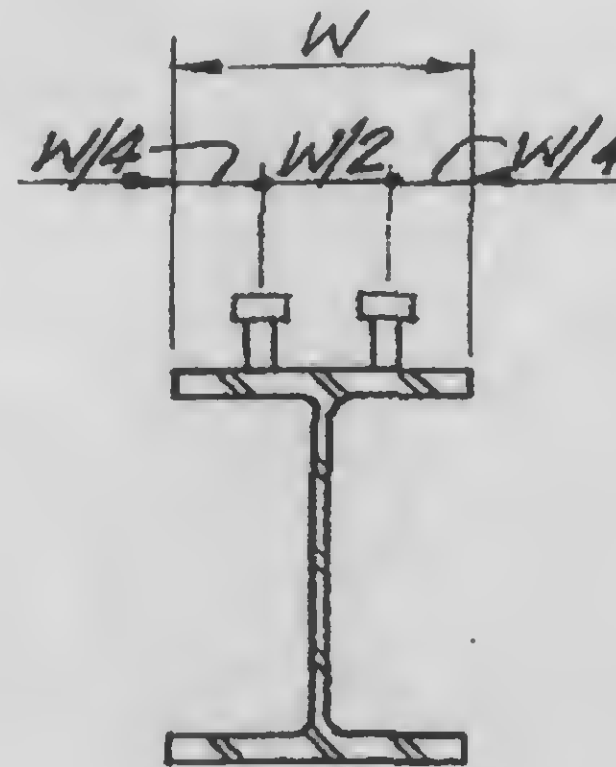
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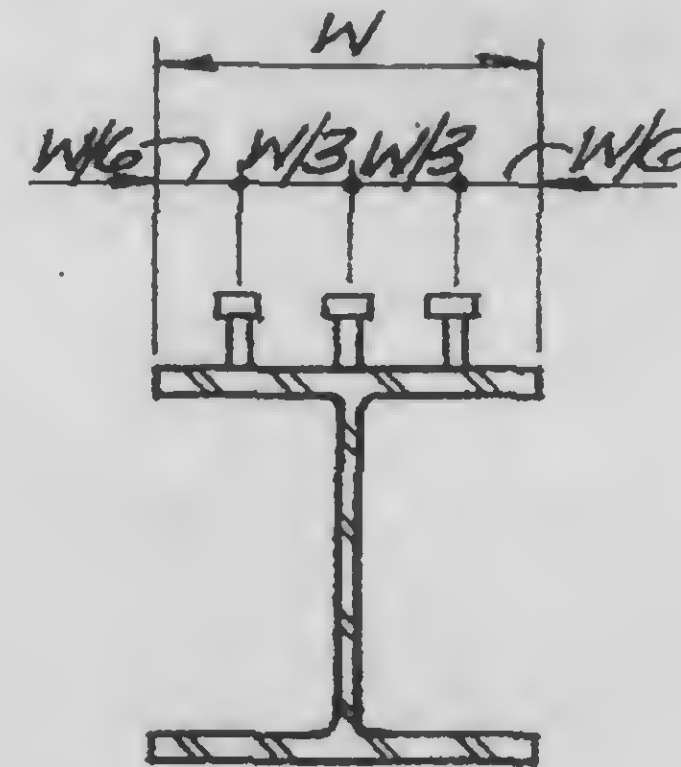
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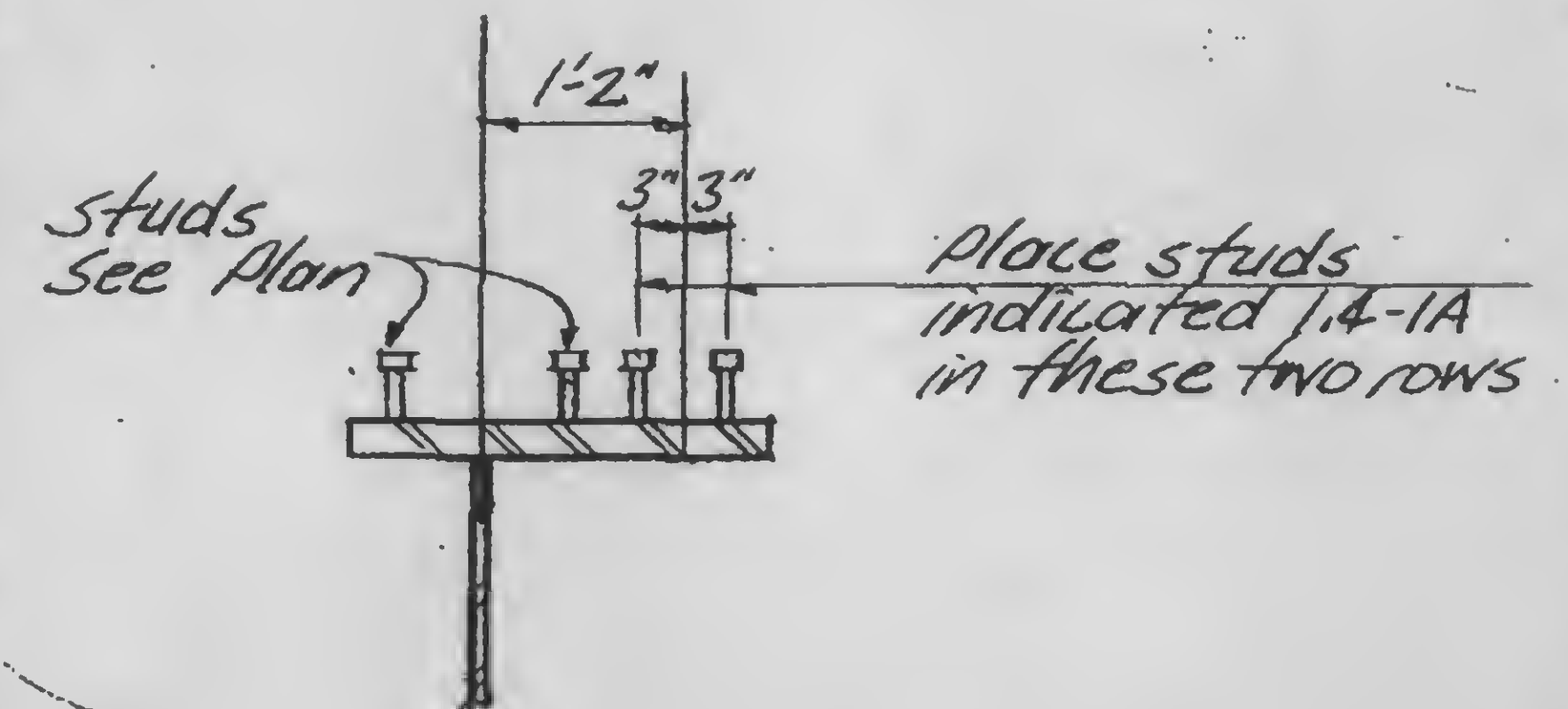
One Row
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GS WS 9 (Note 4)



Two Rows
(Note 4)



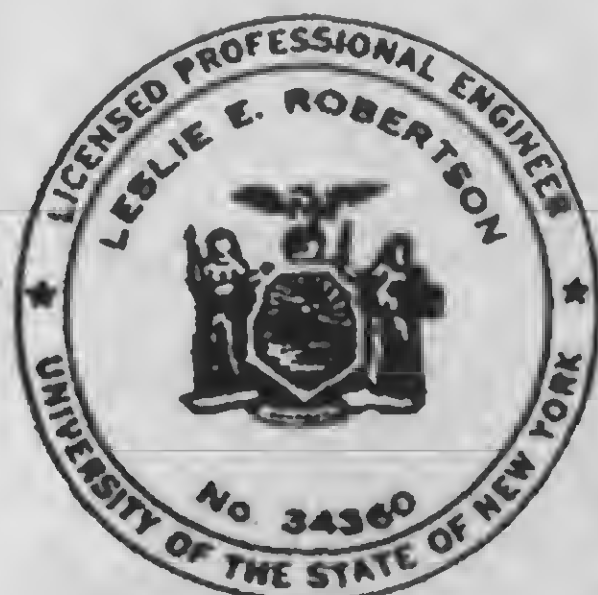
Three Rows
(Note 5)



A

Notes:

3. All studs are $\frac{3}{4}$ " x 0'-3" headed shear studs.
4. Use two rows for $W=6"$ to $W=9"$ where studs in a single row would otherwise be less than 4" o.c. Use two rows for $W=9"$ or more where studs in one row would otherwise be less than 4" o.c.
5. Use three rows for $W=9"$ or more where studs in two rows would otherwise be less than 4" o.c.



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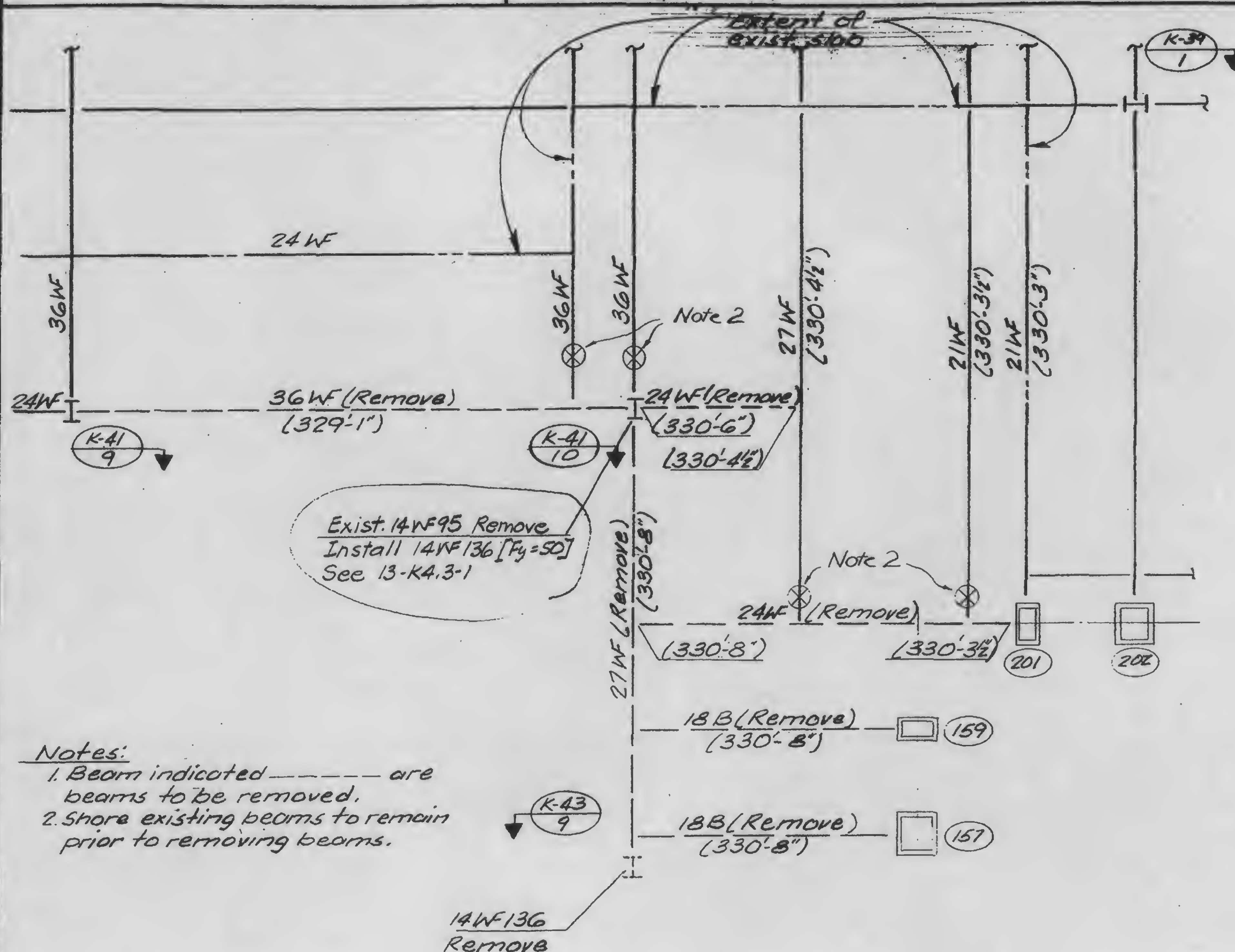
13-K1.4-1

PROJECT THE WORLD TRADE CENTERTITLE PART PLAN-EXISTING BEAMS TO BE REMOVEDDATE 11-20-72

REVISIONS

RELEASED FOR
CONSTRUCTION
11-20-72

12-11-72



DESIGNED

DRAWN
TR

REVIEWED

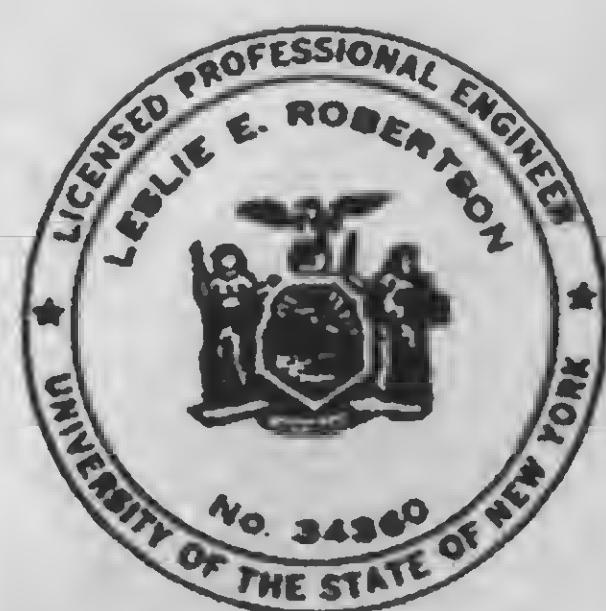
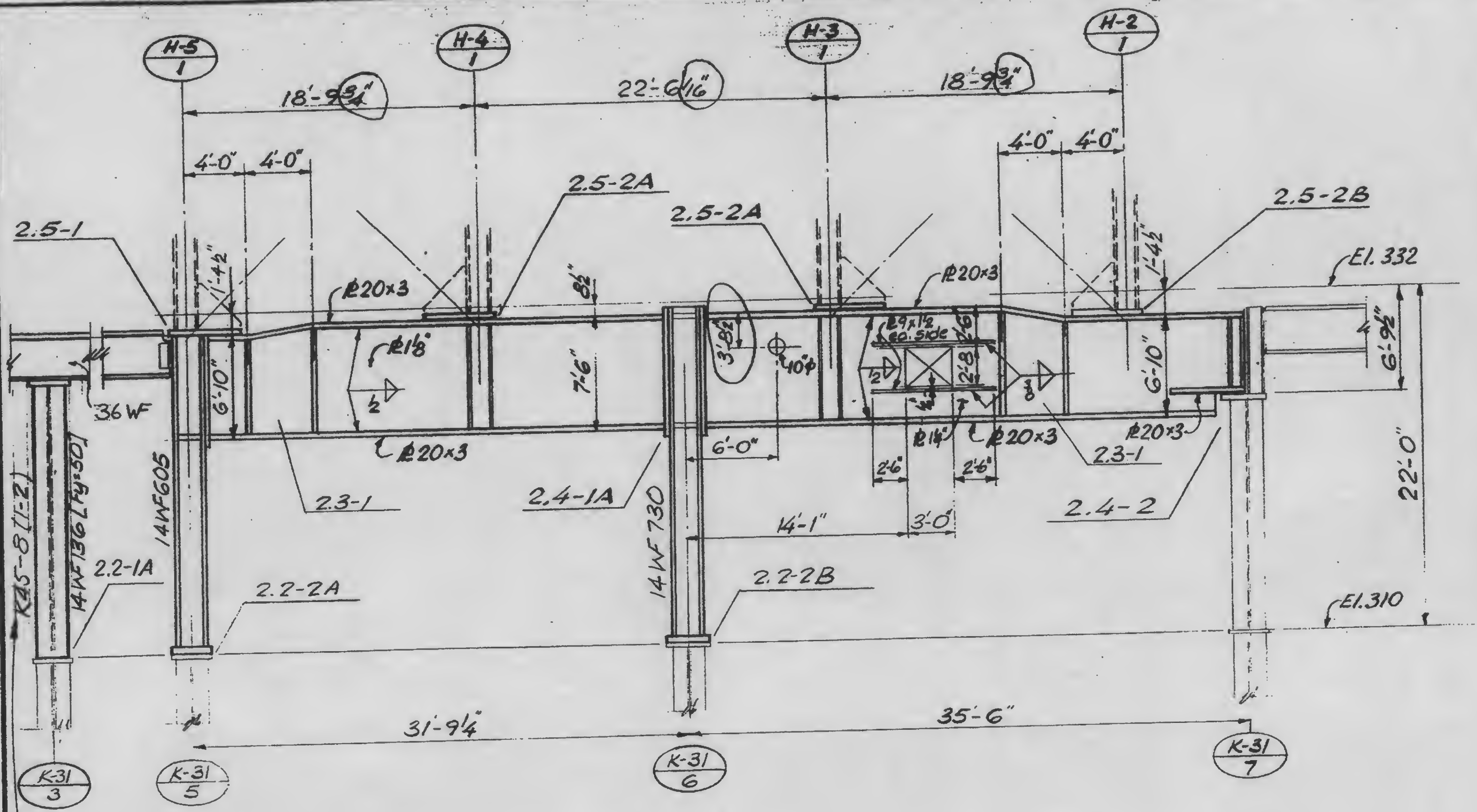
13-K1.5-1

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

2-5-73

4-2-73



DESIGNED

DRAWN
John Griener

REVIEWED

13-K2.1-1

SKILLING, HELLE, JOHN, HANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE GIRDER ELEVATION LINE 35

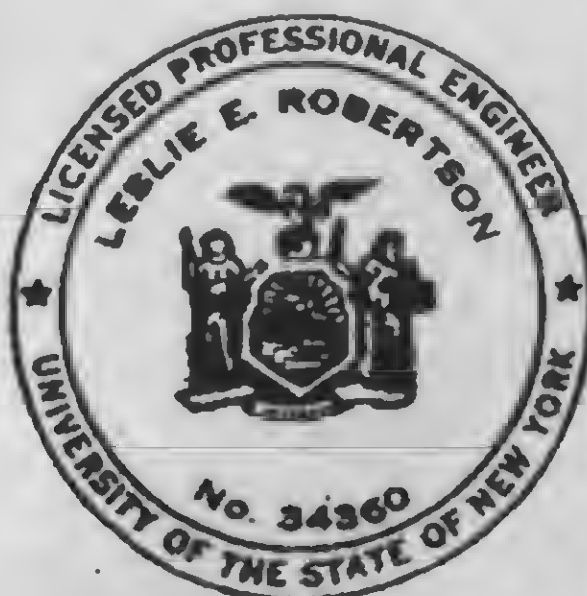
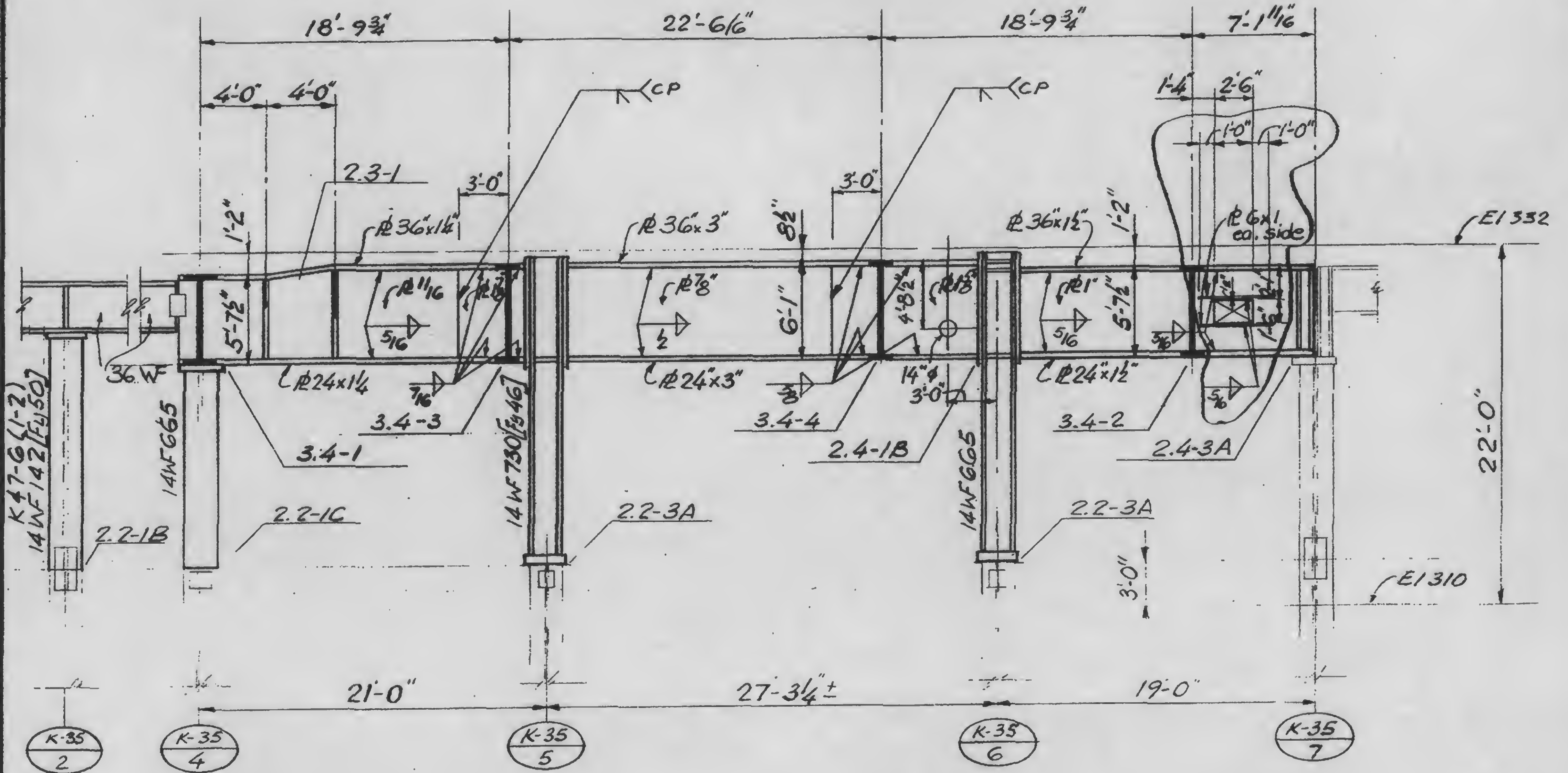
DATE 11-3-72

REVISIONS

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CONSTRUCTION
11-20-72

12-11-72

2-5-73



DESIGNED

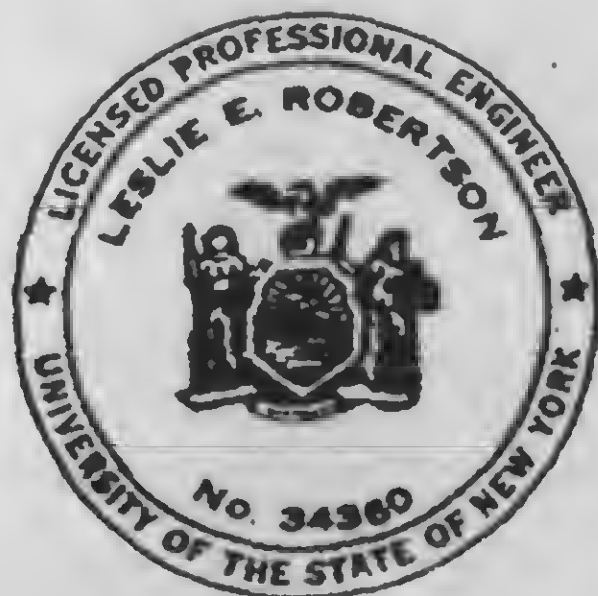
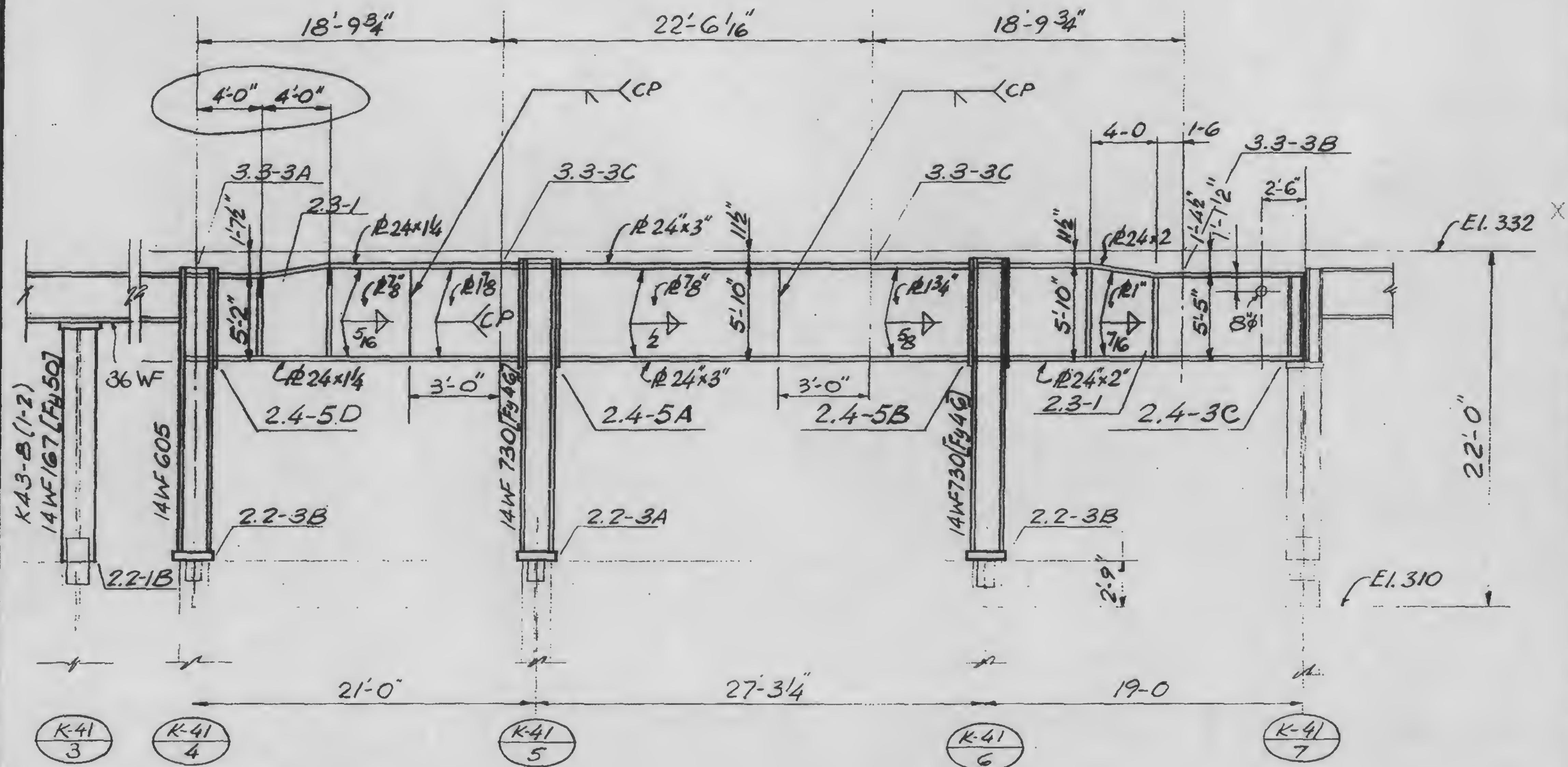
DRAWN

REVIEWED

13-K2.1-2

13-K2.1-3

12-11-72



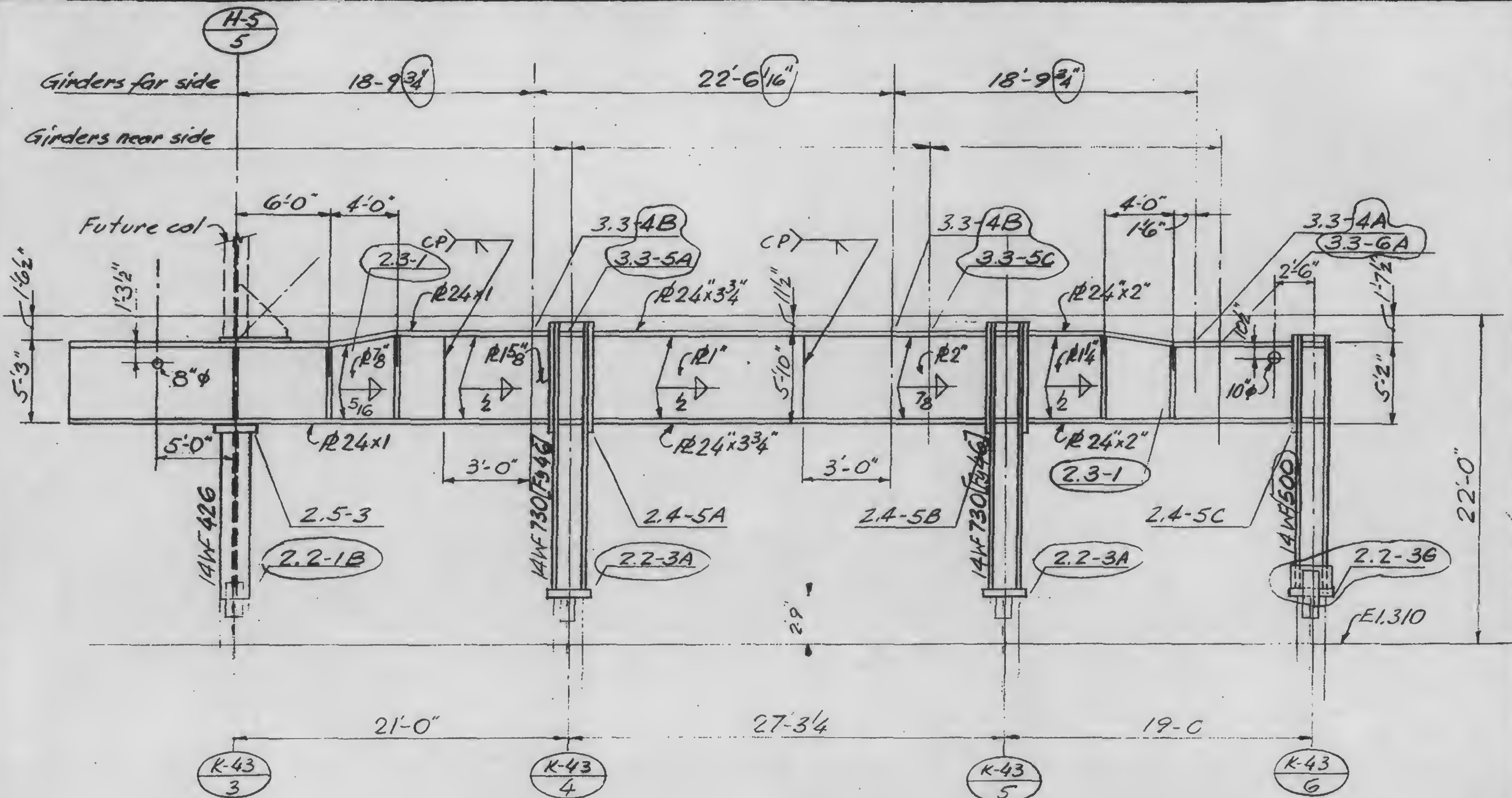
DESIGNED

DRAWN
John Griener
 REVIEWED

13-K2.1-4

REVISIONS

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CONSTRUCTION
11-20-72



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DRAWN

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13-KZ.1-5

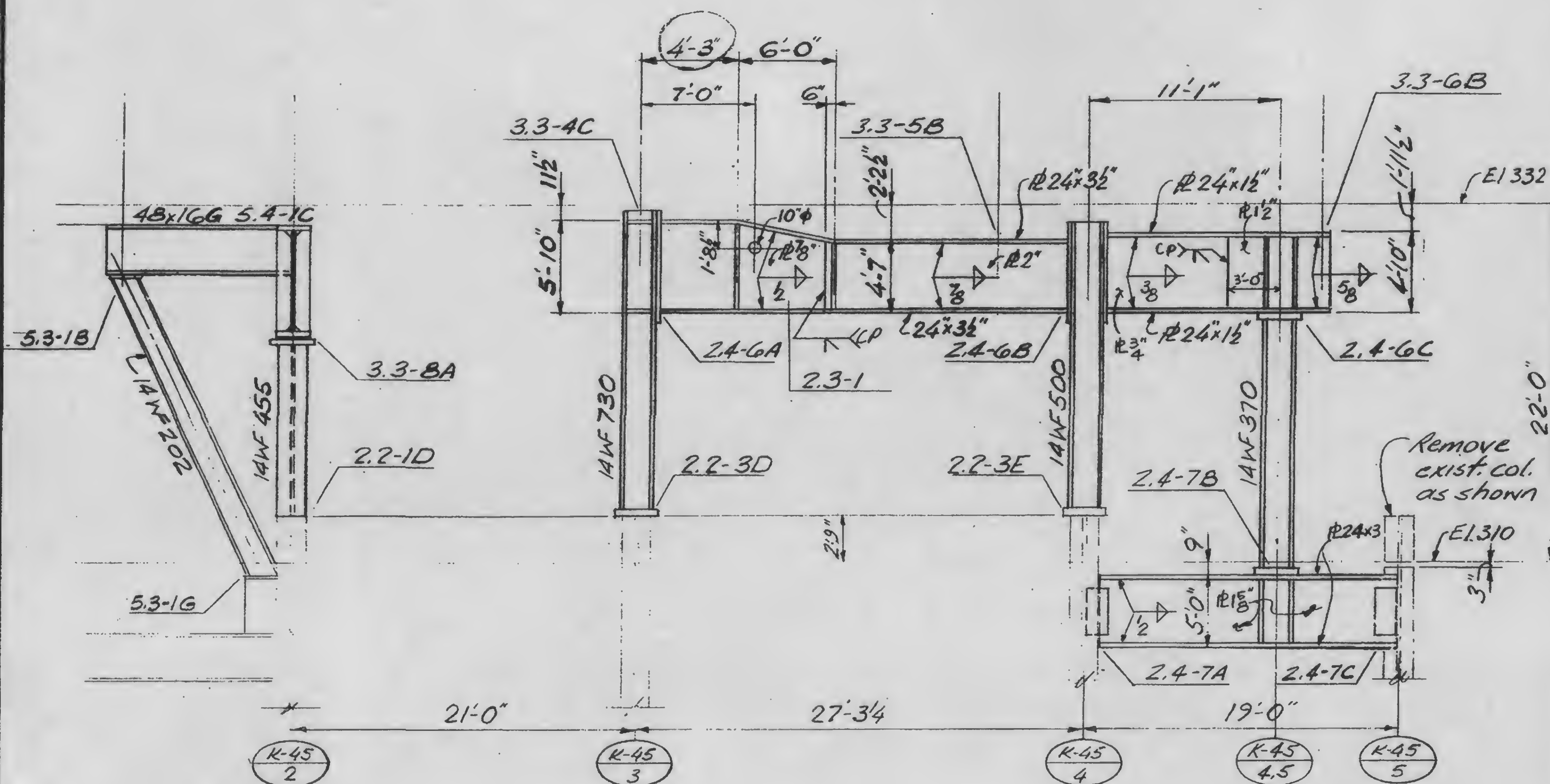
REVISIONS

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CONSTRUCTION
11-20-72

12-11-72

2-5-73

4-20-73



DESIGNED

K. Chiang

DRAWN

REVIEWED

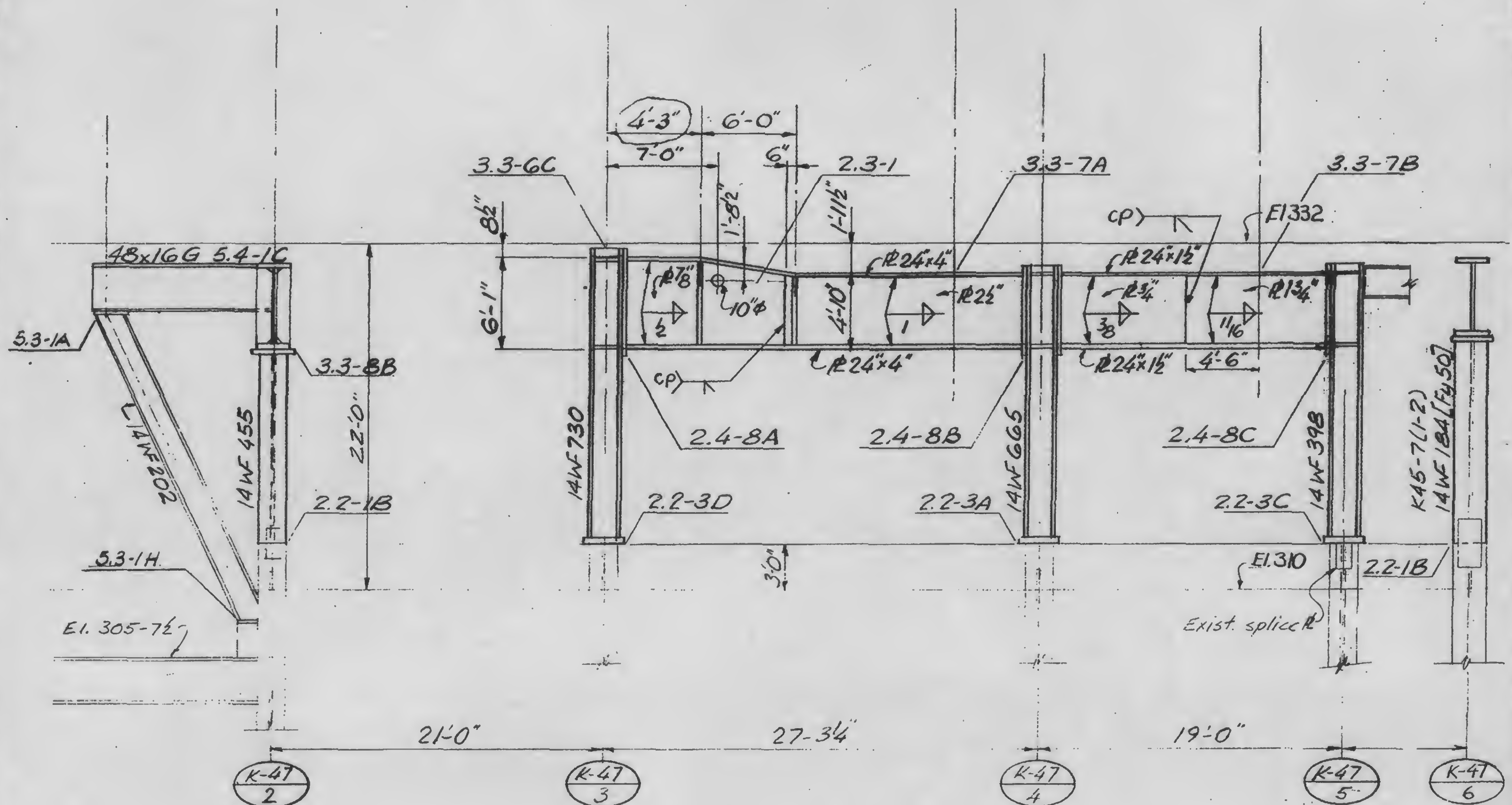
13-KZ.1-60

PLEASE FOR
CONSTRUCTION
11-20-72

12-11-72

2-5-73

4-20-73



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Chiang

DRAWN

REVIEWED

13-K 2.1-7

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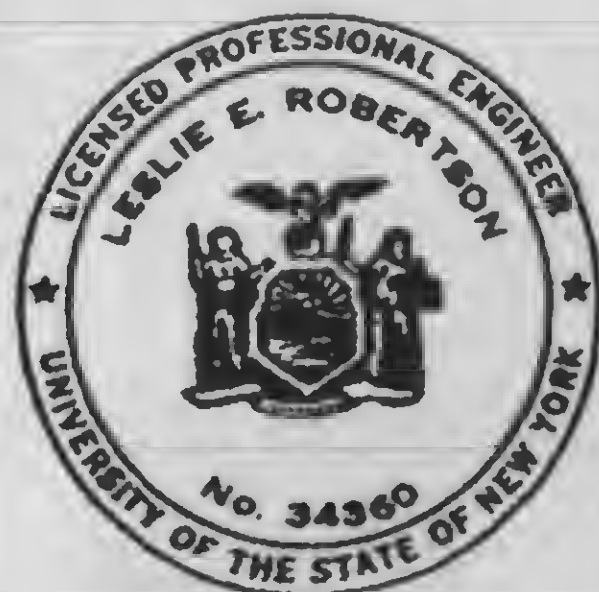
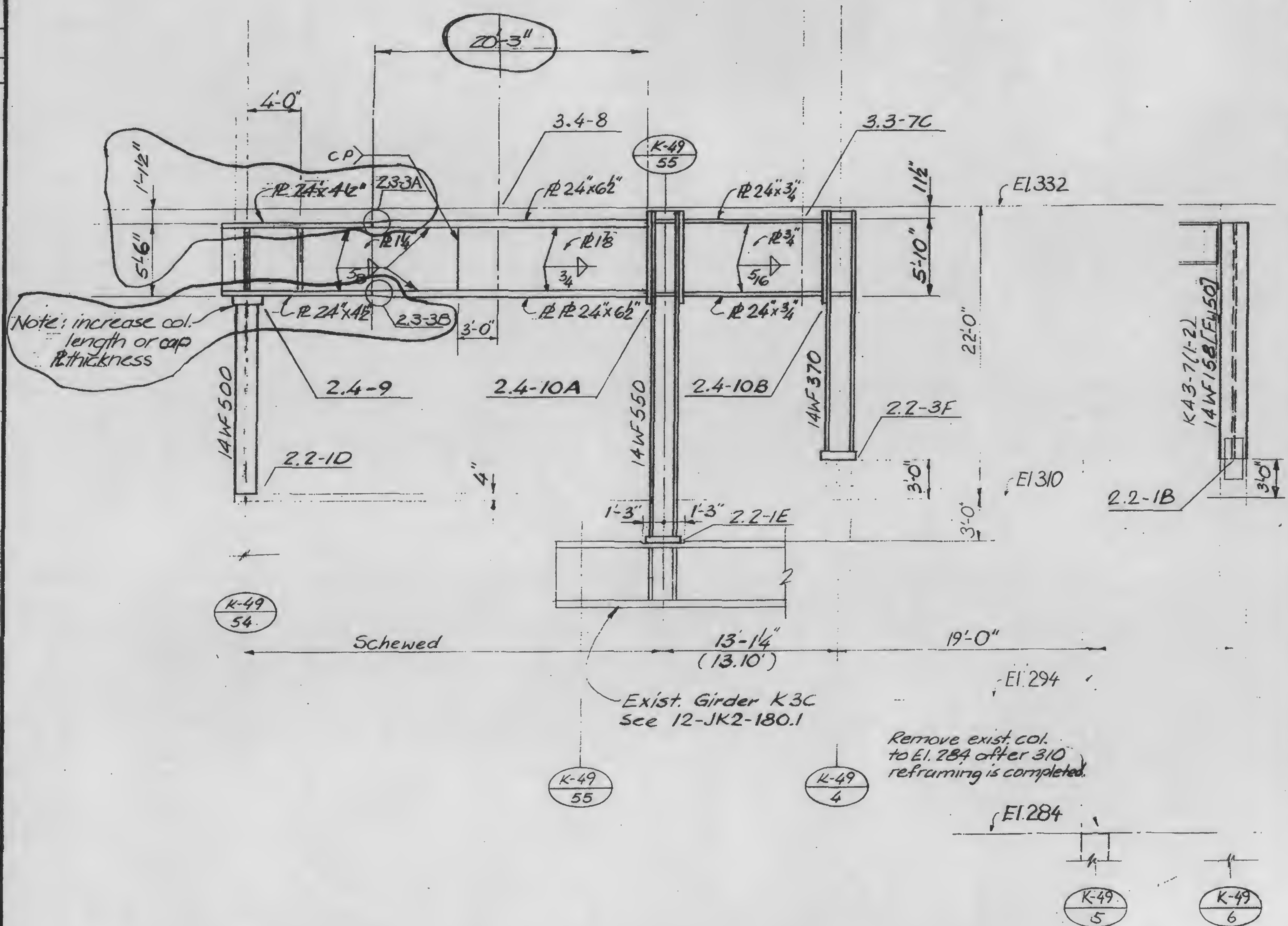
TITLE **GIRDER ELEVATION**

DATE **11-3-72**

RELEASE FOR
CONSTRUCTION
11-20-72

12-11-72

6-4-73



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13-K2.1-8

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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PROJECT THE WORLD TRADE CENTER

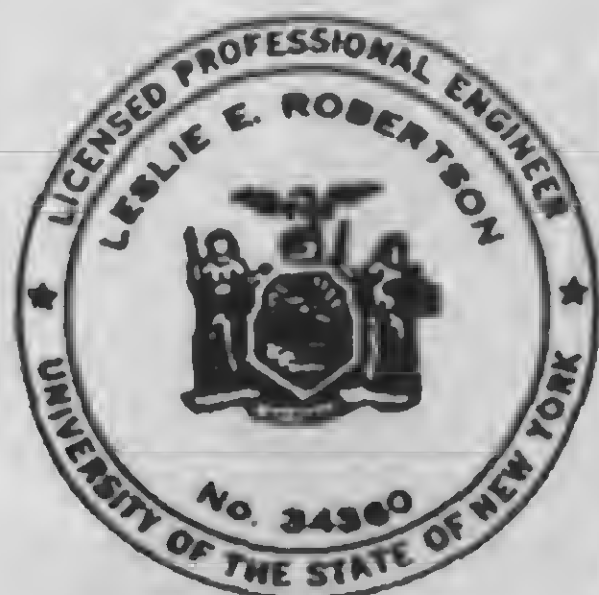
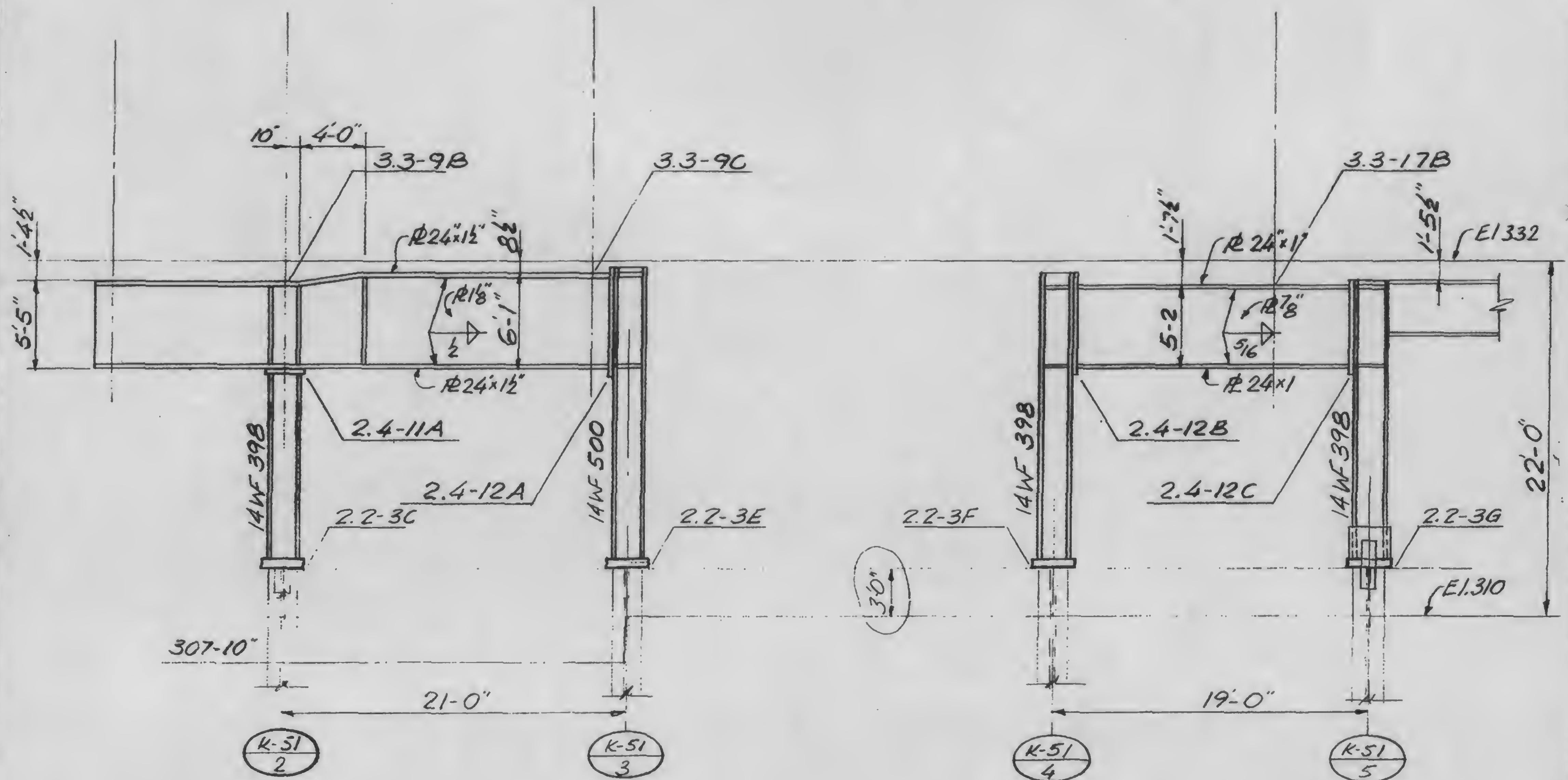
TITLE GIRDER ELEVATION LINE 51

DATE 11-3-72

REVISIONS

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CONSTRUCTION
11-20-72

12-11-72



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DRAWN
John G. ...
REVIEWED

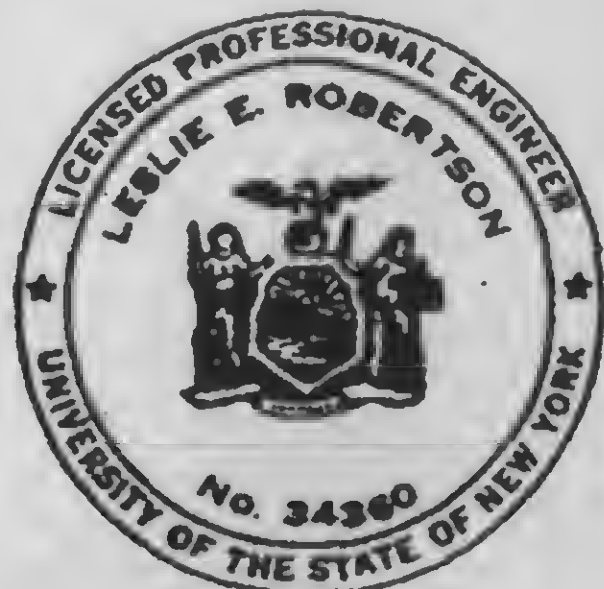
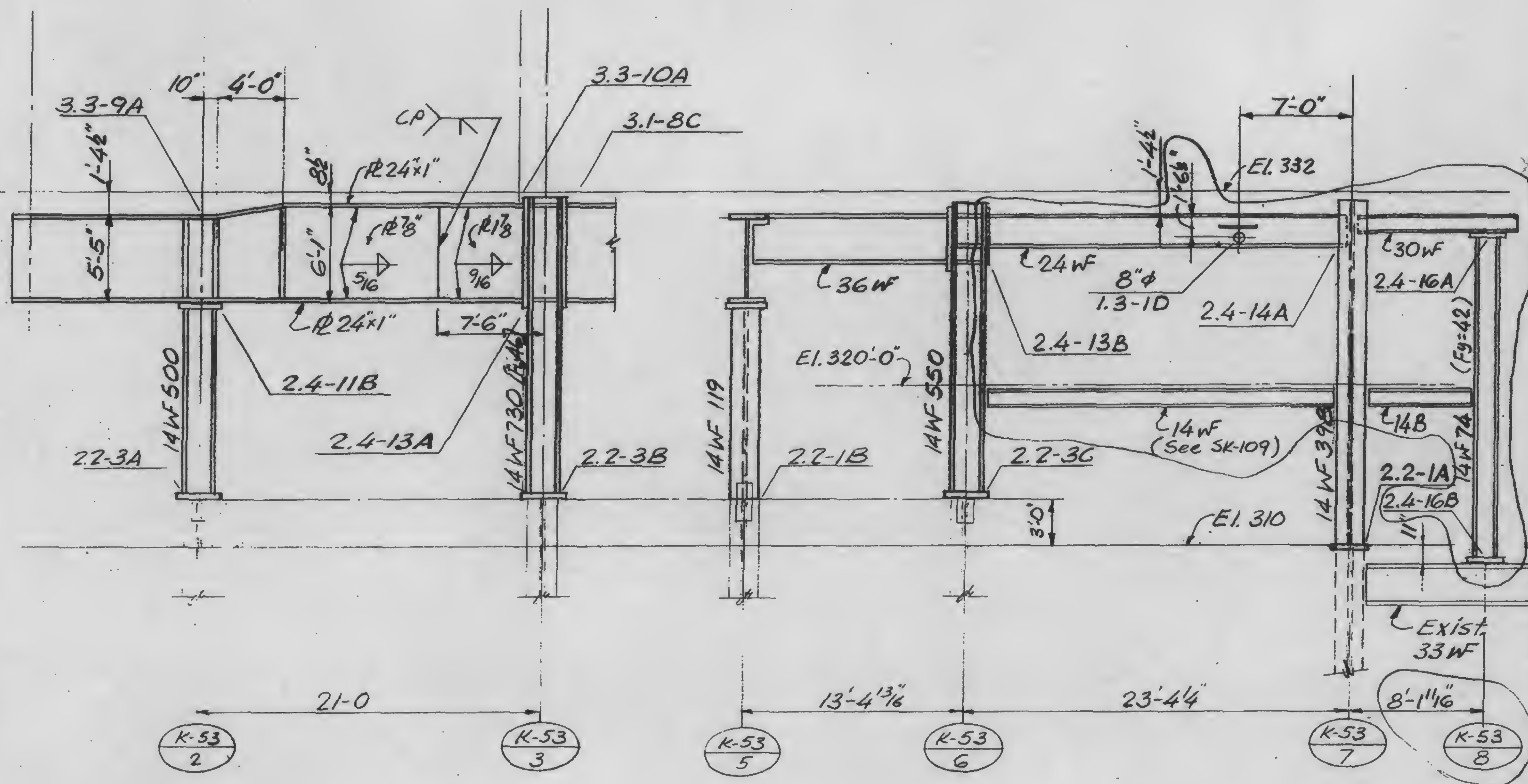
13-K2.1-9

REVISIONS

RELEASE FOR
CONSTRUCTION
71-20-72

12-11-72

4-20-73



DESIGNED

K. Chiang

DRAWN

John G. Wines

REVIEWED

13-K2, 1-10

DATE _____

REVIEWED

13-K2.1-11



DESIGNED
K. CHIANG

DRAWN
A. FRANKOUI

REVISED
11-27-72

	H-P1	H-P2	H-P3	H-P4	H-P5	H-P6	H-P7
EL. 332'							
EL. 310'	See Dwg. Book 13	3'-0" * See D.B. 13	See D.B. 13	See D.B. 13	See D.B. 13	See D.B. 13	
EL. 294'	*		*	*	*	*	10-JK5-2
EL. 284'	14WF426 Fy 36	14WF426 Fy 36	14WF193 Fy 36	14WF193 Fy 36	14WF455 Fy 36	14WF455 Fy 36	14WF264 Fy 36
EL. 274'	③	③	③	③	③	③	③
EL. 264'							10-JK5-2
EL. 253	14WF500 Fy 36	14WF500 Fy 36	14WF219 Fy 36	14WF219 Fy 36	14WF500 Fy 36	14WF500 Fy 36	14WF264 Fy 36
Top of Base Pl. at EL. 241'	60x6 3/4 x 5'-6" ① Fy 36	60x6 3/4 x 5'-6" ① Fy 36	41x48 x 3'-8" ① Fy 36	41x48 x 3'-8" ① Fy 36	60x92 x 5'-6" ①② Fy 36	60x6 3/4 x 5'-6" ① Fy 36	45x45 x 4'-0" ① Fy 36

* Provide proper splice pls., bolt holes & finished col. top for future columns. See 10-JK2-4.

- ① see 10-JK3-2
- ② see Det. B 8 JK5 9.5
- ③ see 10-JK2-4

Shear studs see 10-JK5-2 2"

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PROJECT THE WORLD TRADE CENTER TITLE GIRDER ELEVATION LINE 57

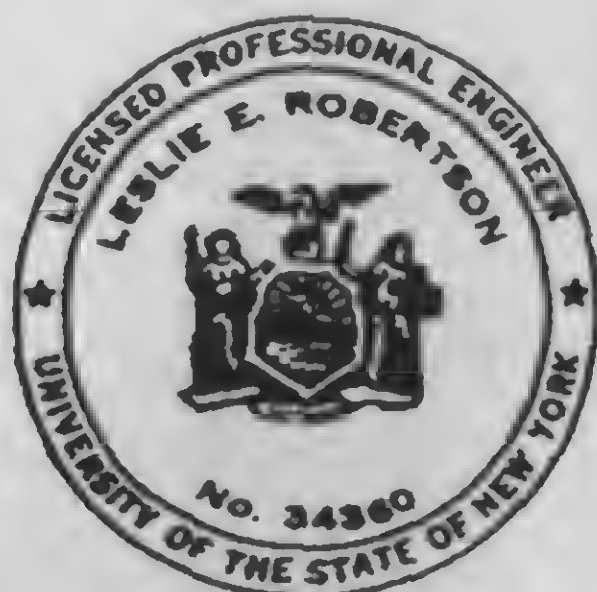
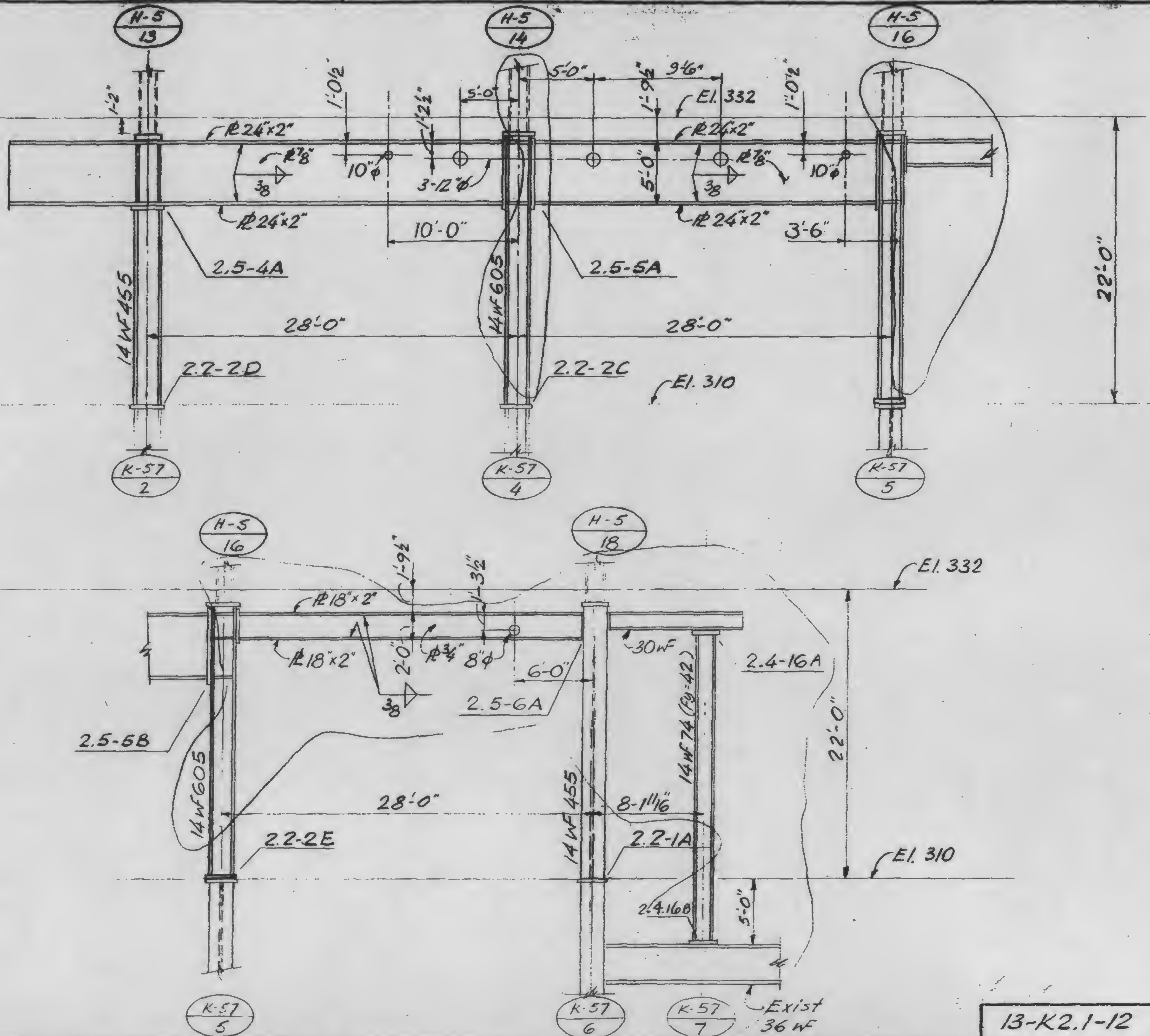
DATE 11-5-72

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

12-11-72

4-20-73



DESIGNED

K. Chiang

DRAWN

John Grieco

REVIEWED

13-K2.1-12

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PROJECT

THE WORLD TRADE CENTER

TITLE

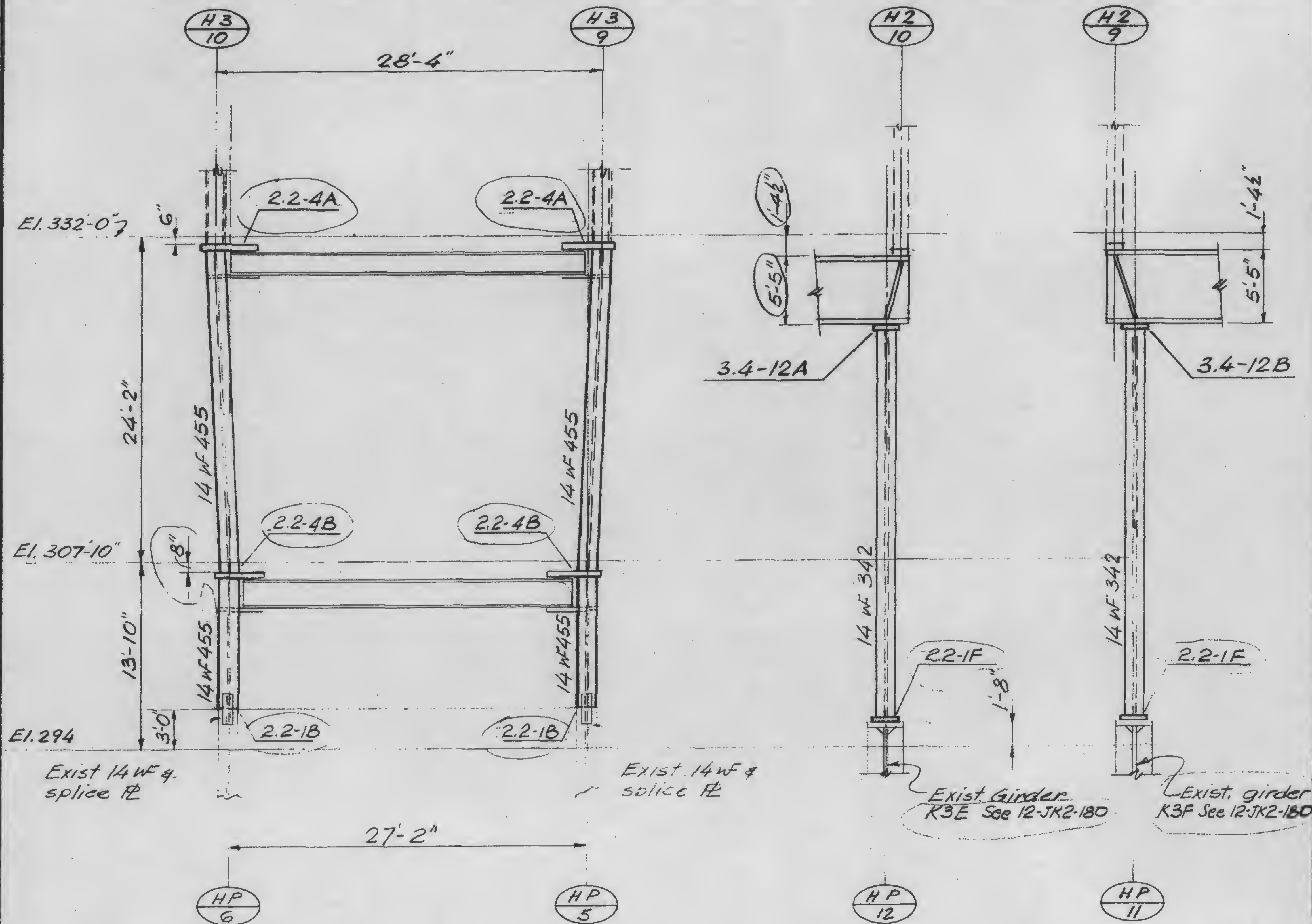
COLUMN ELEVATION

DATE

11-3-72

REVISIONS

Released for
Construction
11-20-72



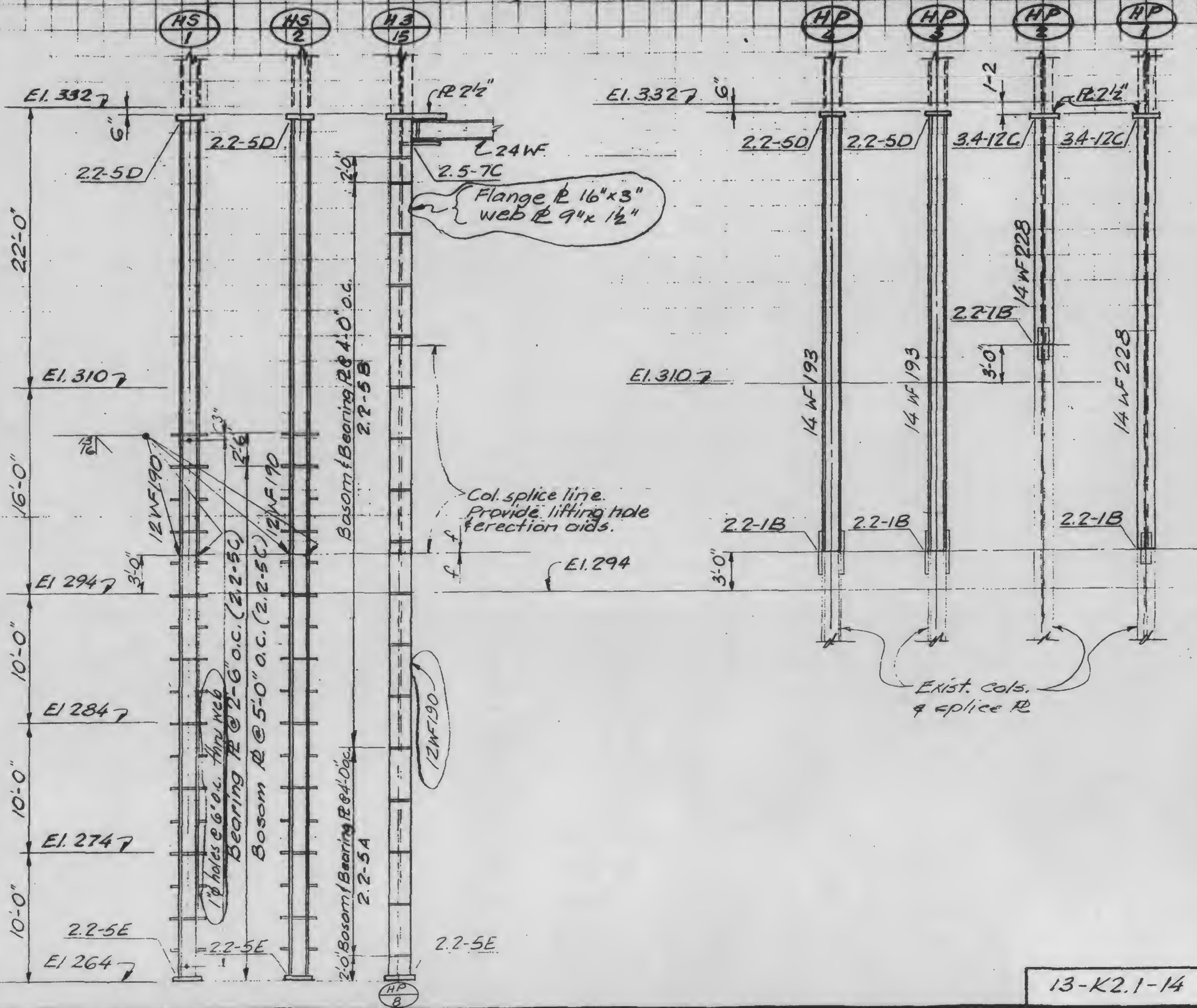
DESIGNED

DRAWN

REVIEWED

13-K2.1-13

12-11-72



DESIGNED

DRAWN

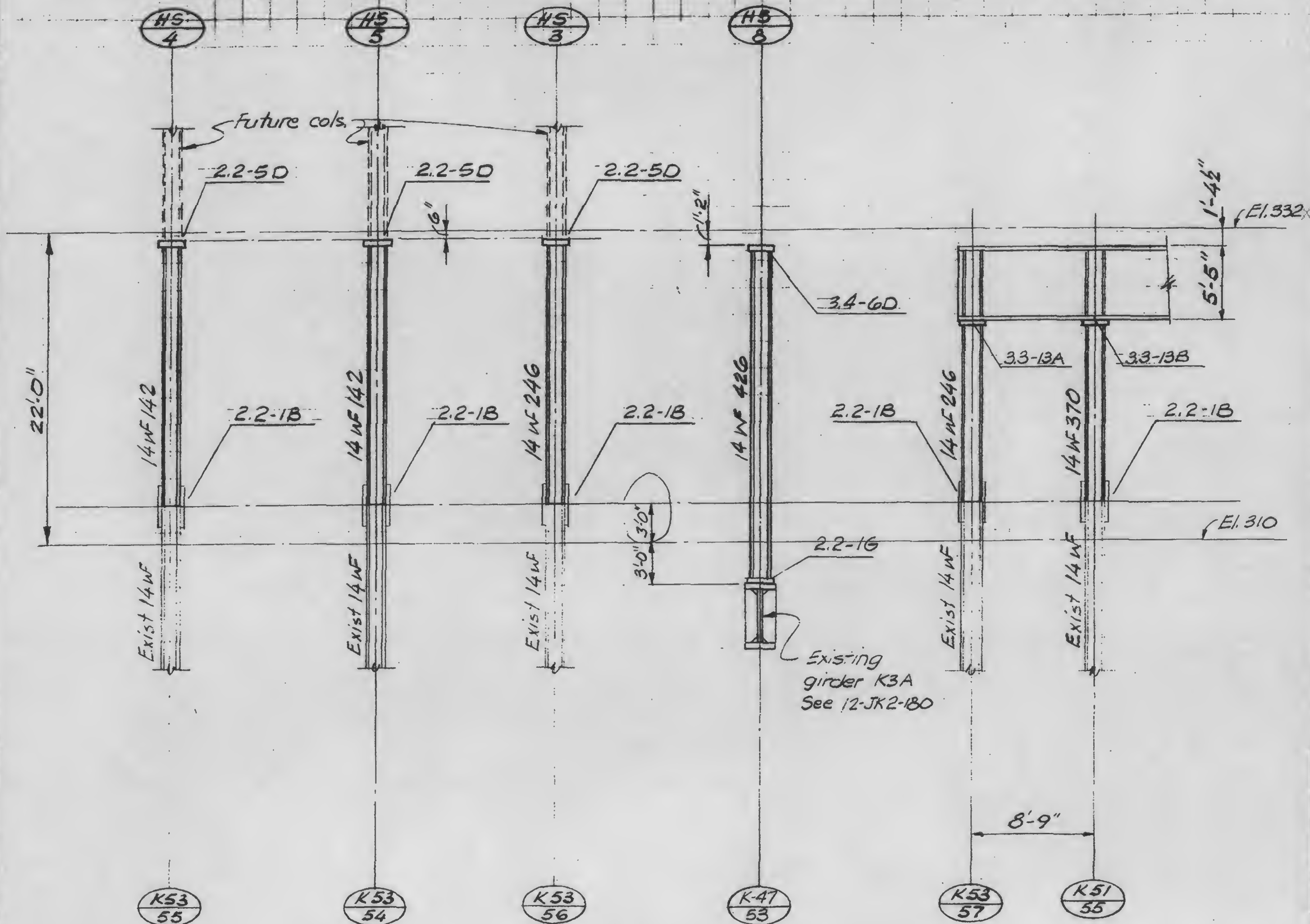
REVIEWED

13-K2.1-14

REVISIONS

Release for
construction
11-20-72

12-11-72



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REVIEWED

13-K2.1-15

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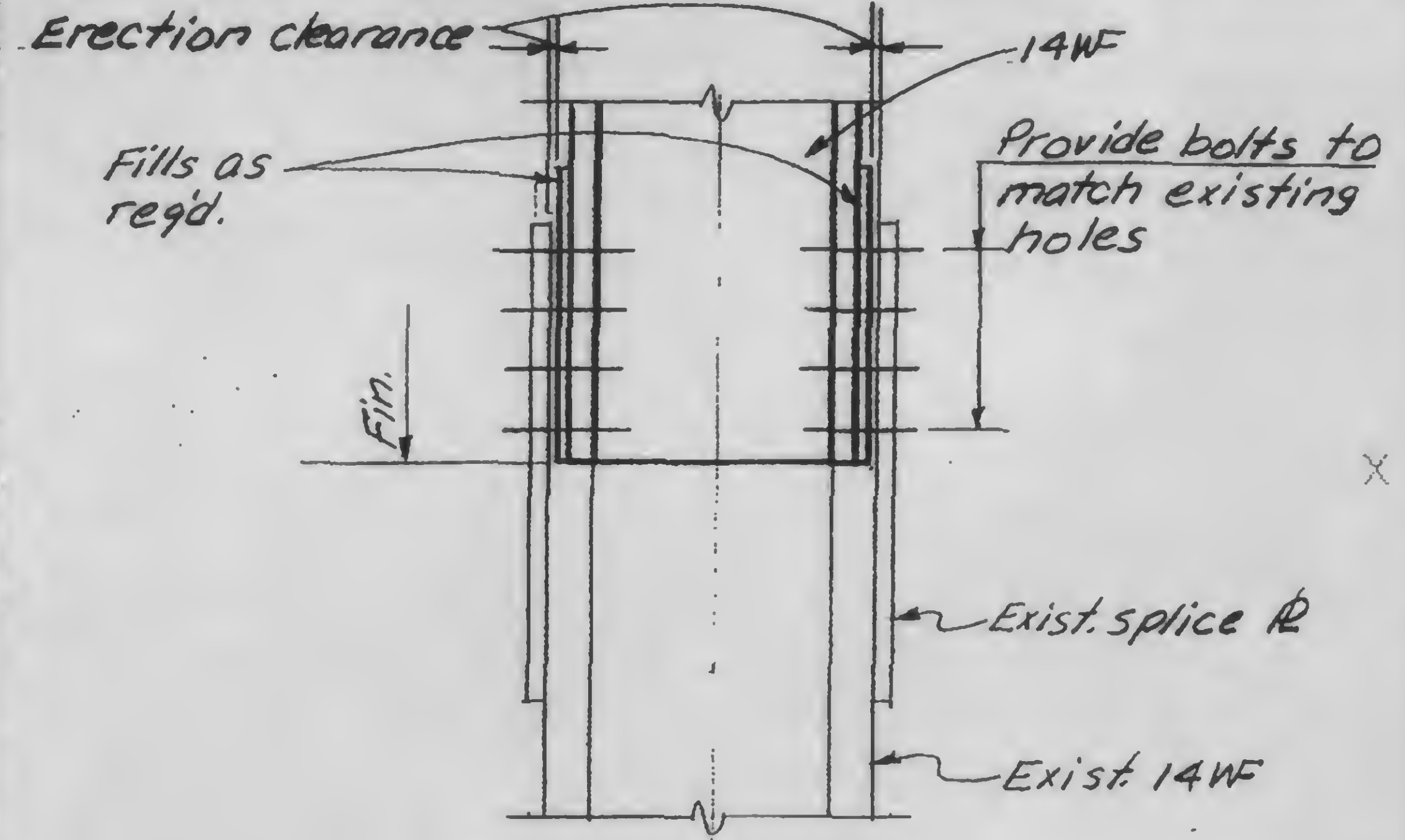
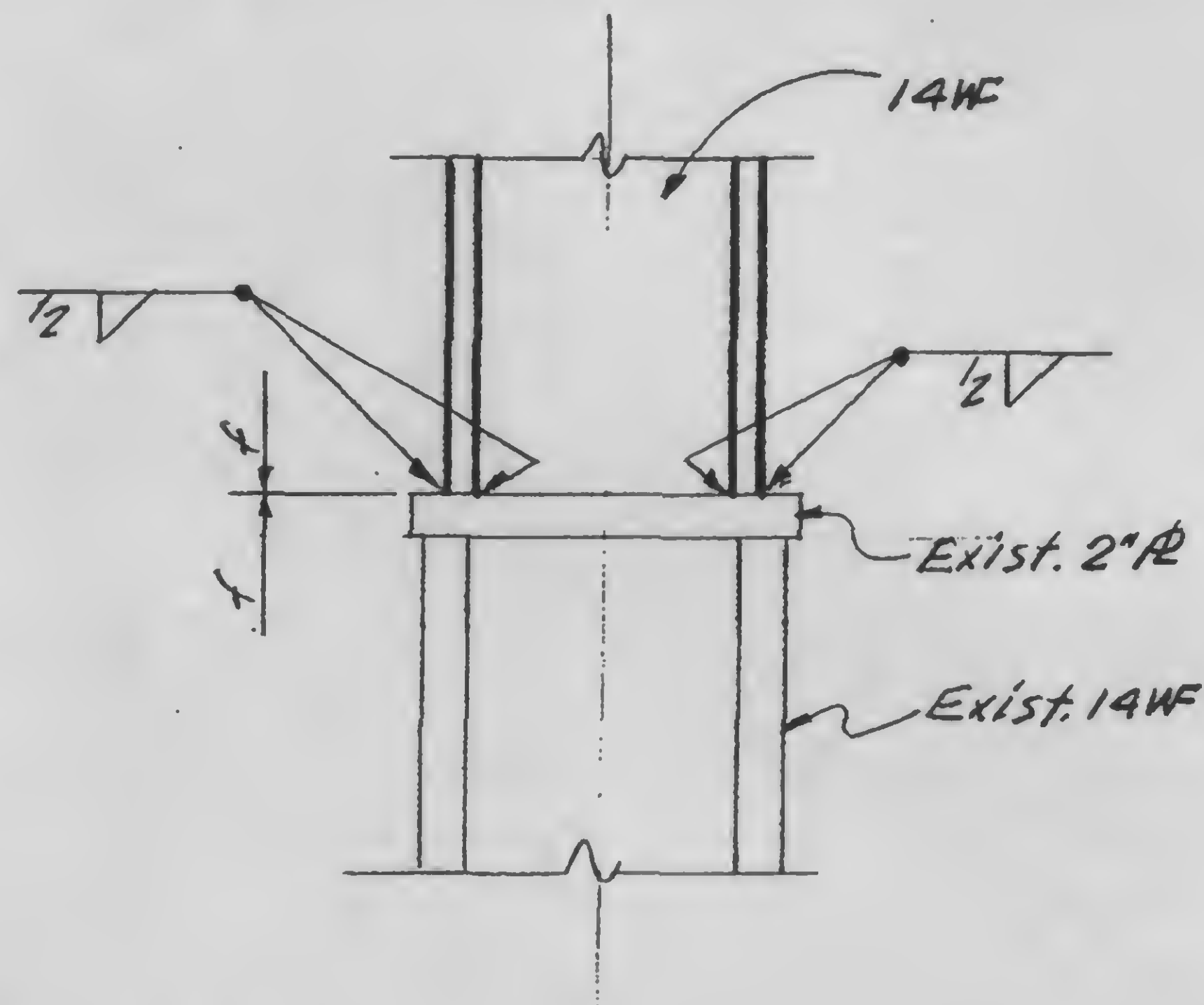
TITLE COLUMN BASE DETAILS

DATE 11-3-72

REVISIONS

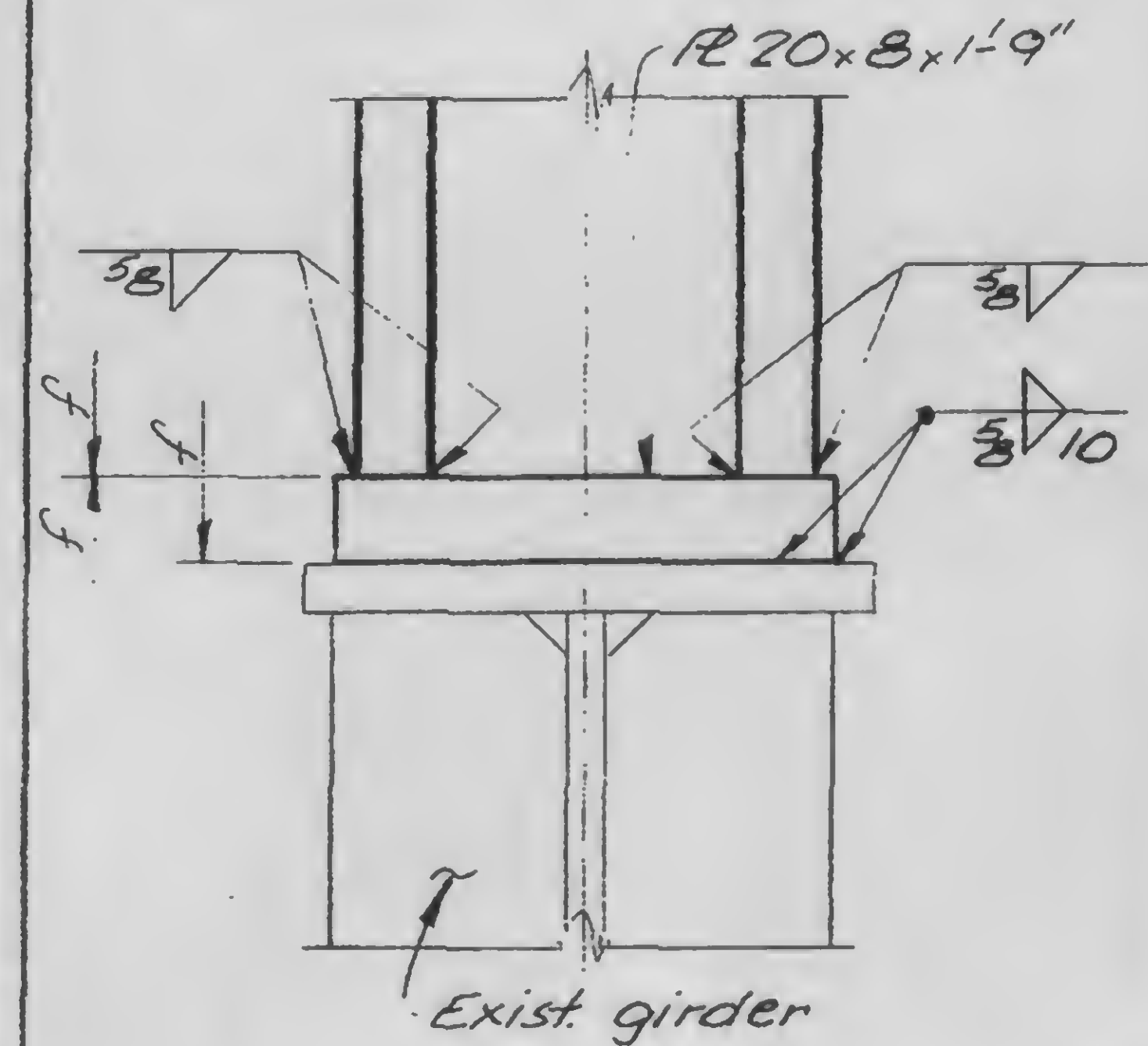
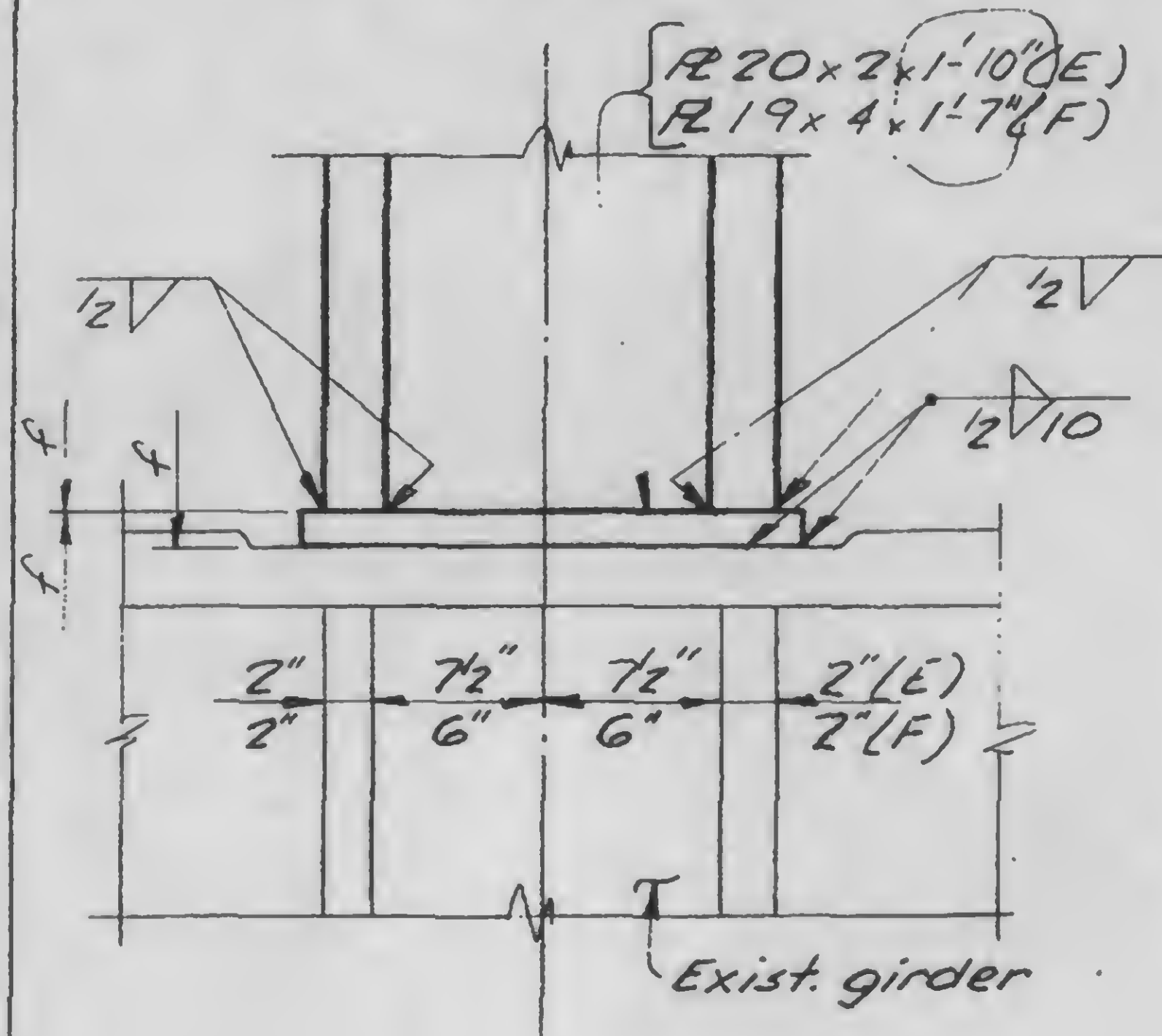
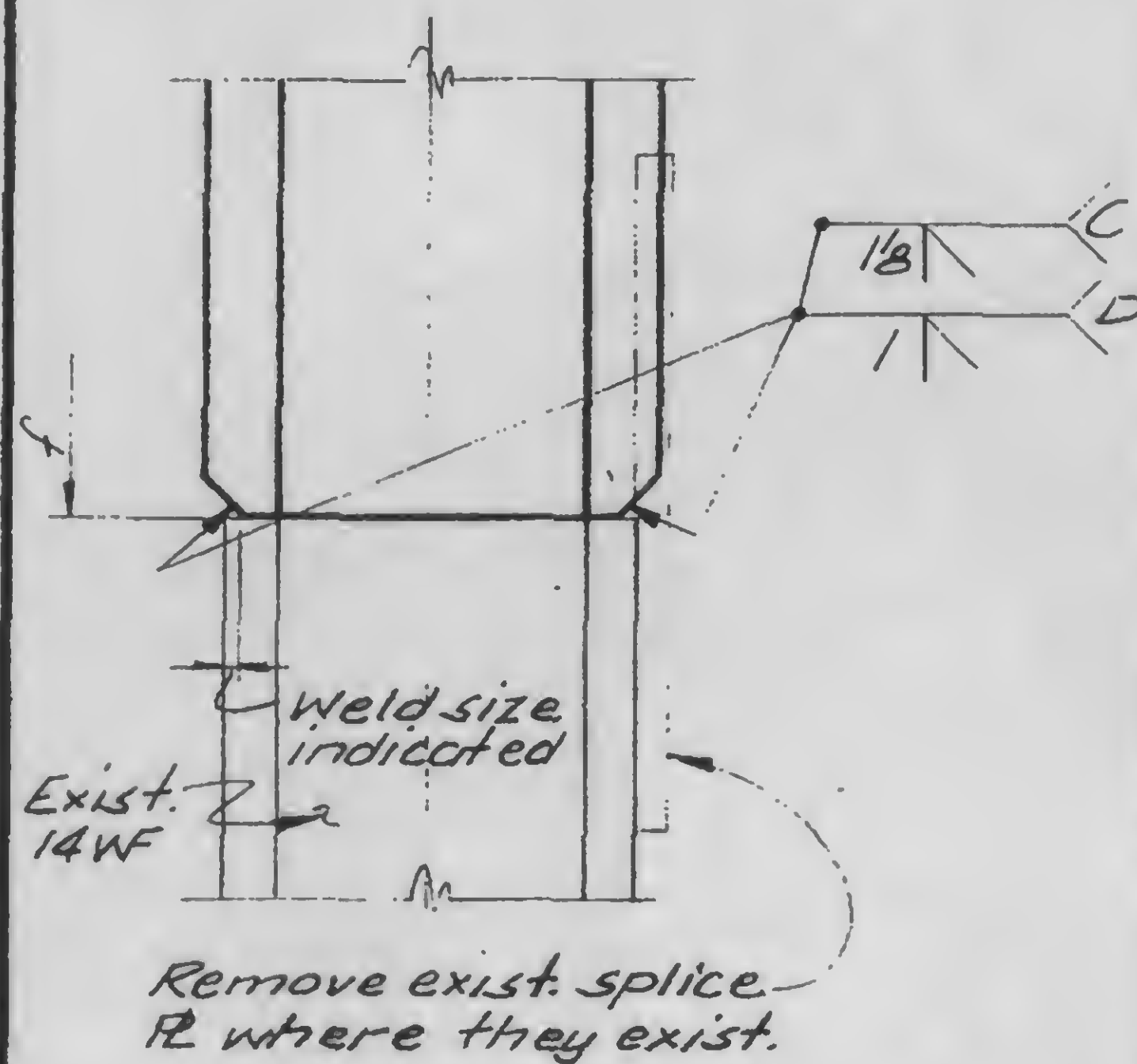
RELEASE FOR
CONSTRUCTION
11-20-72

2-5-73



A

B



C

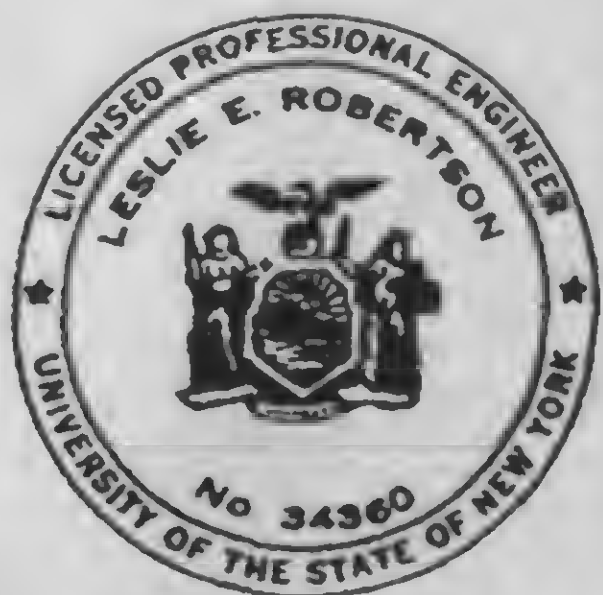
D

E

F

G

13-K2.2-1



DESIGNED

DRAWN
A.L. Frangui

REVIEWED

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PROJECT THE WORLD TRADE CENTER

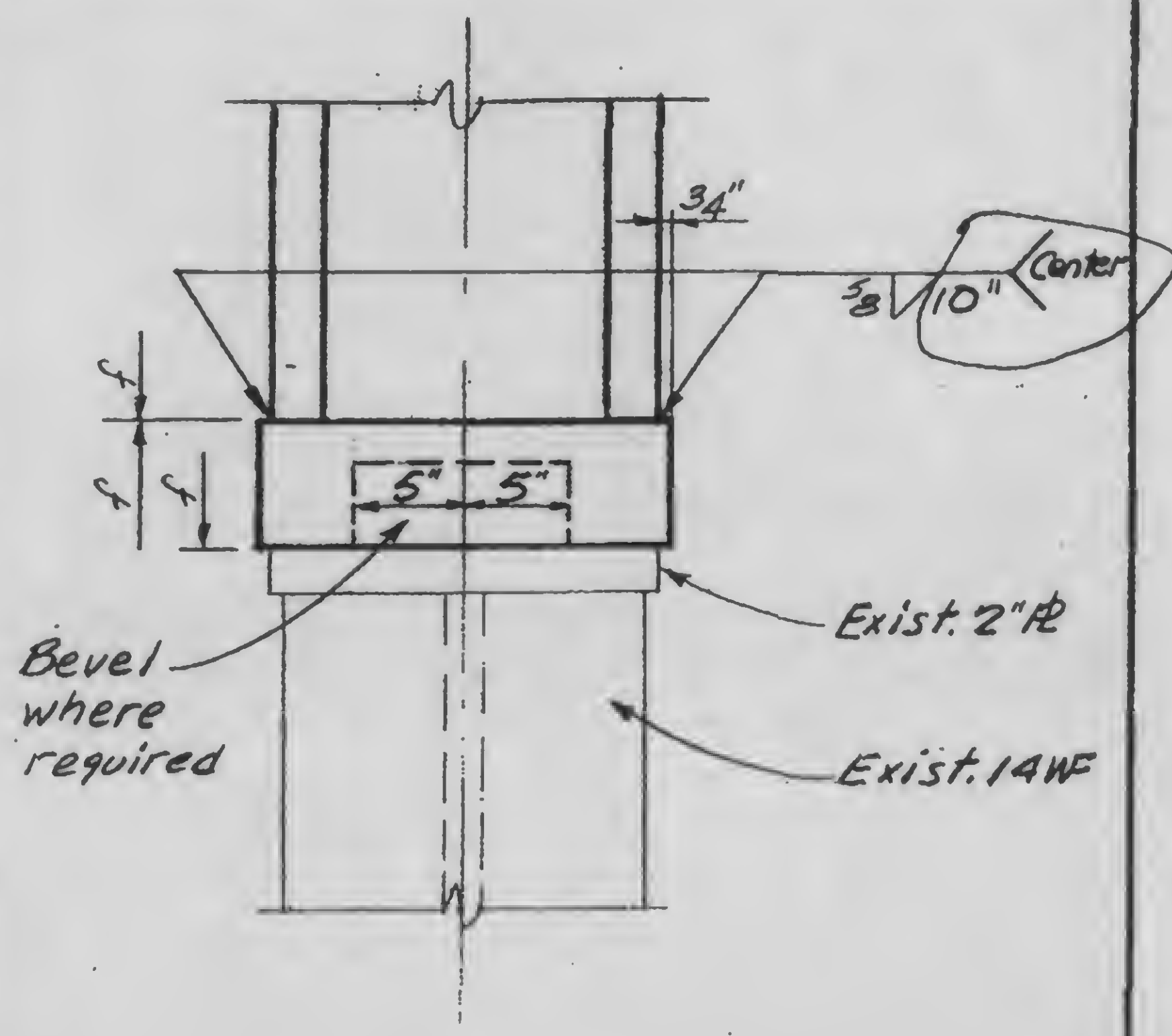
TITLE COLUMN BASE DETAILS

DATE 11-5-72

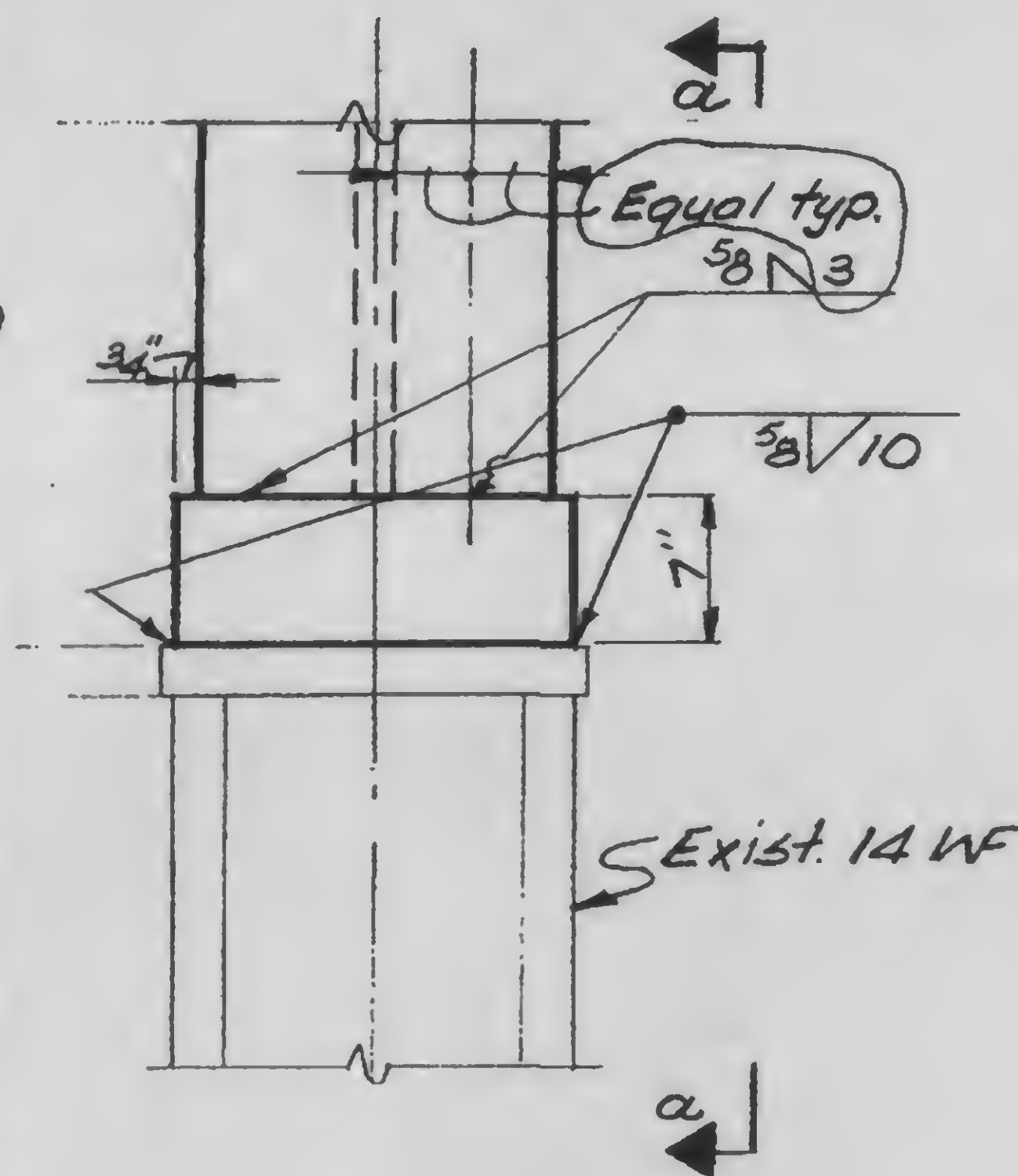
REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

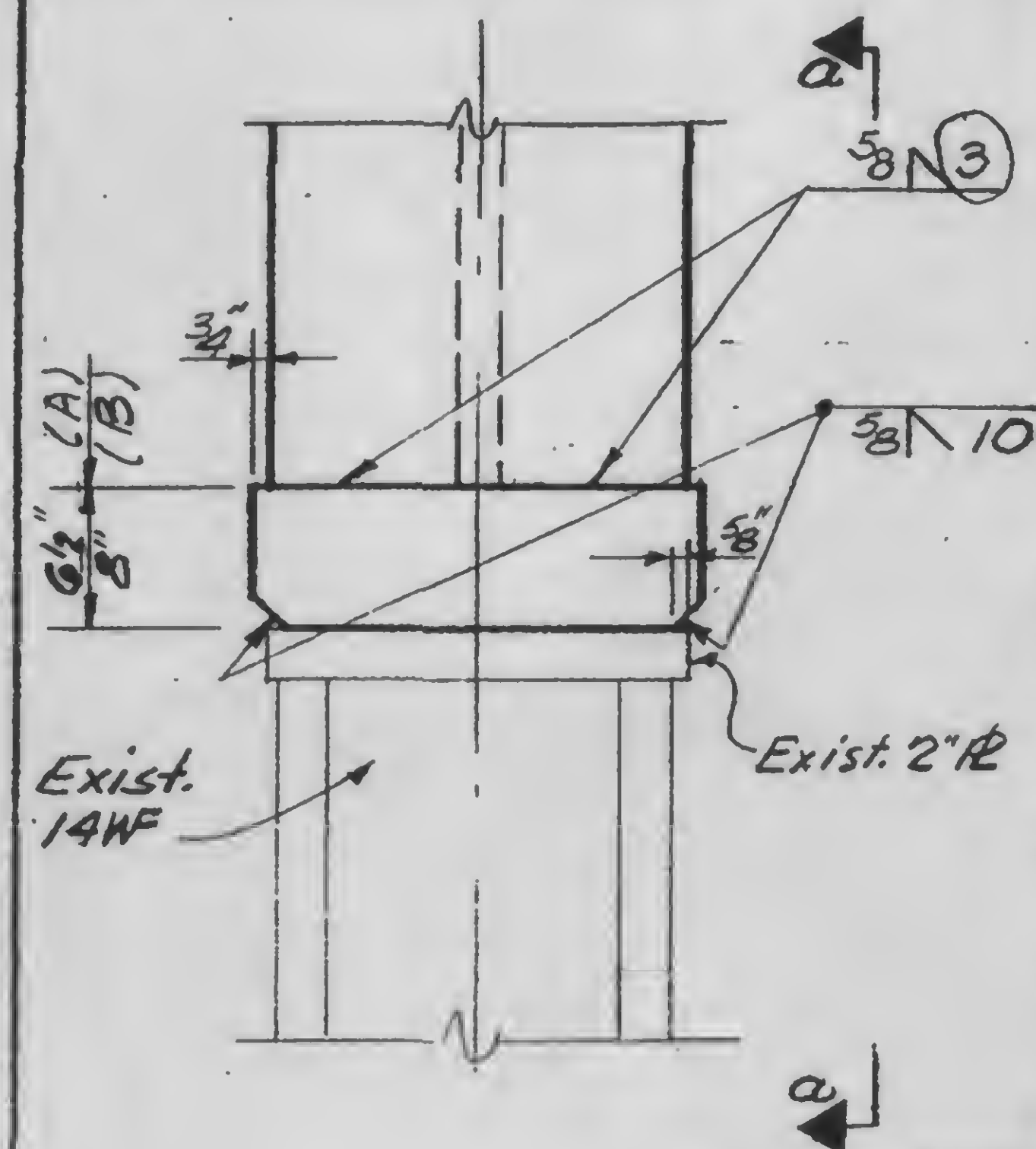
2-5-73



A

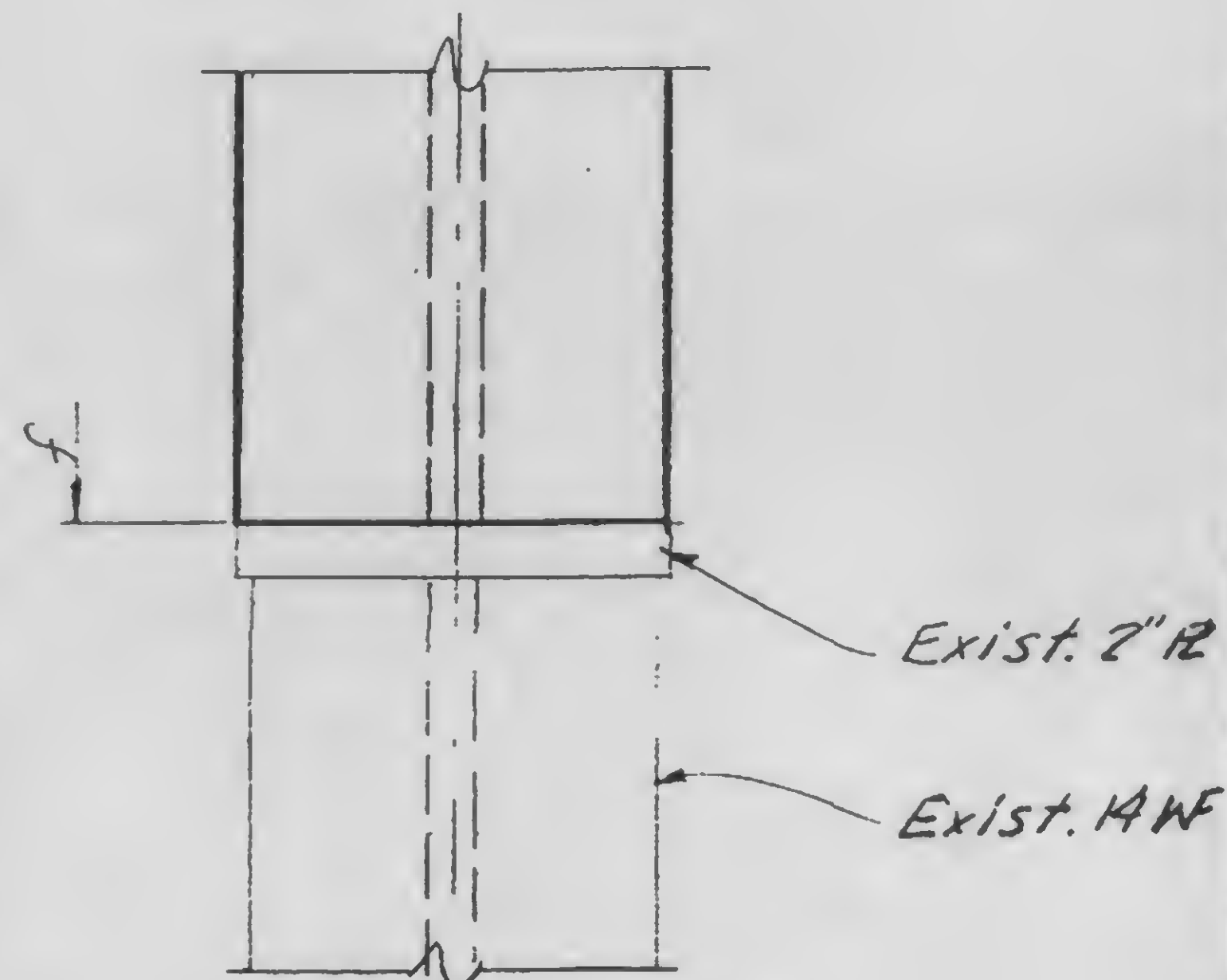


E

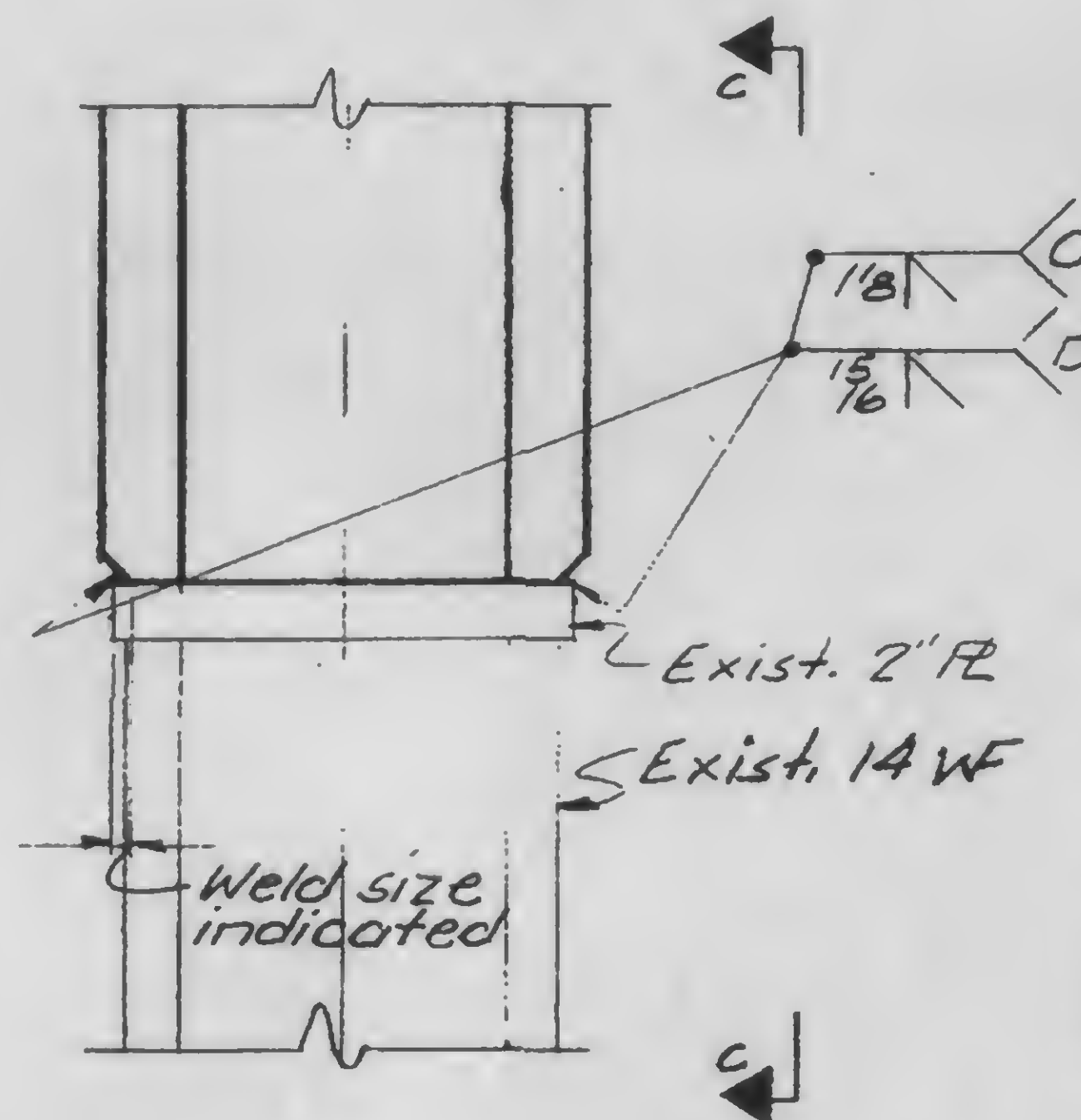


A

B



C



C

D

13-K2.2-2



DESIGNED

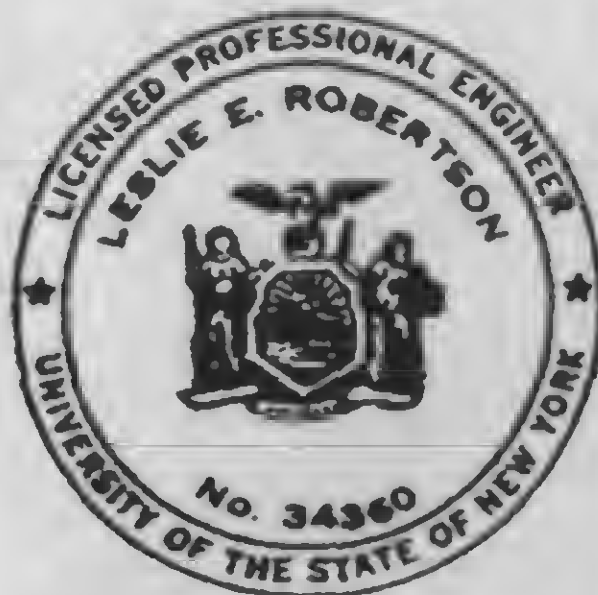
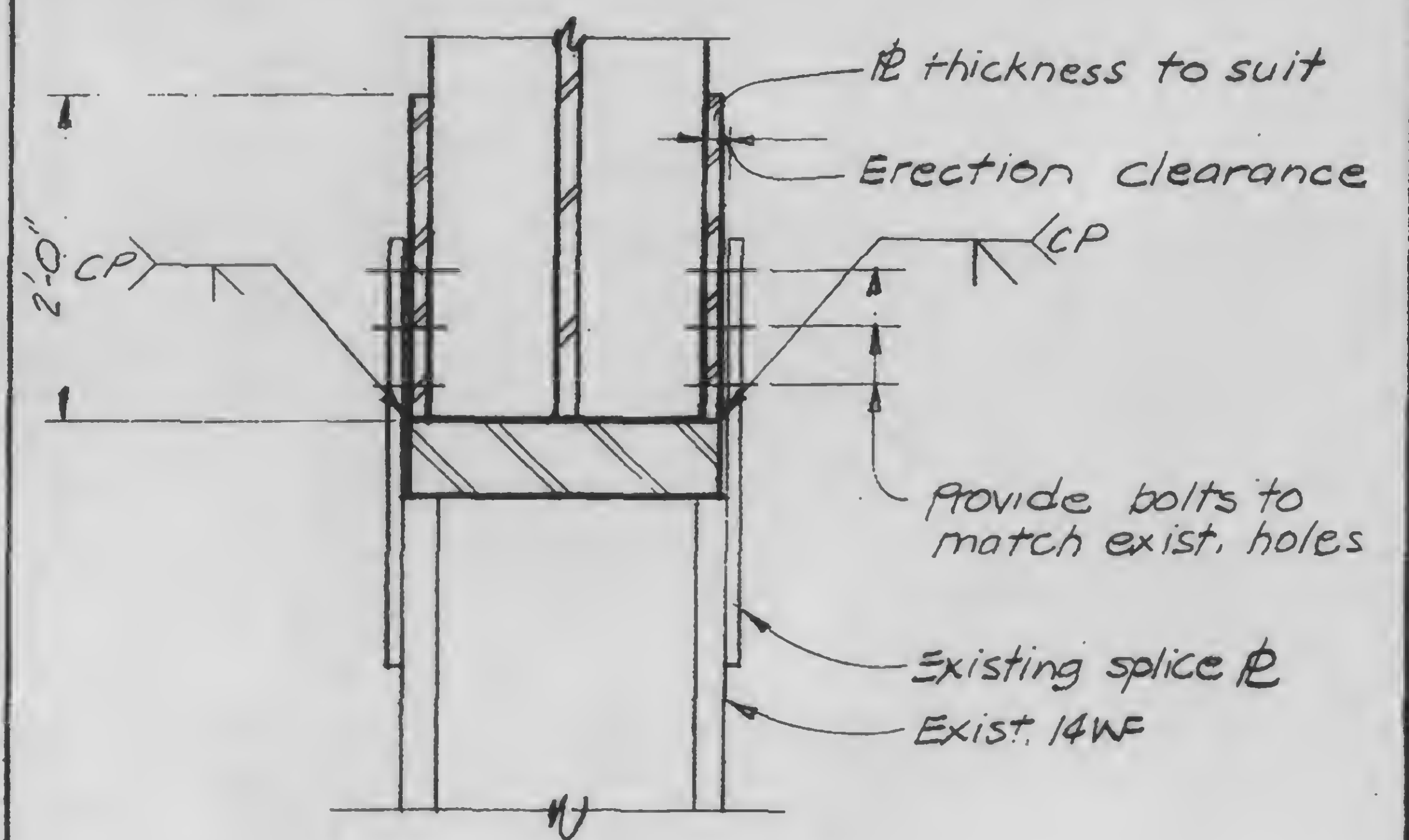
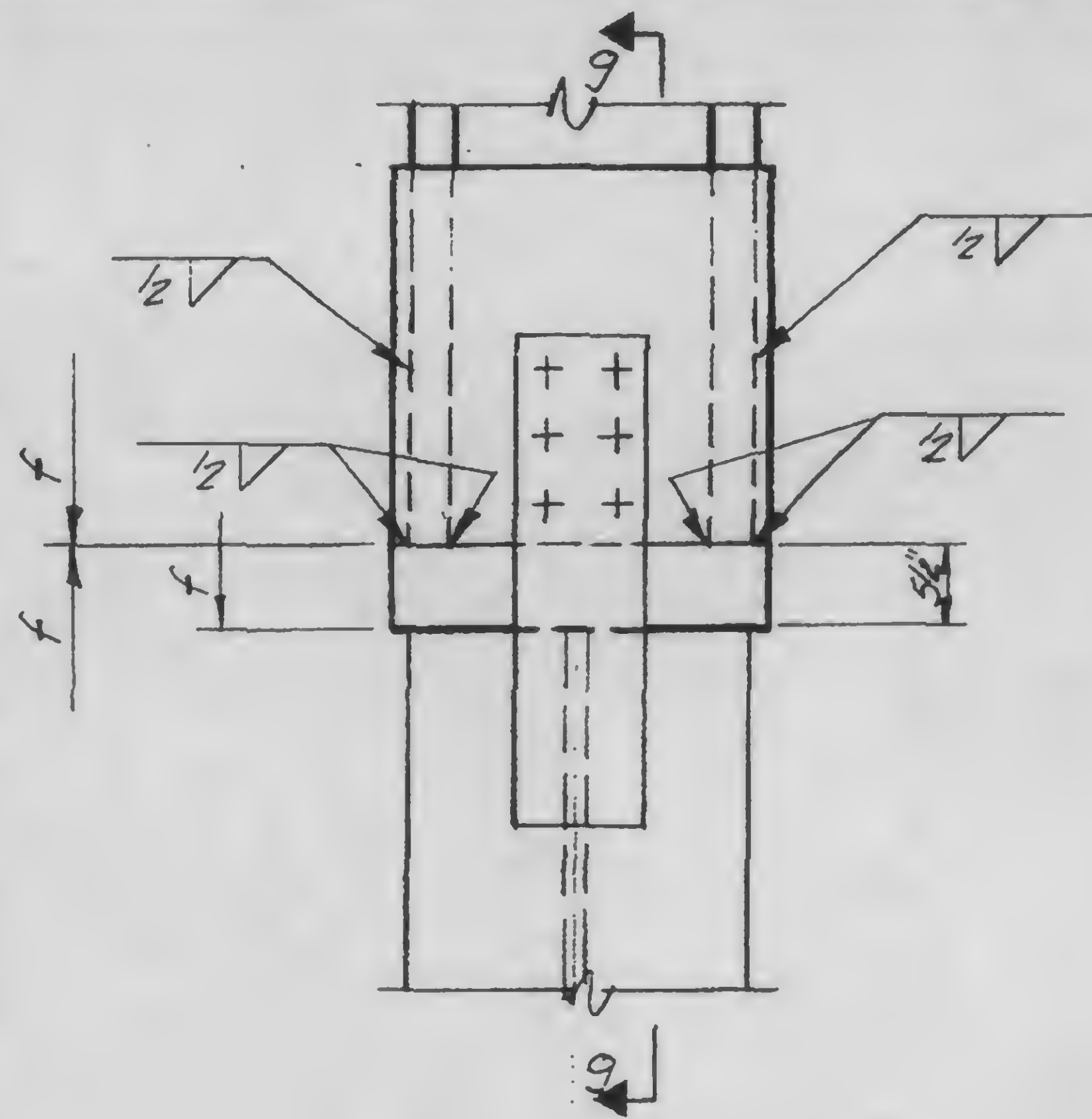
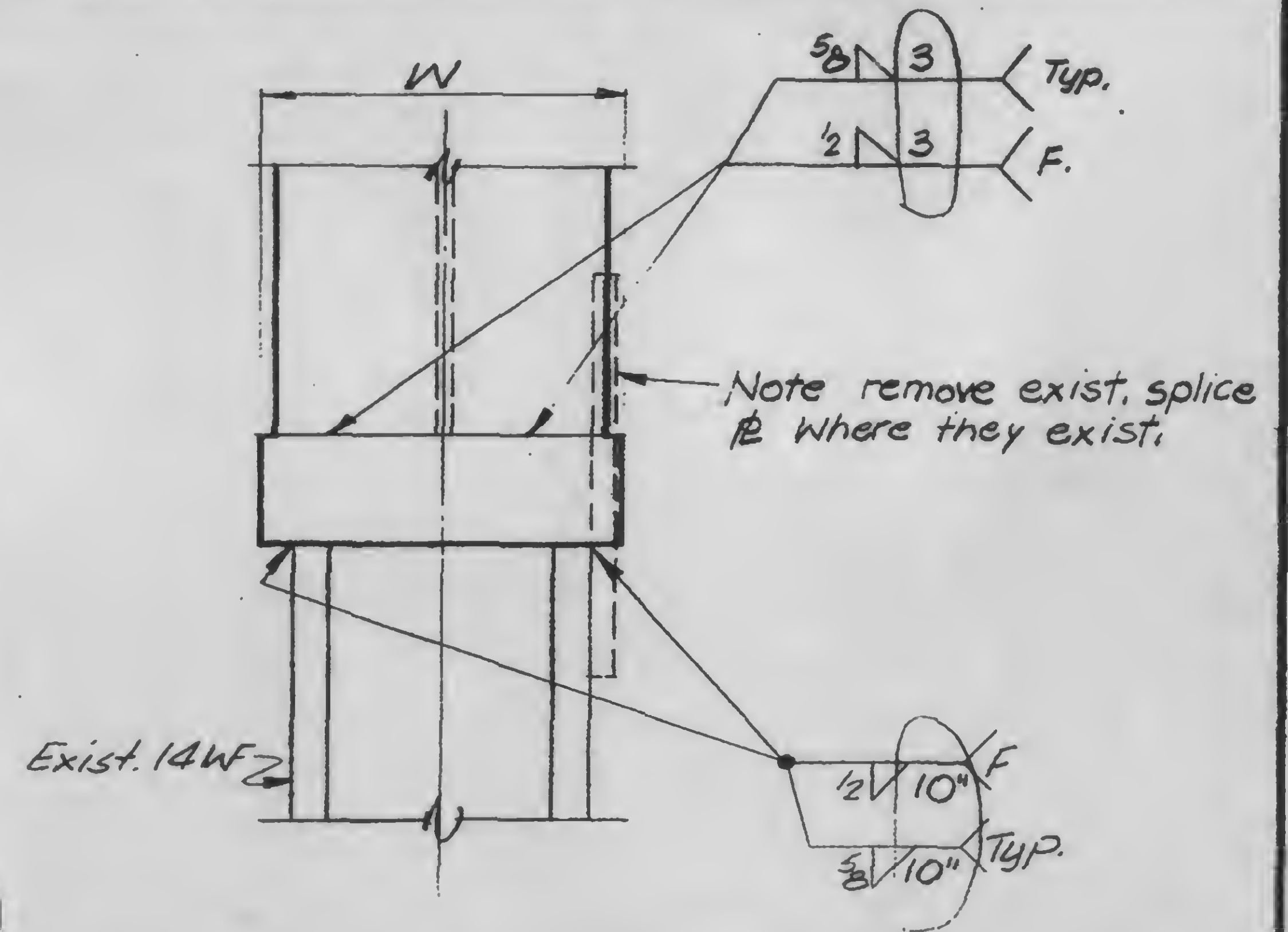
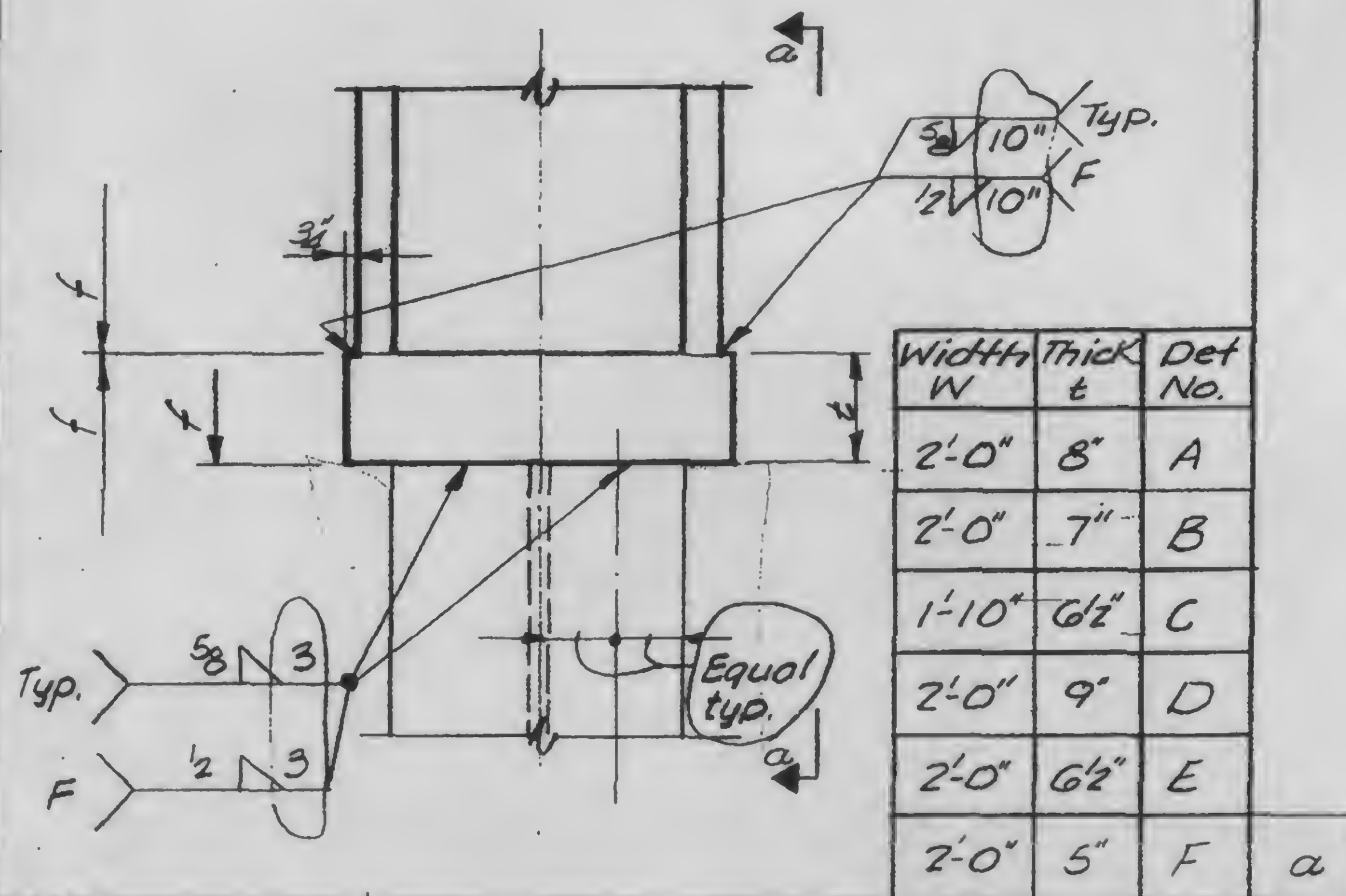
DRAWN
A.L. Frongui

REVIEWED

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

2-5-73



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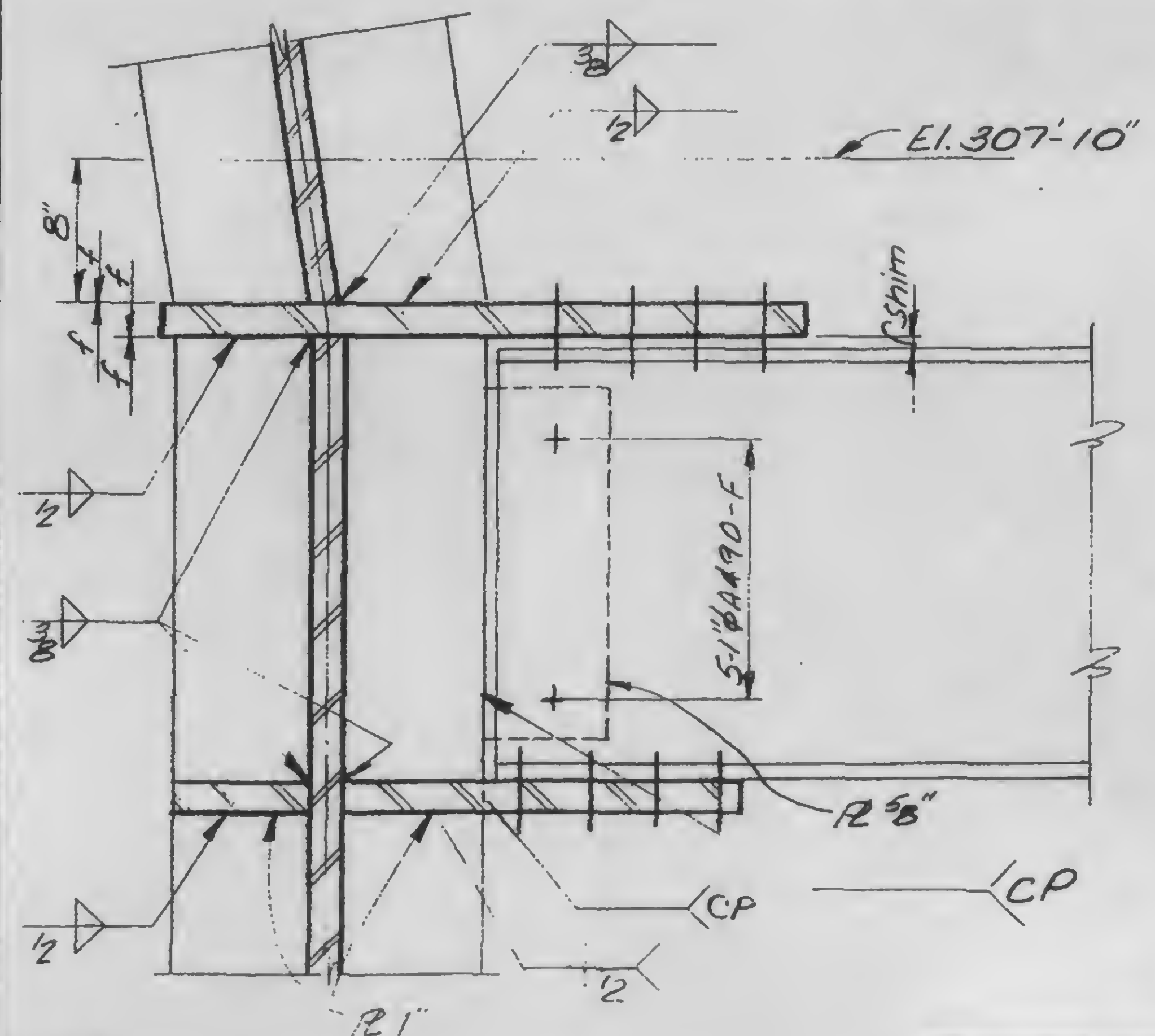
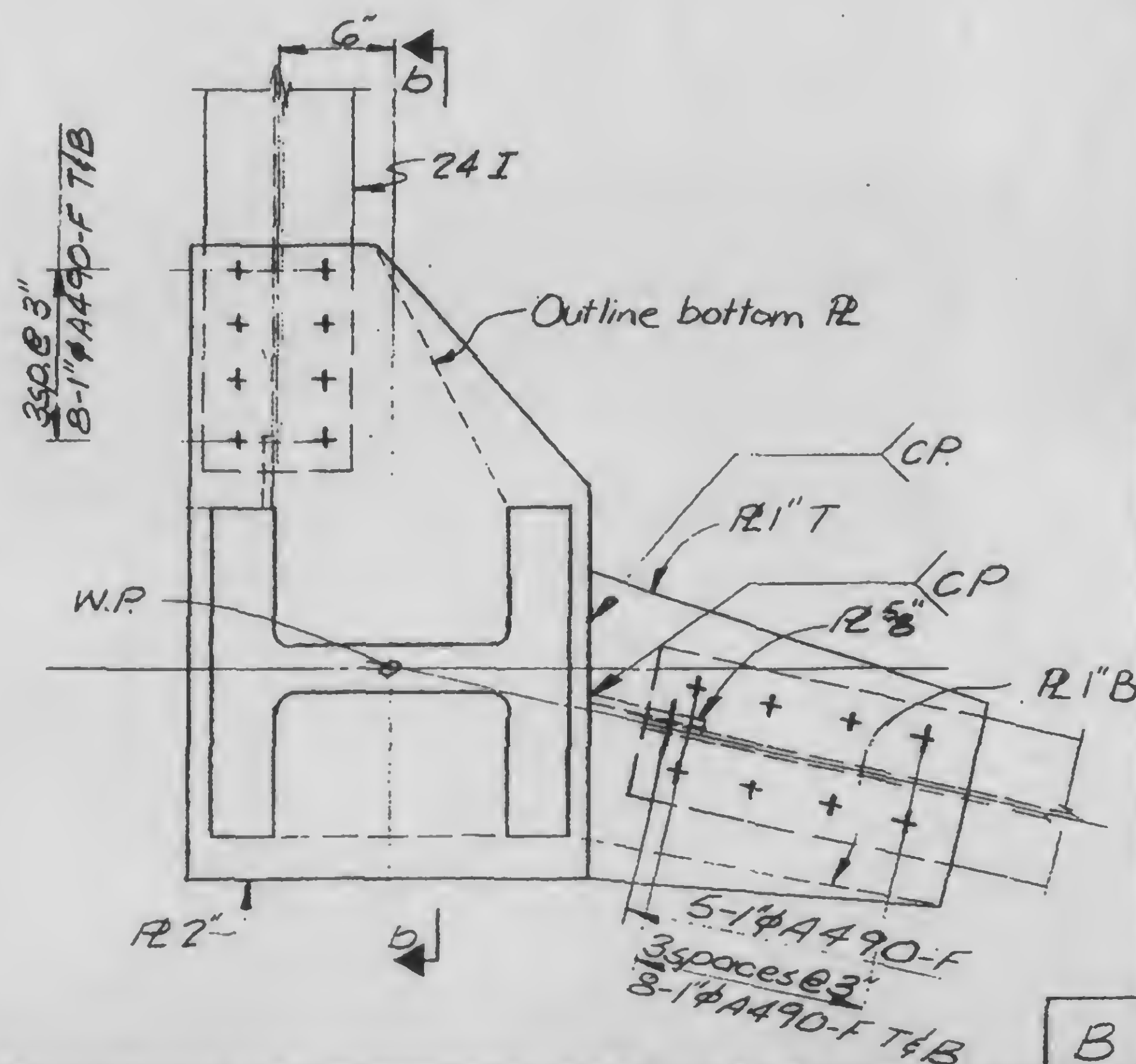
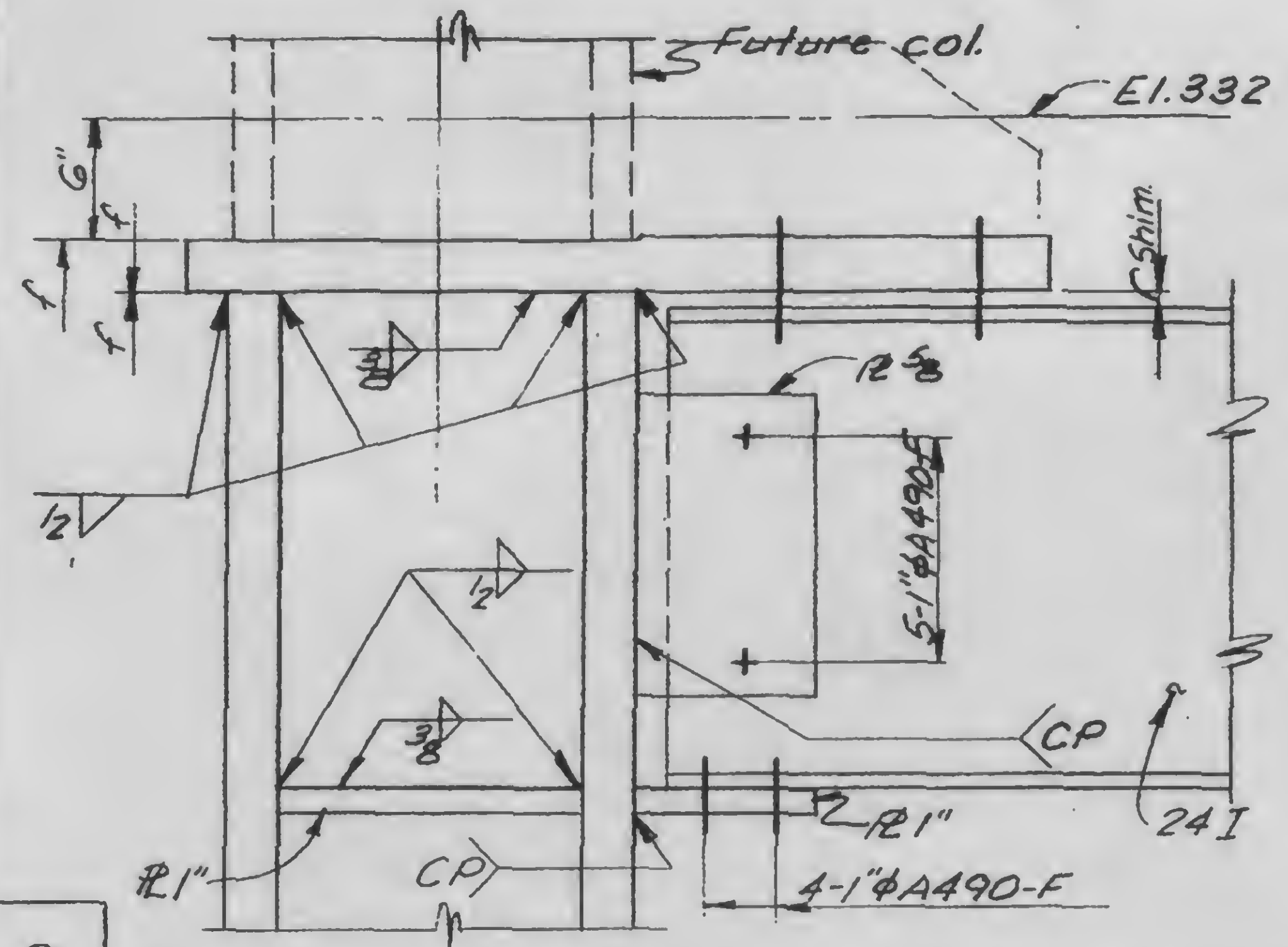
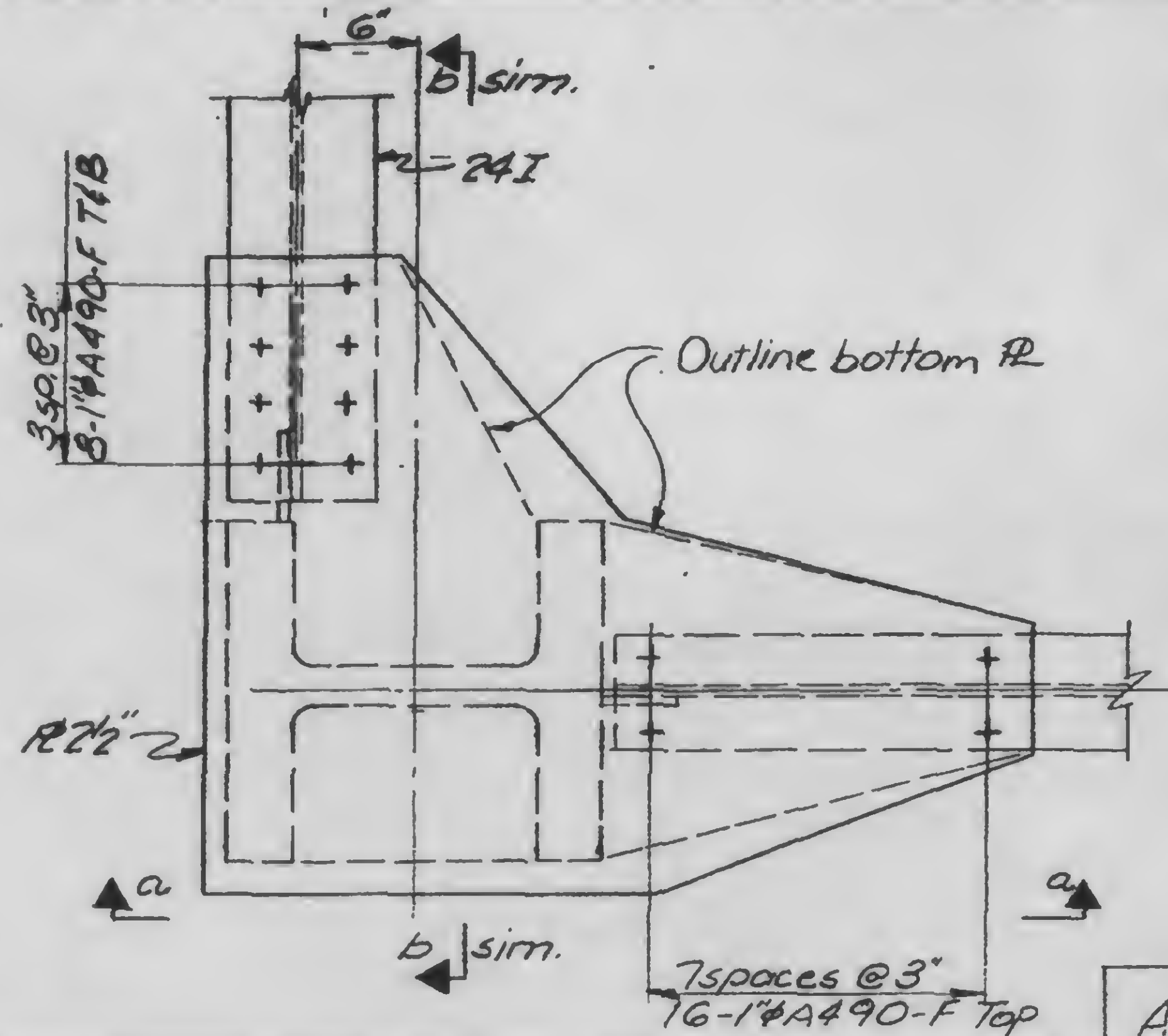
G

9

13-K2.2.3

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72



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TR

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B b

13-K2.2-4

PROJECT: THE WORLD TRADE CENTER

TITLE: COLUMN BASE DETAILS

DATE: 11-3-72

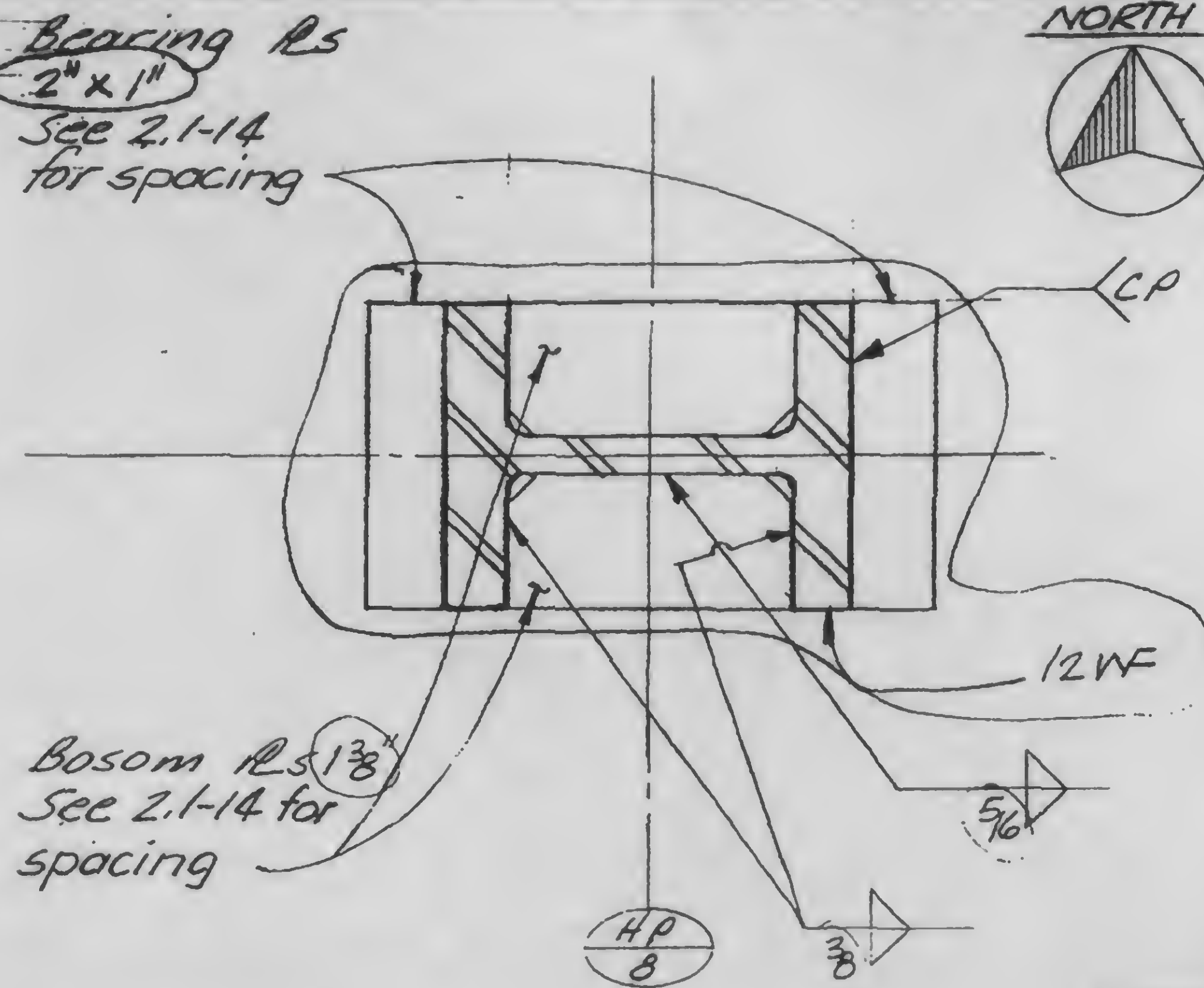
REVISIONS

RELEASE FOR
CONSTRUCTION
11-15-72

12-11-72

Bearing R5
2" x 1"
See 2.1-14
for spacing

Bosom R5 1 3/8"
See 2.1-14 for
spacing

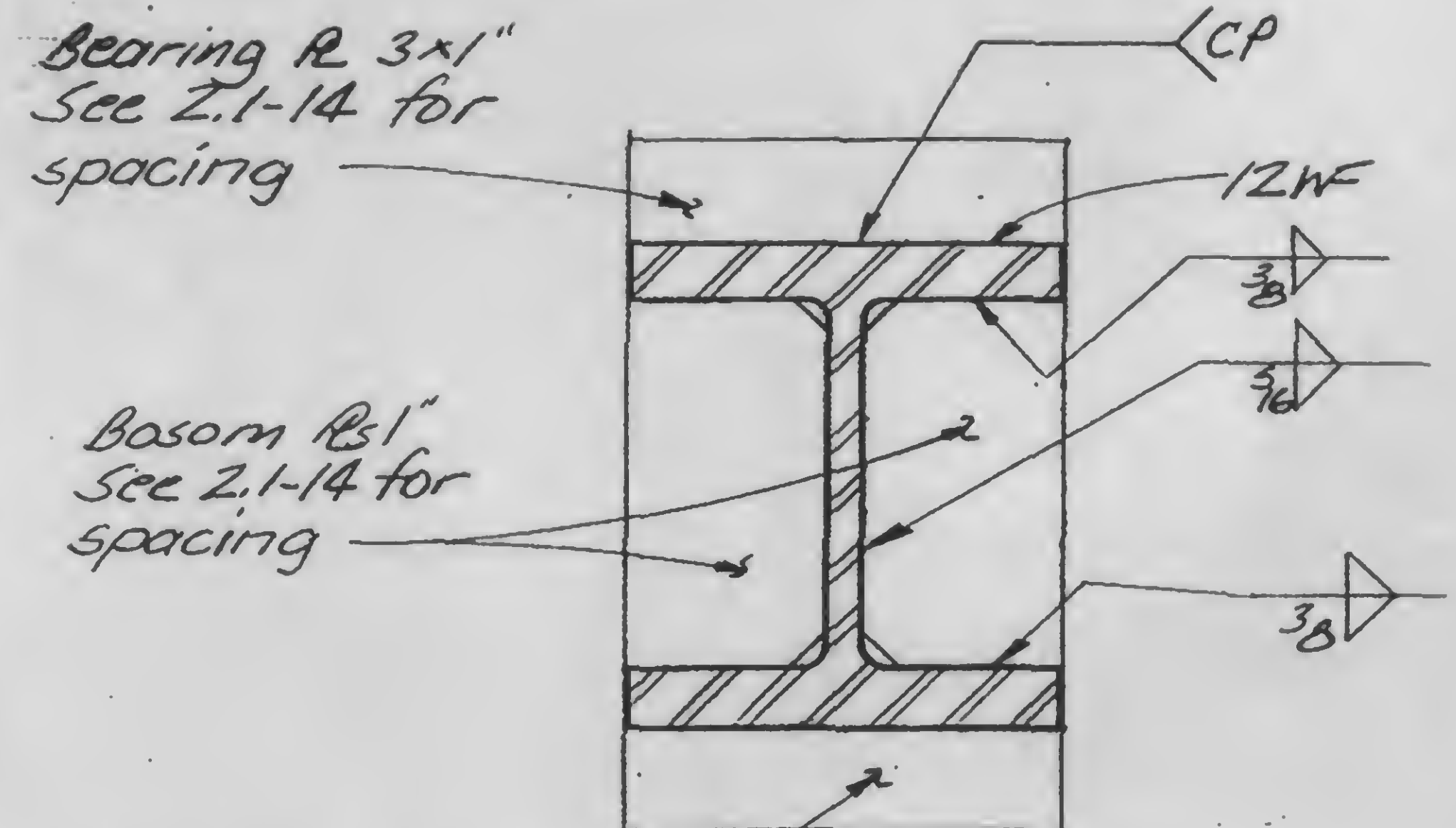


A

Bearing R 3x1"
See 2.1-14 for
spacing

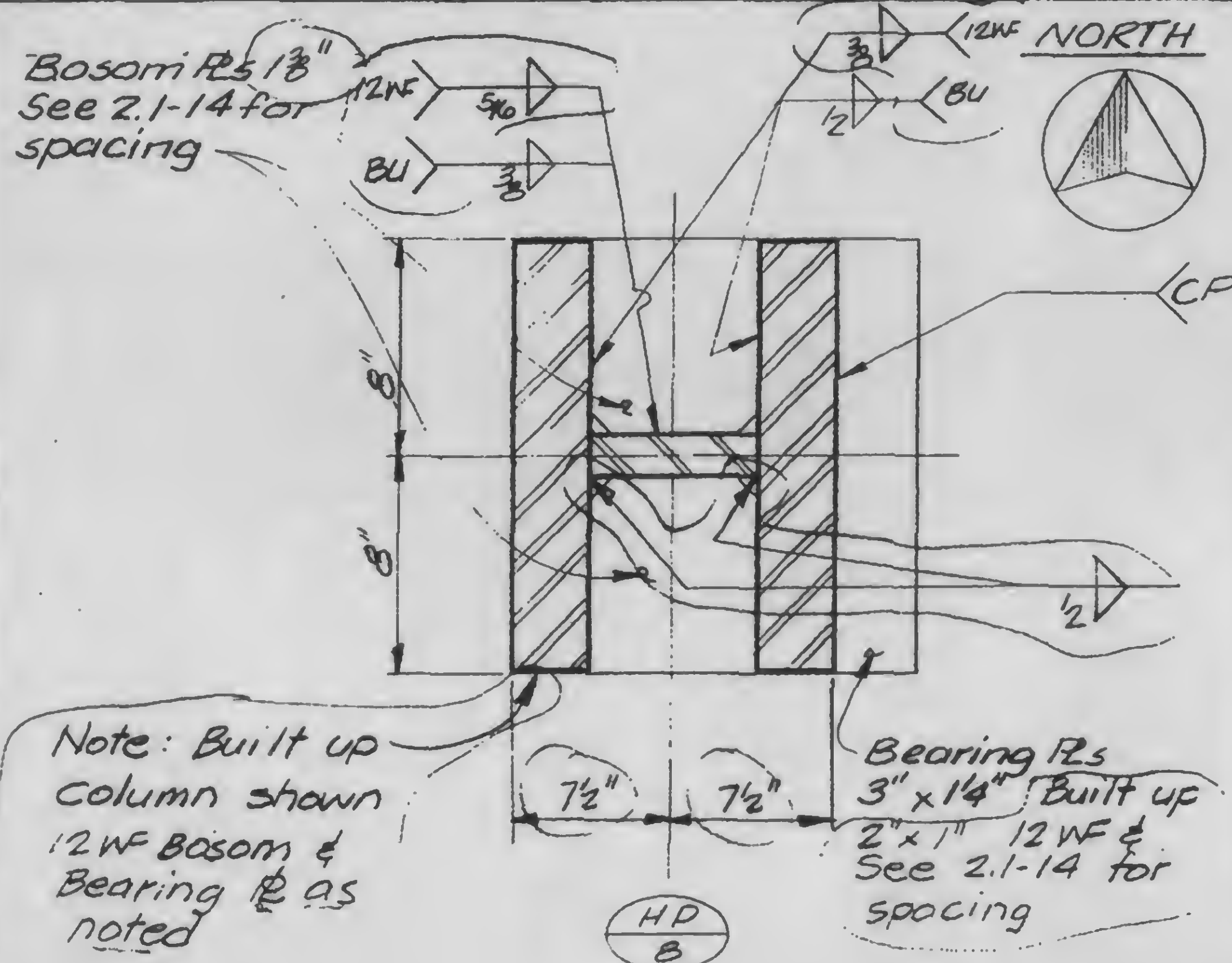
Bosom R5 1"
See 2.1-14 for
spacing

Bearing R 3x1"
See 2.1-14 for
spacing



C

Bosom R5 1 3/8"
See 2.1-14 for
spacing

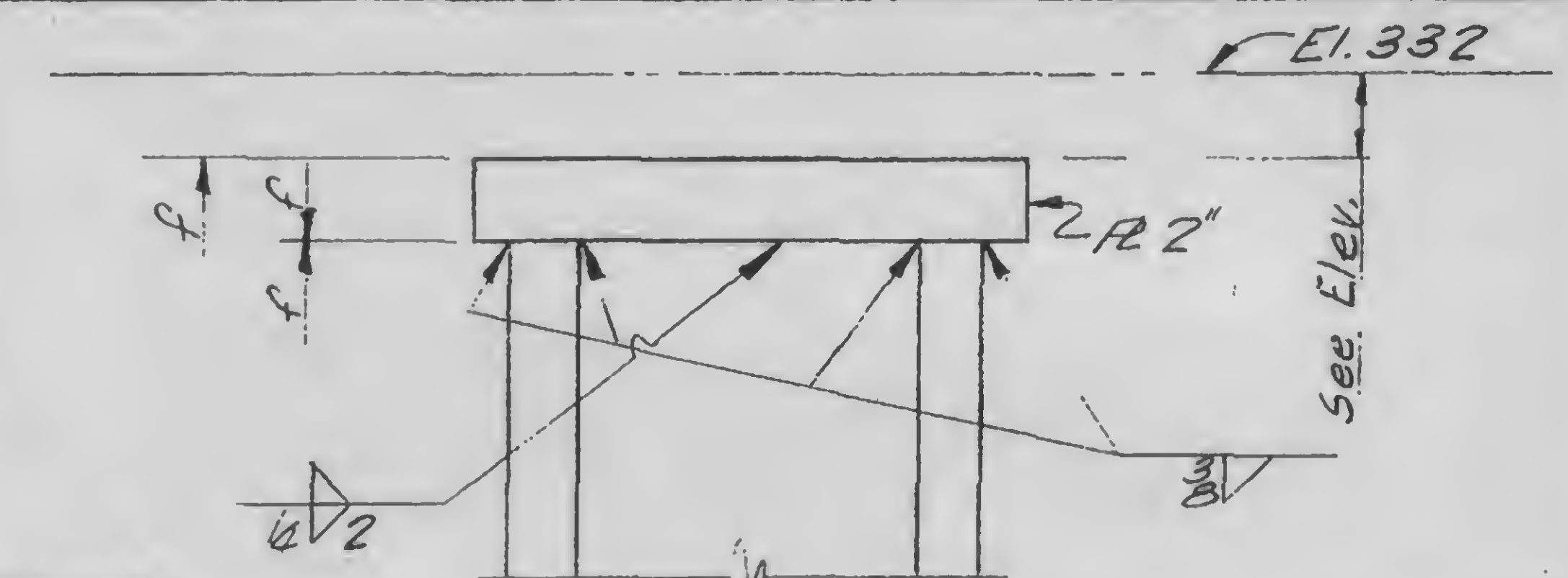


B

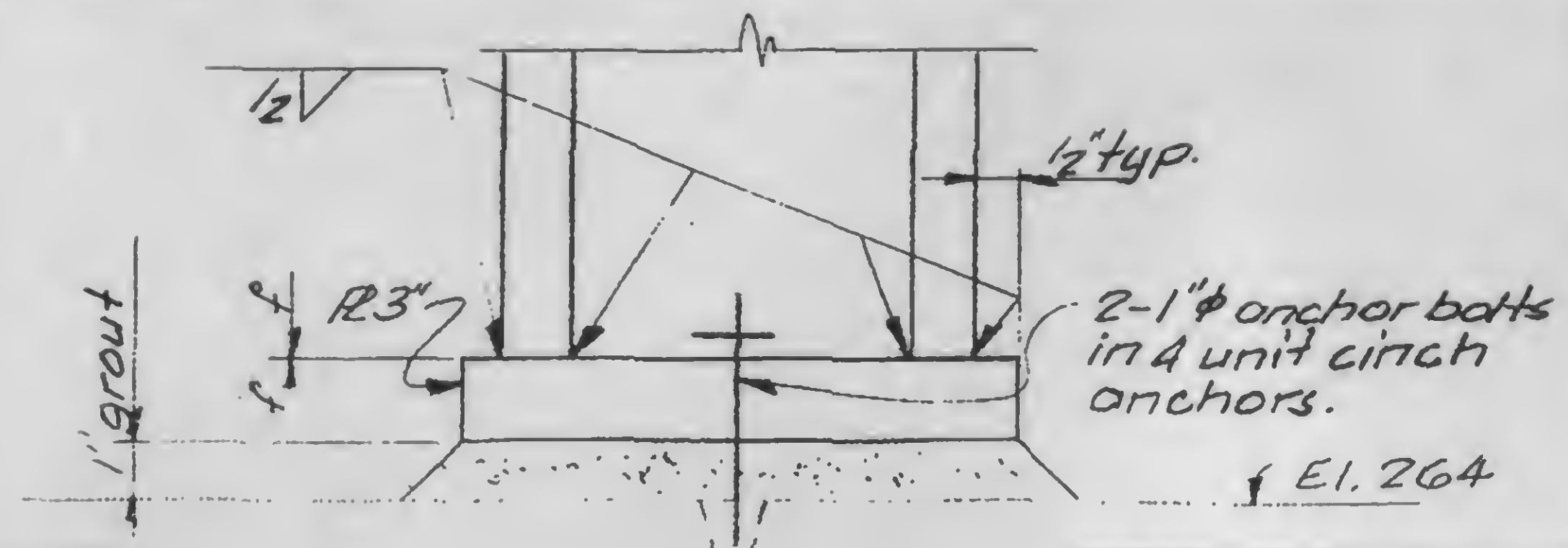
Bearing R5
3" x 1 1/4" Built up
2" x 1" 12WF &
See 2.1-14 for
spacing

Note: Built up
column shown
12WF Bosom &
Bearing R as
noted

D



D



E

13-KZ.2-5



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PROJECT

THE WORLD TRADE CENTER

TITLE

TYPICAL GIRDER DETAILS

DATE

11-3-72

REVISIONS

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CONSTRUCTION
11-20-72

See Plan & elevations

SCHEDULE

Thick. t top flange (in.)	Thick. stiff R (in.)	Weld 1
6 1/2	2 1/4	5/8
3 1/2 to 4	1 3/8	1/2
3 to 3 1/4	1 1/4	1/2
2 1/2 less	1	3/8

t (top flange)
See Elevations

See plan & elevation

Weld 1

Weld 1

Weld 1

Weld 1

stiff R (see schedule)
fit to bear top.

stiff R (see schedule)
fit to bear top

Weld 1

Weld 1



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REVIEWED

13-K2.3-1

PROJECT THE WORLD TRADE CENTER

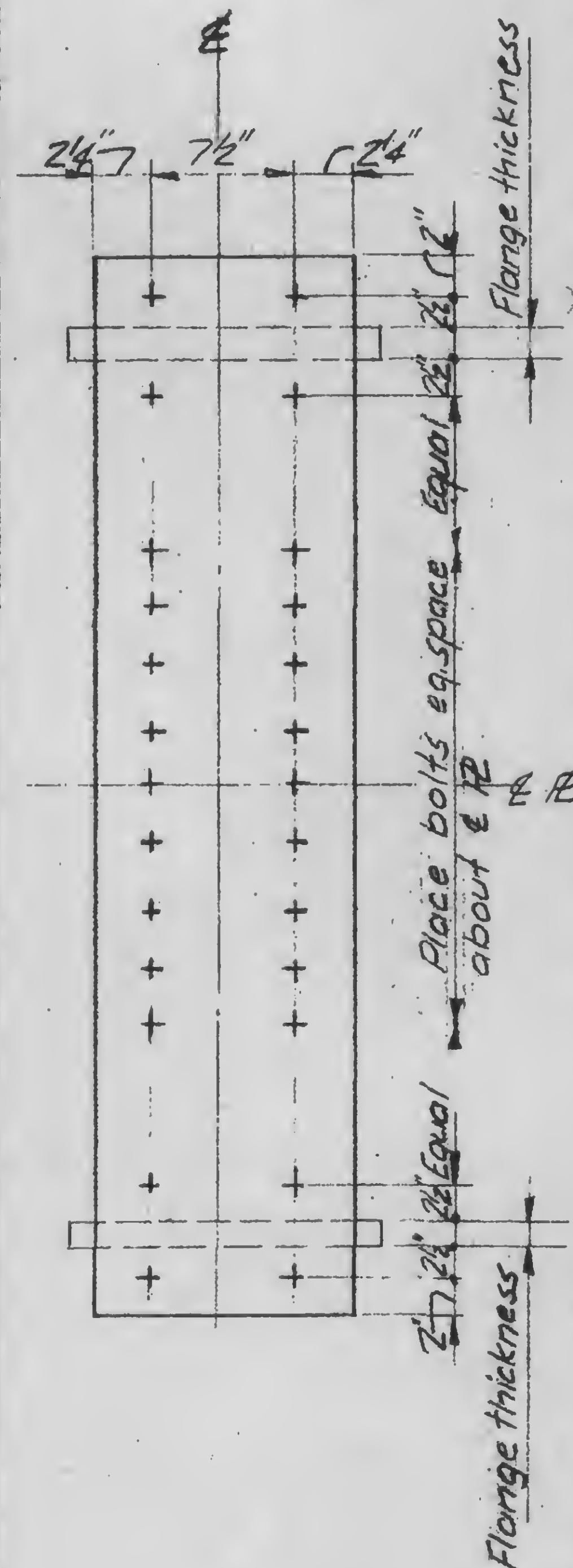
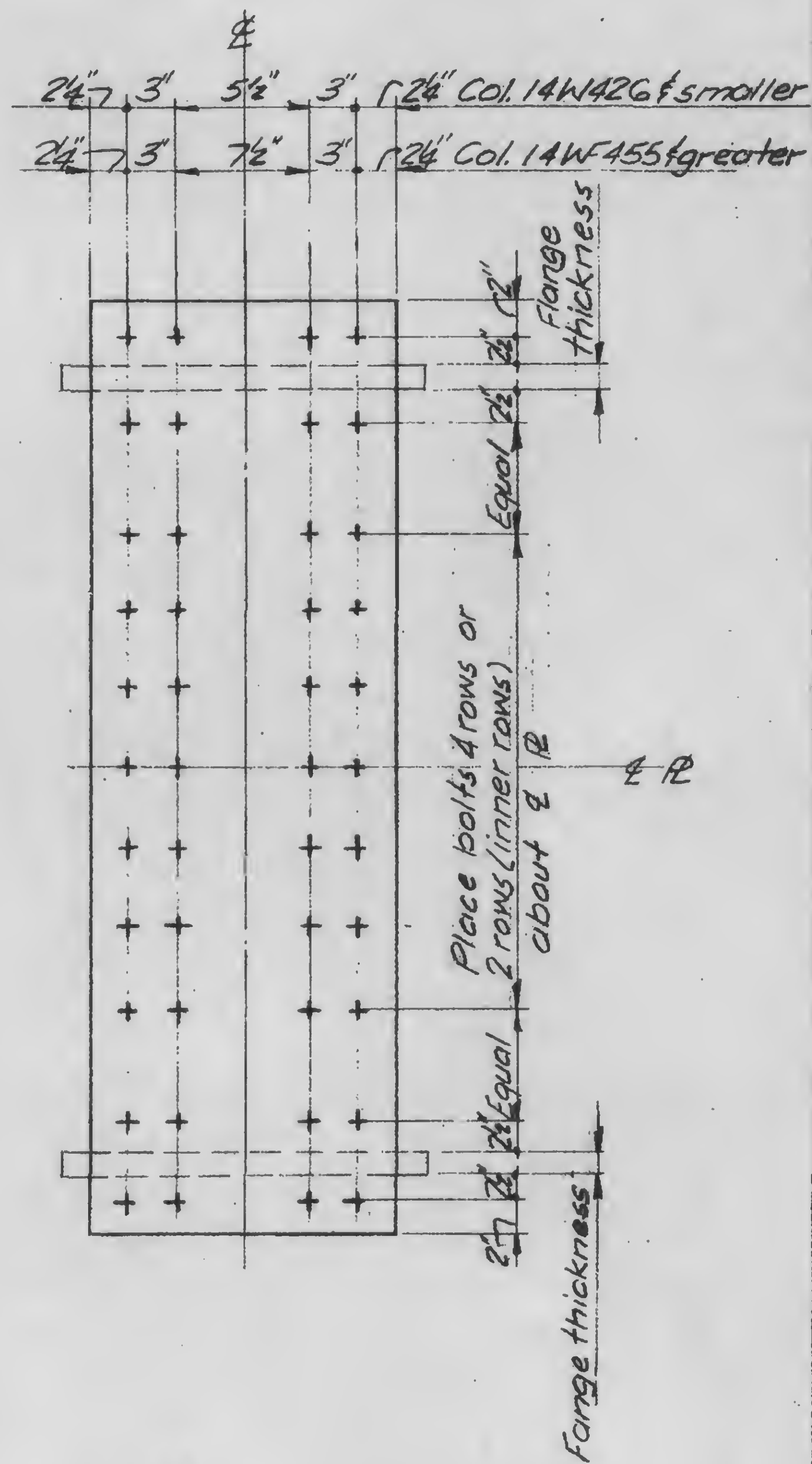
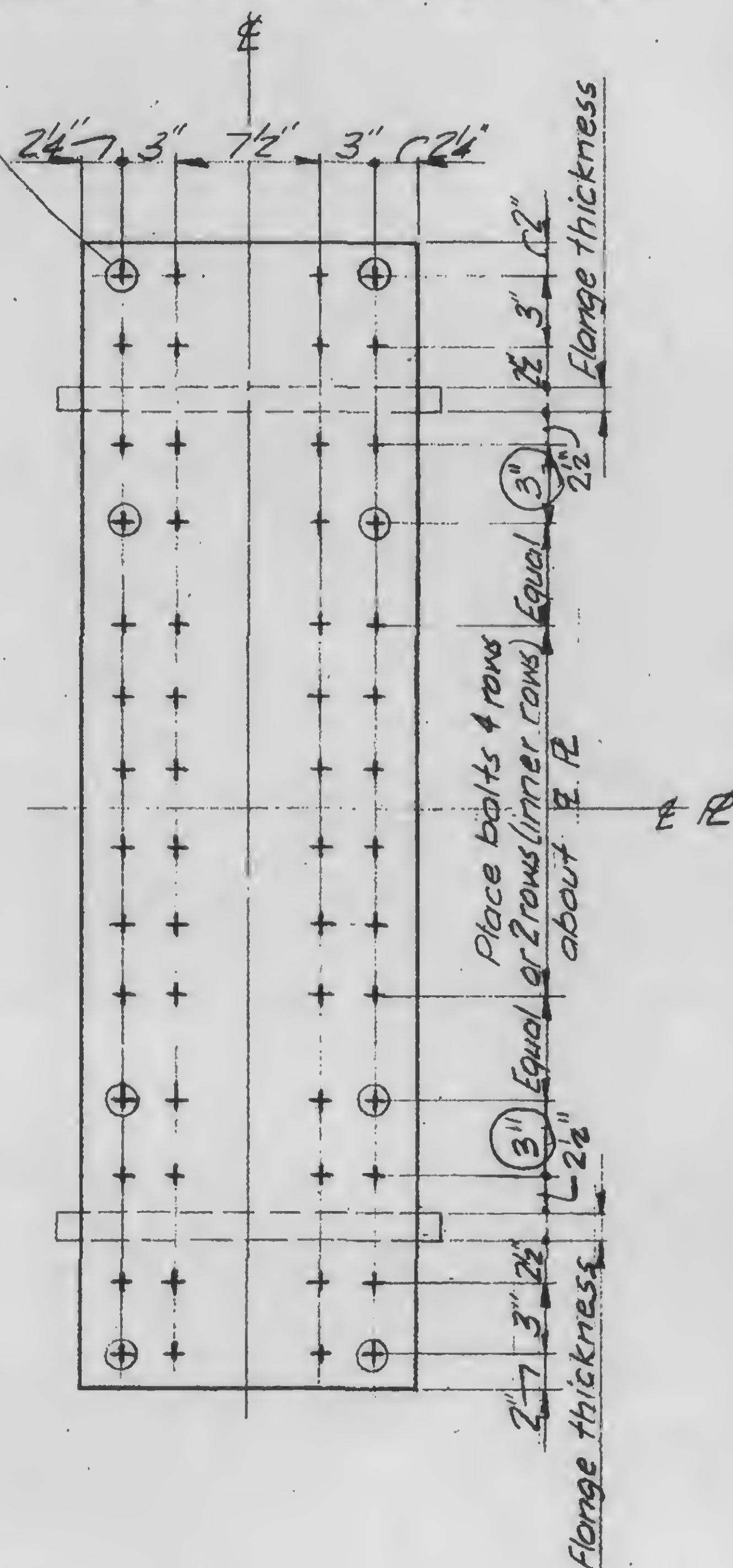
TITLE GIRDER TO COLUMN CONNECTION TYPICAL AT END PLATE

DATE 11-20-72

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

12-11-72

Leave out 4 corner bolts, if
12 bolts called out in detail 2.4-2.3
Notes to 2.4 Details

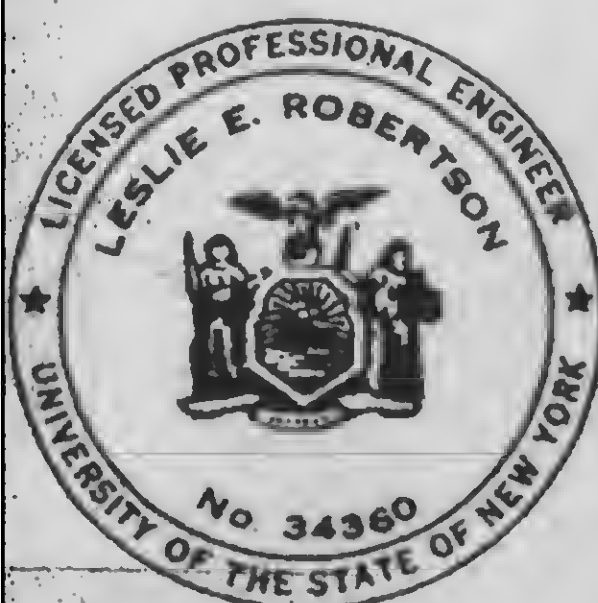
1. See specific 2.4 Details for number of bolts.
2. All bolts of 2.4 Details to be A490 X, unless otherwise noted.

A

B

C

13-K2.3-2



SIGNED

DRAWN
TR

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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE GIRDER TO COLUMN CONNECTION TYPICAL AT END PLATE

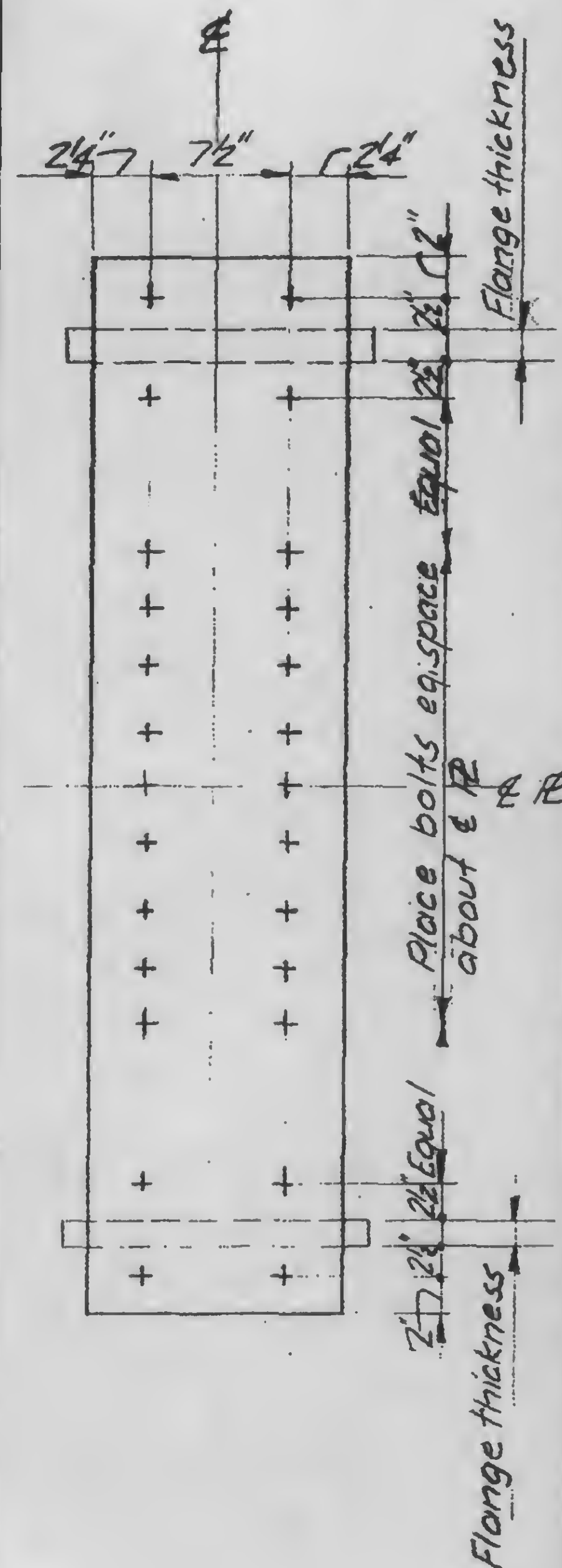
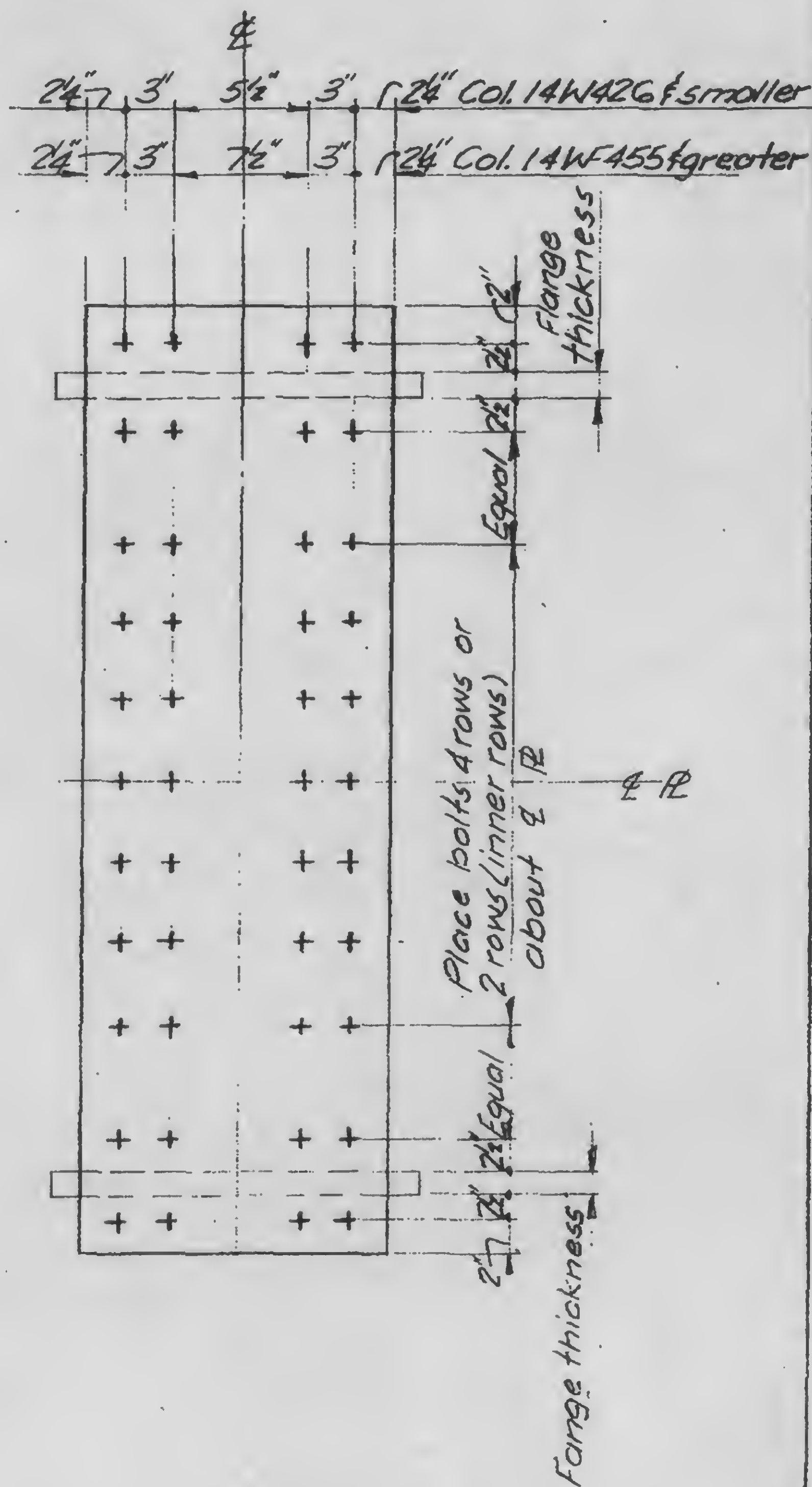
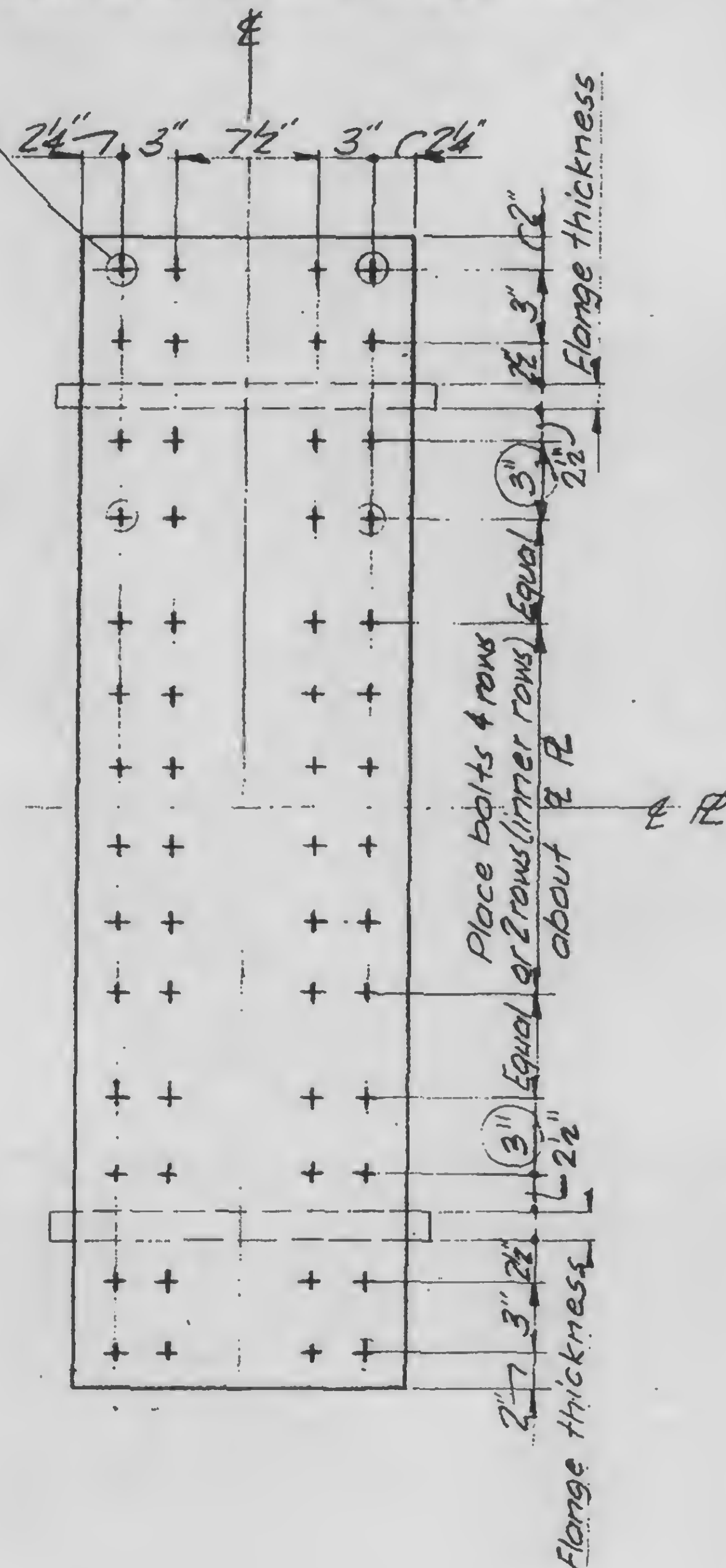
DATE 11-20-72

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

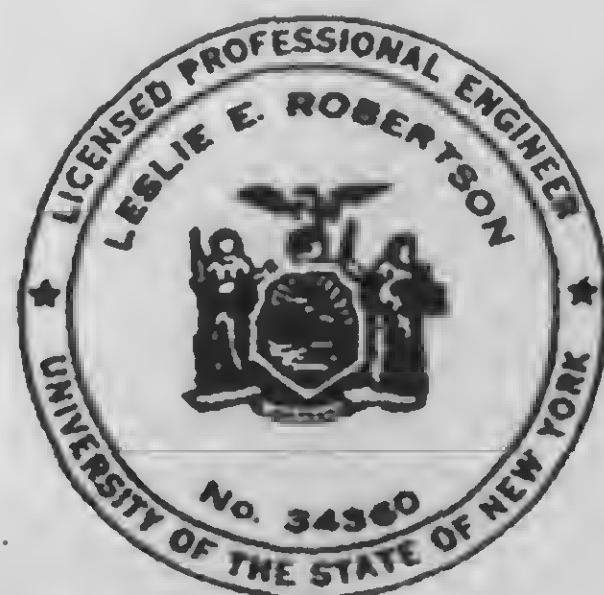
12-11-72

Leave out 4 corner bolts, if
12 bolts called out in detail 2.4-



Notes to 2.4 Details

1. See specific 2.4 Details for number of bolts.
2. All bolts of 2.4 Details to be A490 X, unless otherwise noted.



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TR

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A

B

C

13-K2.3-2

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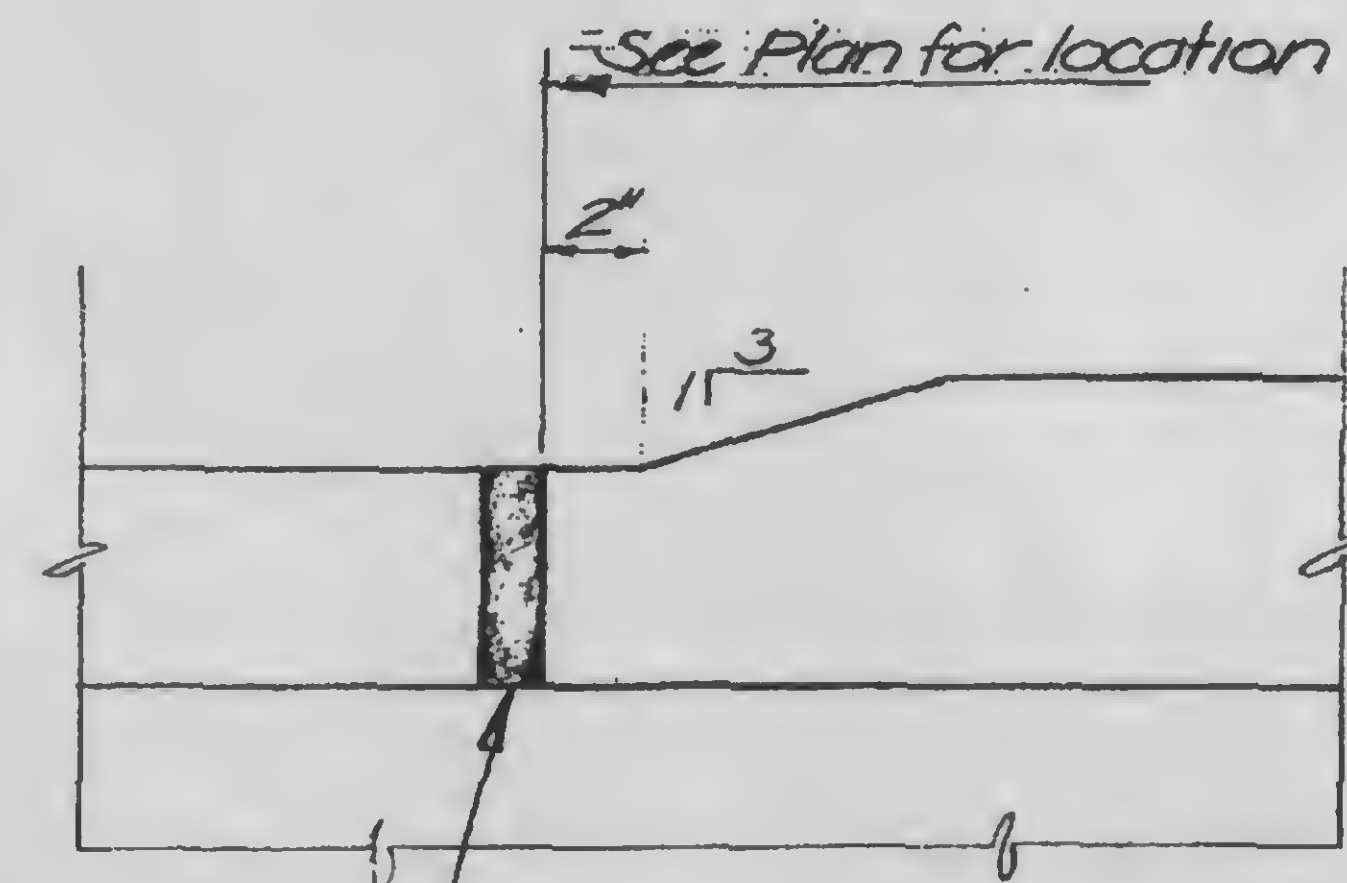
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE GIRDER FLANGE SPLICES - TYPICAL DETAILS

DATE 6-4-73

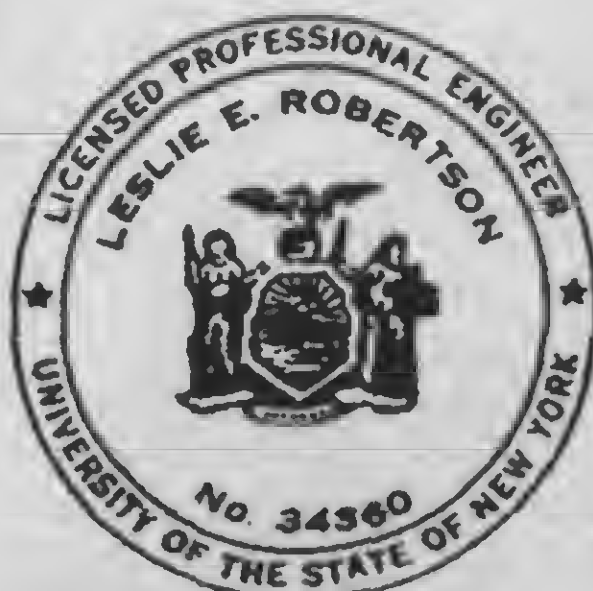
REVISIONS



(A) CP weld
grind flush
at web

(B) CP weld
grind smooth
and flush
all surfaces

Upside down



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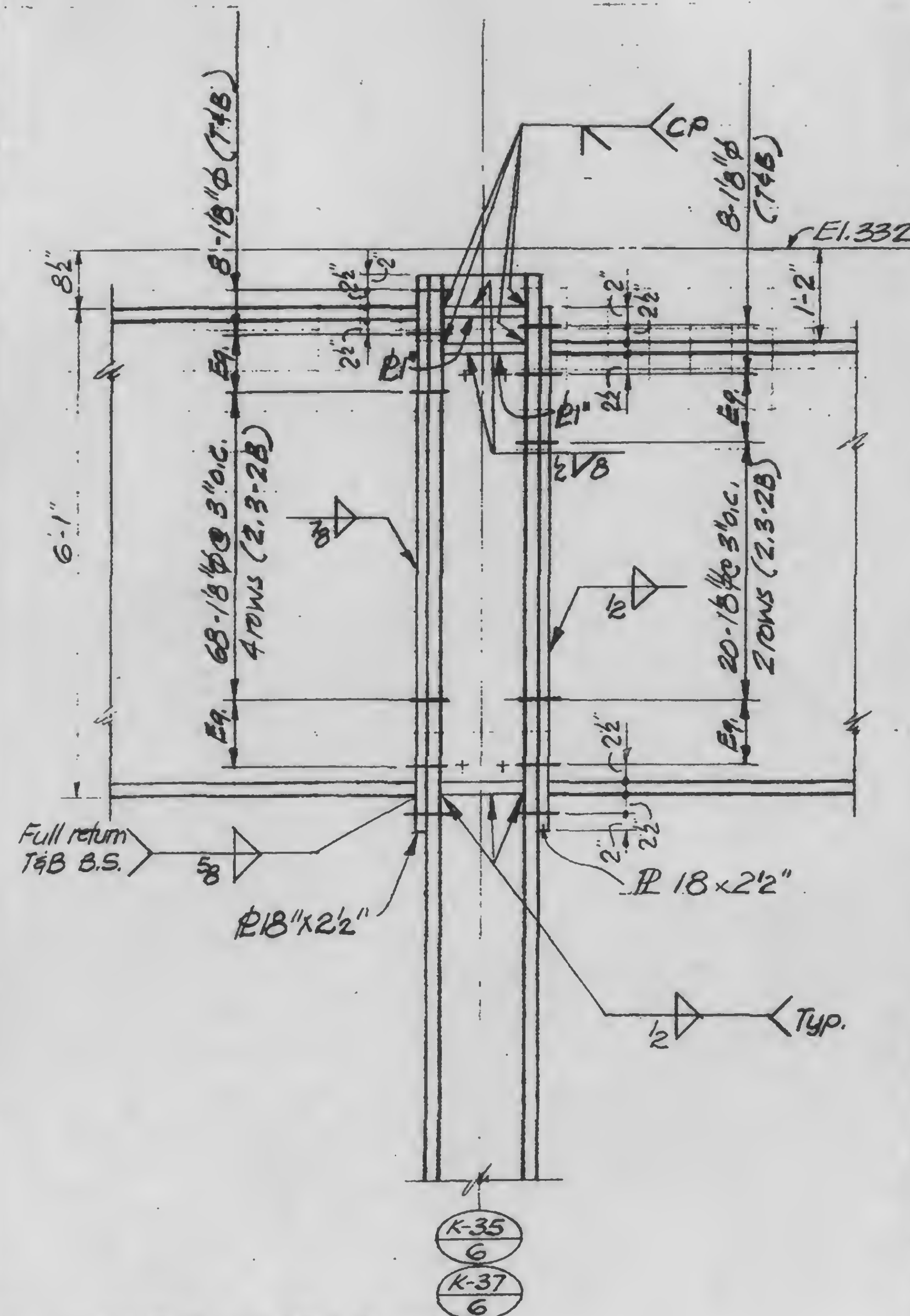
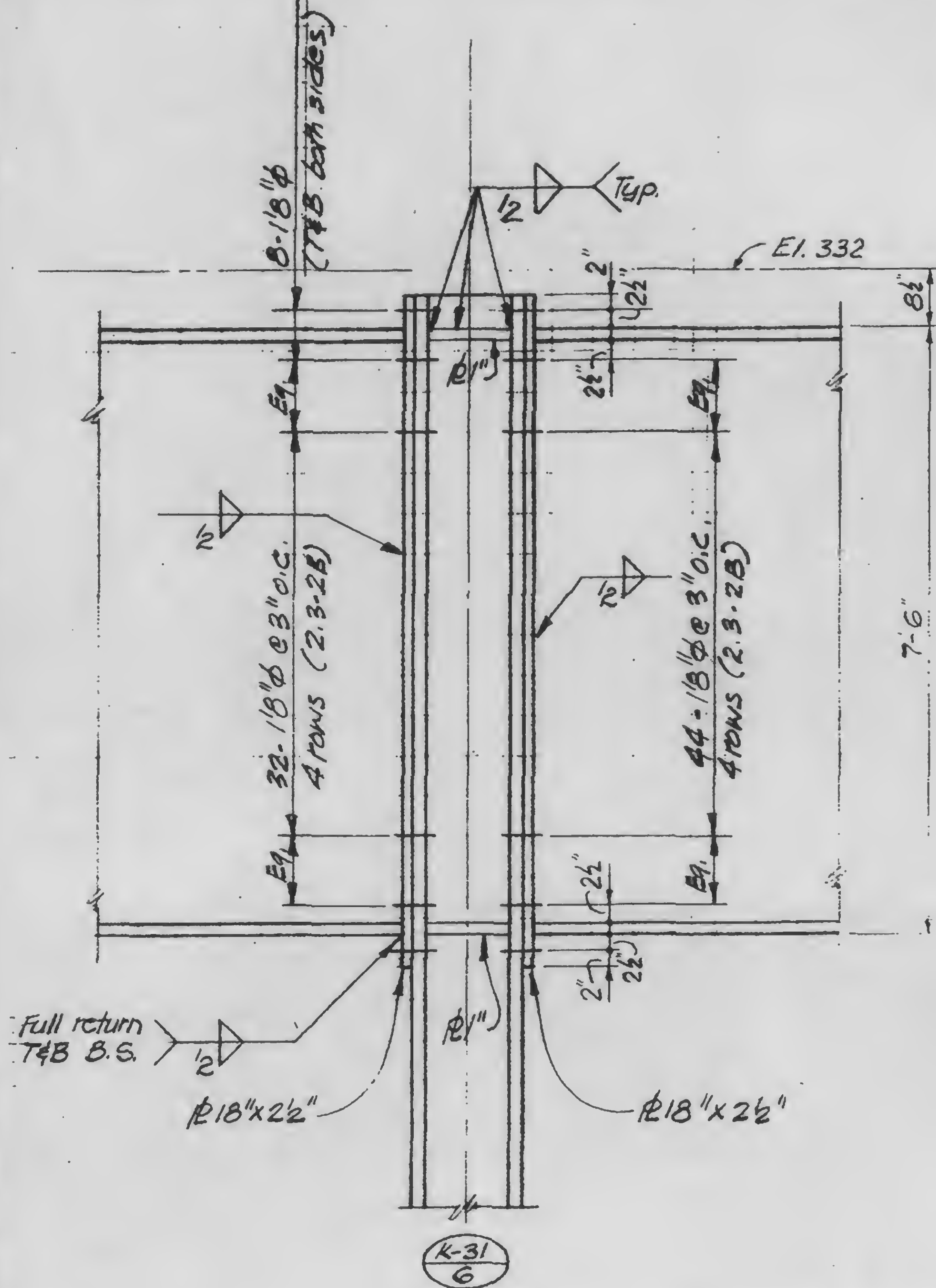
REVIEWED

WOB

13-K 2.3-3

REVISIONS

General
Revision
Released for
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11-20-72



Note: All bolts to be A490x on this sheet.



DESIGNED

DRAWN

REVIEWED

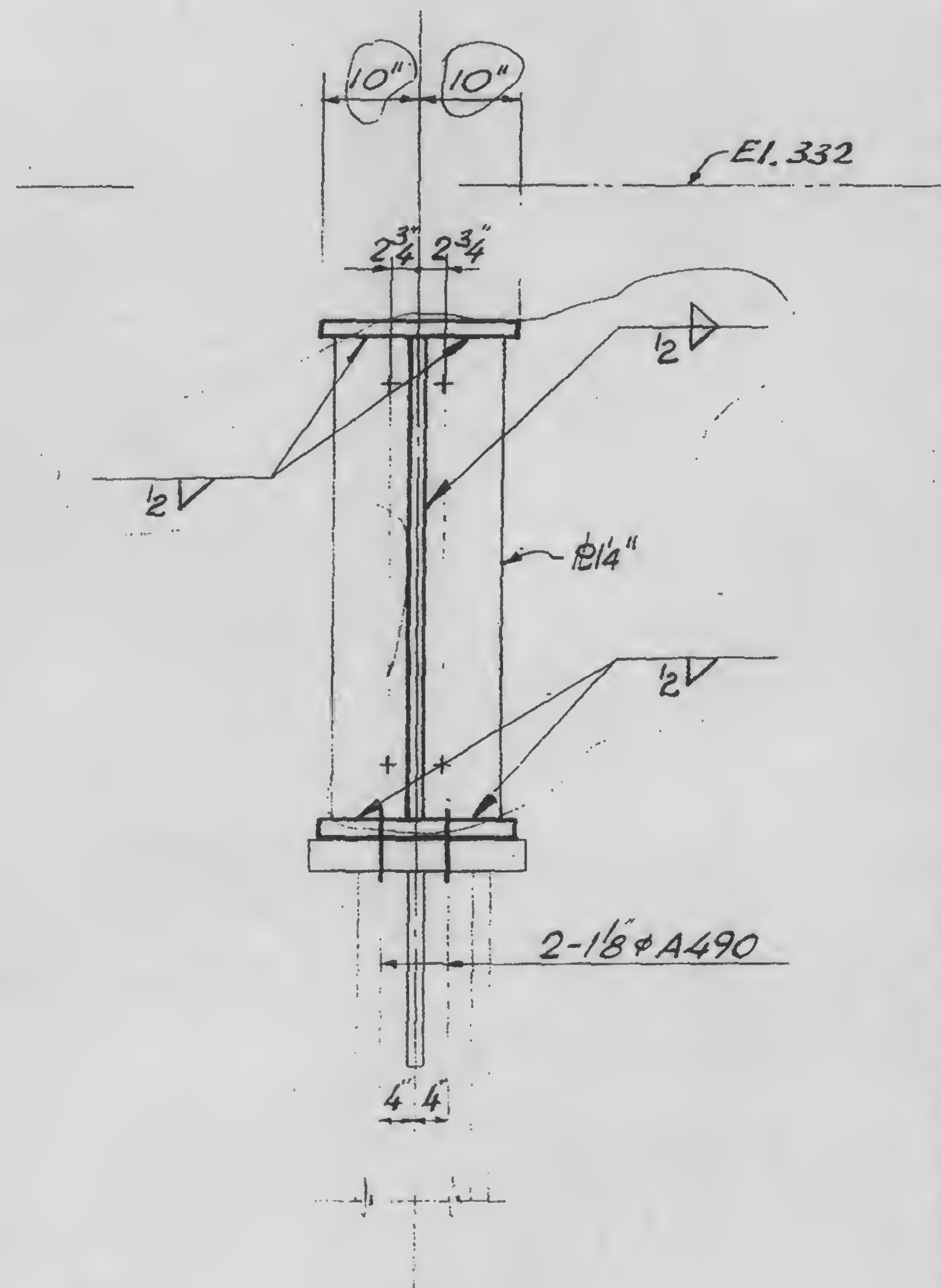
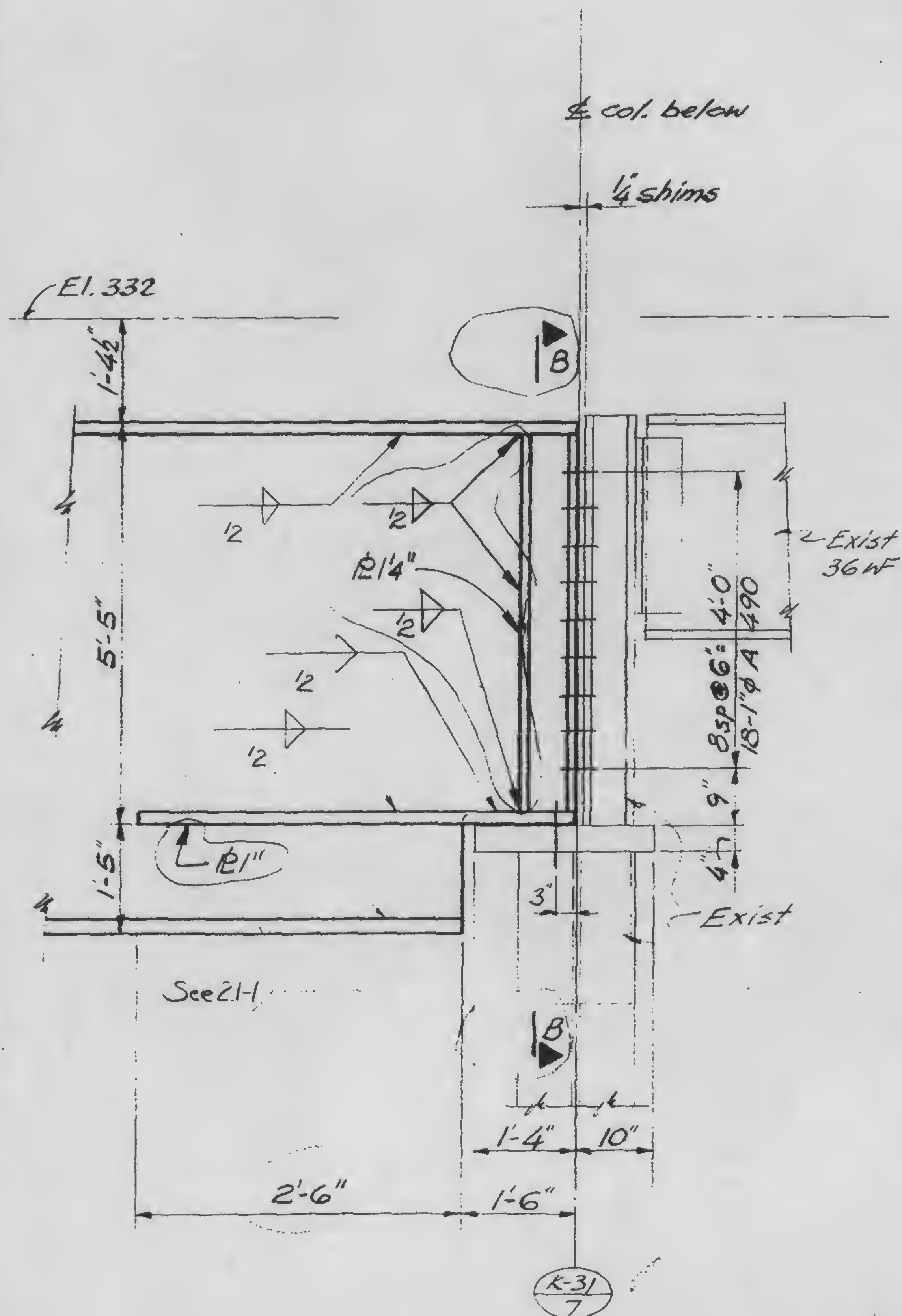
13-K 2.4-1

Structural & Civil Engineers

TITLE **GIRDER COLUMN DETAILS**

DATE 11-3-72

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construction
11-20-72



DESIGNED

DRAWN

REVIEWED

A

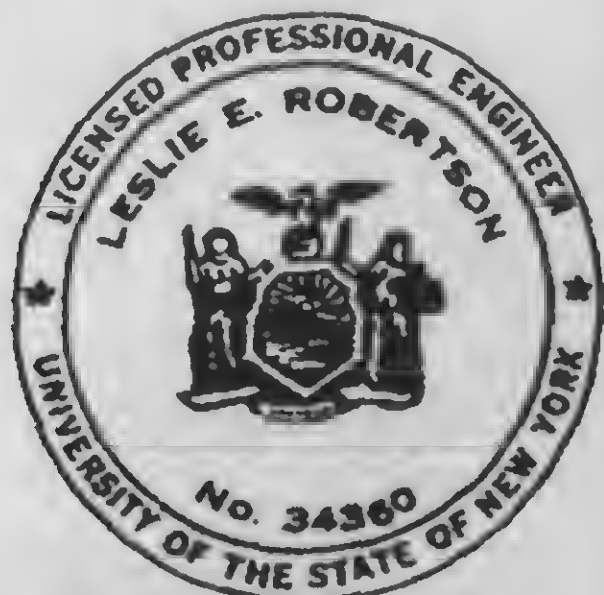
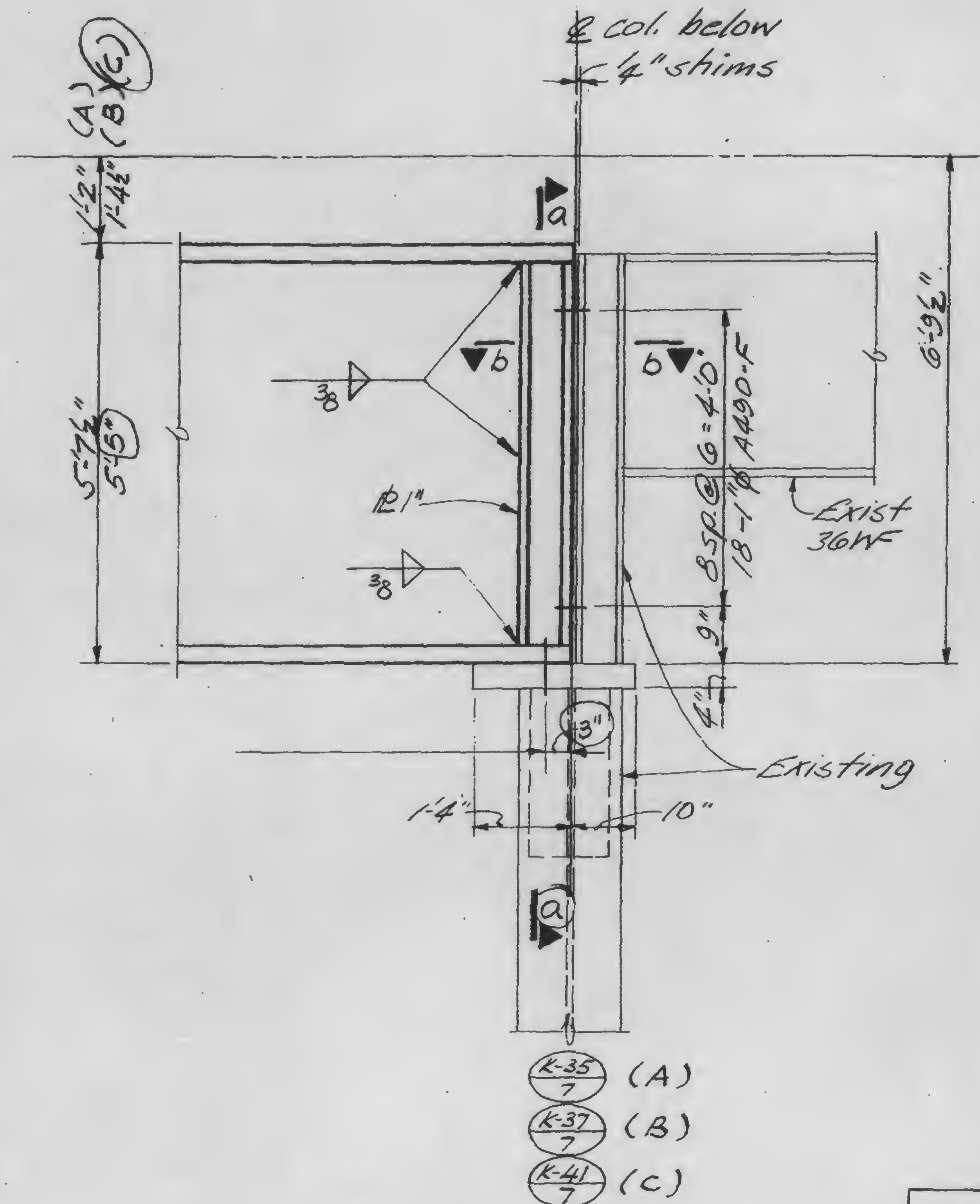
B

13-K2.4-2

DATE 11-3-72

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construction
11-20-72

2-5-73

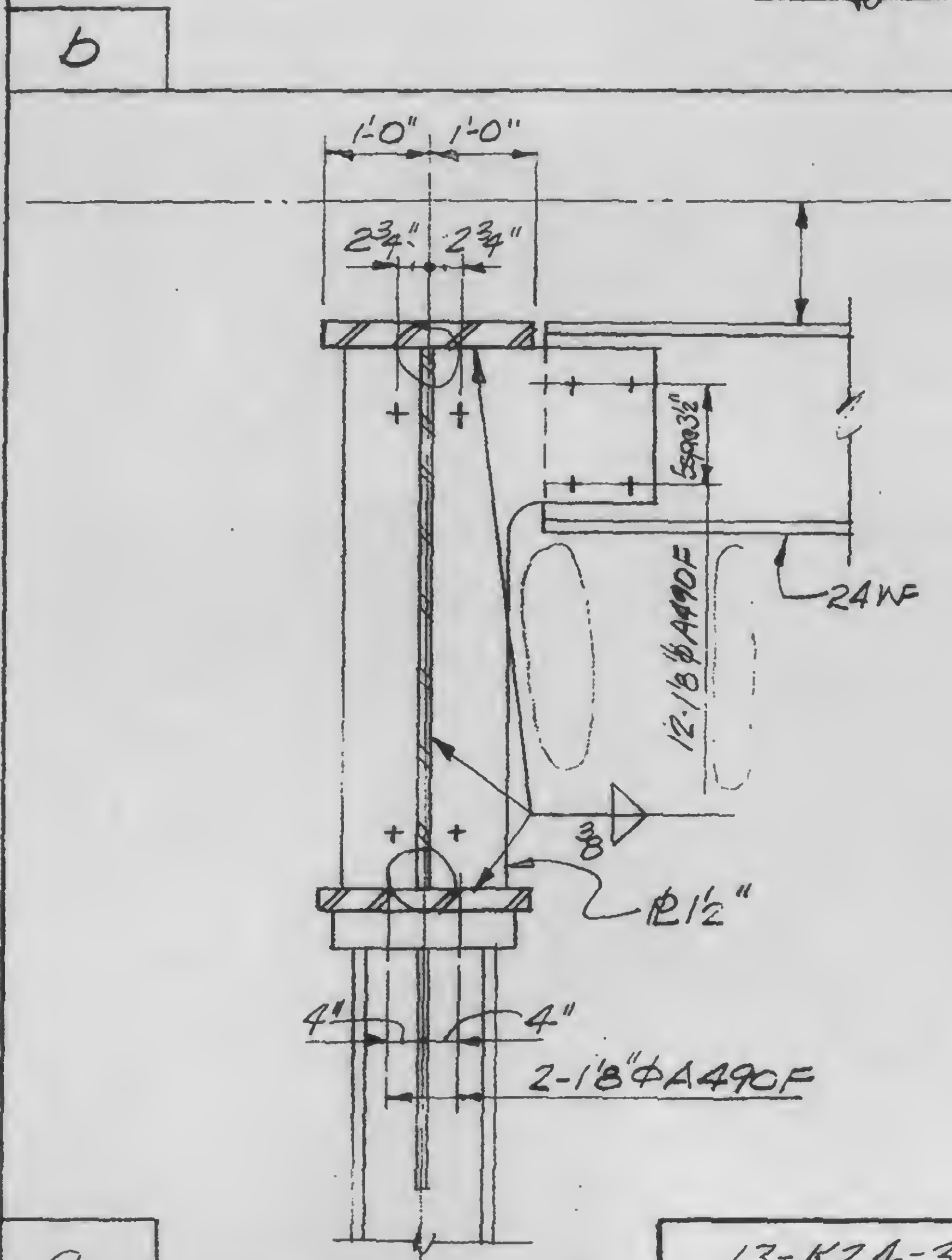
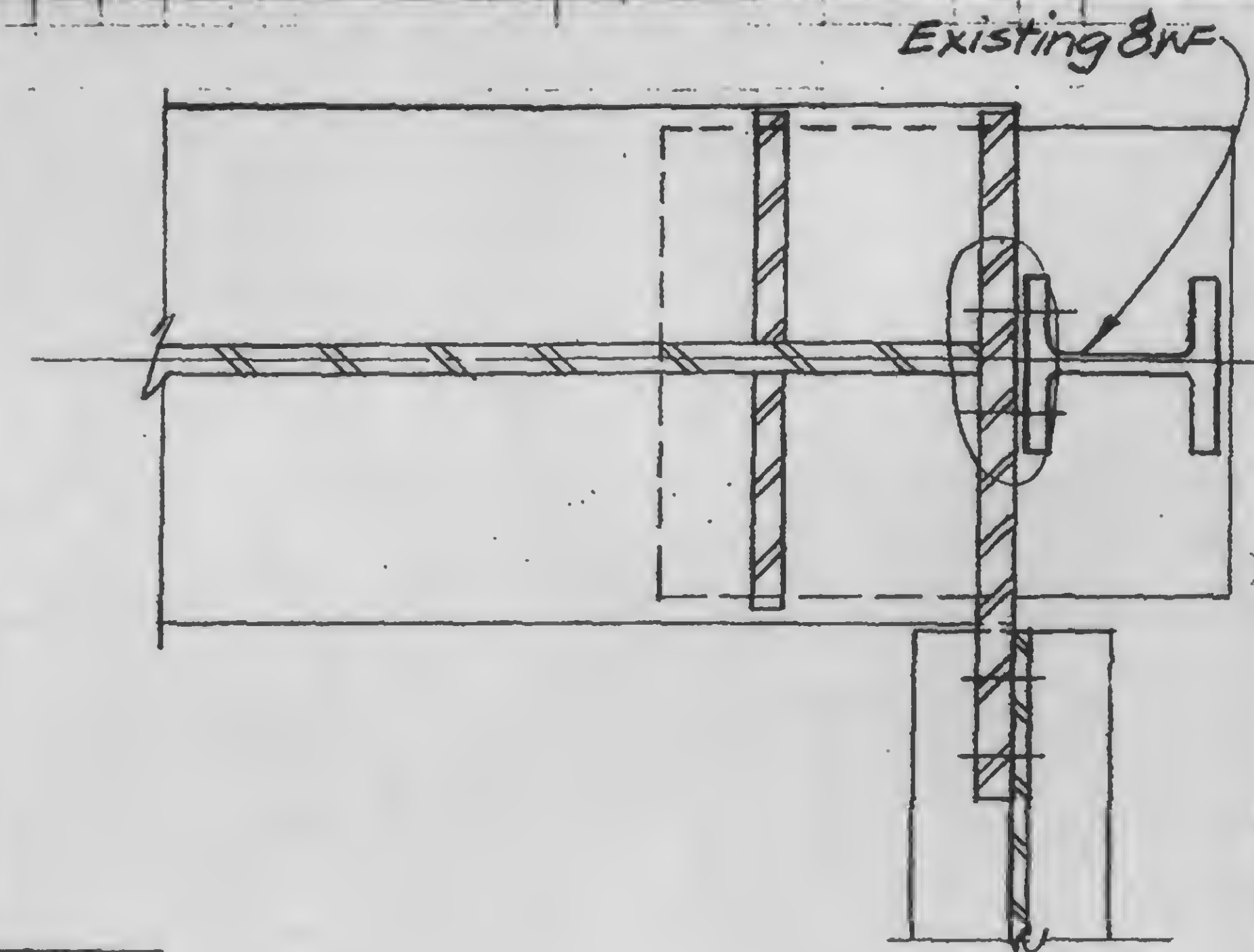


DESIGNED

DRAWN

5. 1.5 hours

REVIEWED



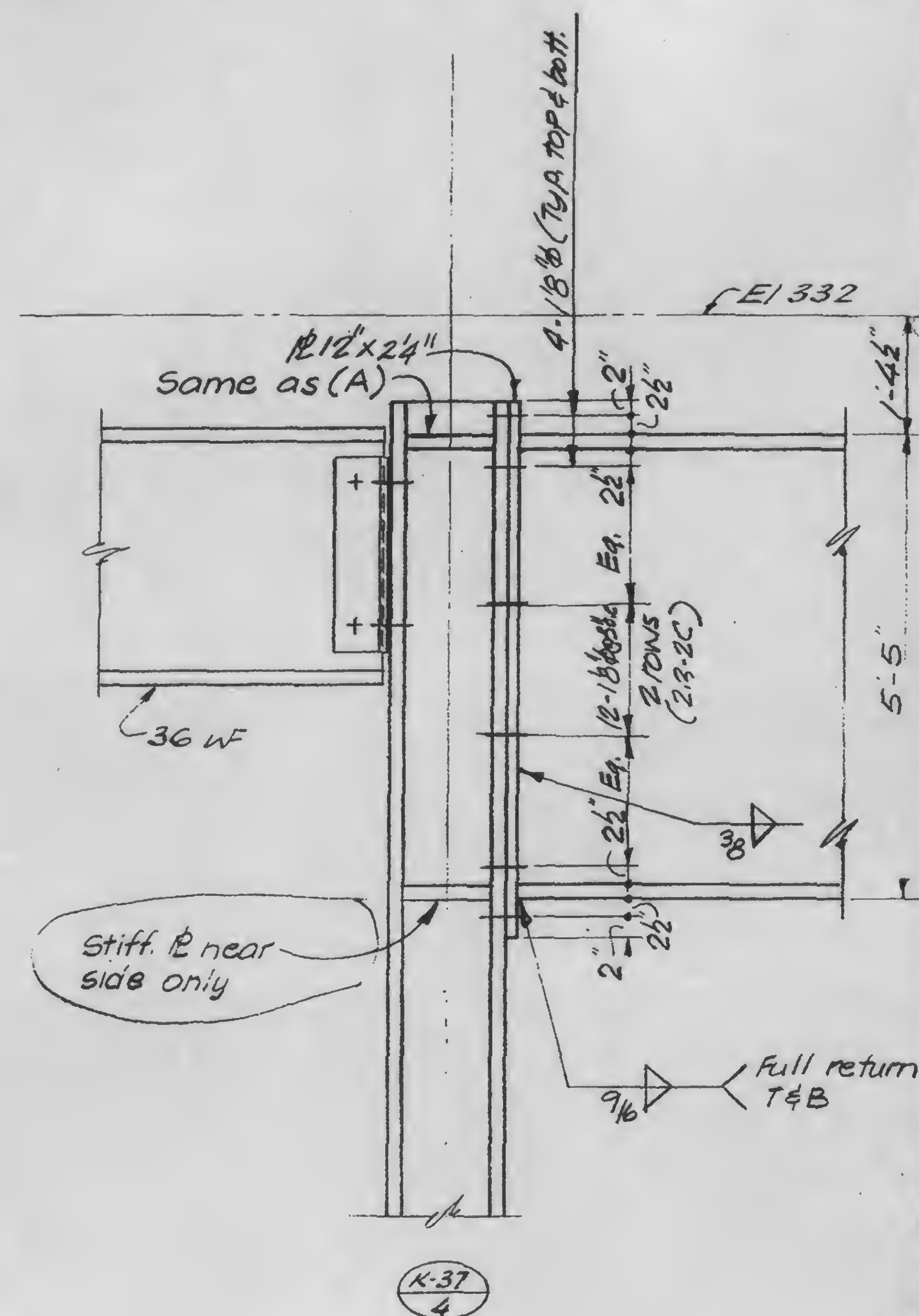
13-K2.4-3

Structural Steel Engineers

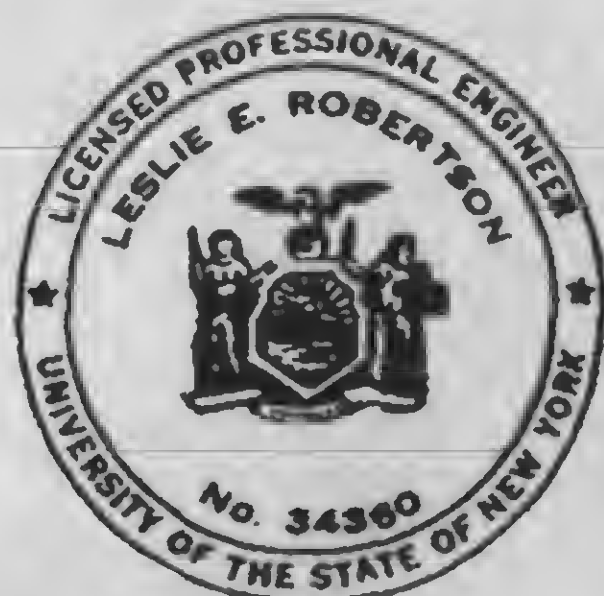
TITLE GIRDER COLUMN DETAILS

DATE 11-3-72

General
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Construction
11-20-72
2-5-73



Note: All bolts A490X on this sheet



DESIGNED

DRAWN

REVIEWED

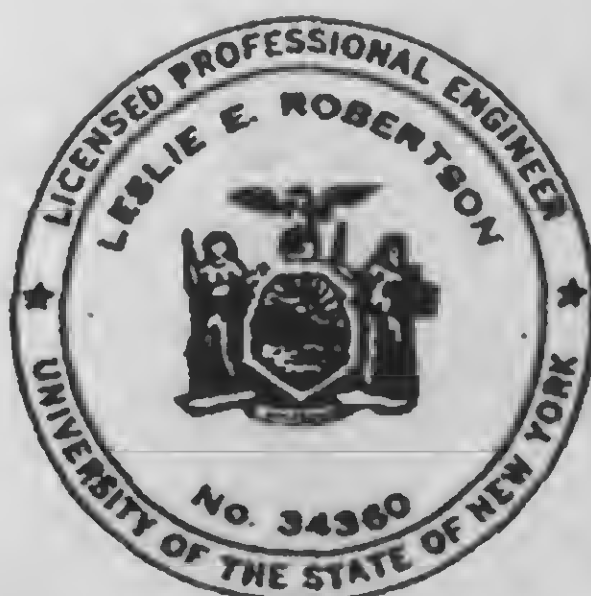
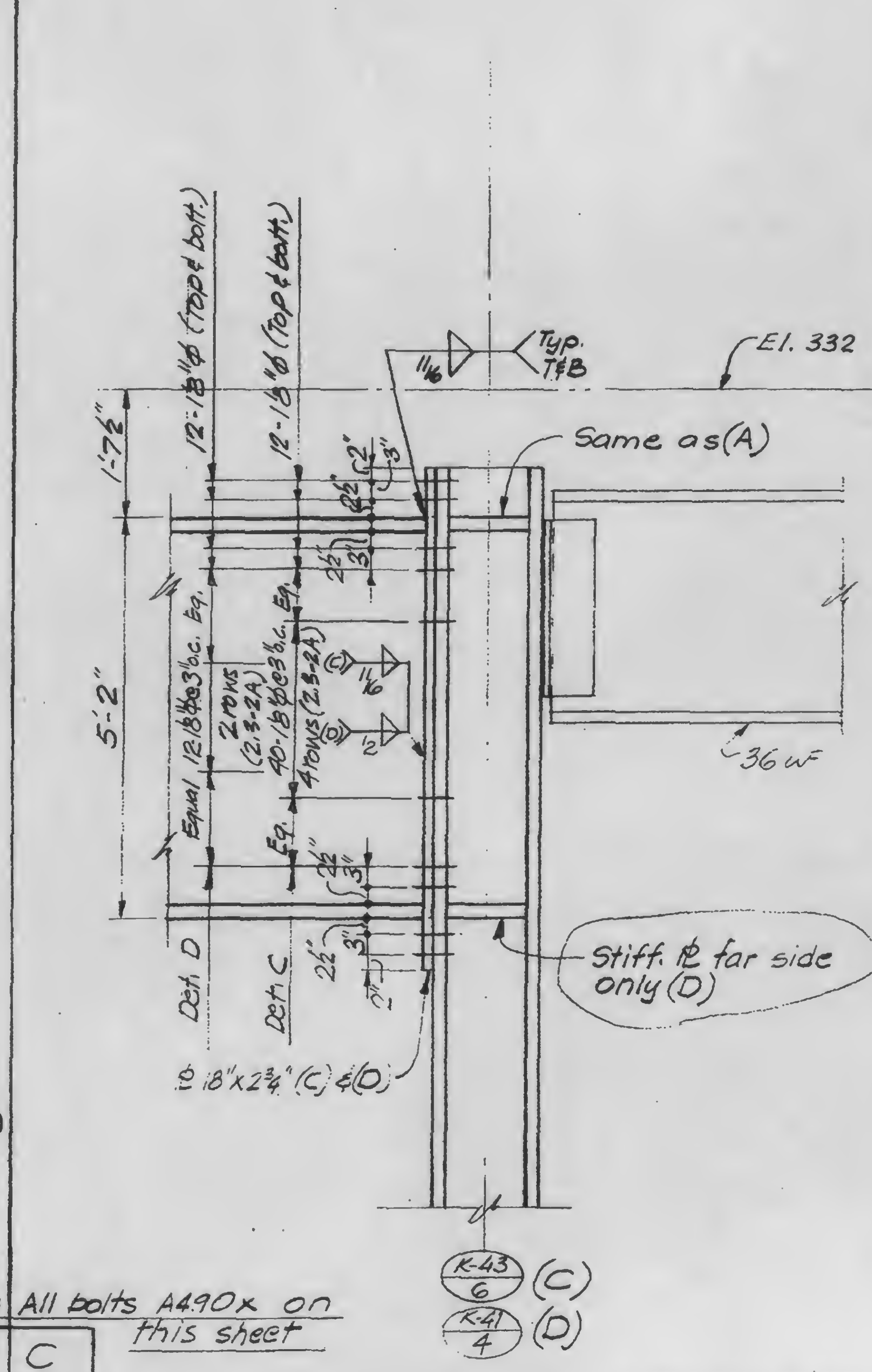
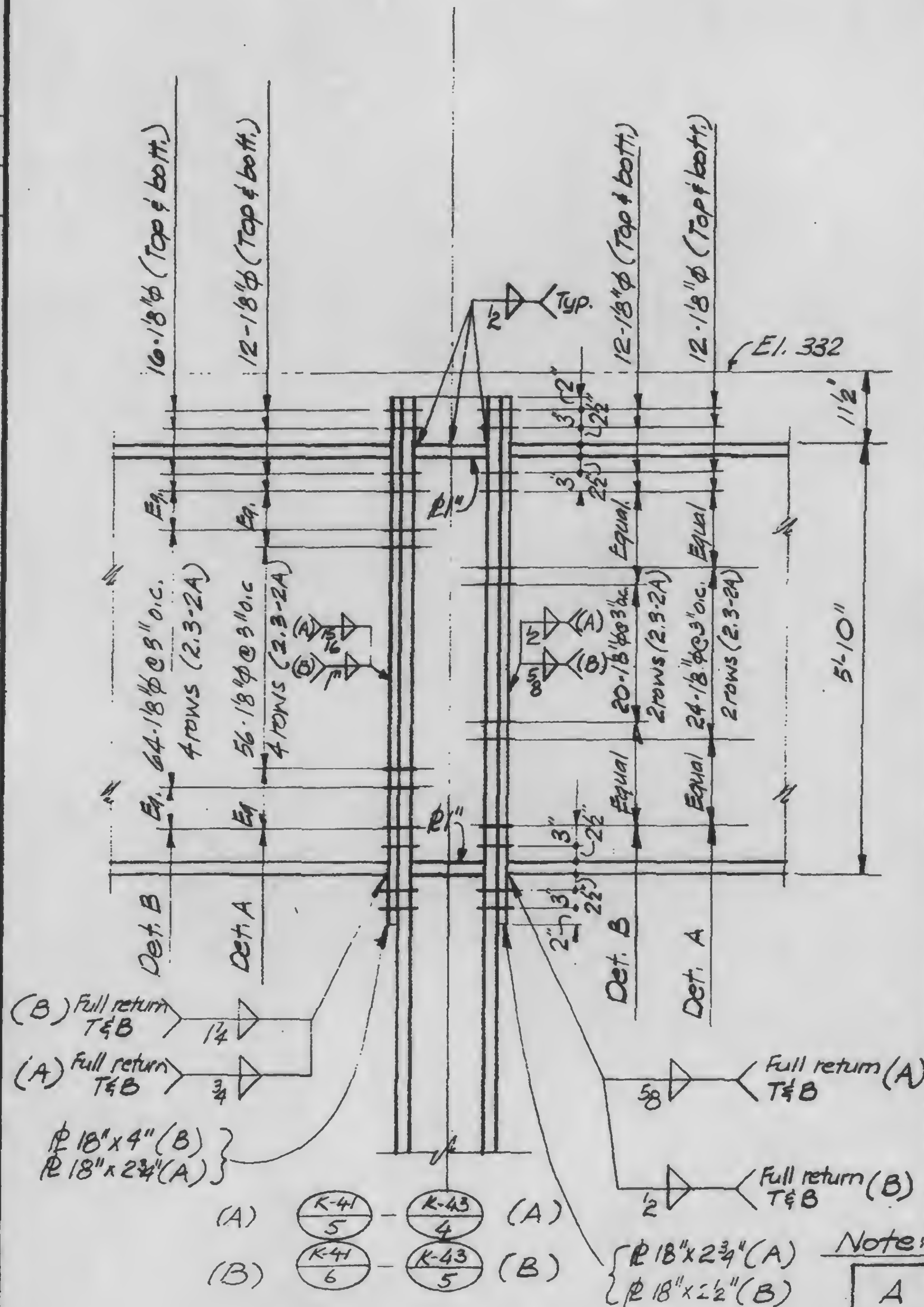
A



13-K 2.4-4

REVISIONS

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12-11-72
2-5-73



DESIGNED

DRAWN
Reviewed

REVIEWED

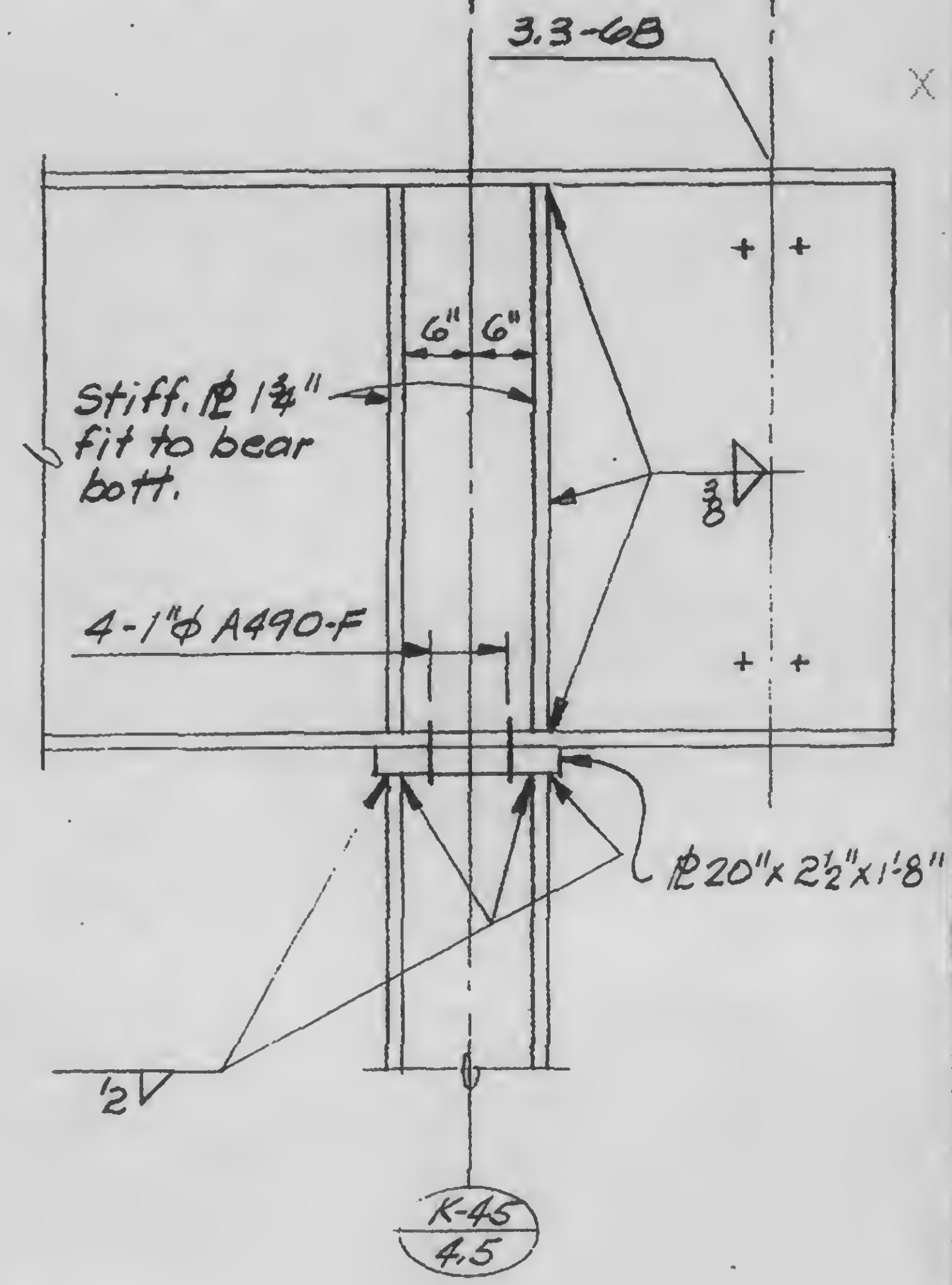
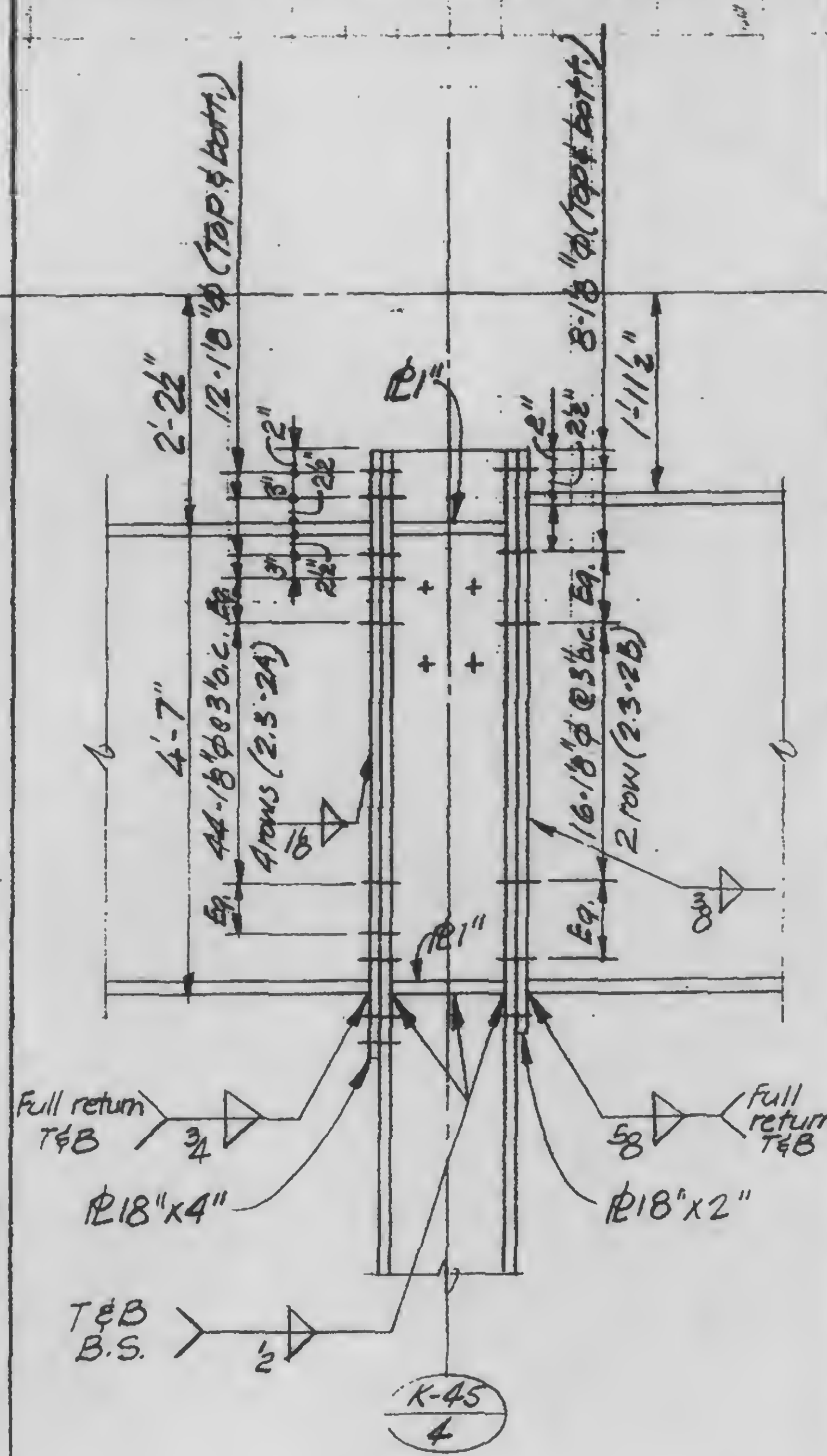
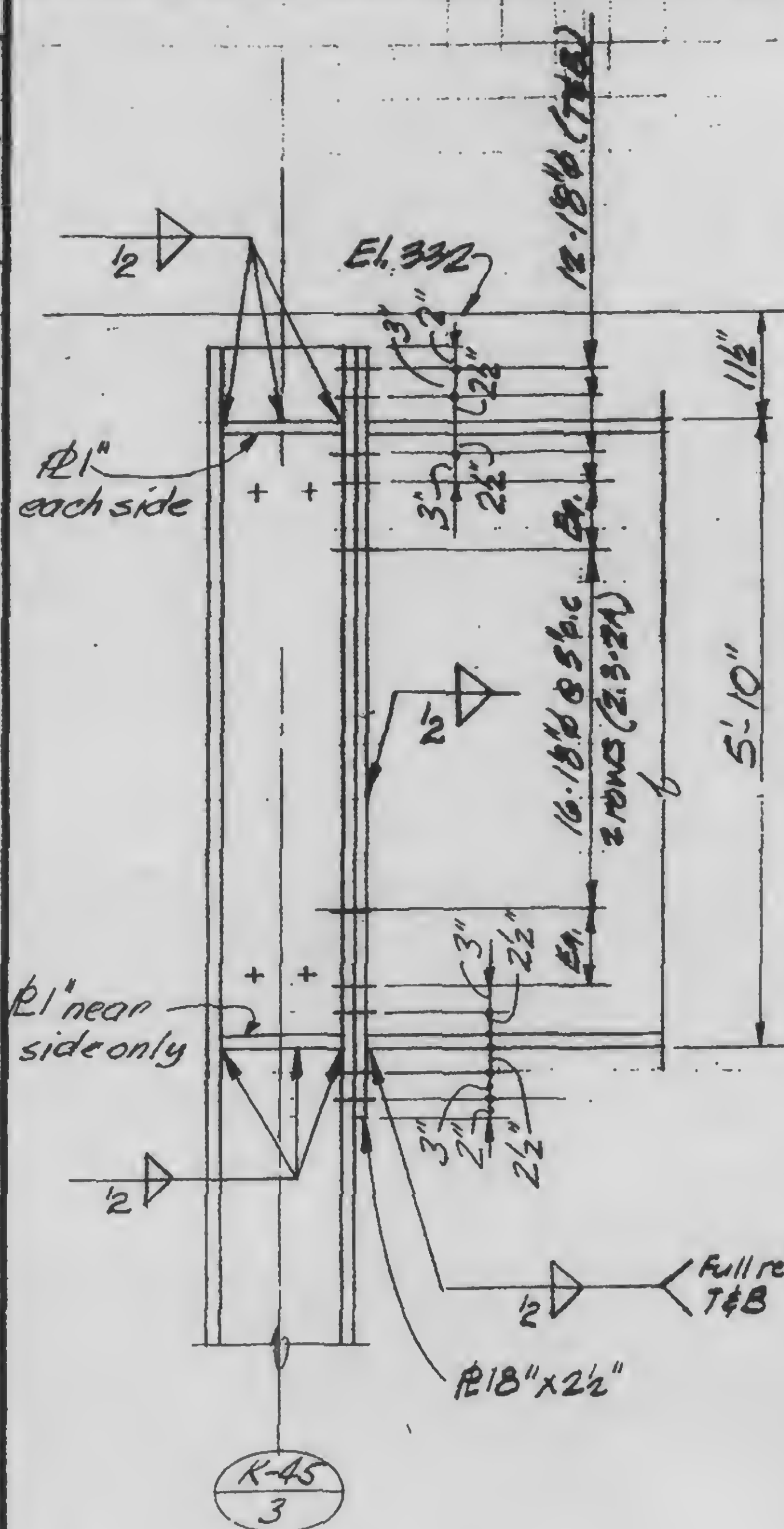
Note: All bolts A490x on this sheet

A	C
B	D

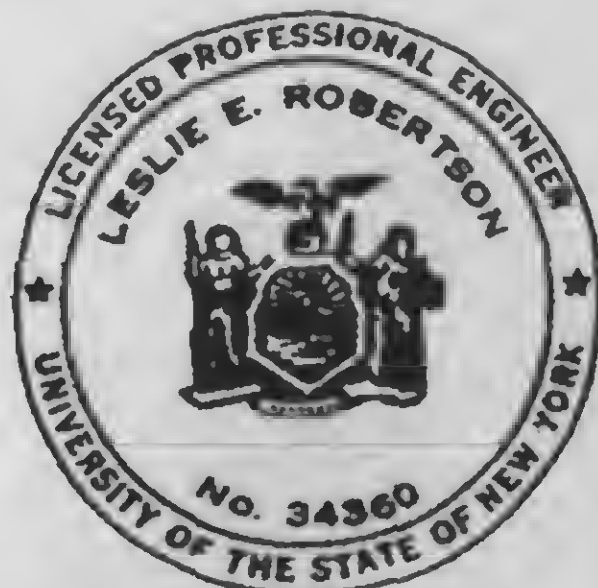
13-K2.4-5

REVISIONS

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11-20-72



Note: All bolts to be A490x on this sheet



DESIGNED

DRAWN

REVIEWED

A

B

C

13-K2.4-6

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER COLUMN DETAILS

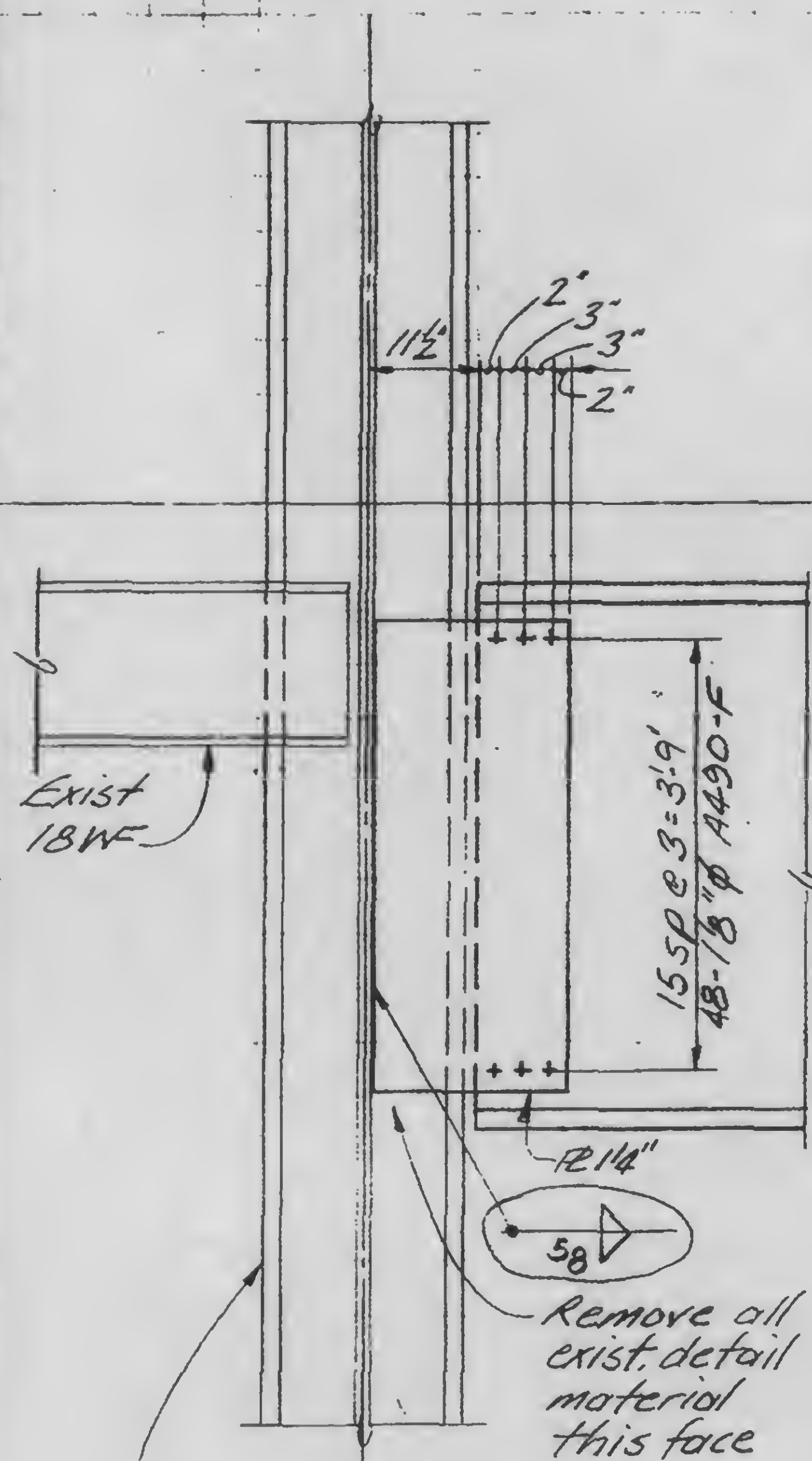
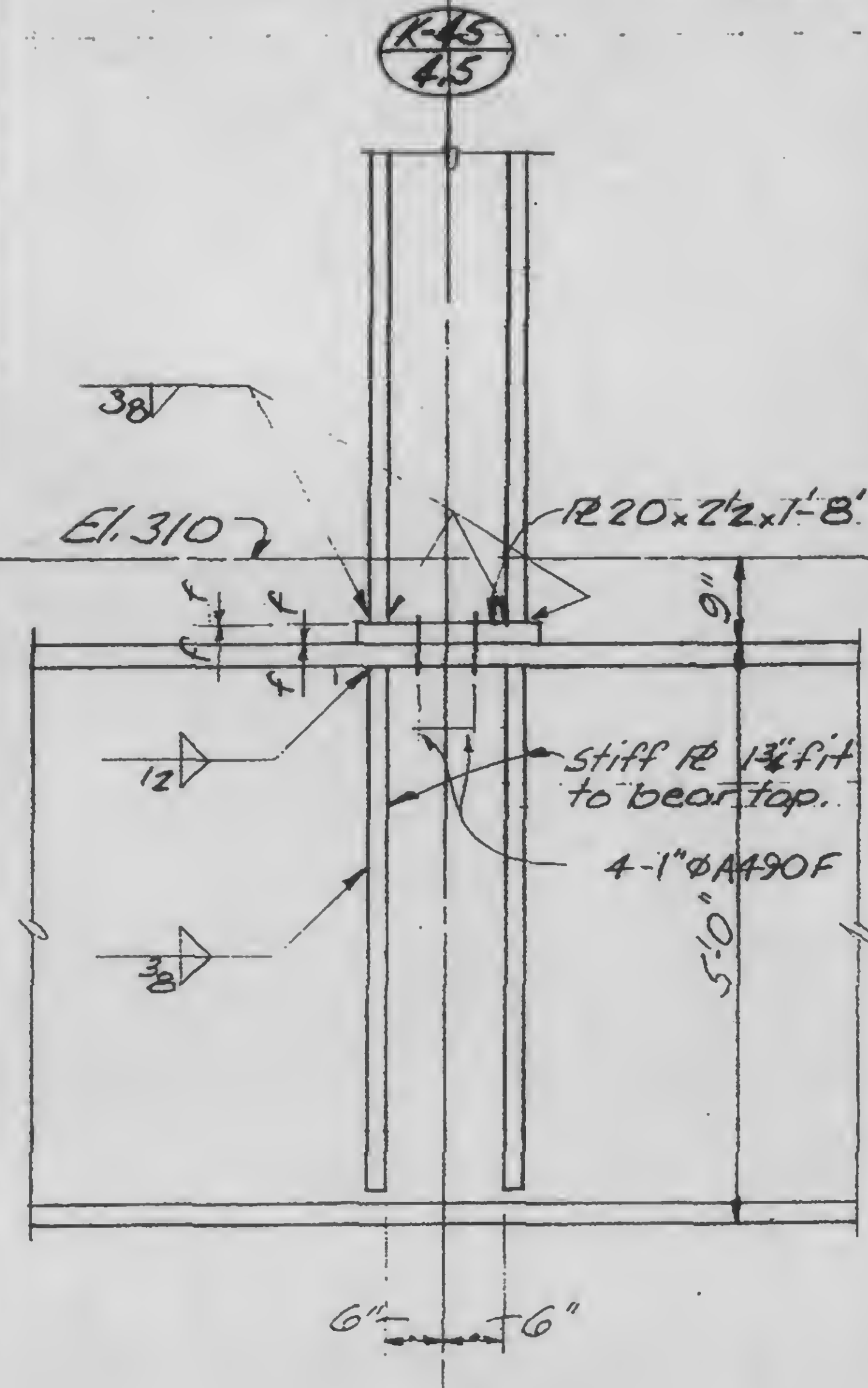
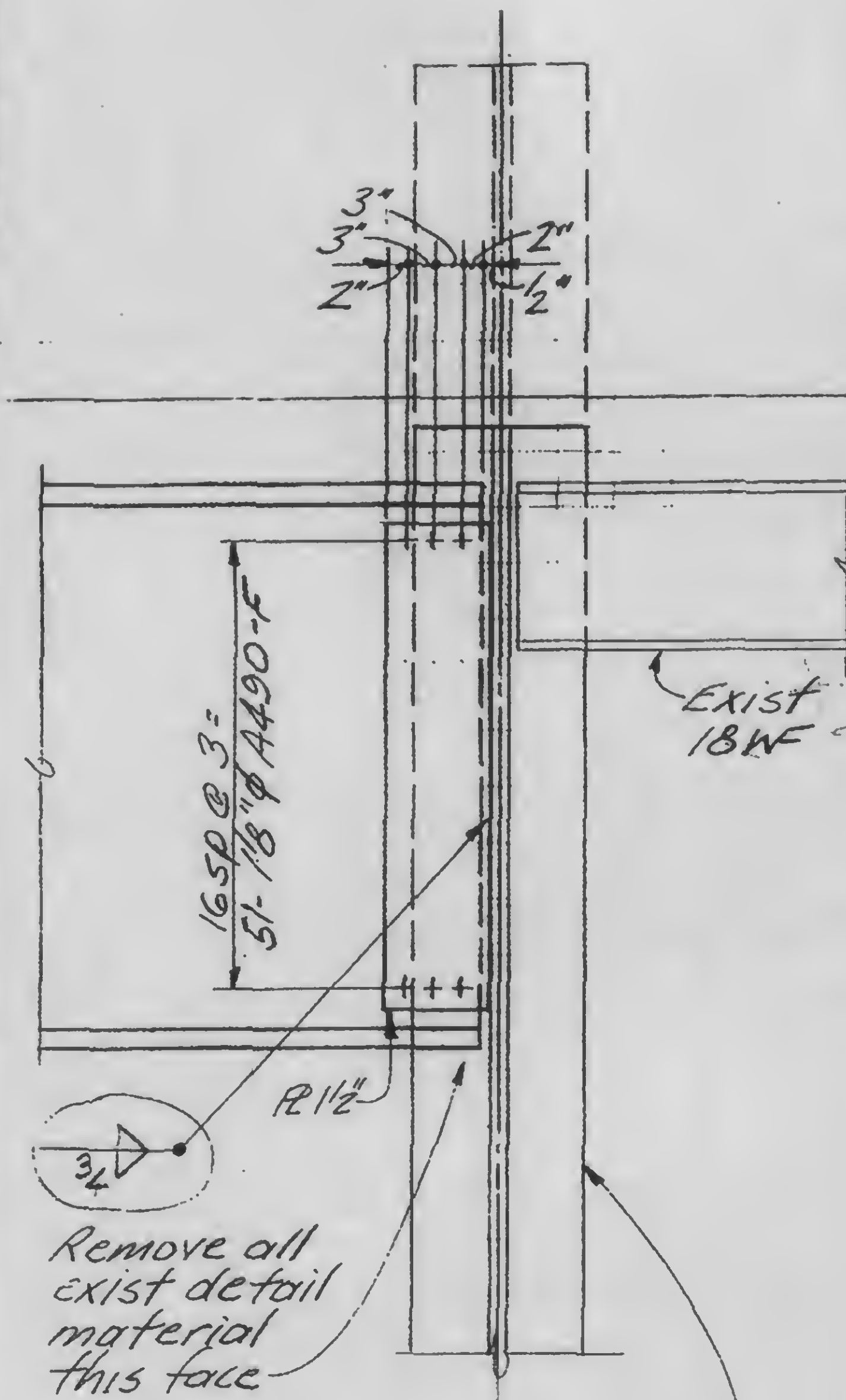
DATE

11-8-72

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CONSTRUCTION
11-20-72

2-5-73

K-45
4Existing 14WF320
+ 22 x 2 1/2" c.p. each
face (Fy 42)K-45
4.5K-45
5Existing 14WF455
(Fy 50)

DESIGNED

DRAWN

REVIEWED

A

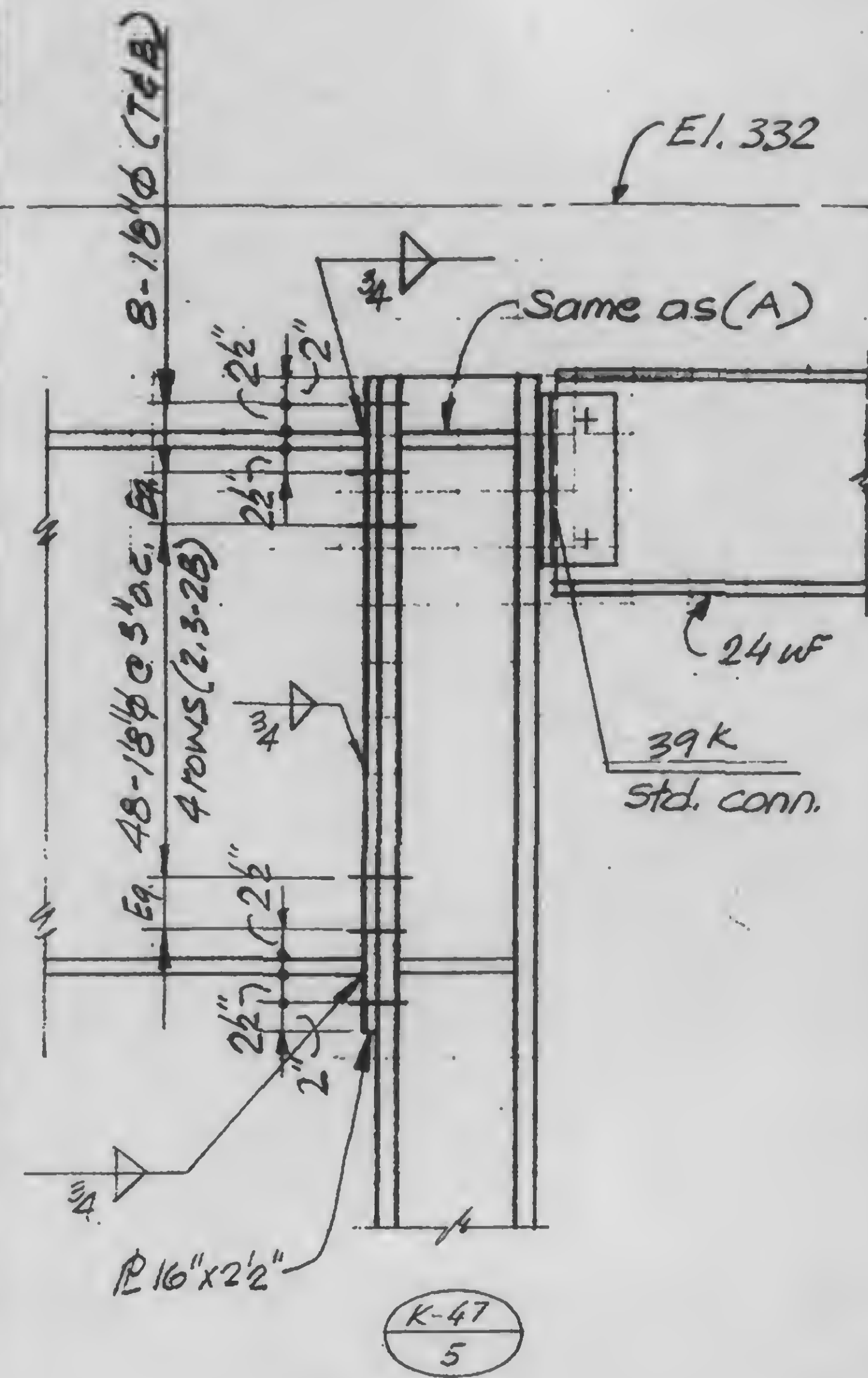
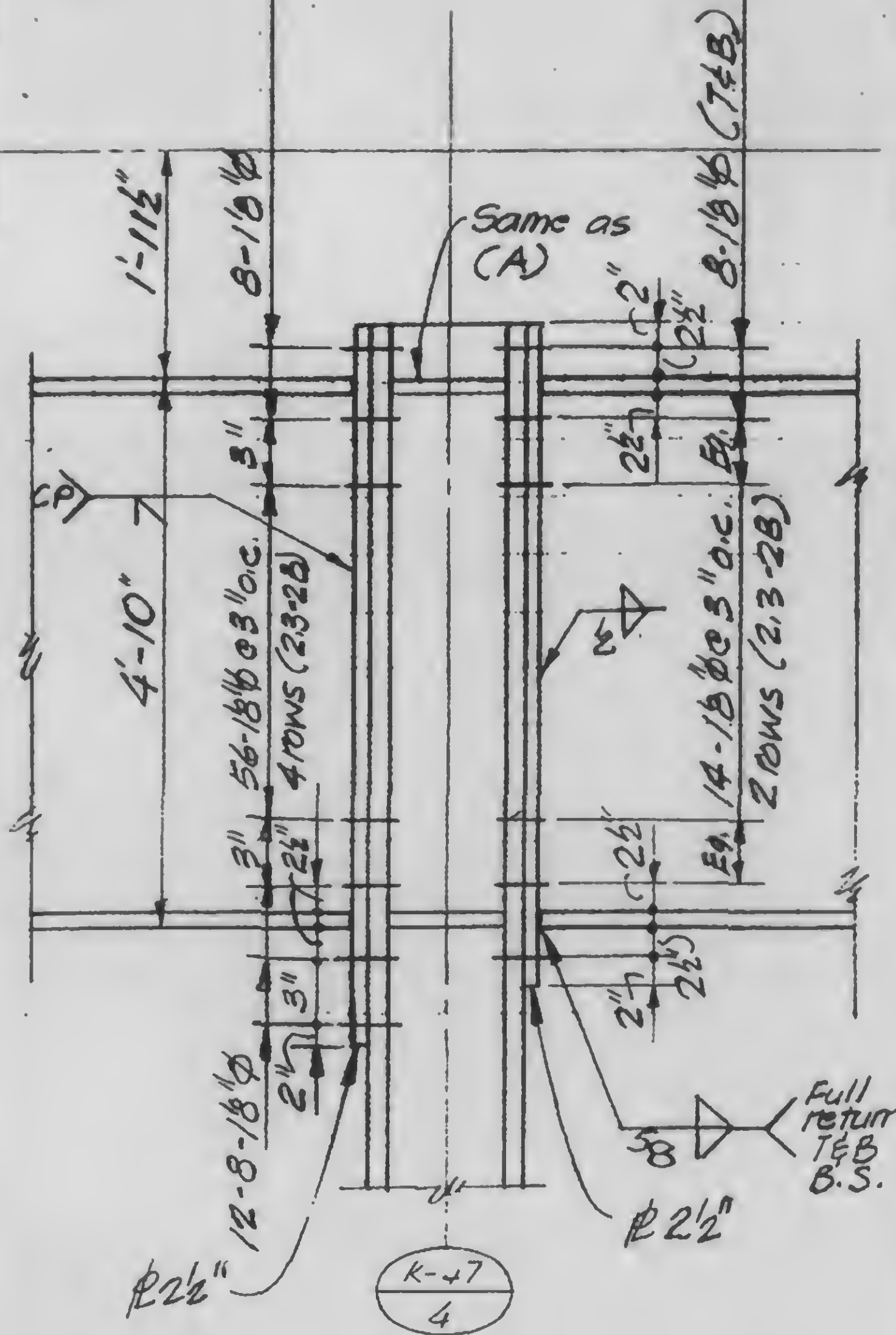
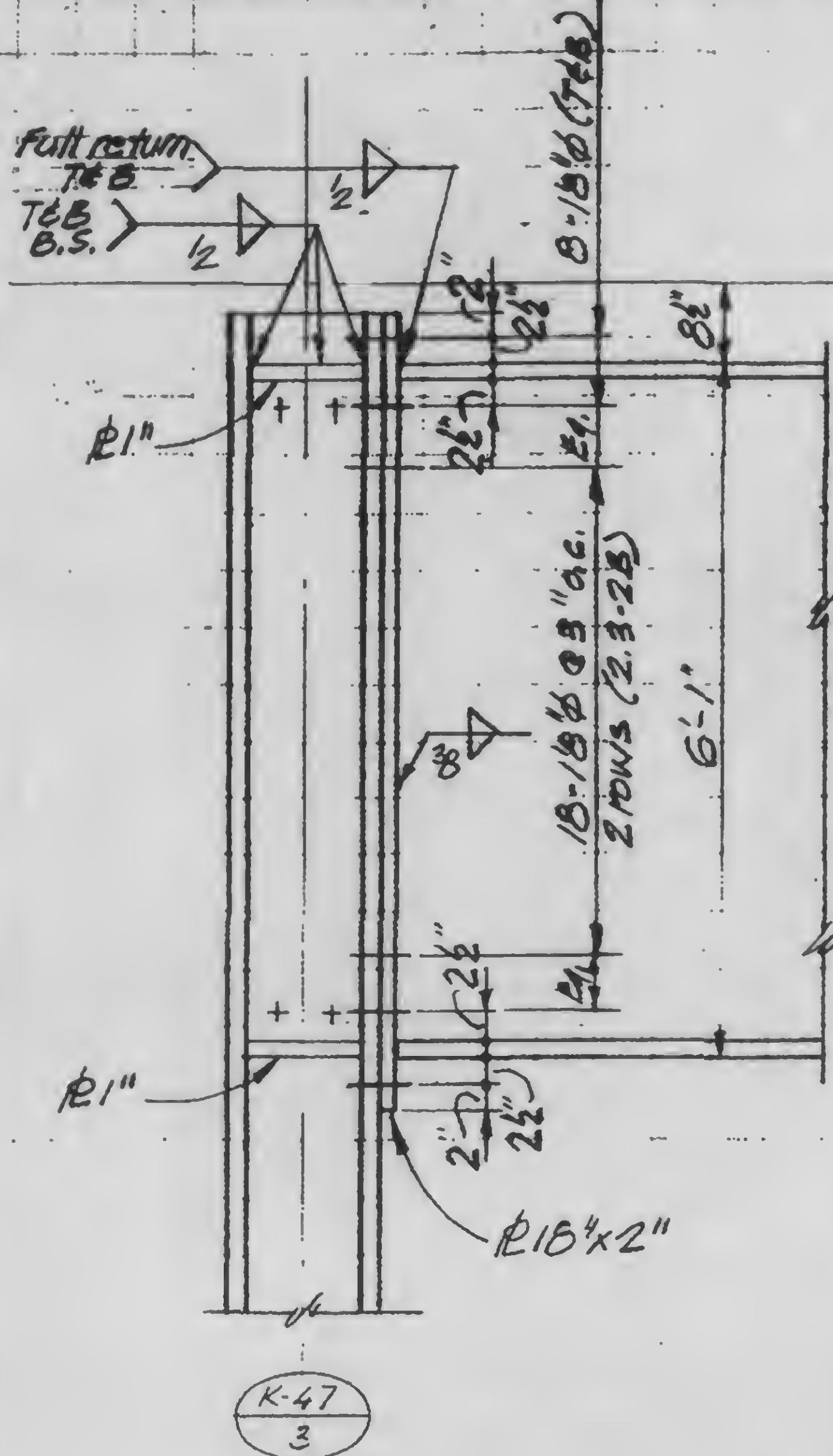
B

C

13-K2.4-7

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construction
11-20-72



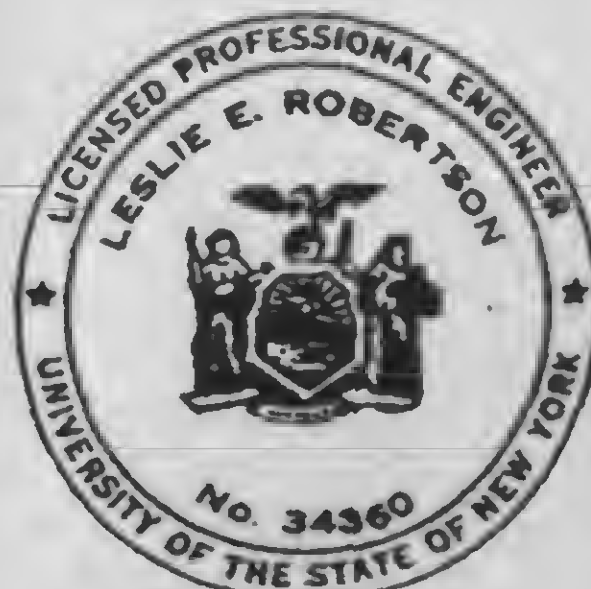
Note: All bolts A490X on this sheet

A

B

C

13-K2.4-8



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

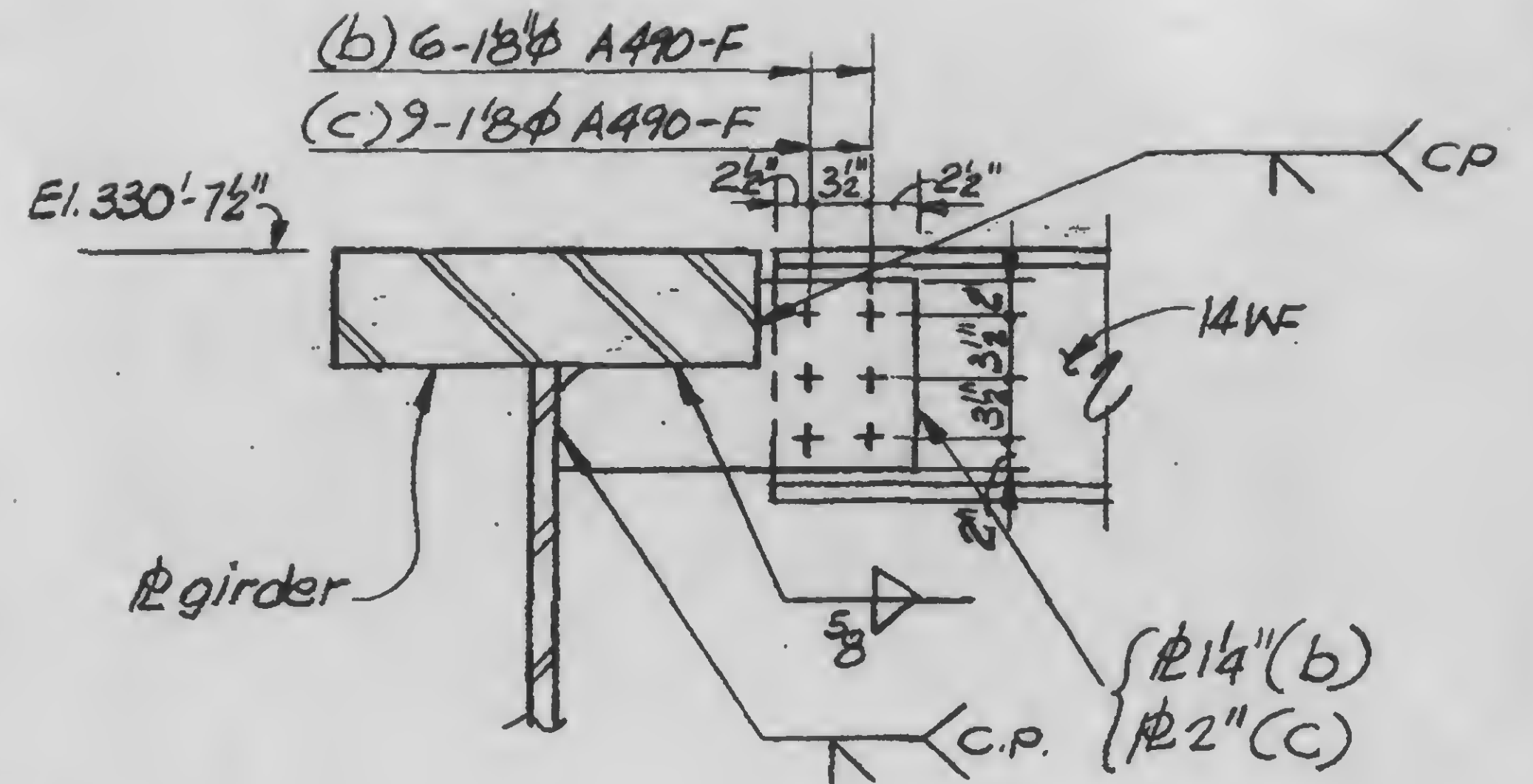
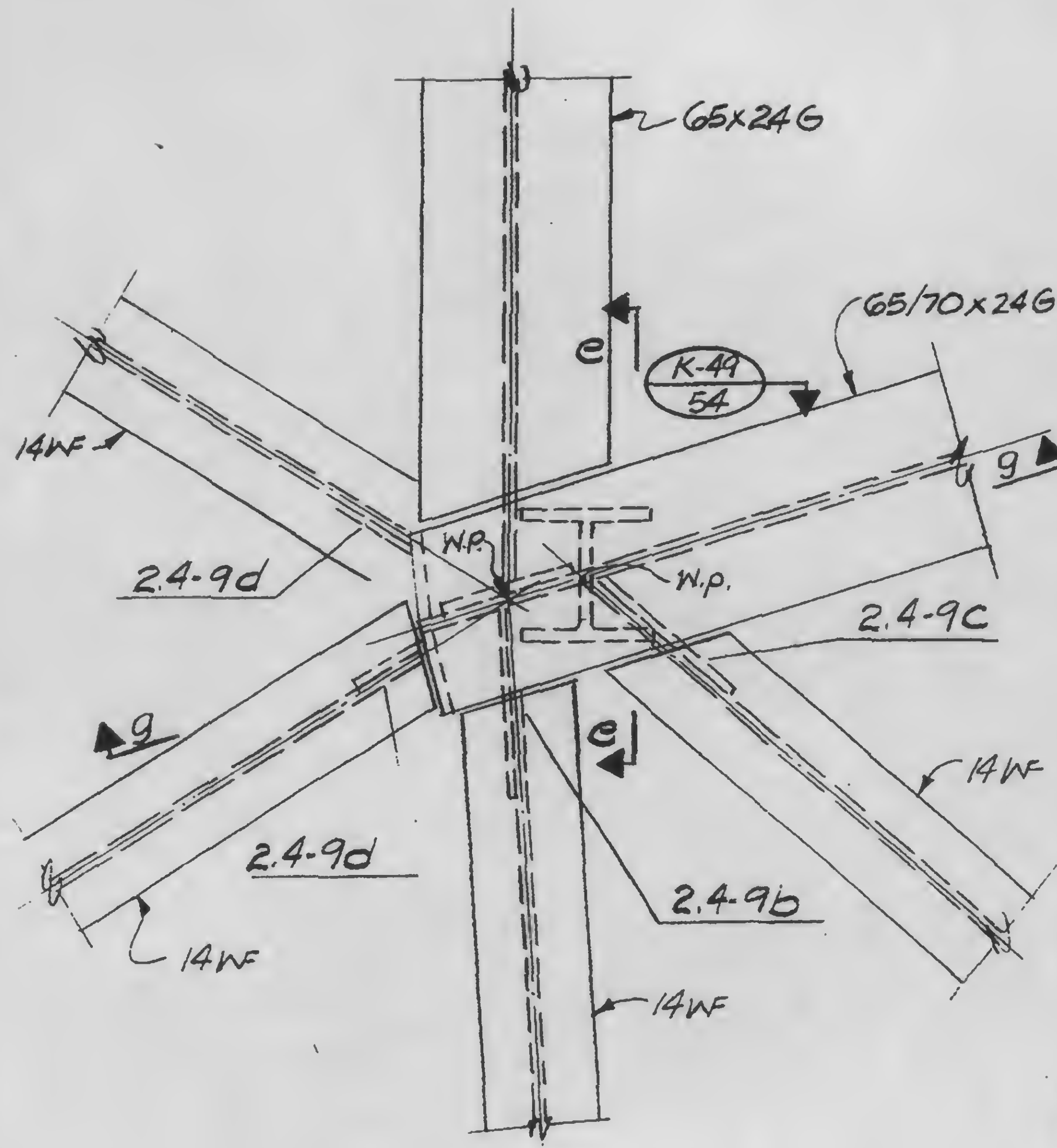
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER COLUMN DETAILS

DATE 11-20-72

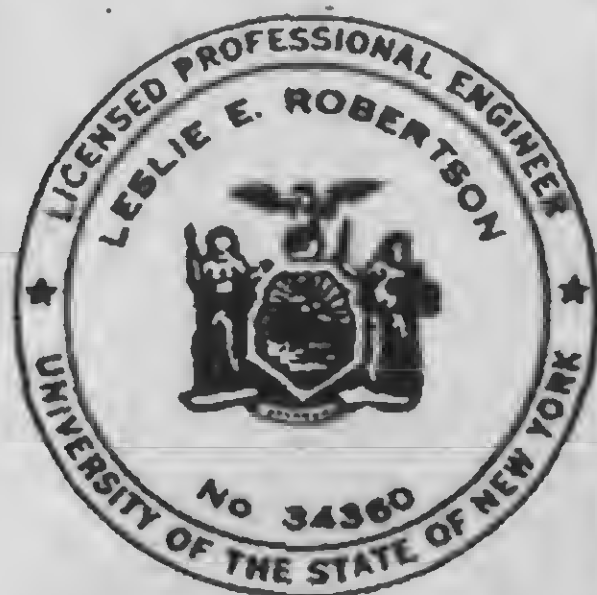
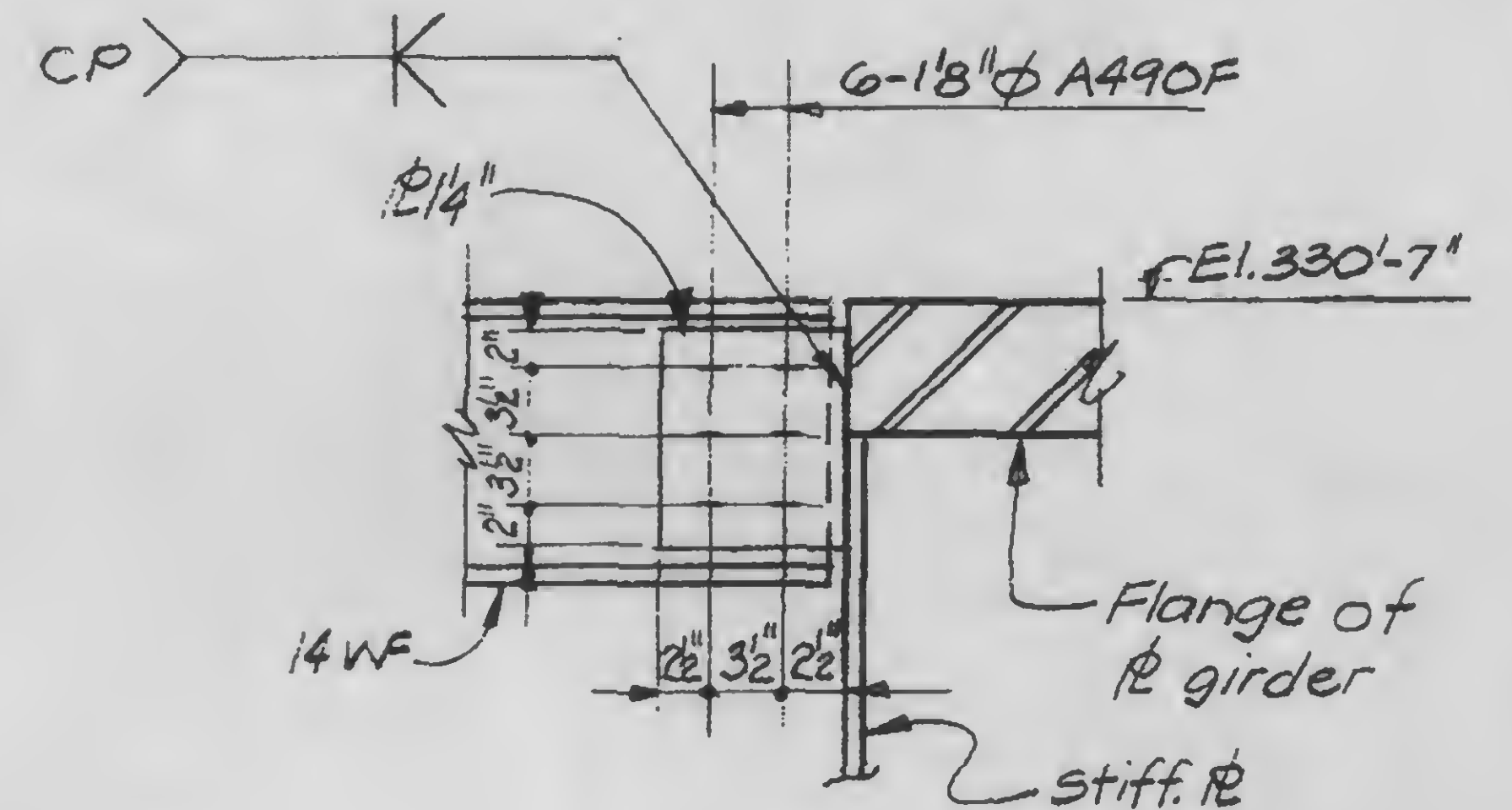
REVISIONS

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construction
11-20-72



b

c



DESIGNED

DRAWN *W. Broder*

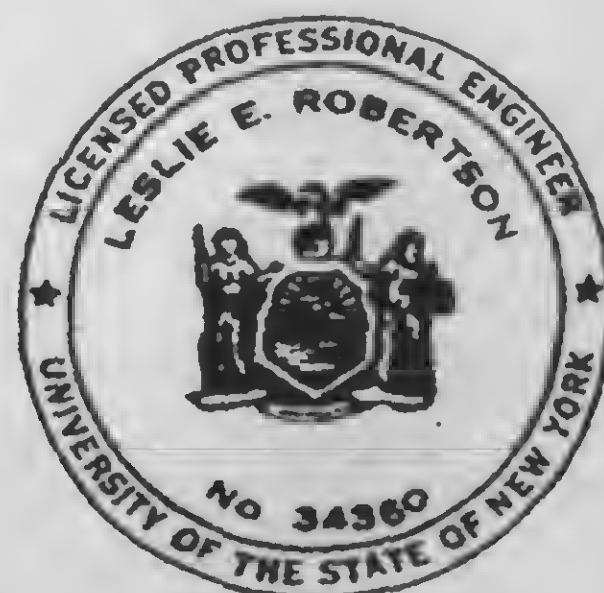
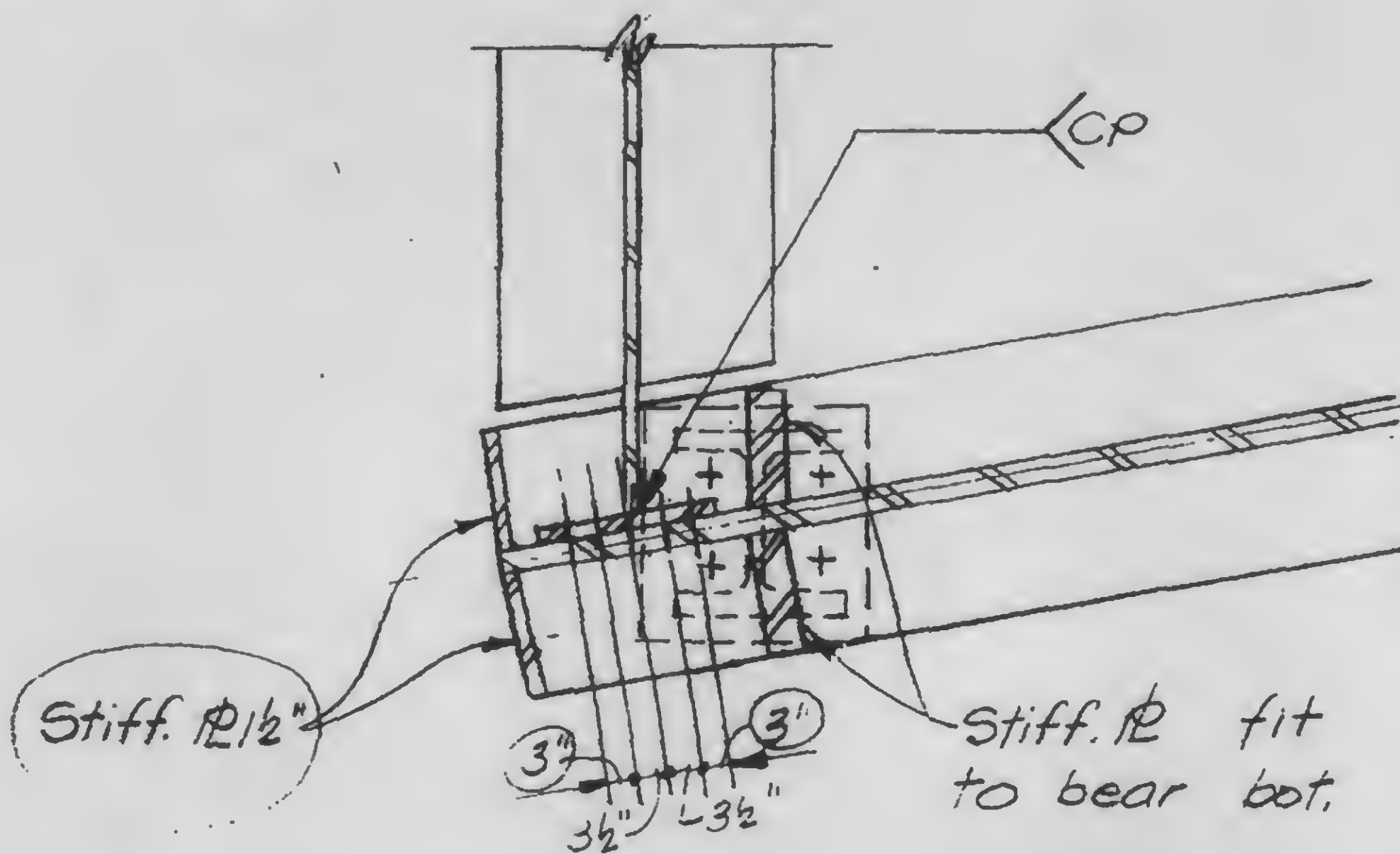
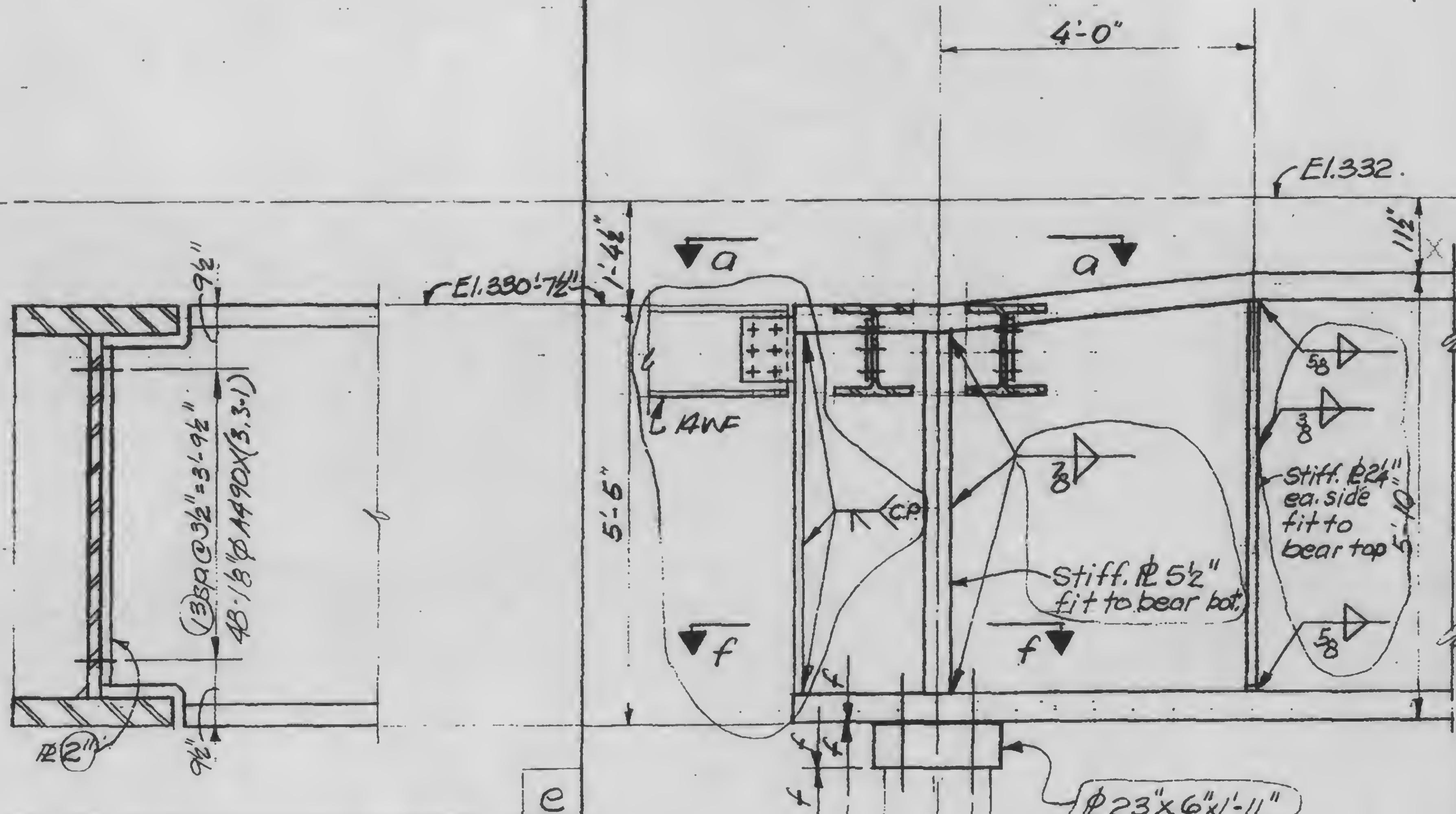
REVIEWED

d

13-K2.4-9.1

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construction
11-20-72



DESIGNED

DRAWN

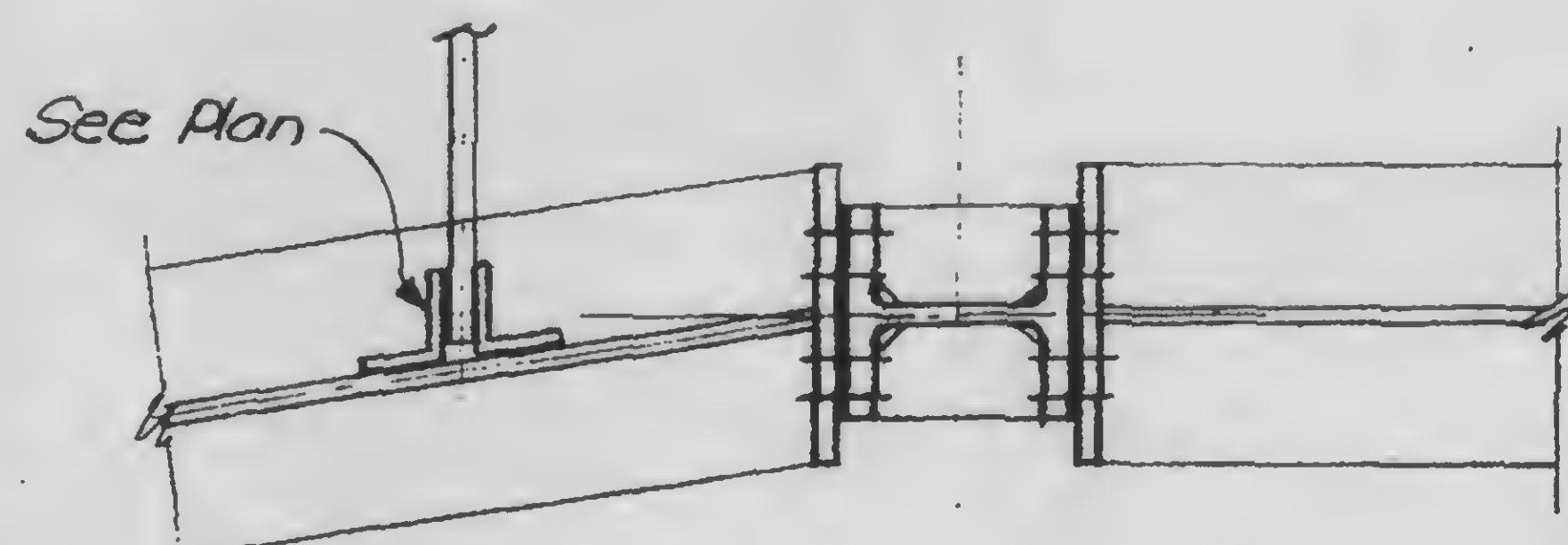
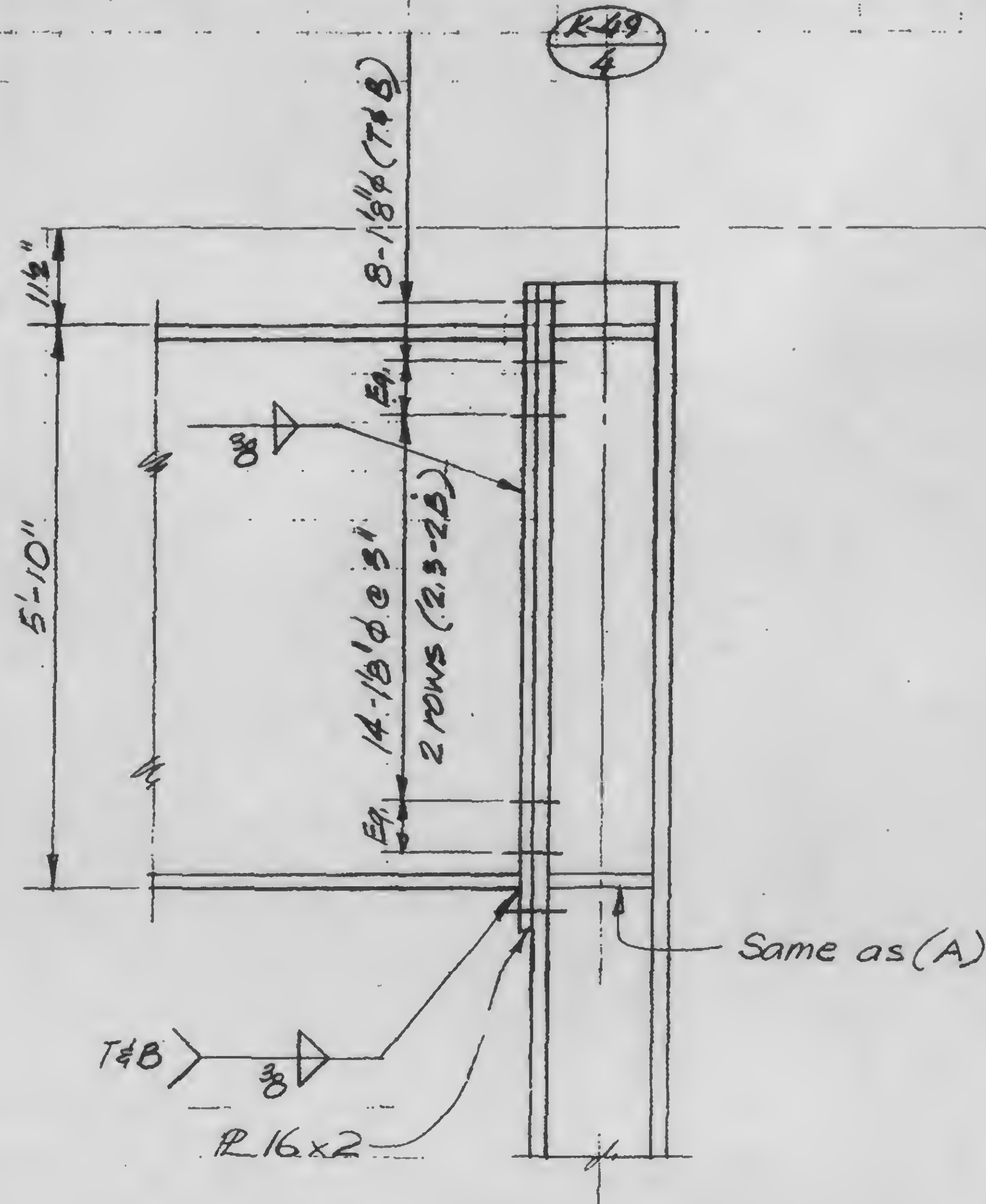
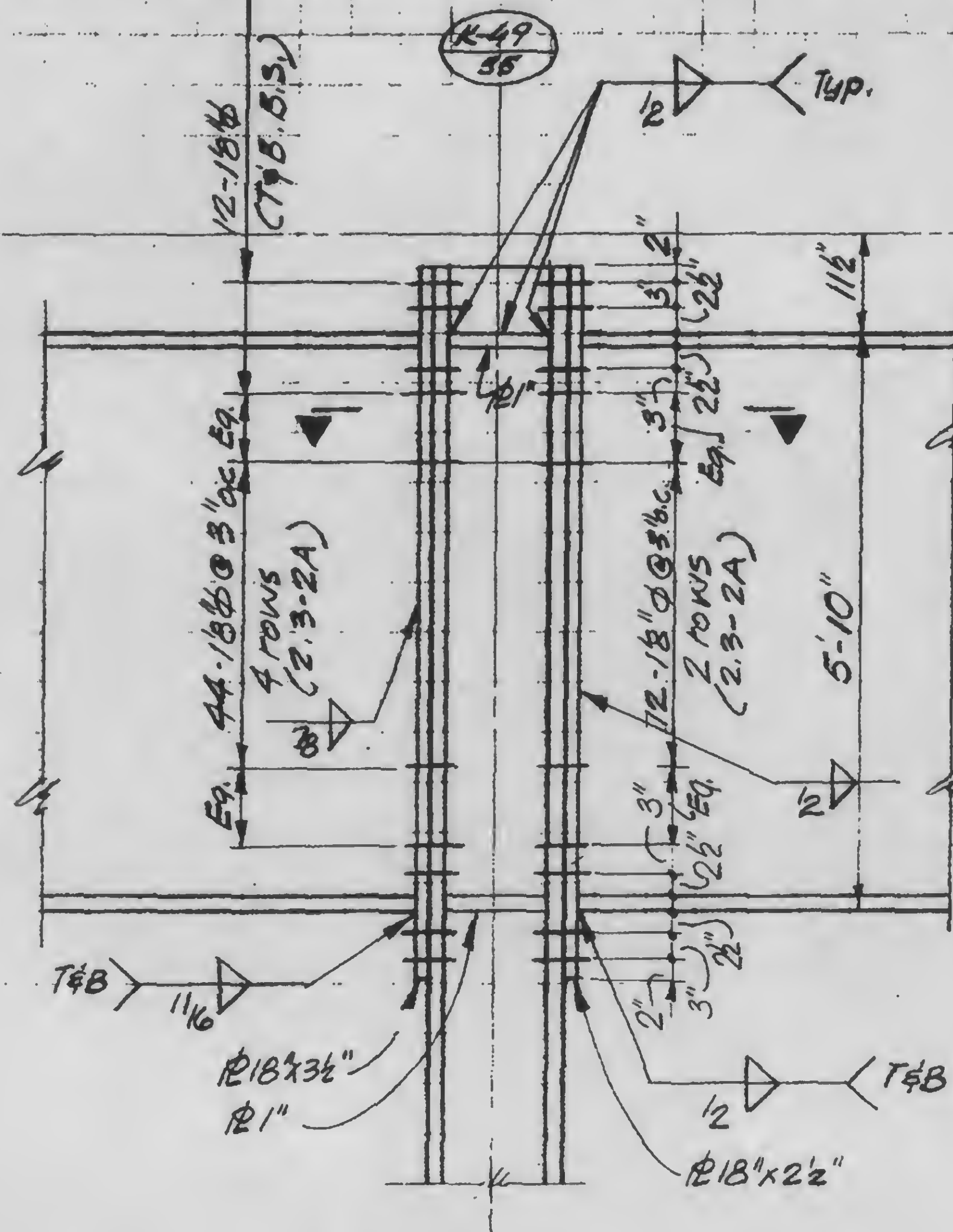
REVIEWED

f 9

13-K 2.4-9.2

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11-20-72



Note: All bolts A490X on this sheet.



DESIGNED

DRAWN
John J. [Signature]
REVIEWED

A B

13-K2.4-10

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

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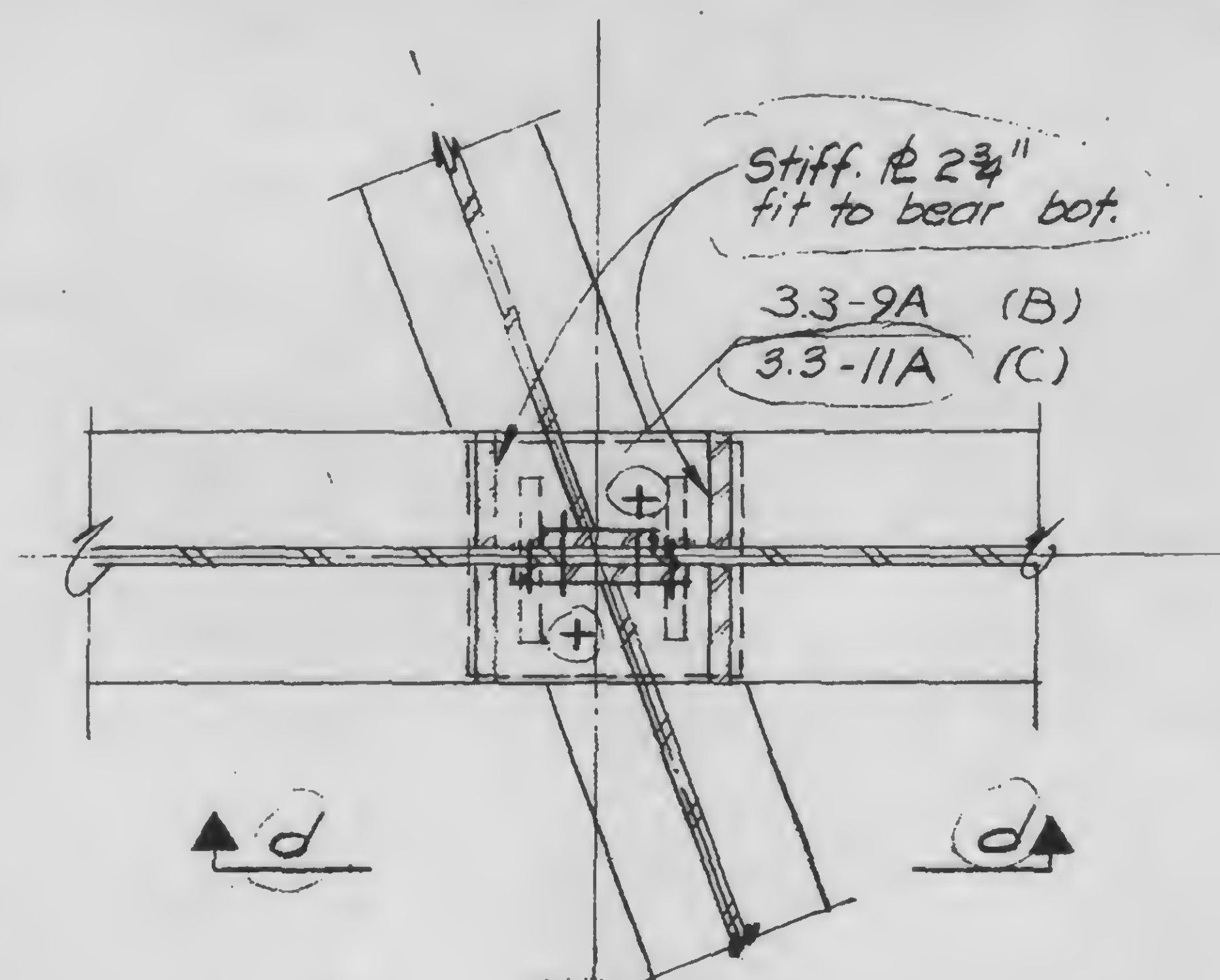
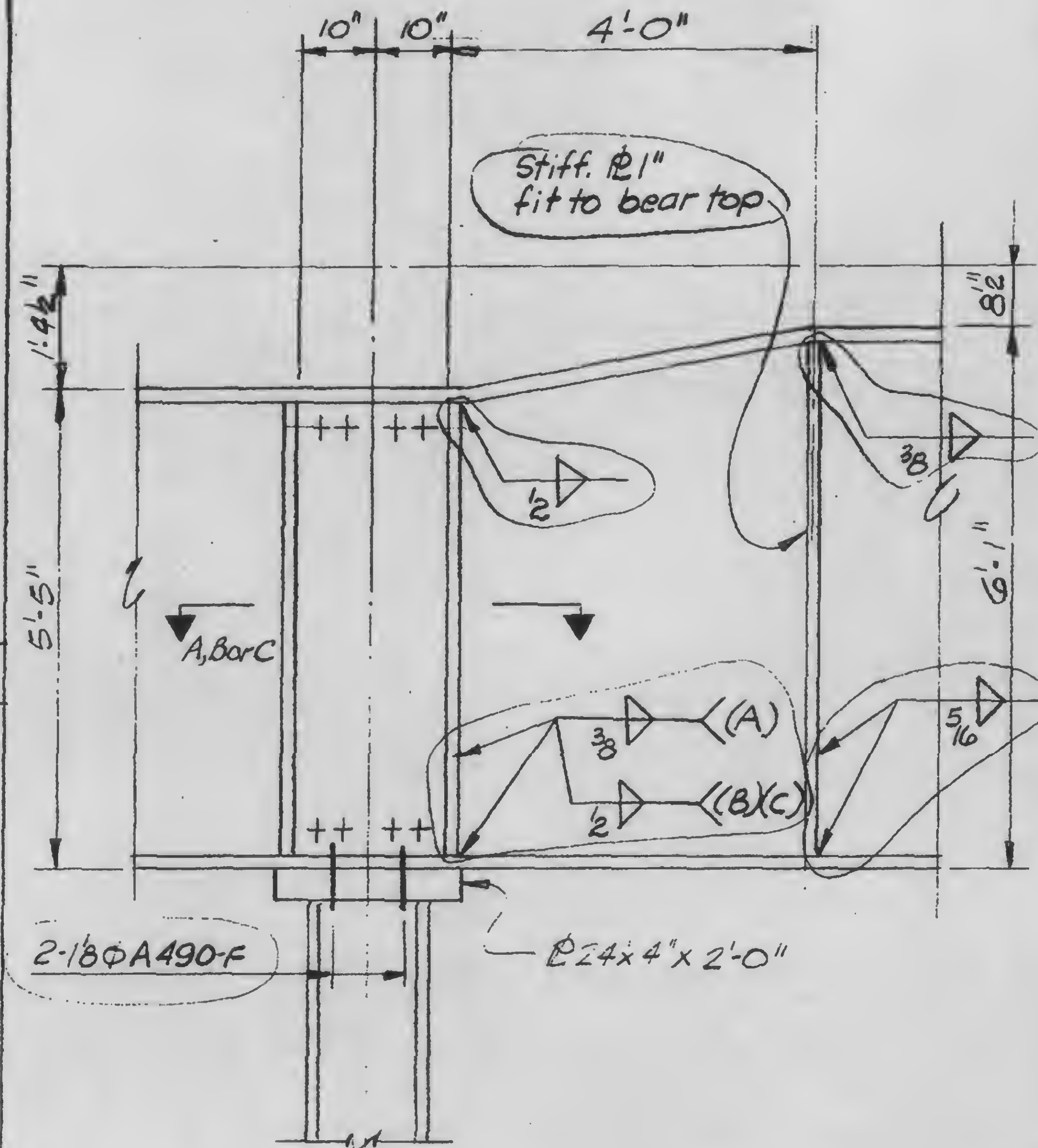
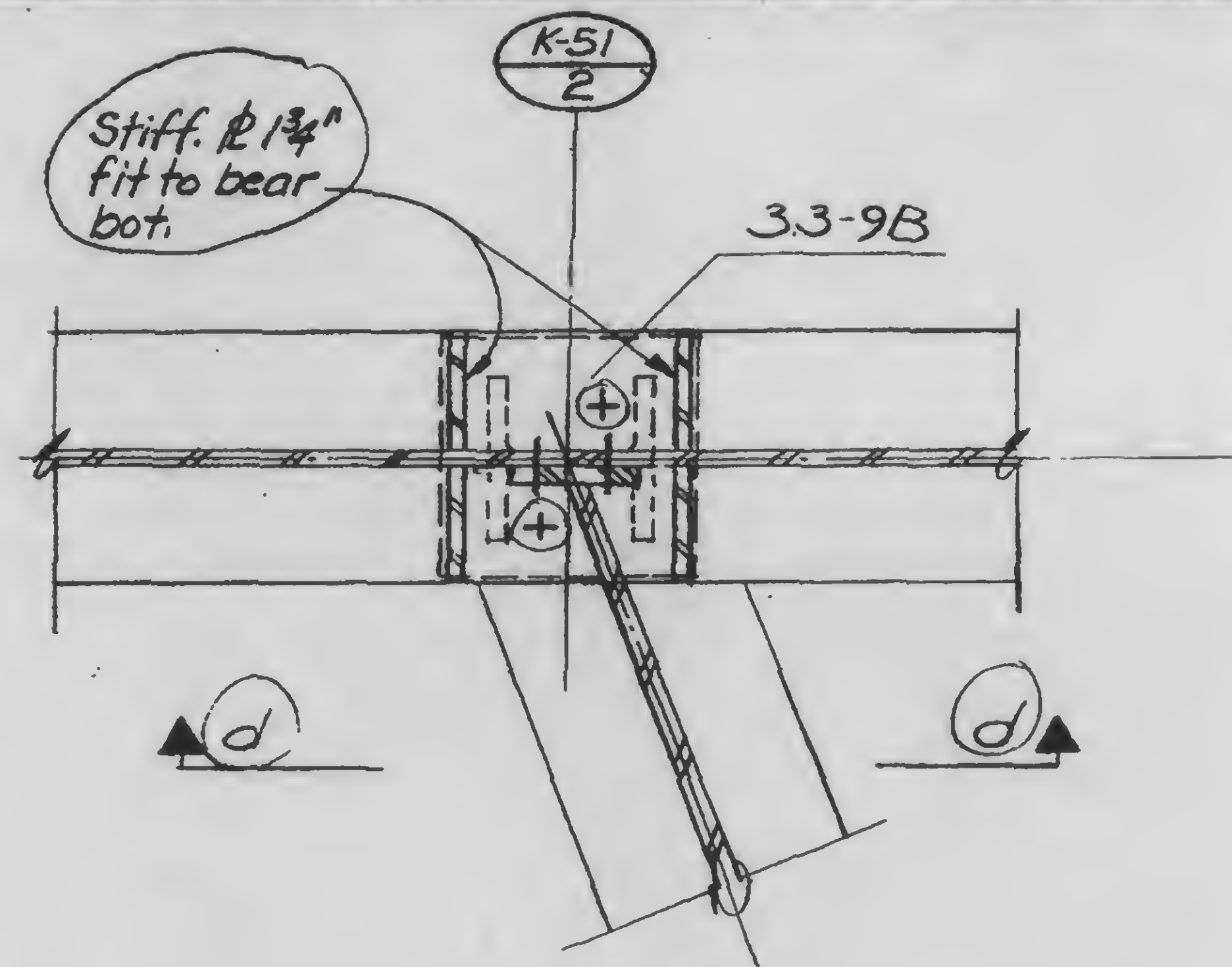
GIRDER COLUMN DETAILS

DATE

11-3-72

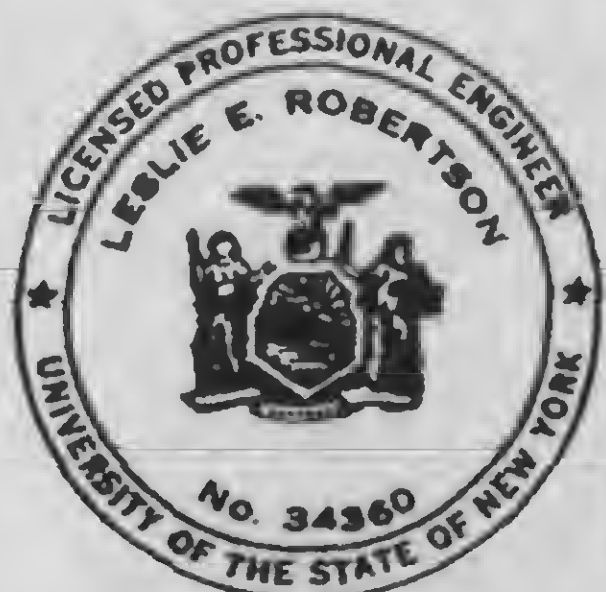
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11-20-72



2-1/8ϕA490-F

$\phi 24 \times 4 \times 2'-0''$



DESIGNED

DRAWN

REVIEWED

K-53/2 (B)

K-55/2 (C)

3

C

d

13-K2.4-11

PROJECT

THE WORLD TRADE CENTER

TITLE

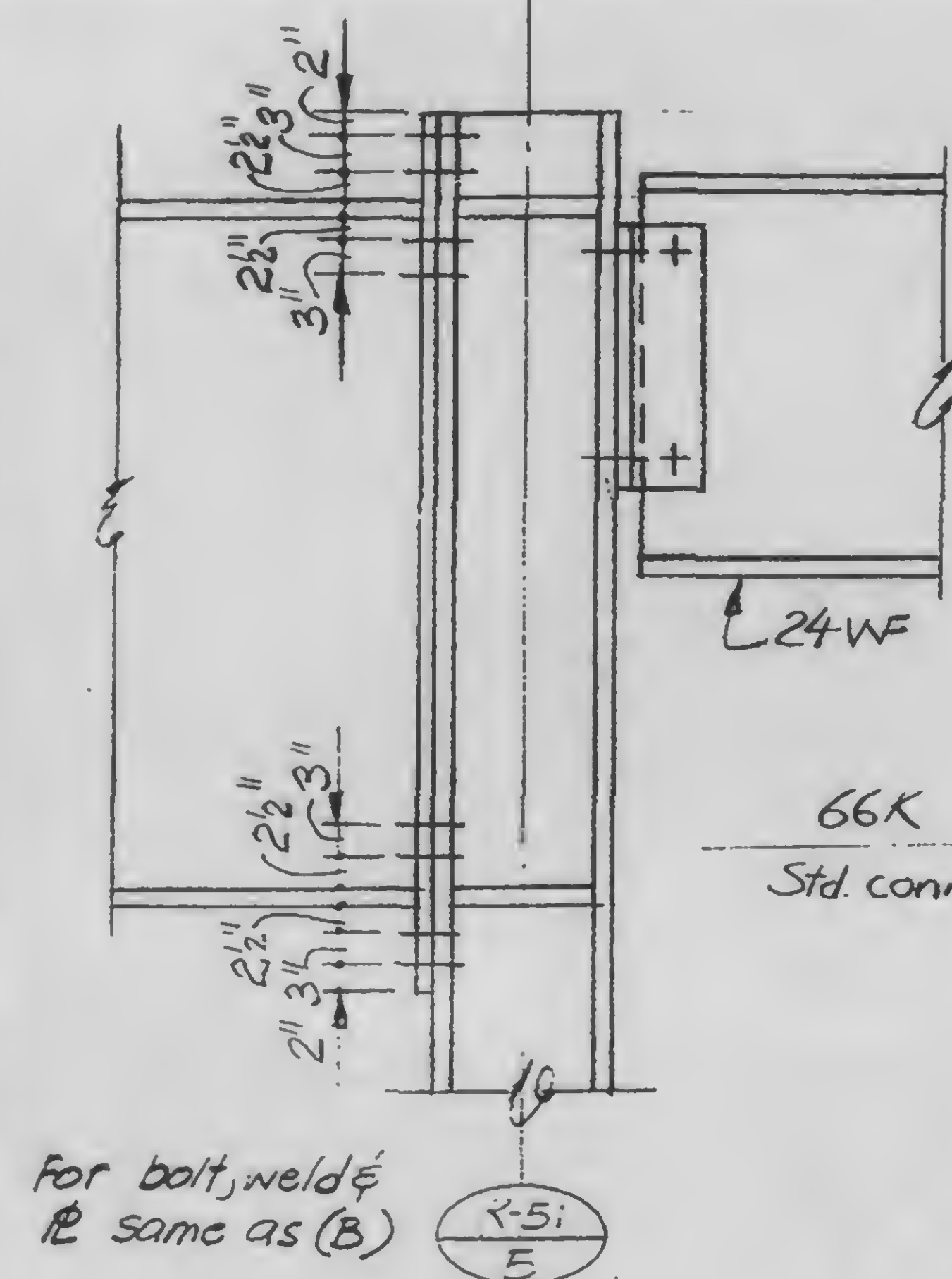
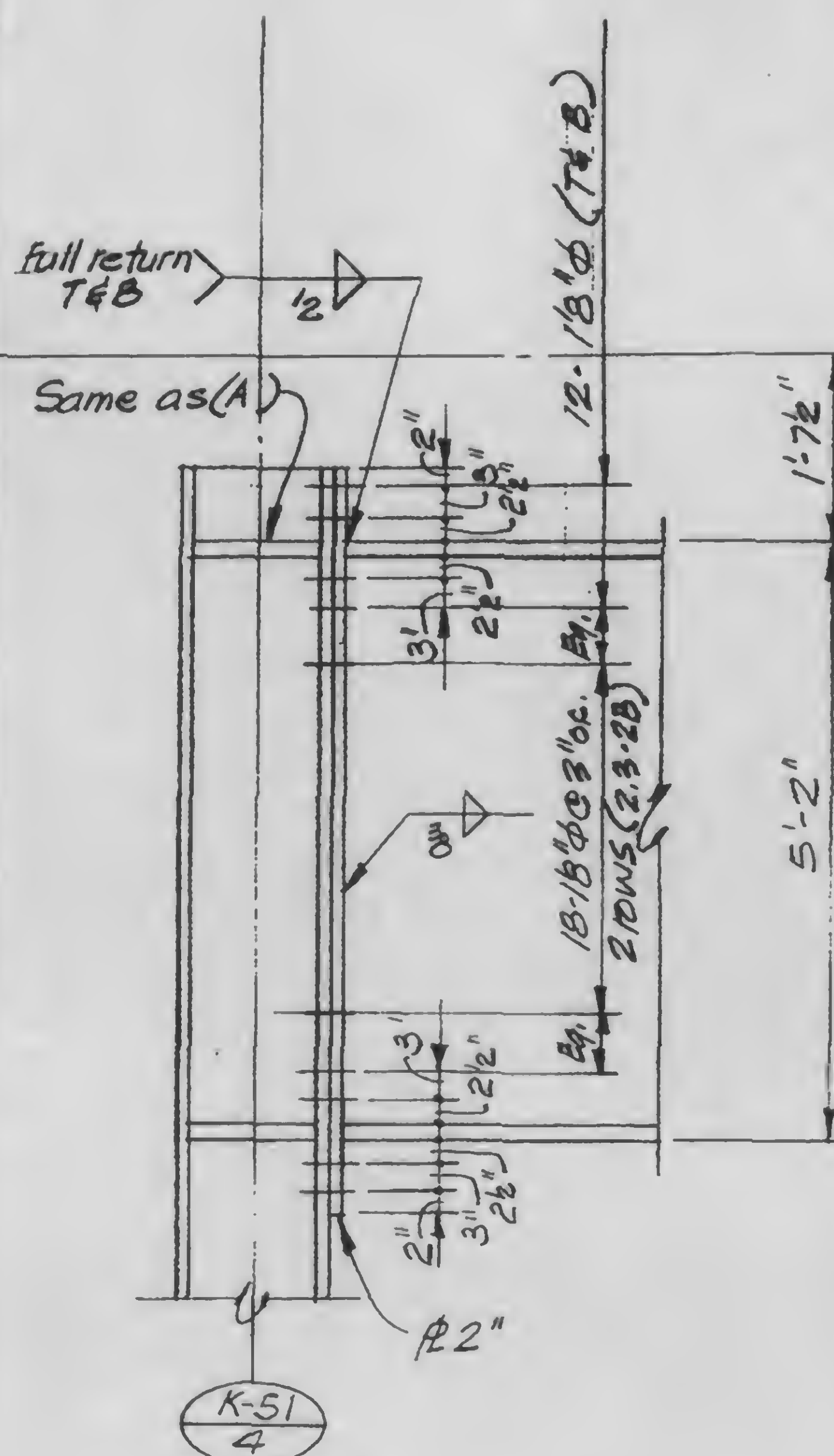
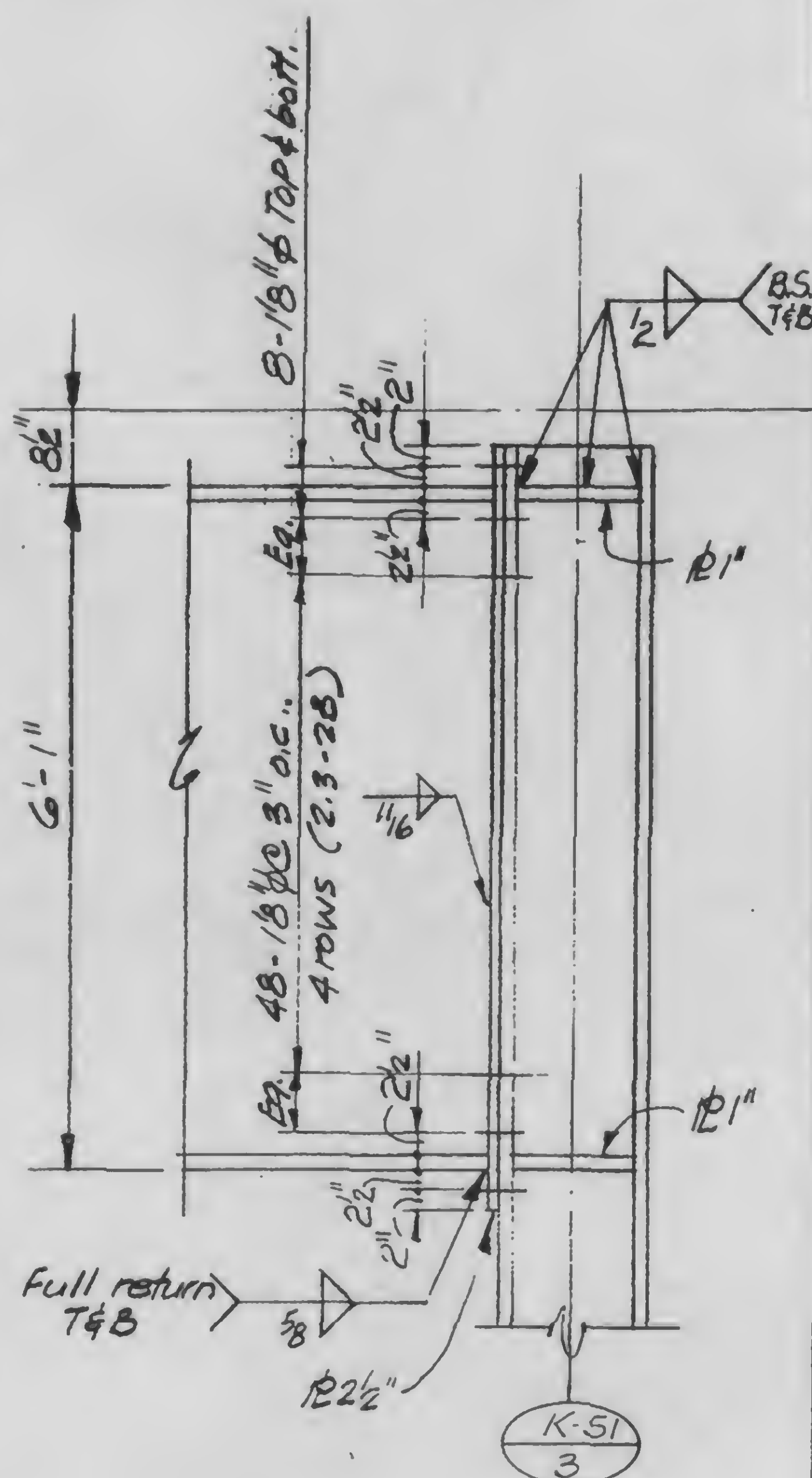
GIRDER COLUMN DETAILS

DATE

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66K
Std. conn.

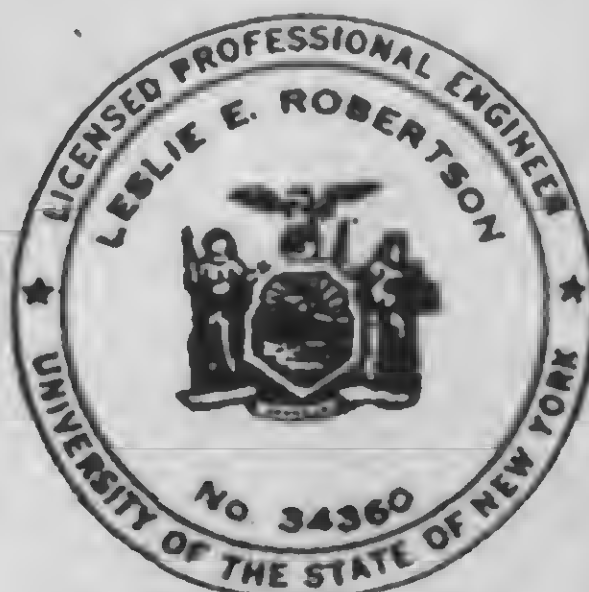
Note: All bolts A490 X on this sheet

A

B

C

3-K24-12



DESIGNED

DRAWN

REVIEWED

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TITLE GIRDER COLUMN DETAILS

DATE 11-3-72

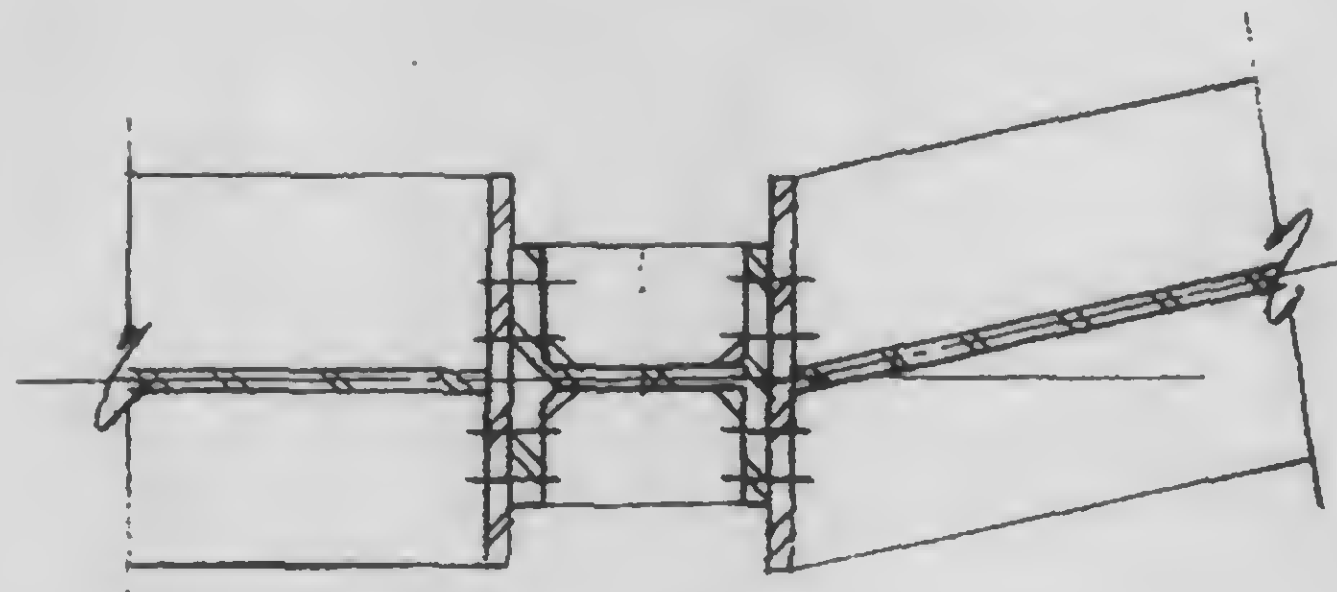
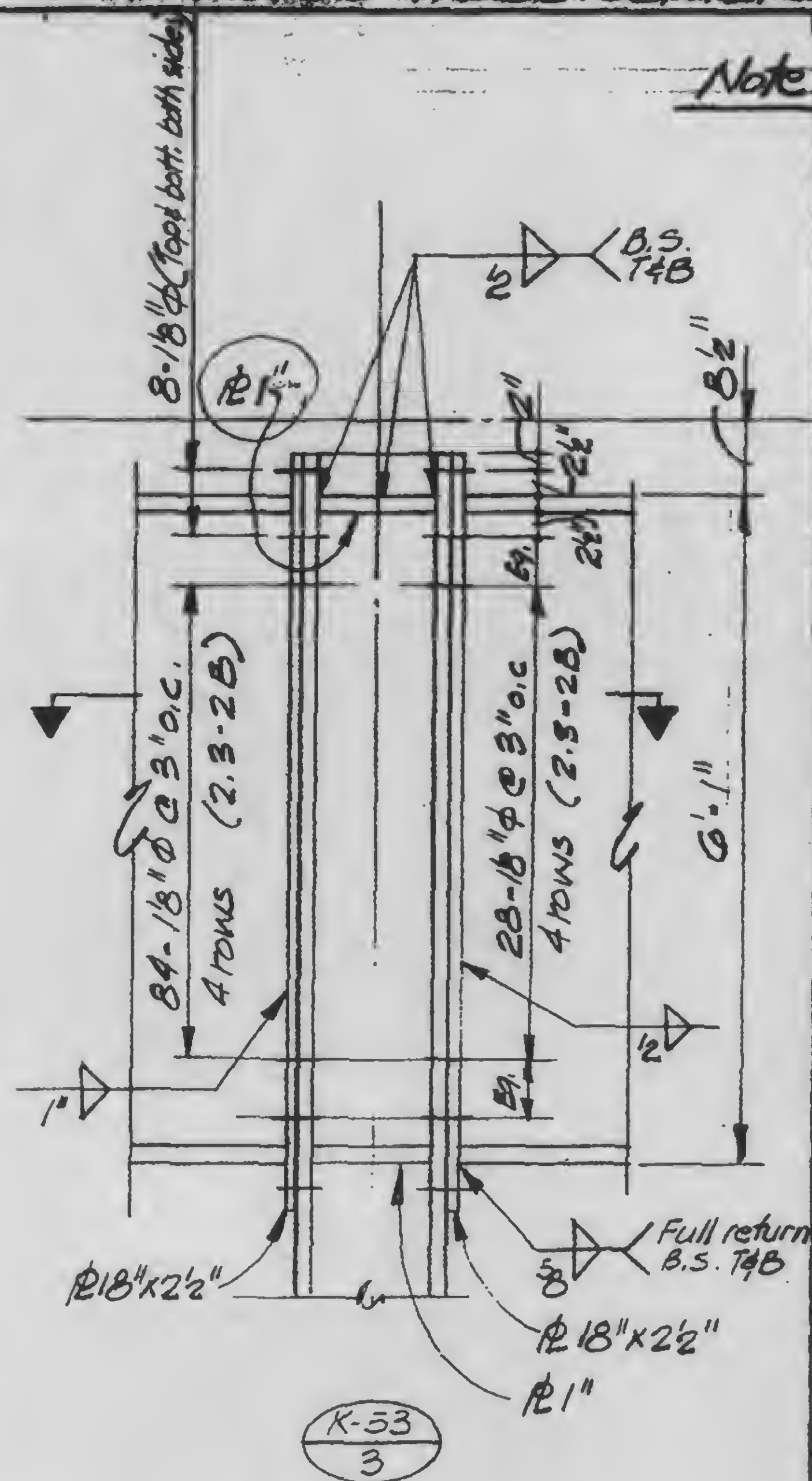
REVISIONS

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Construction

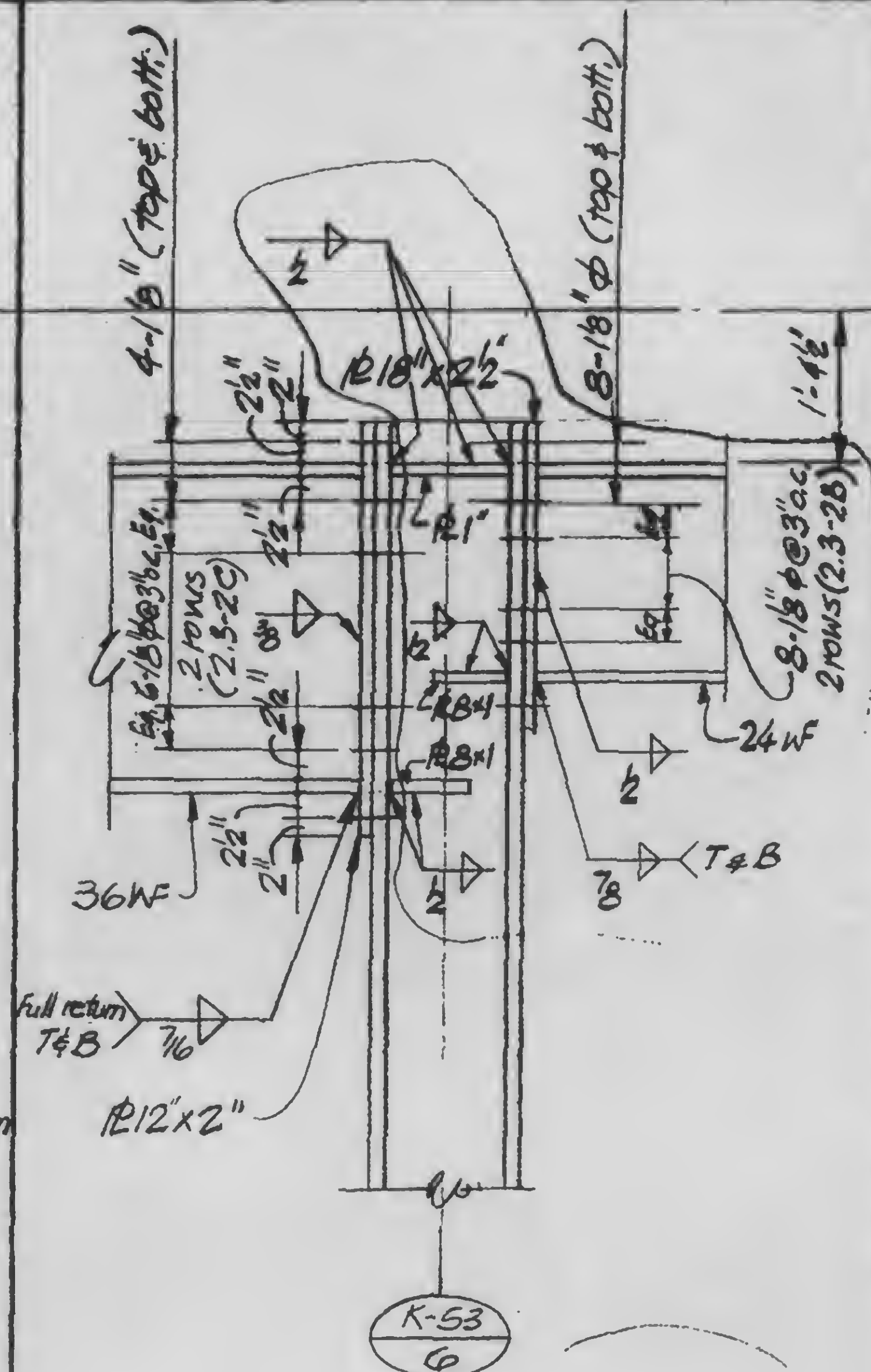
11-20-72

4-20-73

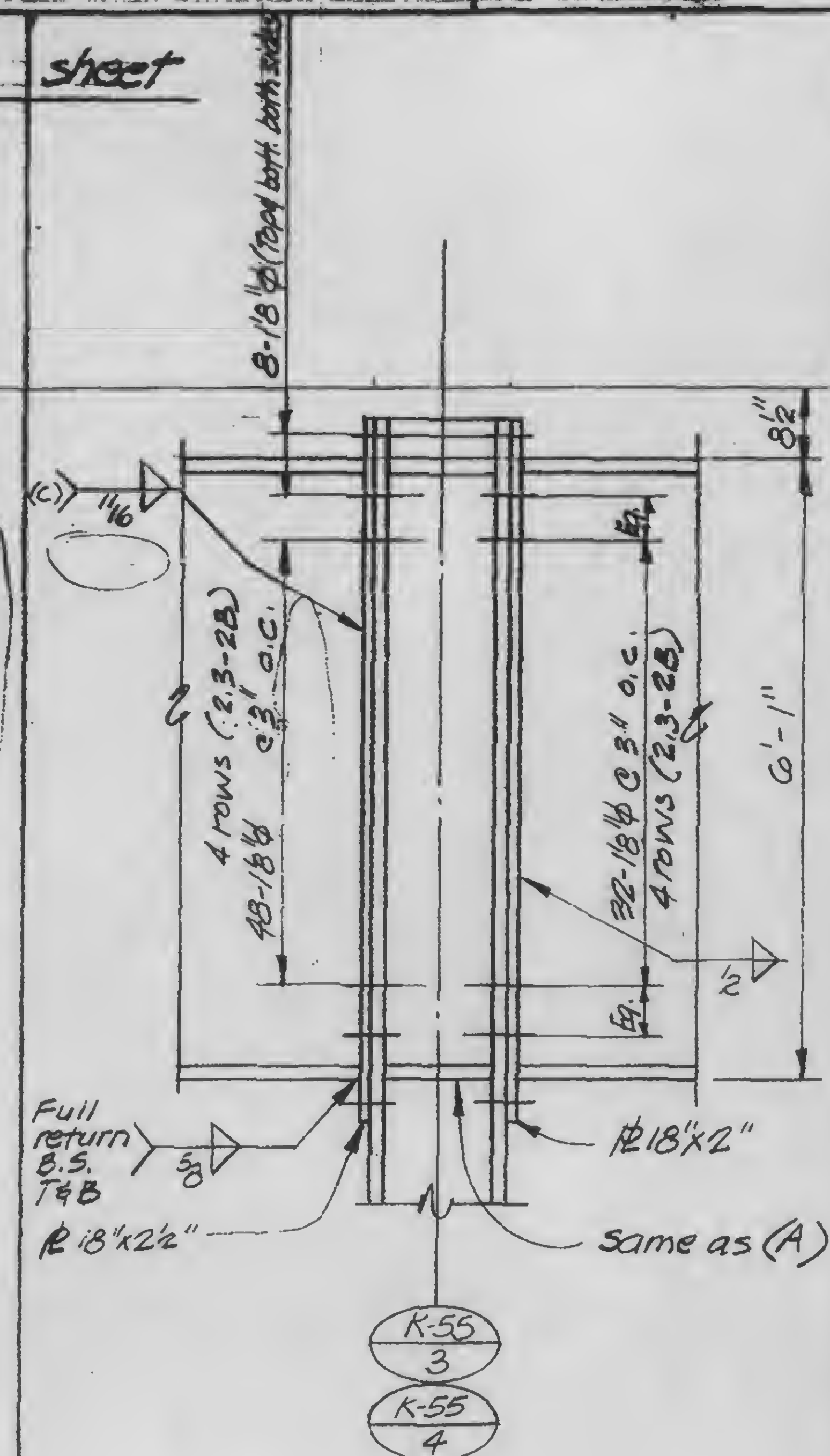
Note: All bolts A 490 x on this sheet



A



B



C

13-K2.4-13



DESIGNED

L. Chiang

DRAWN

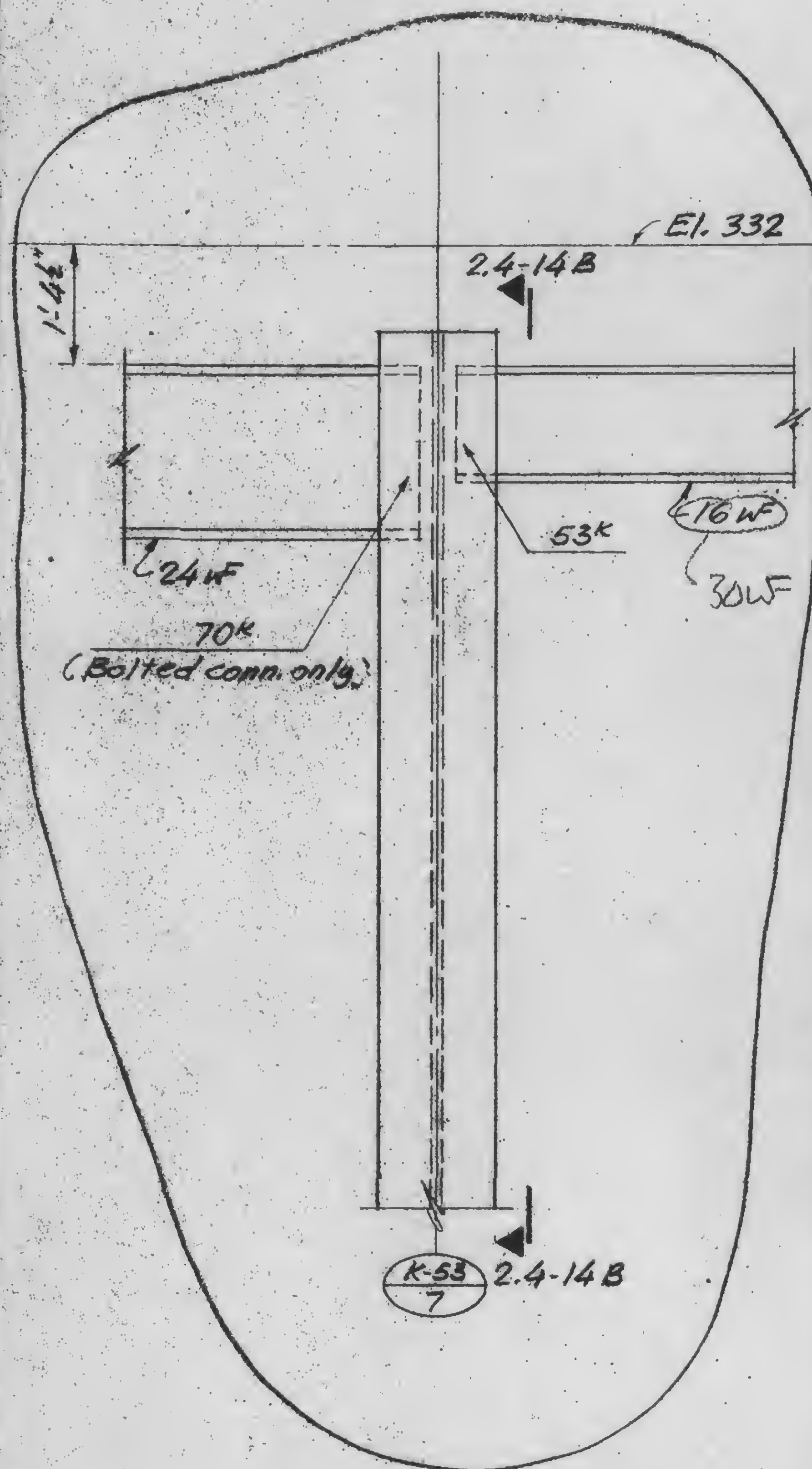
J. Smith

REVIEWED

REVISIONS

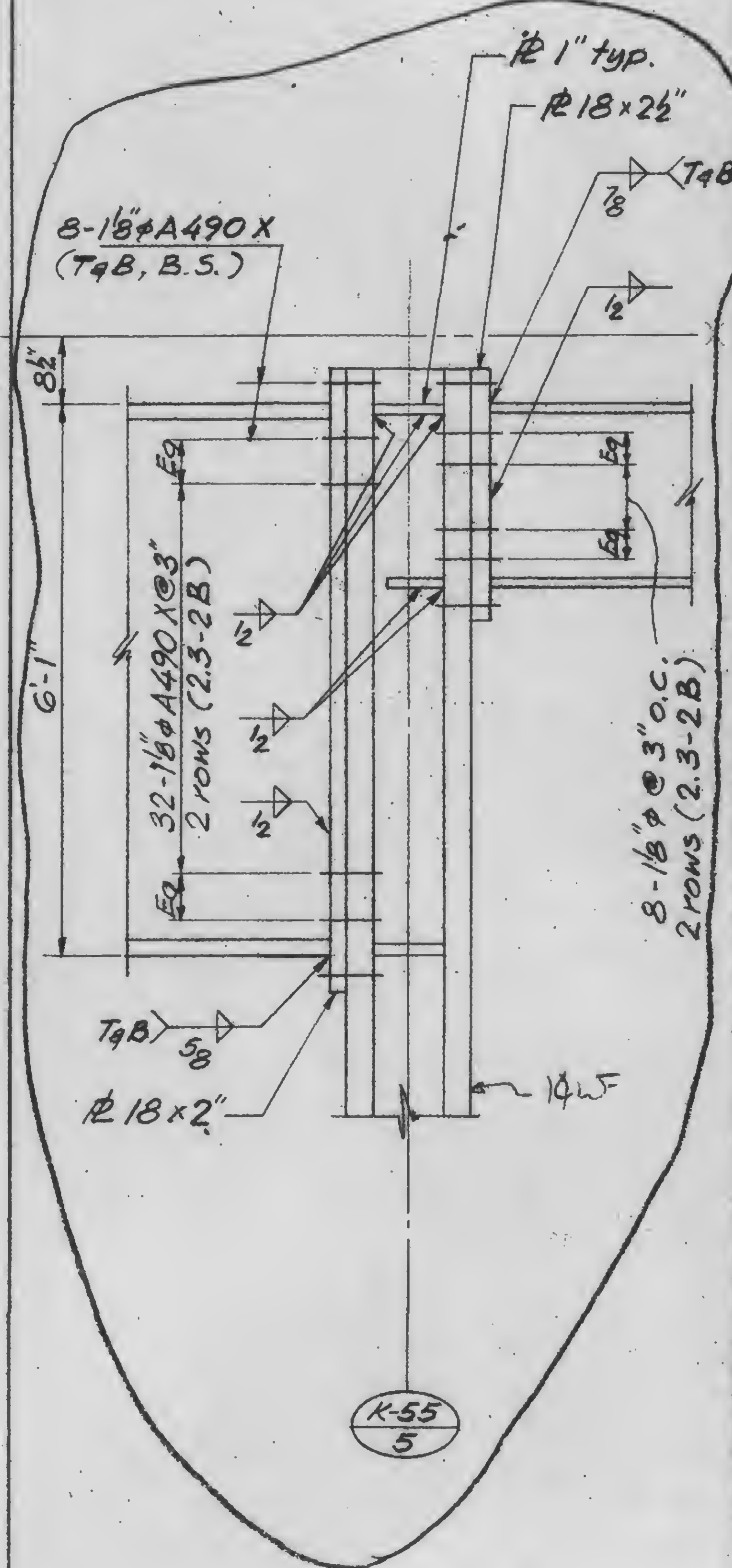
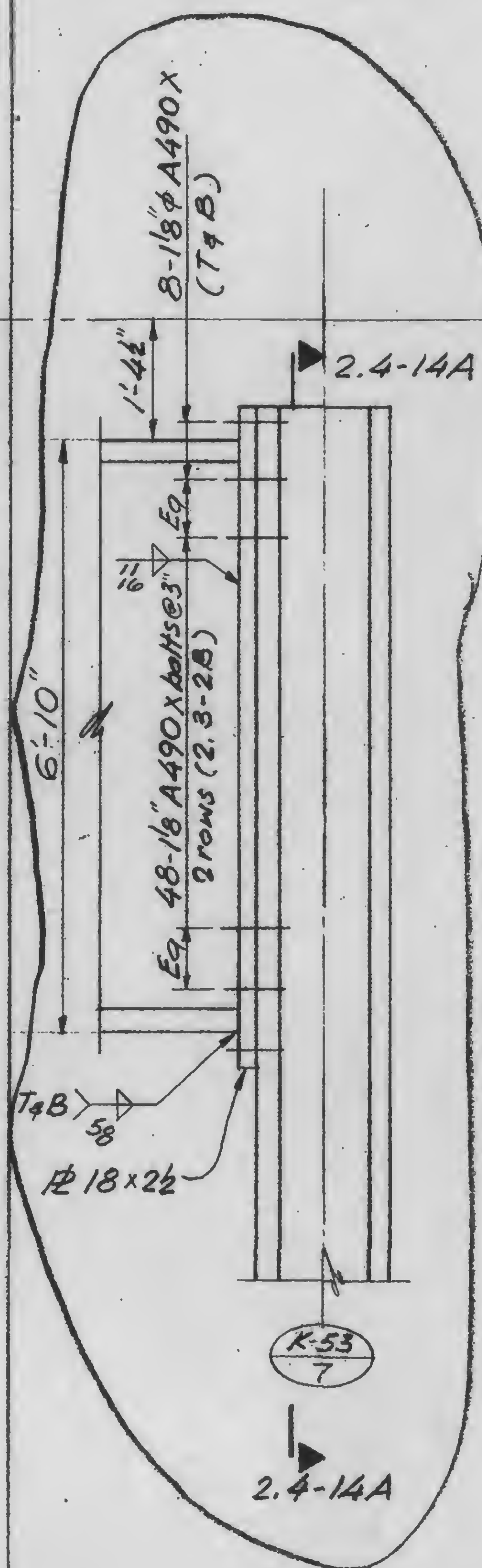
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4-20-73

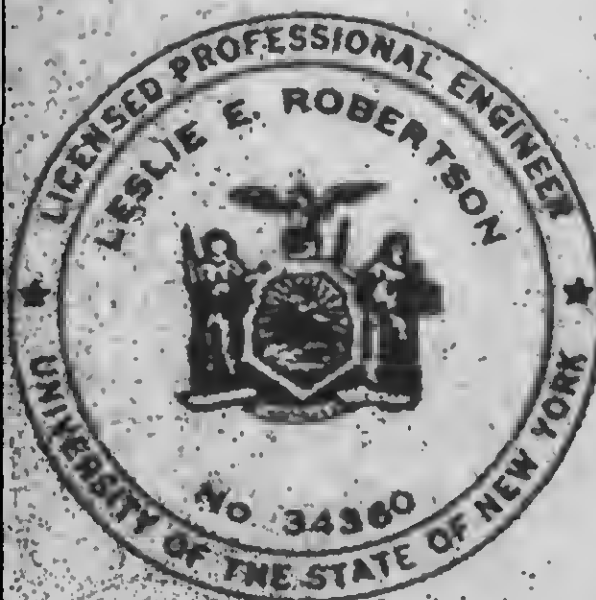


A

8



13-K2.4-14



K. Chiang

John G. ...

REVIEWER

Structural & Civil Engineers

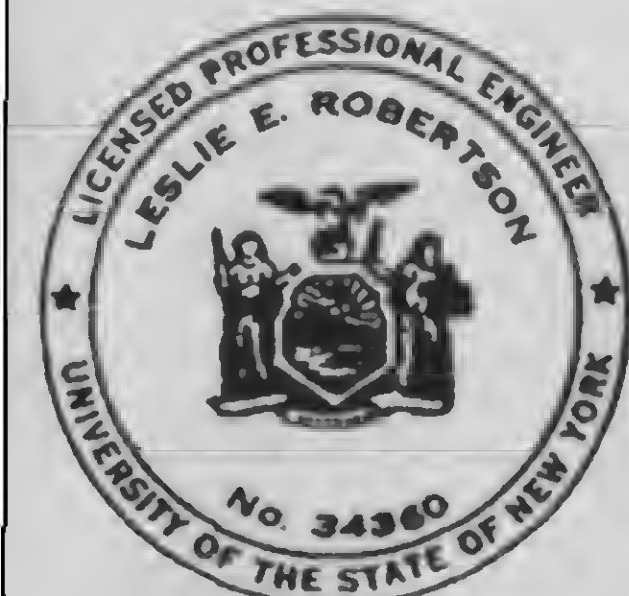
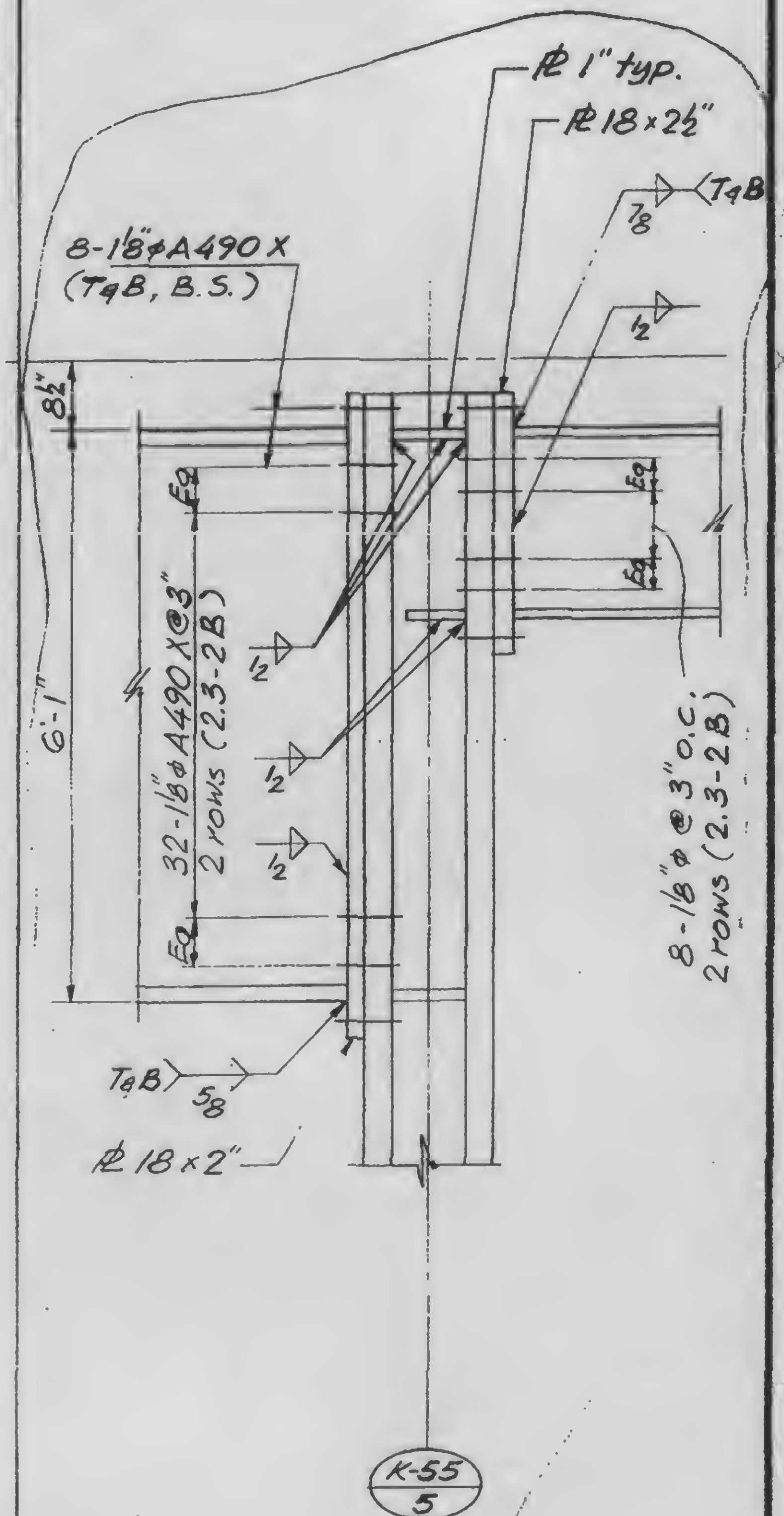
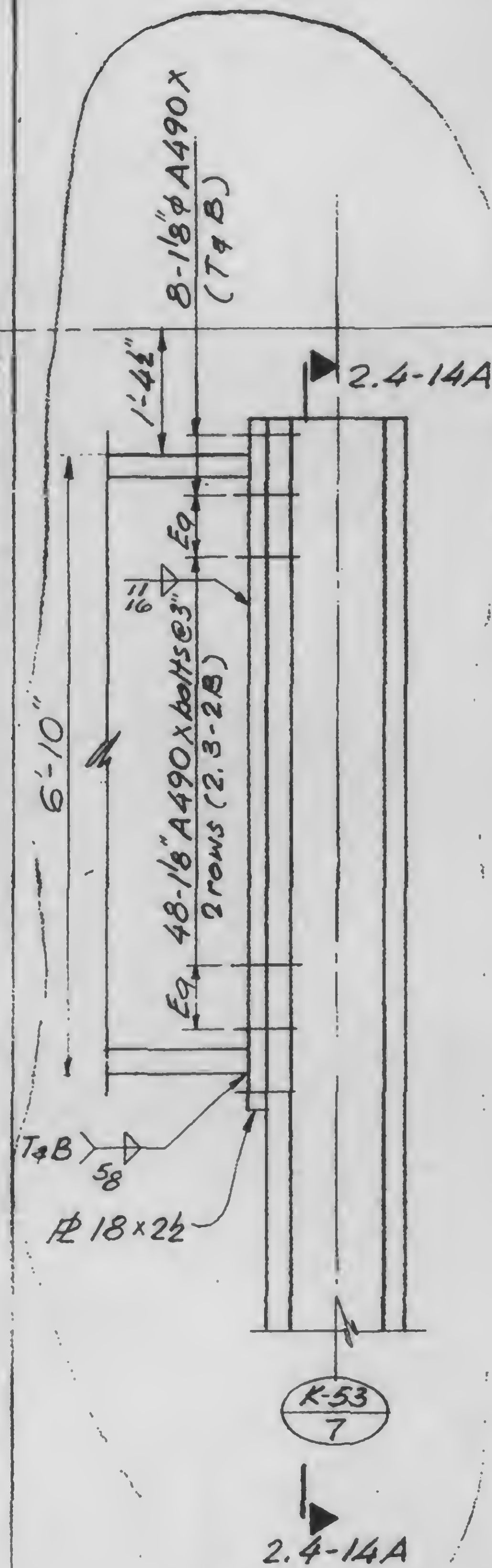
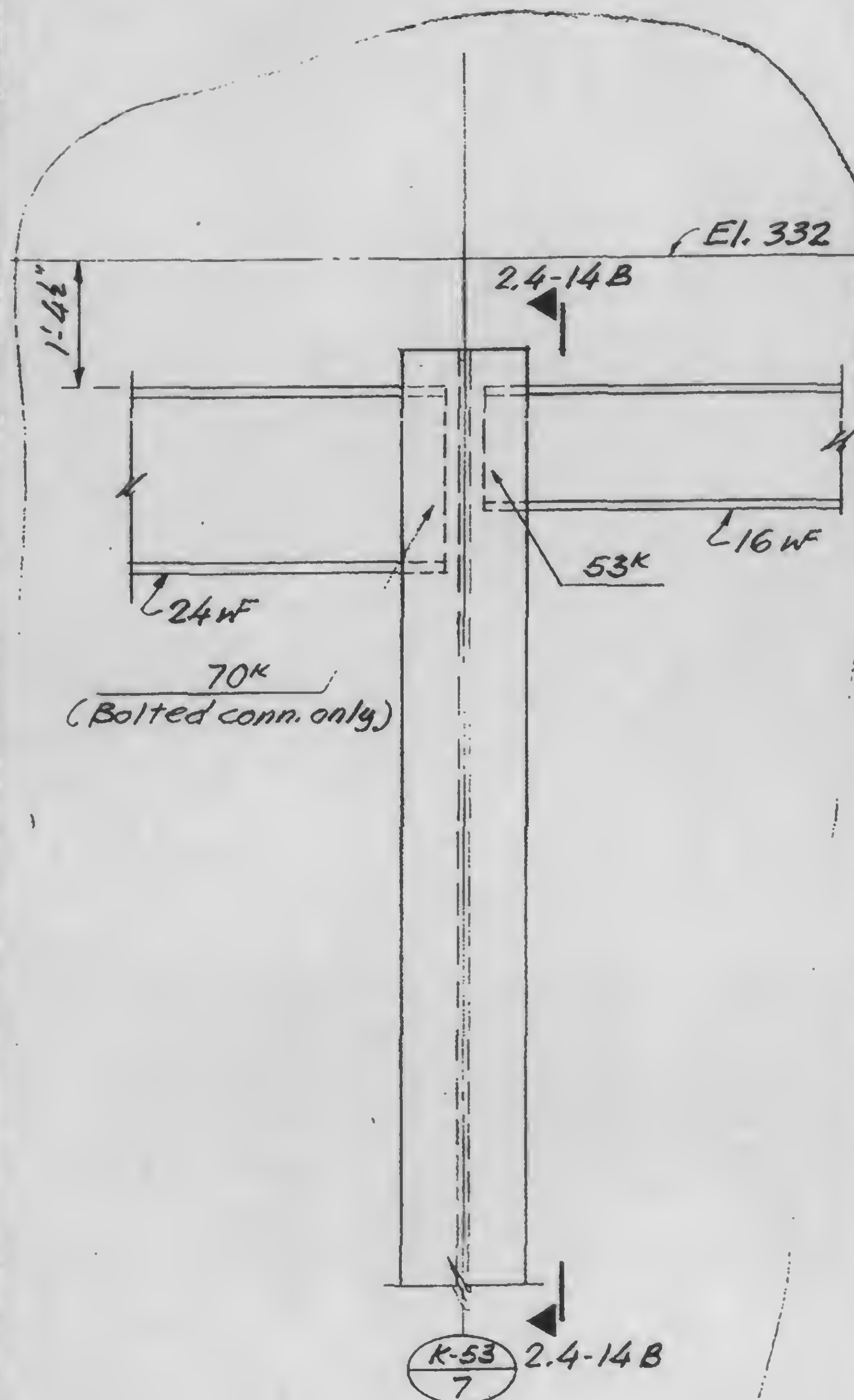
TITLE **GIRDER COLUMNS DETAILS**

DATE 11-3-72

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11-20-72

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DESIGNED

K. Chiang

DRAWN

James J. ...

REVIEWED

A

B

C

13-K2.4-14

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER COLUMN DETAILS

DATE

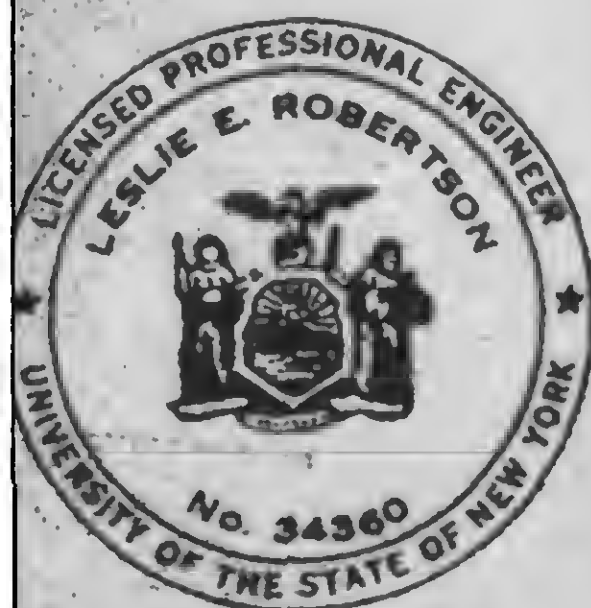
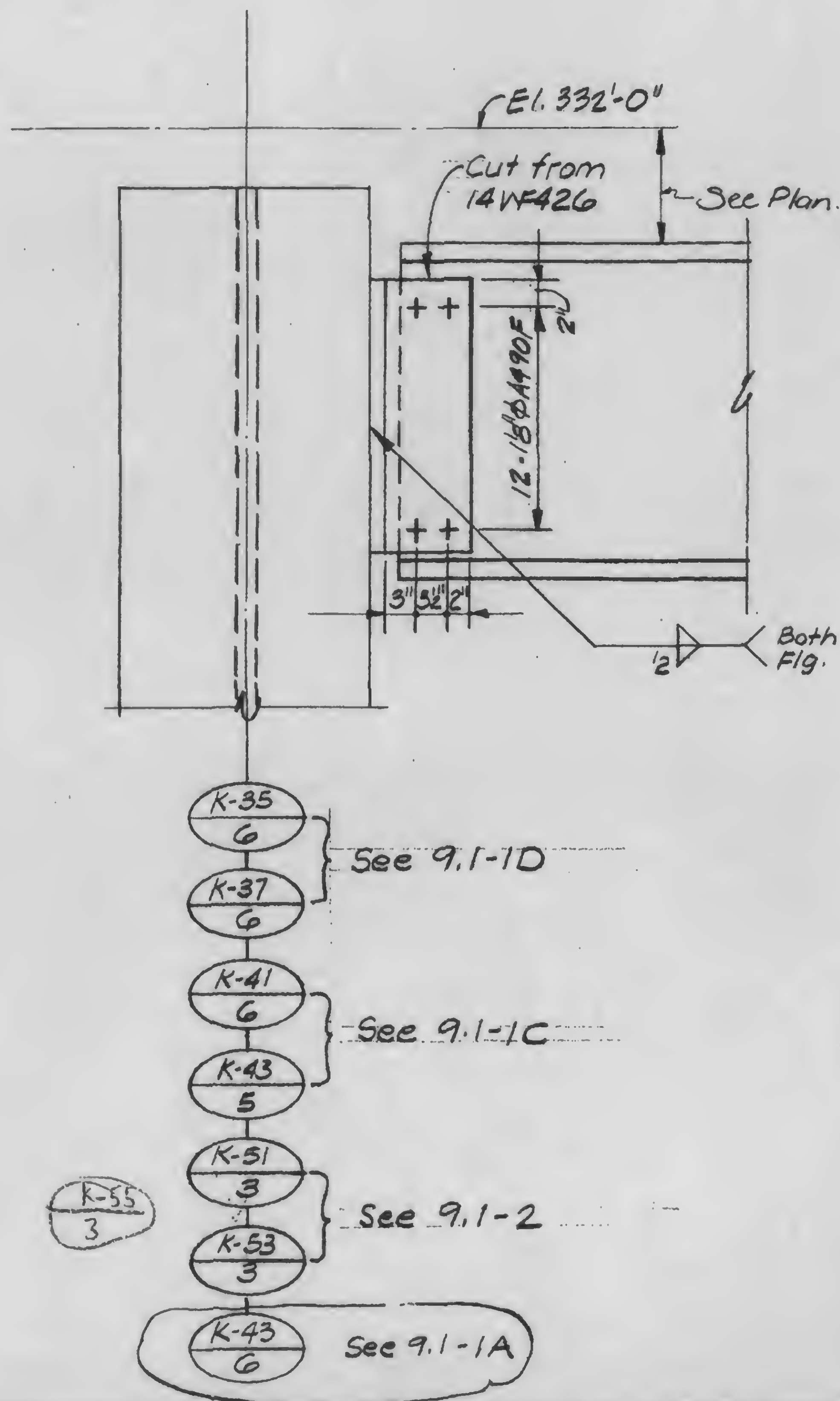
11-20-72

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12-11-72



DRAWN

REVIEWED

13-K2.4-15

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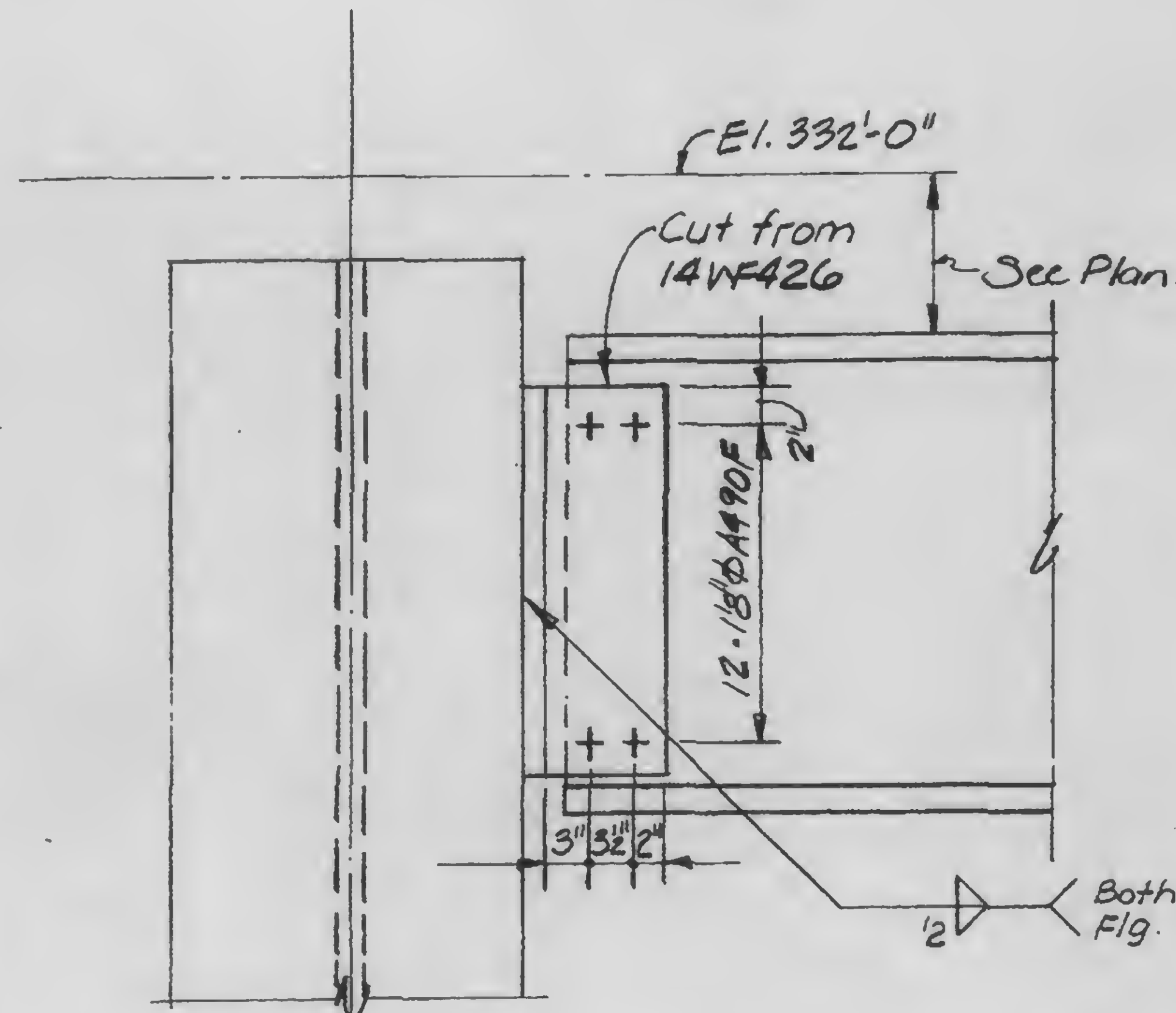
DATE 11-20-72

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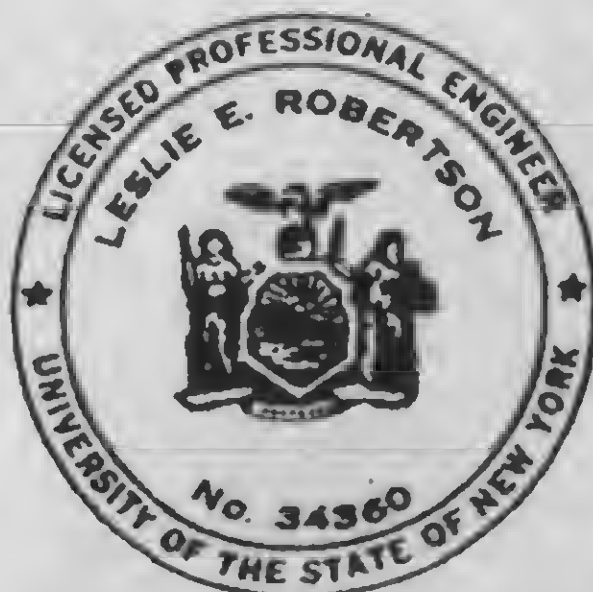
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construction

11-20-72

12-11-72



- K-35
6 } See 9.1-1D
- K-37
6 }
- K-41
6 } See 9.1-1C
- K-43
5 }
- K-51
3 } See 9.1-2
- K-53
3 }
- K-43
6 } See 9.1-1A



DESIGNED

DRAWN

REVIEWED

3-K2.4-15

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

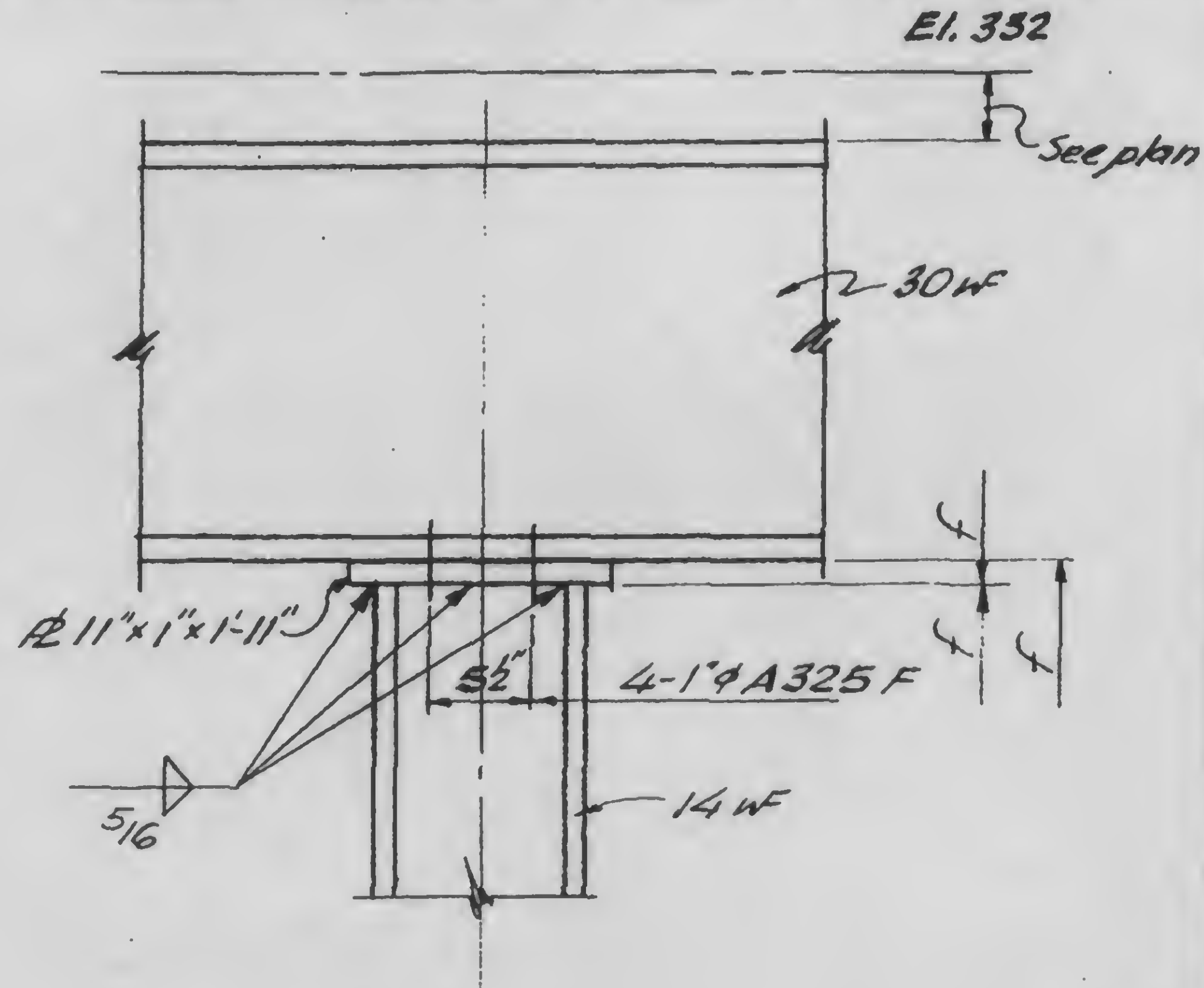
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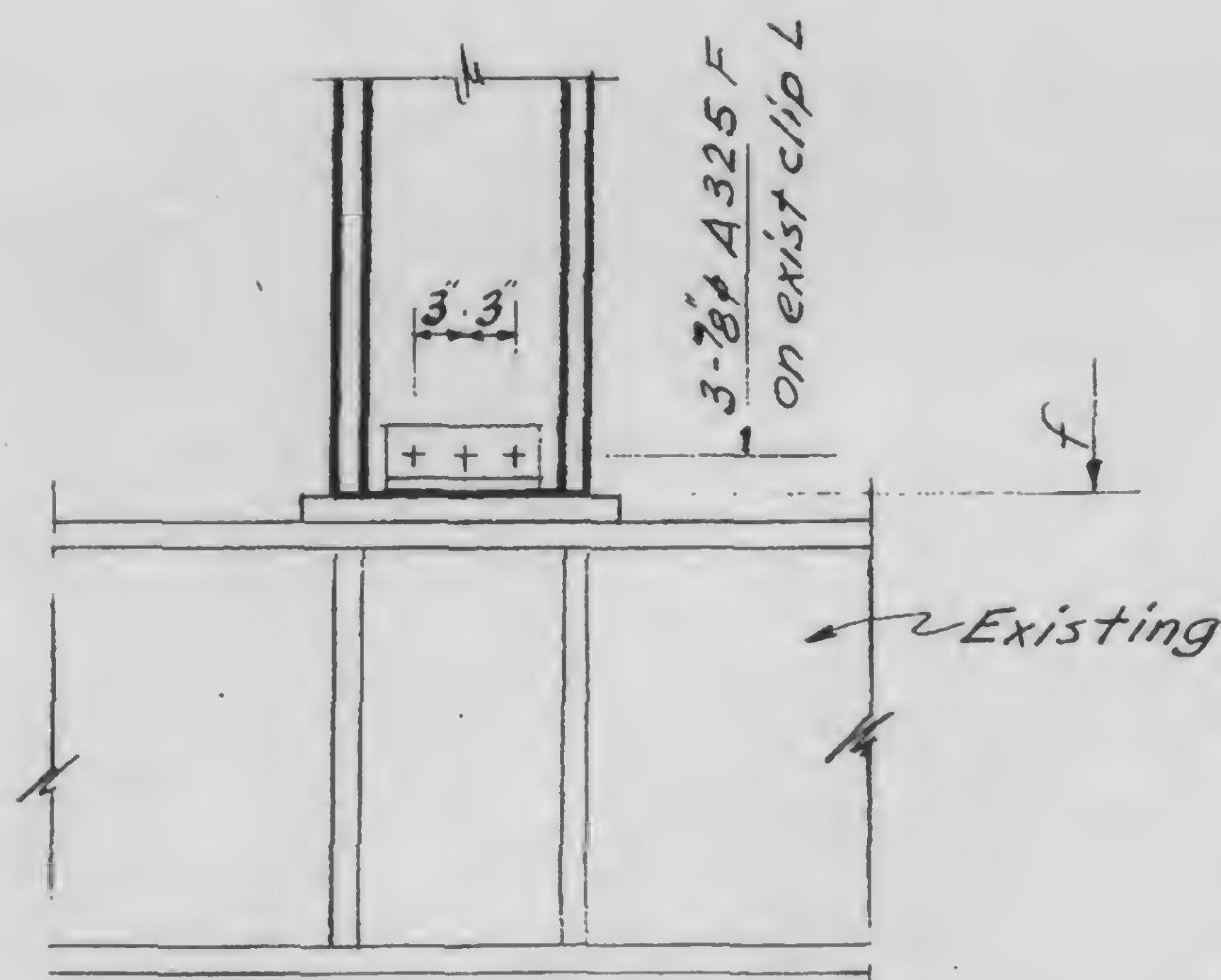
TITLE GIRDER COLUMN DETAIL

DATE 4-20-73

REVISIONS



A



B

13-K2.4-16



DESIGNED

K. Chiong

DRAWN

REVIEWED

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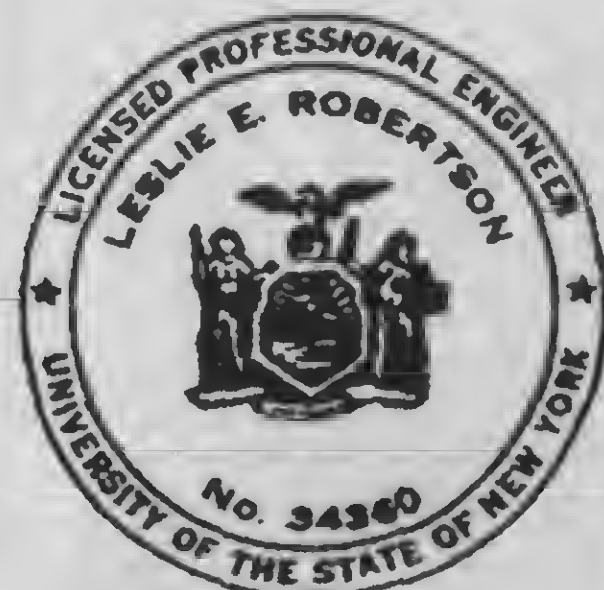
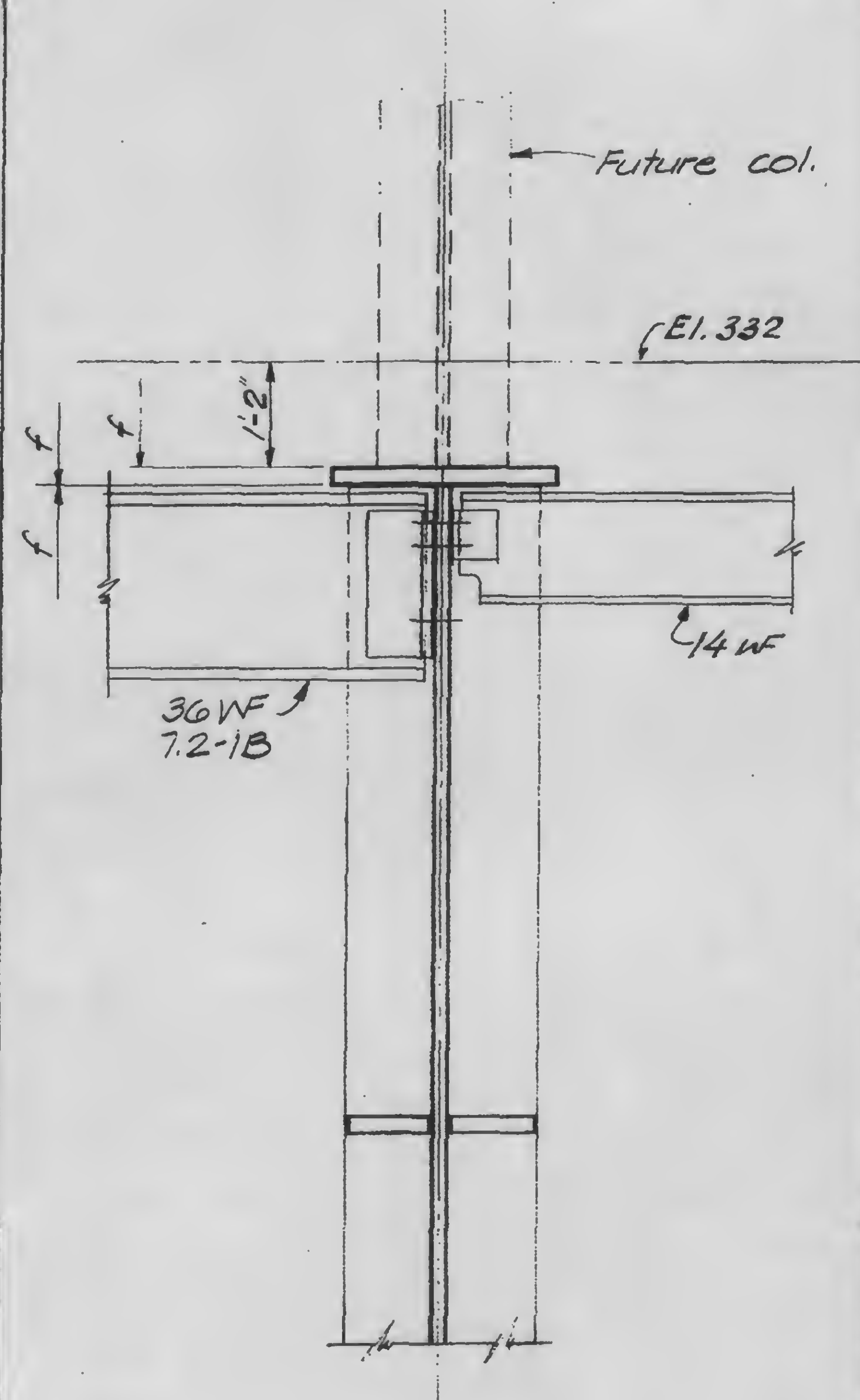
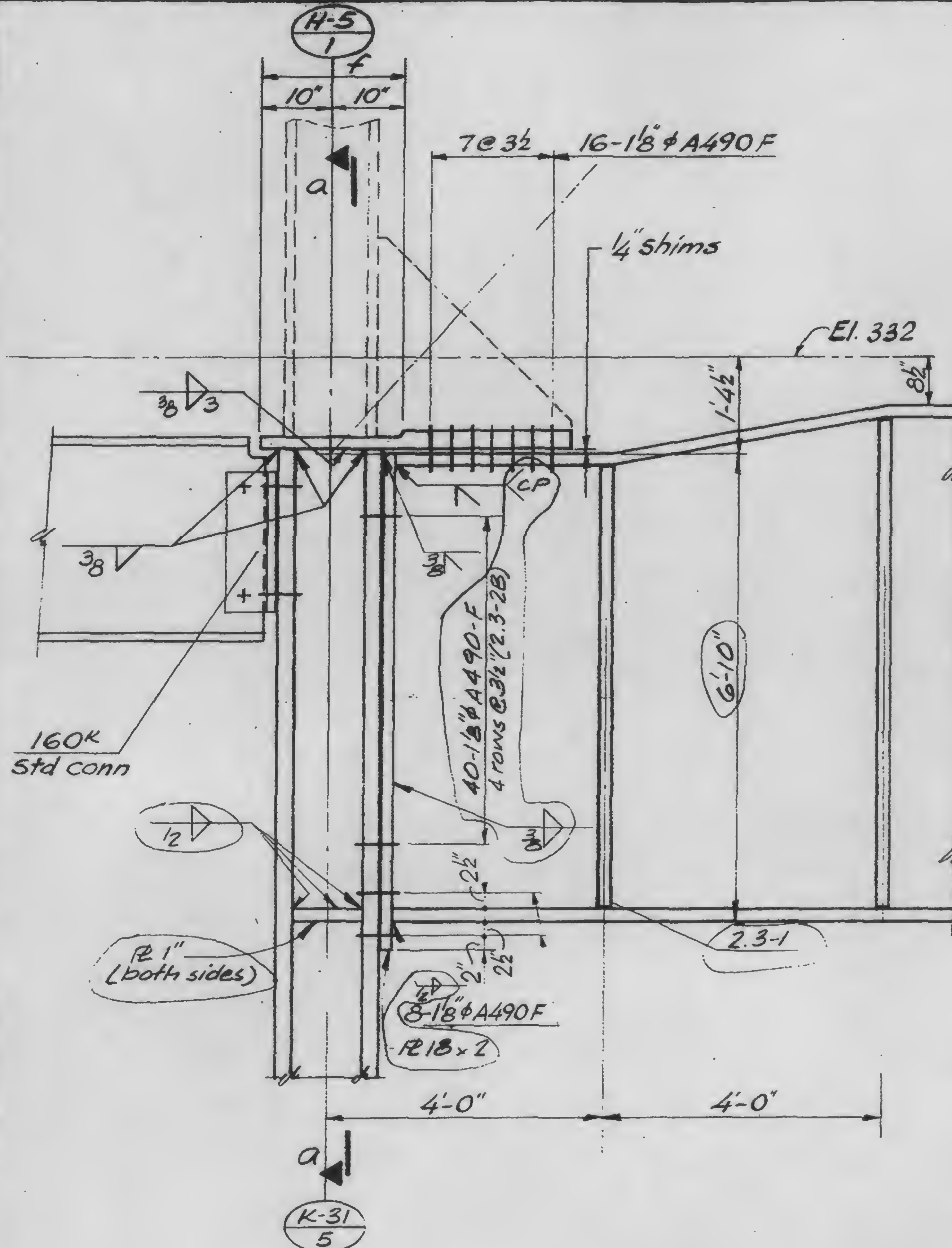
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TITLE GIRDER-FUTURE COLUMN DETAILS

DATE 11-3-72

REVISIONS

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CONSTRUCTION
11-20-72



DESIGNED

DRAWN
John G. Jones

REVIEWED

A a

13-K2.5-1

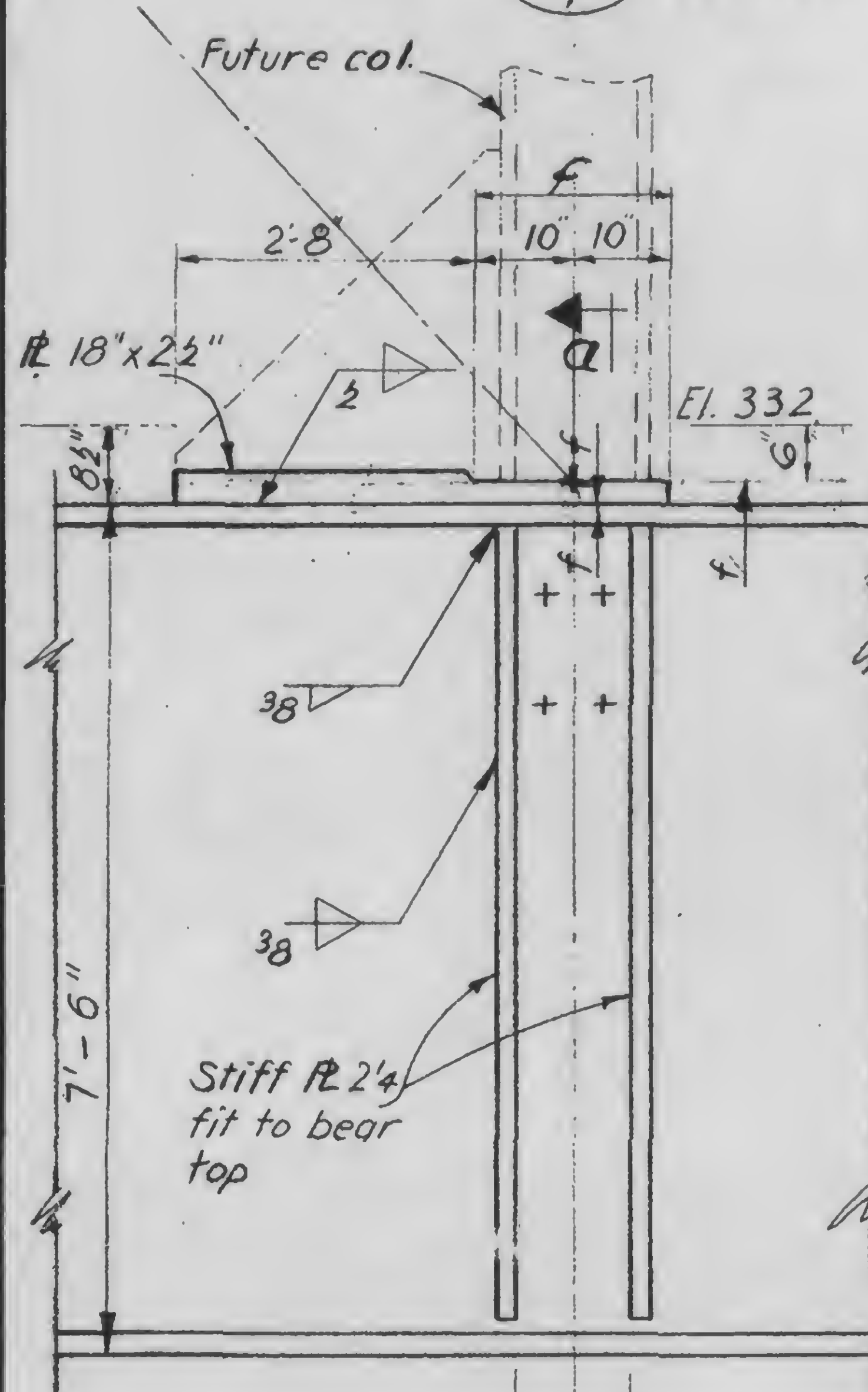
REVISIONS

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CONSTRUCTION
11-20-72

H-4
1

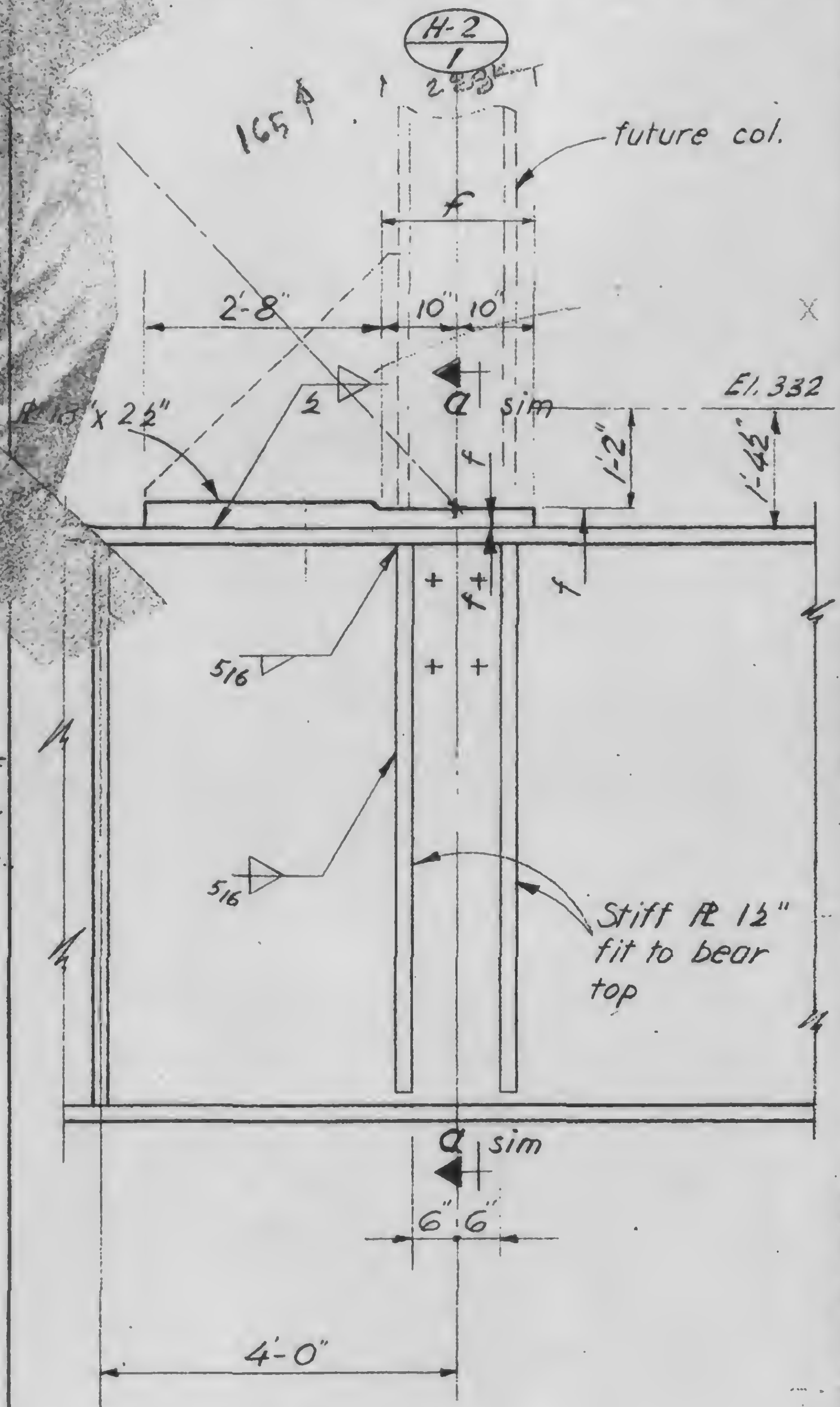
H-3
1

Opp hand

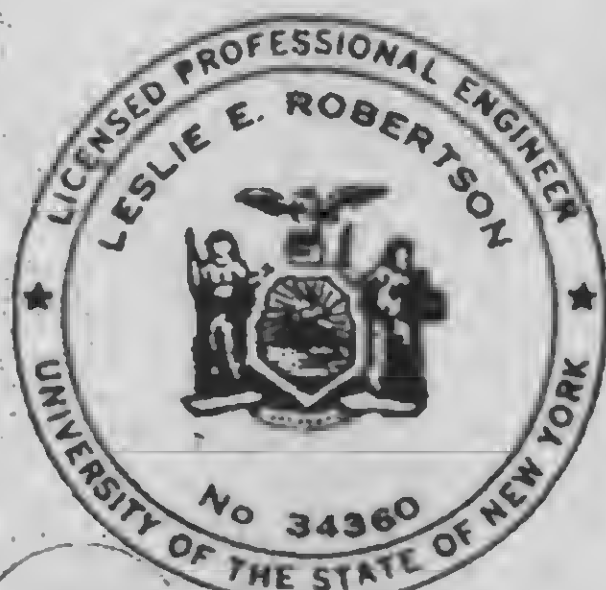


36W
140K
Std. conn.

14W
39K
Std. conn.



Stiff R 12"
fit to bear
top



DESIGNED

DRAWN
John Griener

REVIEWED

A

Q

B

13-K2.5-2

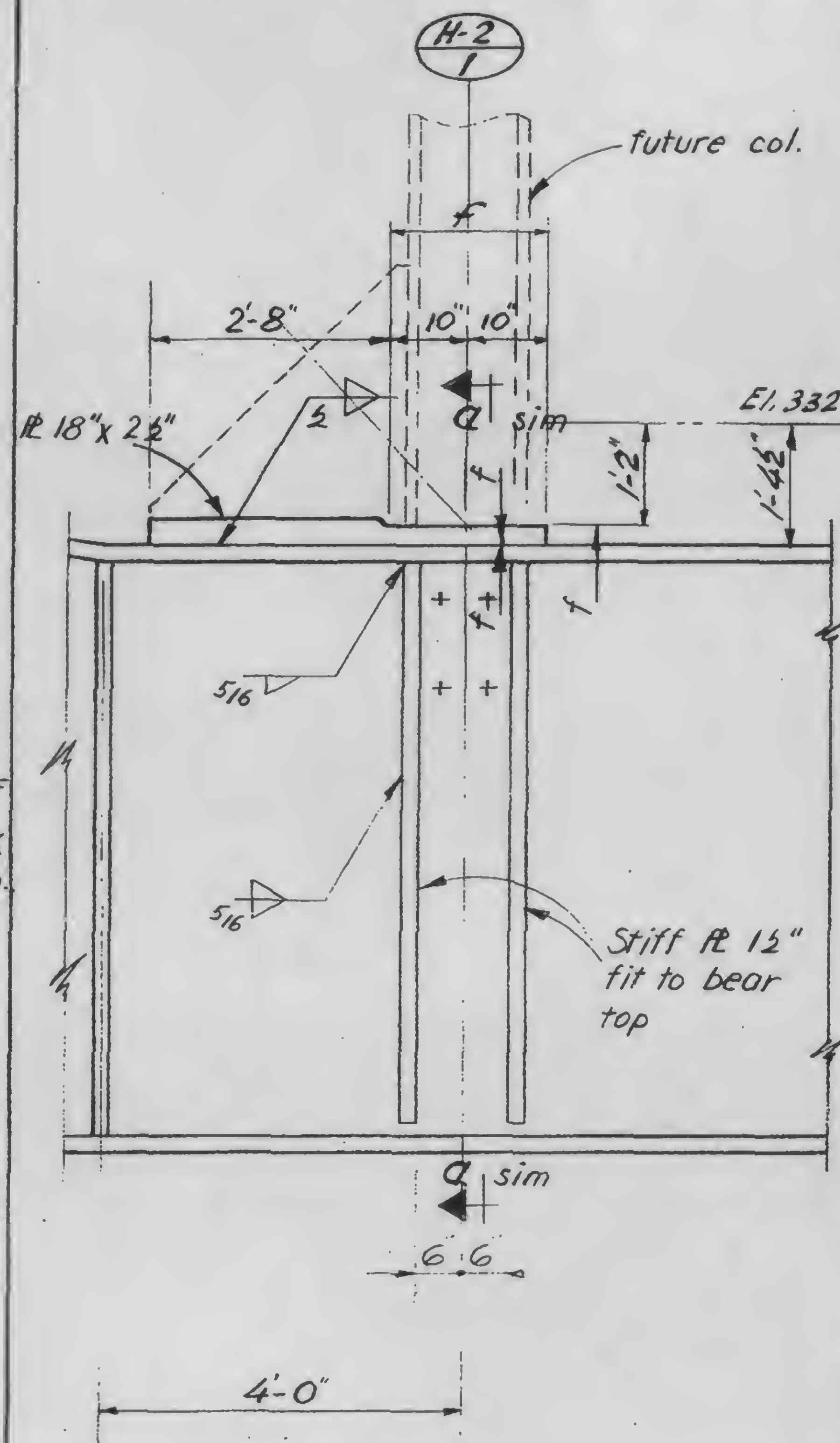
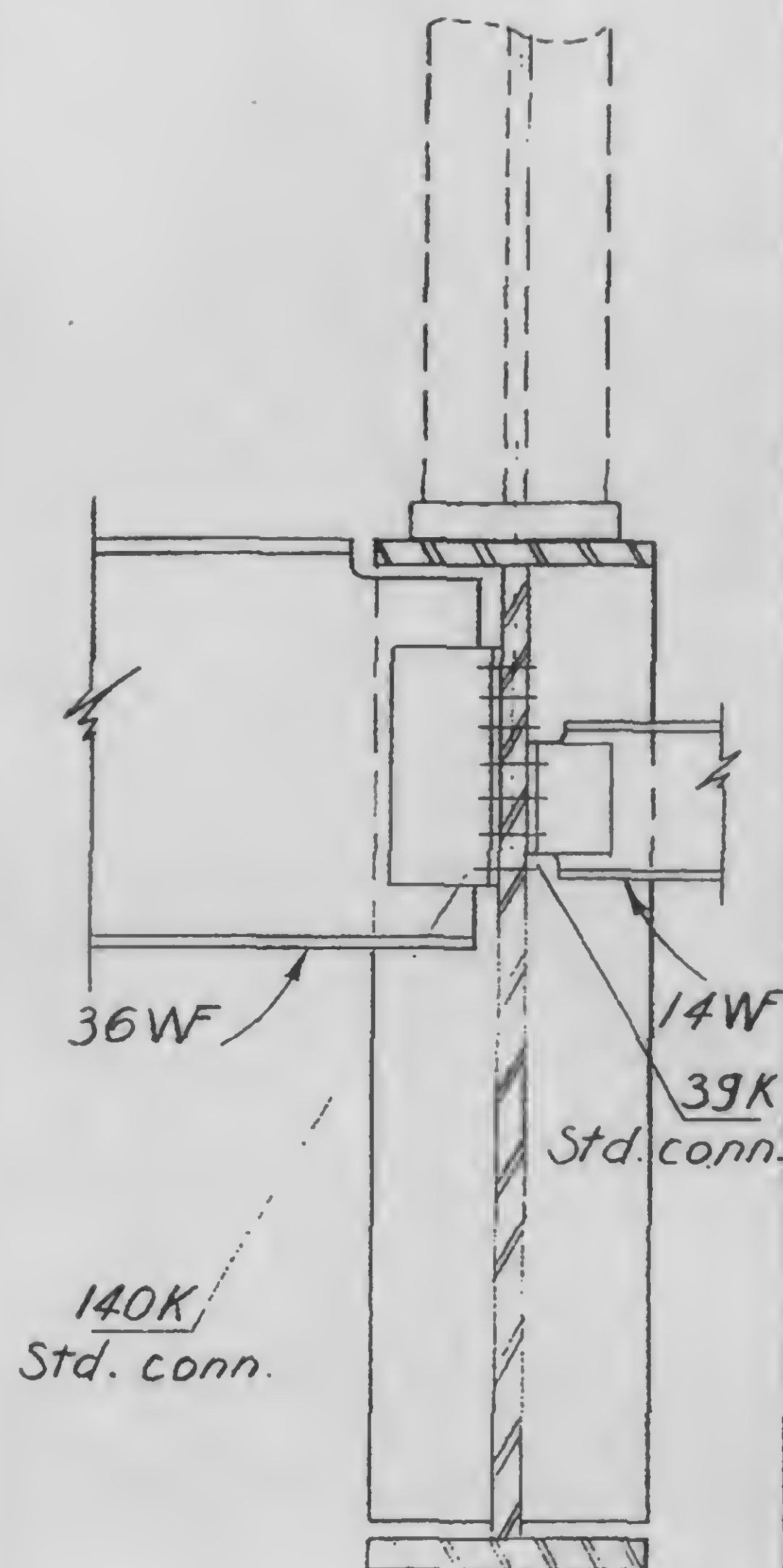
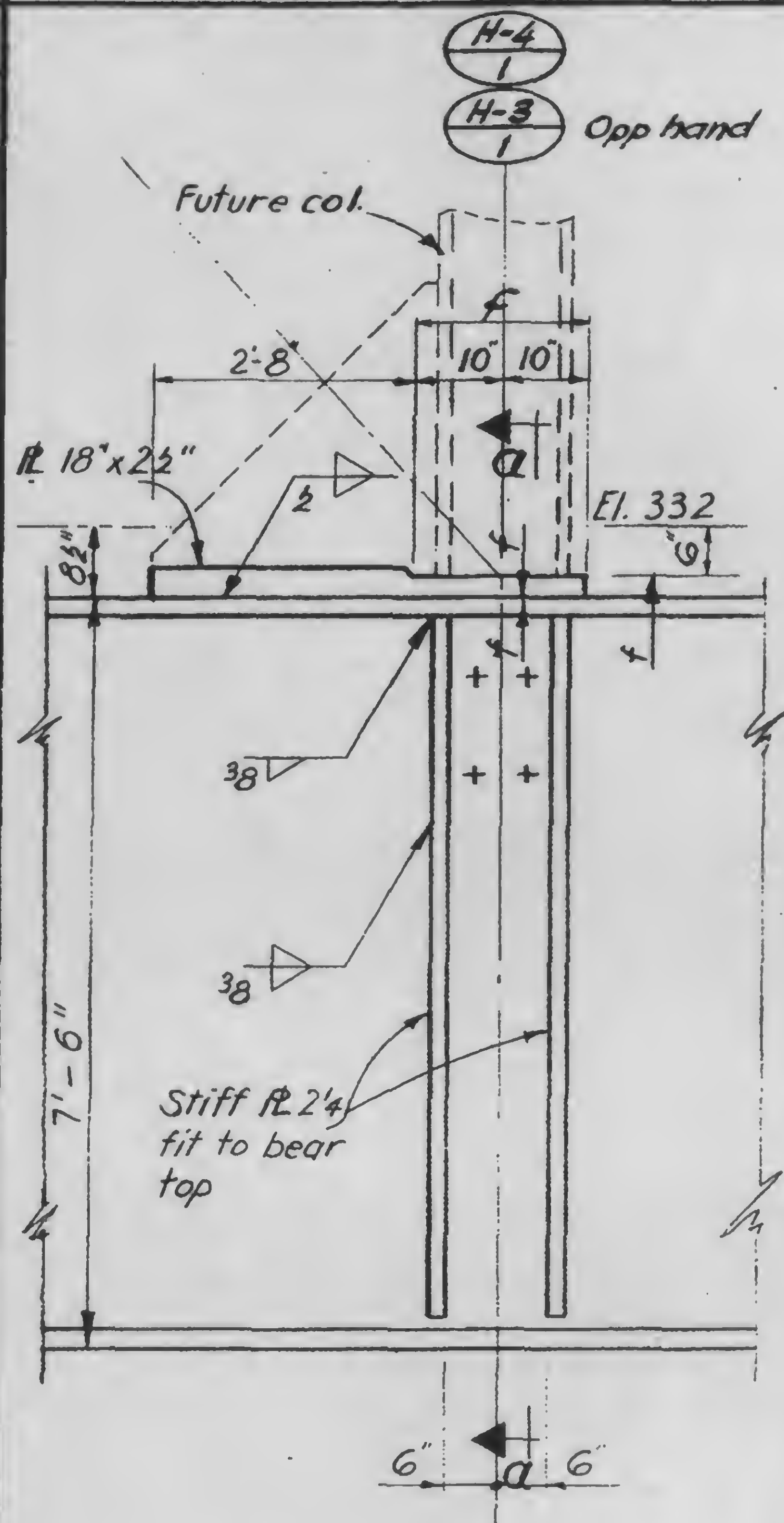
Structural & Civil Engineers

TITLE GIRDER - FUTURE COLUMN DETAILS

DATE 1-3-72

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CONSTRUCTION
11-20-72



DESIGNED

DRAWN
John G. ...
REVIEWED

A

a

B

13-K2.5-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

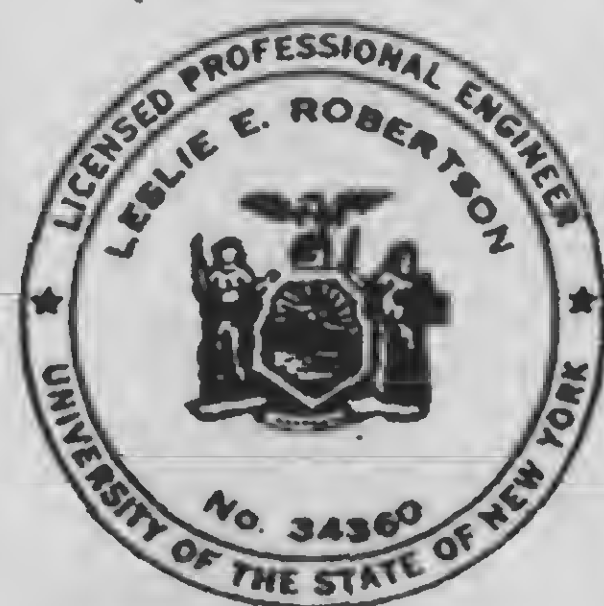
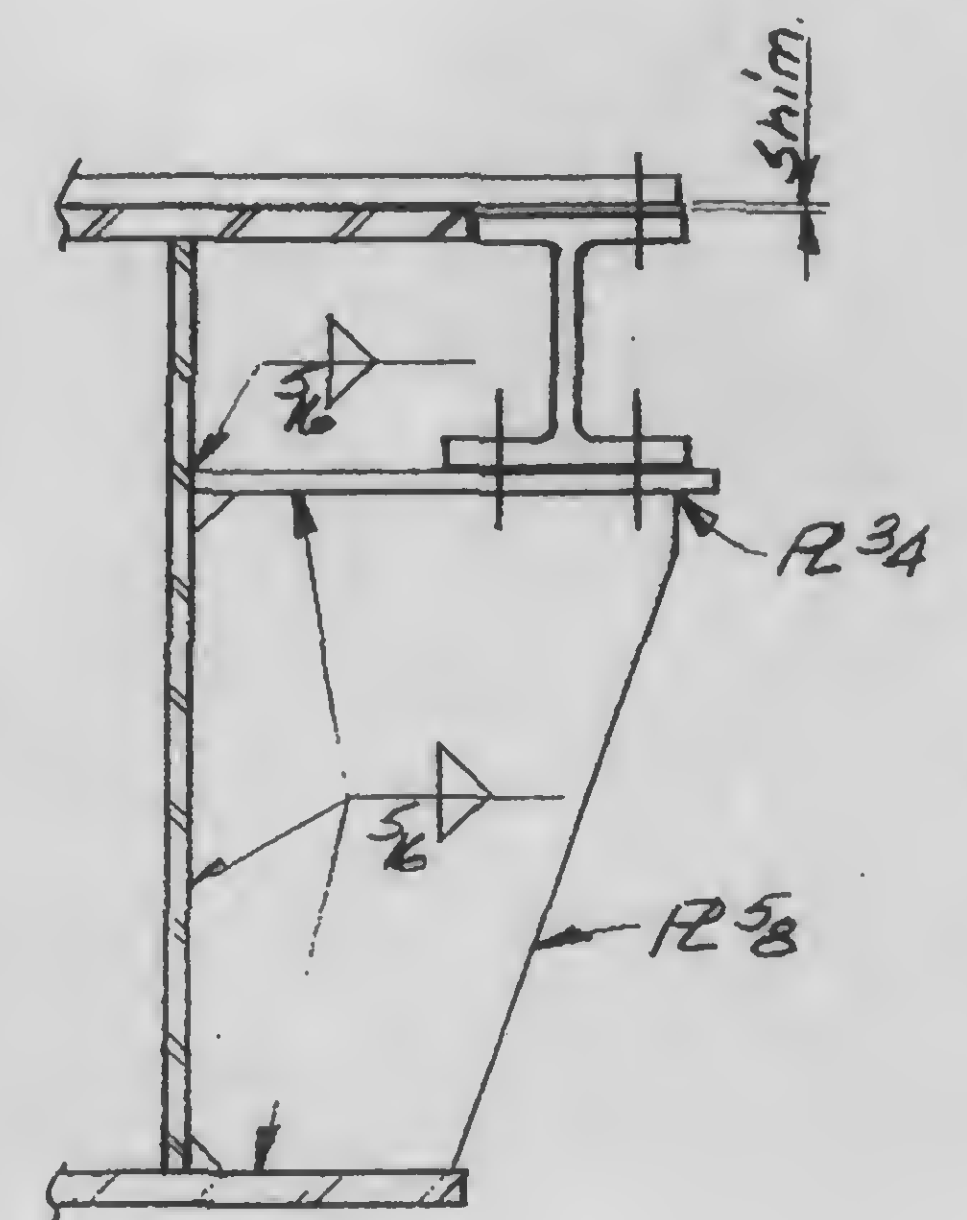
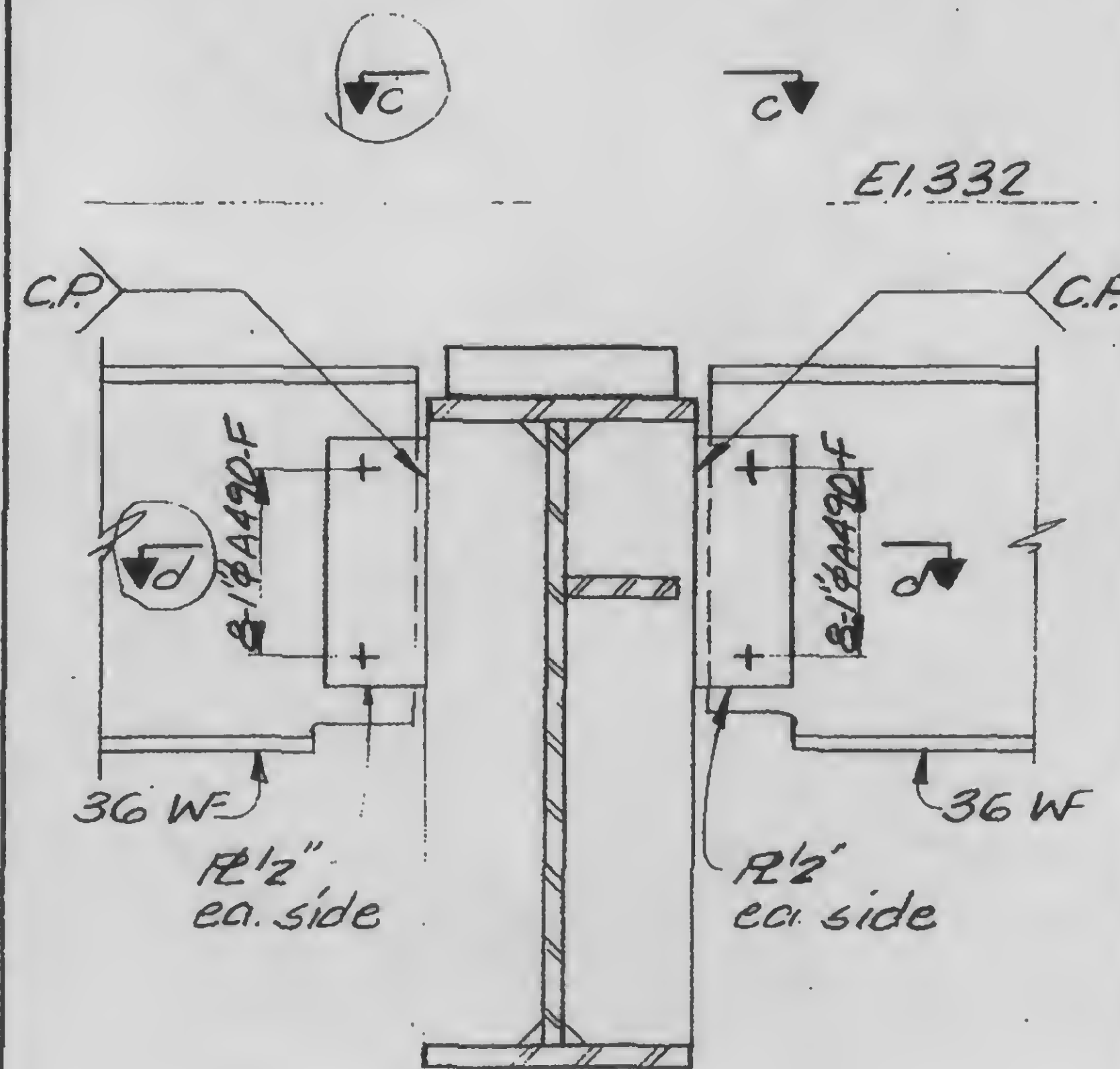
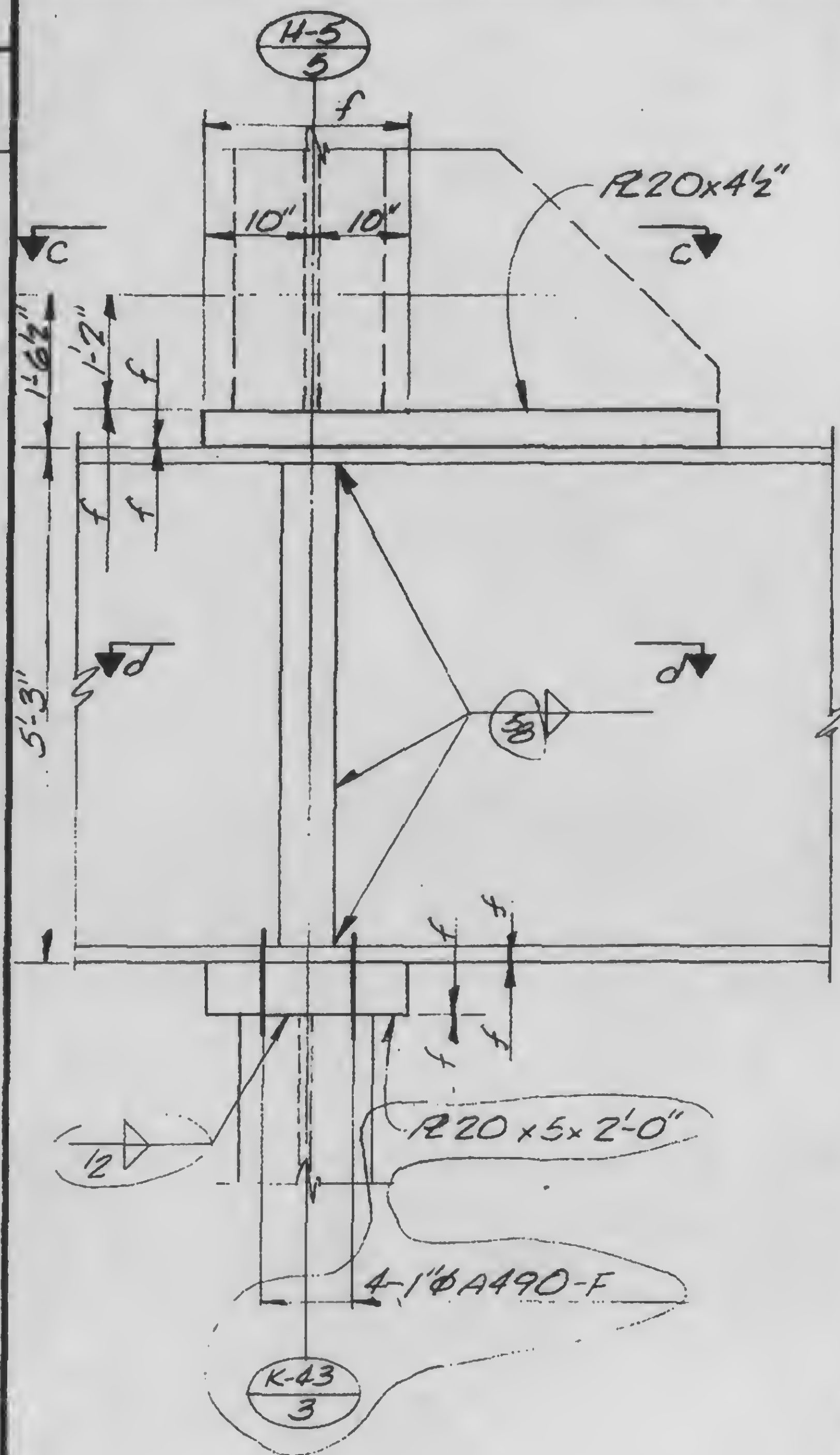
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER-FUTURE COLUMN DETAILS

DATE 11-3-72

REVISIONS

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CONSTRUCTION
11-20-72



DESIGNED

DRAWN
TR

REVIEWED

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13-K2.5-3.1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

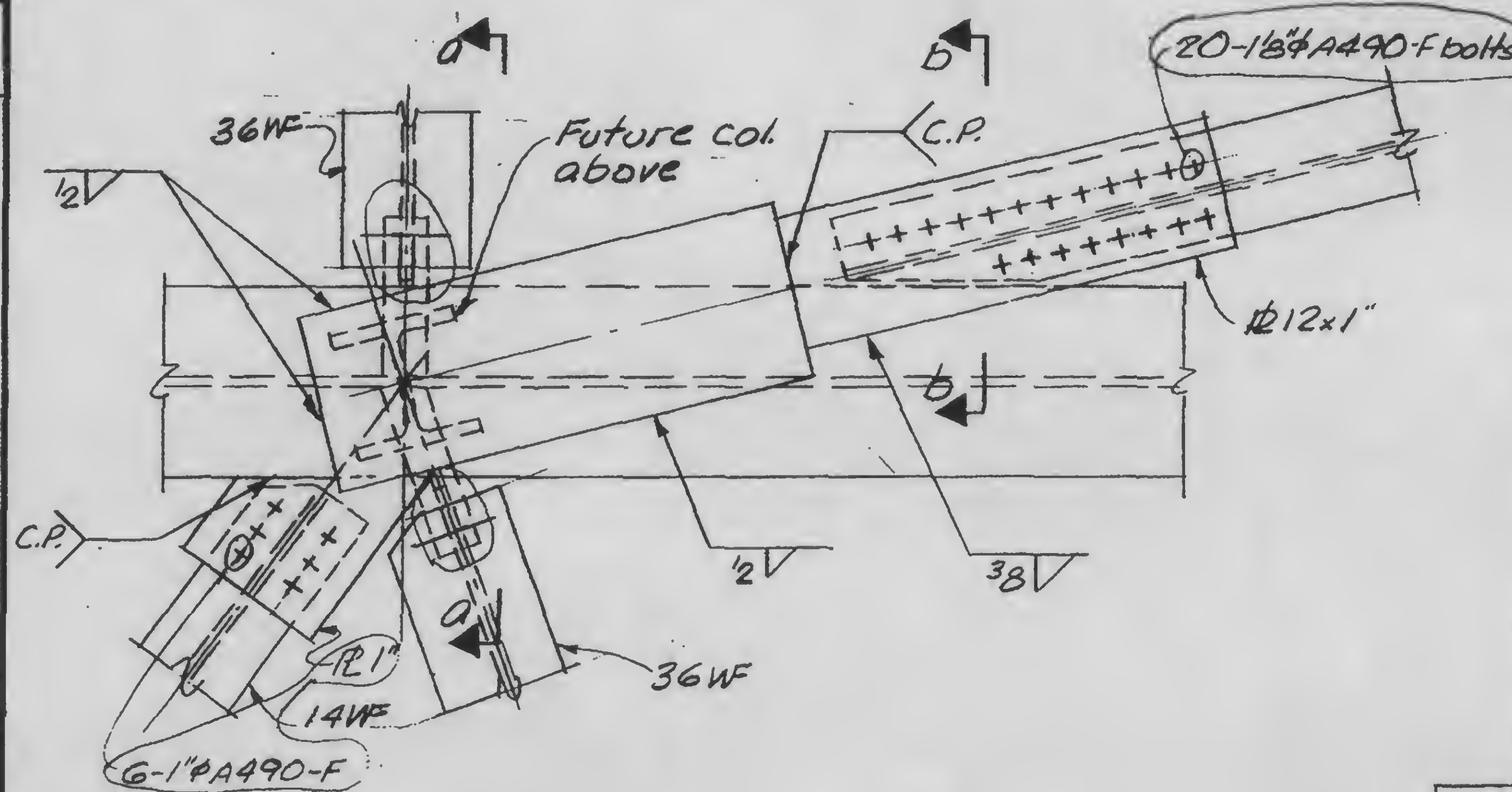
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER - FUTURE COLUMN DETAILS

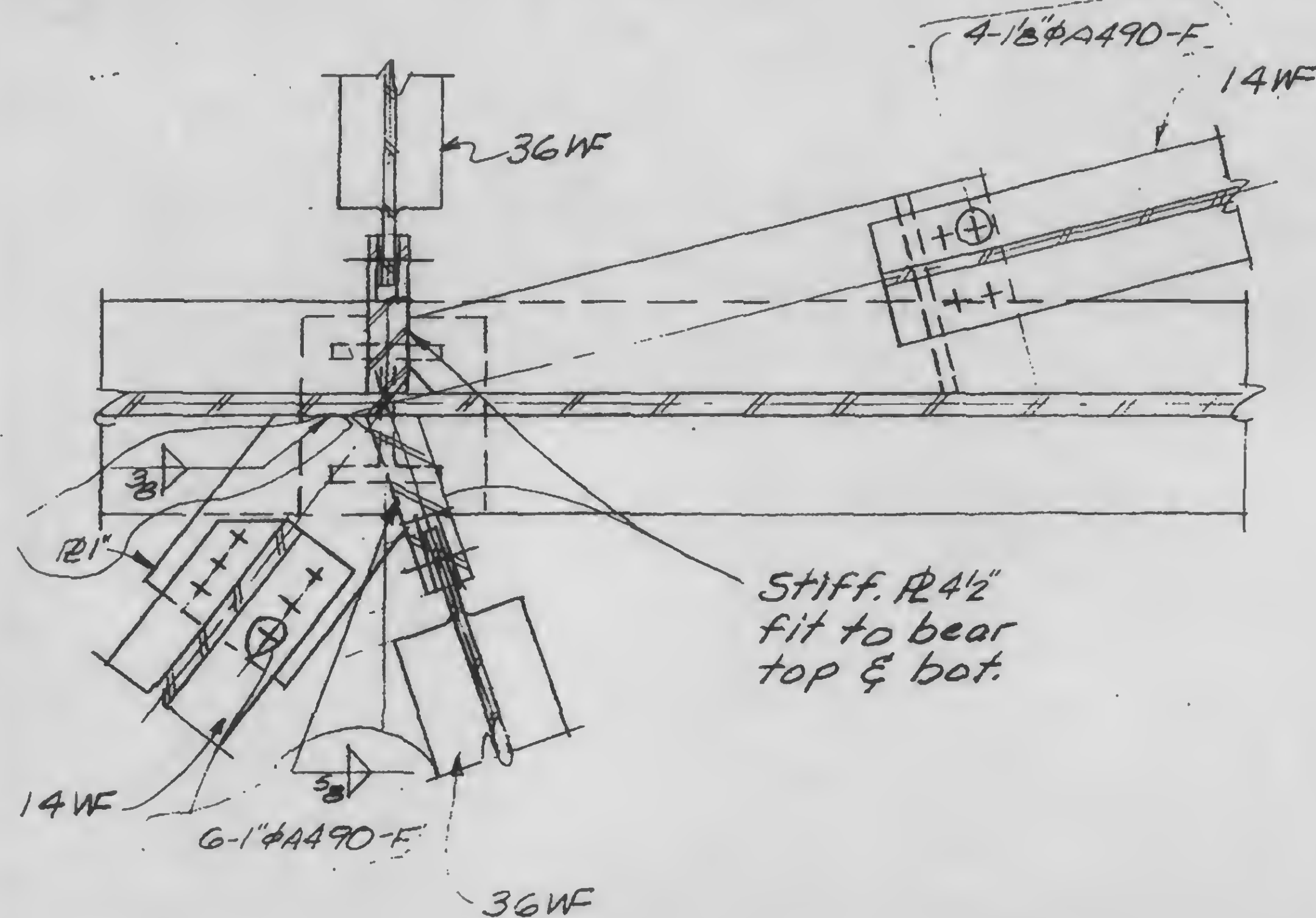
DATE 11-3-72

REVISIONS

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CONSTRUCTION
11-20-72

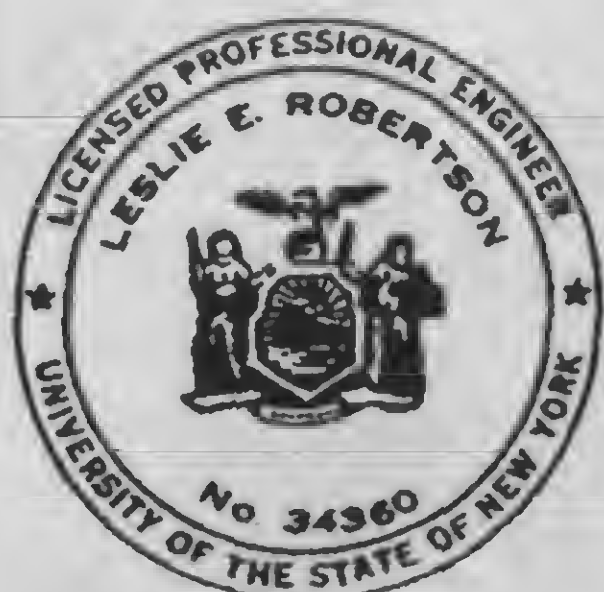


C



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13-K2.5-3.2



DESIGNED

DRAWN
A.L. Frangui

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

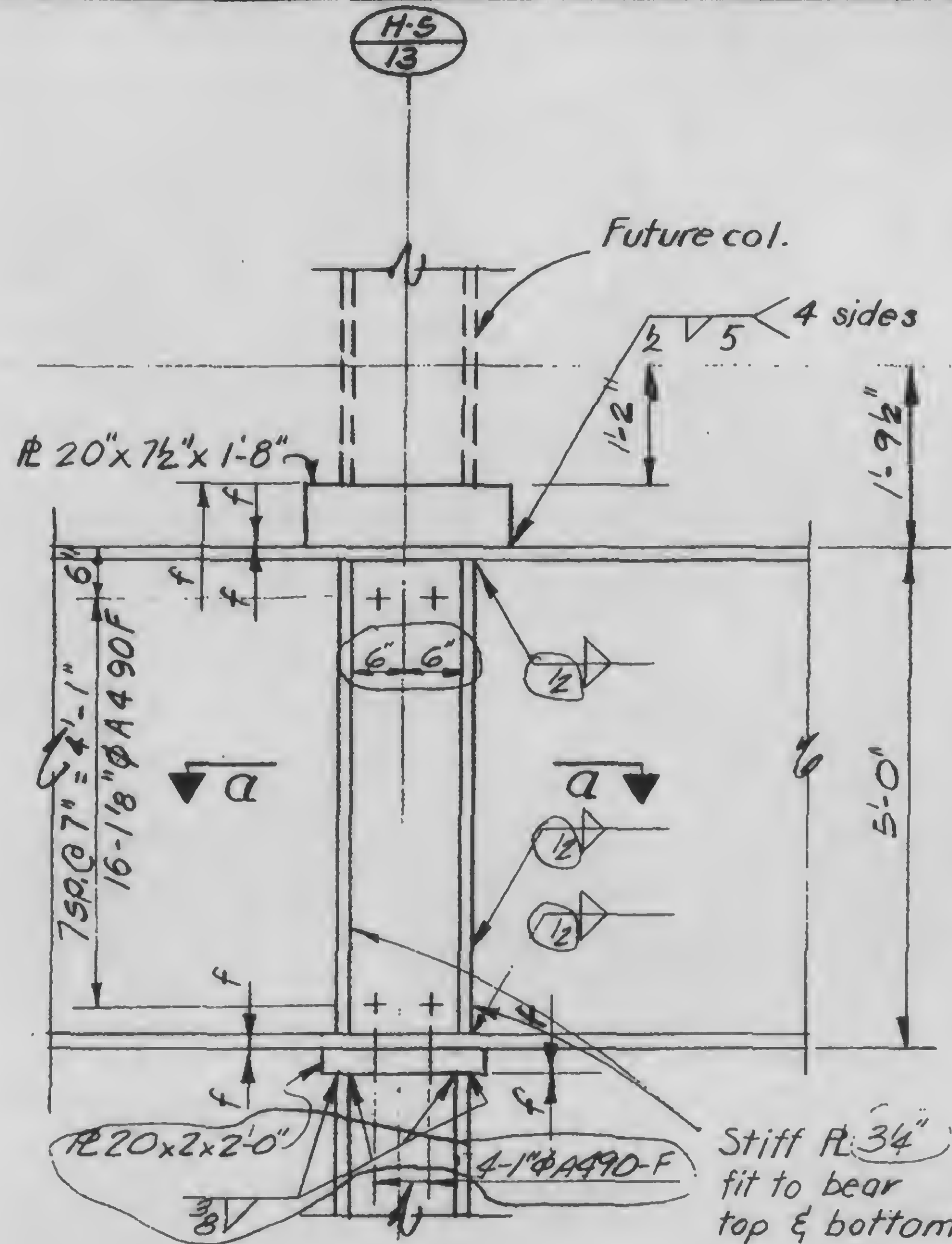
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DATE 11-3-72

REVISIONS

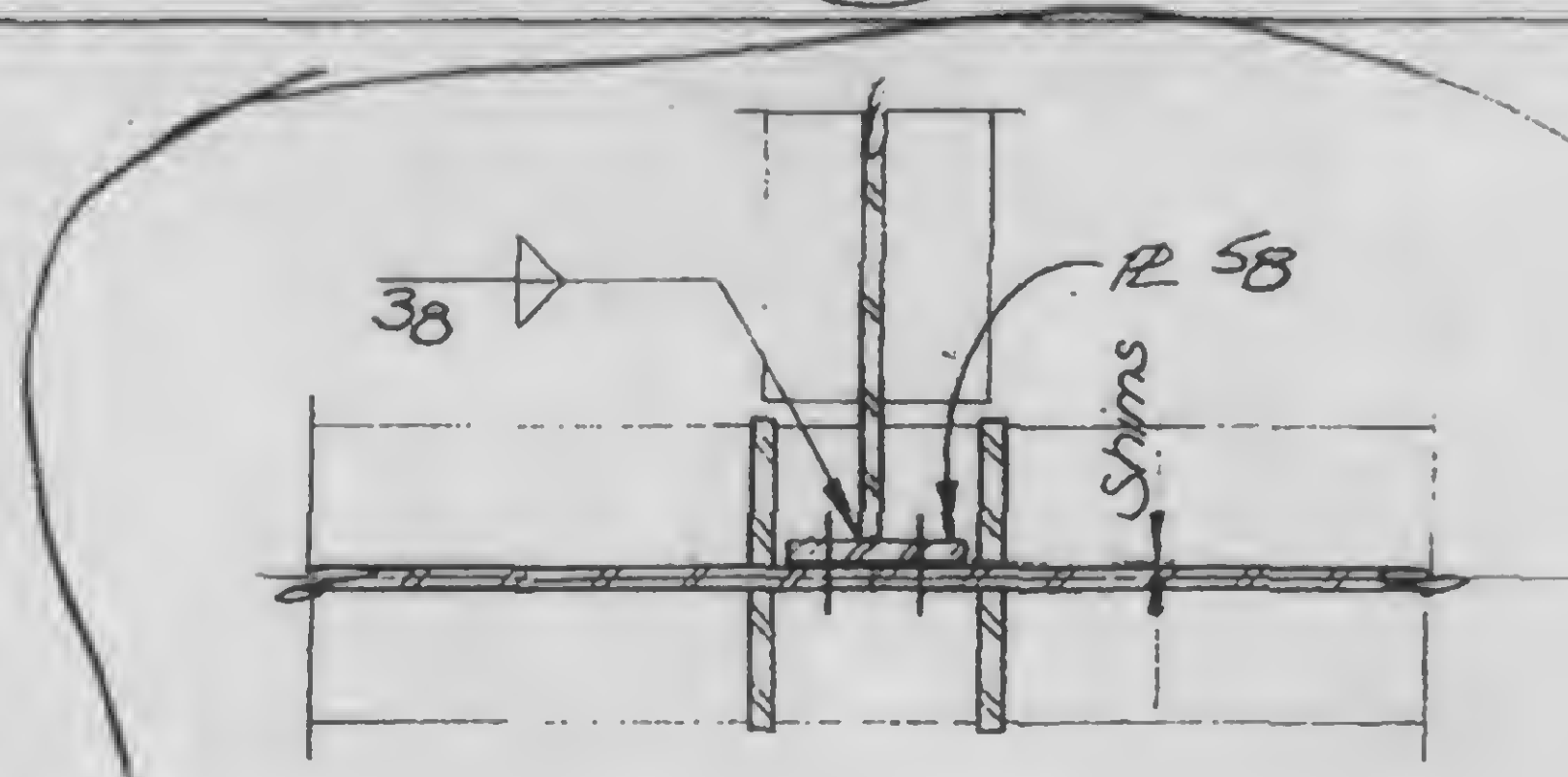
RELEASE FOR
CONSTRUCTION
11-20-72

6-20-73



K-57
2

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A



DESIGNED

DRAWN

REVIEWED

13-K2.5-4

PROJECT **THE WORLD TRADE CENTER**TITLE **GIRDER-FUTURE COLUMN DETAILS**DATE **11-3-73**

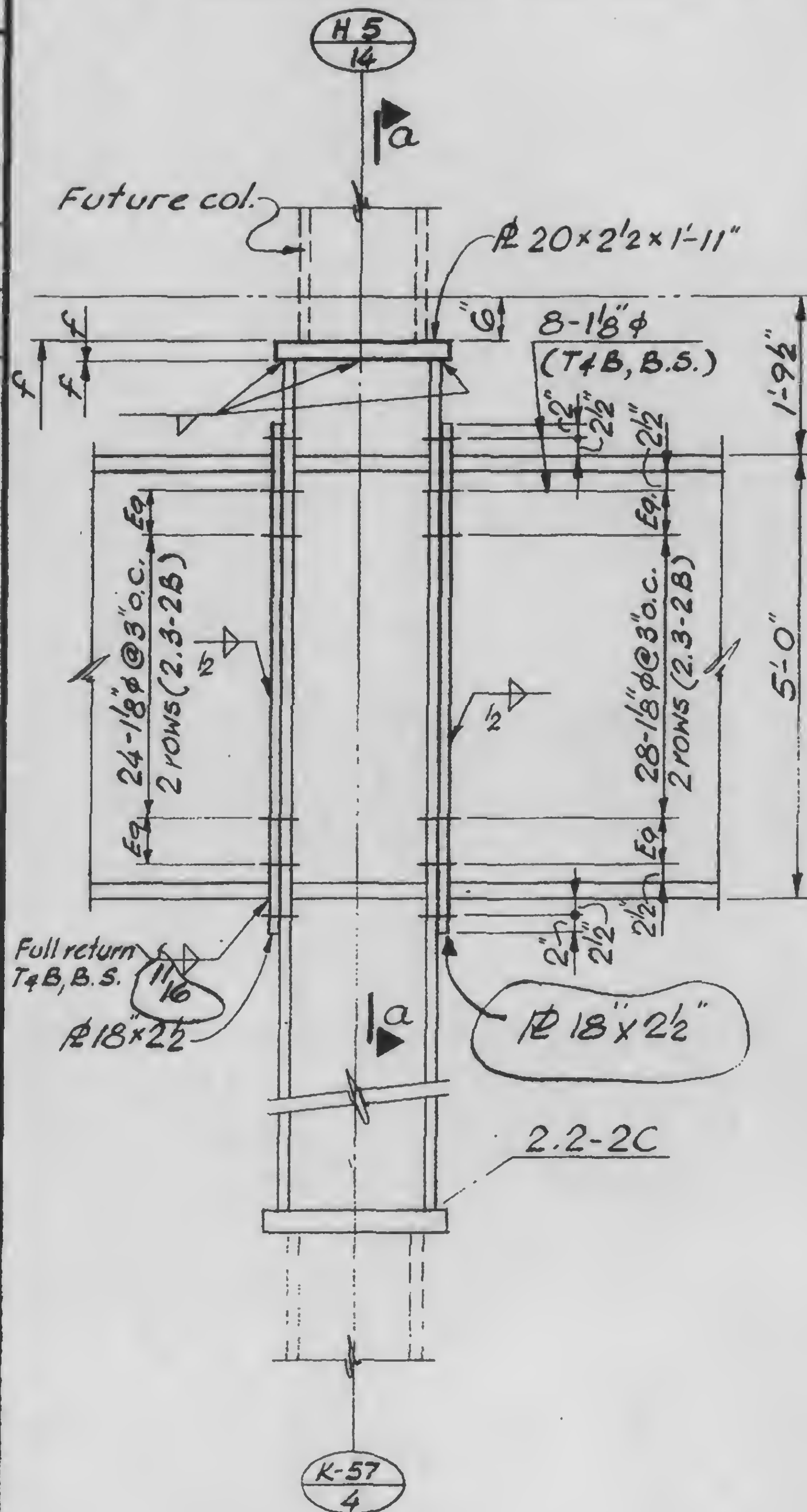
REVISIONS

General
Revision
Released for
Construction
11-20-72

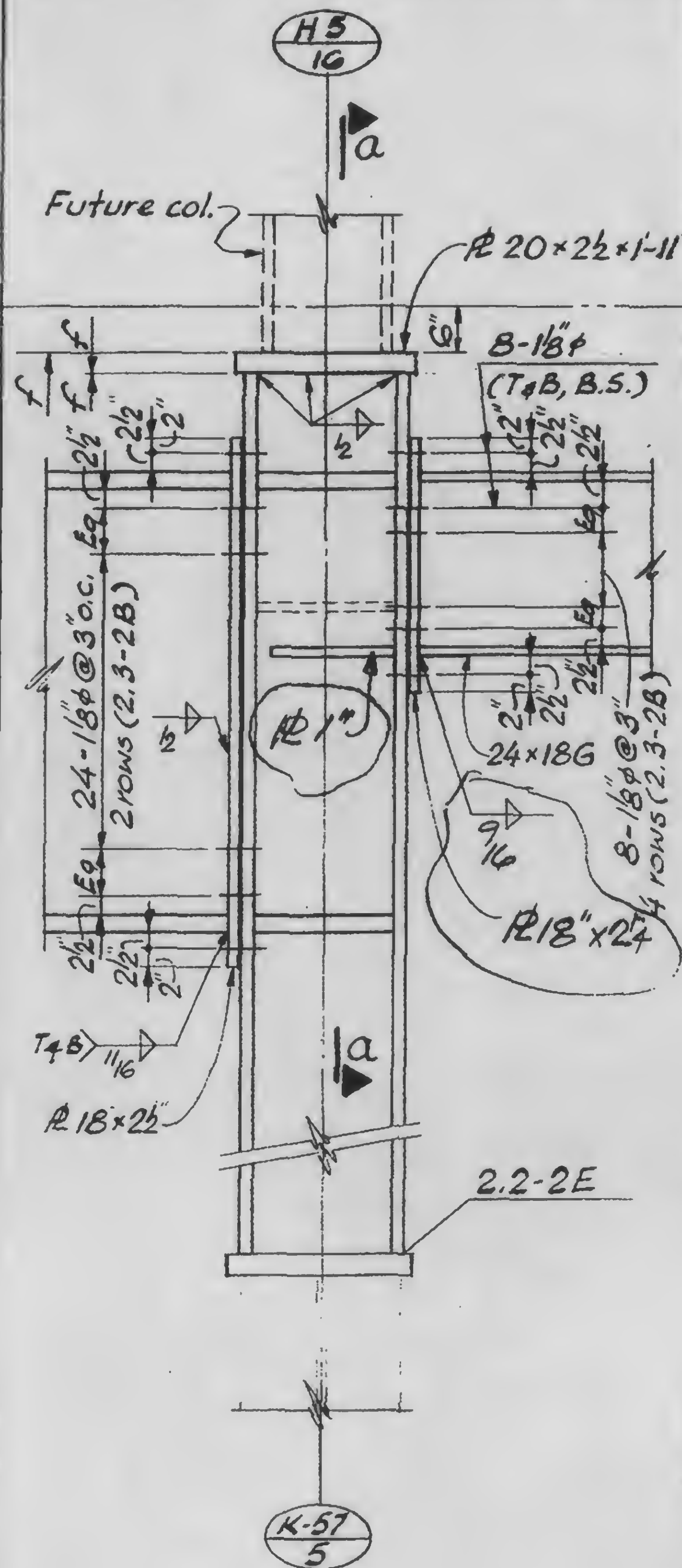
12-11-72

4-20-73

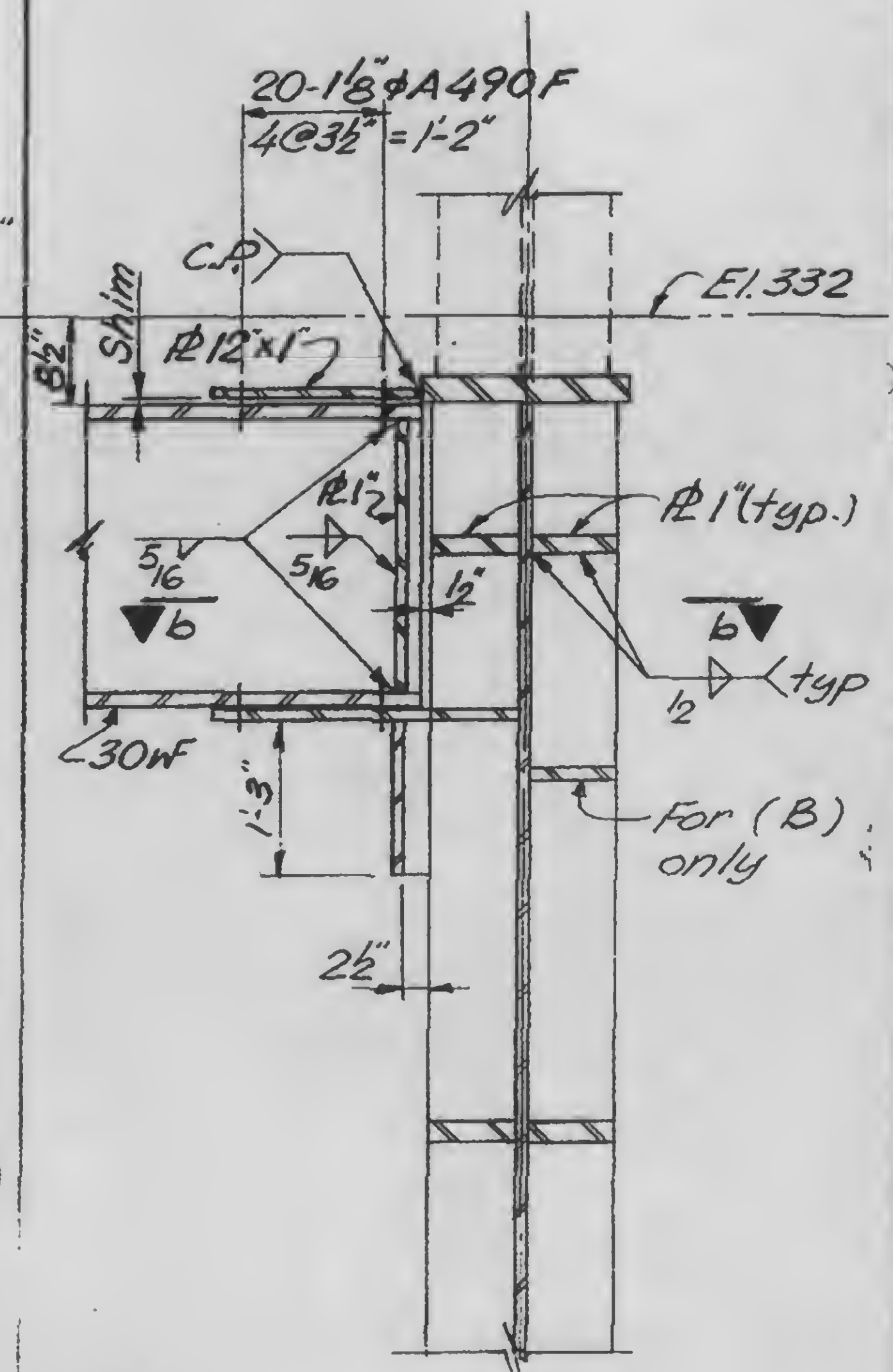
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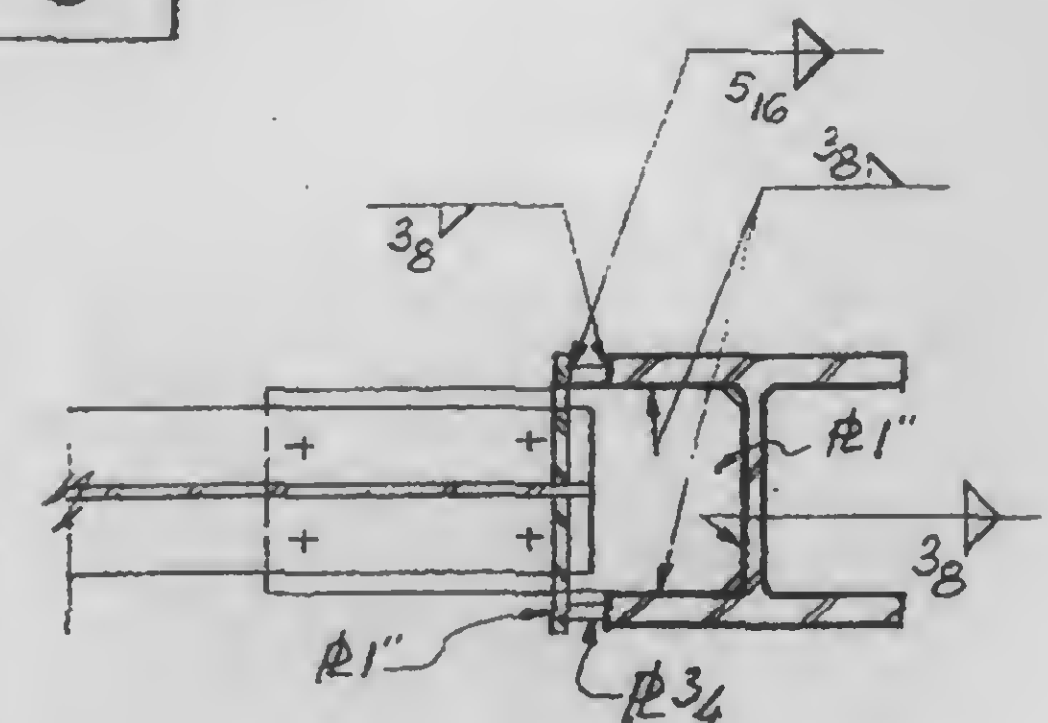
Note:
All bolts to be A490 X



Note:
All bolts to be A490 X



a
b



13-K2.5-5



DESIGNED

K. Chiang

DRAWN

John G. G. G.

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

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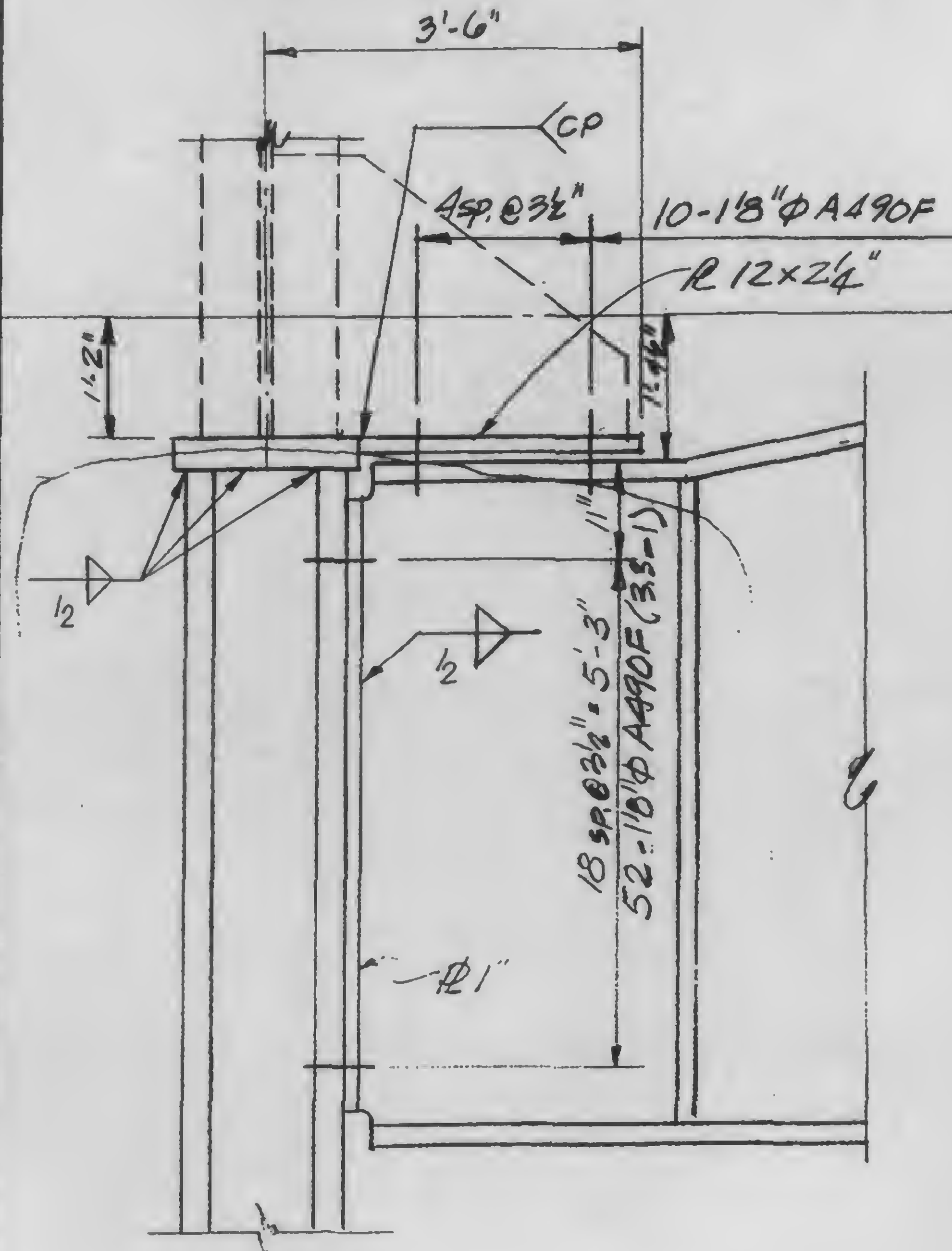
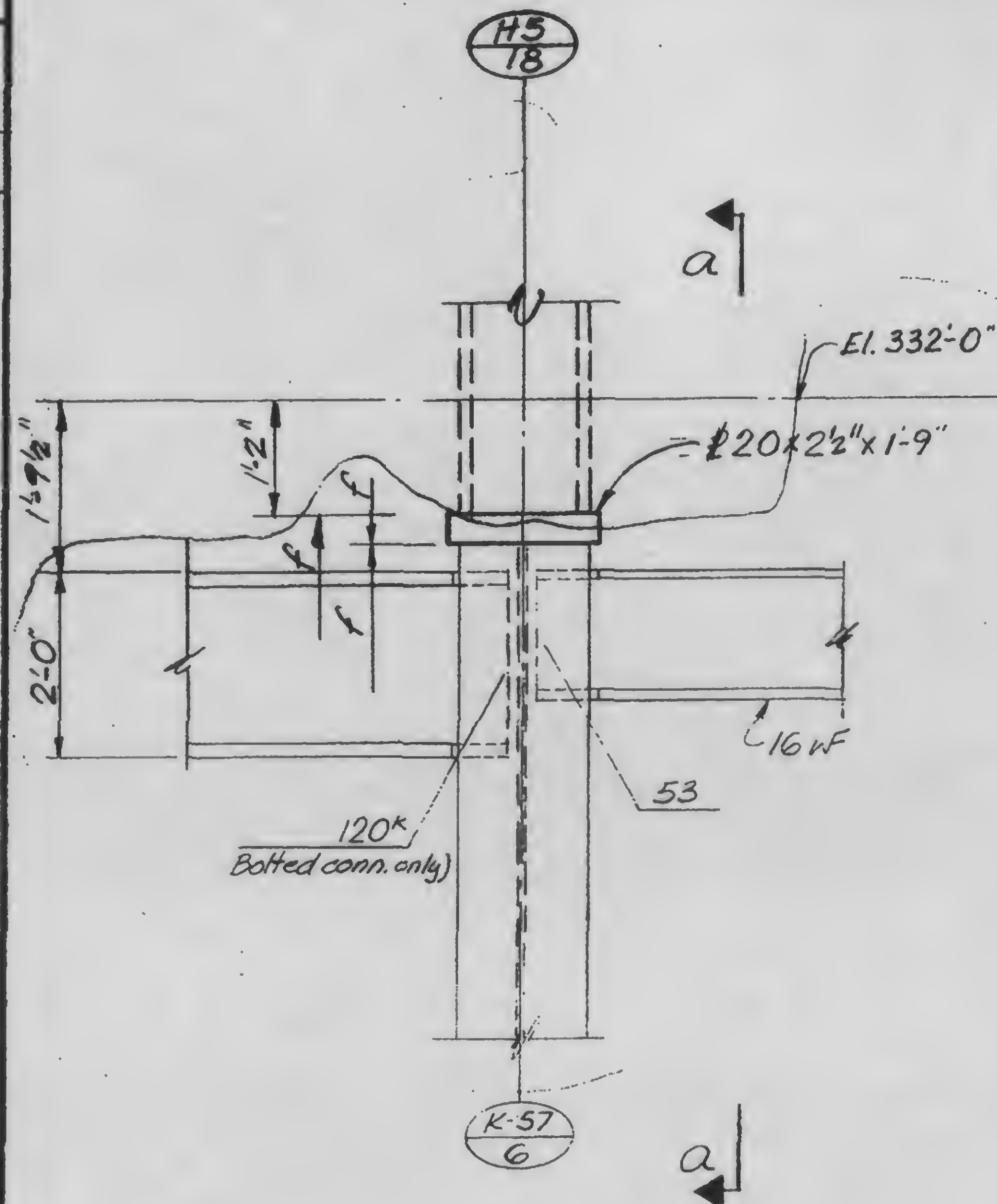
TITLE GIRDER FUTURE COLUMN DETAILS

DATE 11-3-72

REVISIONS

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construction
11-20-72

4-20-73



A a

13-K2.5-6



DESIGNED

K. Chiang

DRAWN

W. W. W.

REVIEWED

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER FUTURE

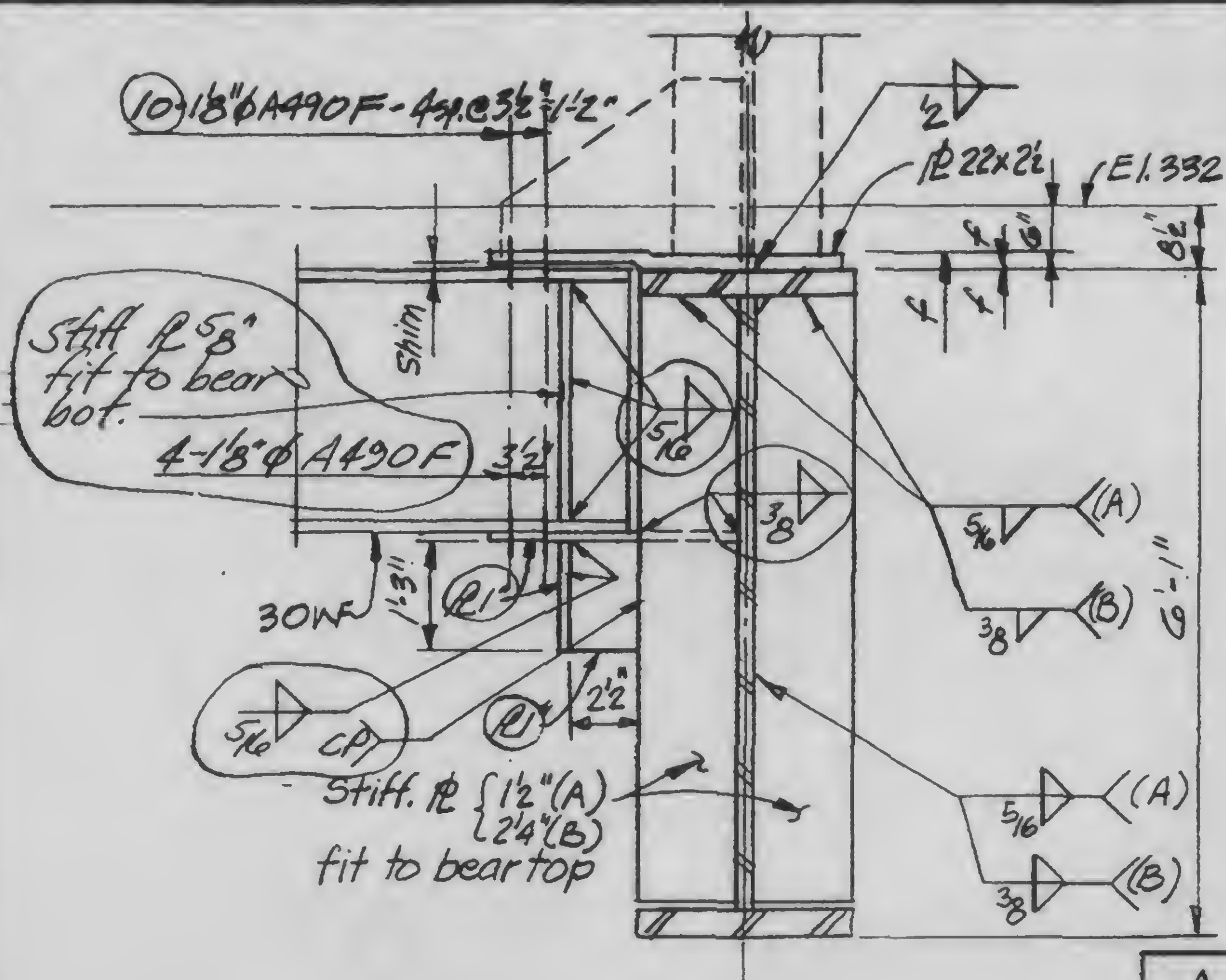
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11-3-72

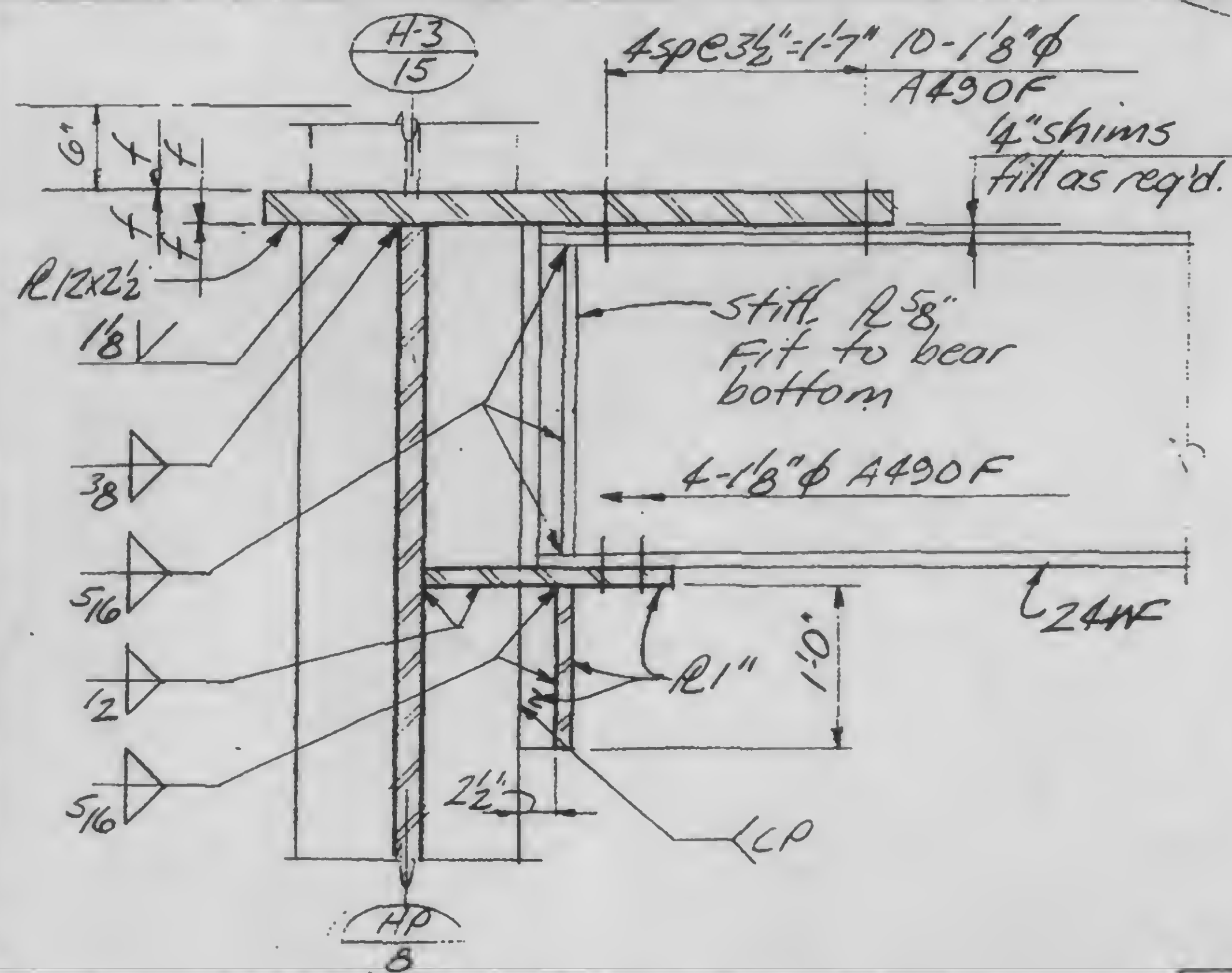
REVISIONS

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construction
11-20-72



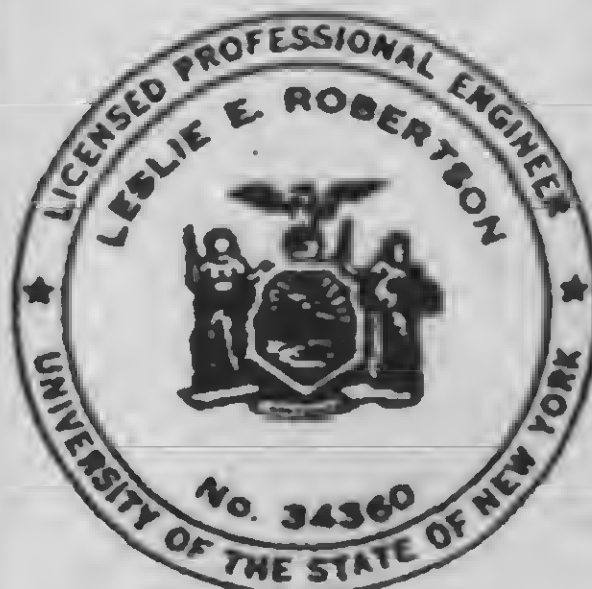
A

B



C

13-K2.5-7



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DRAWN

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Structural & Civil Engineers

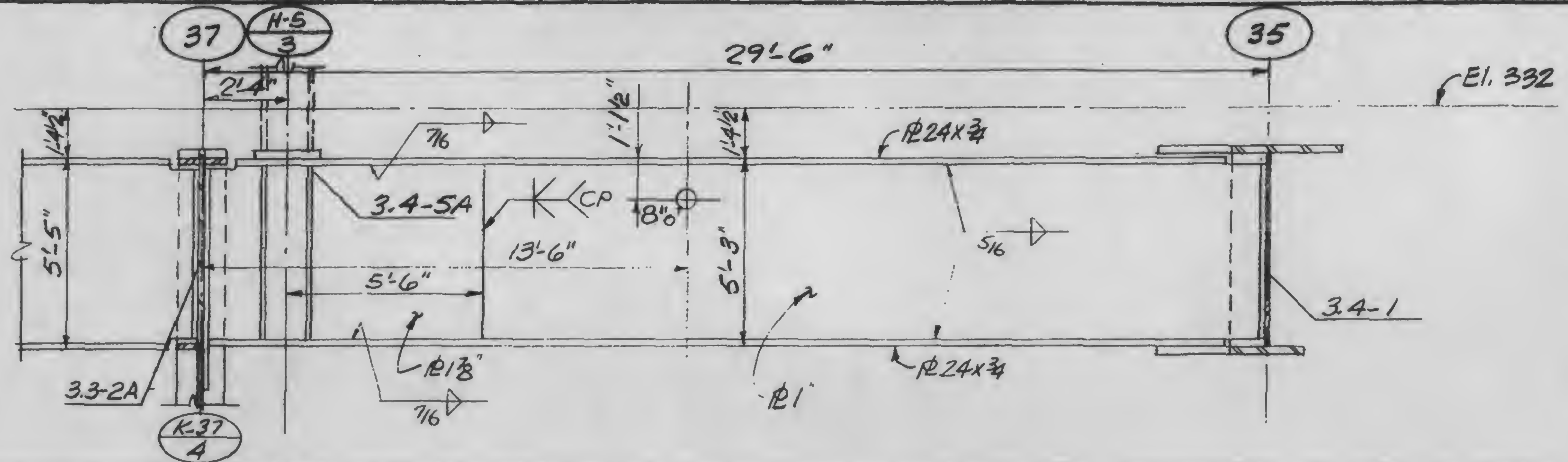
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER ELEVATIONS

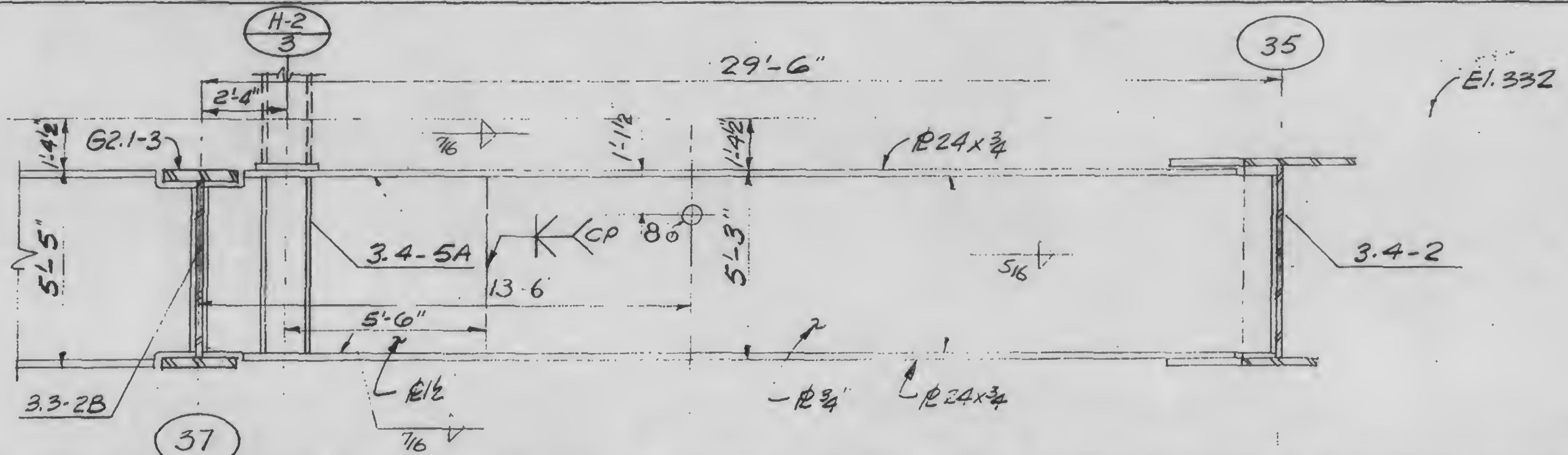
DATE 11-3-72

REVISIONS

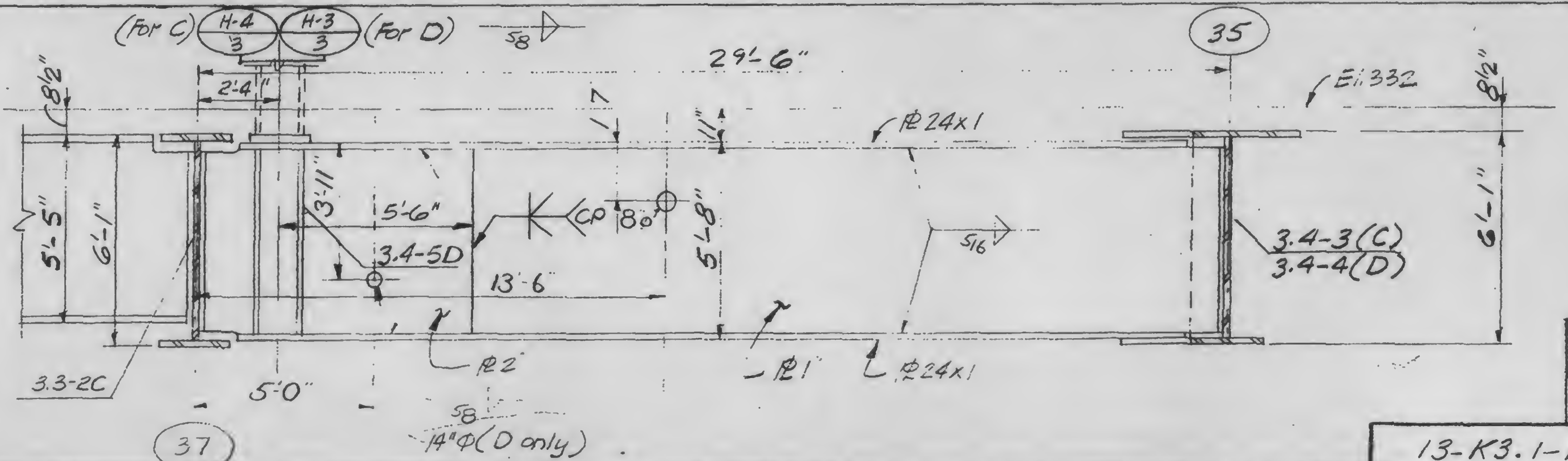
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construction
11-20-72



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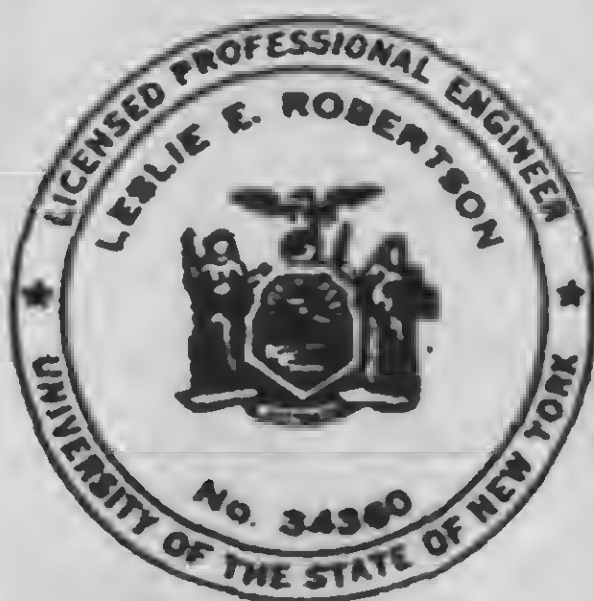
B



C

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13-K3.1-1



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DRAWN
A.L. Franqui

REVIEWED

SKILLING, WILHELM, JOHNSON, ROBERTSON

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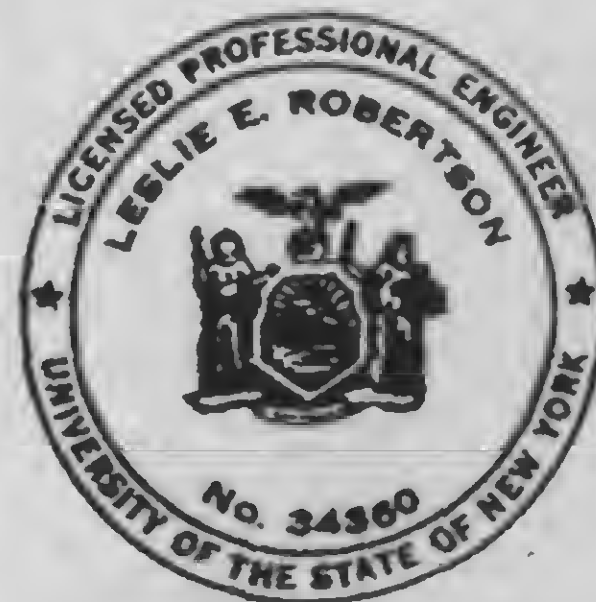
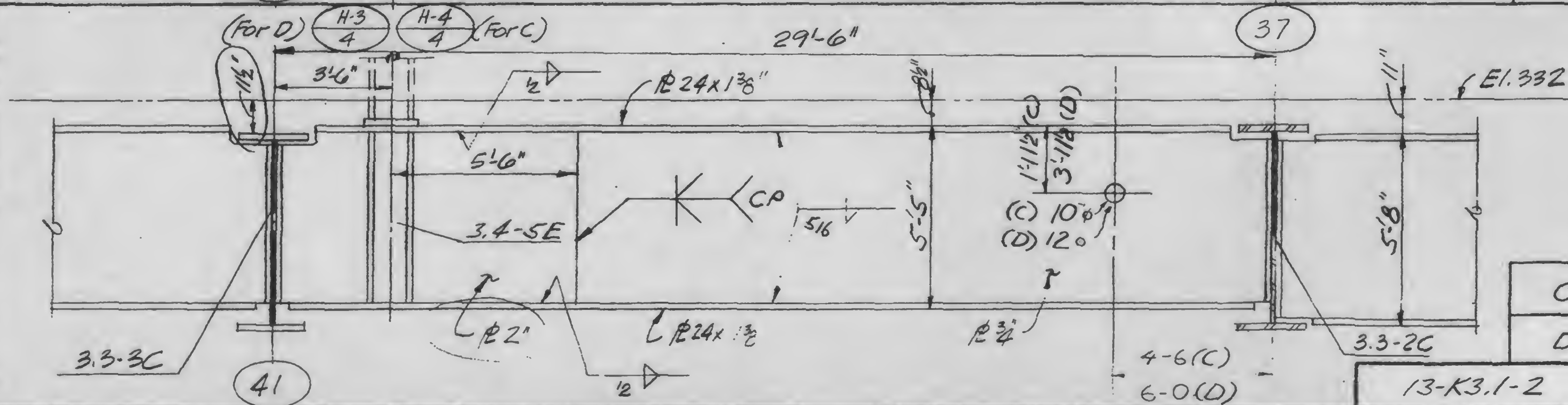
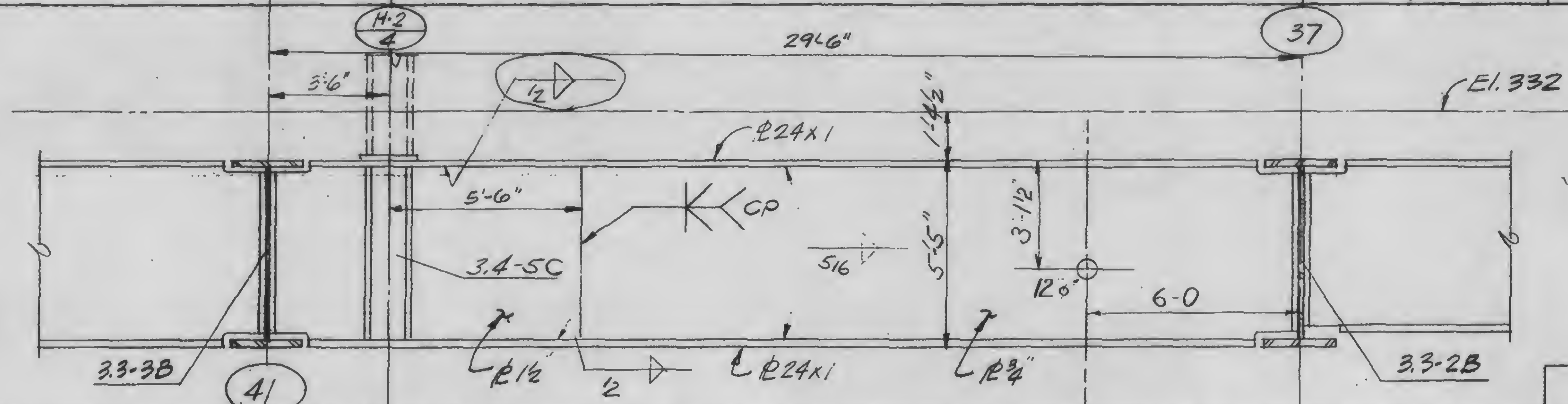
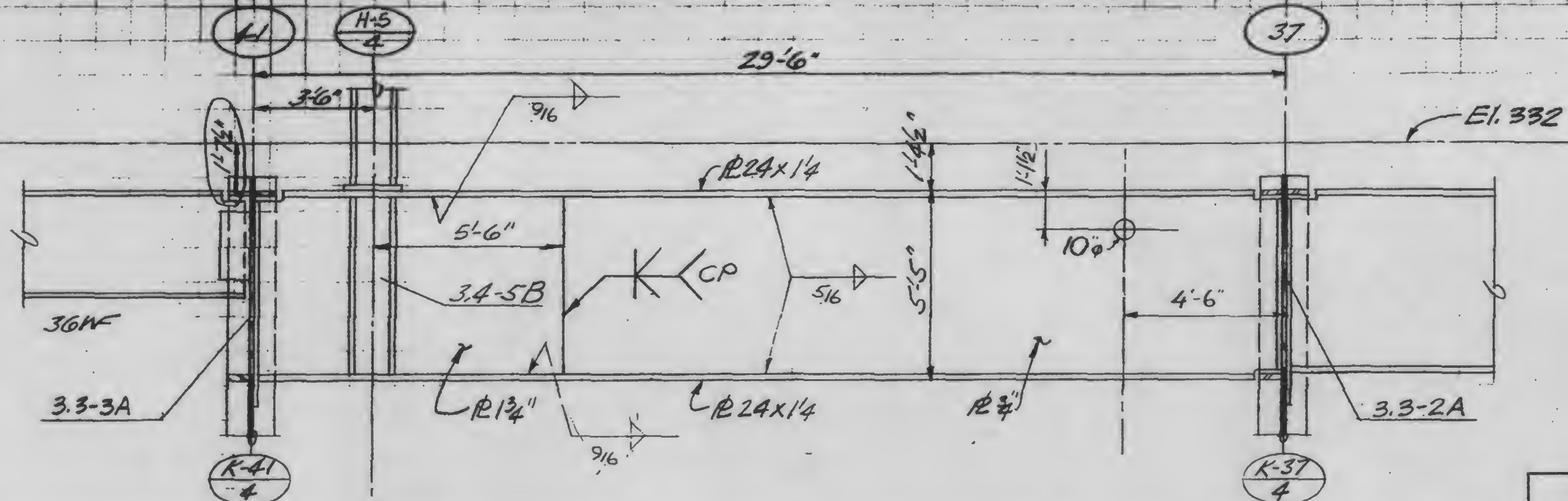
TITLE GIRDER ELEVATIONS

DATE 11-3-72

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construction
11-20-72

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TITLE

GIRDER ELEVATIONS

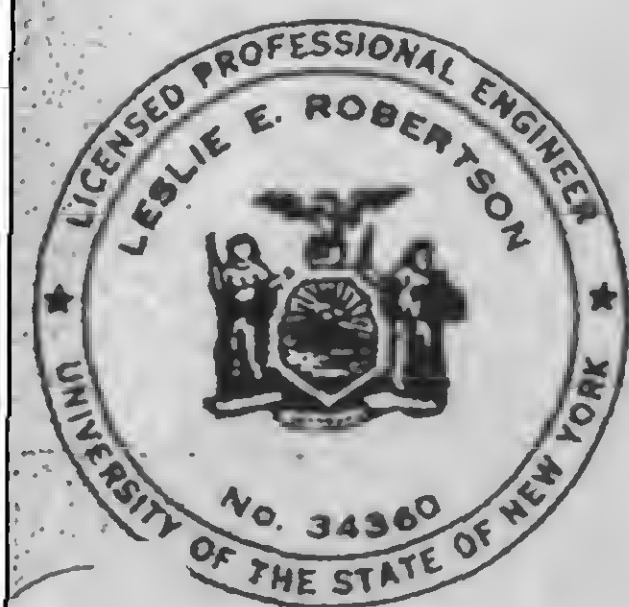
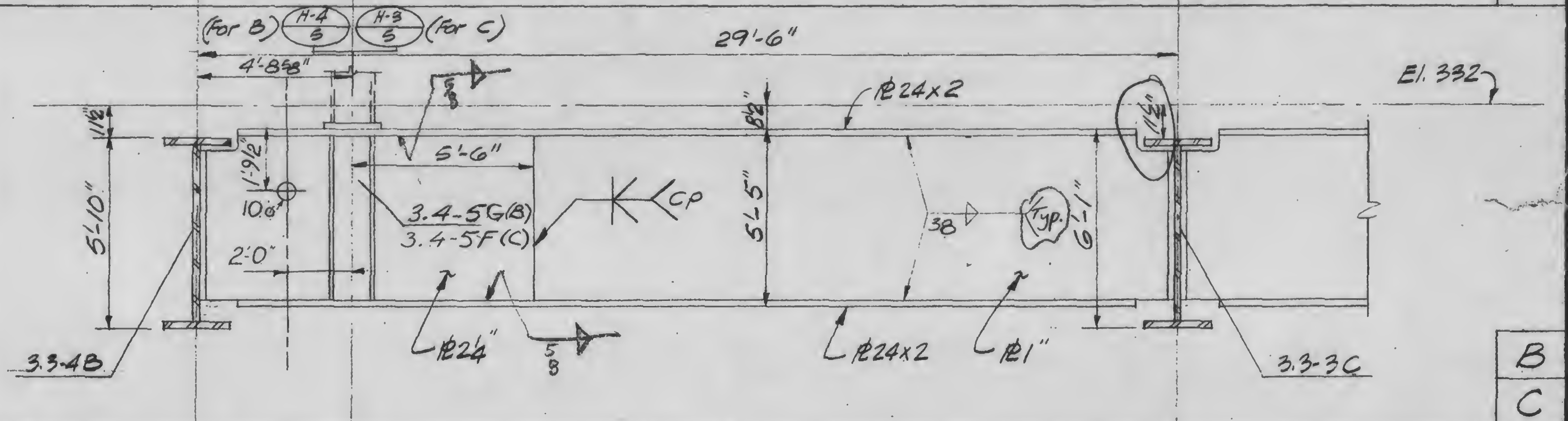
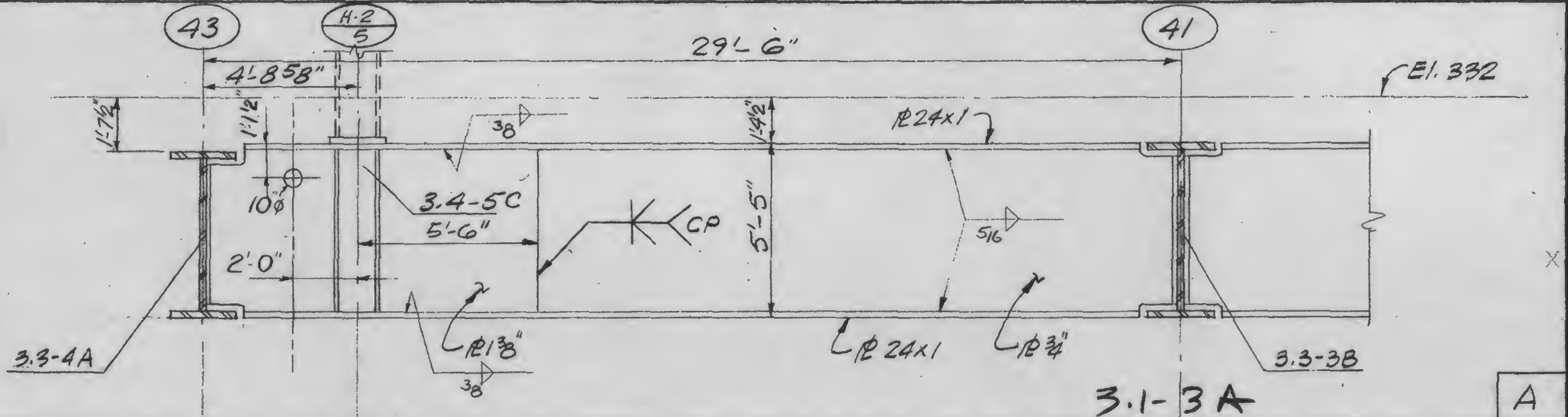
DATE

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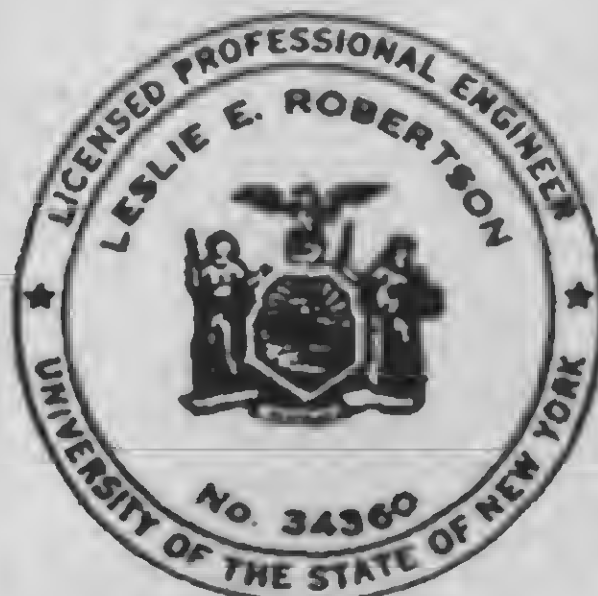
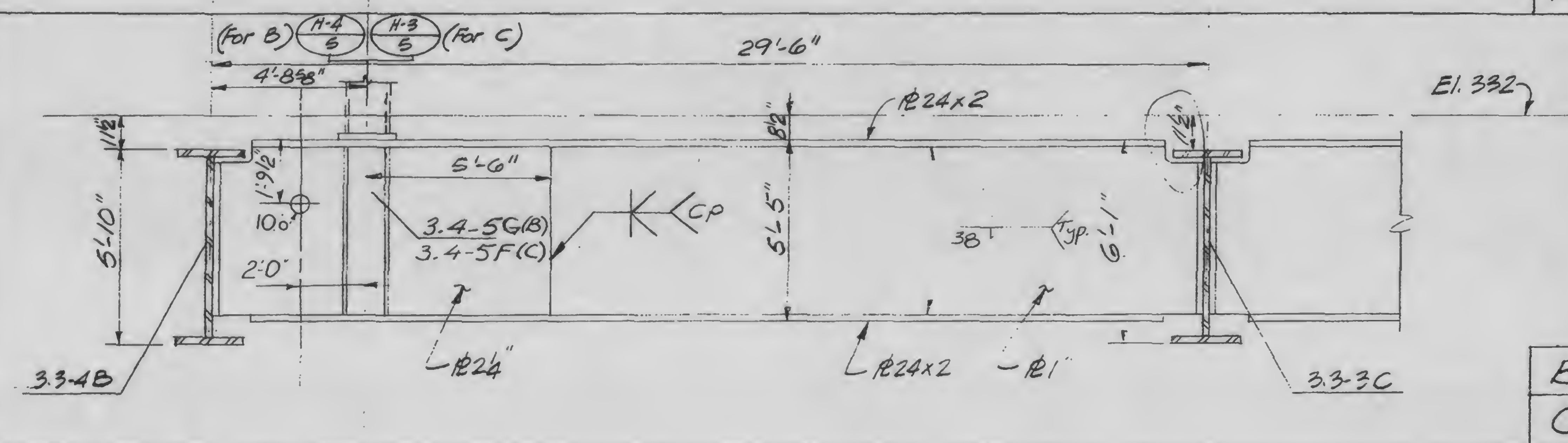
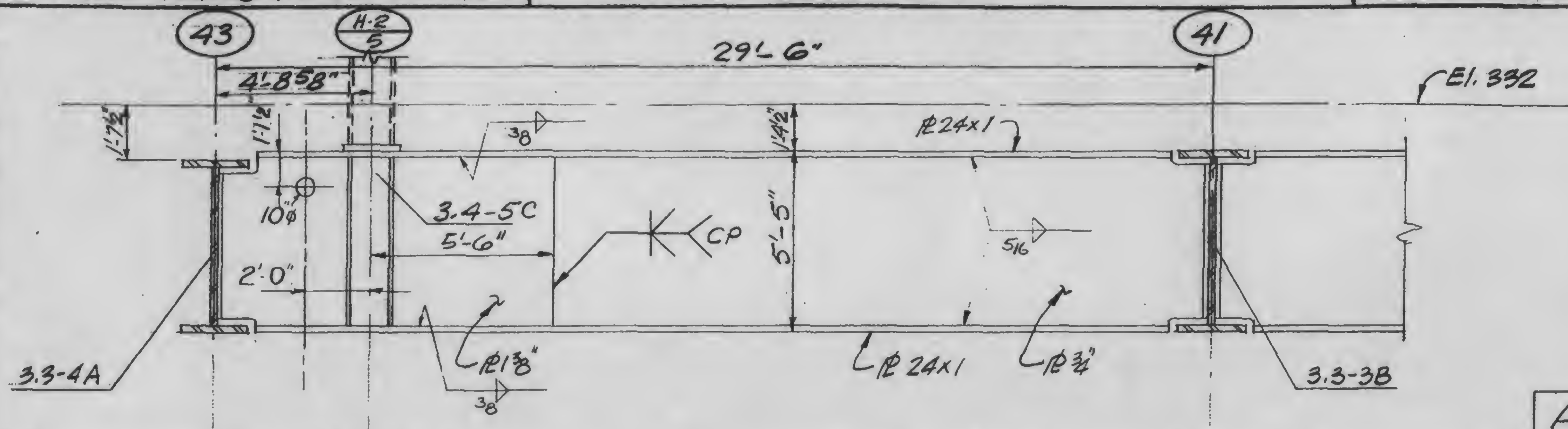
TITLE GIRDER ELEVATIONS

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REVISIONS

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construction
11-20-72

12-11-72



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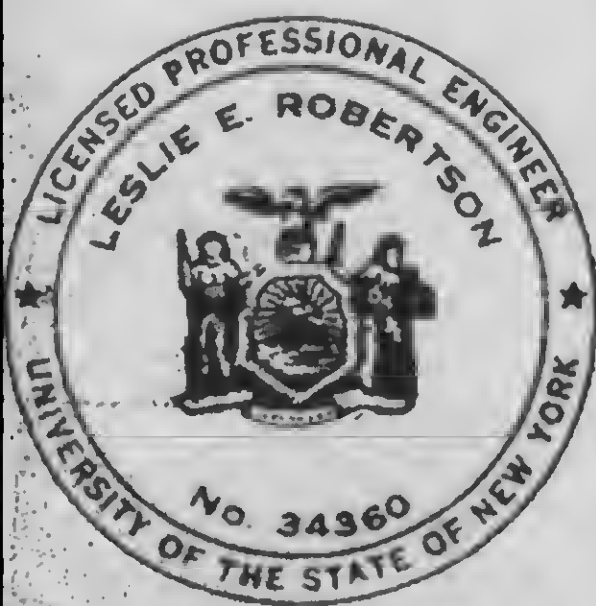
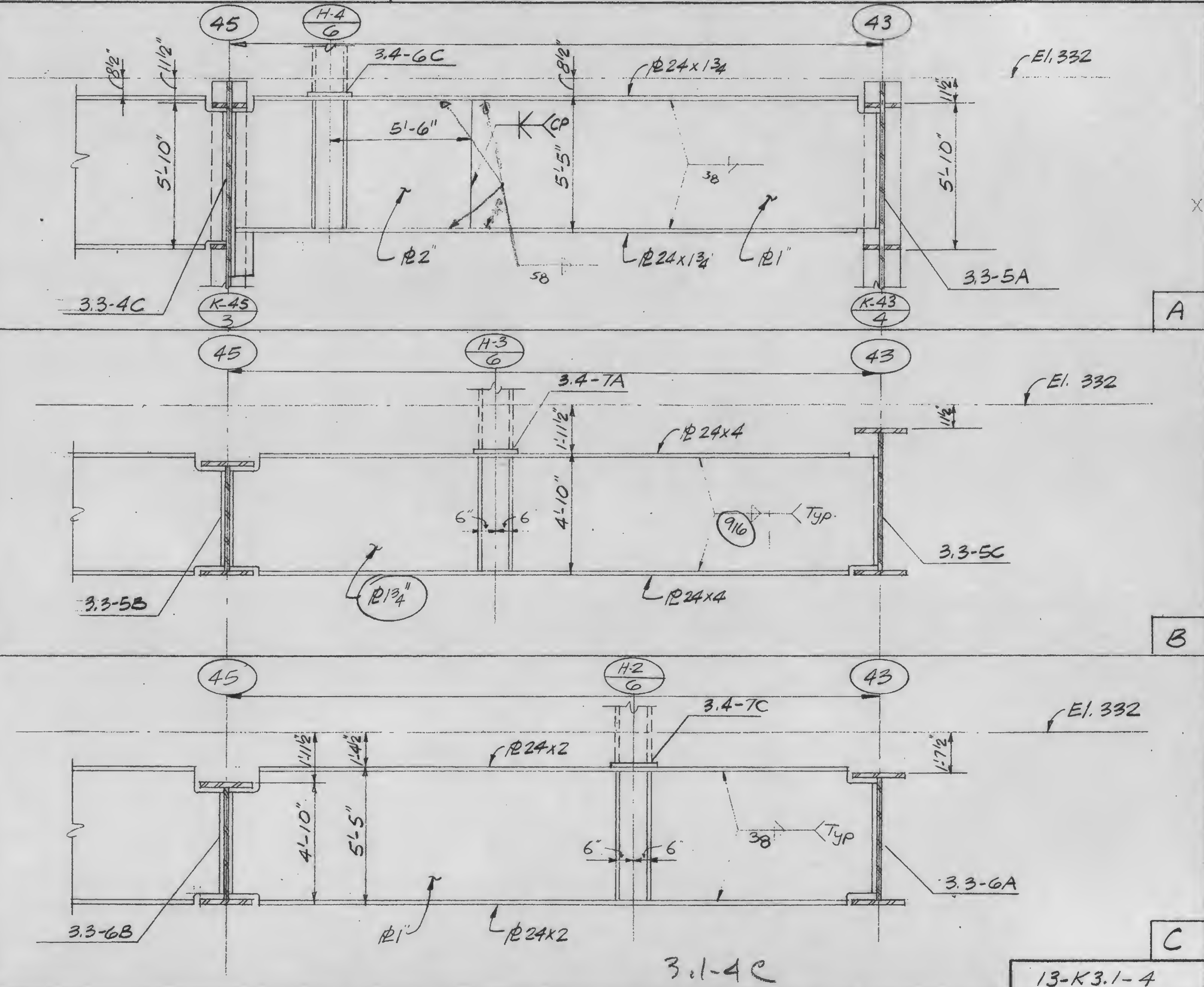
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DATE

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construction
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A.L. Prongui

REVIEWED

13-K3.1-4

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TITLE

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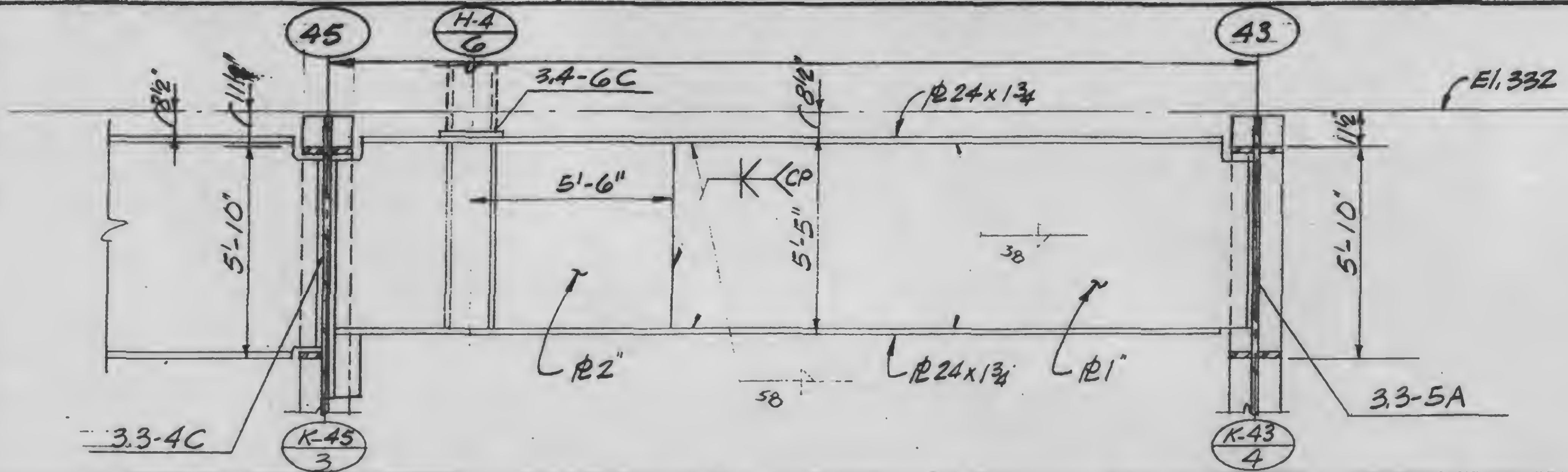
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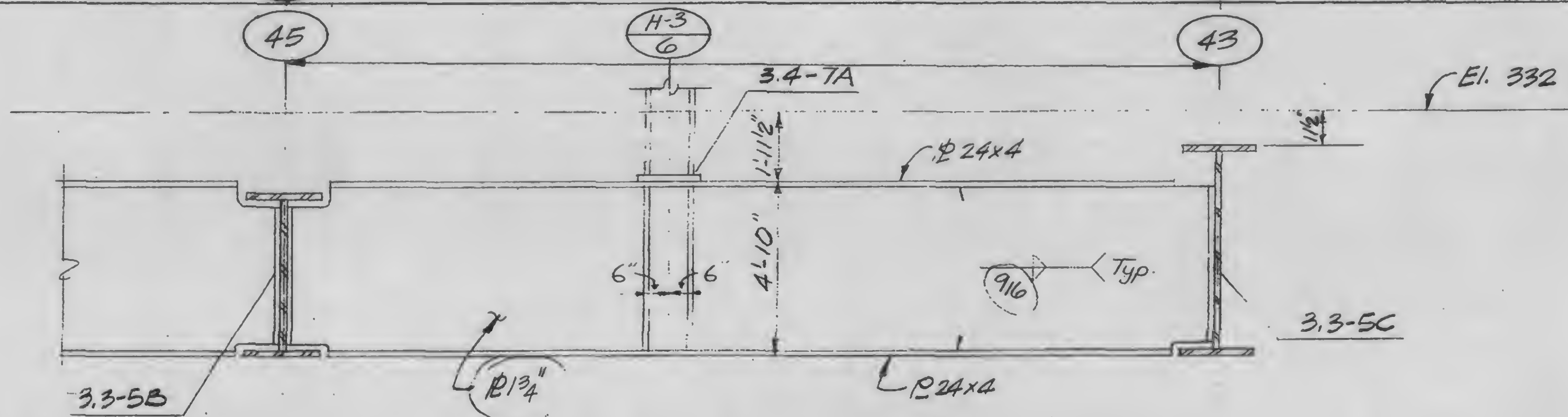
11-3-72

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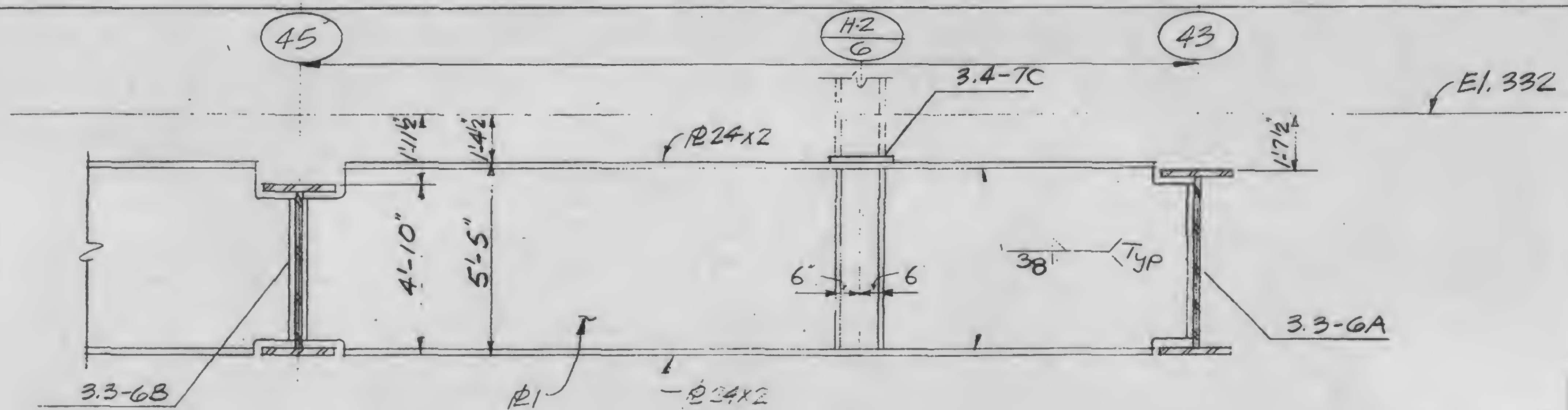
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13-K3.1-4



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A.L. Frongui

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TITLE

GIRDER ELEVATIONS

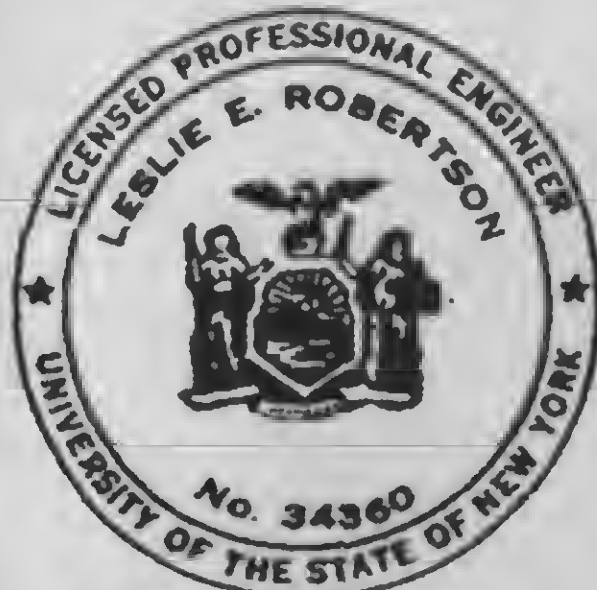
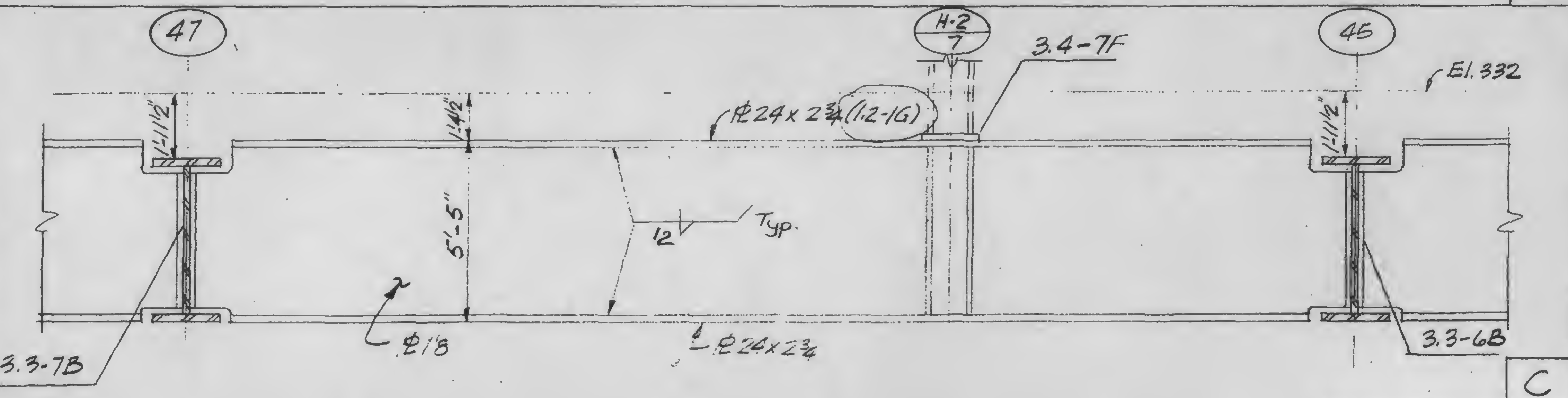
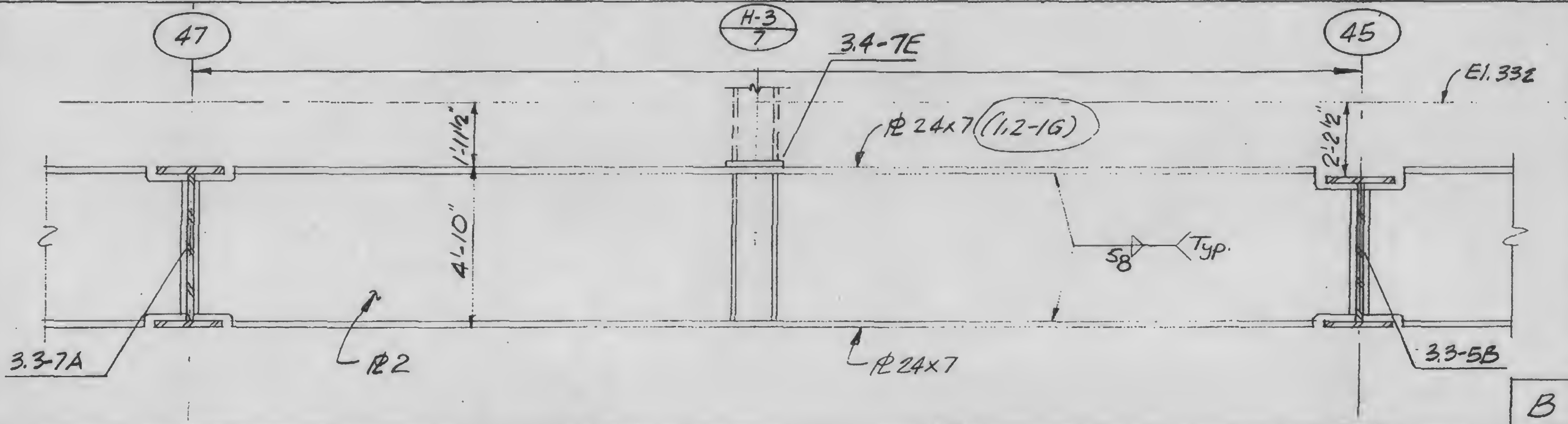
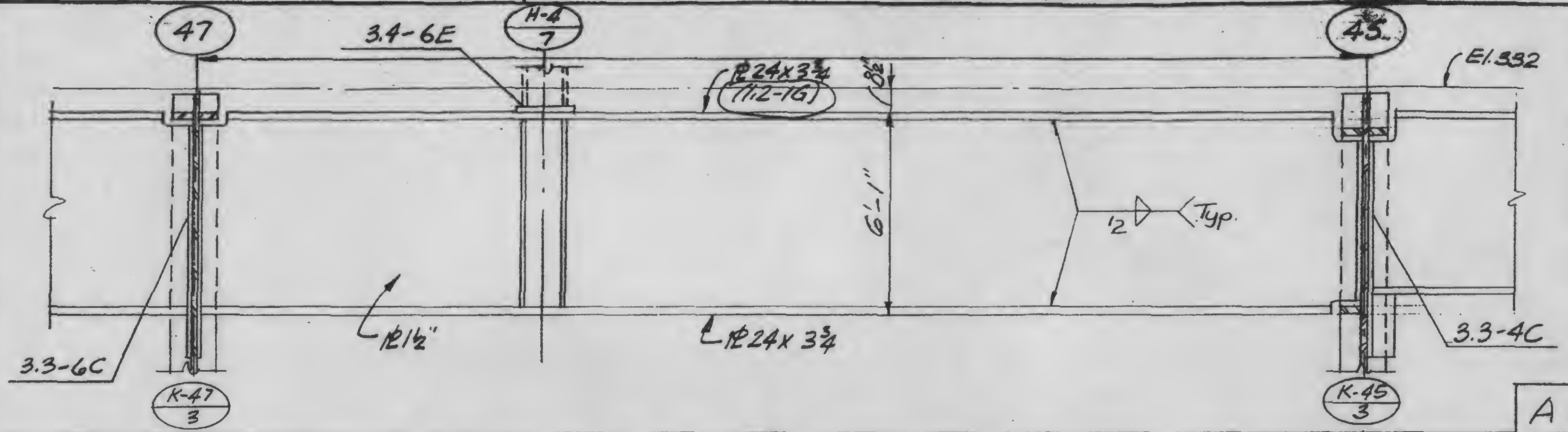
DATE

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11-20-72

12-11-72



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A.L. Franqui

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13-K3.1-5

PROJECT THE WORLD TRADE CENTER

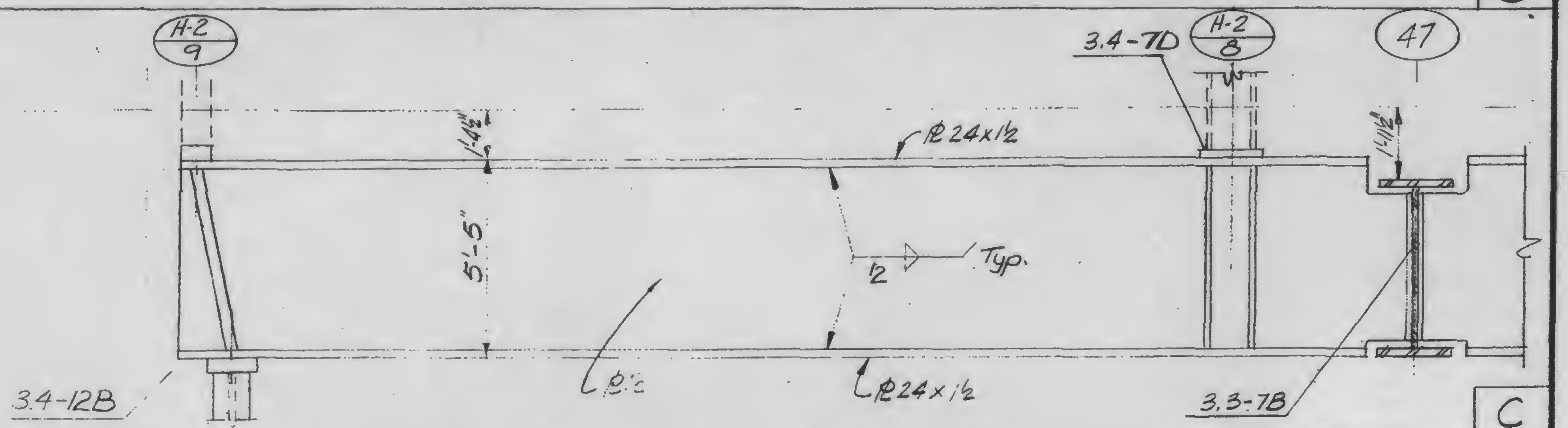
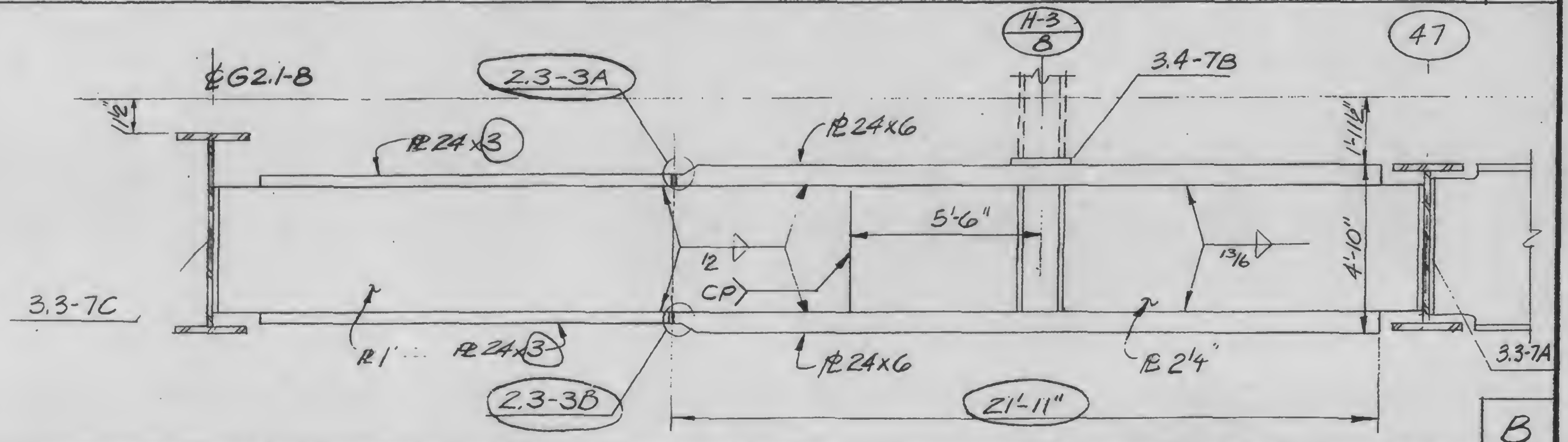
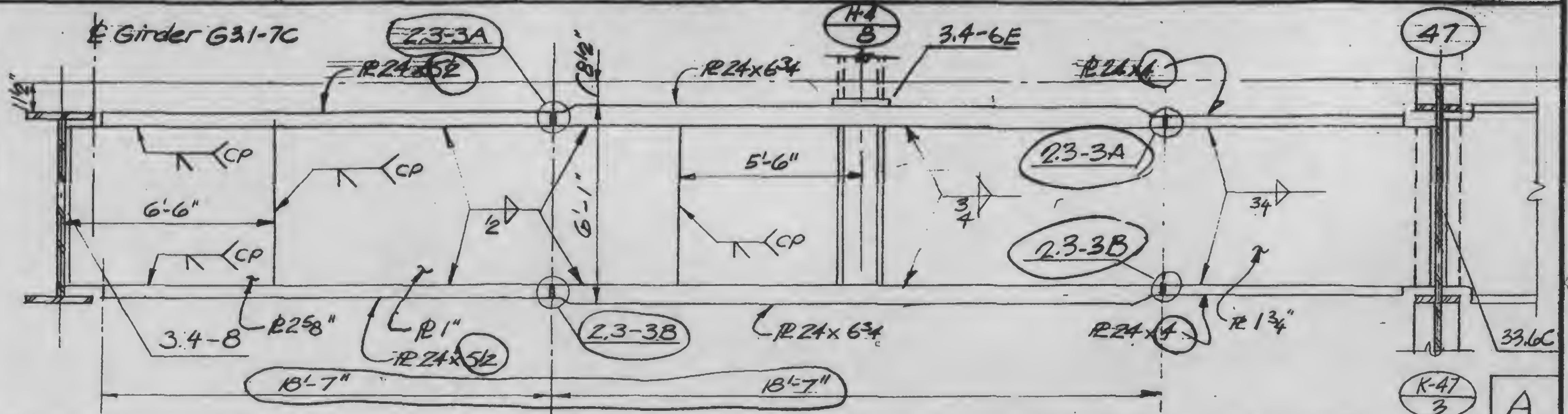
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DATE 11-3-72

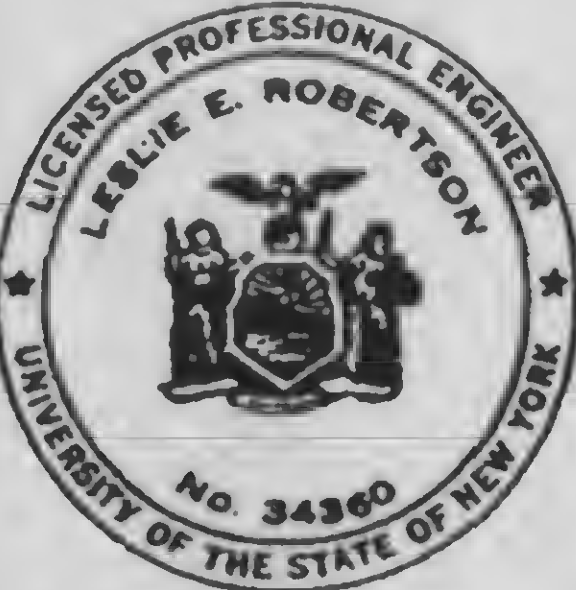
REVISIONS

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11-20-72

6-4-73



13-K3.1-6



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A.L. Franqui

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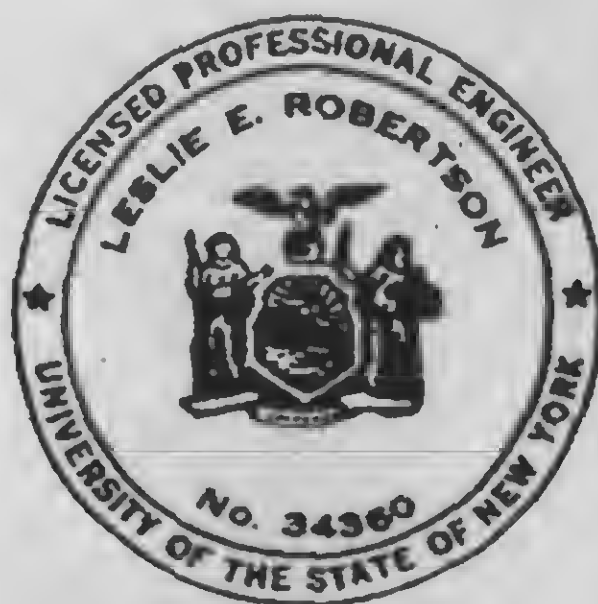
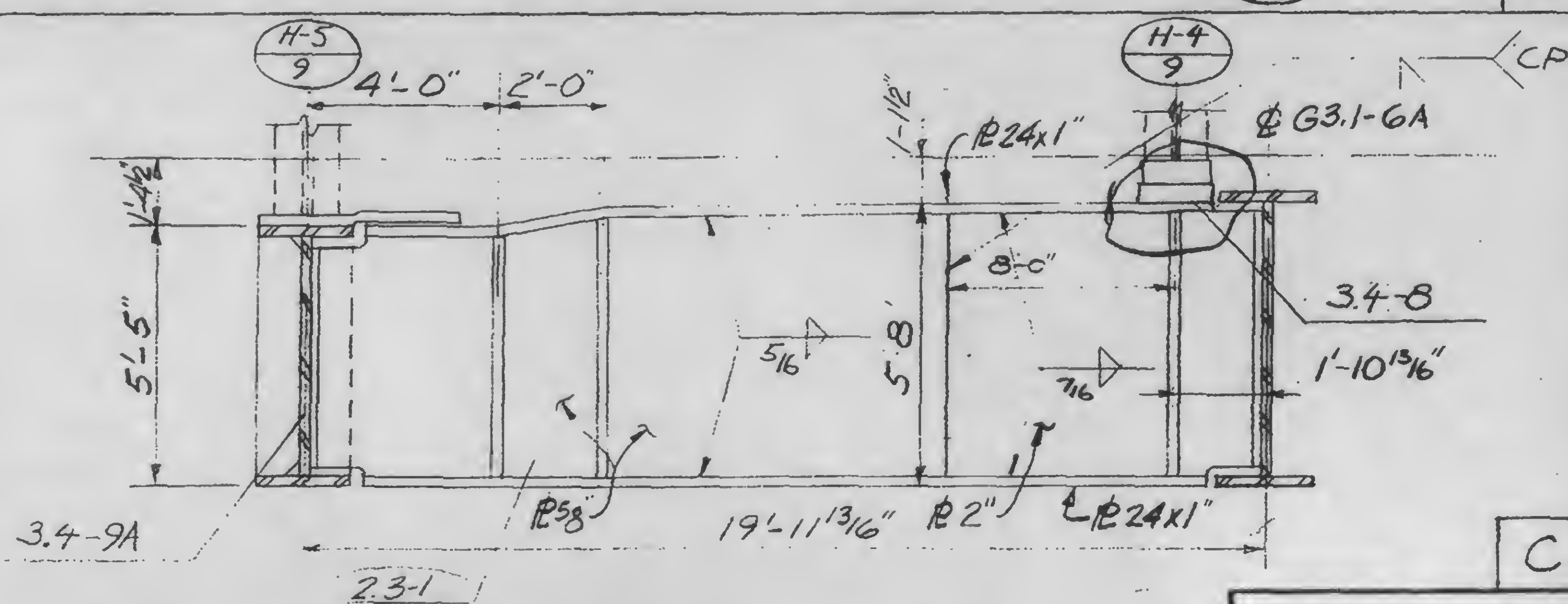
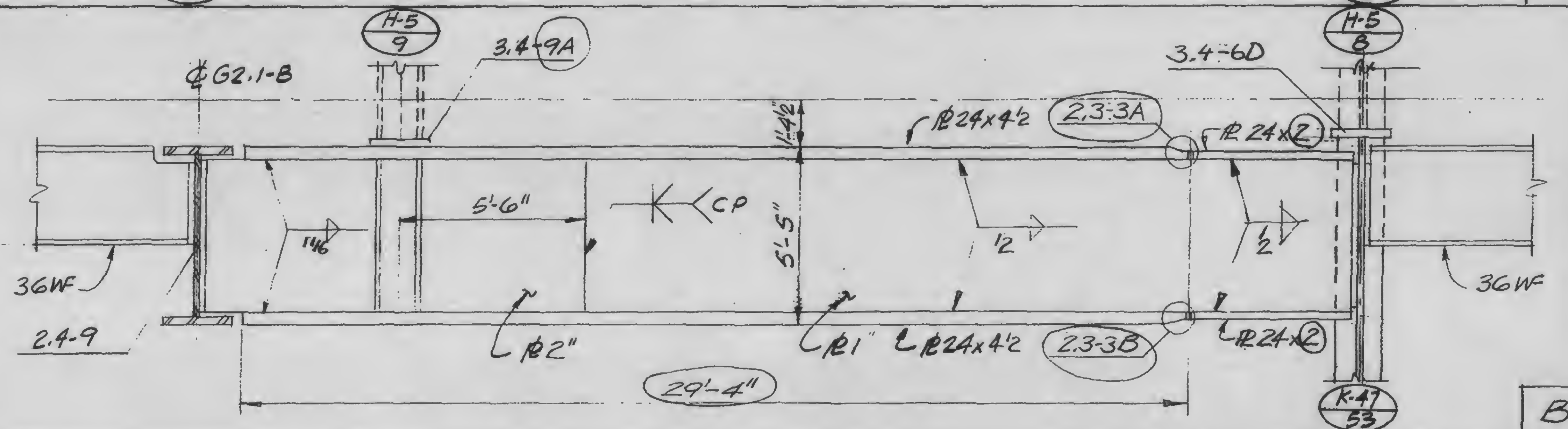
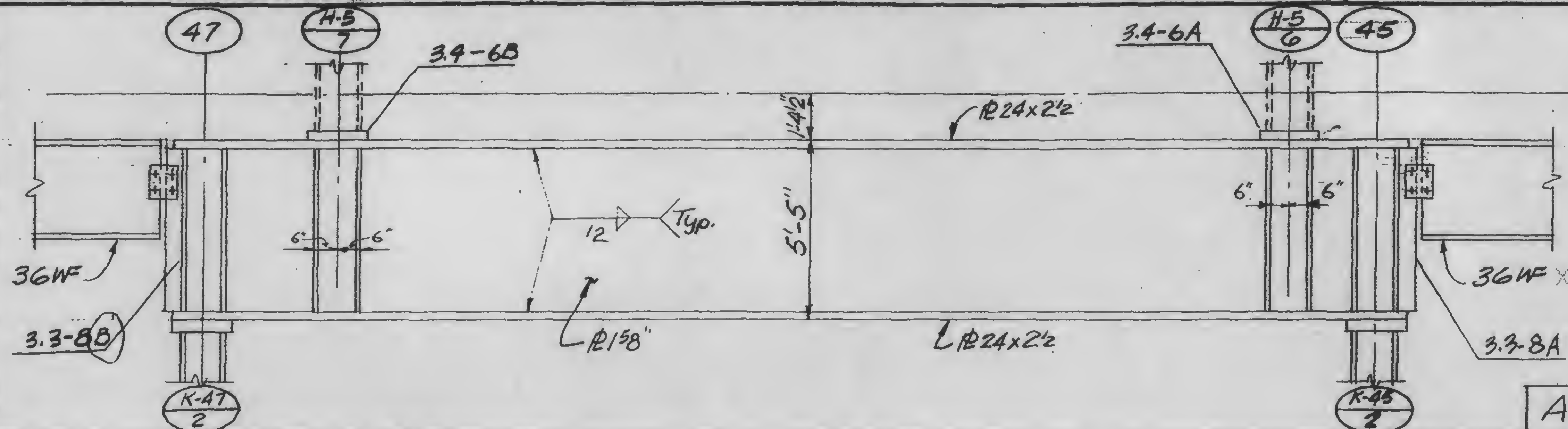
GIRDER ELEVATIONS

11-372

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11-20-72

6-4-73

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DRAWN
A.L. Frangui

REVIEWED

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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER ELEVATIONS

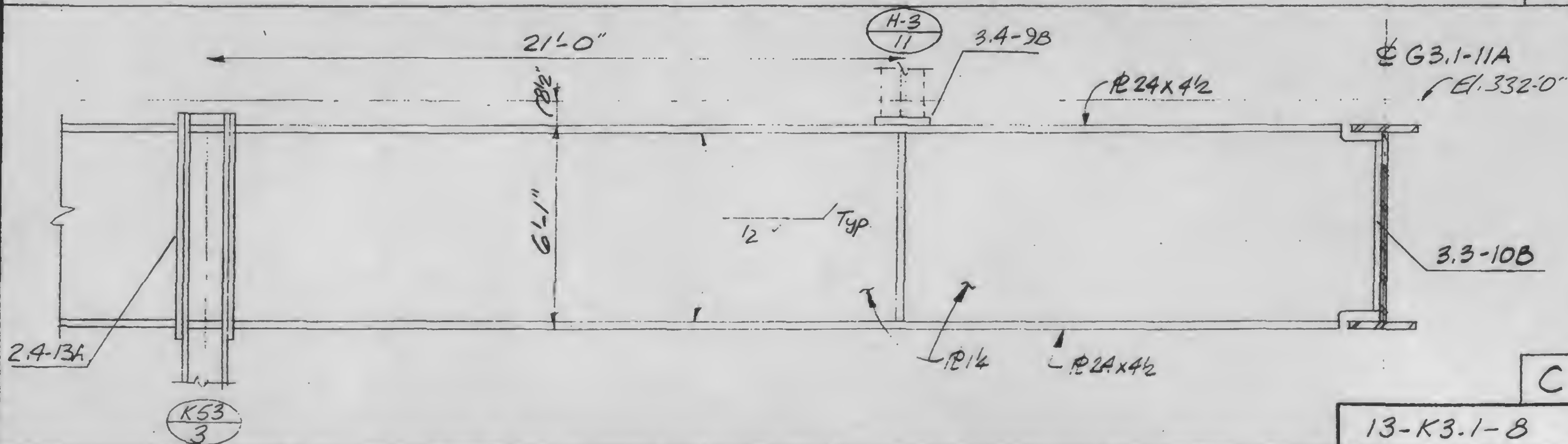
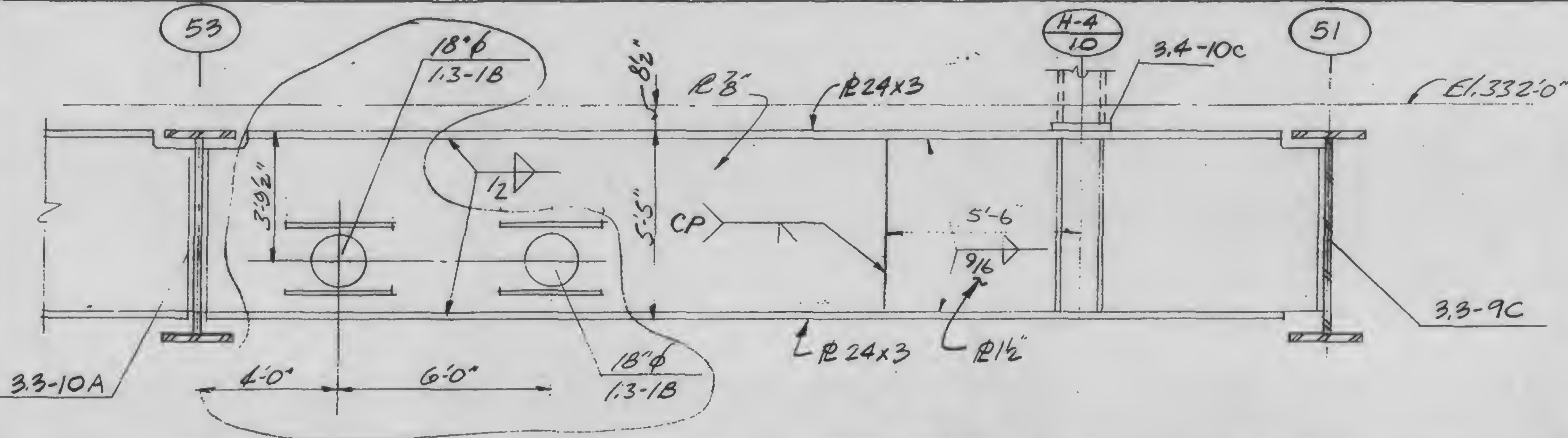
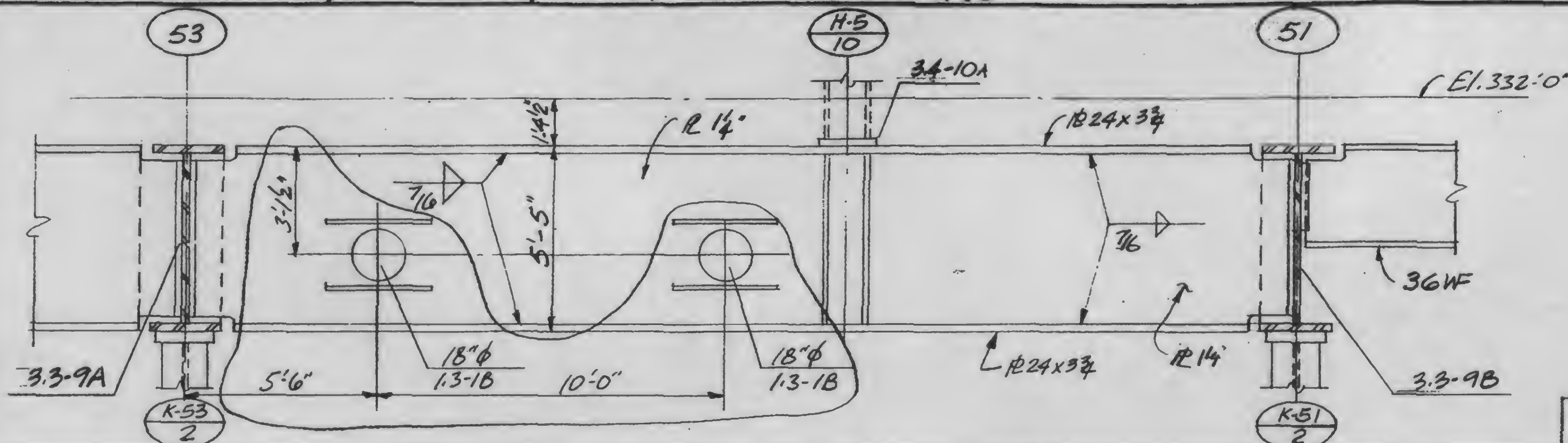
DATE

11-3-72

REVISIONS

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construction
11-20-72

12-11-72



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DRAWN
A.L. Franqui

REVIEWED

13-K3.1-B

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER ELEVATIONS

DATE

11-3-72

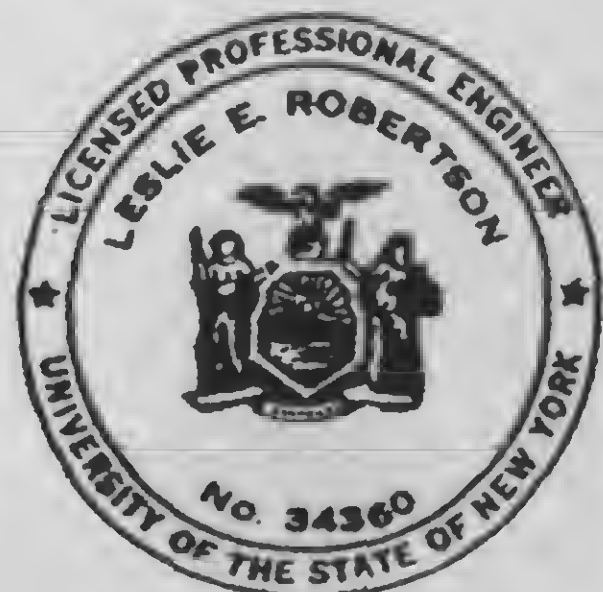
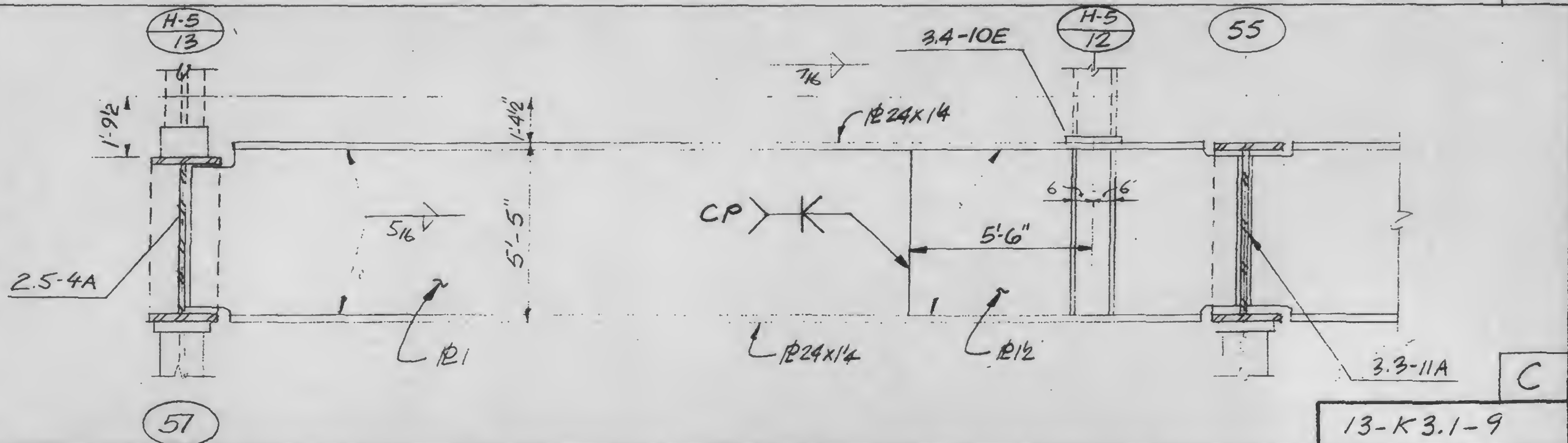
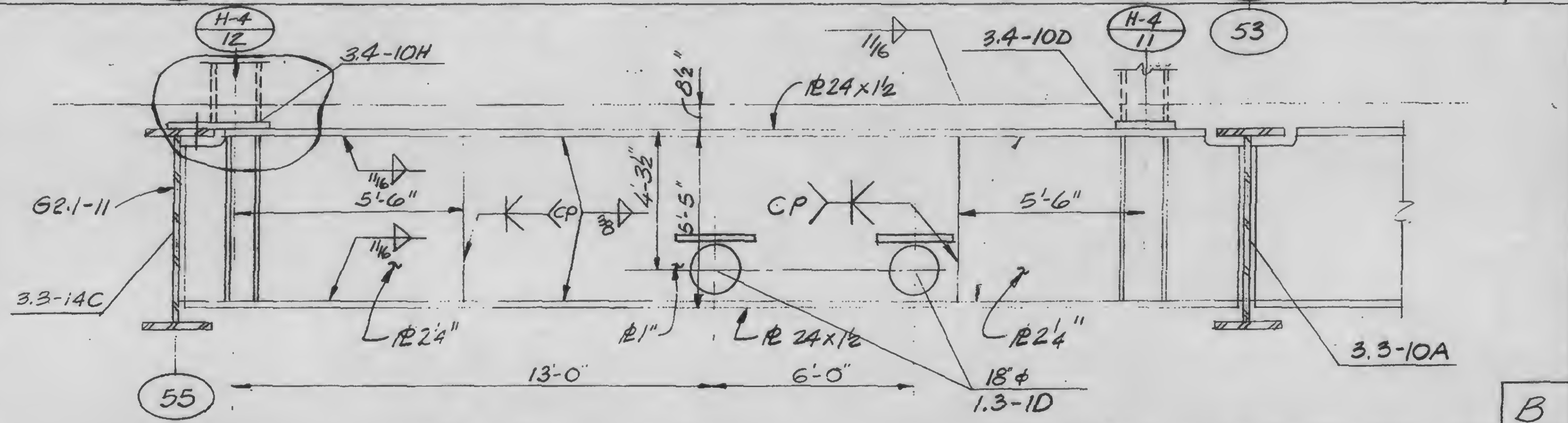
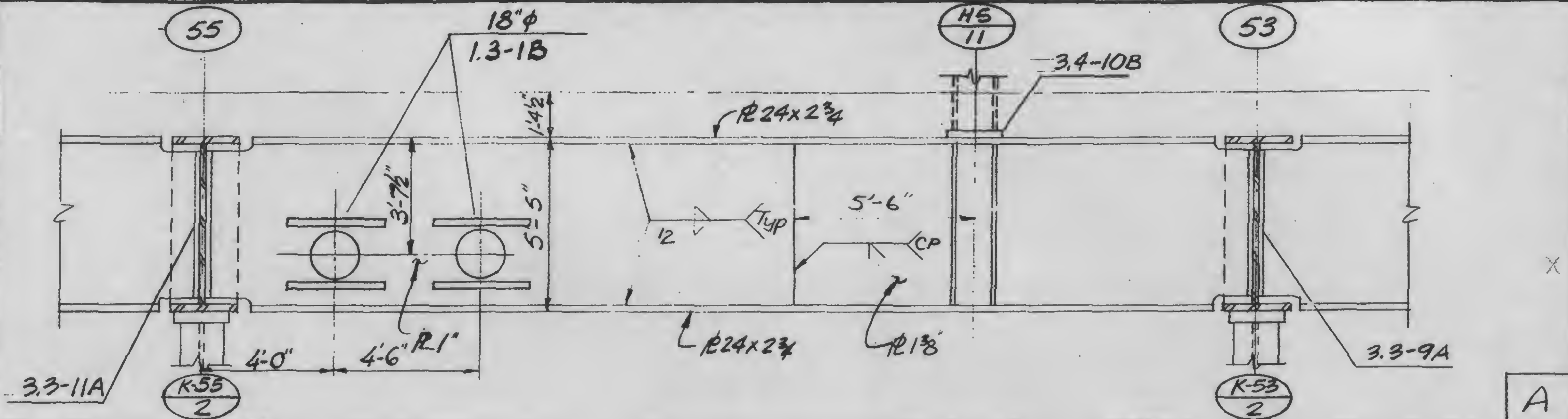
REVISIONS

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construction

11-20-72

12-11-72

6-4-73



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DRAWN
A.L. Franqui

REVIEWED

13-K3.1-9

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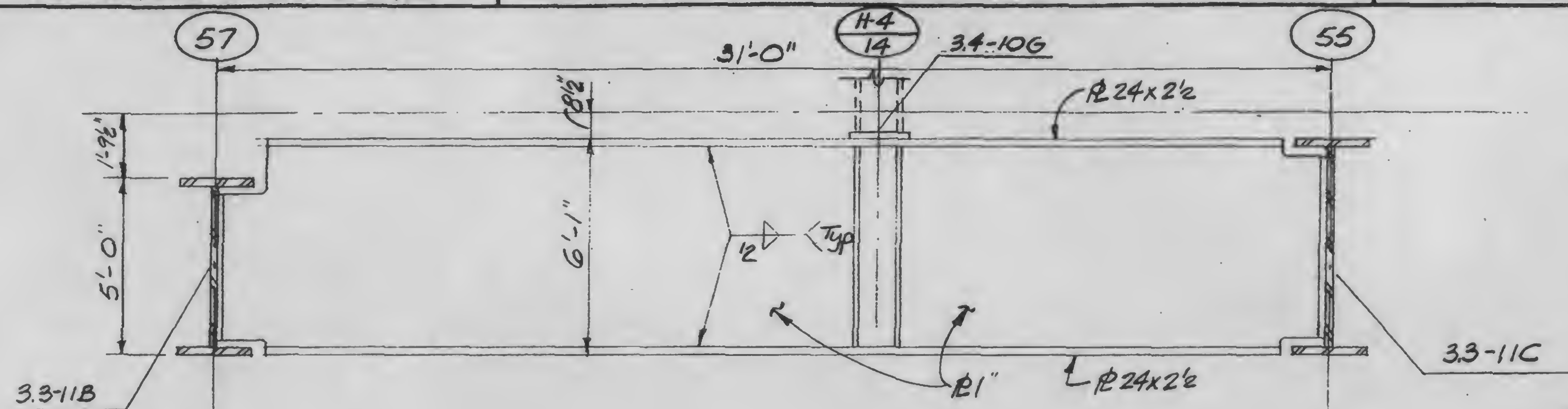
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DATE 11-3-72

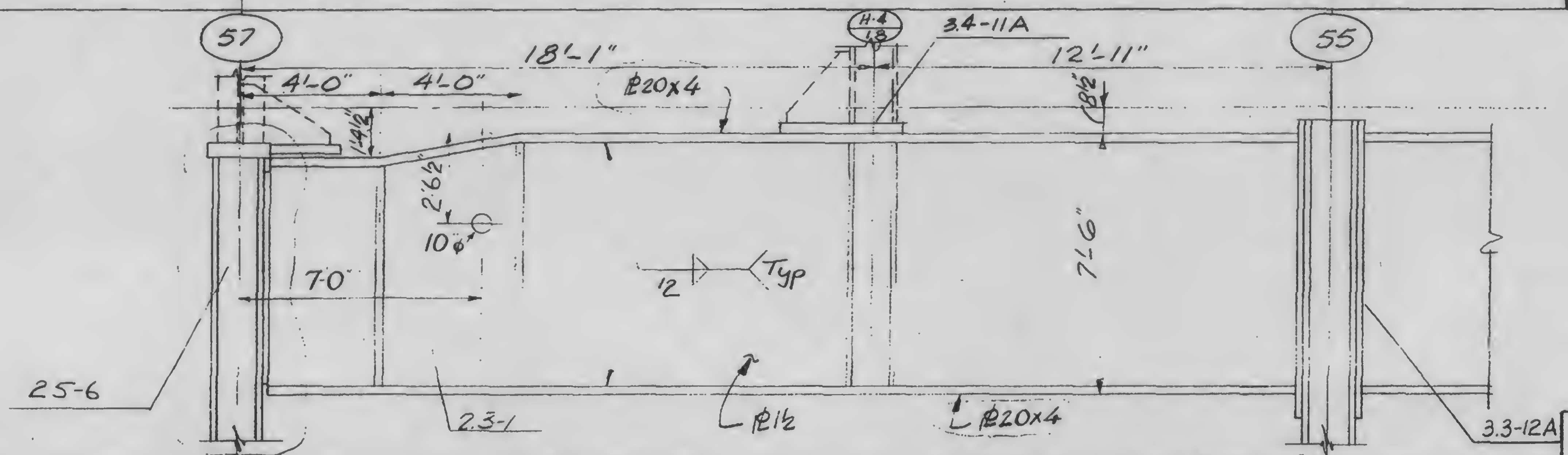
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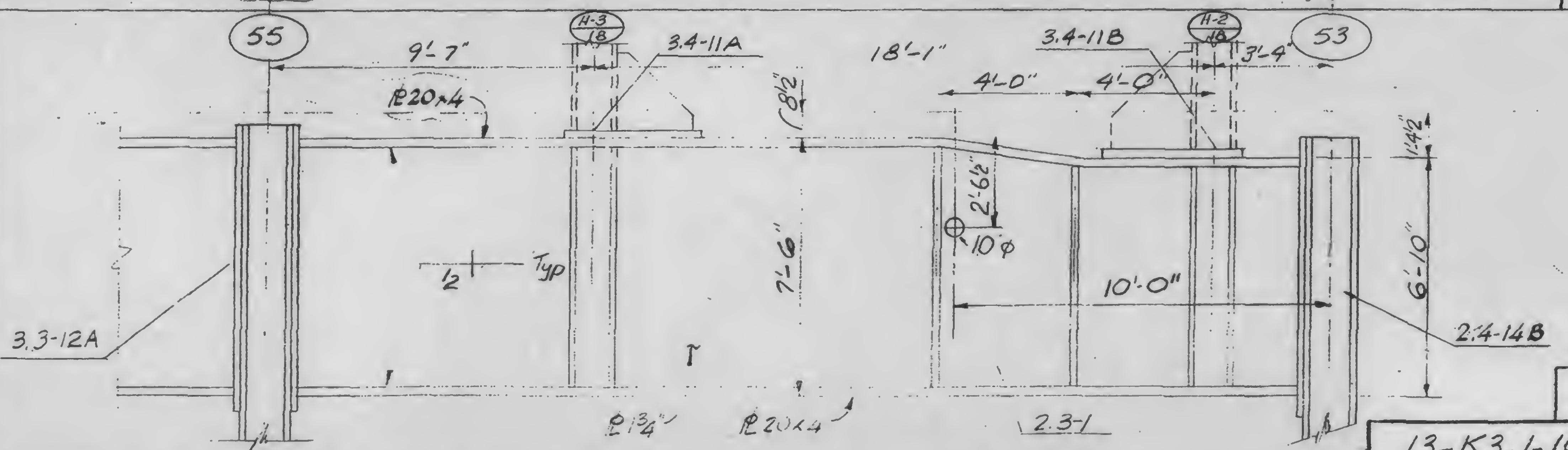
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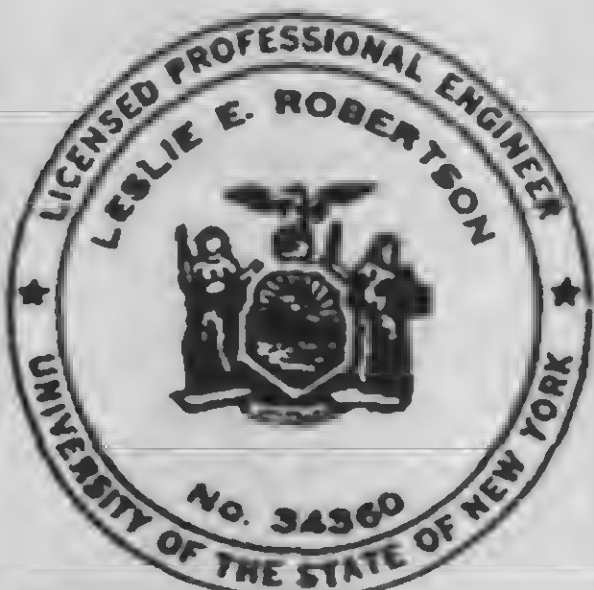
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B



13-K3.1-10



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K. Chiang

DRAWN
A. L. Franqui

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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PROJECT

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TITLE

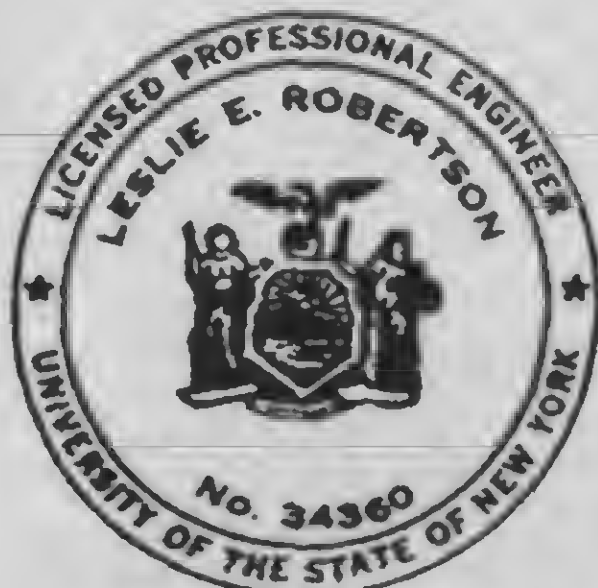
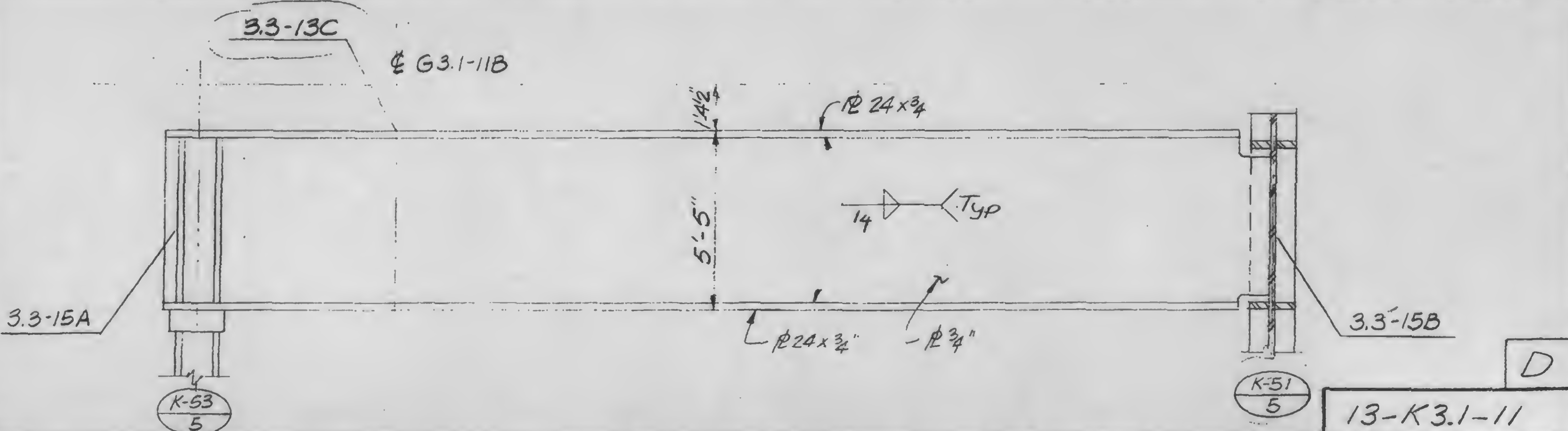
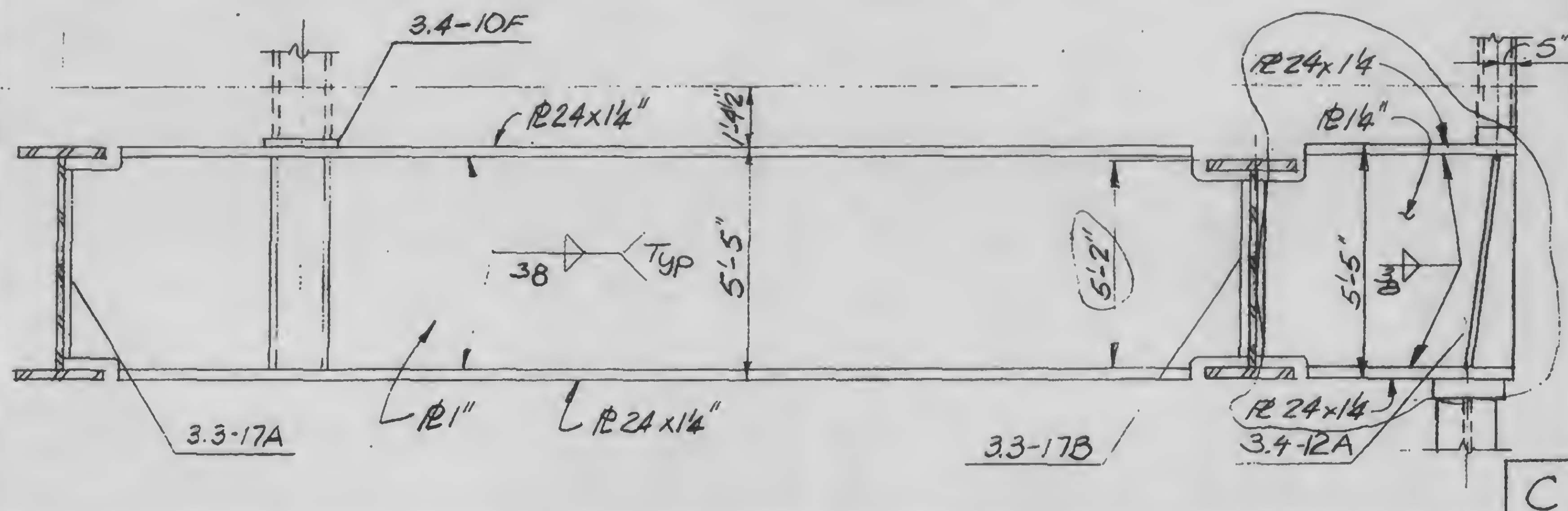
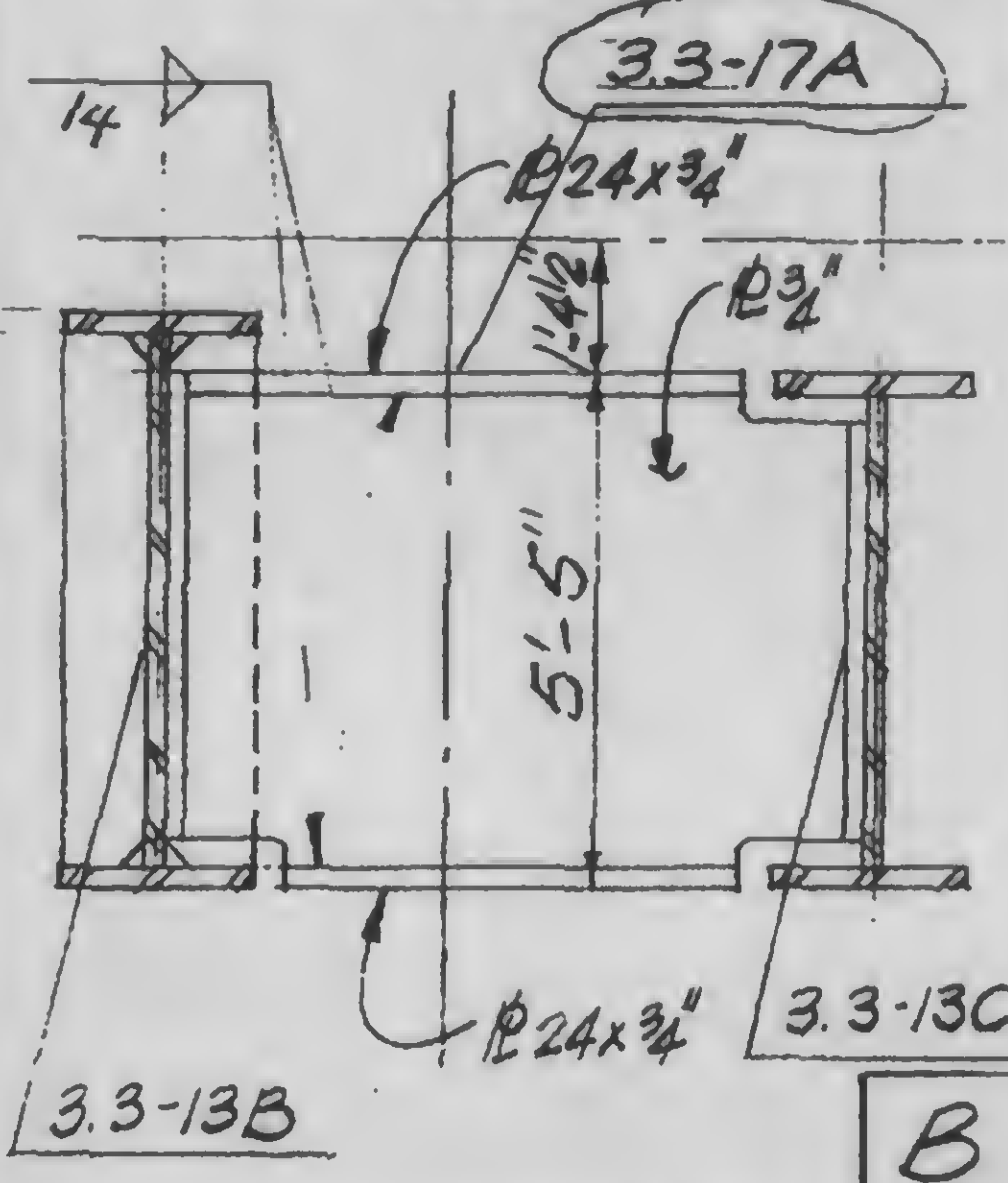
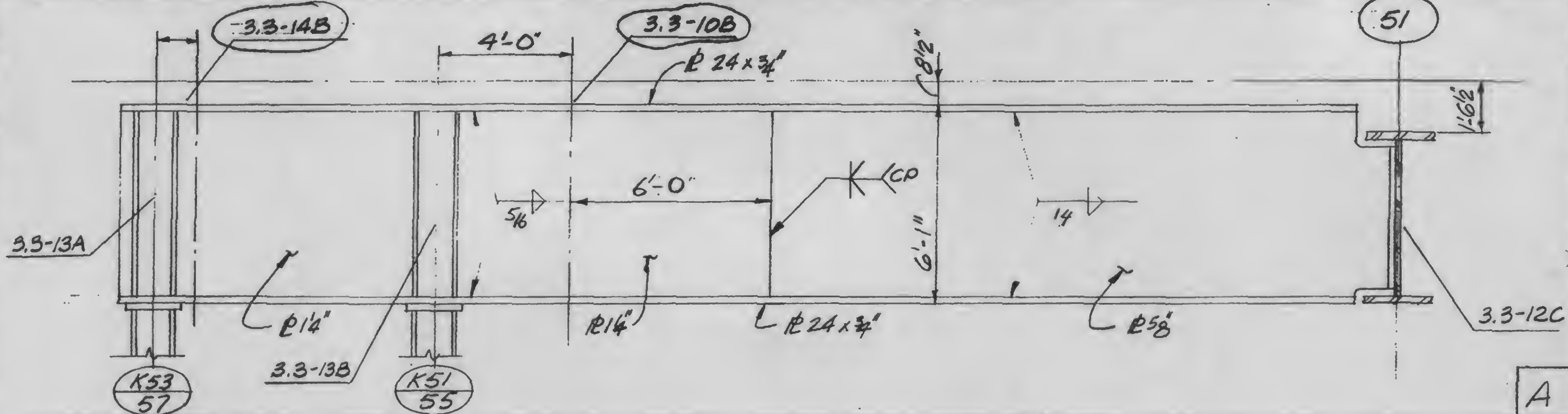
GIRDER ELEVATIONS

DATE

11-3-72

REVISIONS

Released for
construction
11-20-72



DESIGNED

DRAWN
A.L. Franqui

REVIEWED

13-K3.1-11

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TITLE GIRDER ELEVATIONS

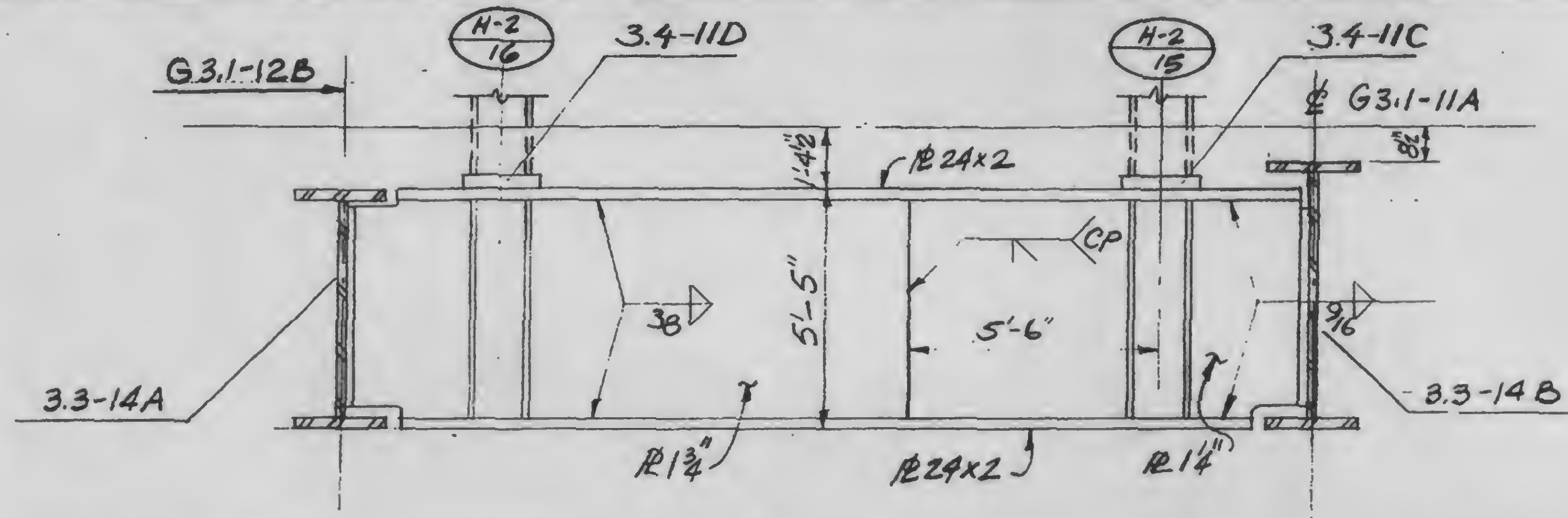
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11-20-72

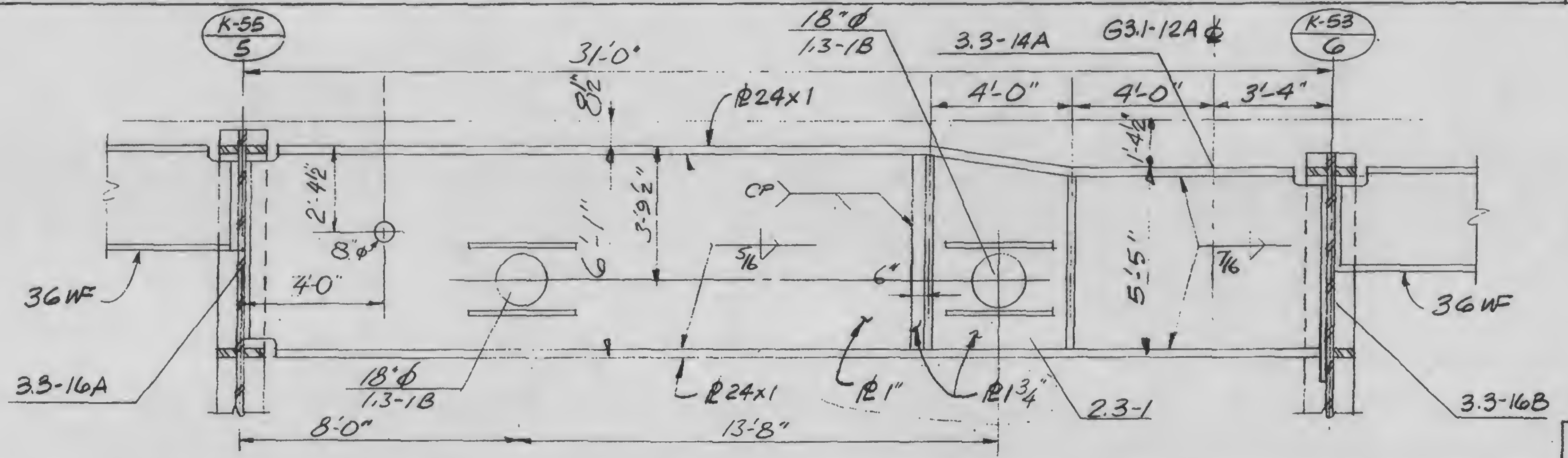
12-11-72

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4-20-73



4



3



DESIGNED

K Chiang

DRAWN

A. L. Frangui

REVIEWED

13-K3.1-12

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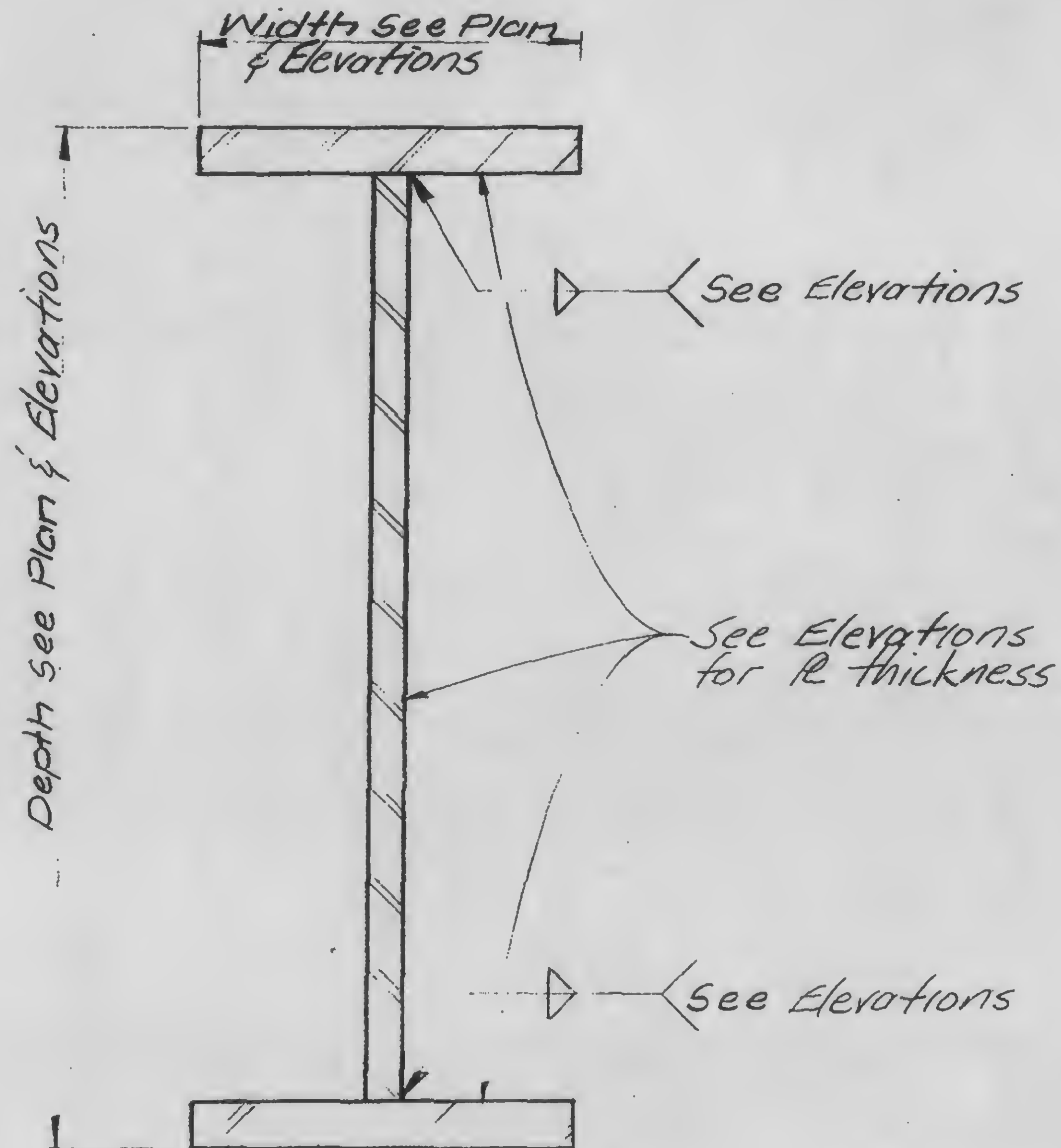
PROJECT THE WORLD TRADE CENTER

TITLE TYPICAL GIRDER DETAILS

DATE 11-3-72

REVISIONS

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construction
11-20-72



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TR

REVIEWED

13-K3.2-1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

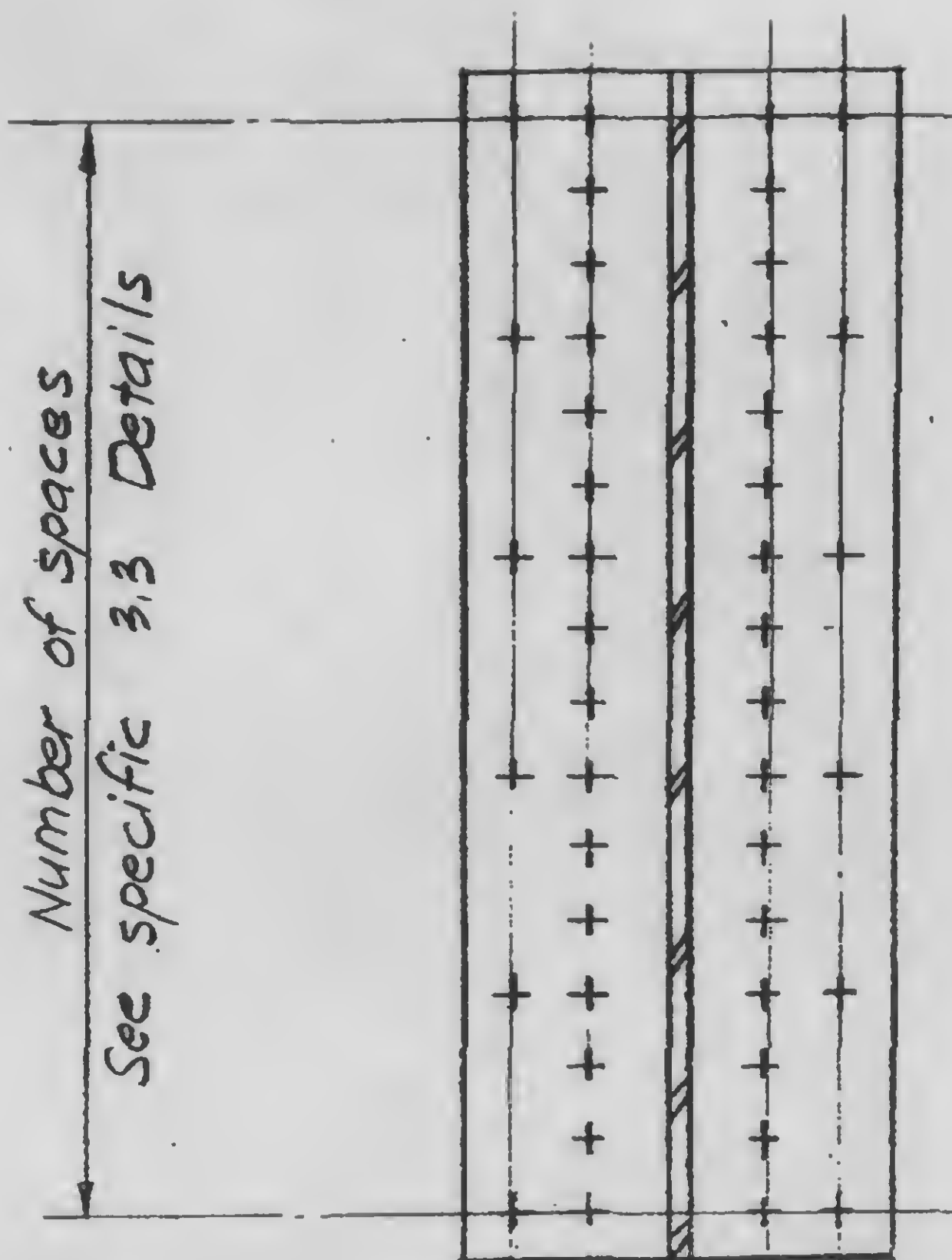
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION TYPICAL END PLATE

DATE 11-3-72

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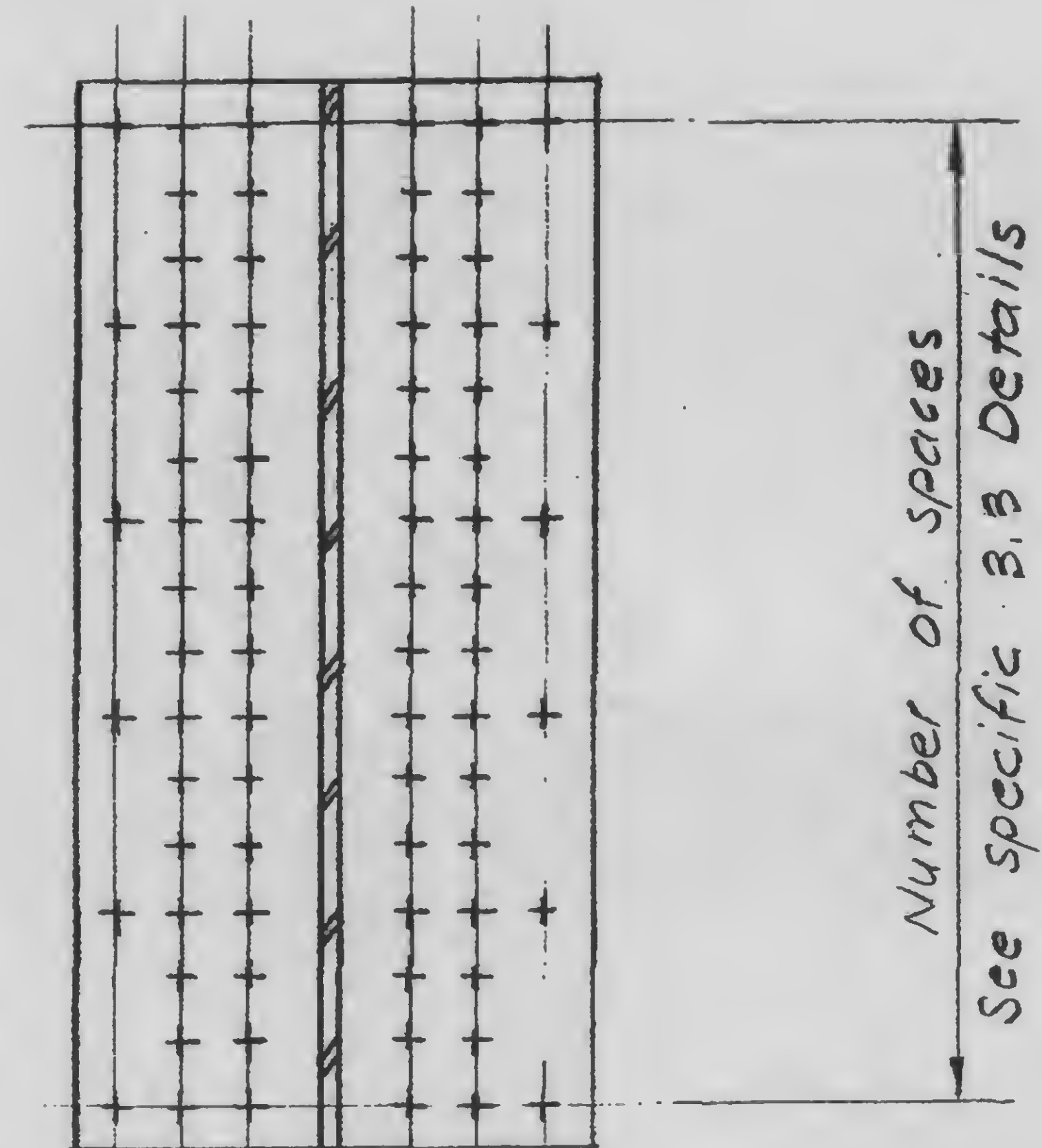
Place bolt each space
these two rows.

Place remaining bolts
approx. evenly spaced
in these two rows.

See specific 3.3 Details for total
number of bolts

4 ROWS

6 ROWS

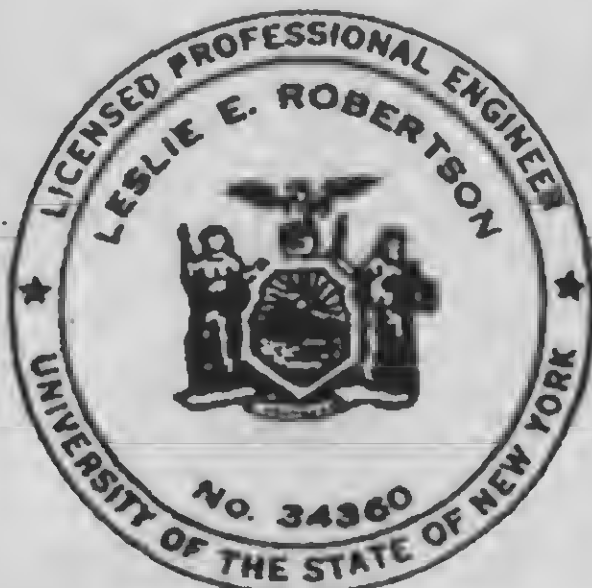


Place bolt each space
these four rows

Place remaining bolts
approx. evenly spaced
in these two rows.

See specific 3.3 Details
for total number of bolts.

13-K3.3-1



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DRAWN

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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural

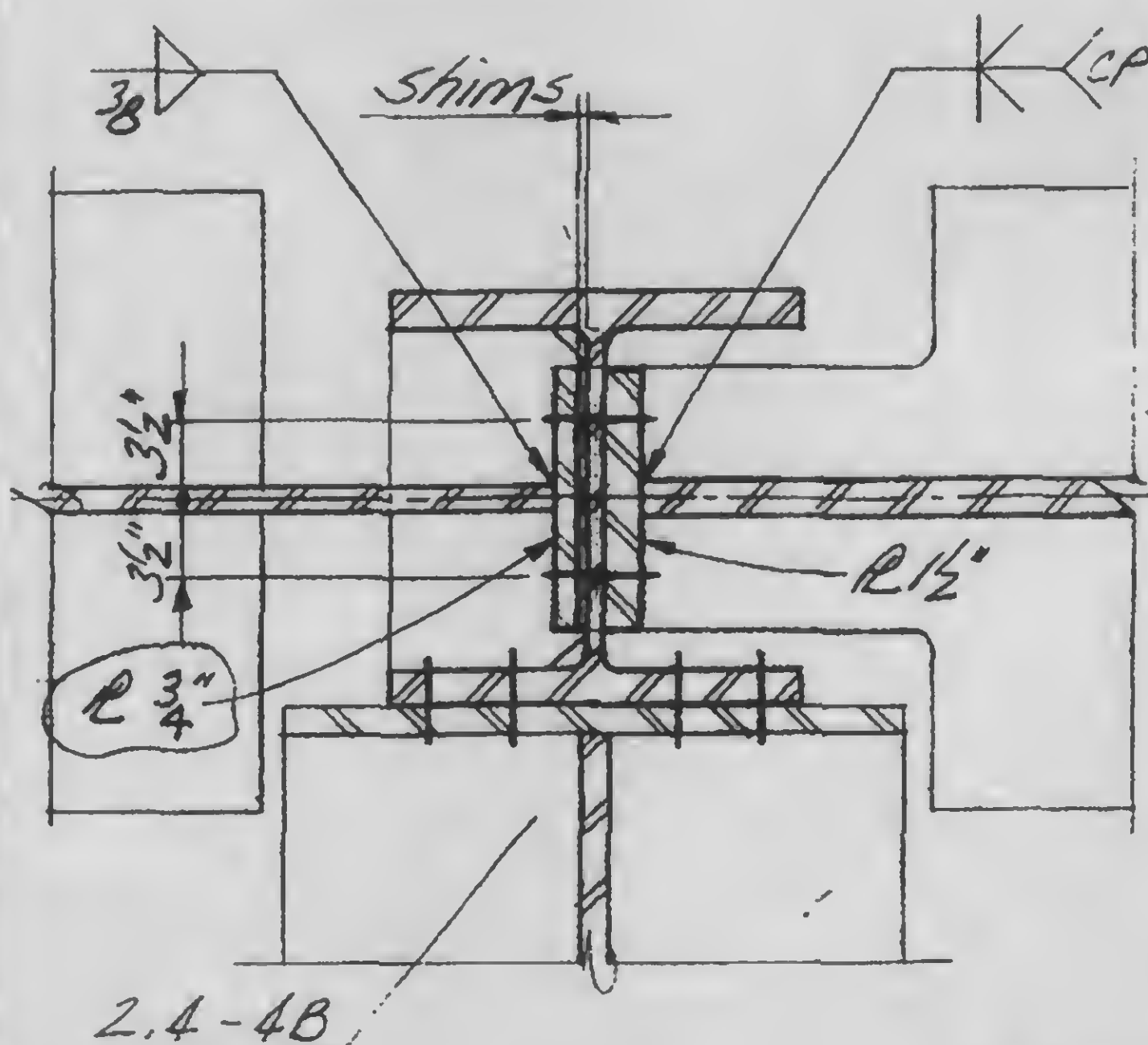
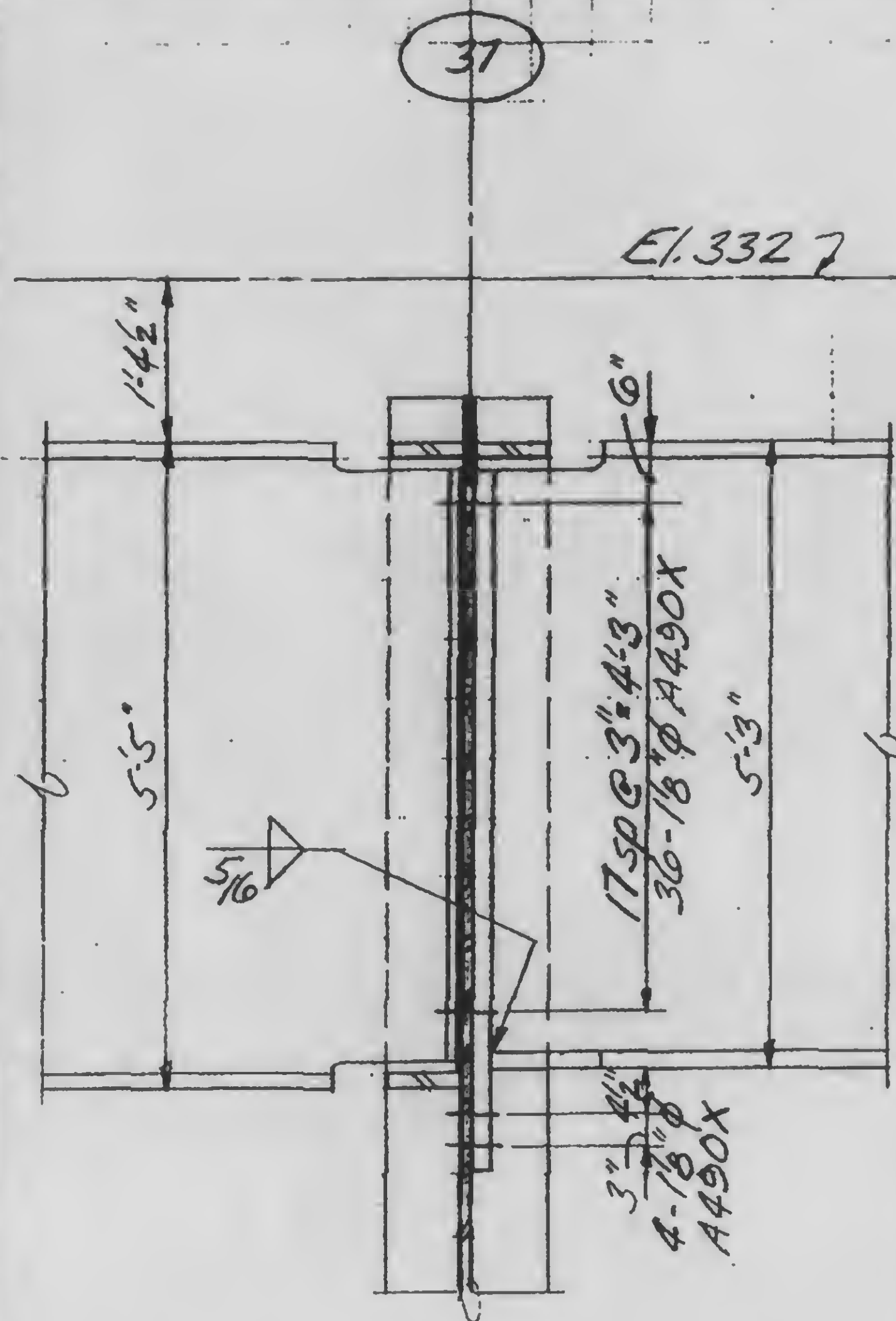
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION

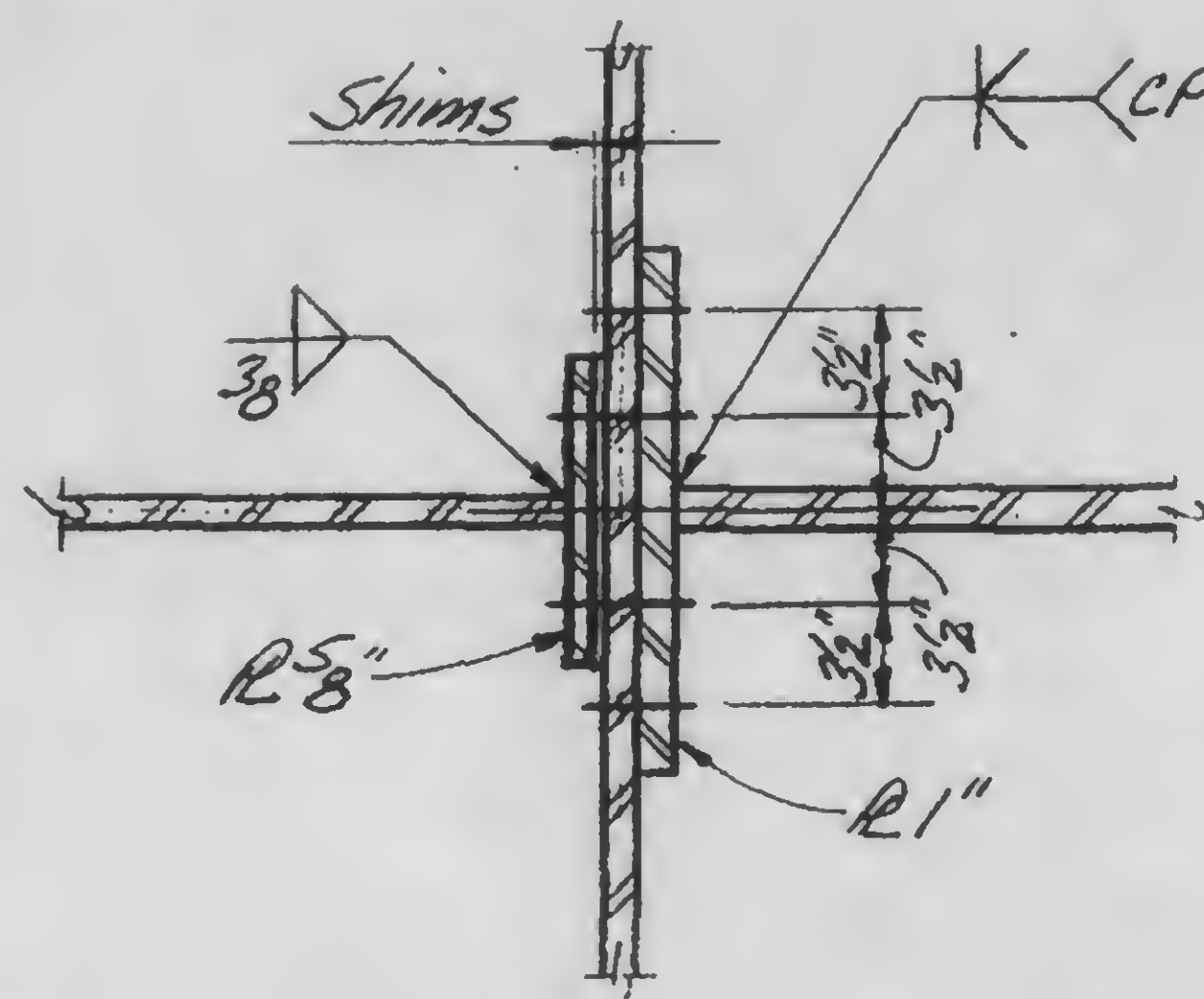
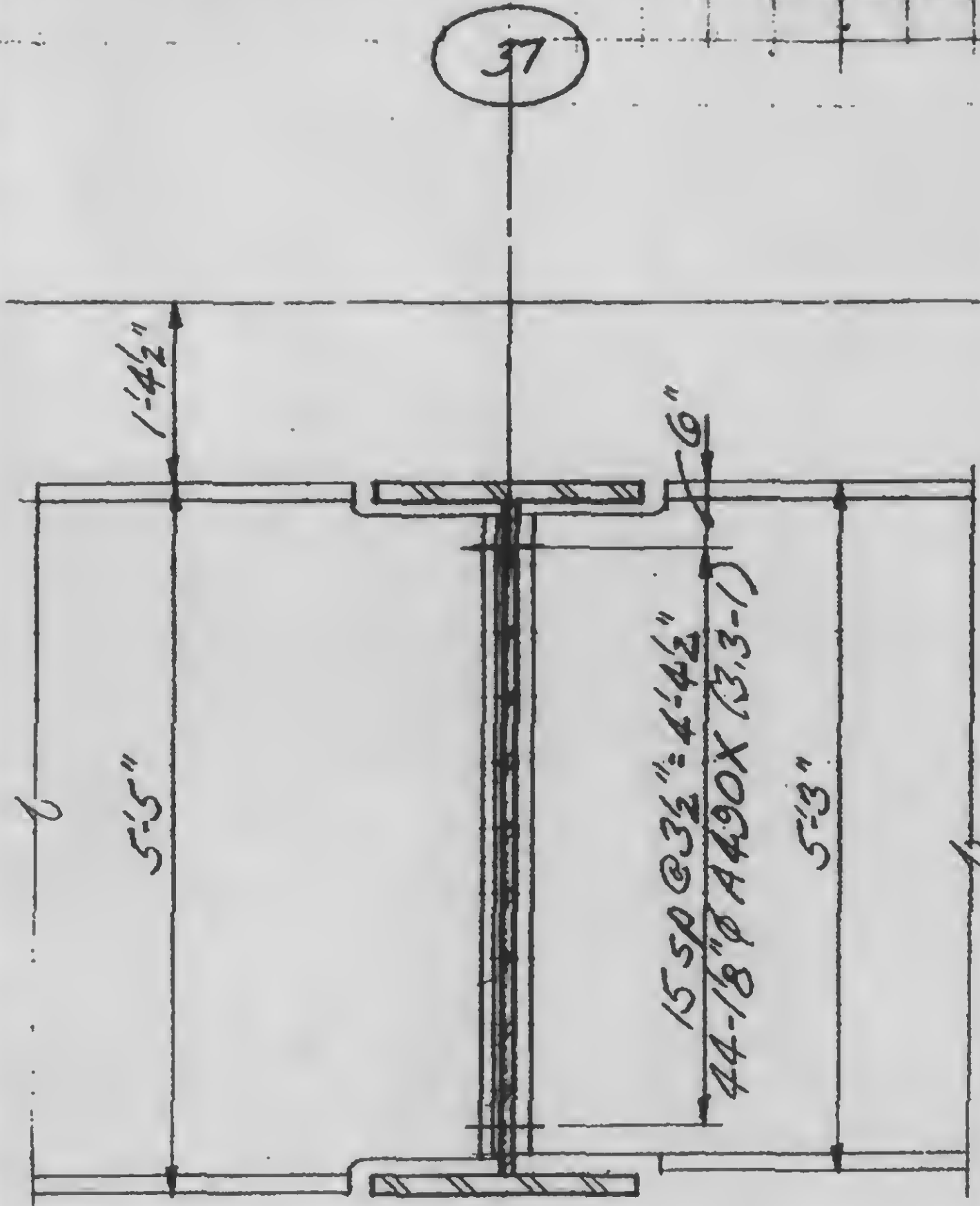
DATE 11/3/72

REVISIONS

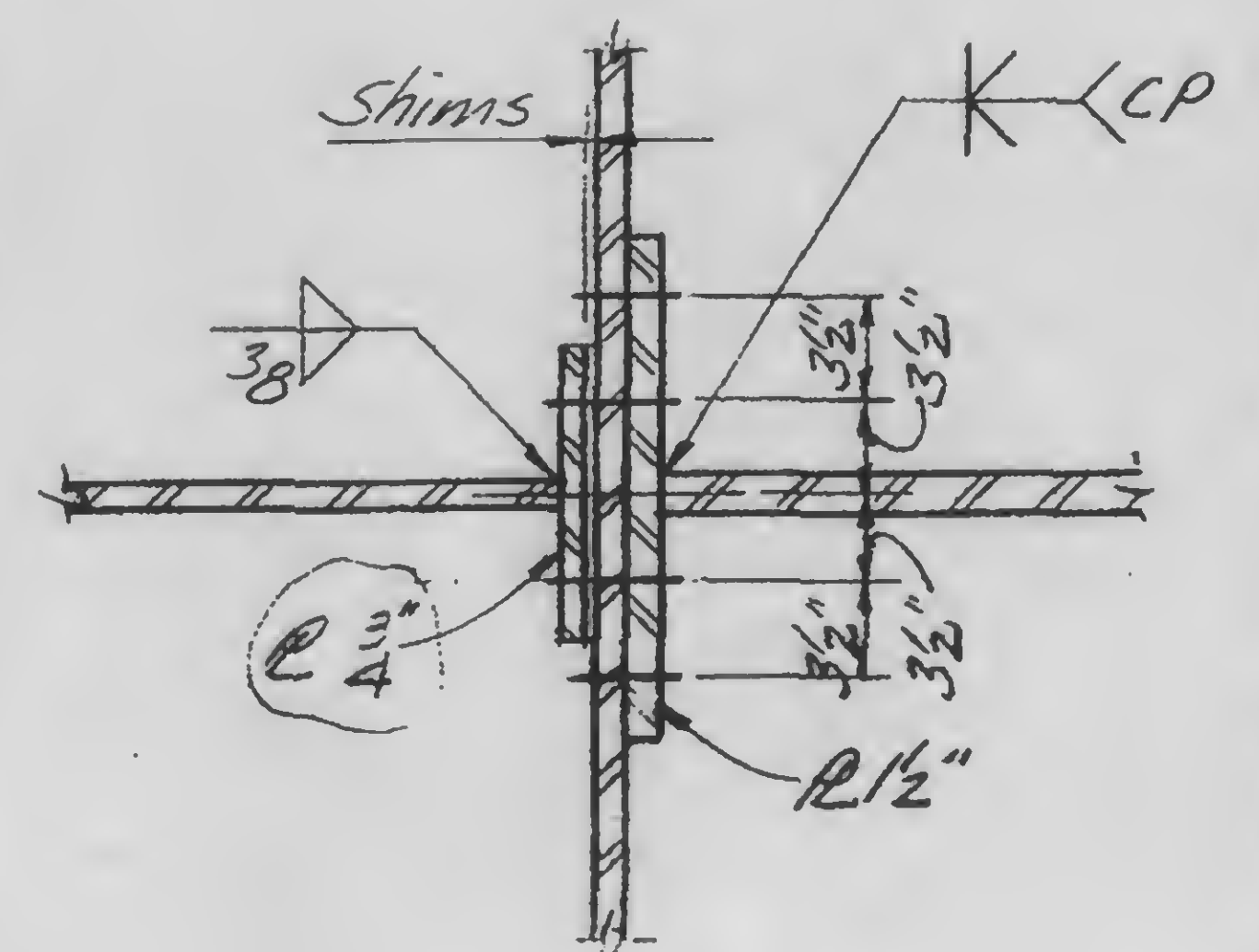
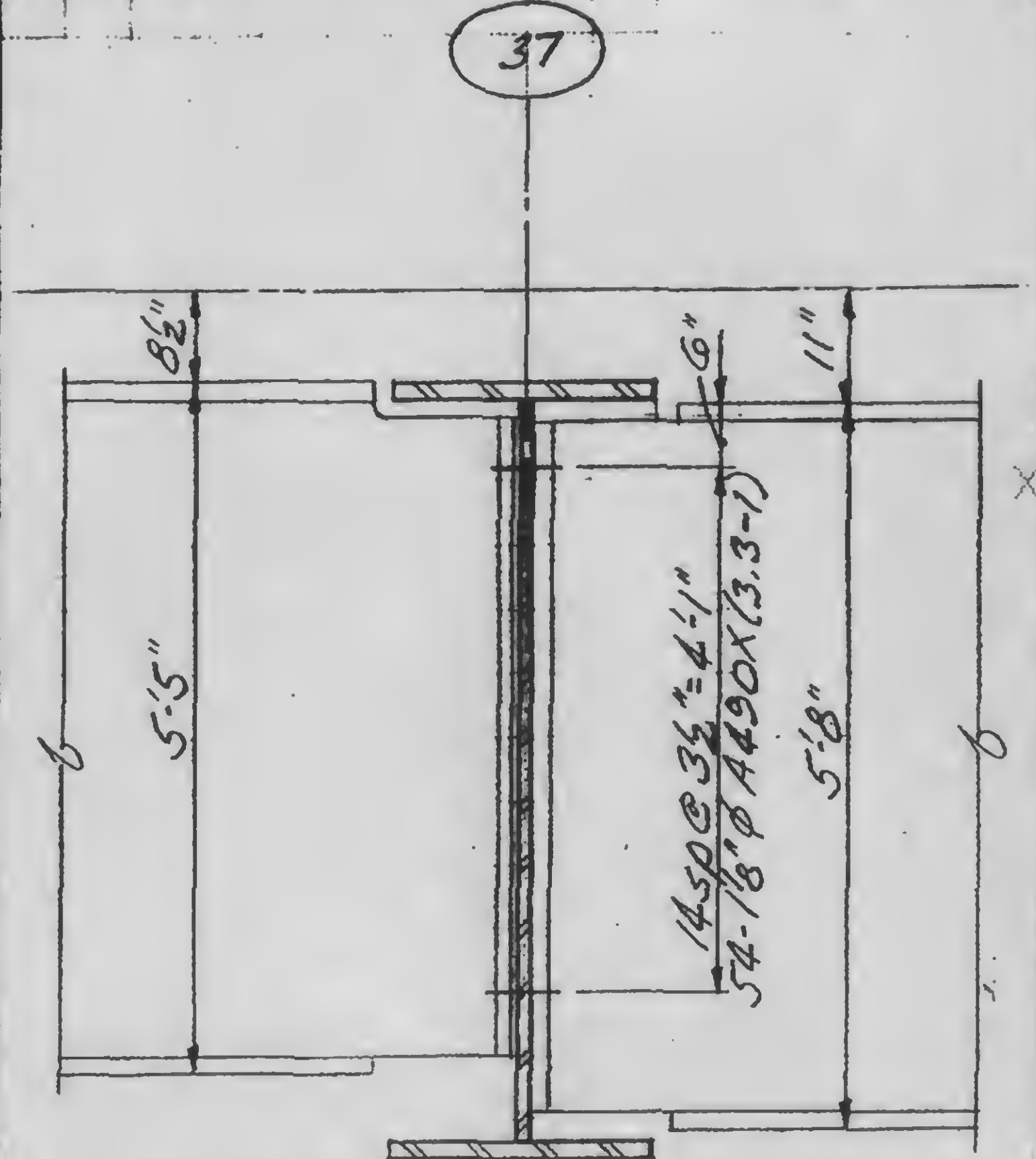
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A



B



C

13-K3.3-Z



DESIGNED

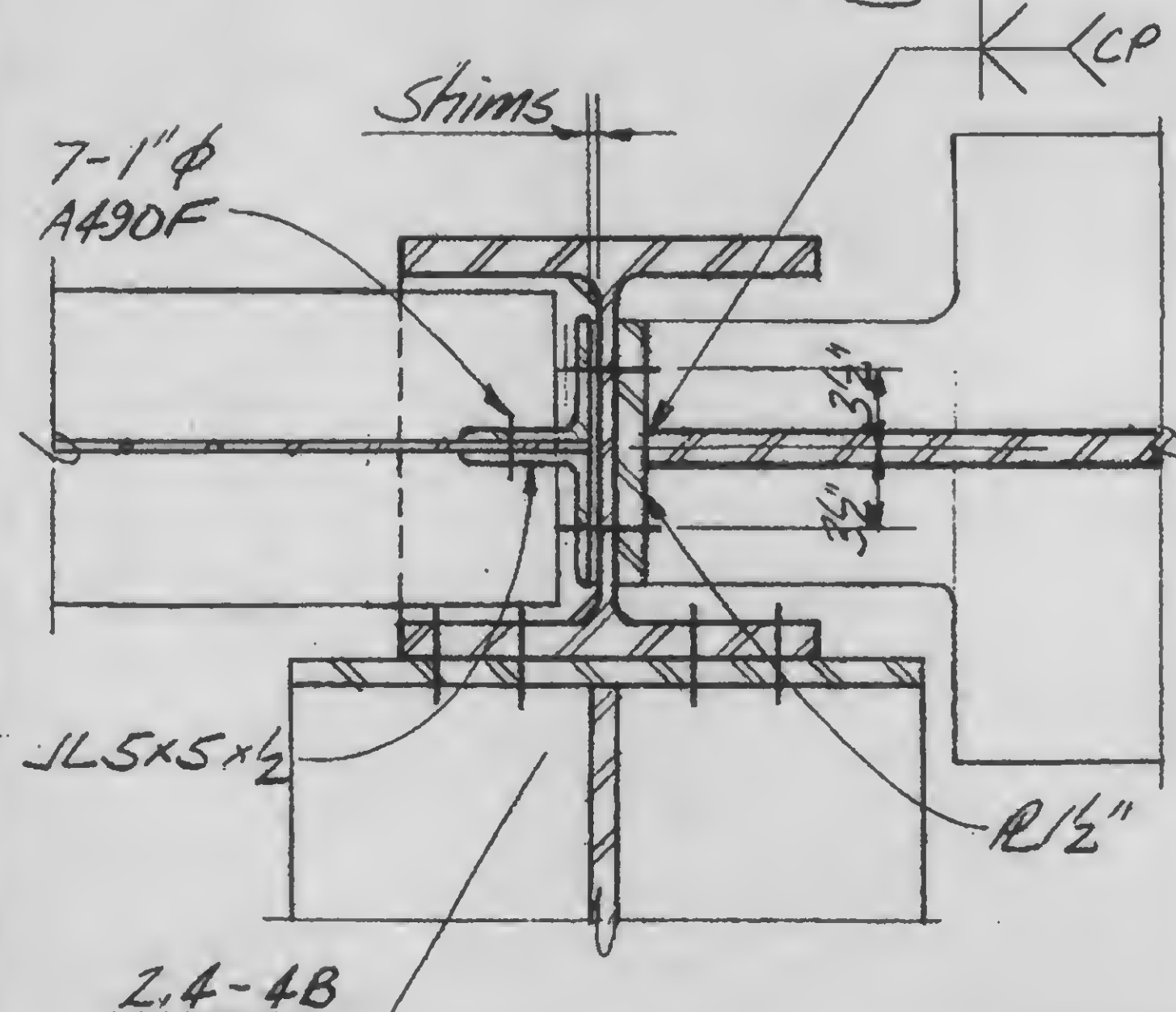
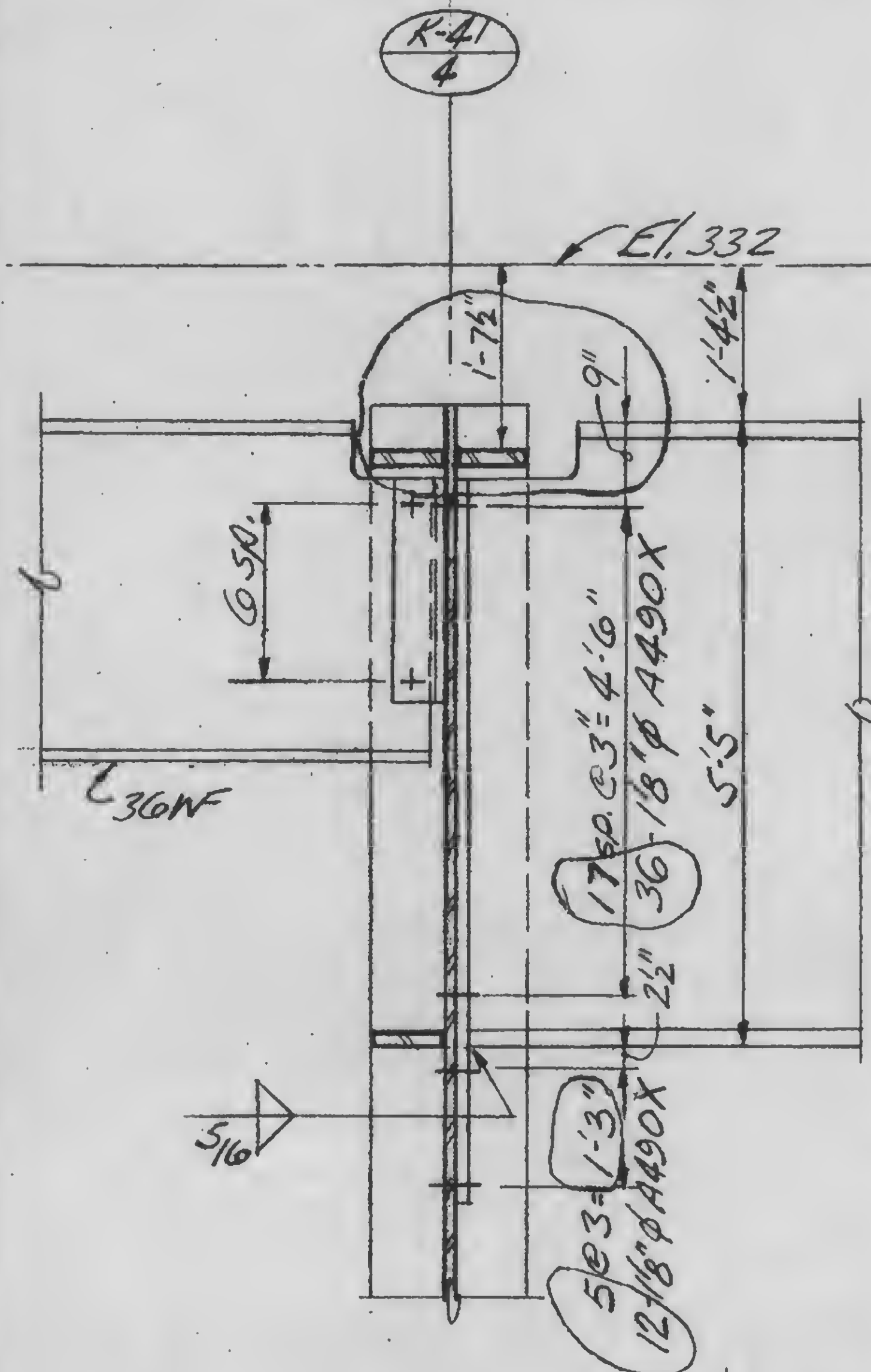
DRAWN

REVIEWED

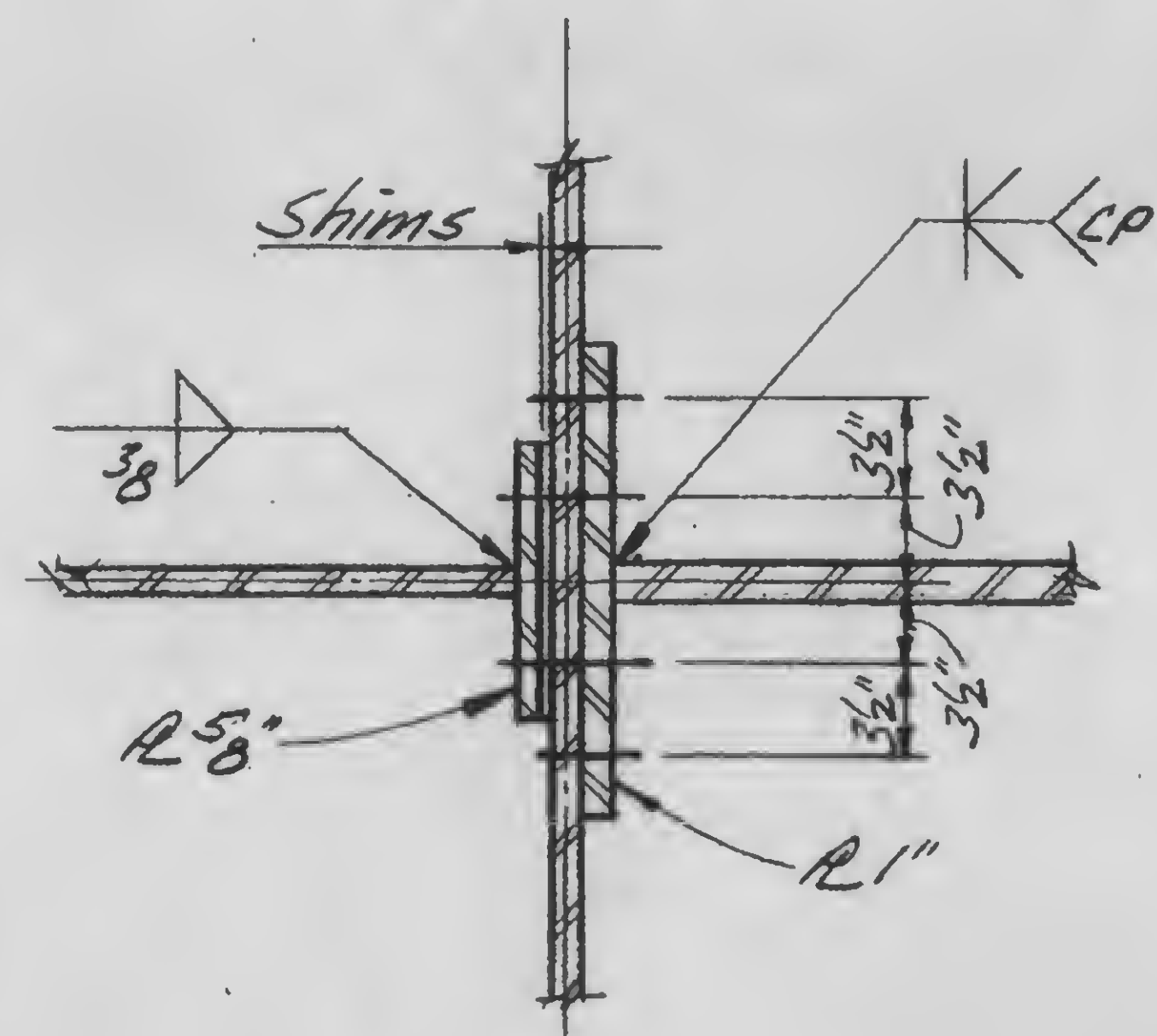
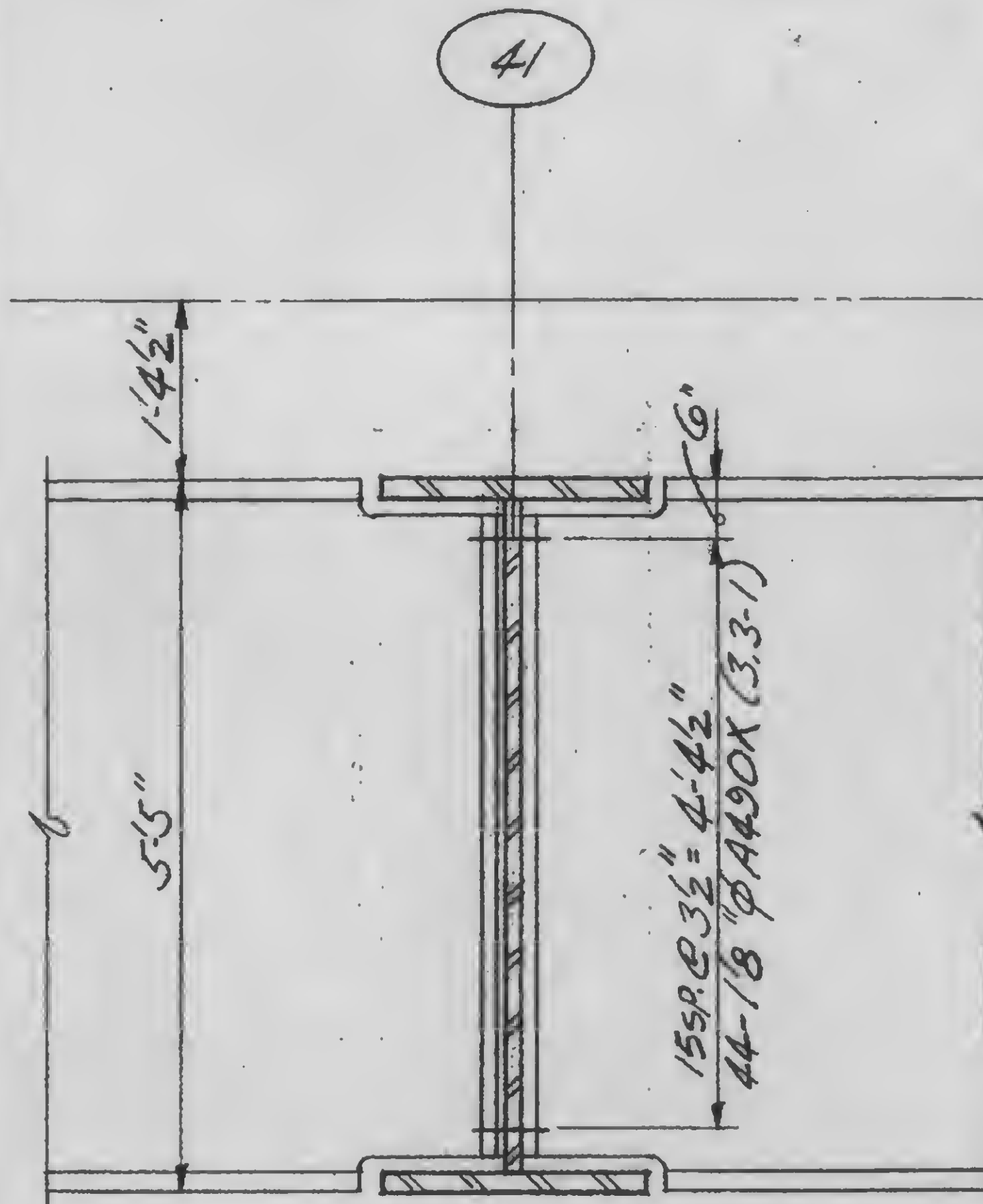
REVISIONS

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construction
11-20-72

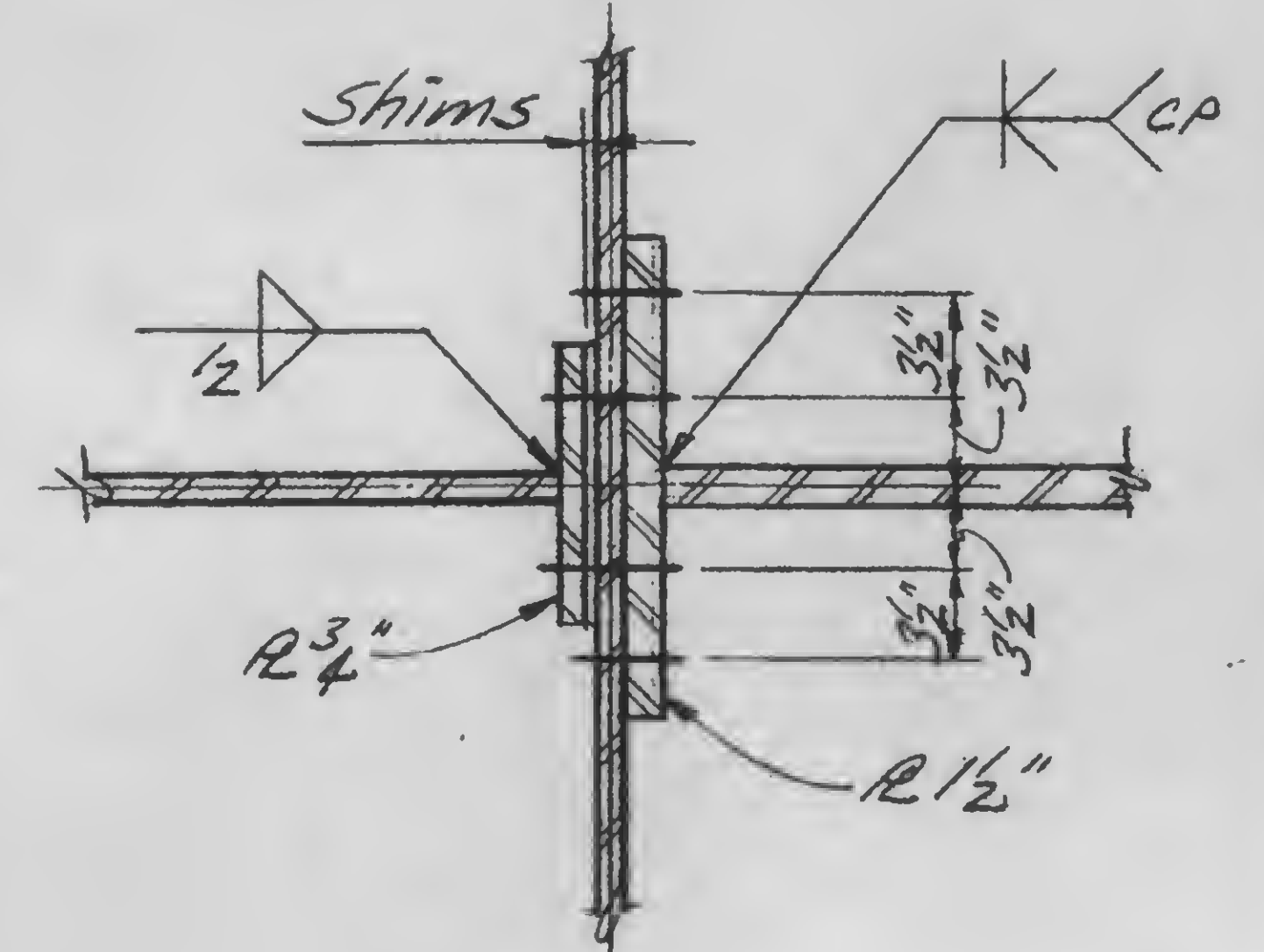
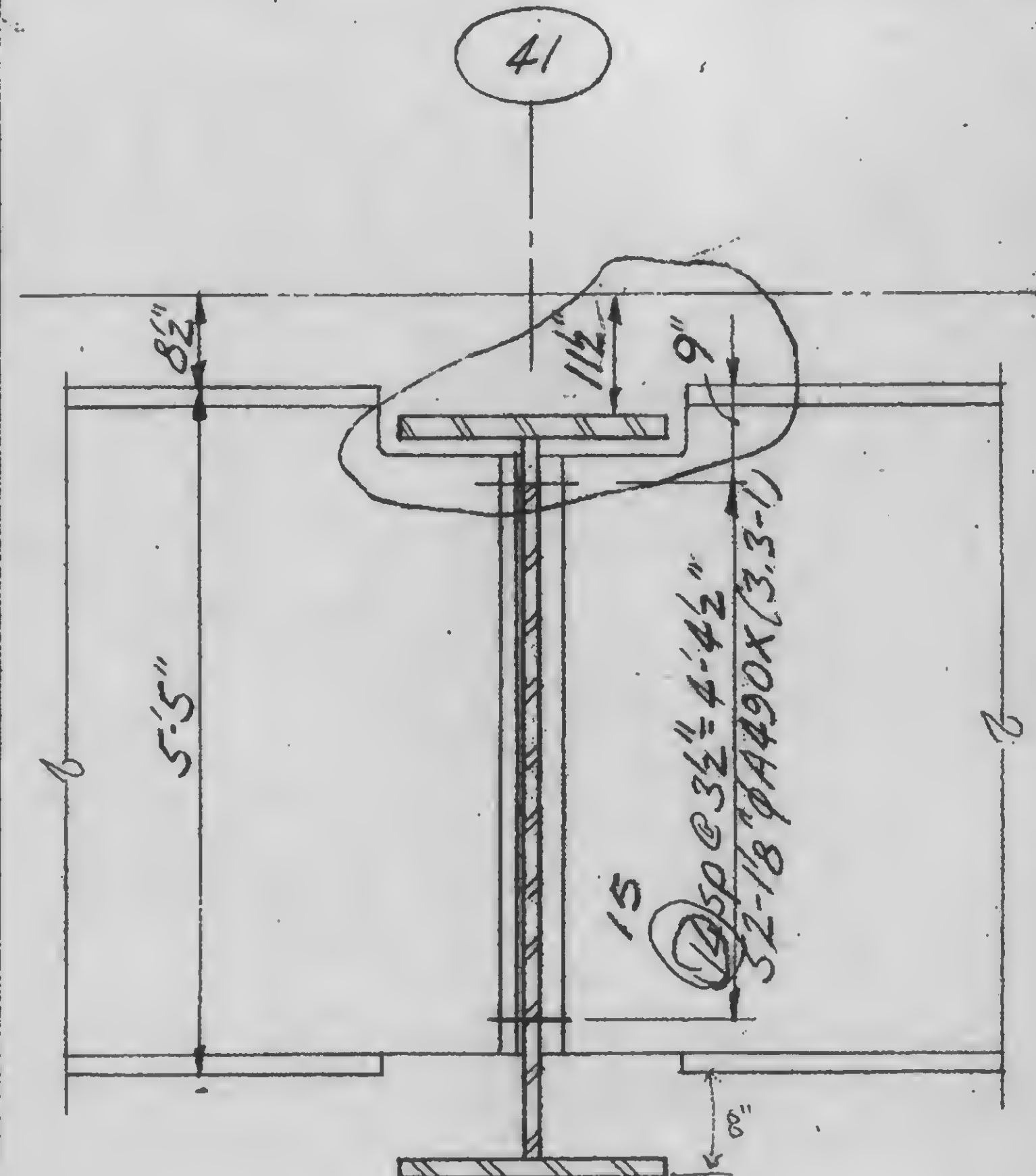
12-11-72



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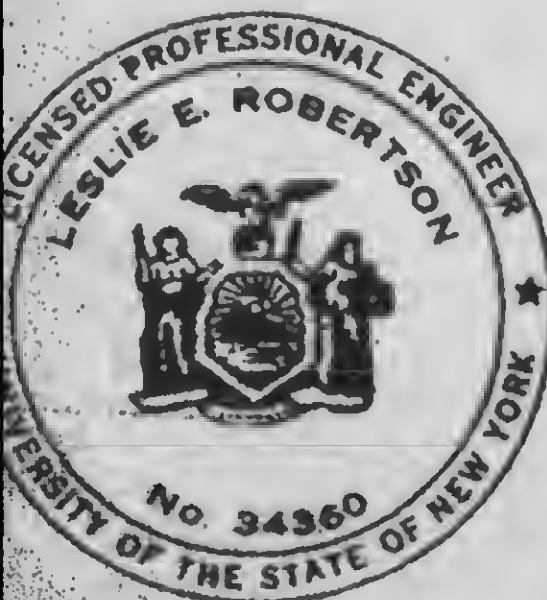


B



C

13-K3.3-3



DRAWN

REVIEWED

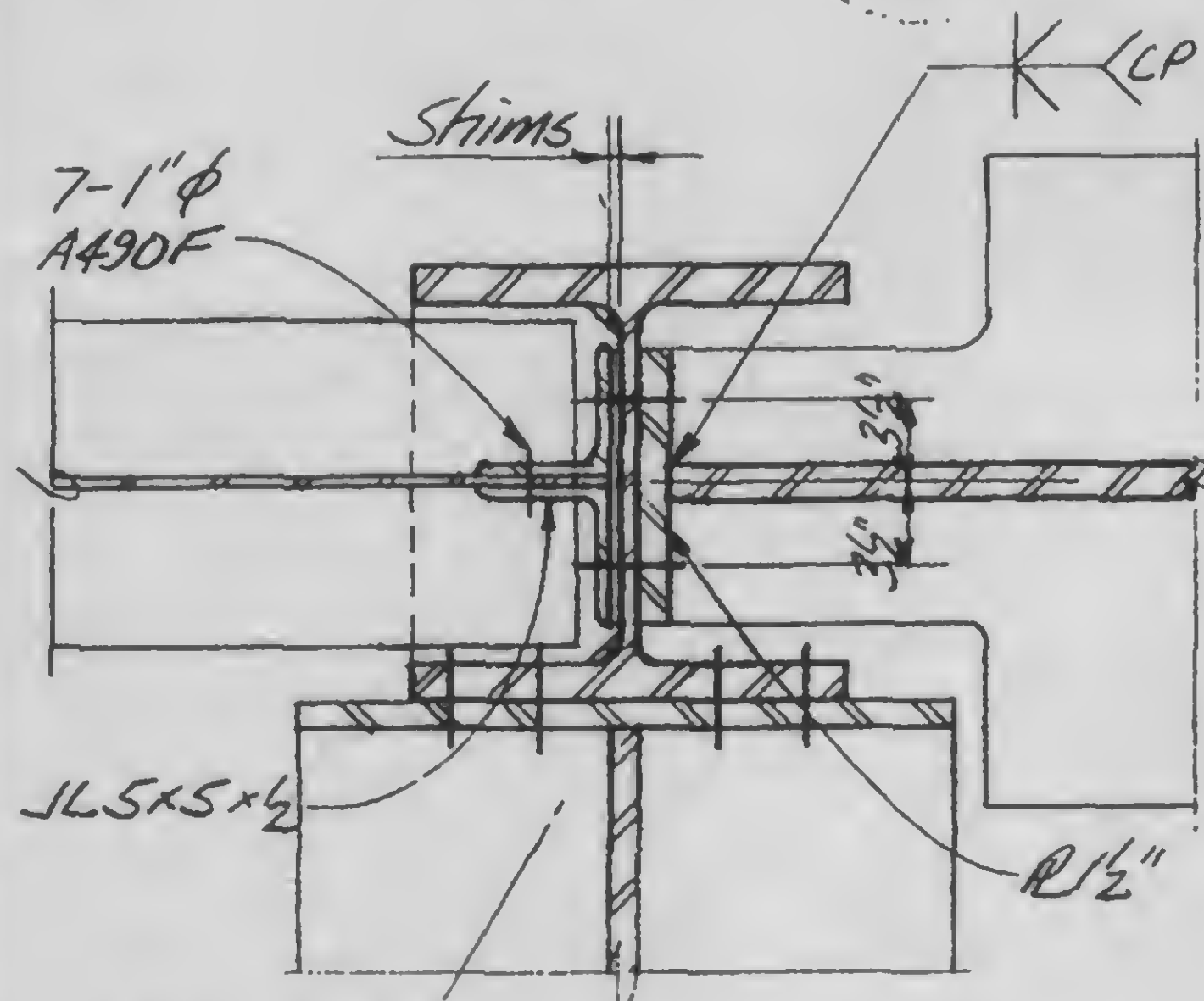
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TITLE GIRDER CONNECTION DETAILS

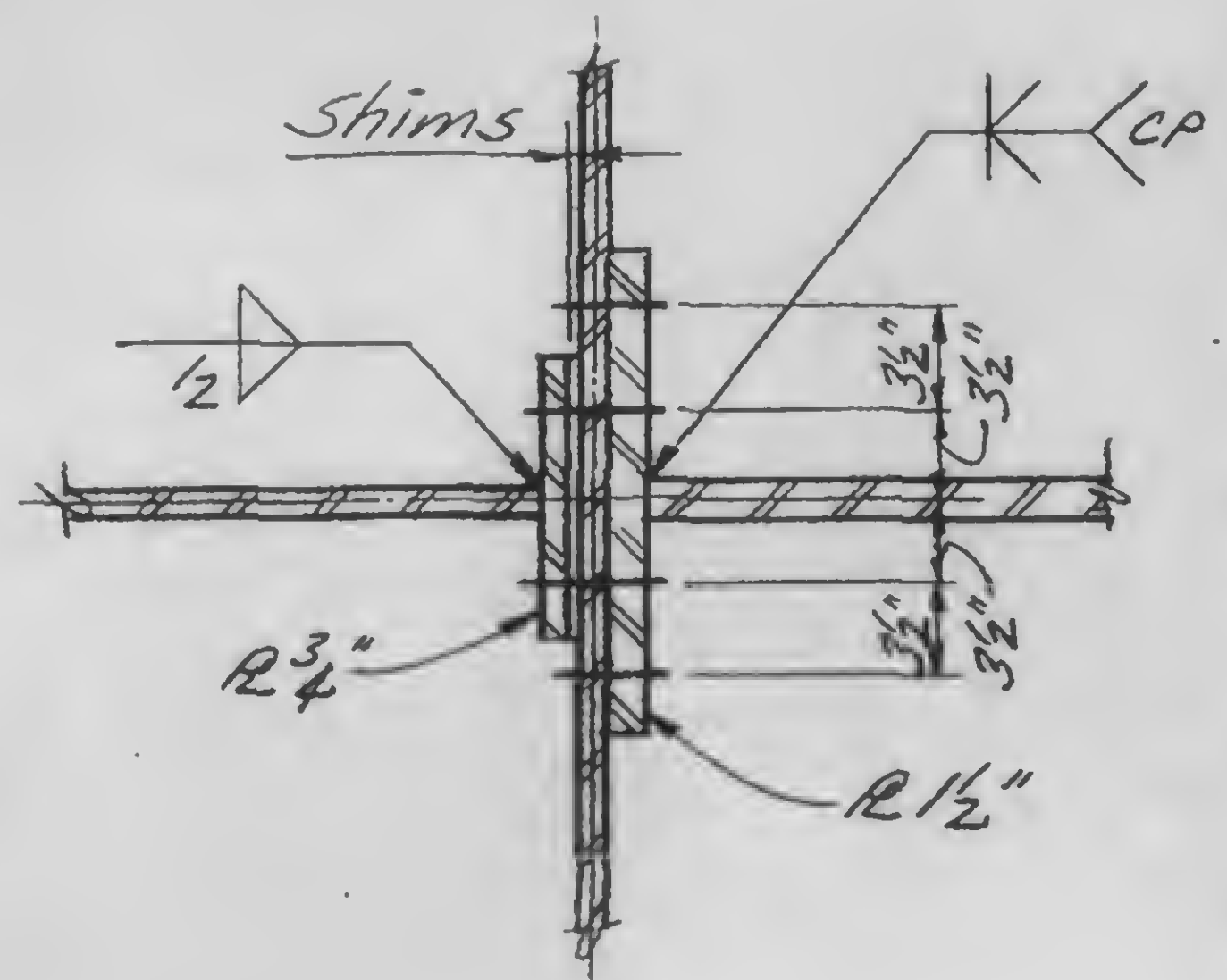
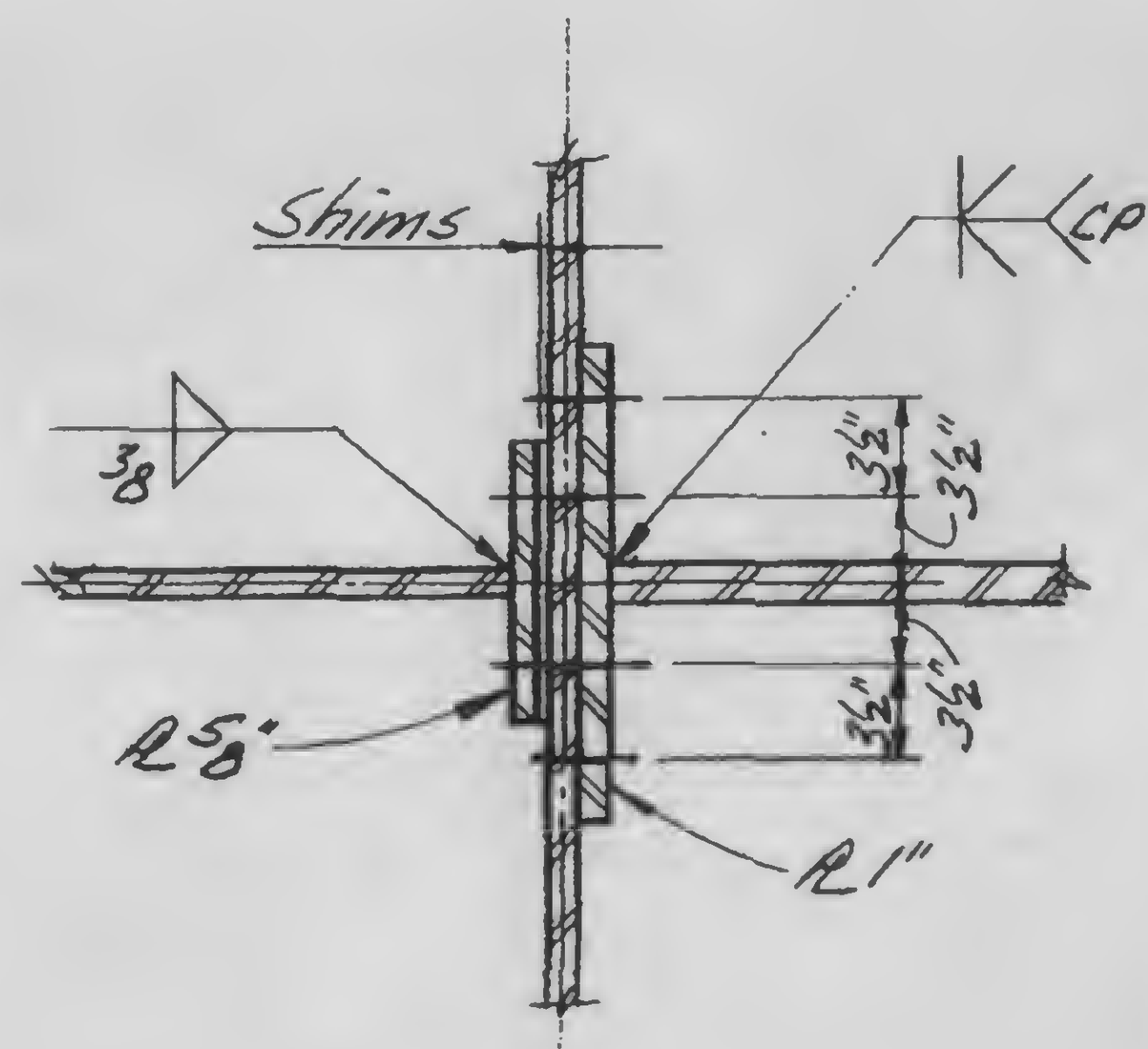
DATE 11-3-72

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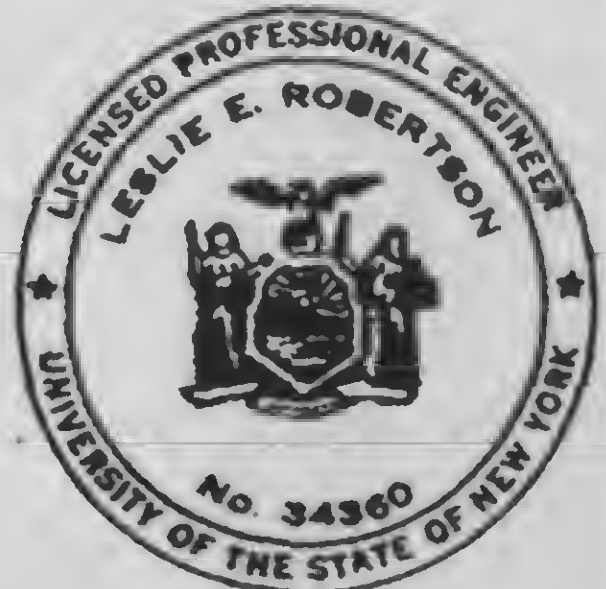
12-11-72



2.4-4B



13-K3.3-3



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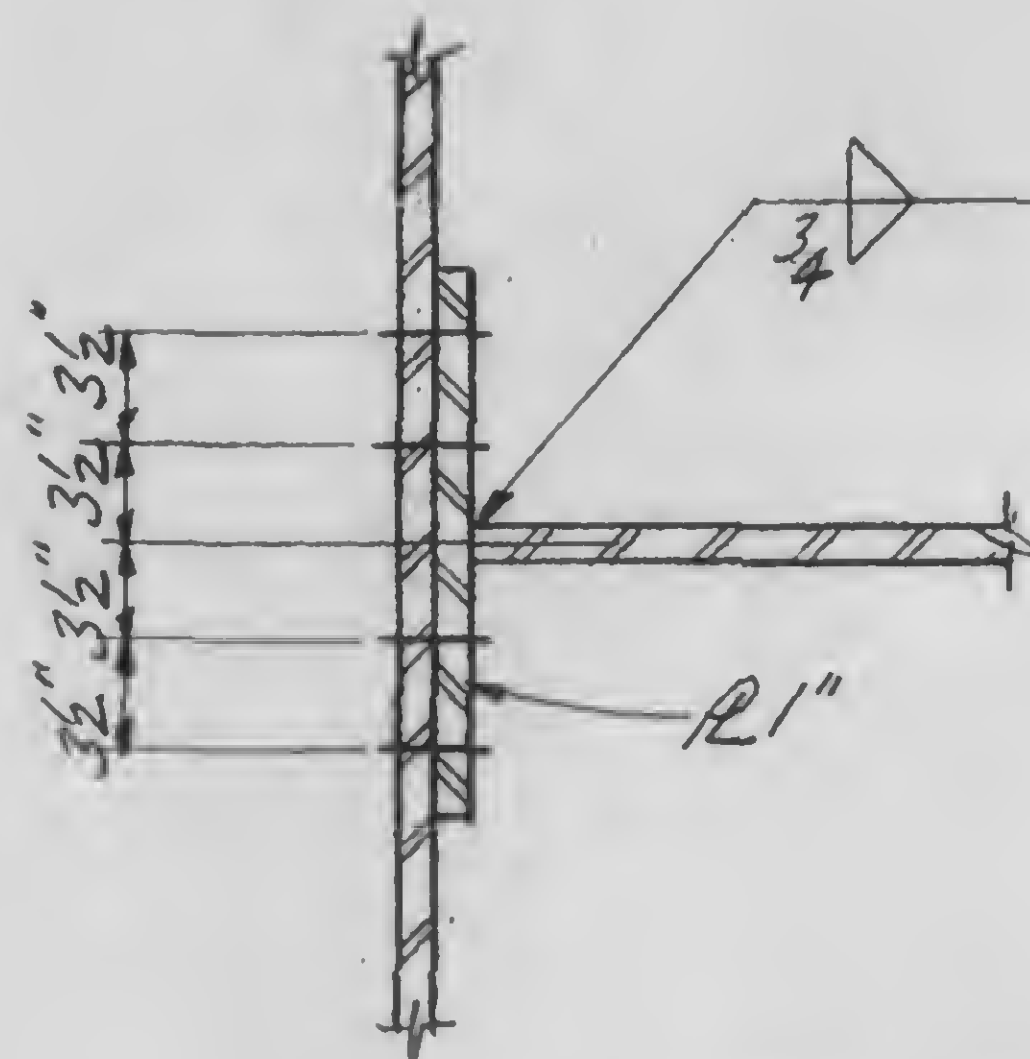
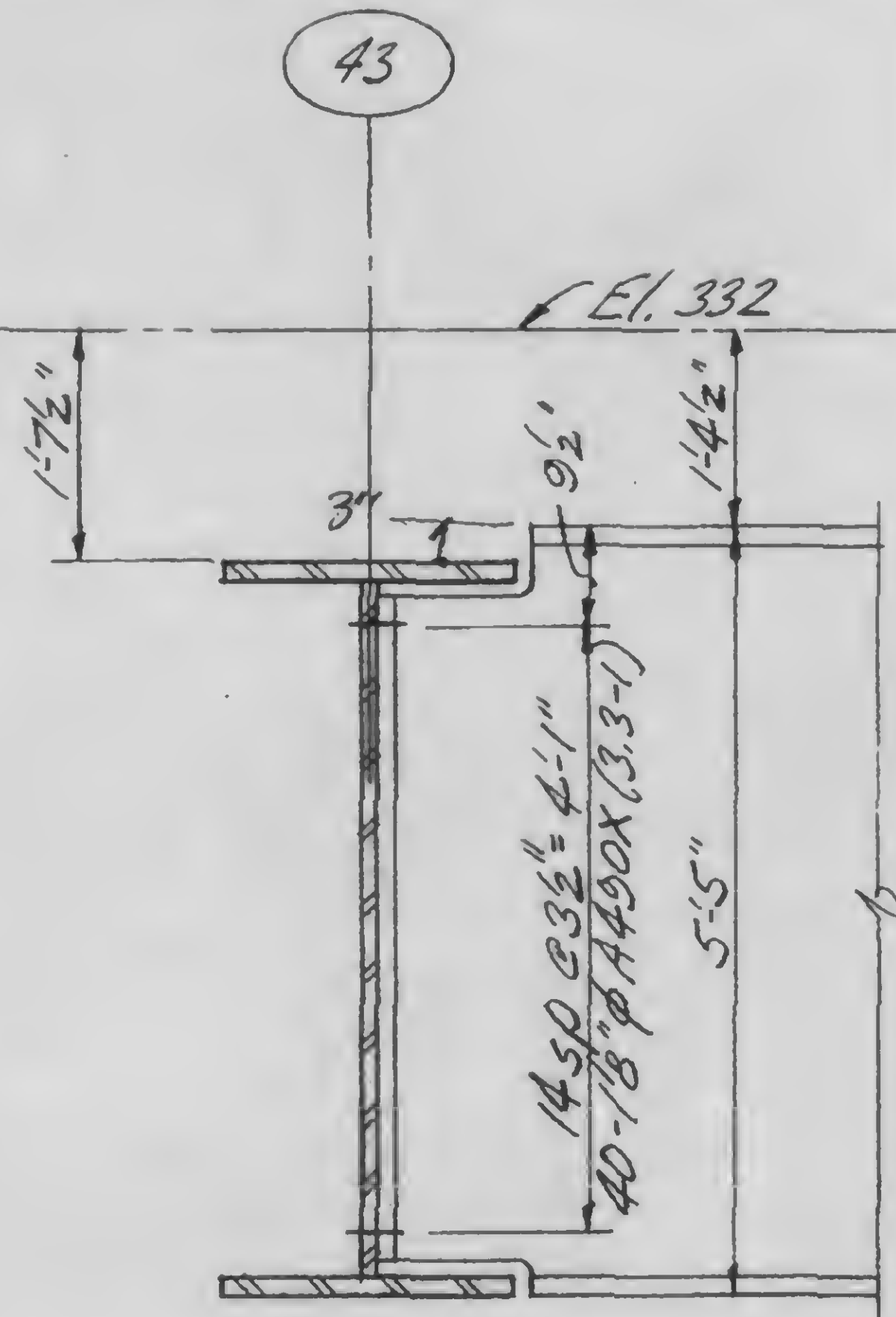
REVIEWED

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TITLE GIRDER CONNECTION DETAILS

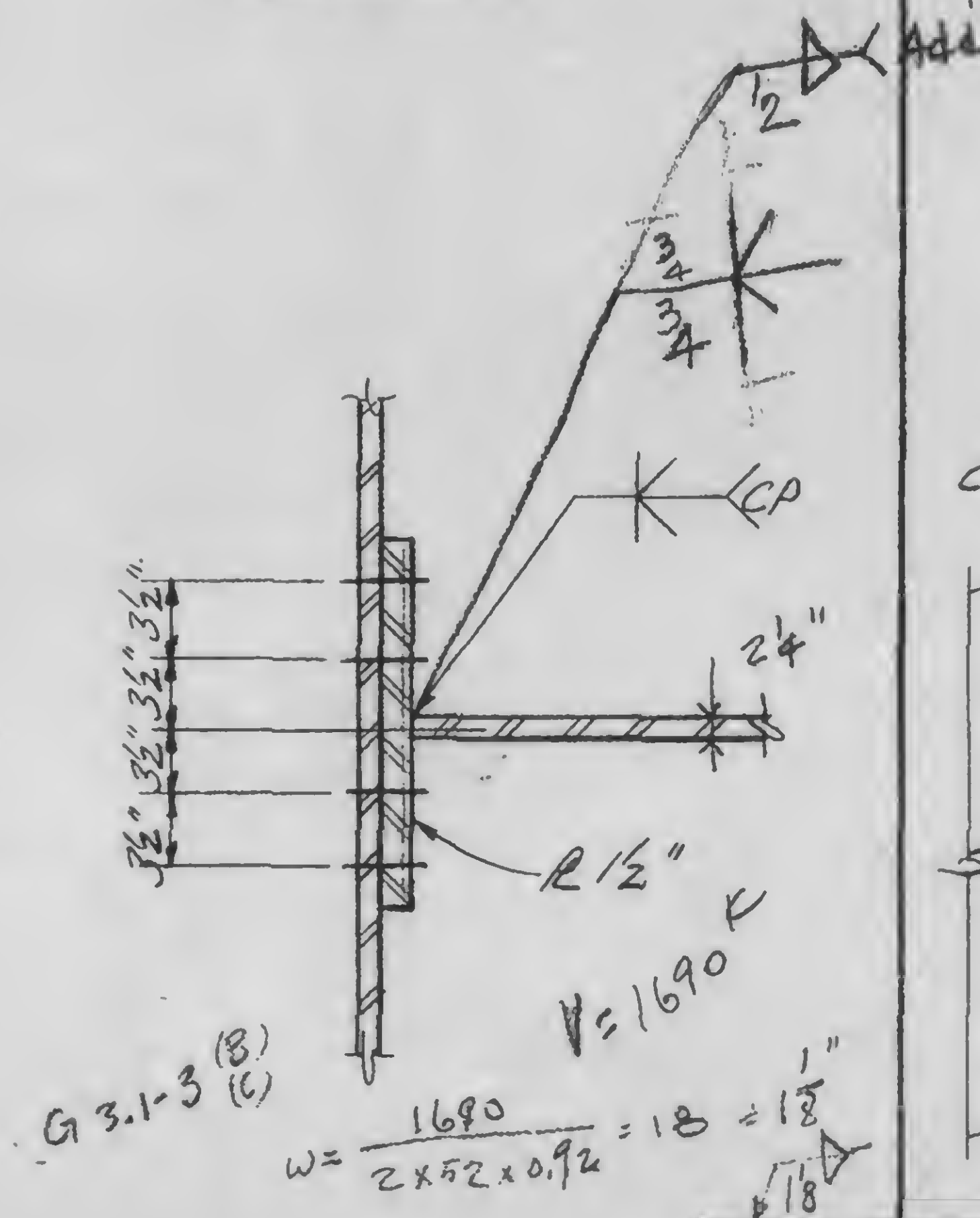
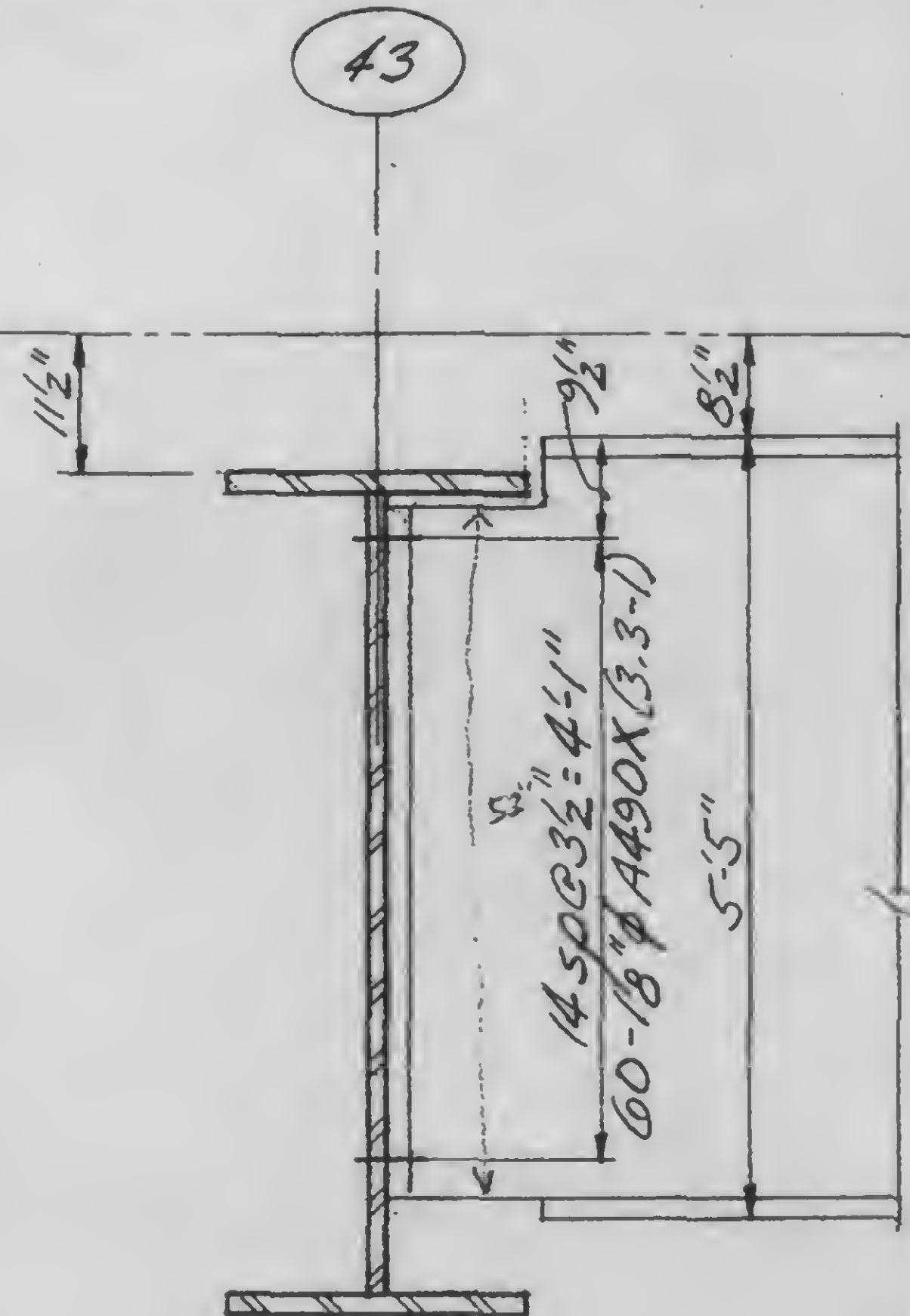
DATE 11-3-72

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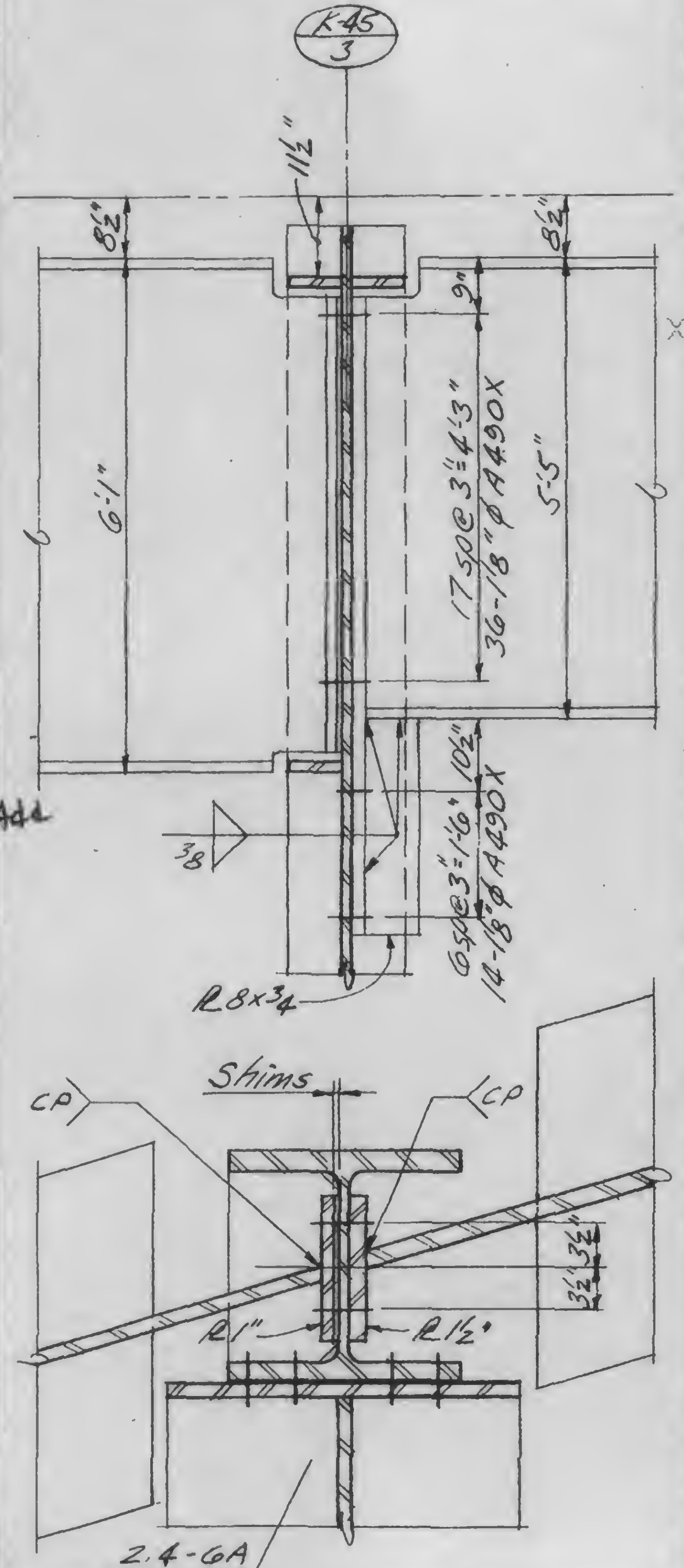
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construction
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3.3-4

A

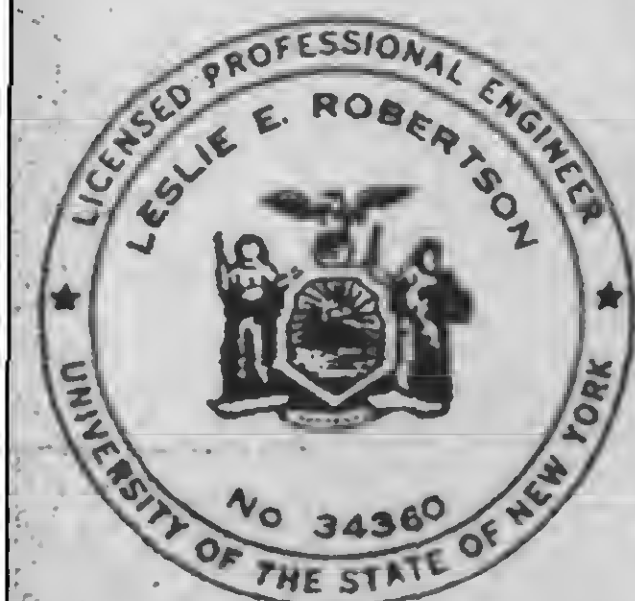


B



13-K3.3-4

C



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN ROBERTSON

Structural Engineers

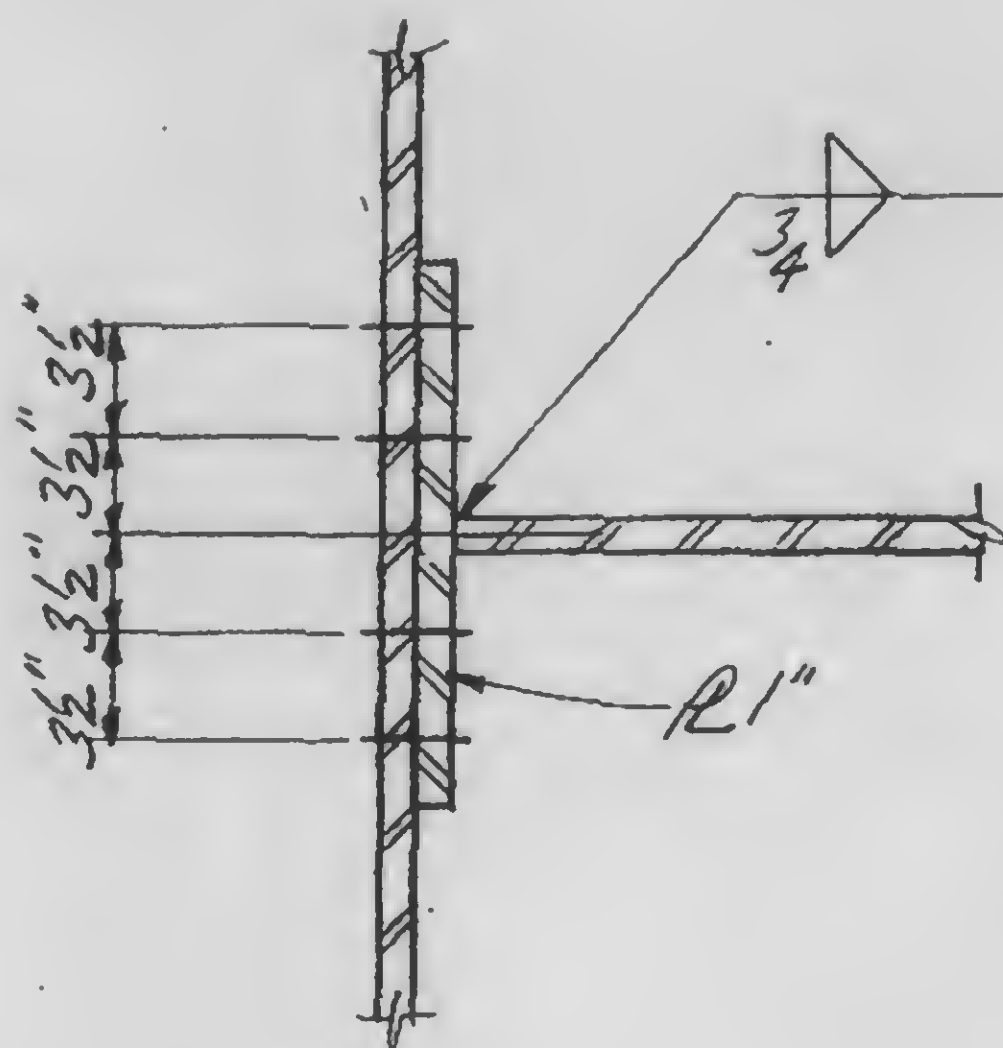
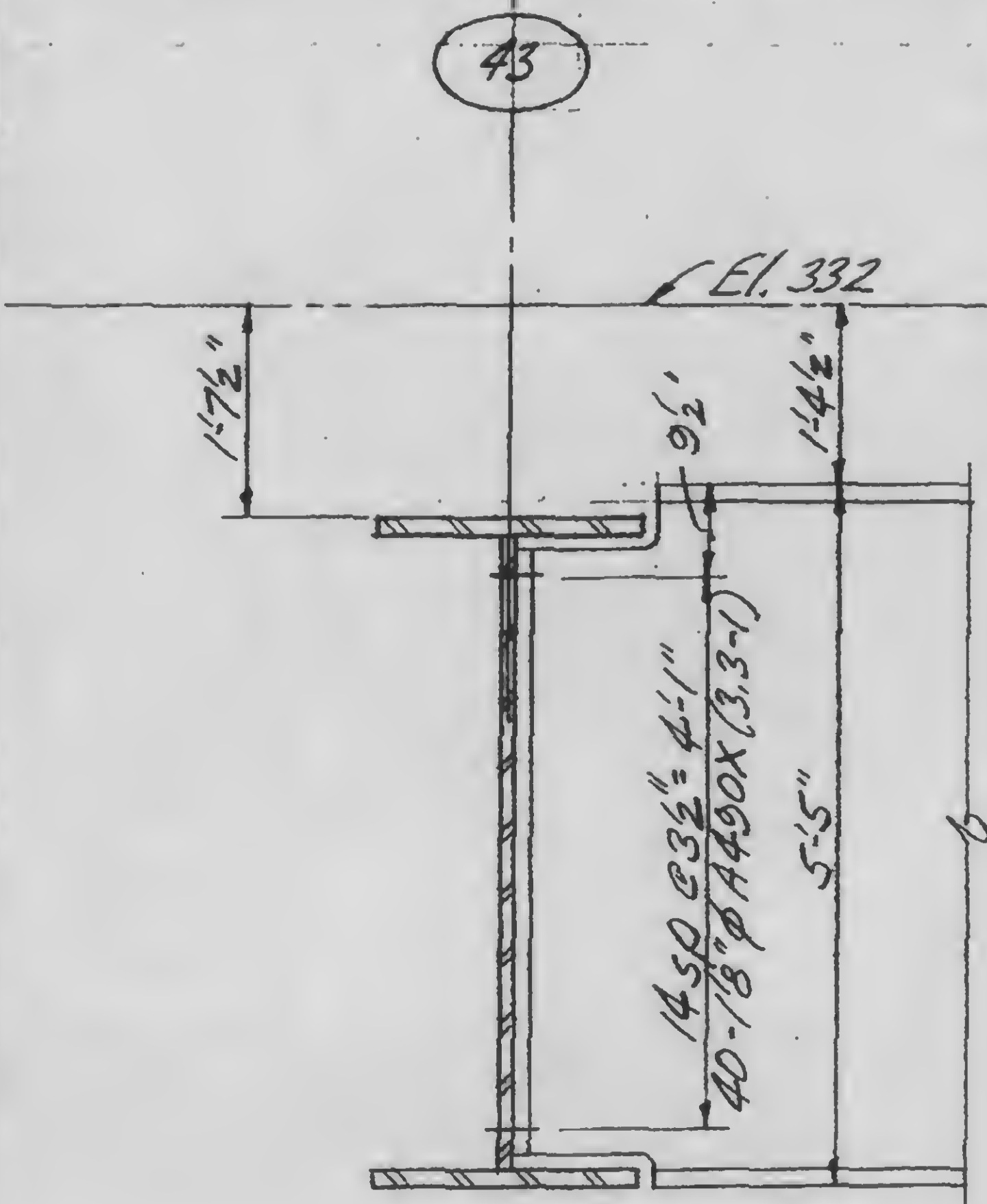
PROJECT THE WORLD TRADE CENTER

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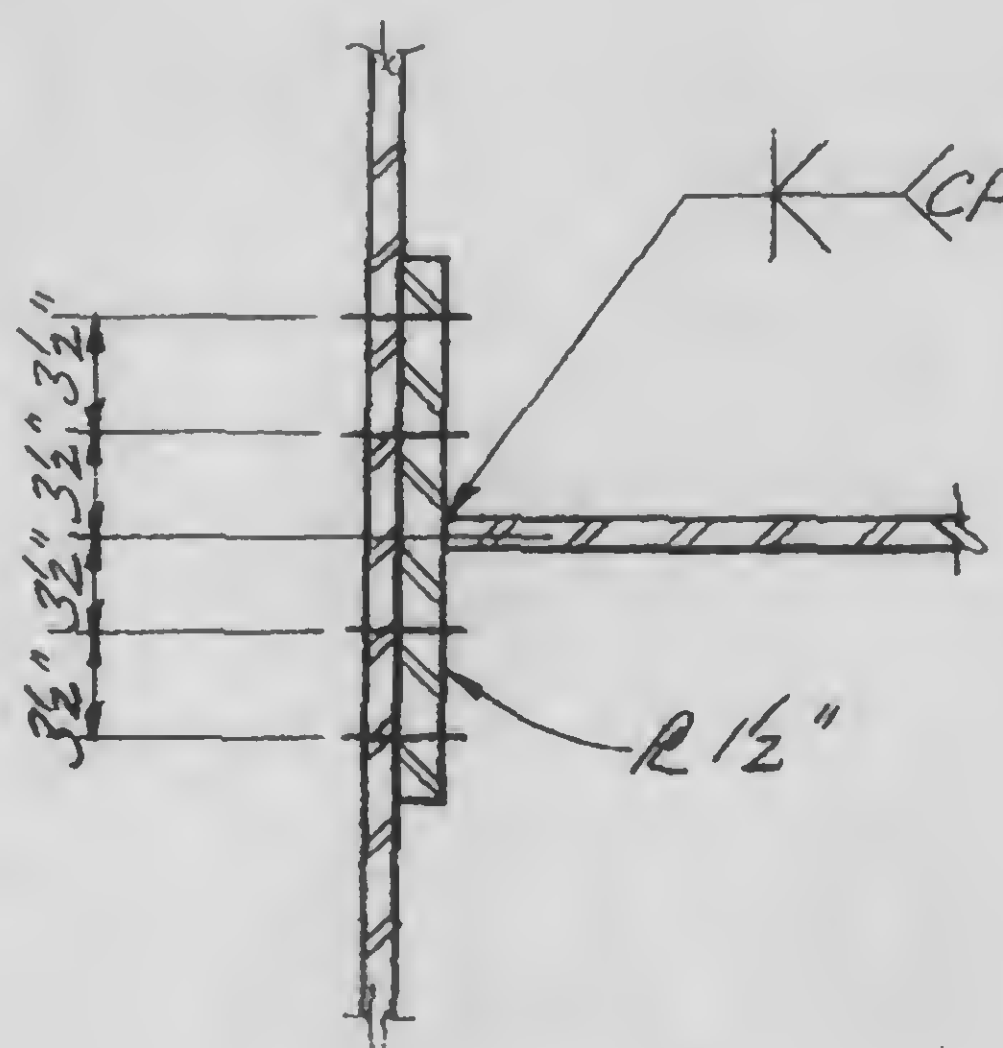
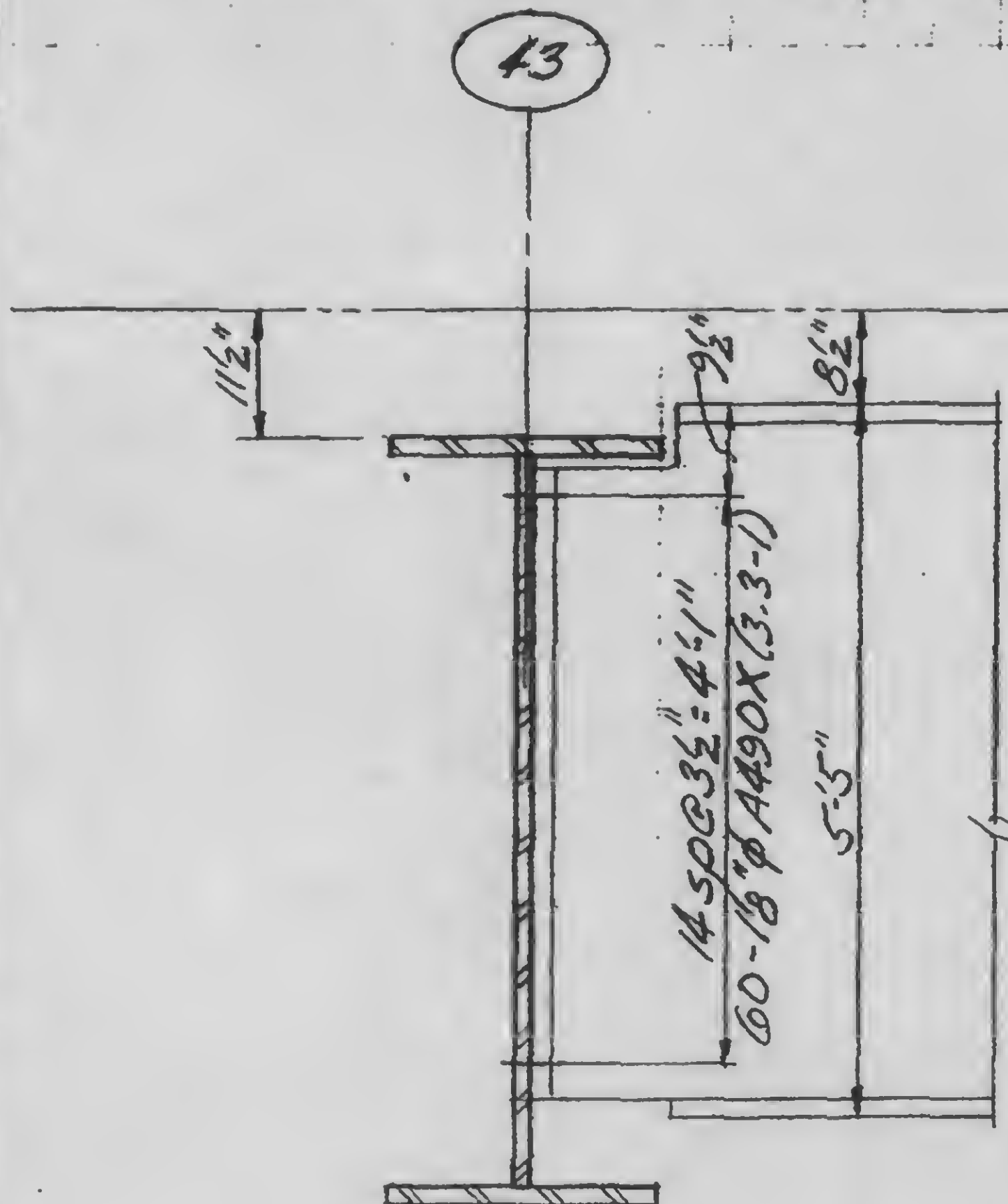
DATE 11-3-72

REVISIONS

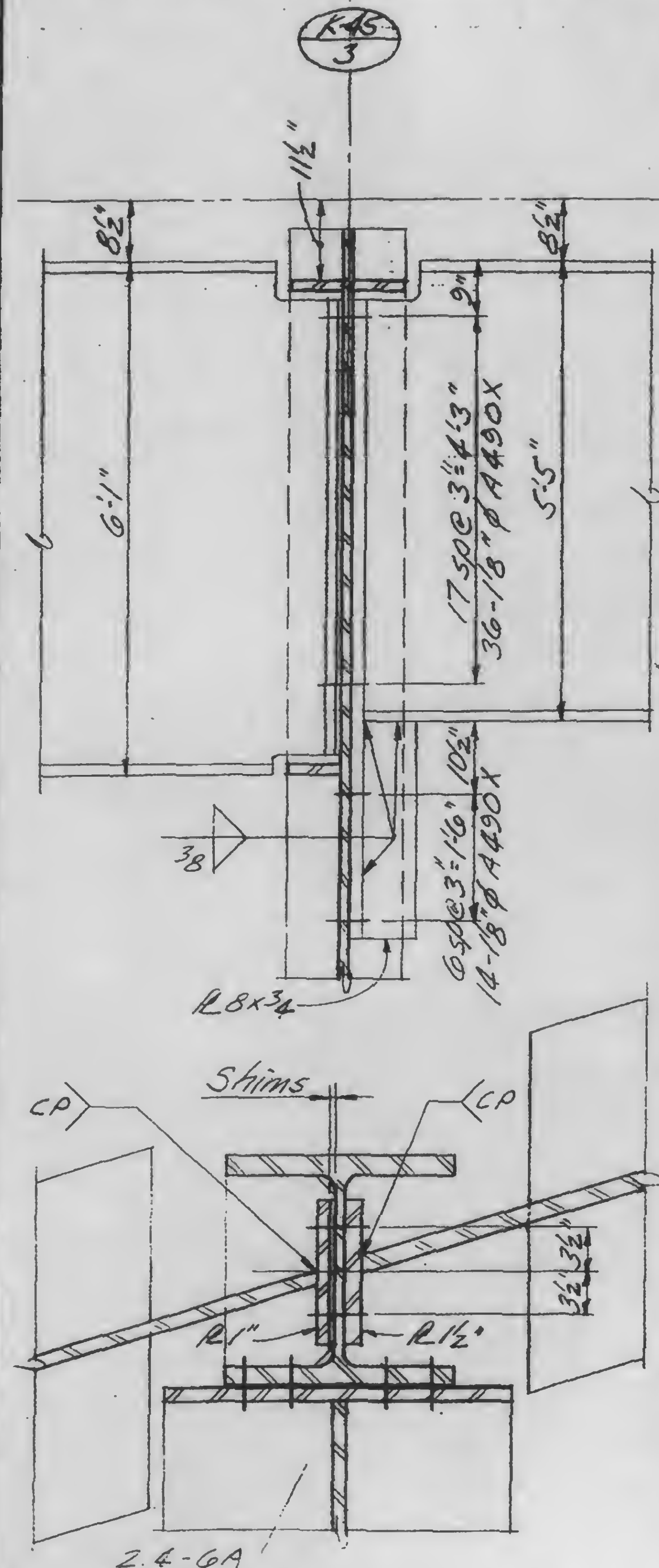
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construction
11-20-72



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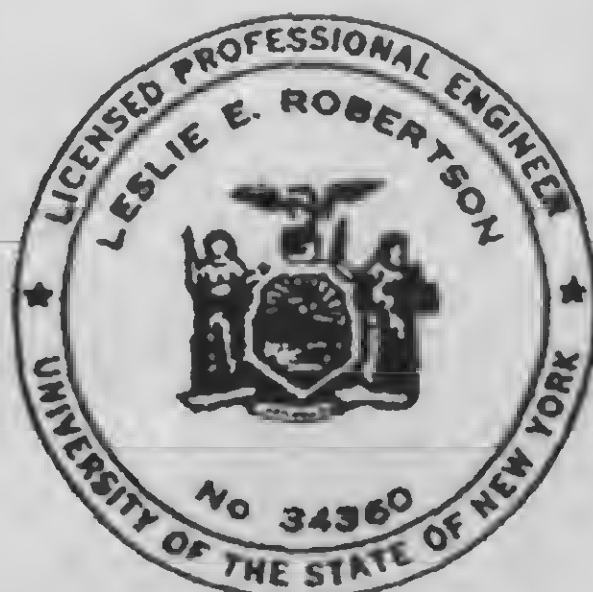


B



C

13-K3.3-4



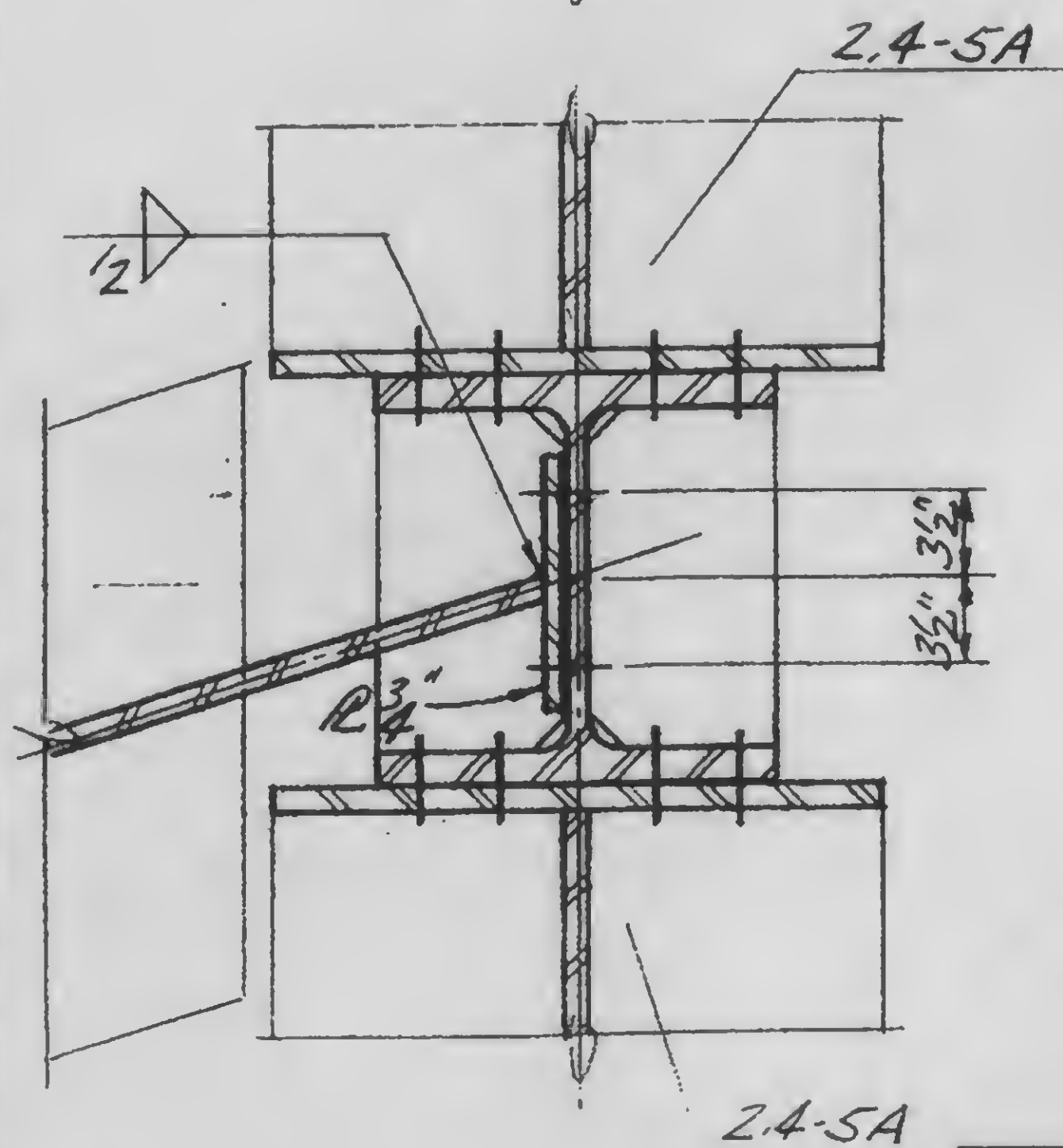
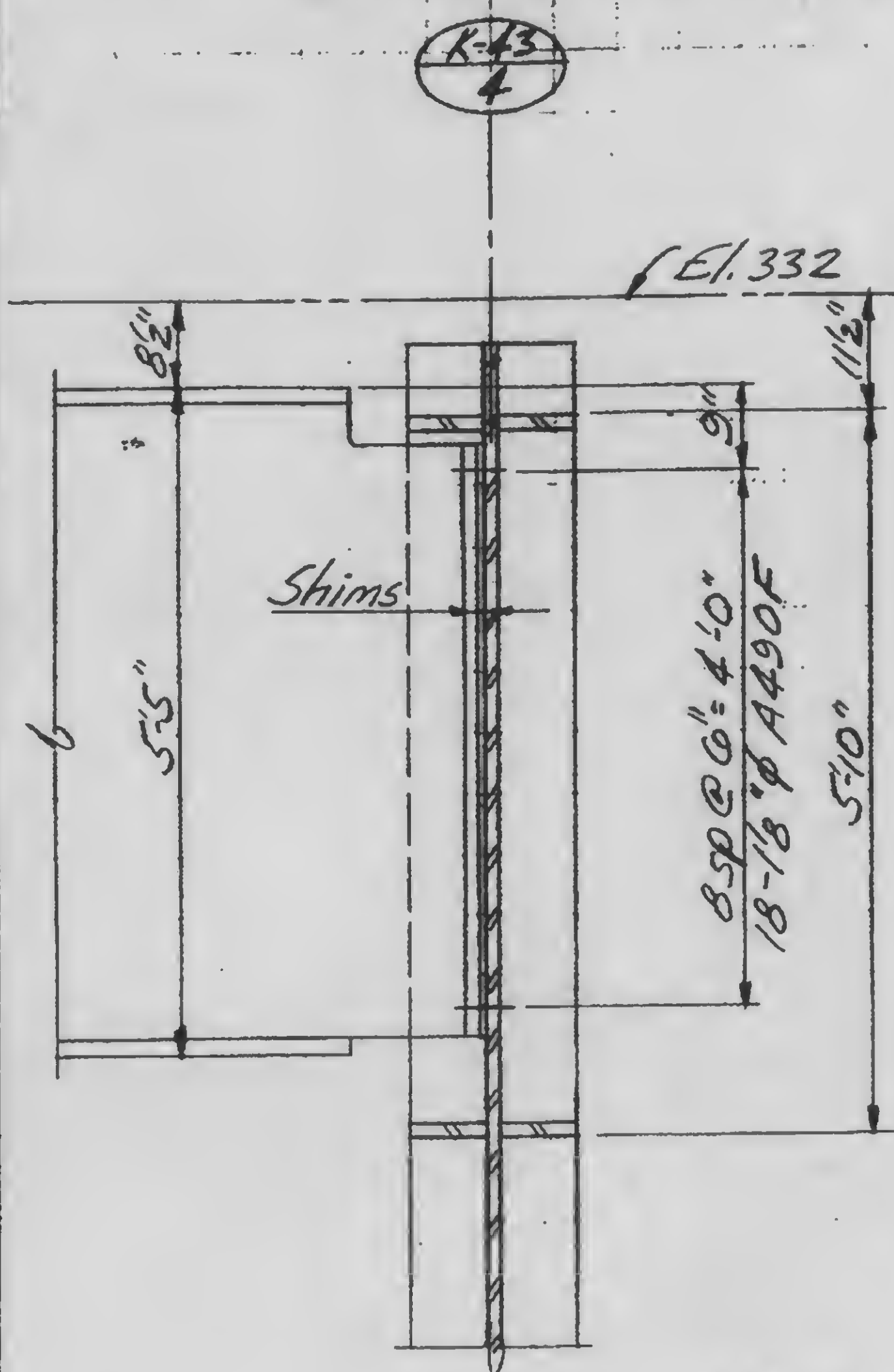
DESIGNED

DRAWN

REVIEWED

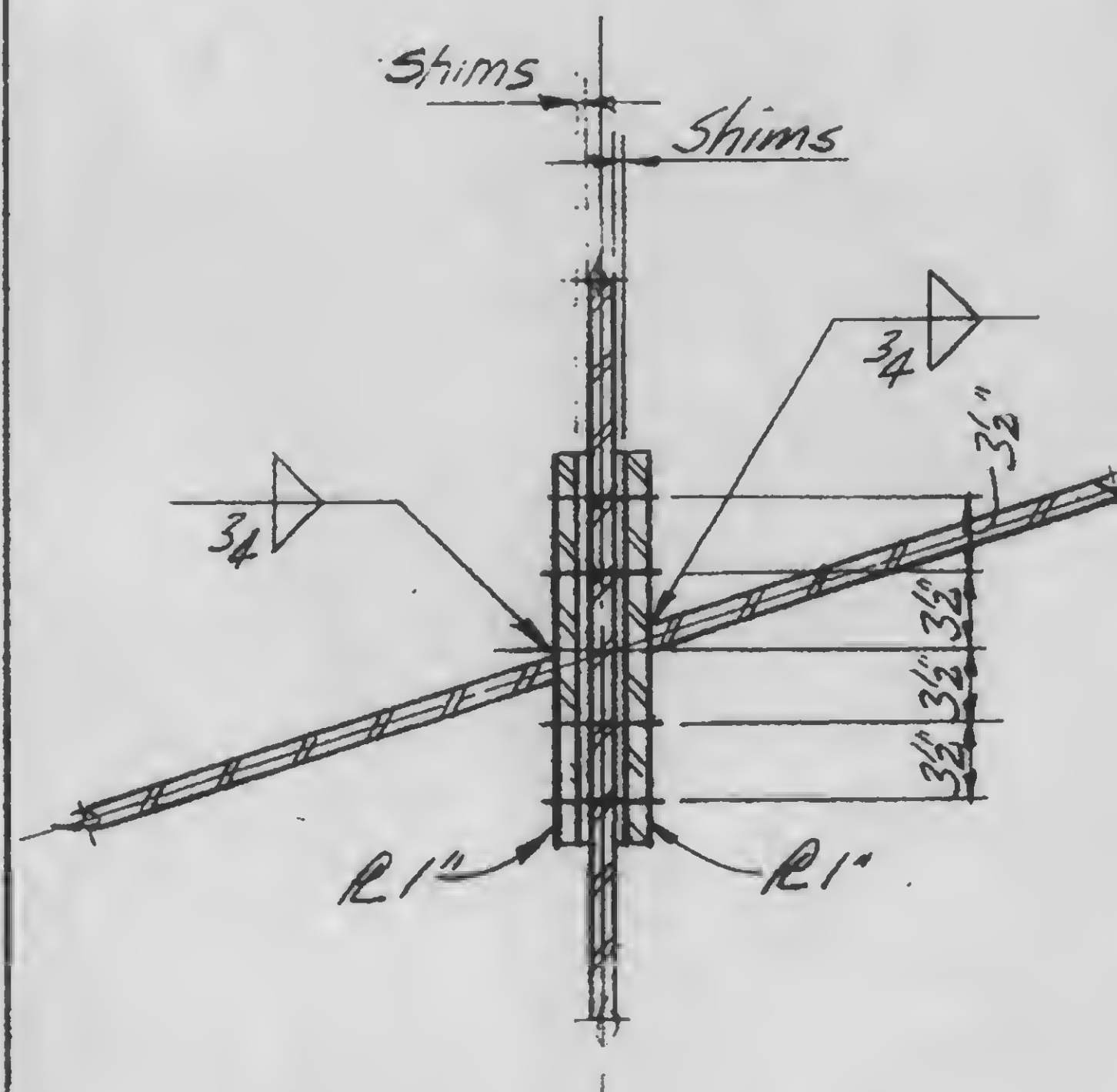
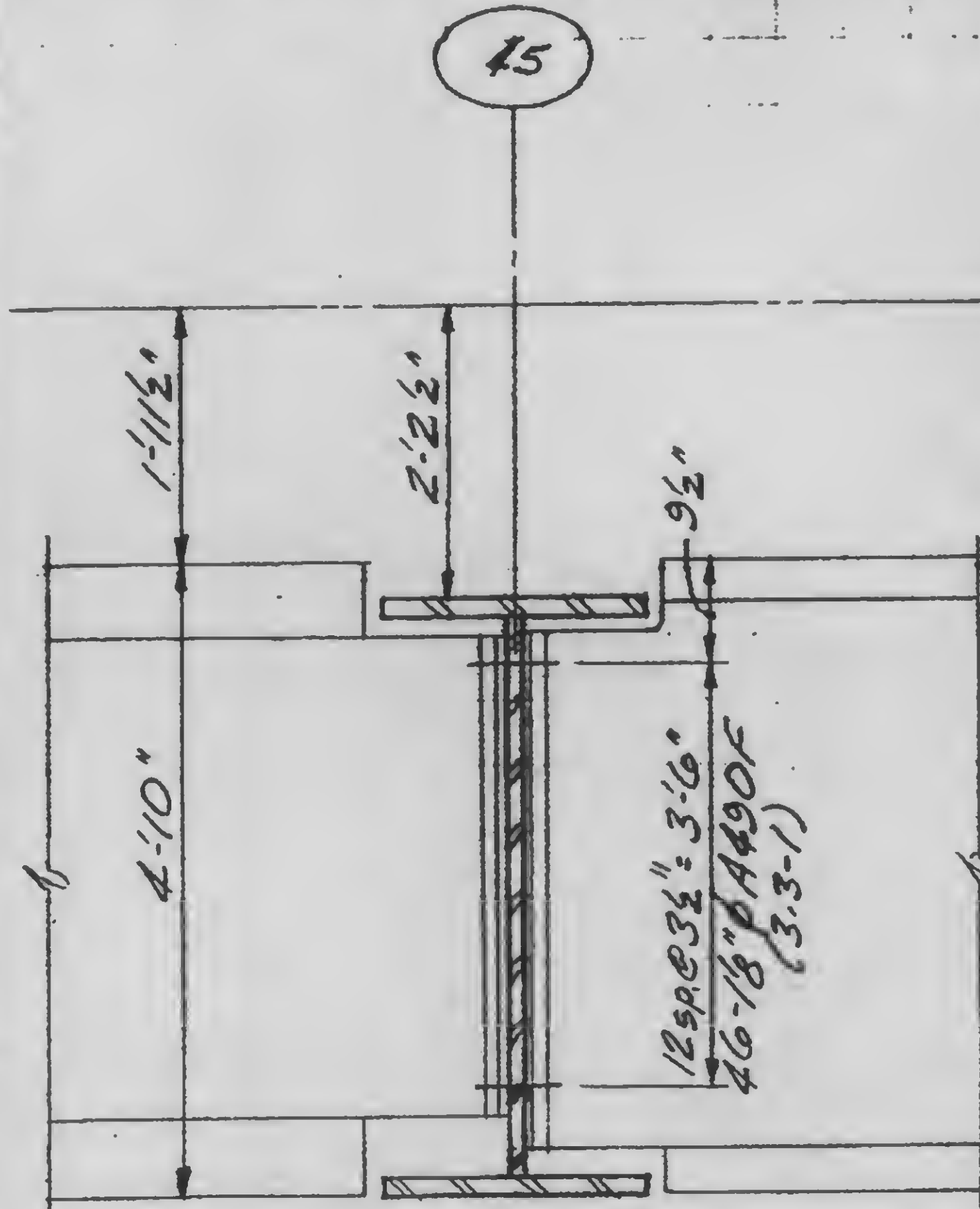
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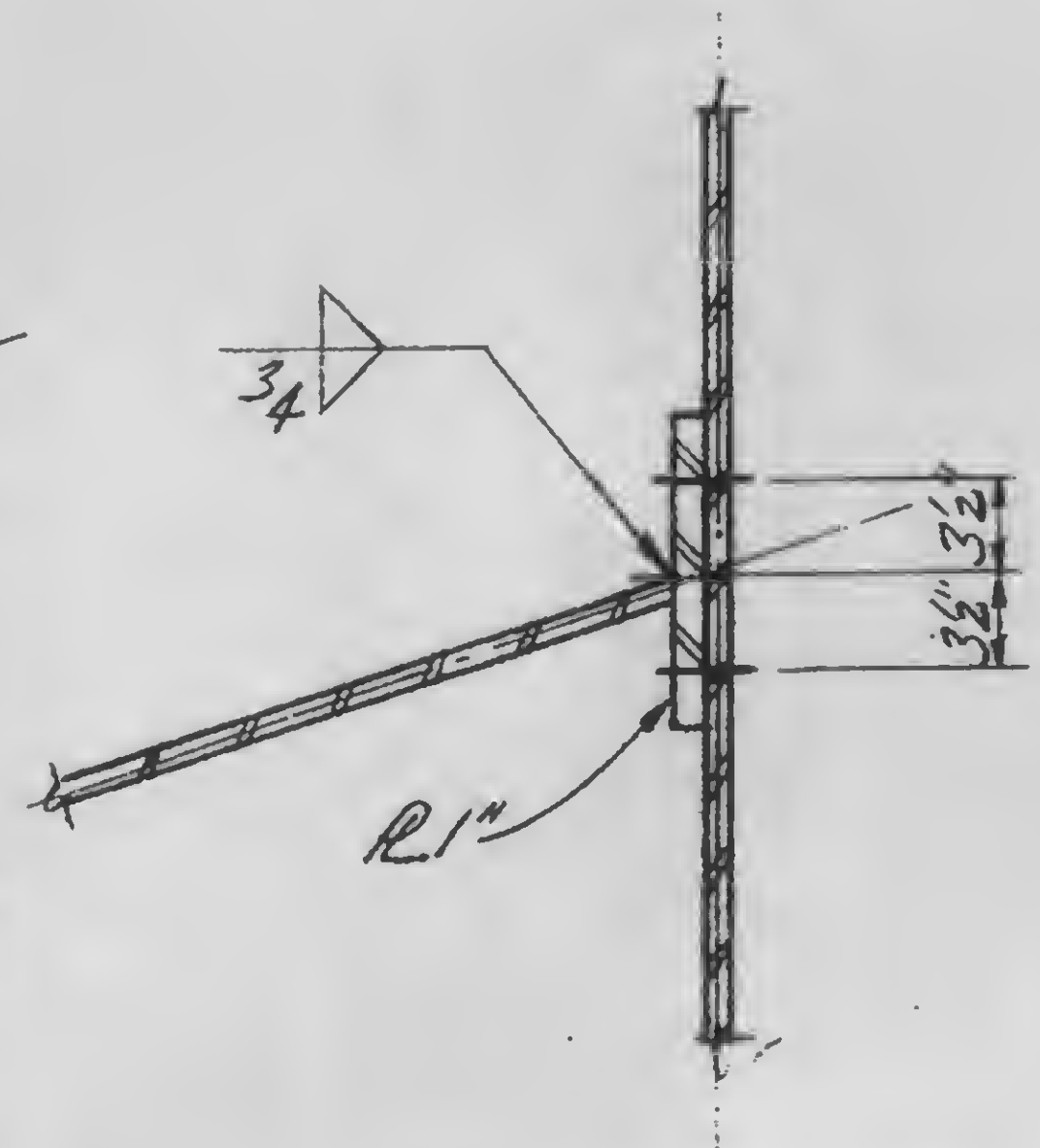
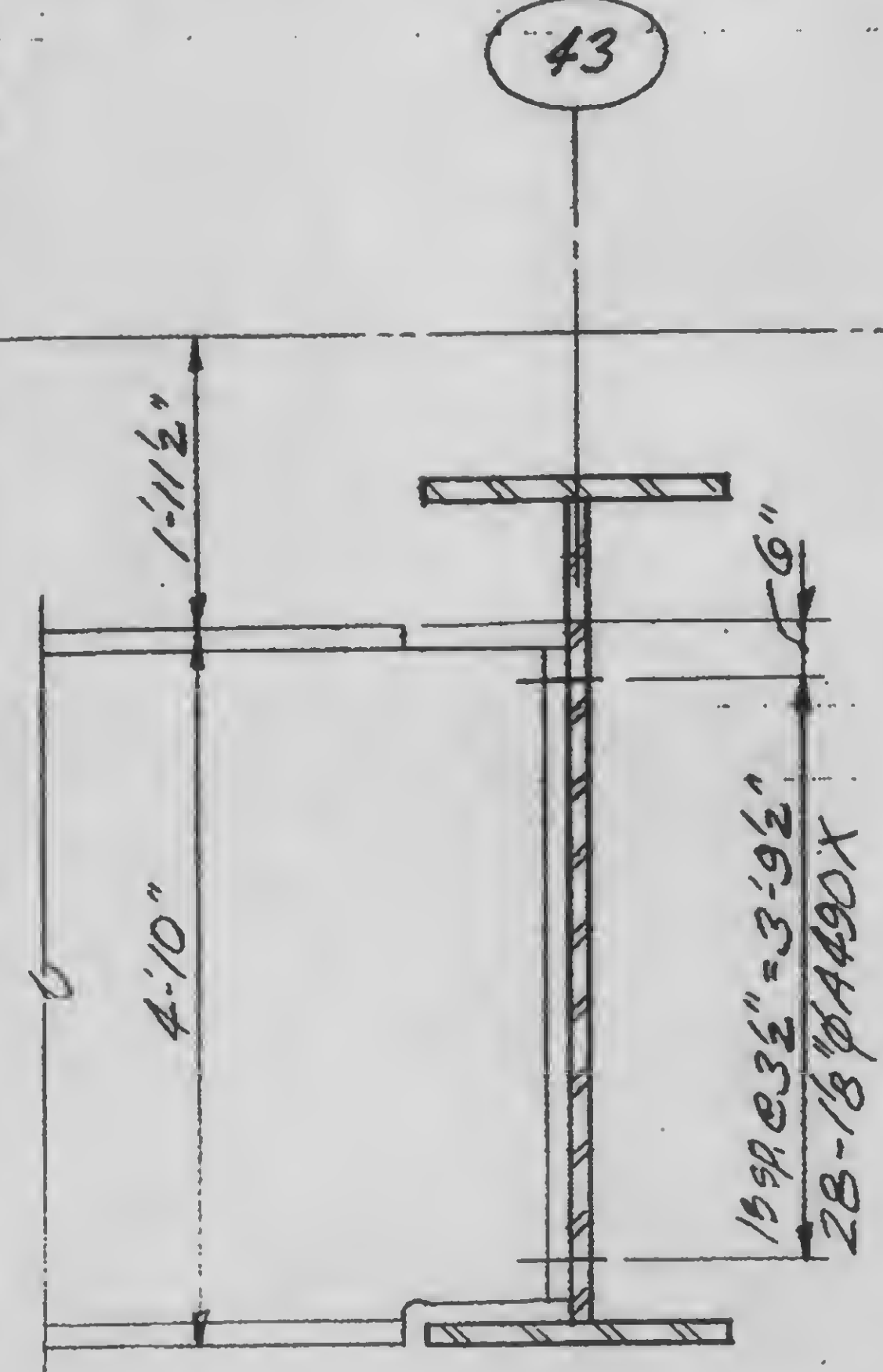


2.4-5A

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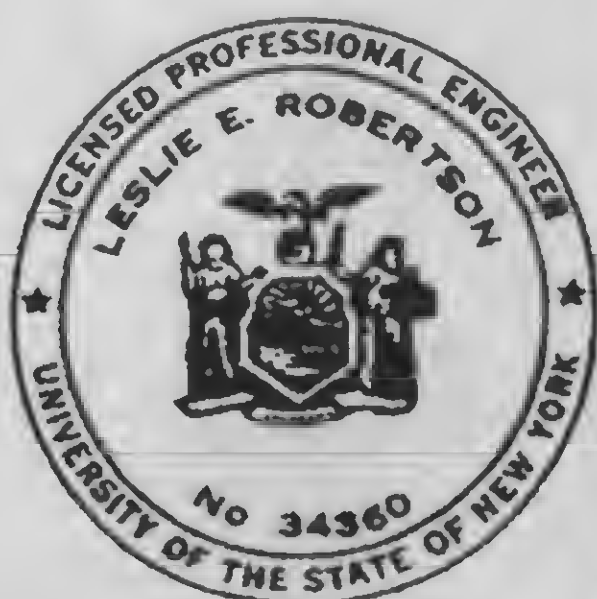


B



C

13-K3.3-5



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DRAWN

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Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

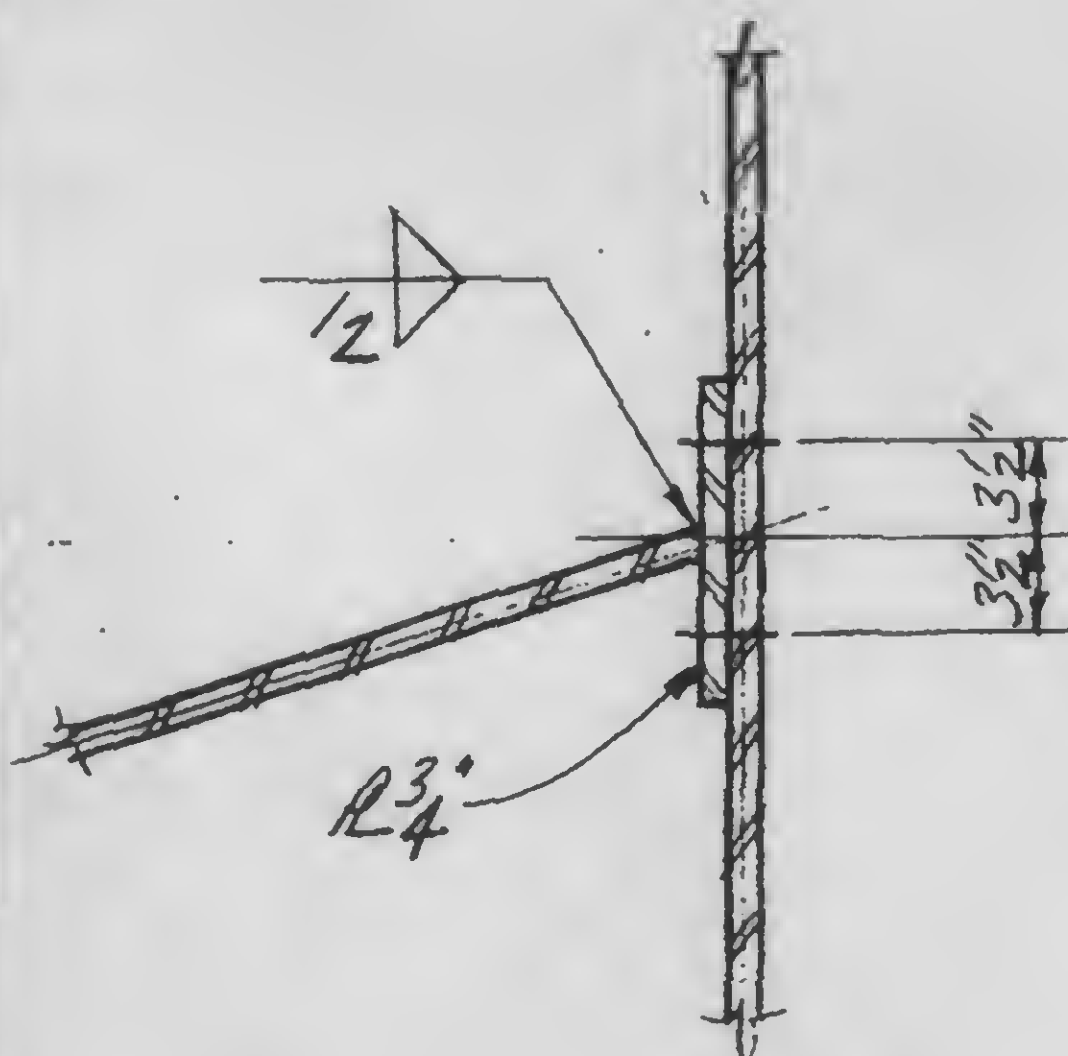
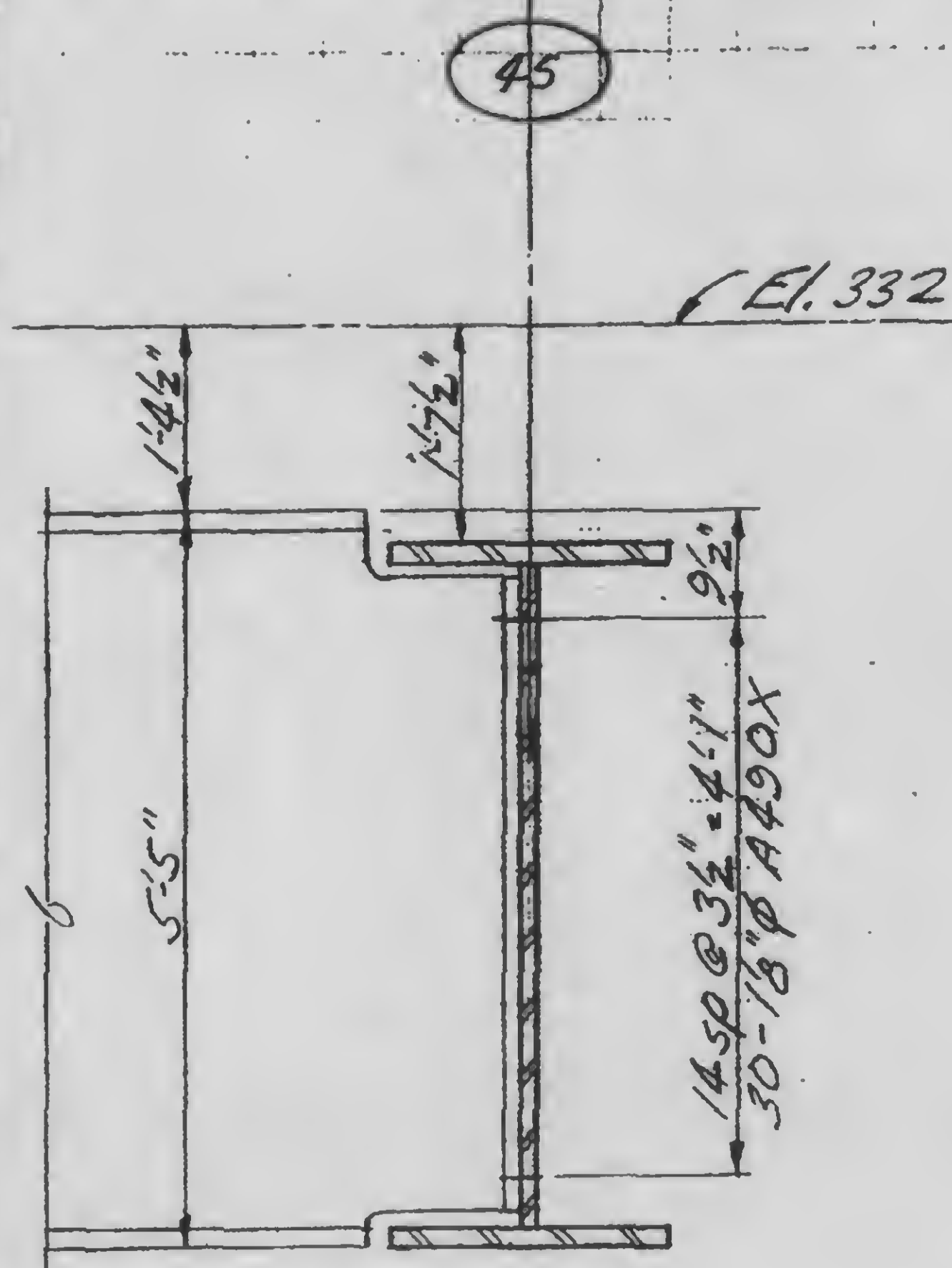
GIRDER CONNECTION DETAILS

DATE

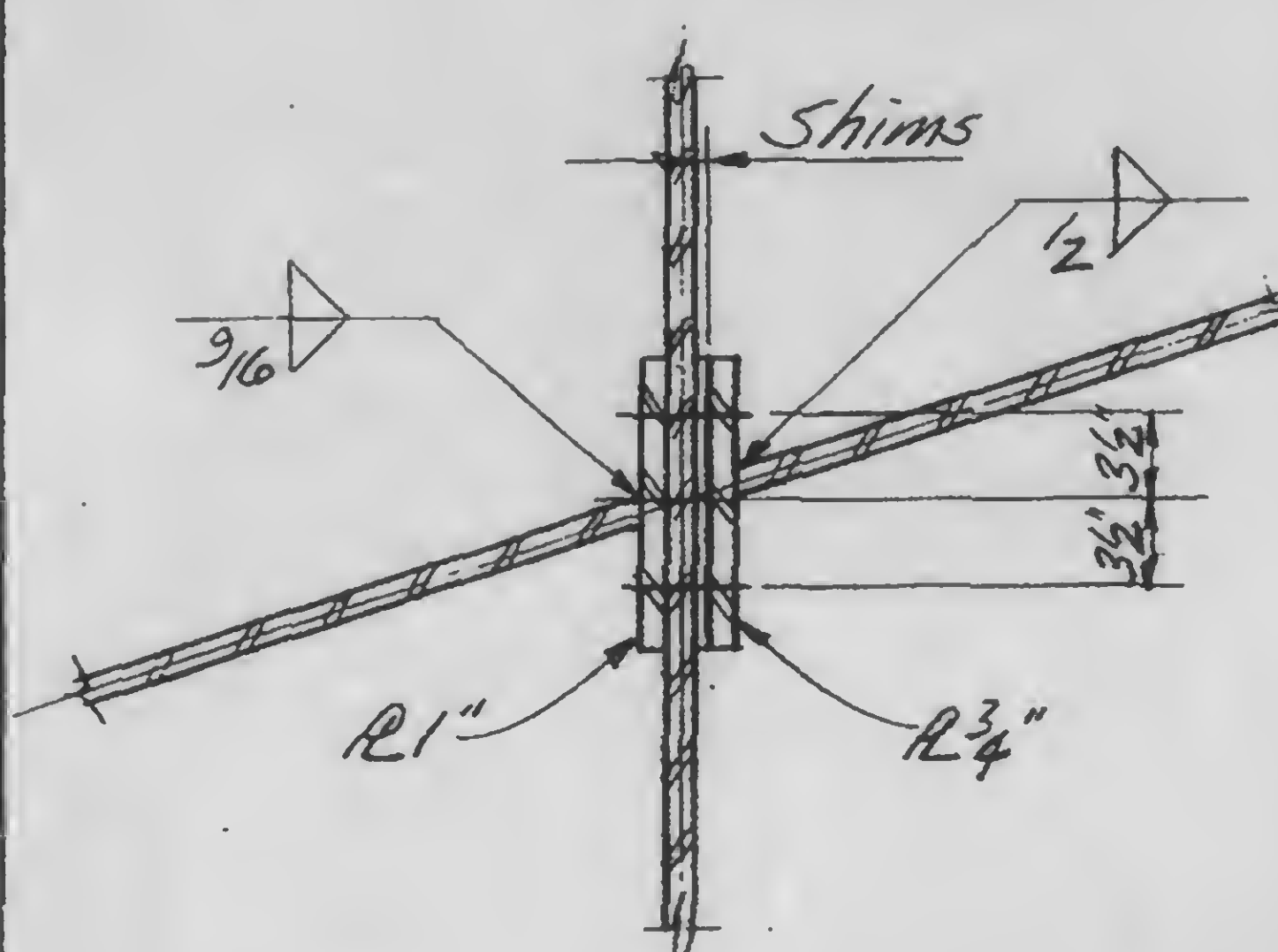
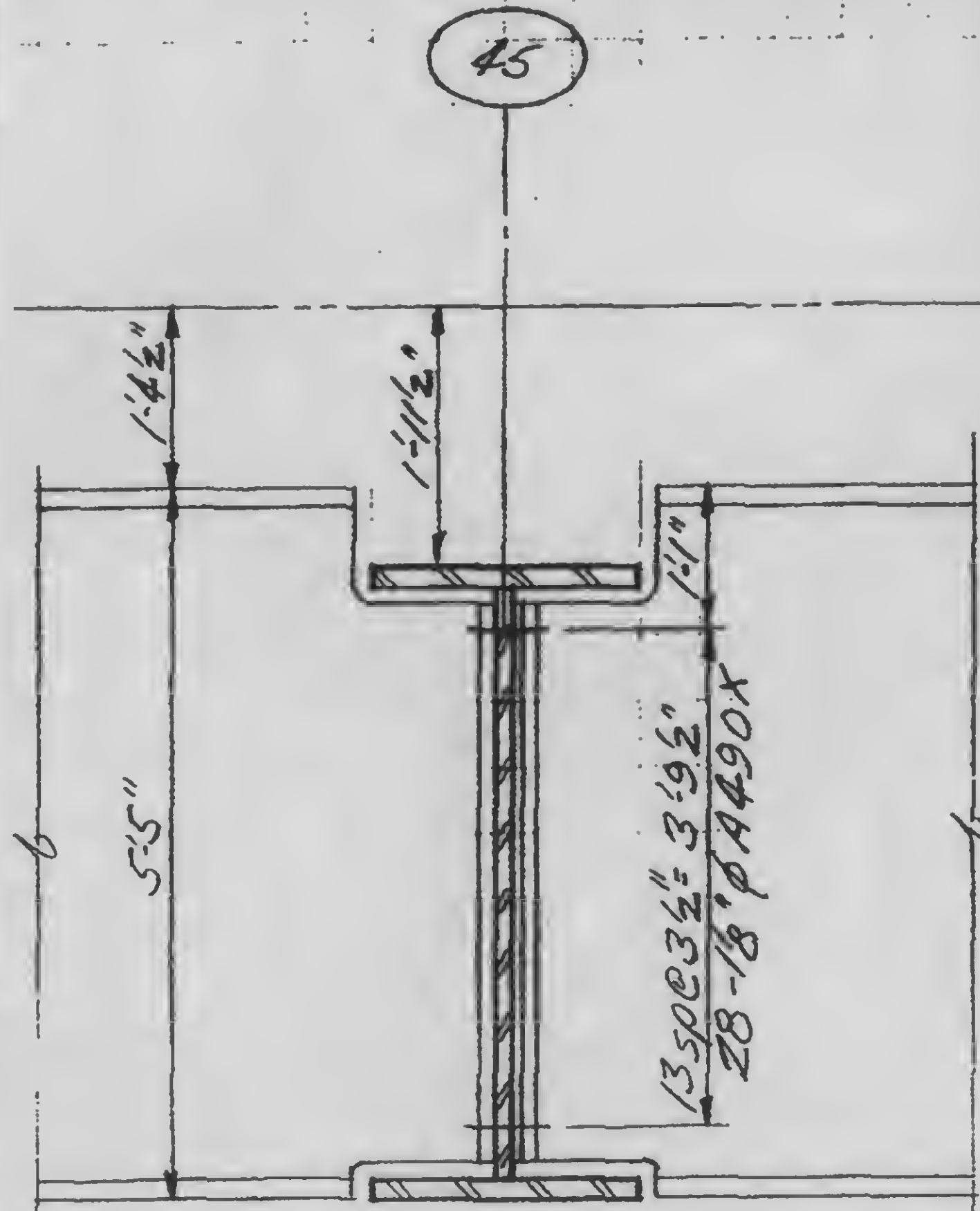
11-3-72

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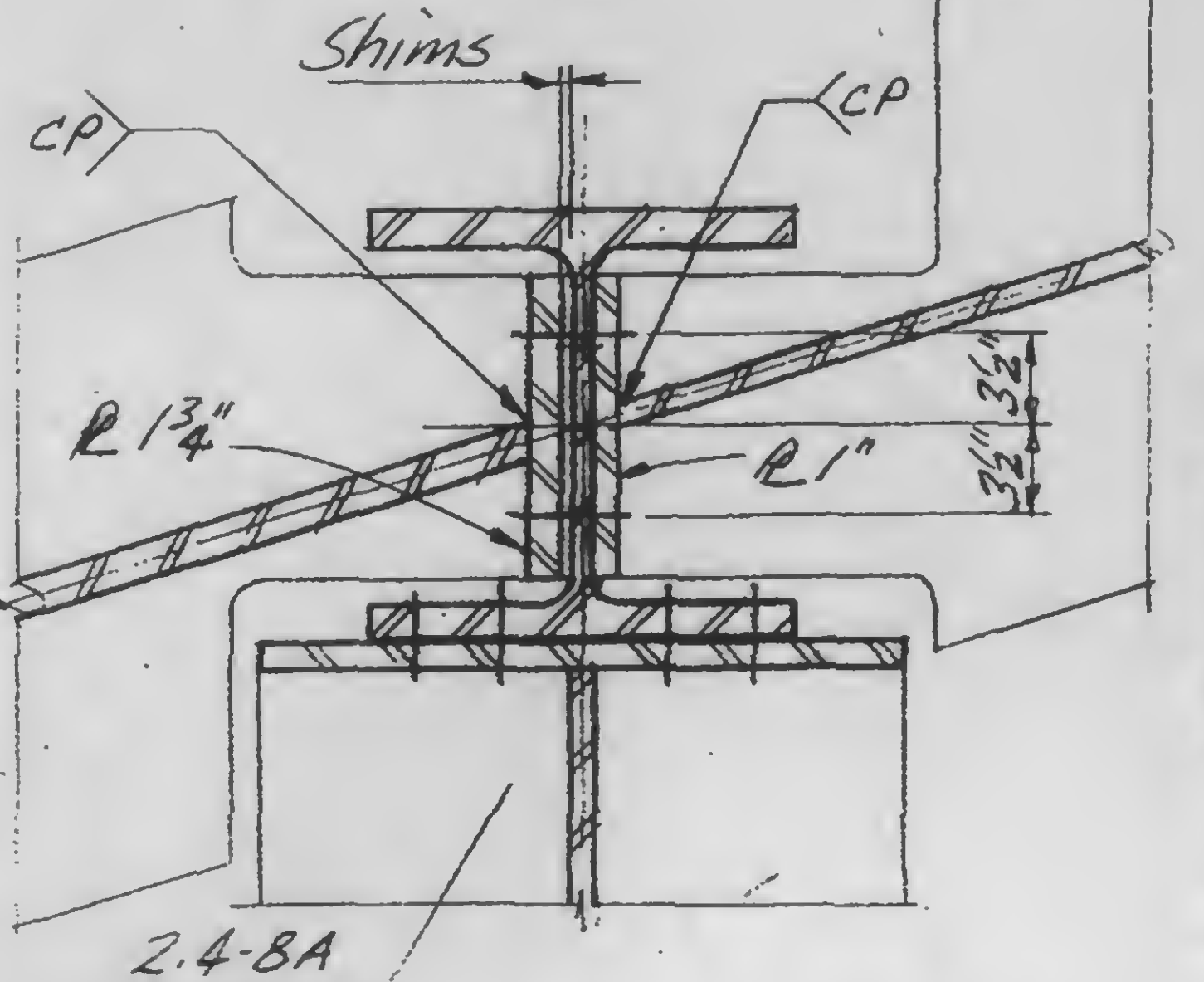
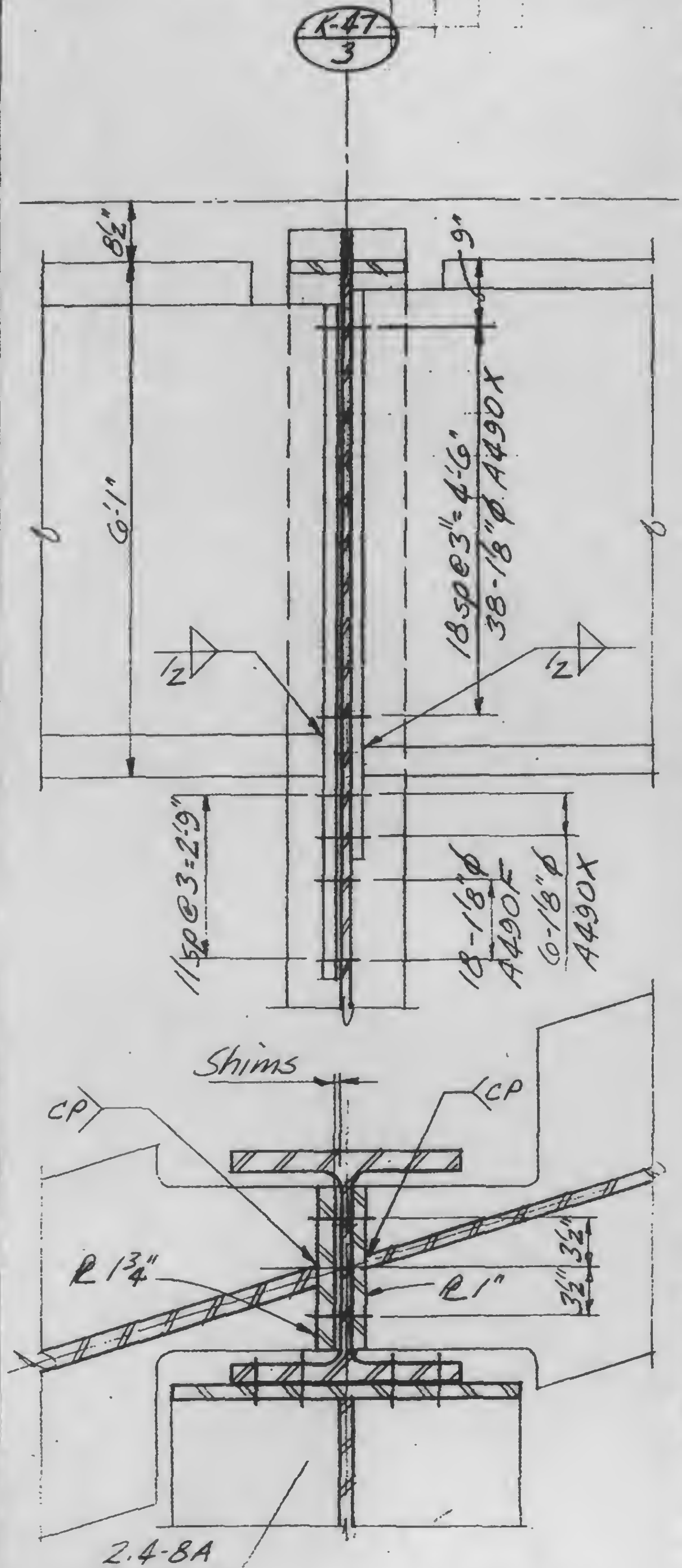
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A



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13-K3.3-6



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PROJECT

THE WORLD TRADE CENTER

III

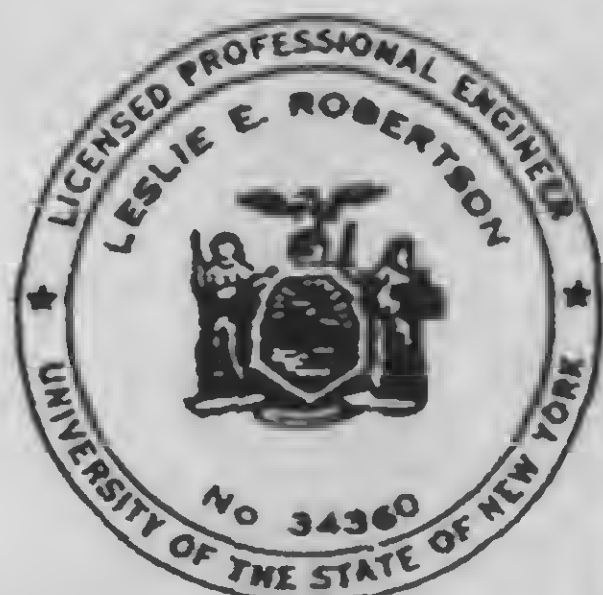
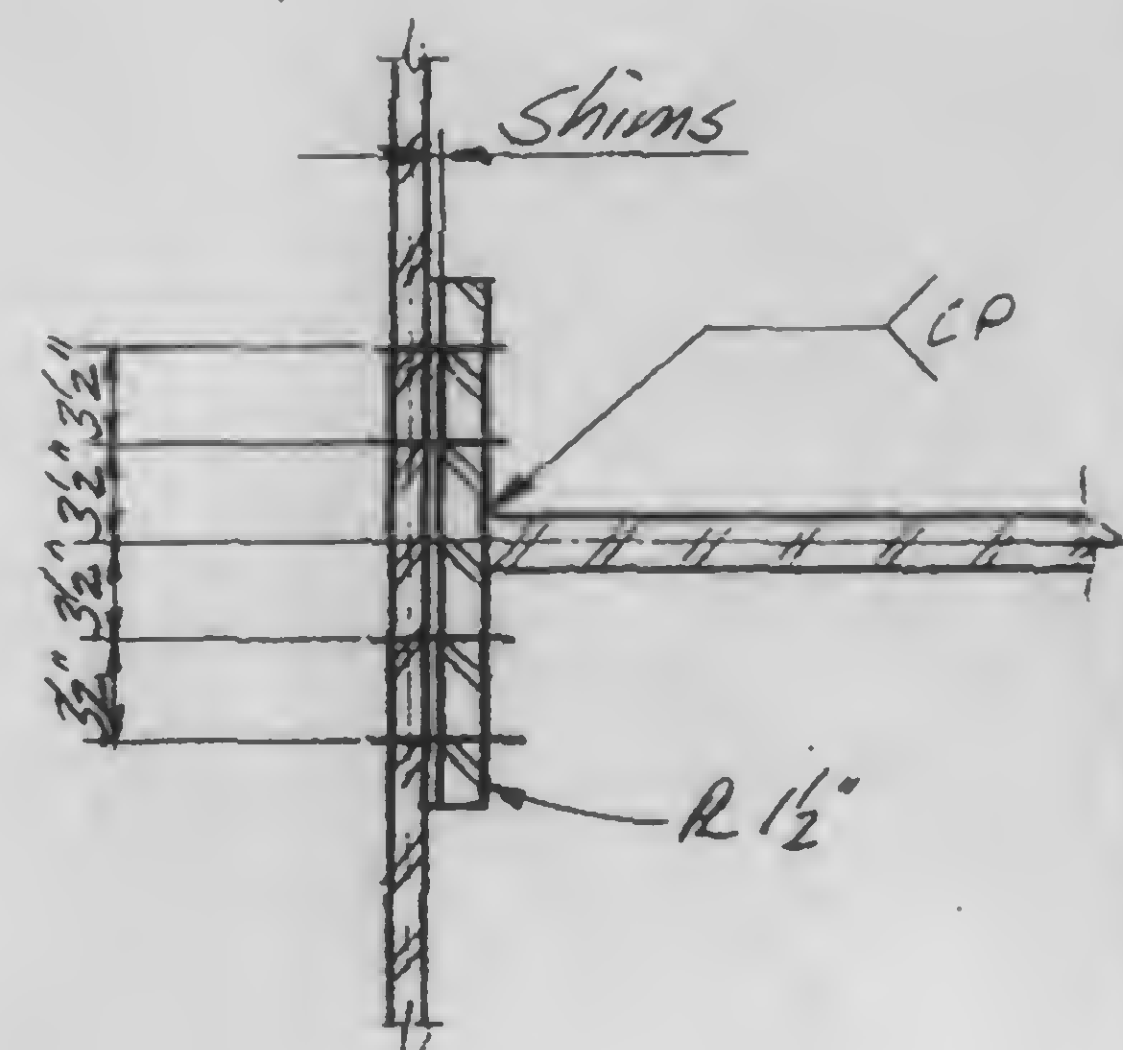
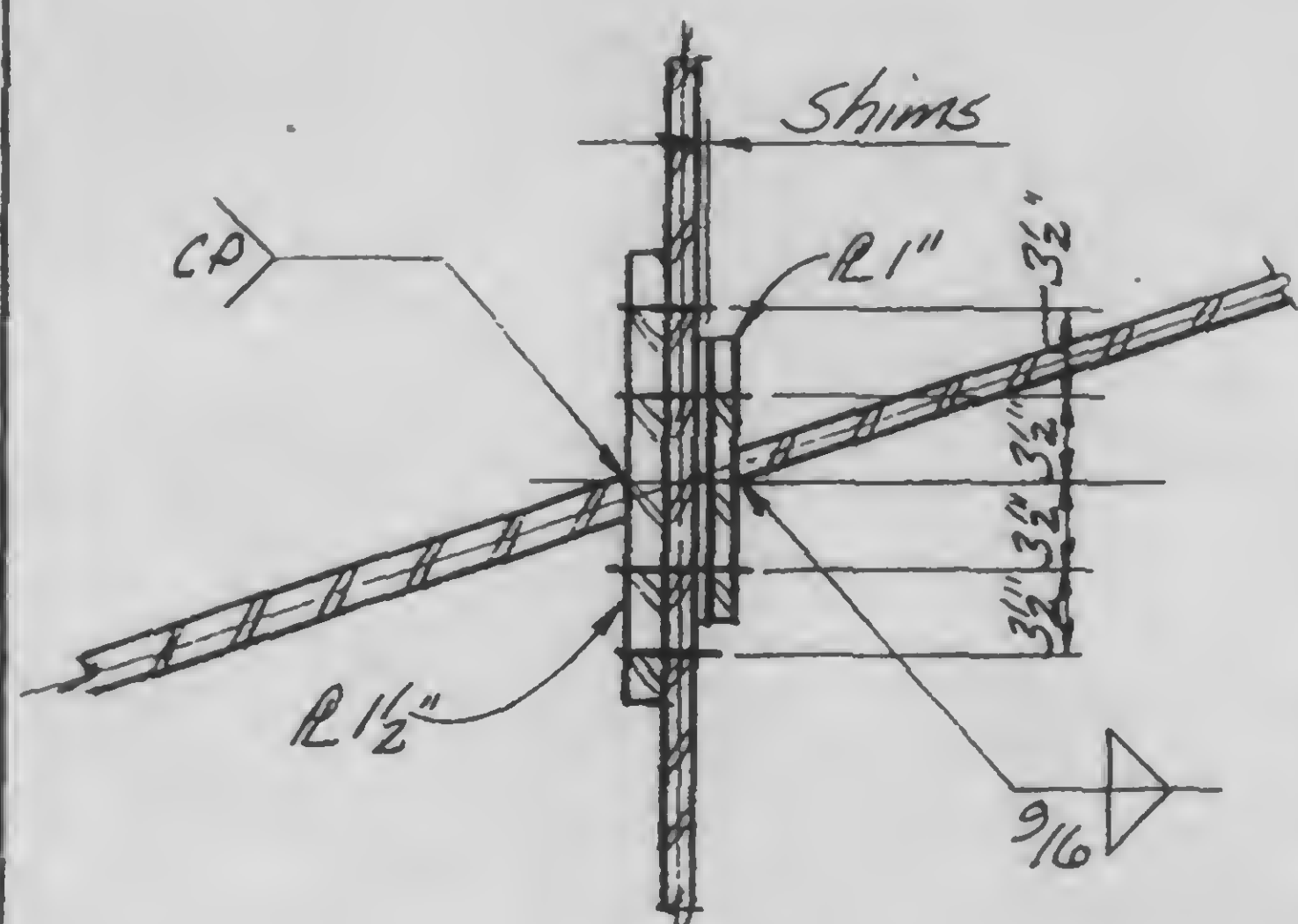
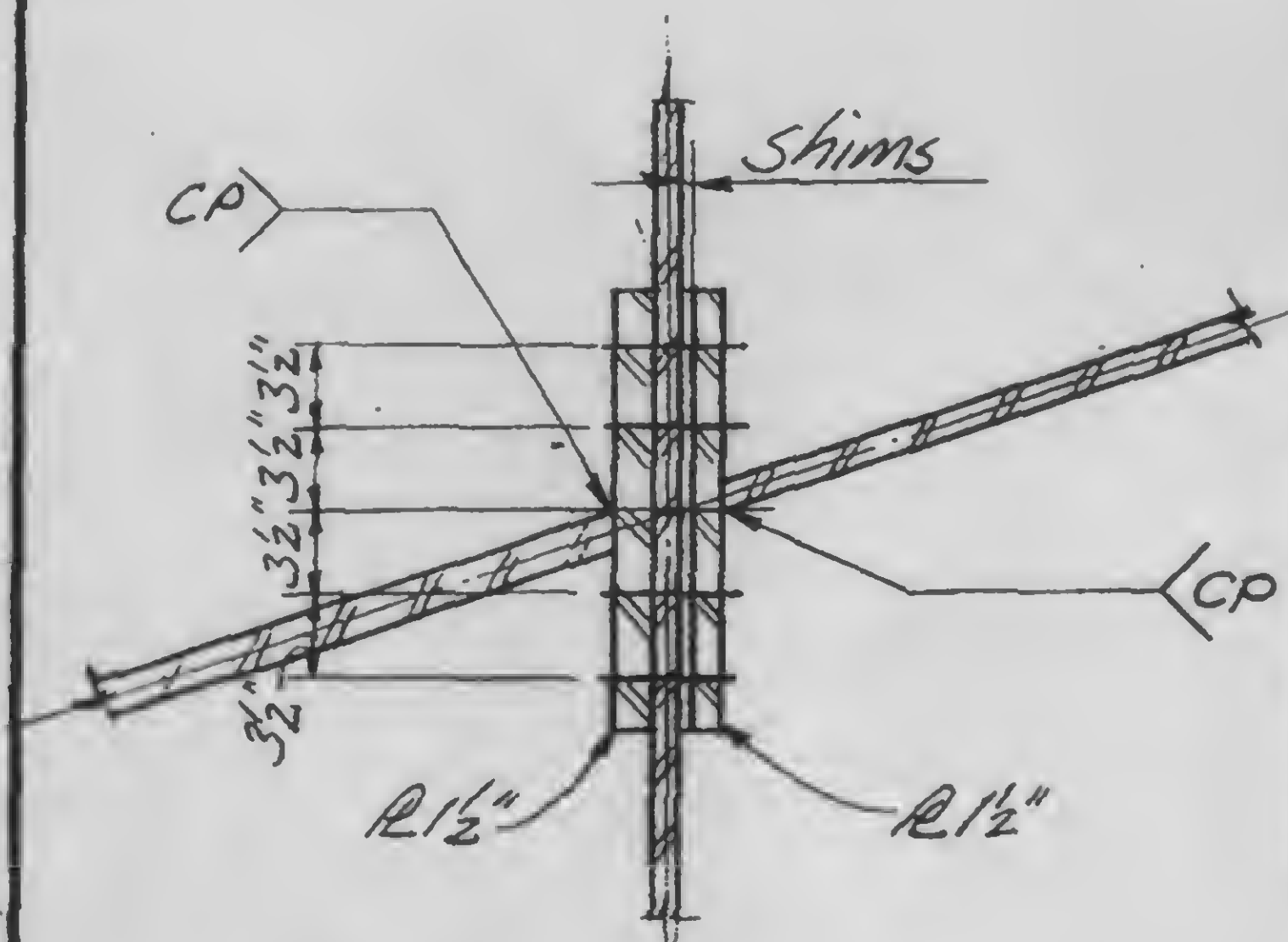
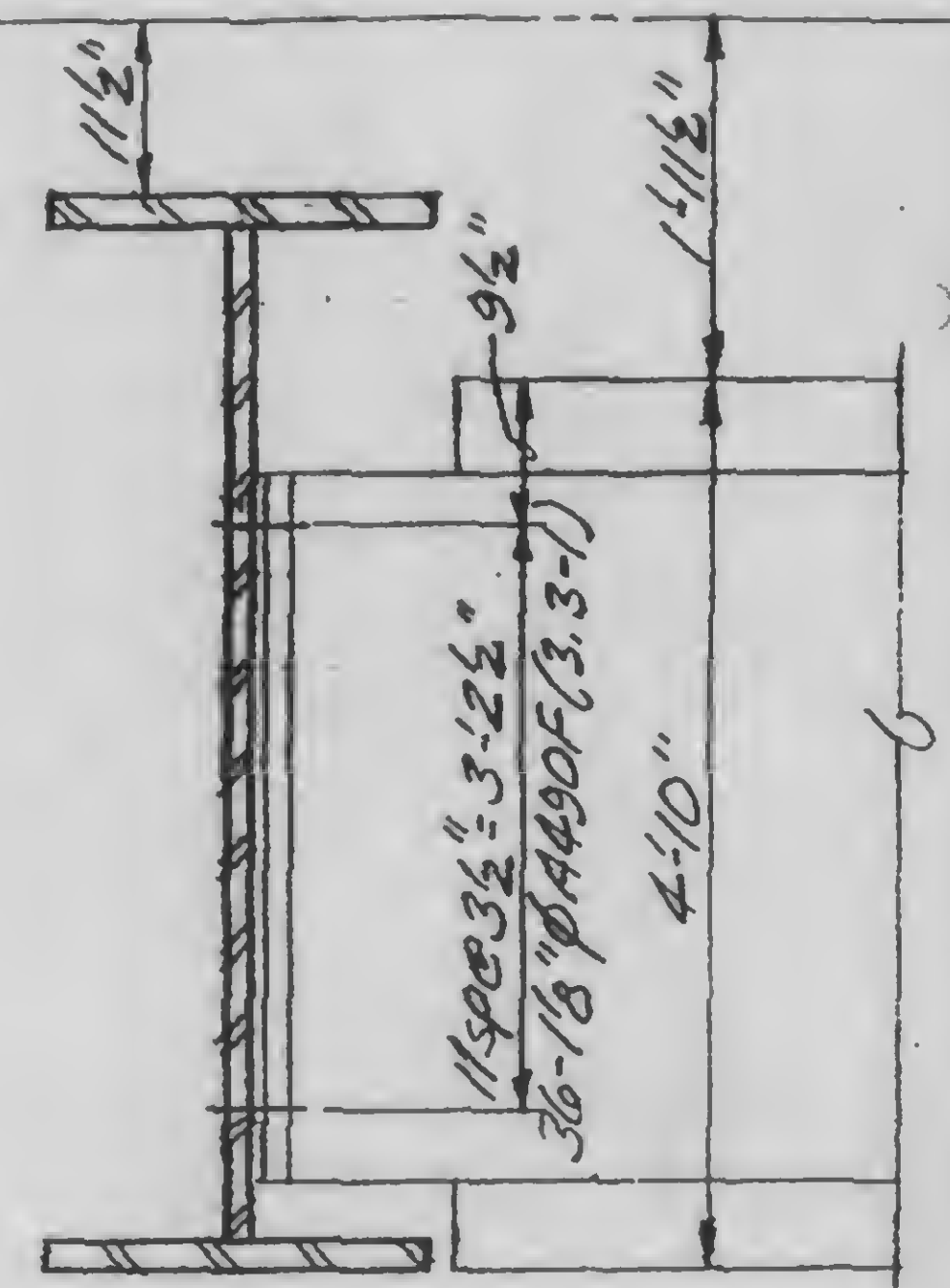
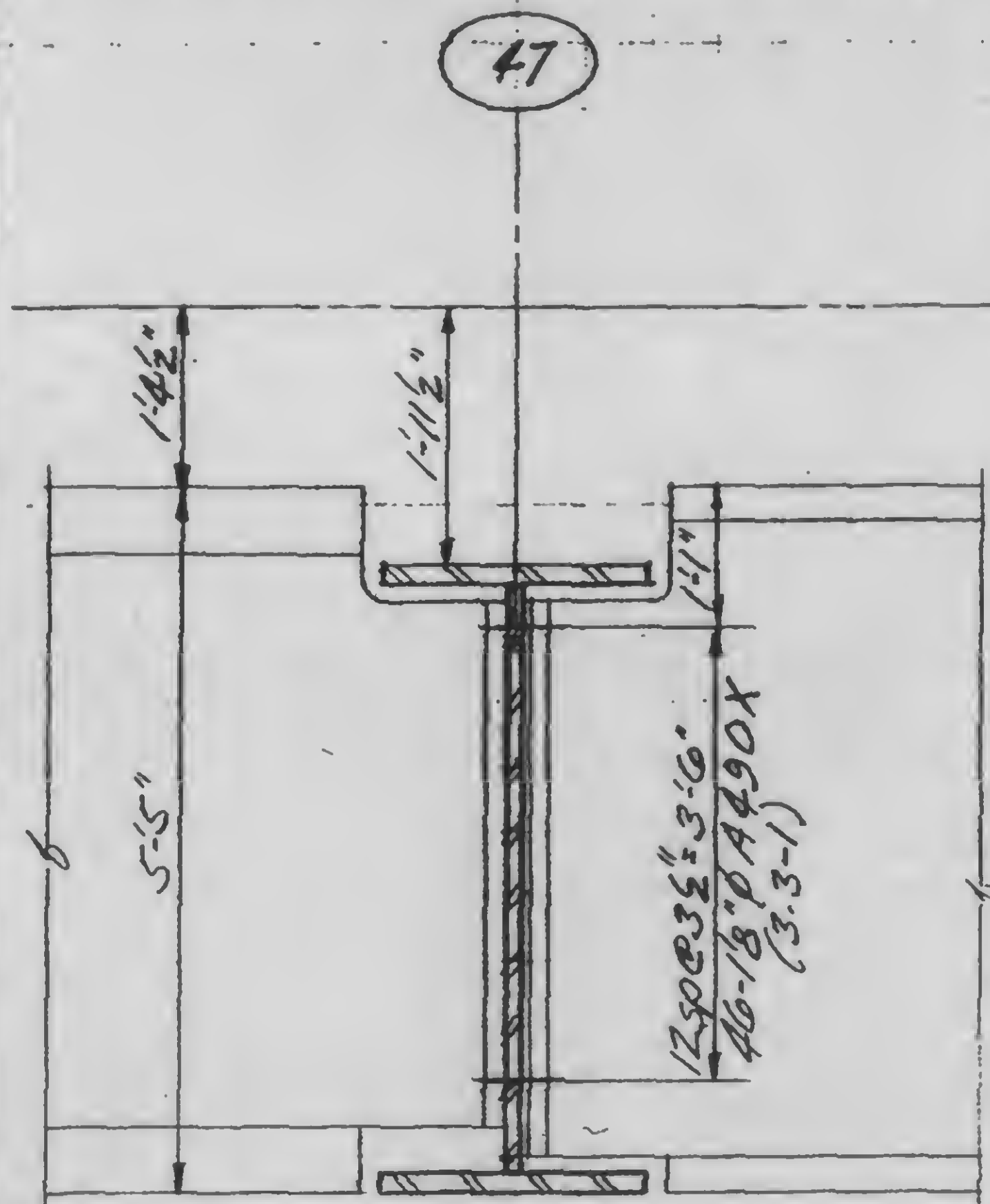
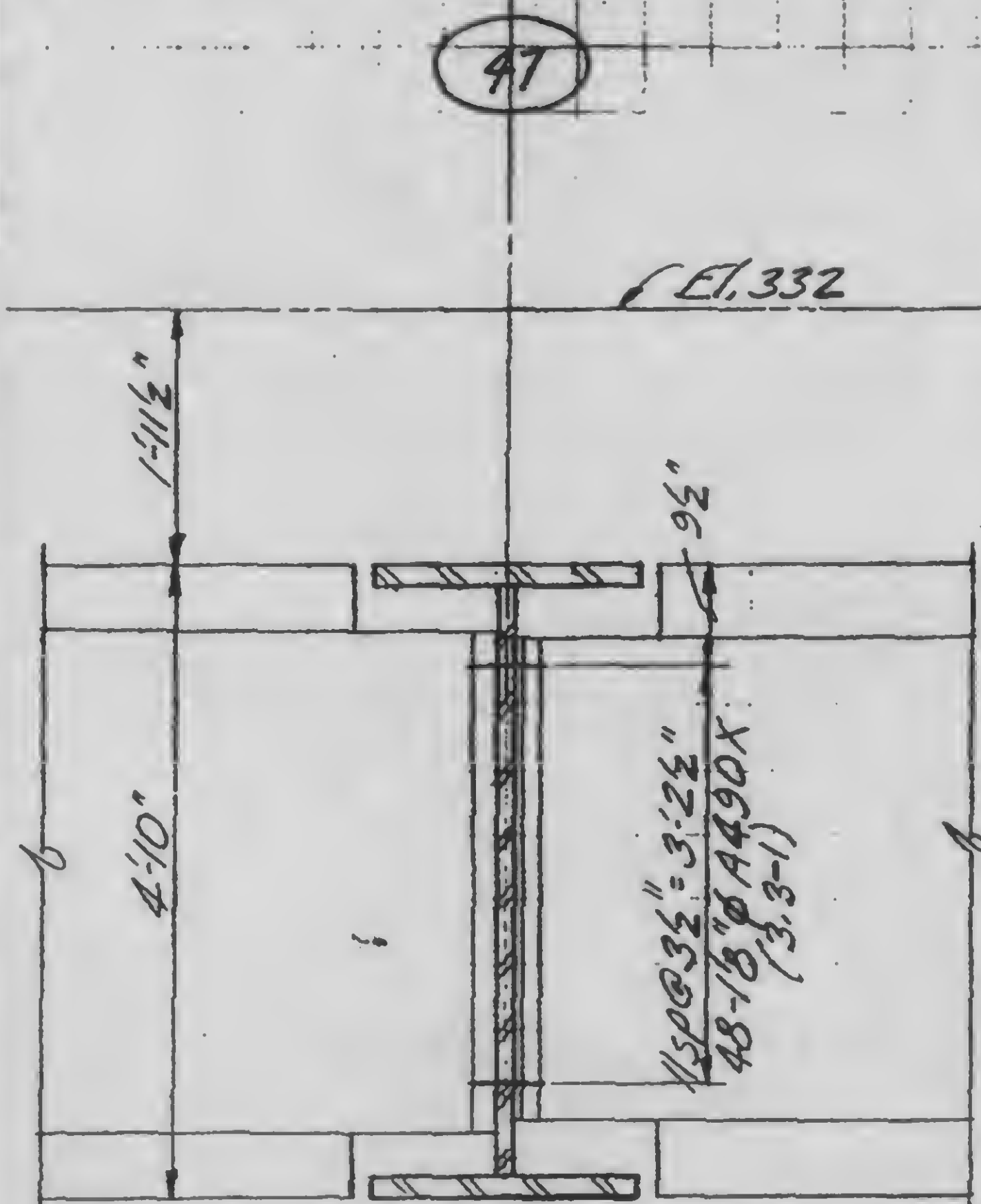
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DATE _____

11-3-72

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REVIEWS

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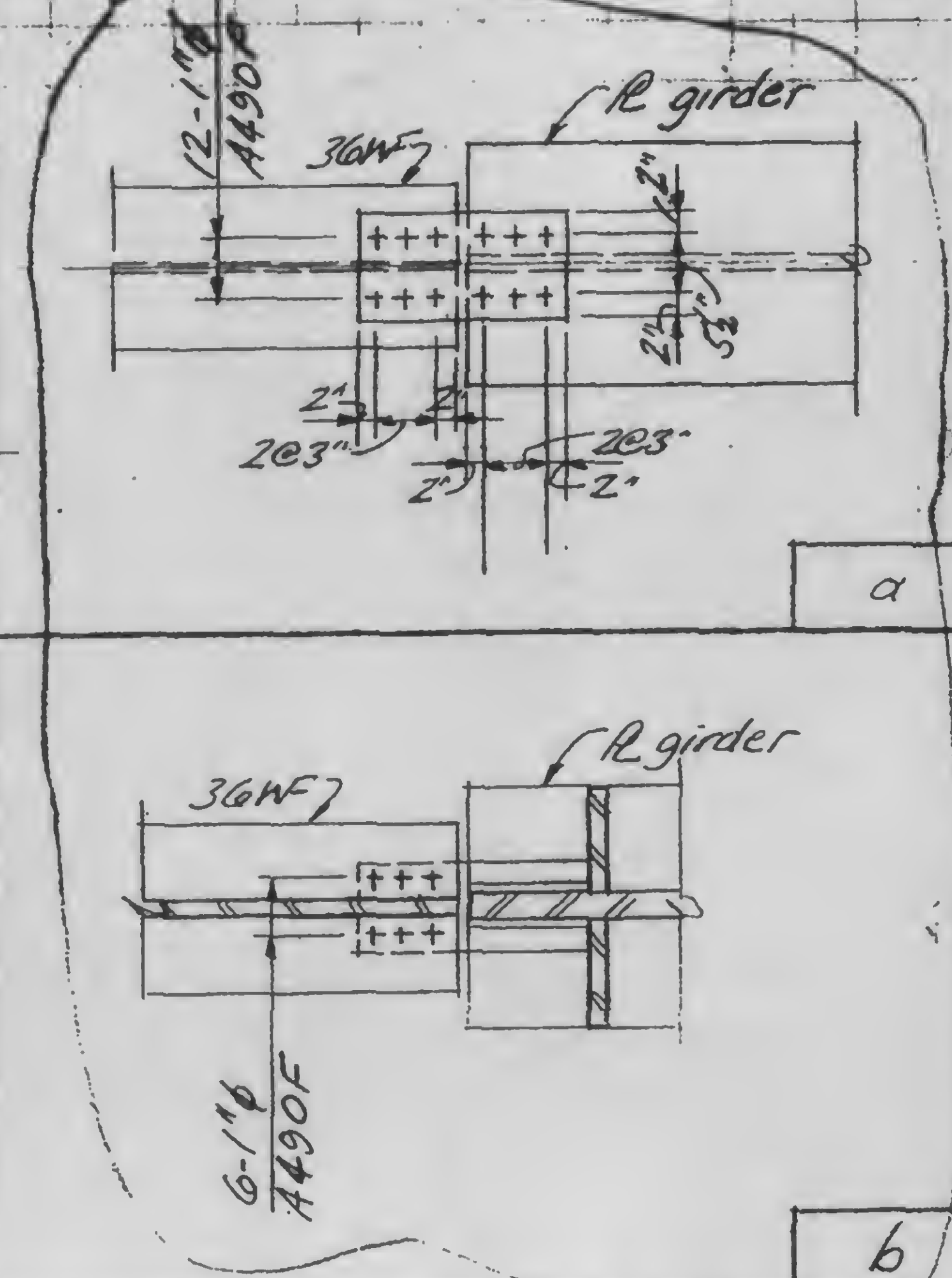
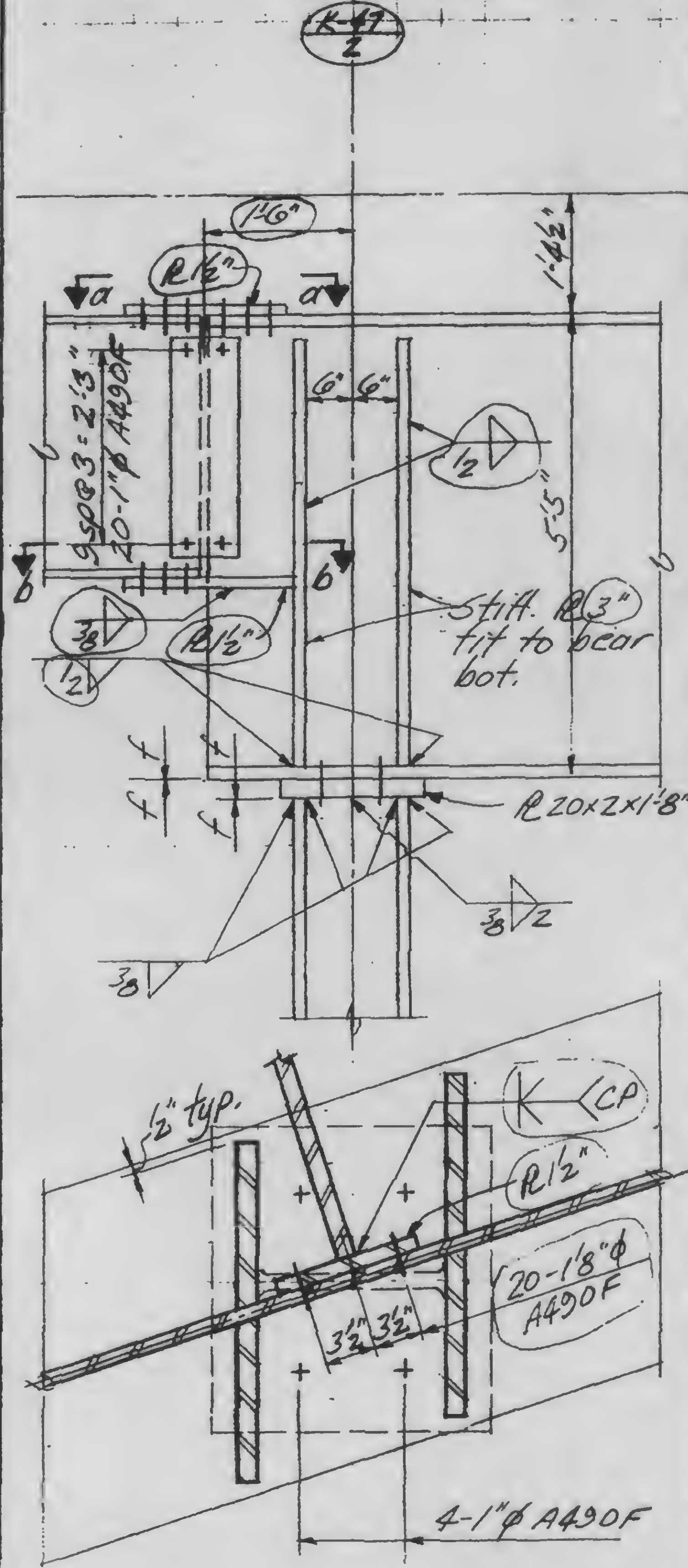
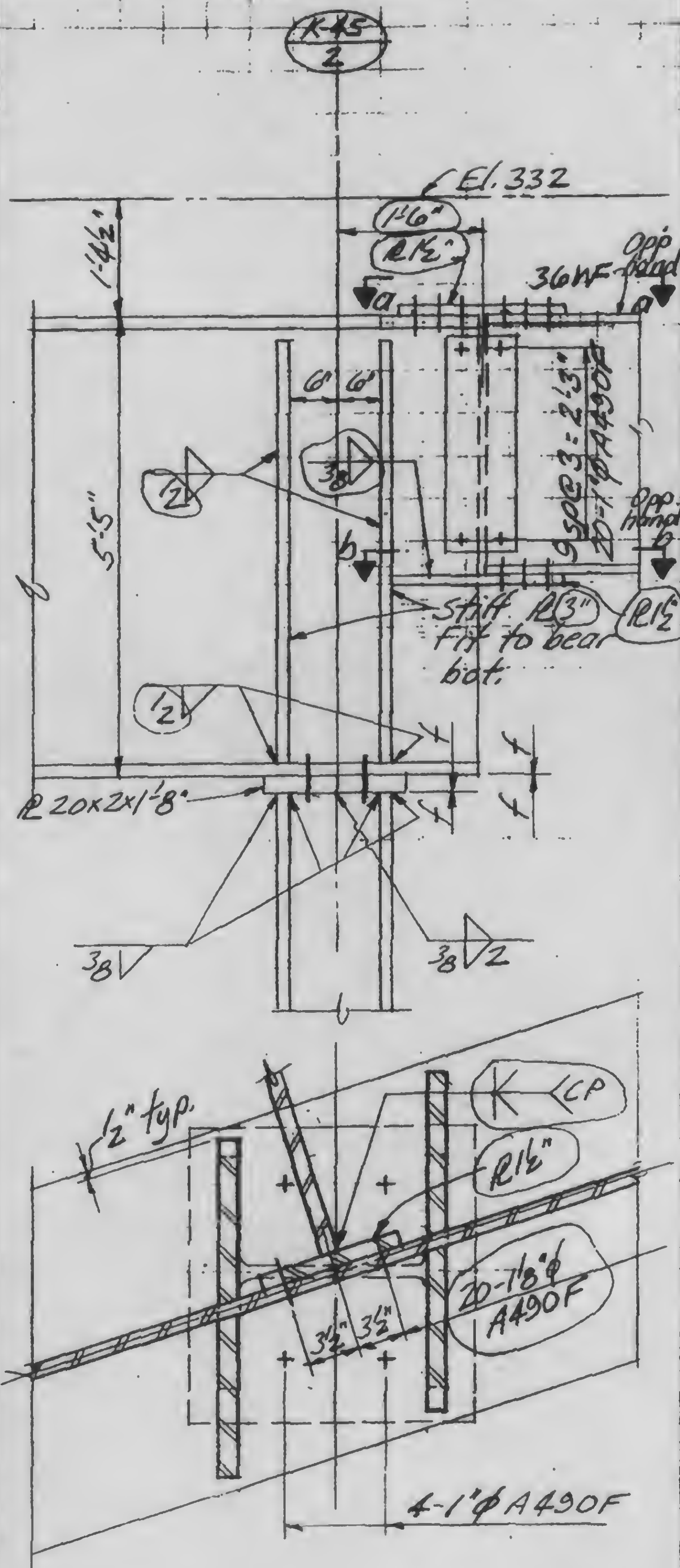
B

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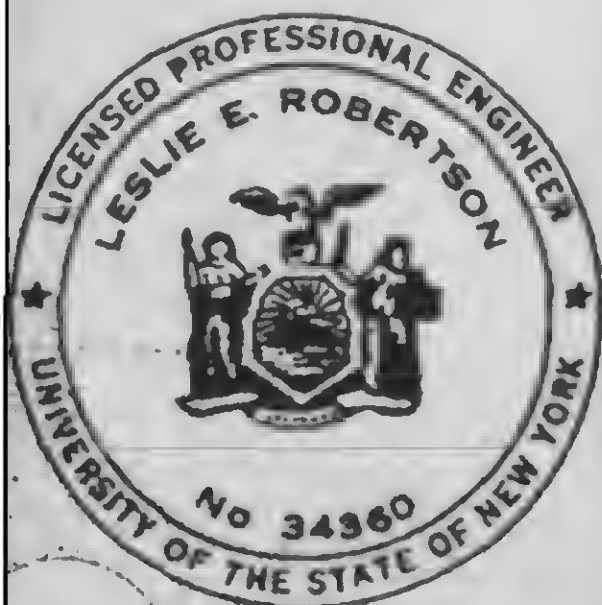
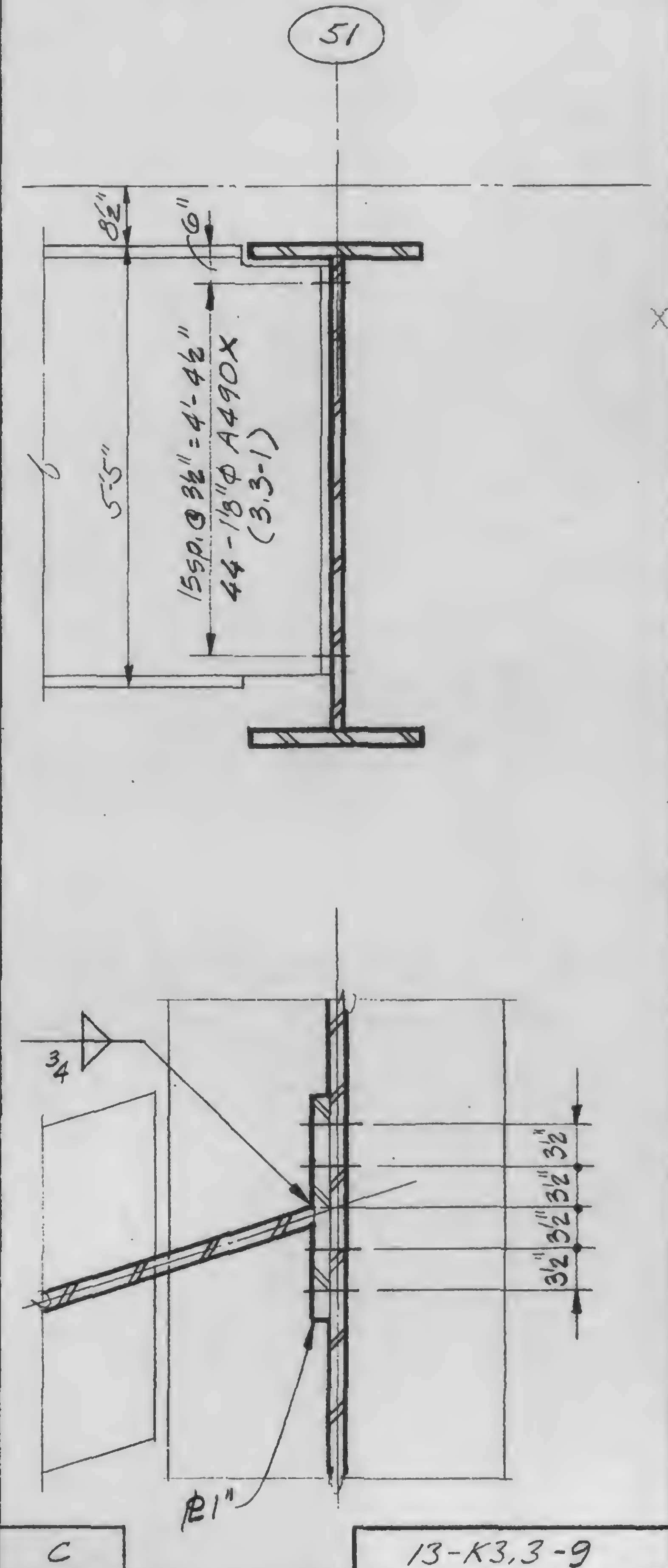
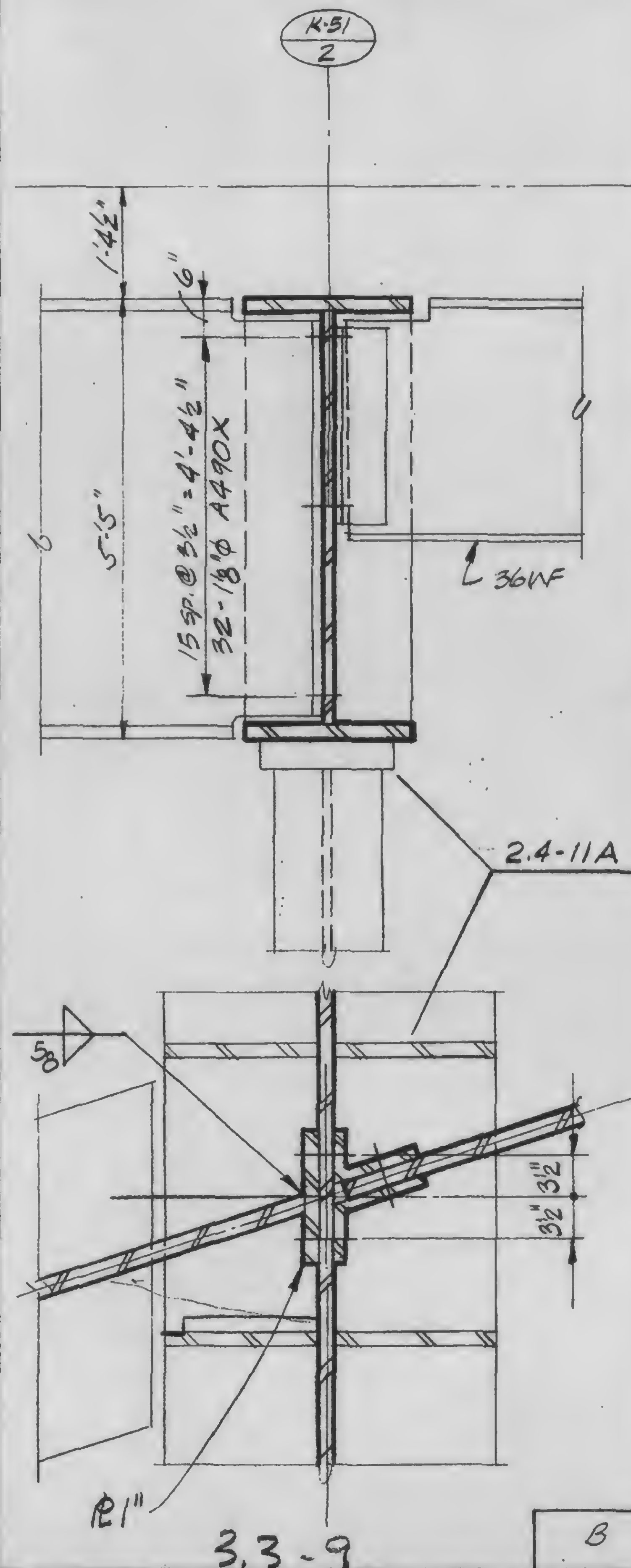
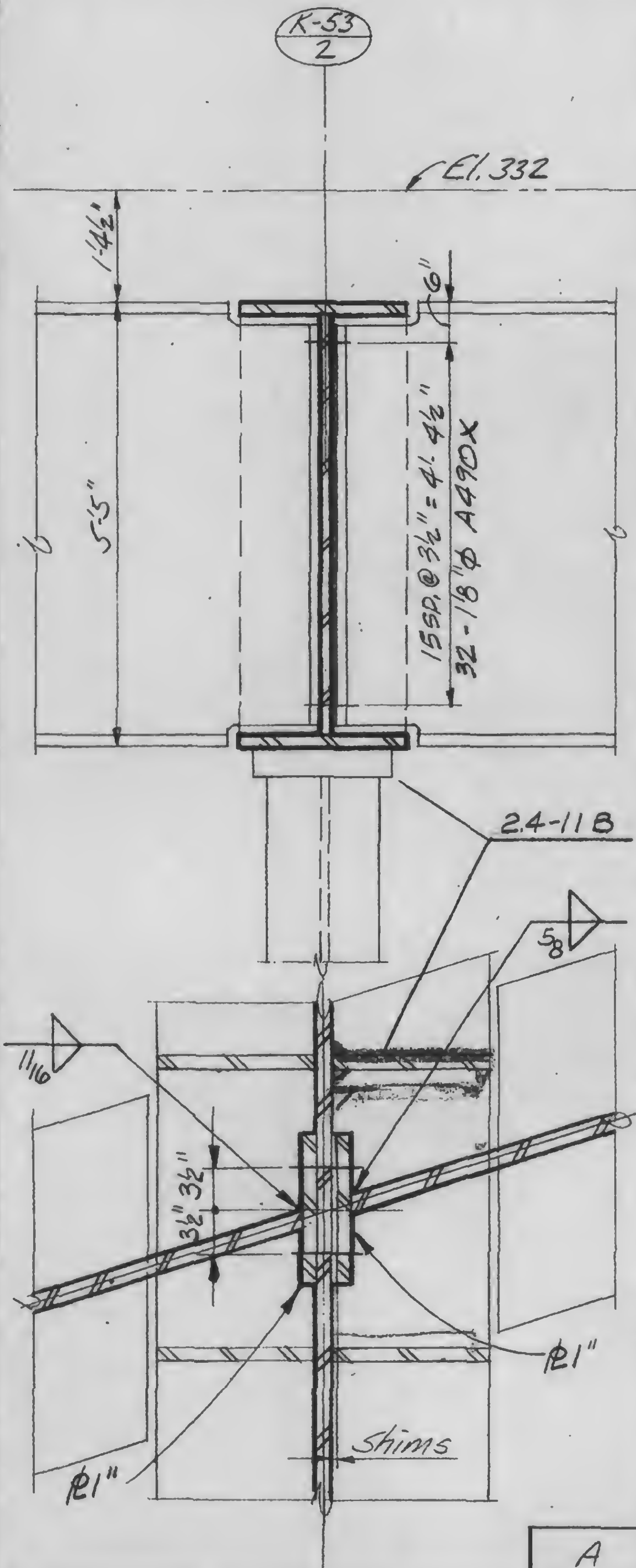
13-K3.3-8

PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION DETAILS

DATE 11-3-72

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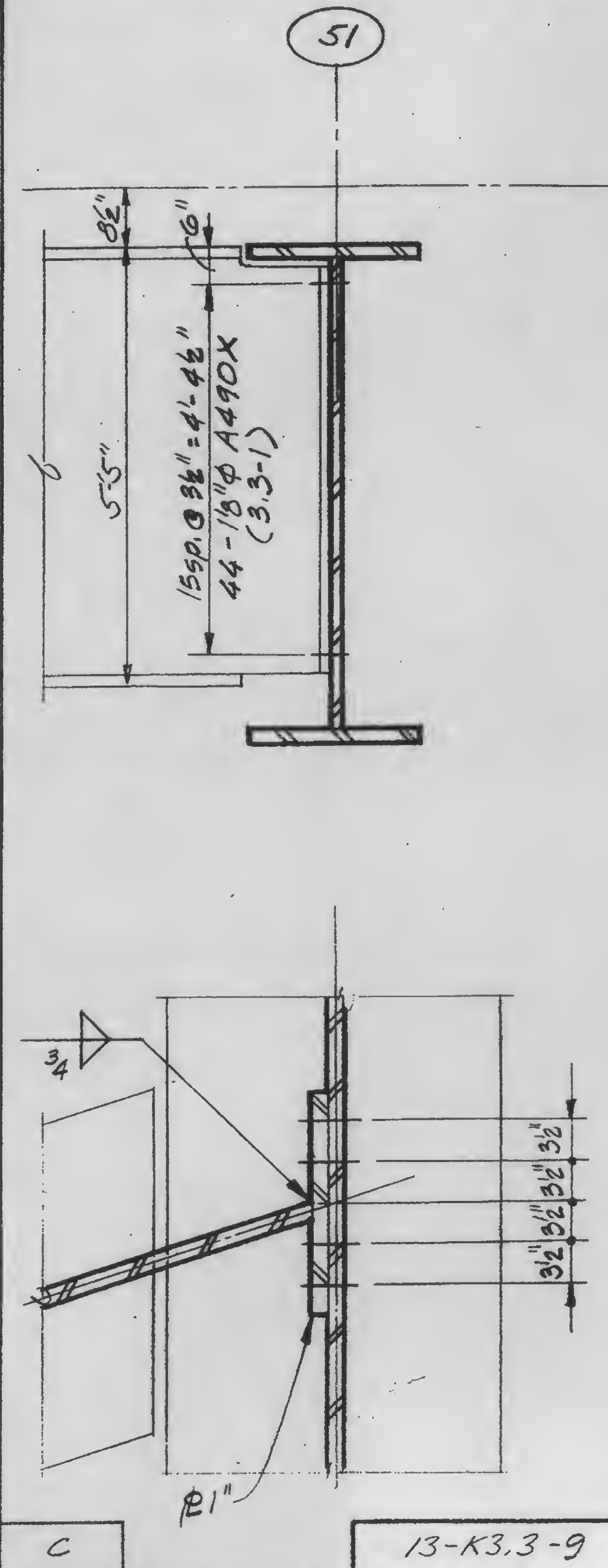
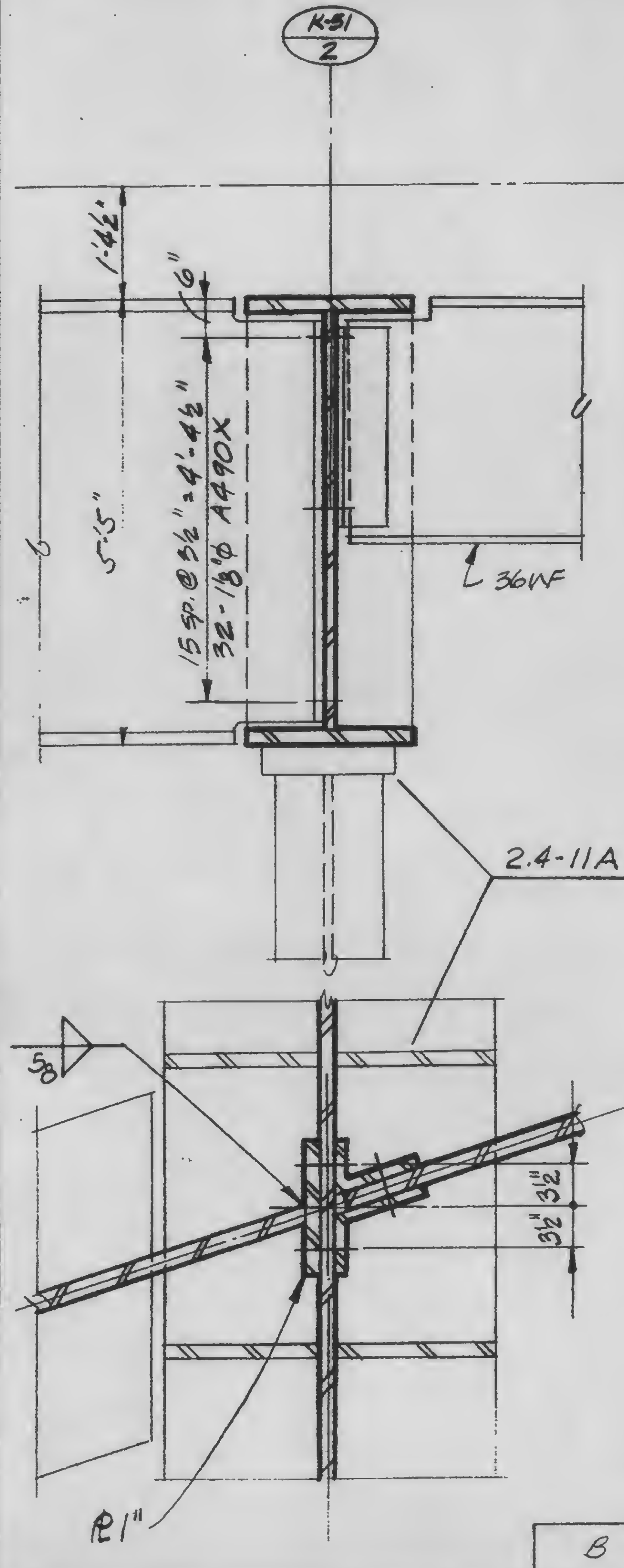
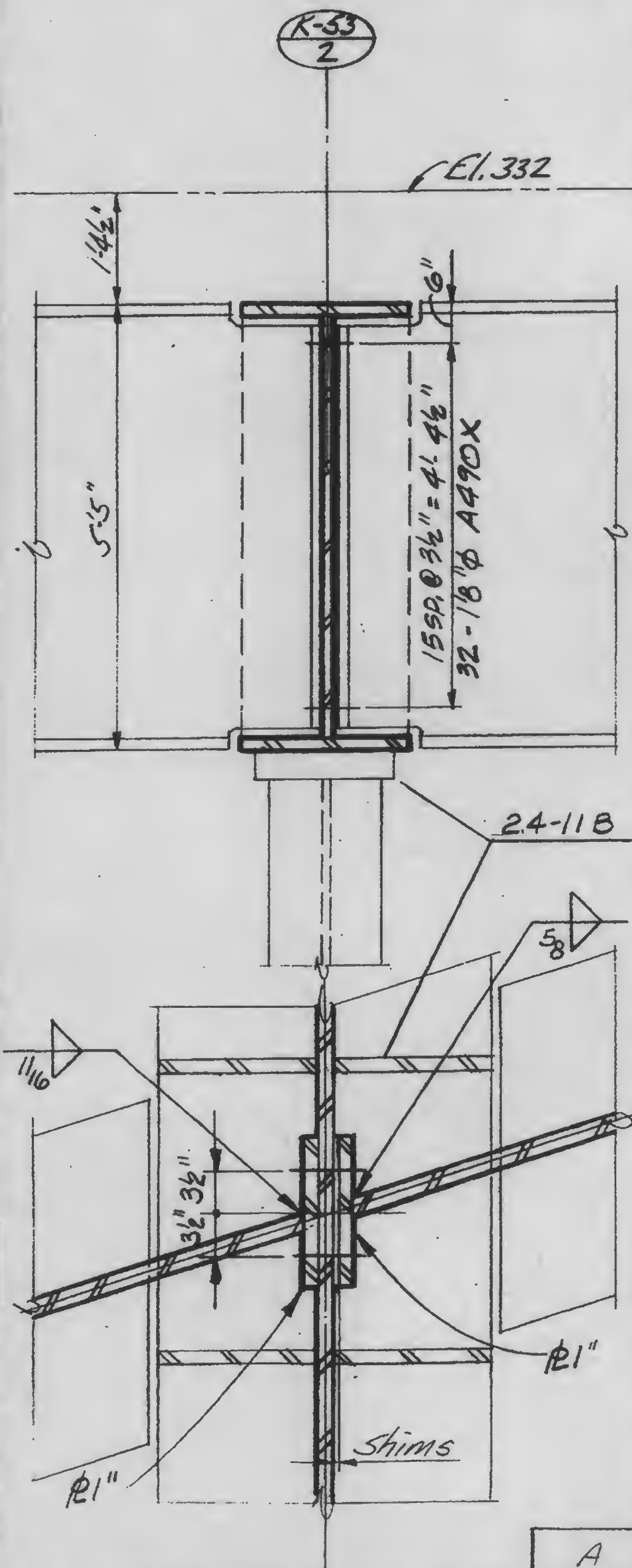
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION DETAILS

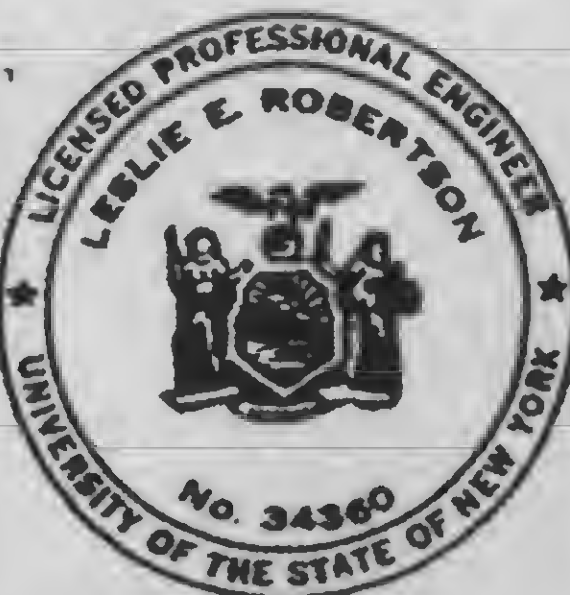
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13-K3.3-9



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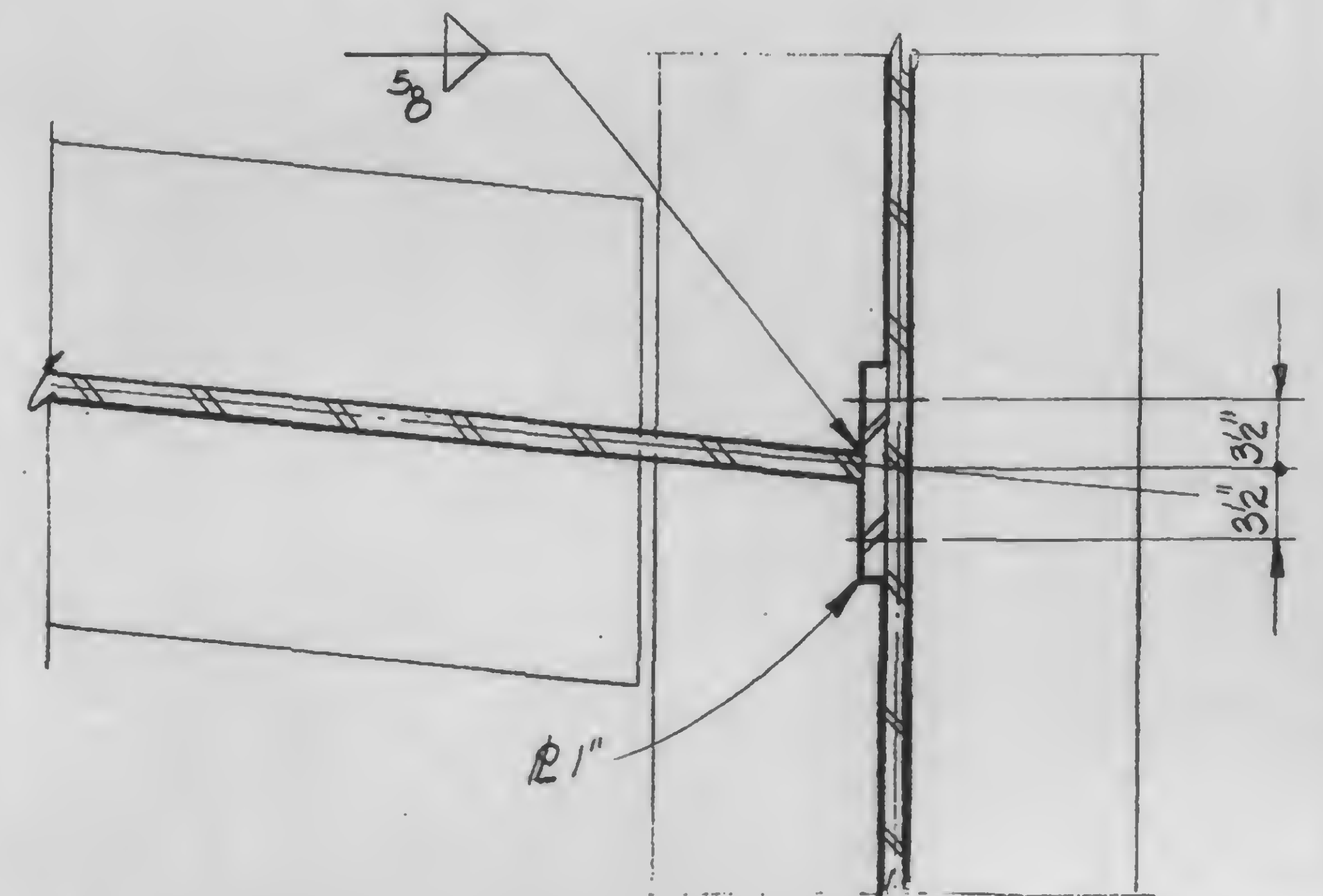
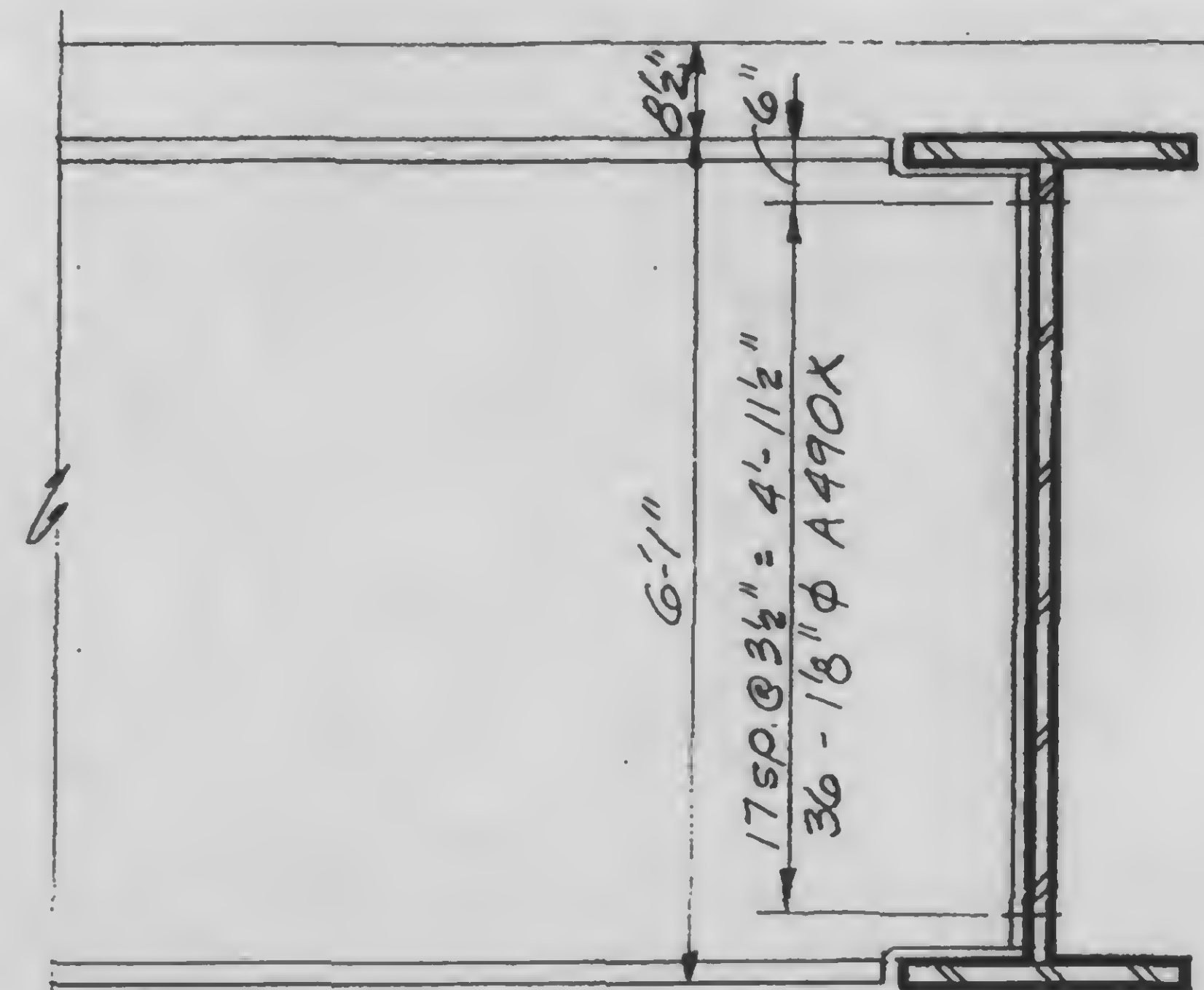
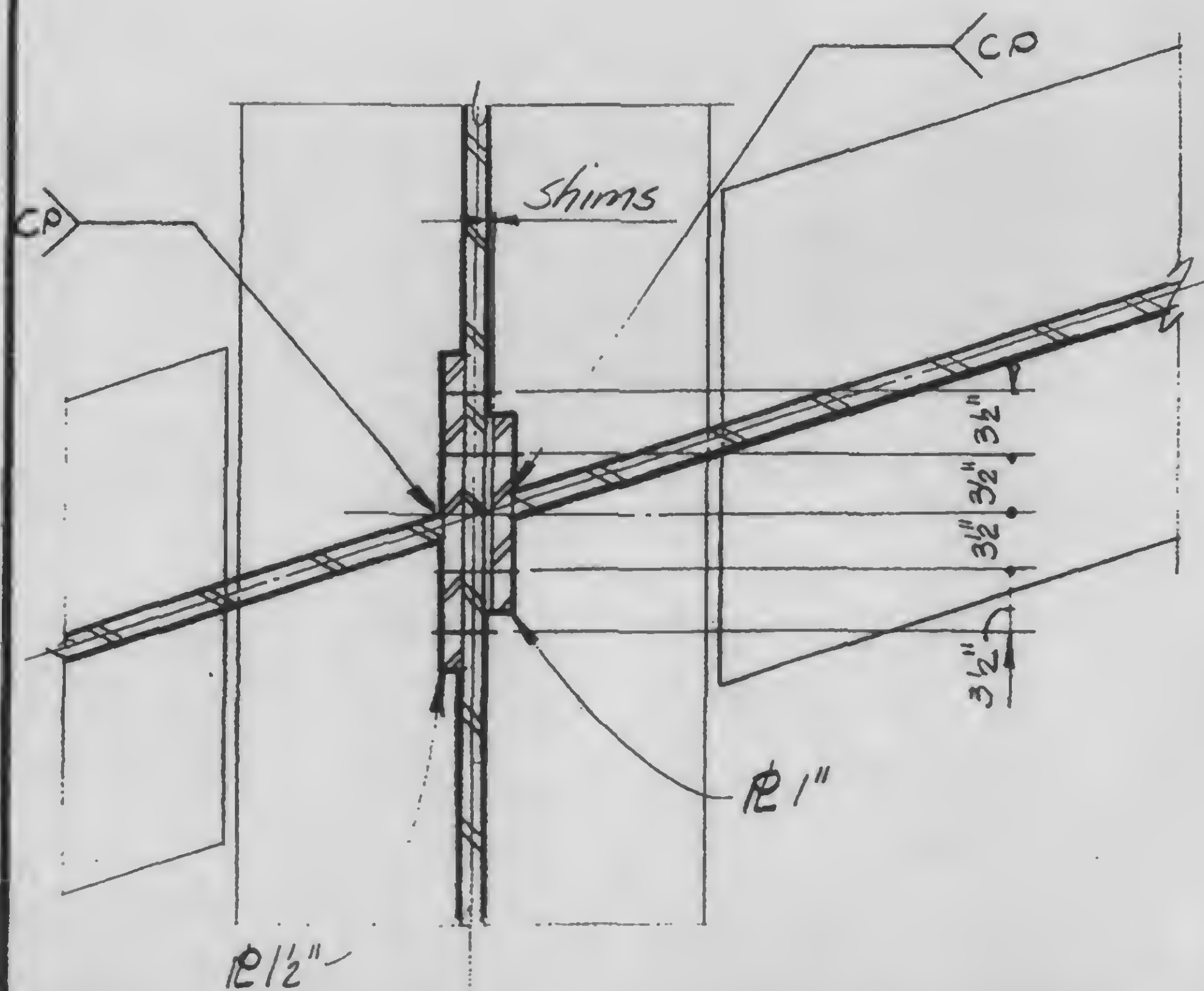
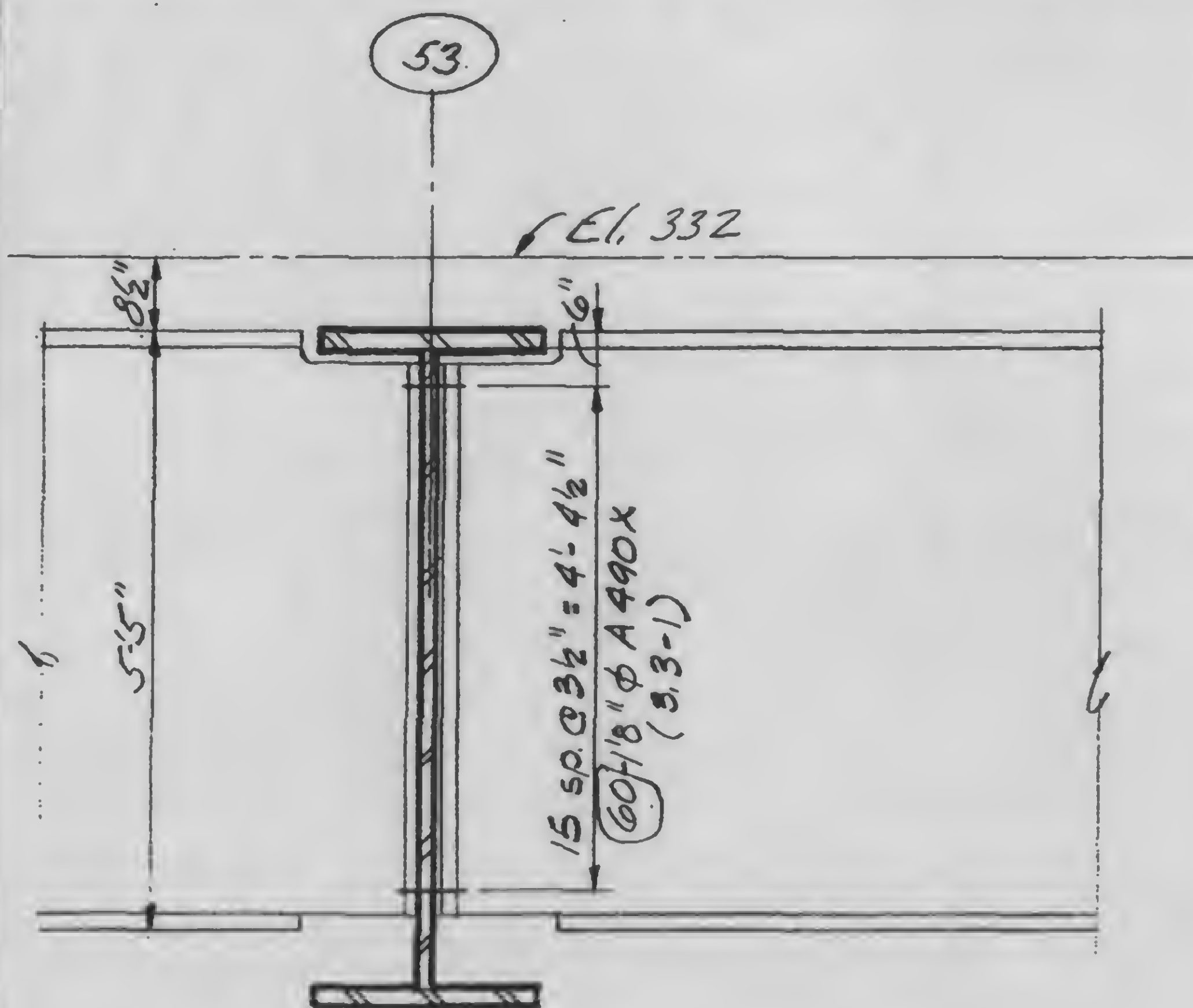
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13-K3.3-10

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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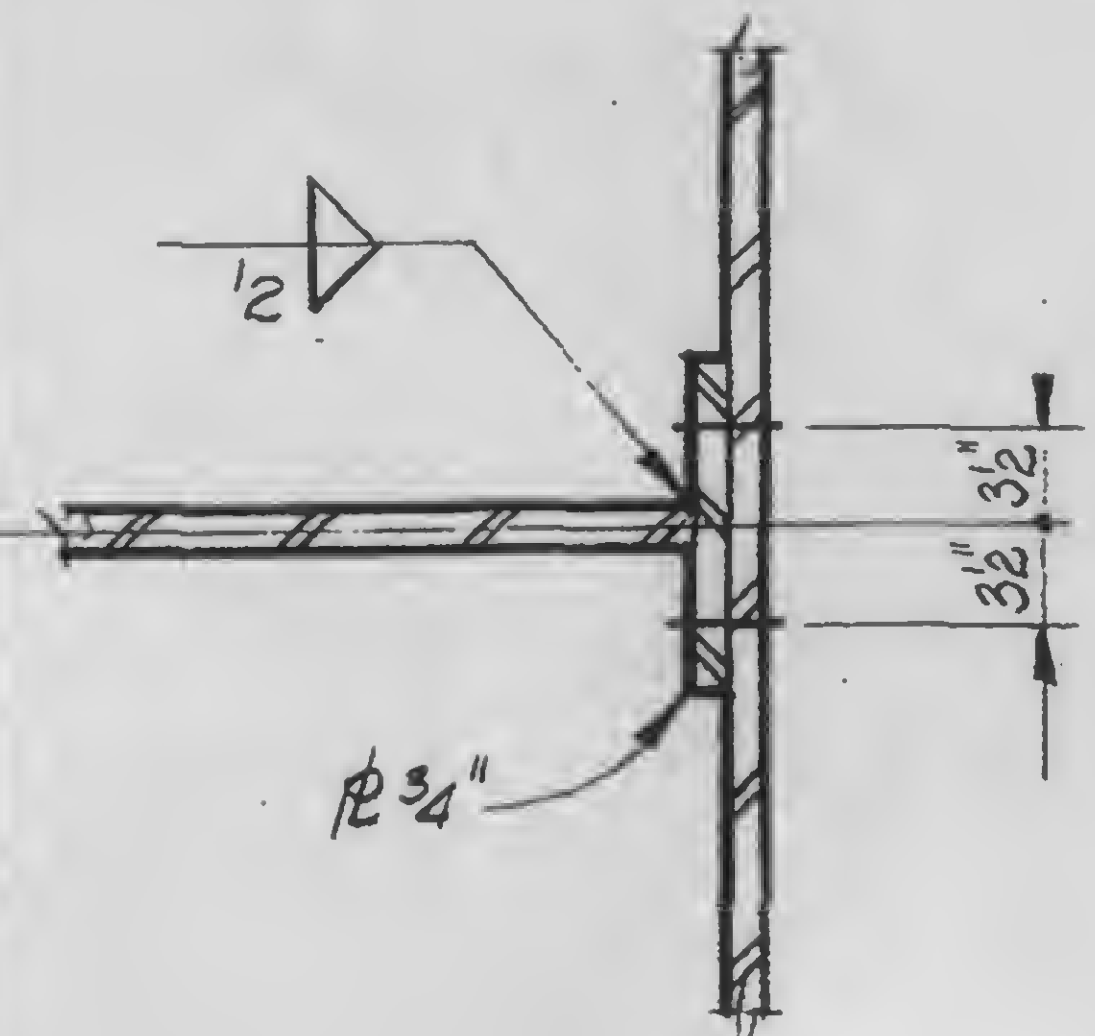
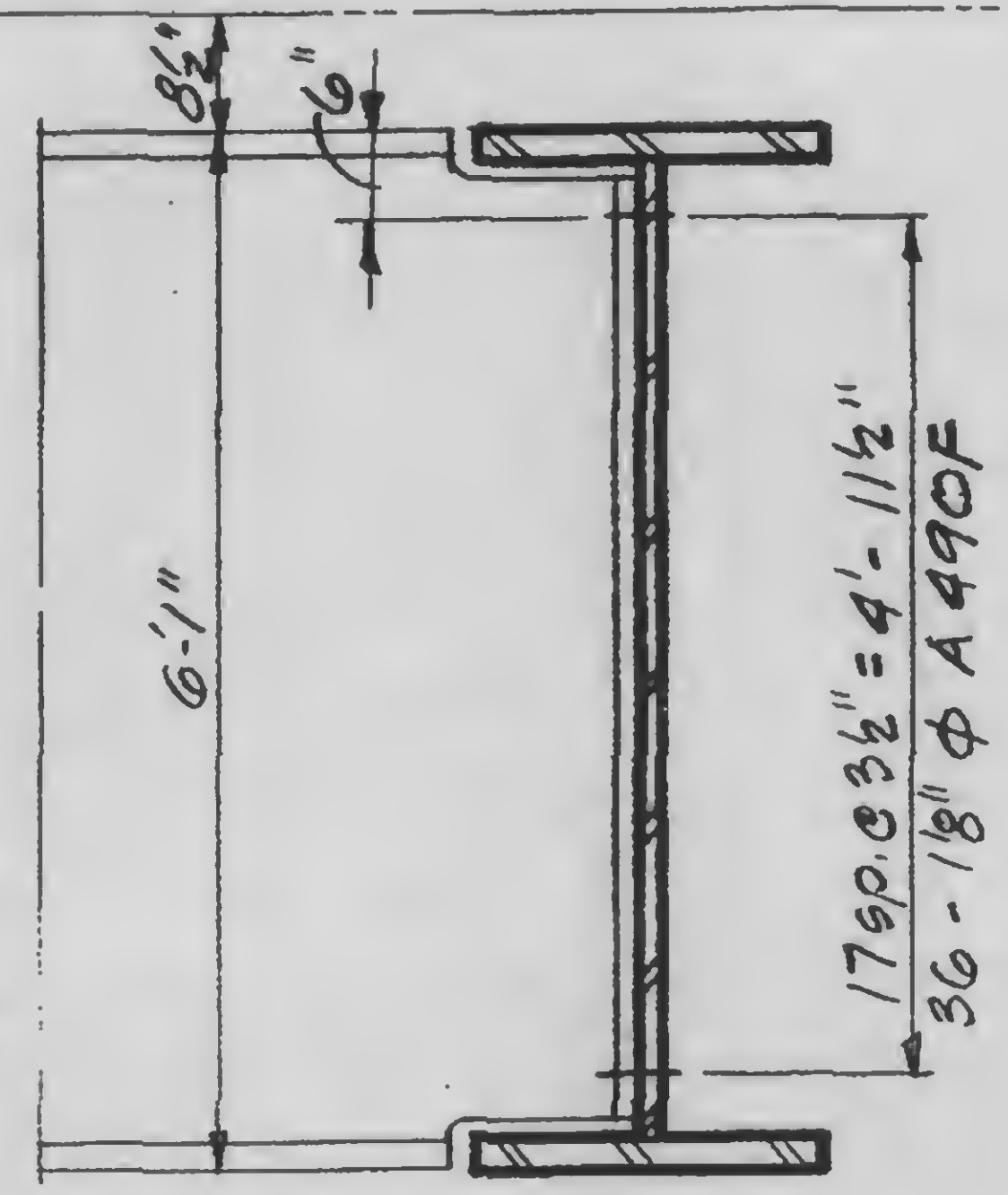
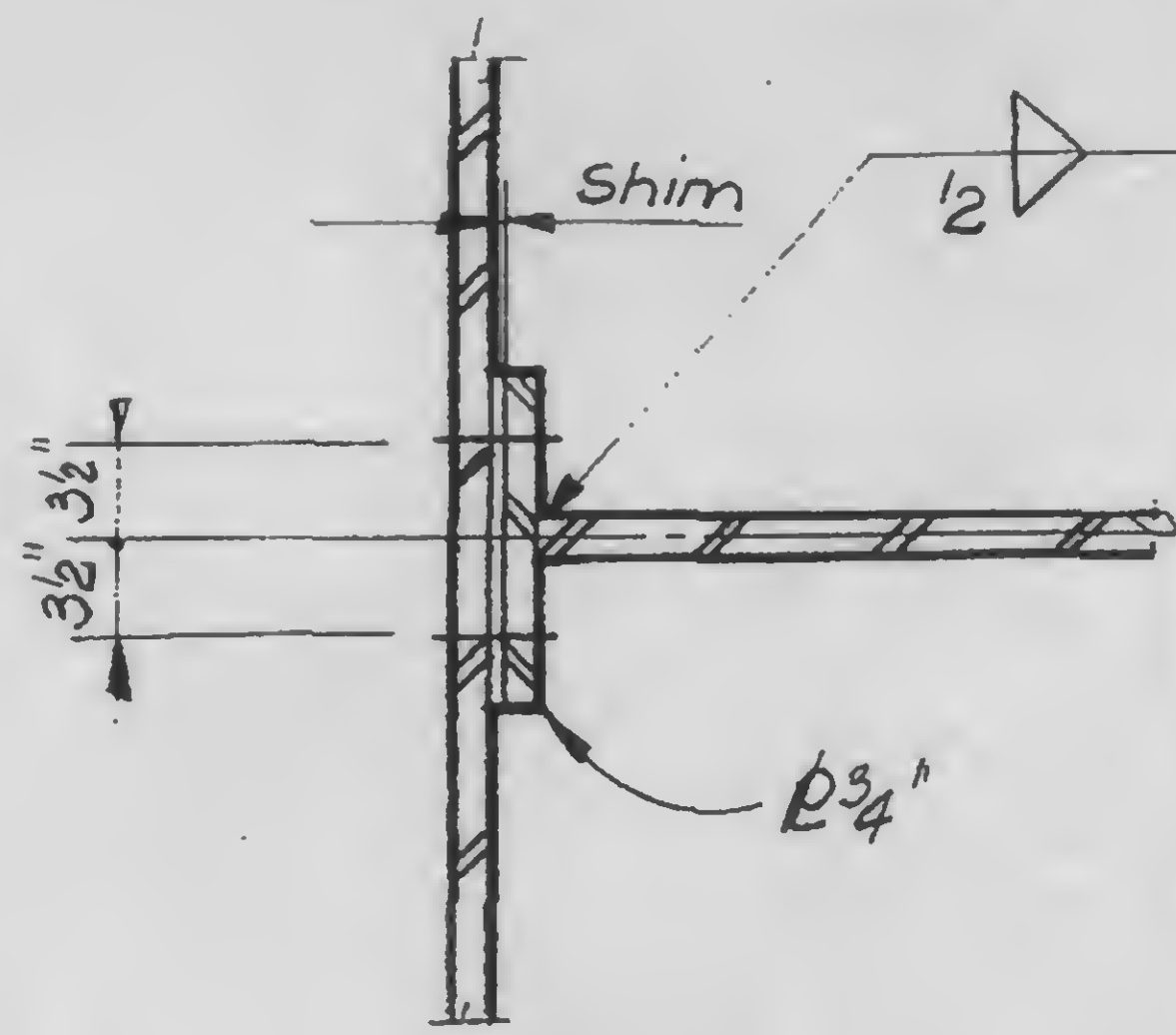
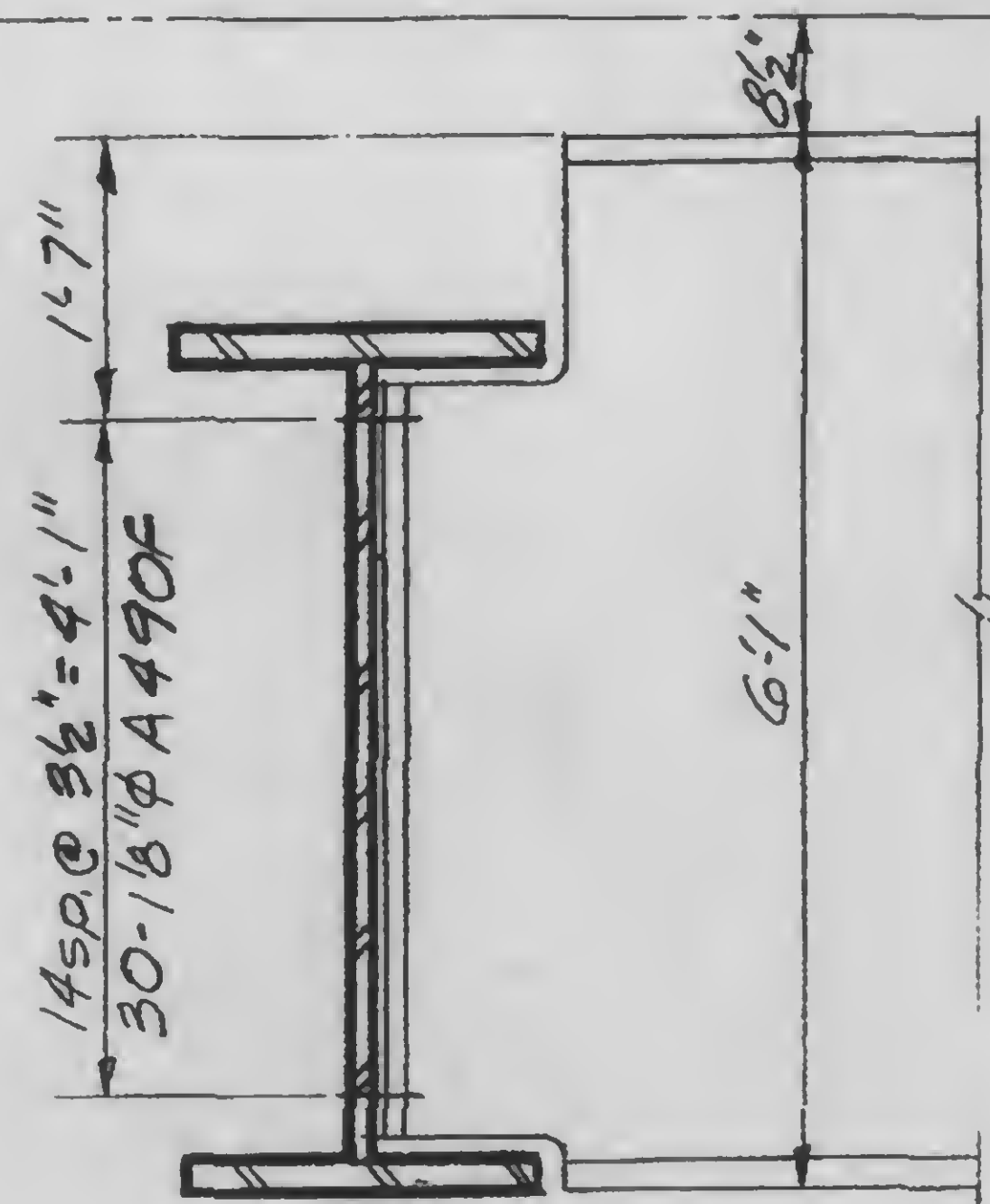
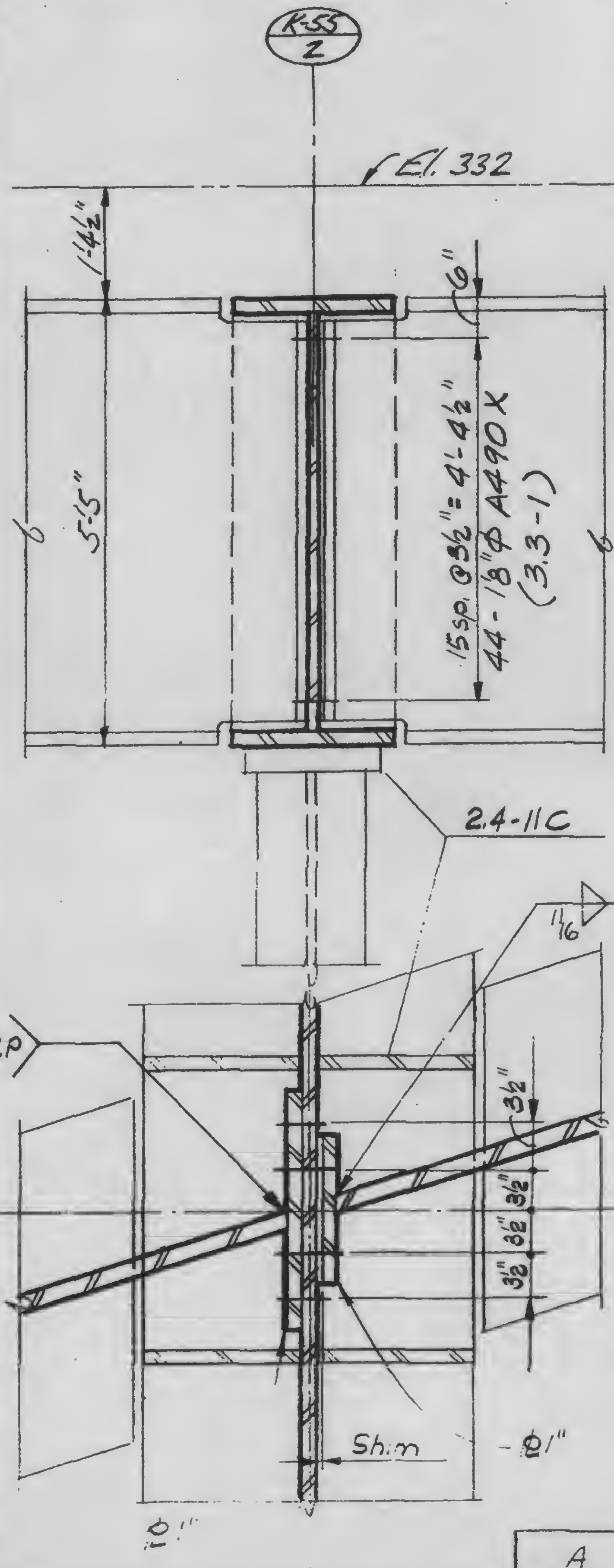
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REVIEWED

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13-K3.3-11

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TITLE GIRDER CONNECTION DETAILS

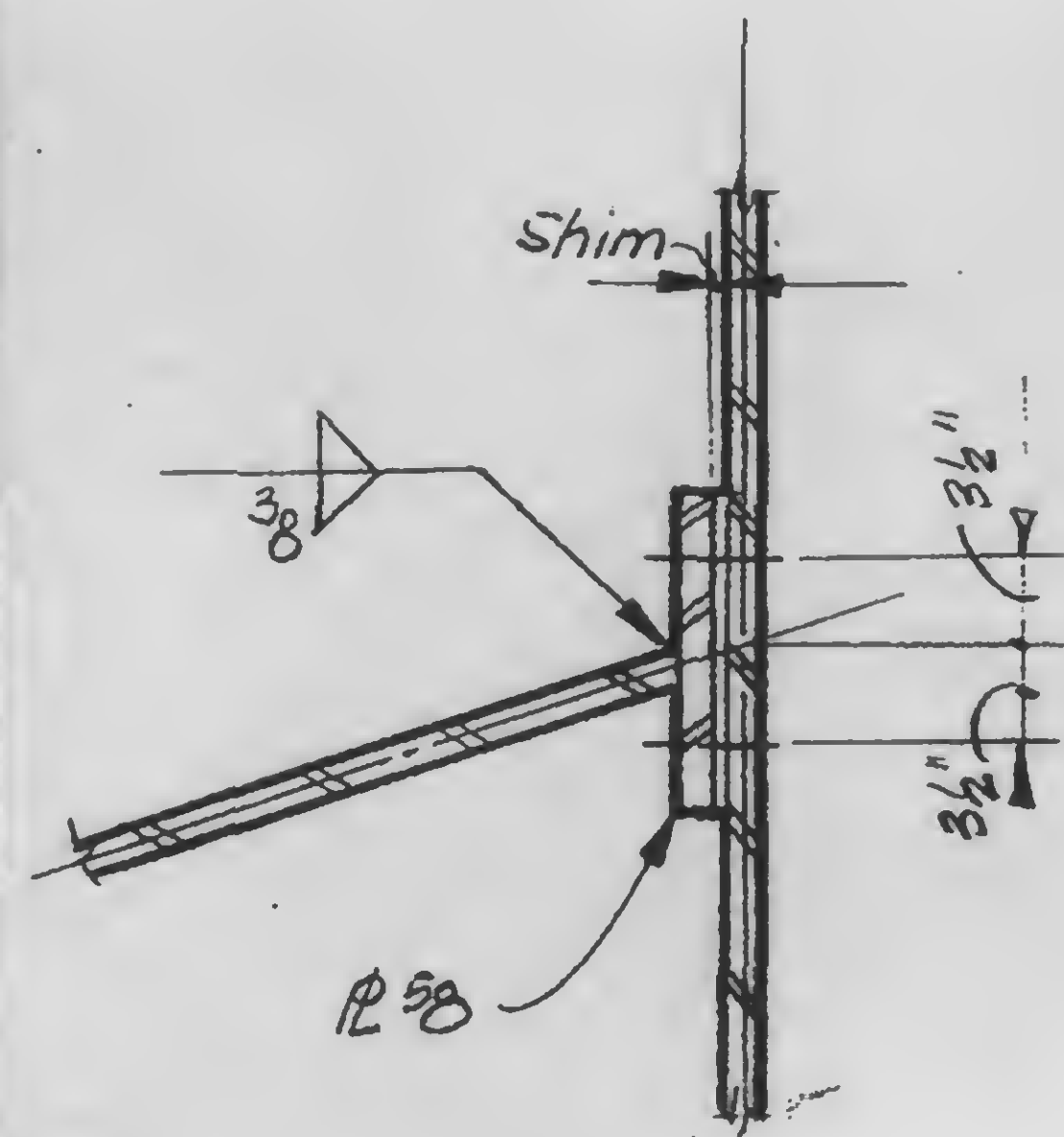
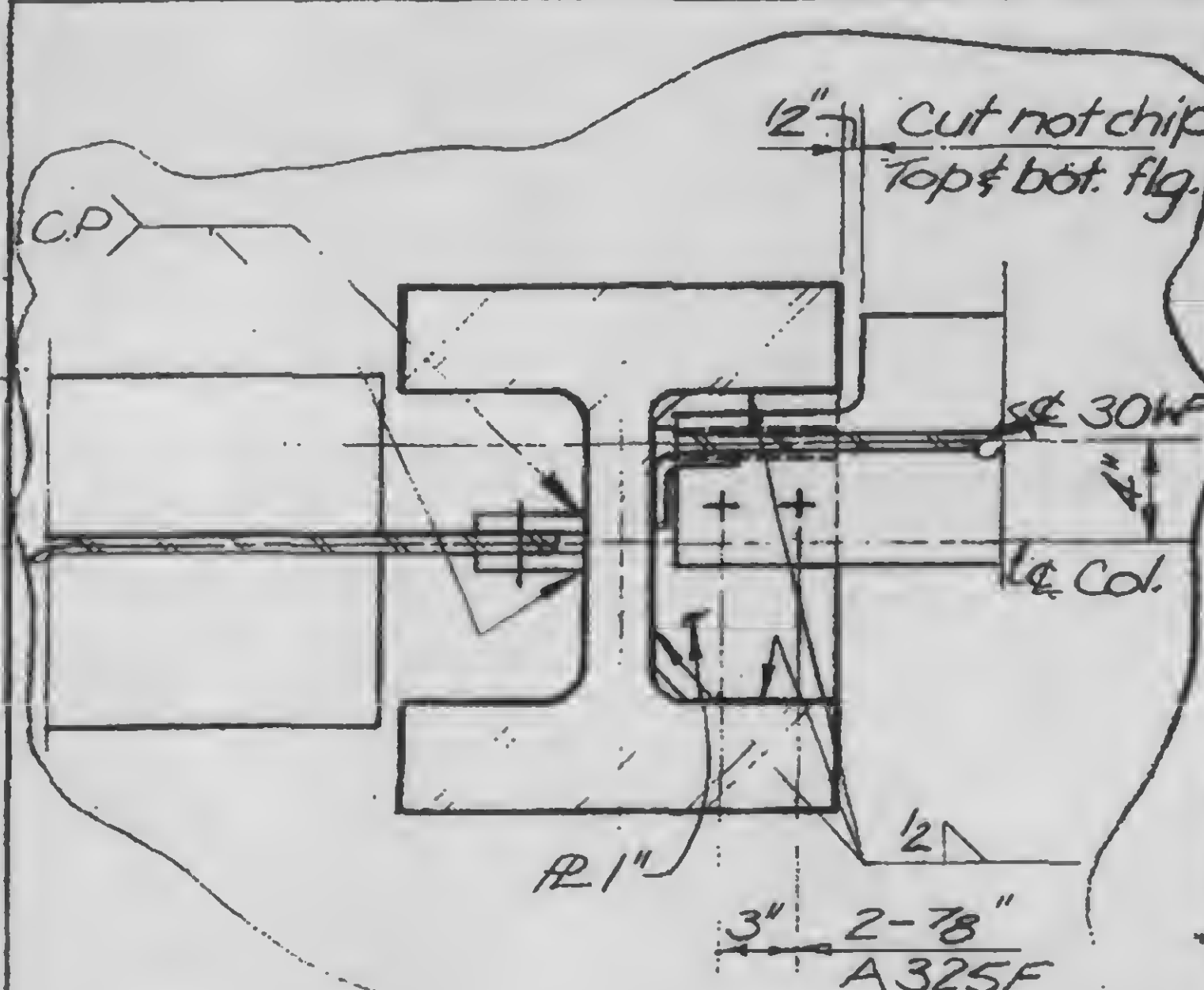
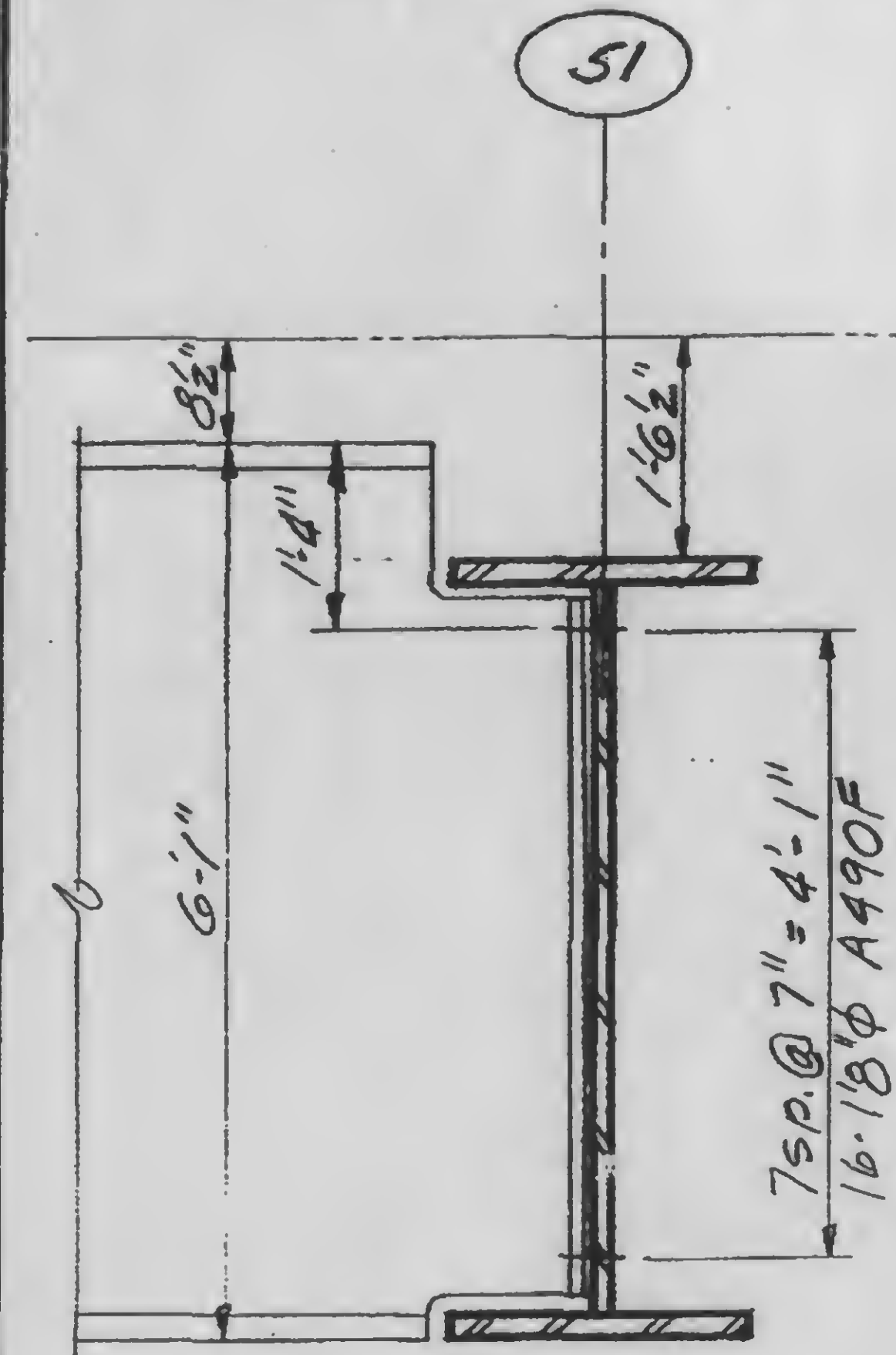
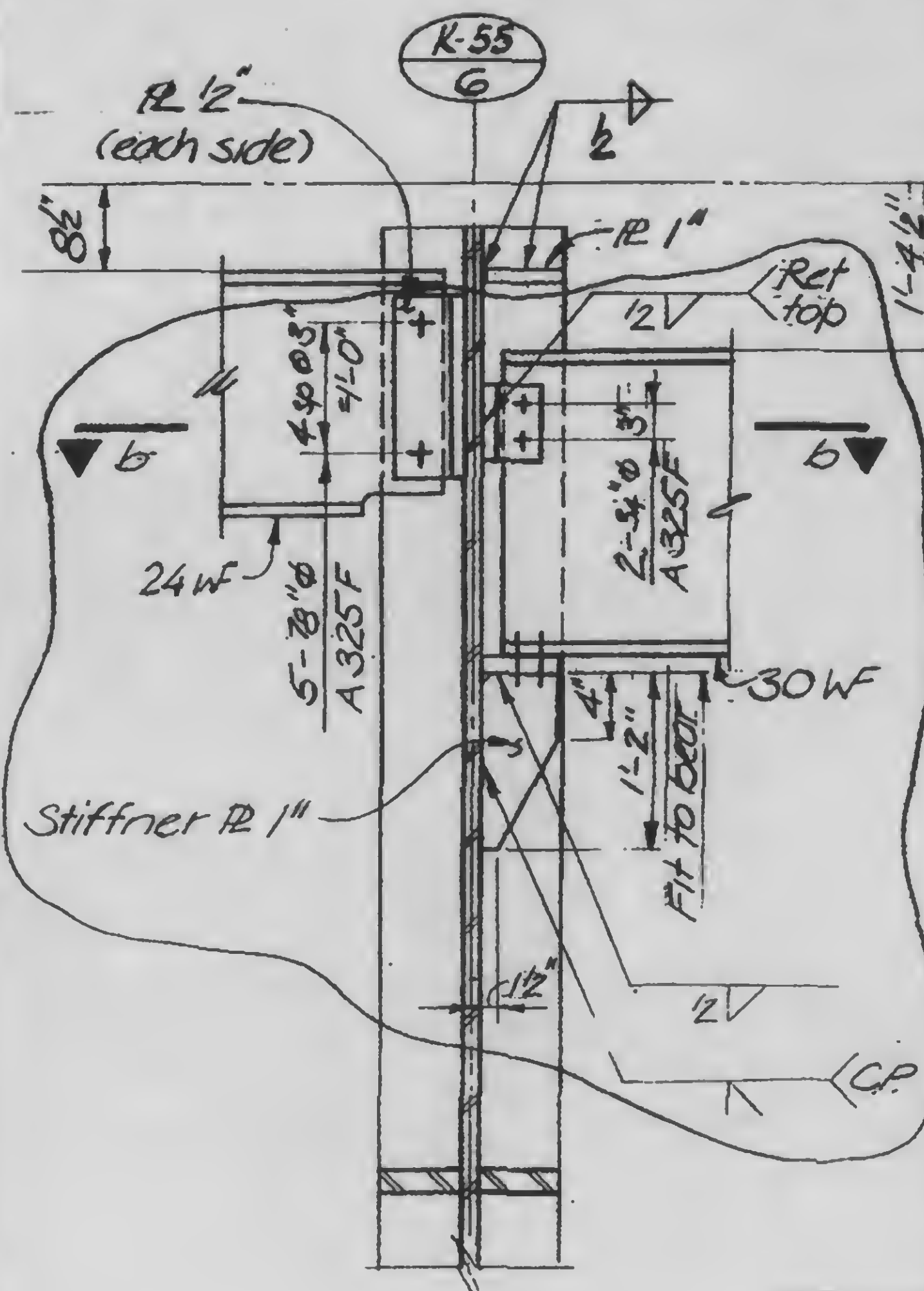
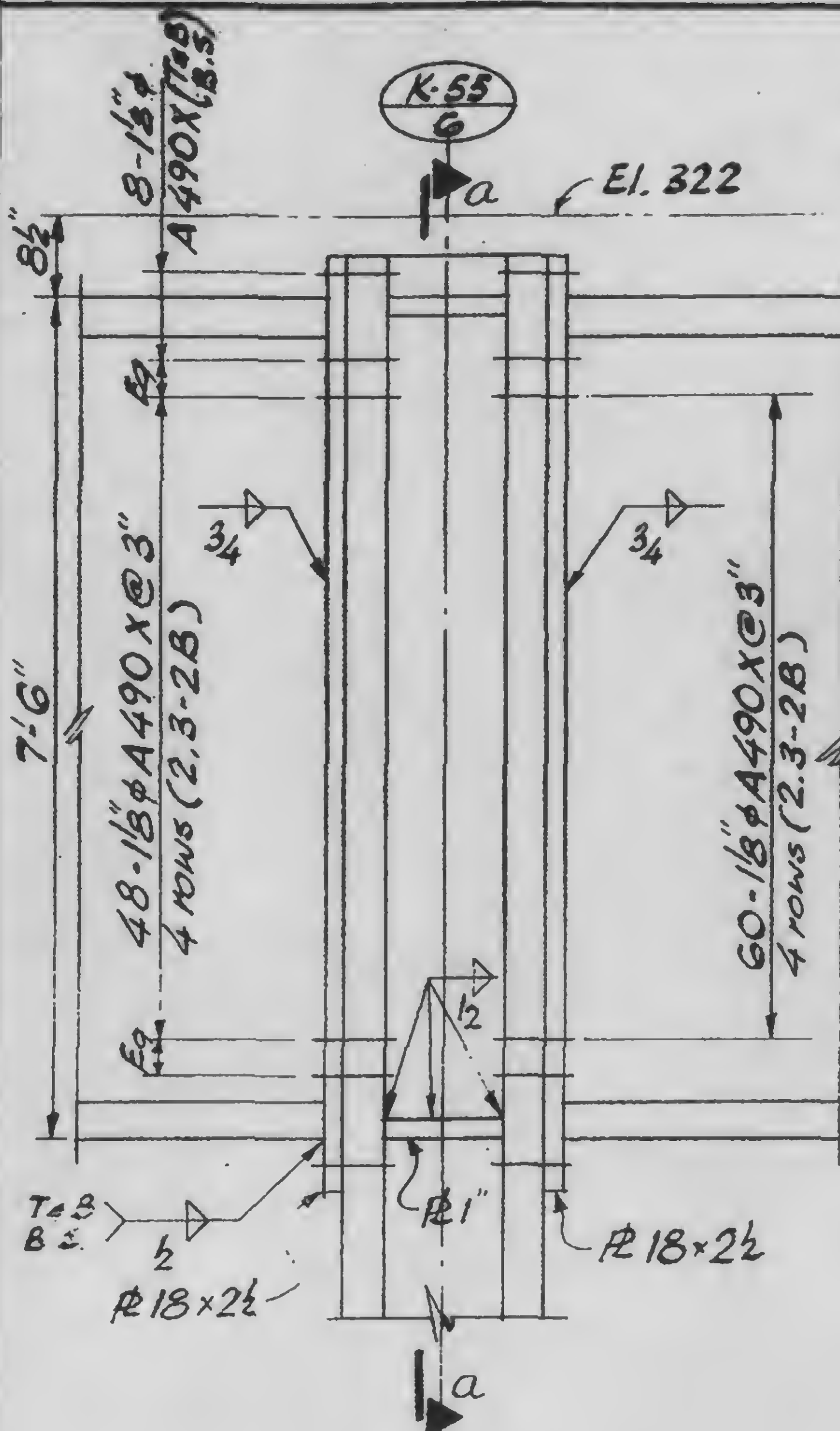
DATE 11-3-72

REVISIONS

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11-20-72

4-20-73

6-4-73



DESIGNED

K. Chiang

DRAWN

Reviewed

REVIEWED

13-K3.3-12

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

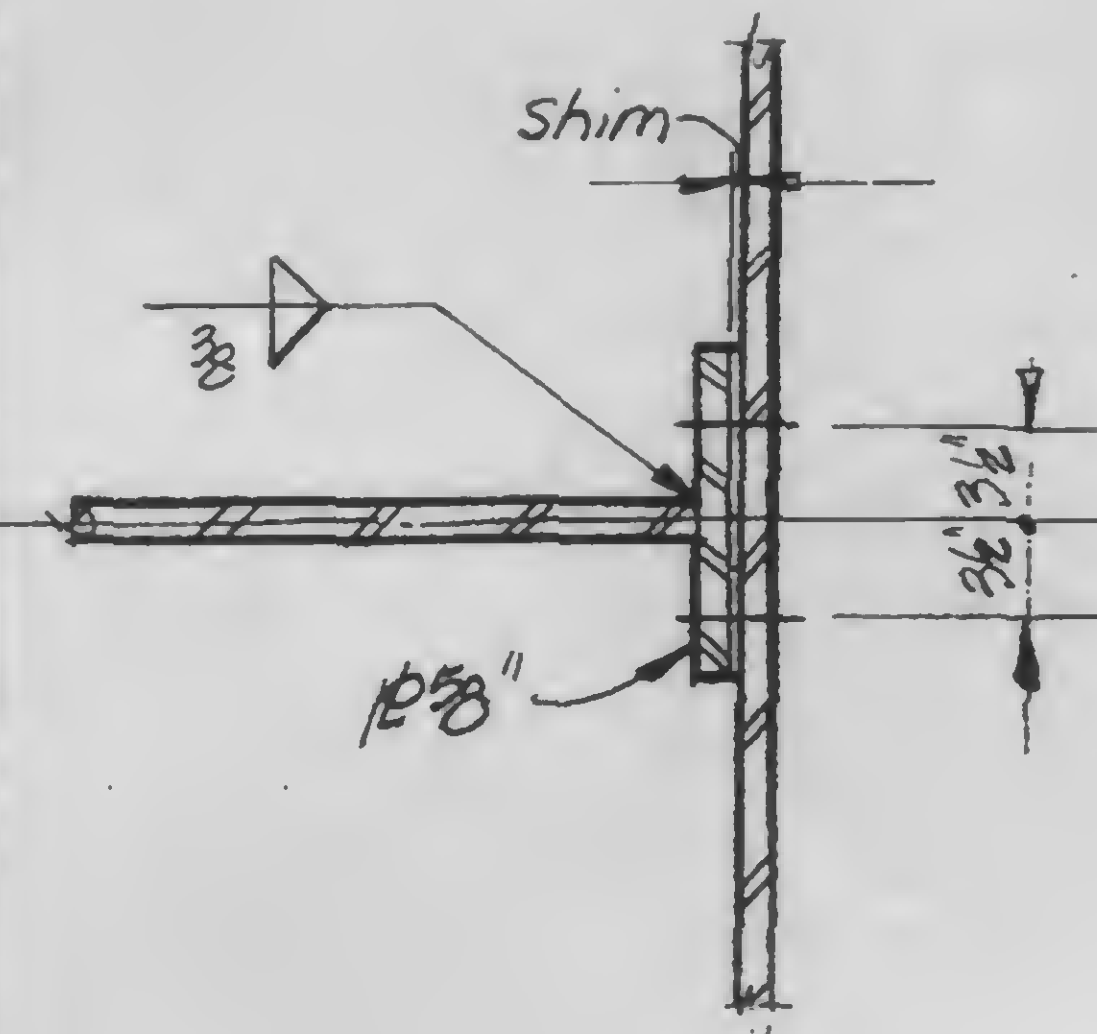
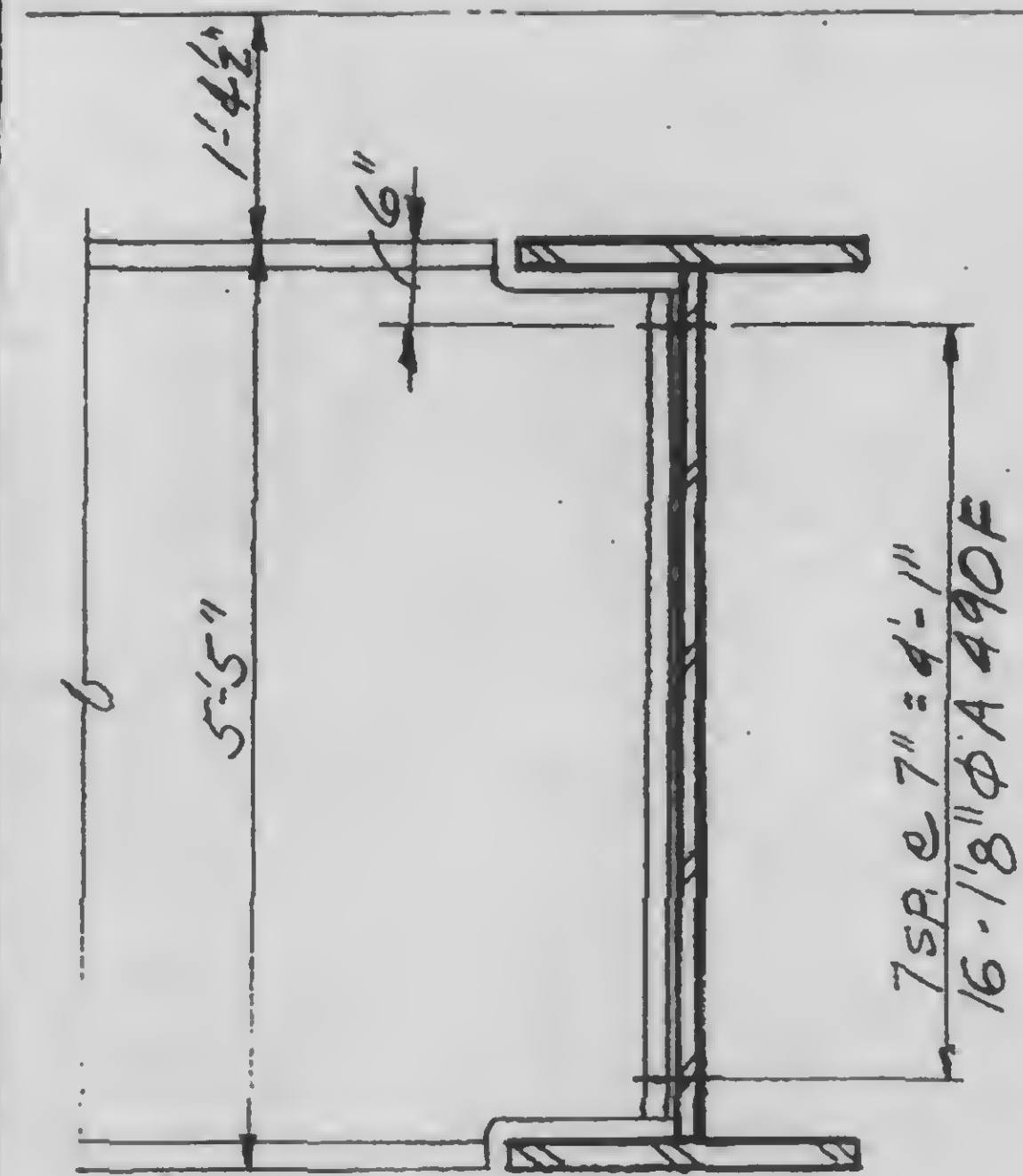
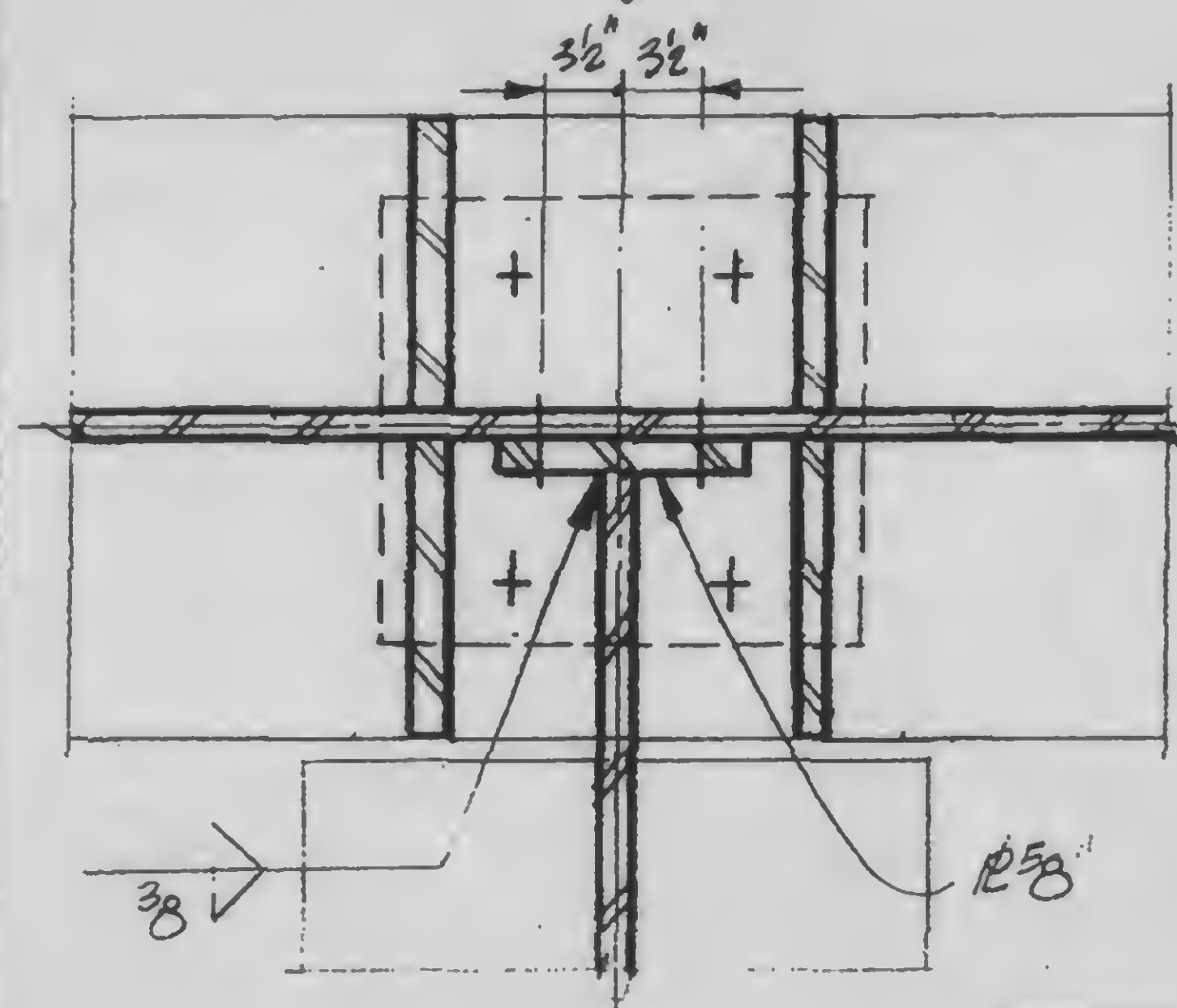
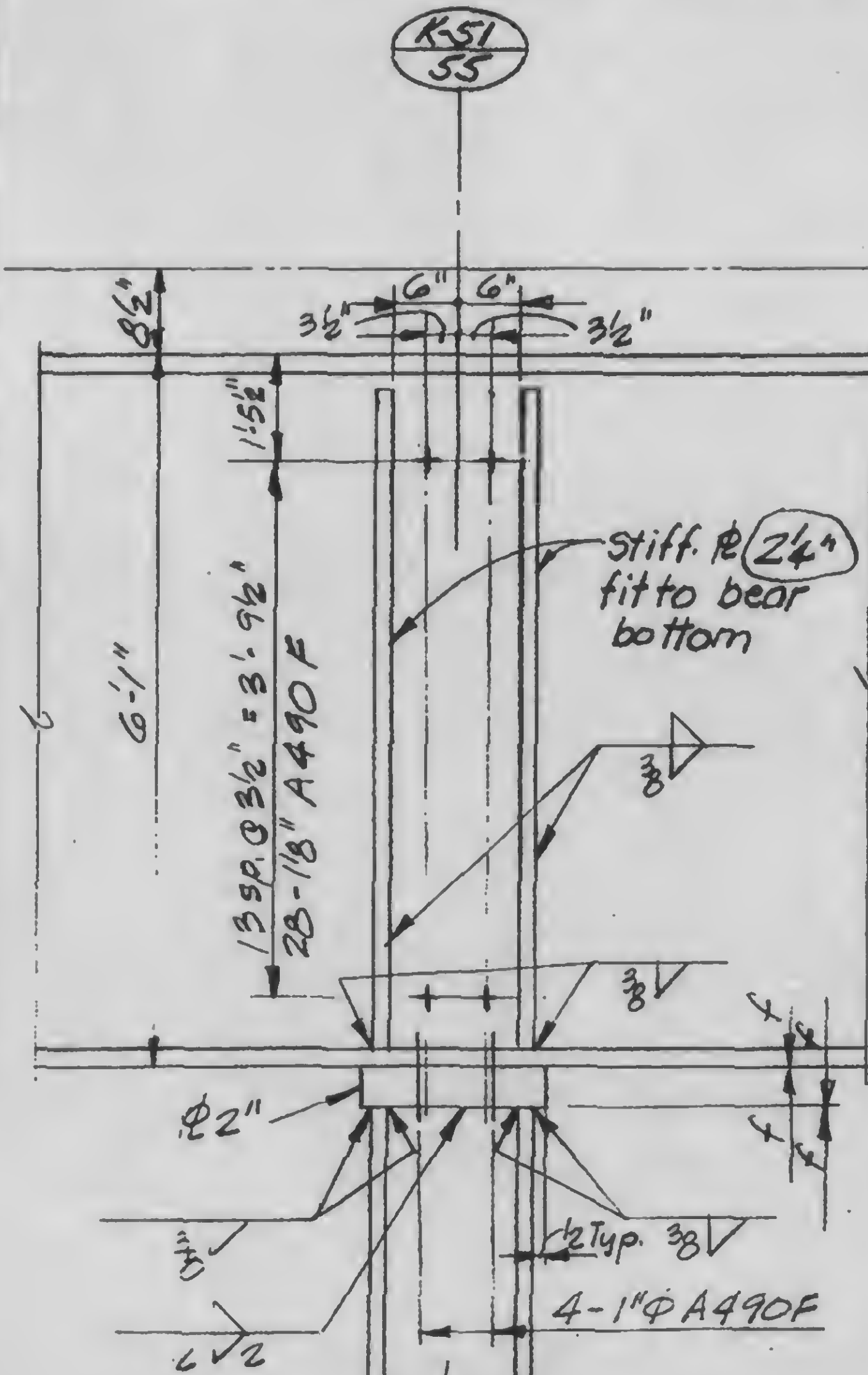
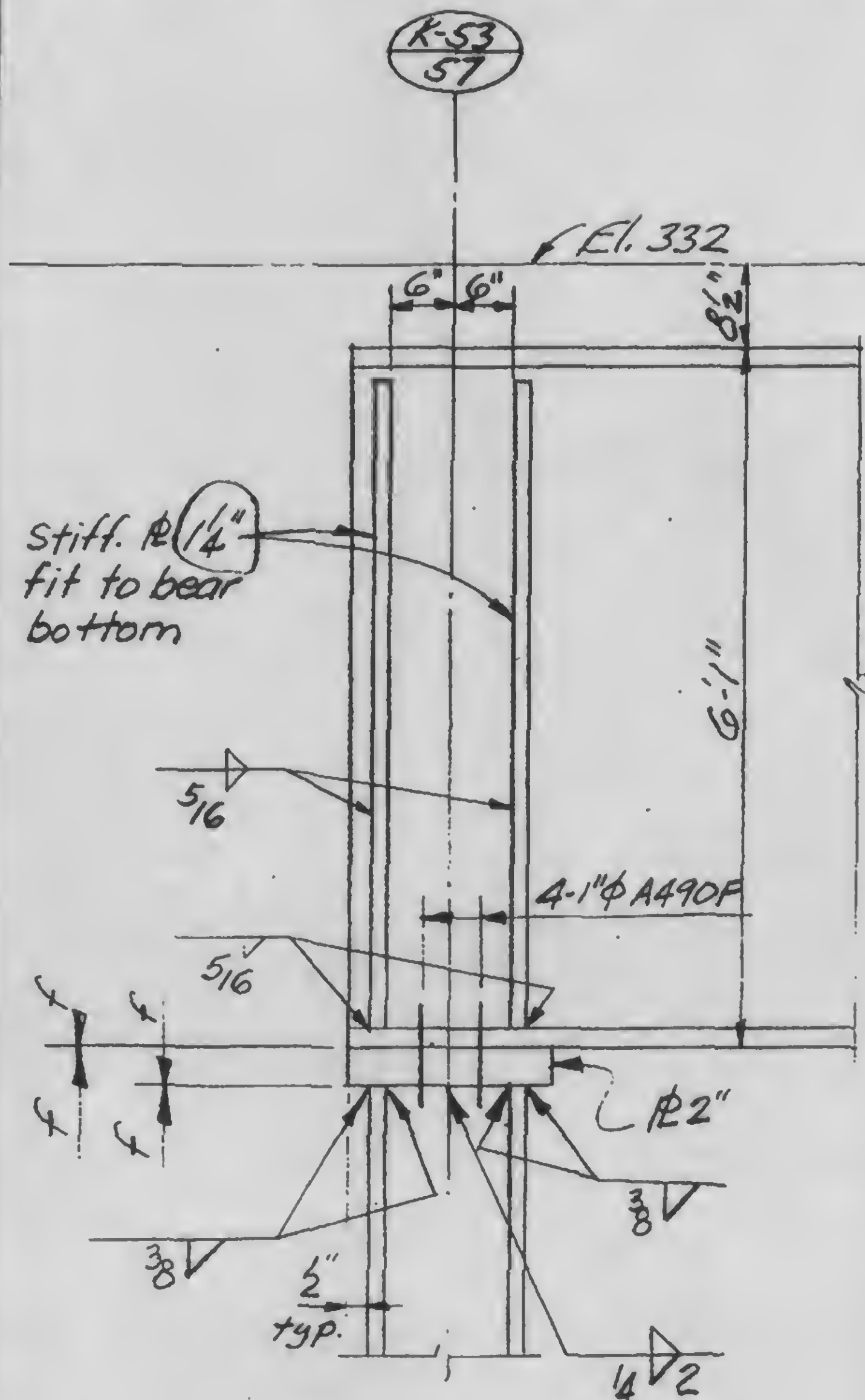
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION DETAILS

DATE 11-3-72

REVISIONS

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construction
11-20-72

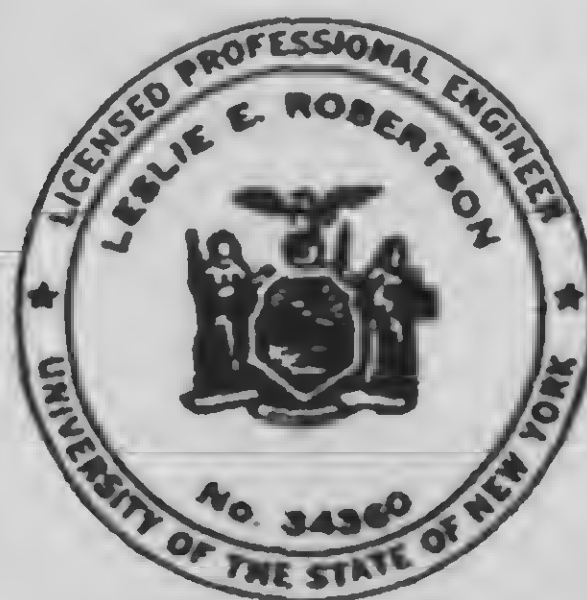


A

B

C

B-K3.3-13



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION DETAILS

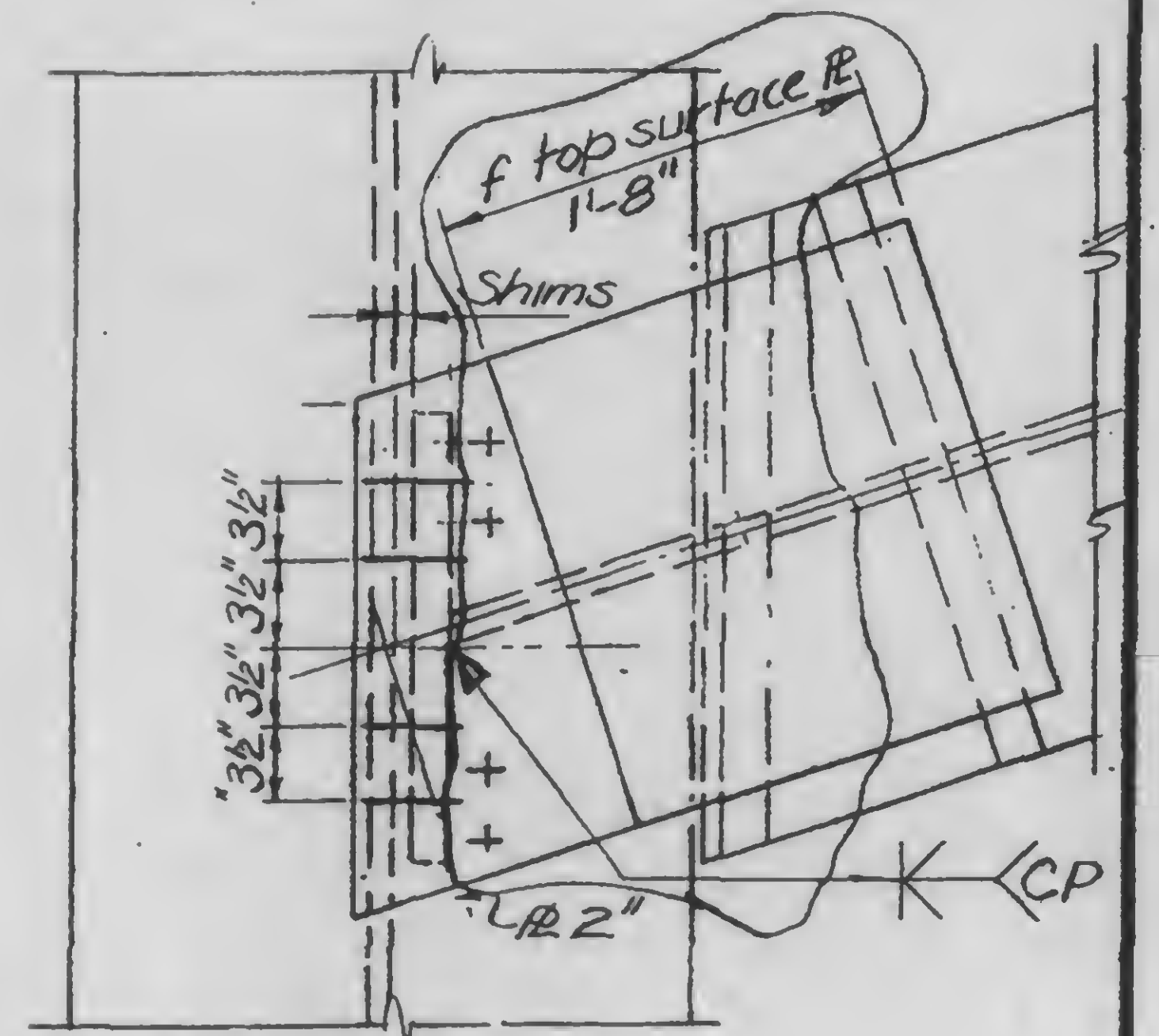
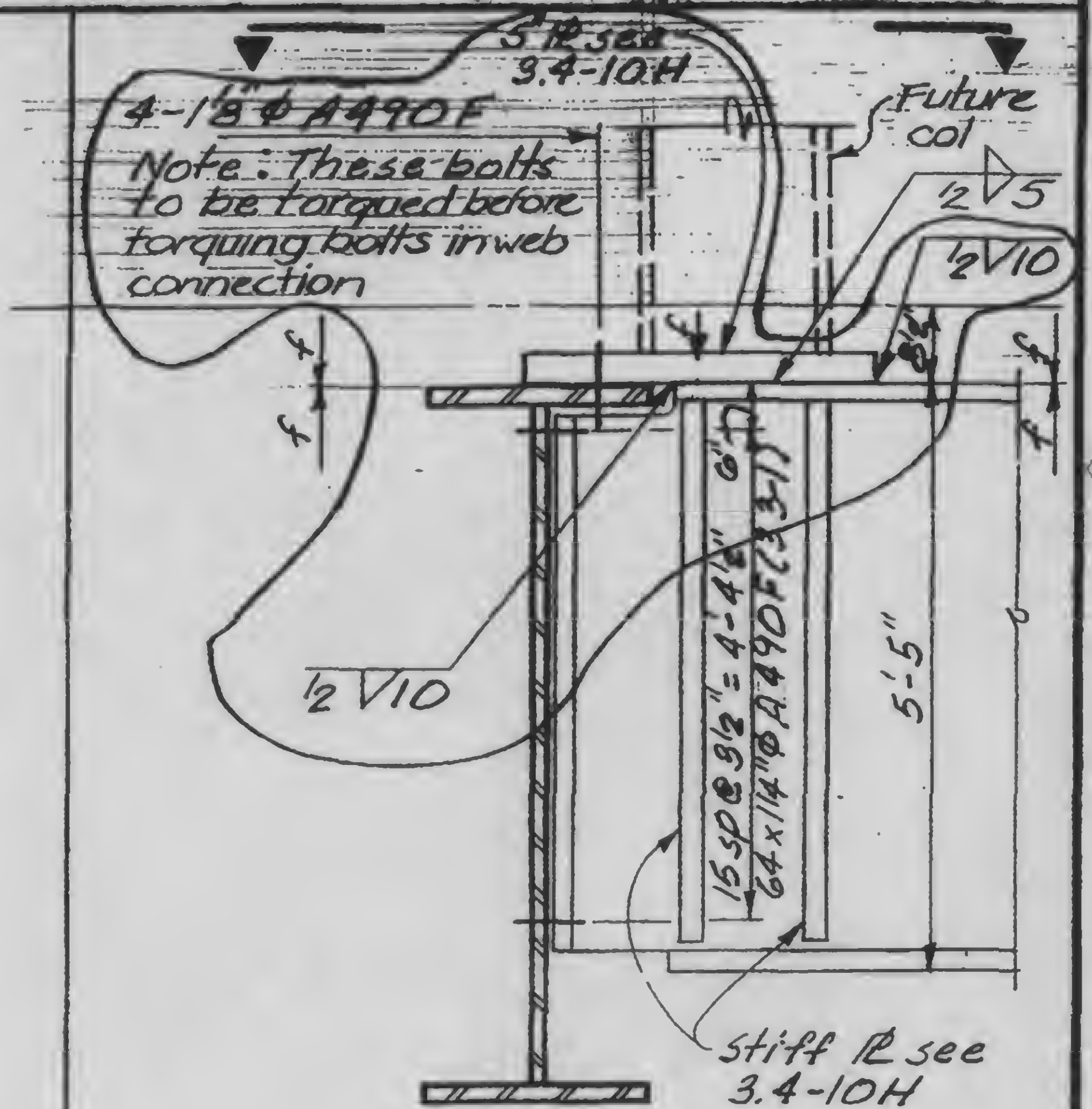
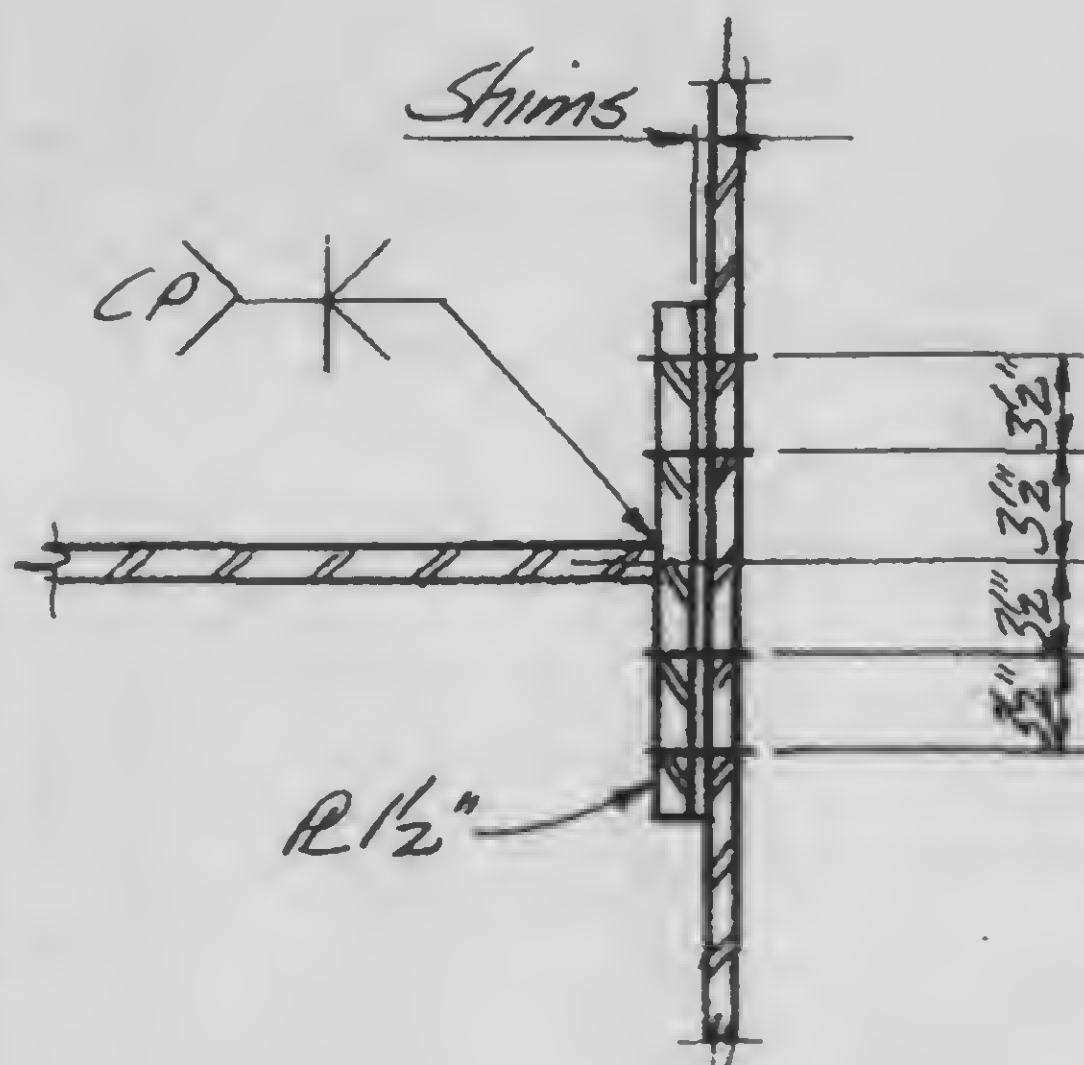
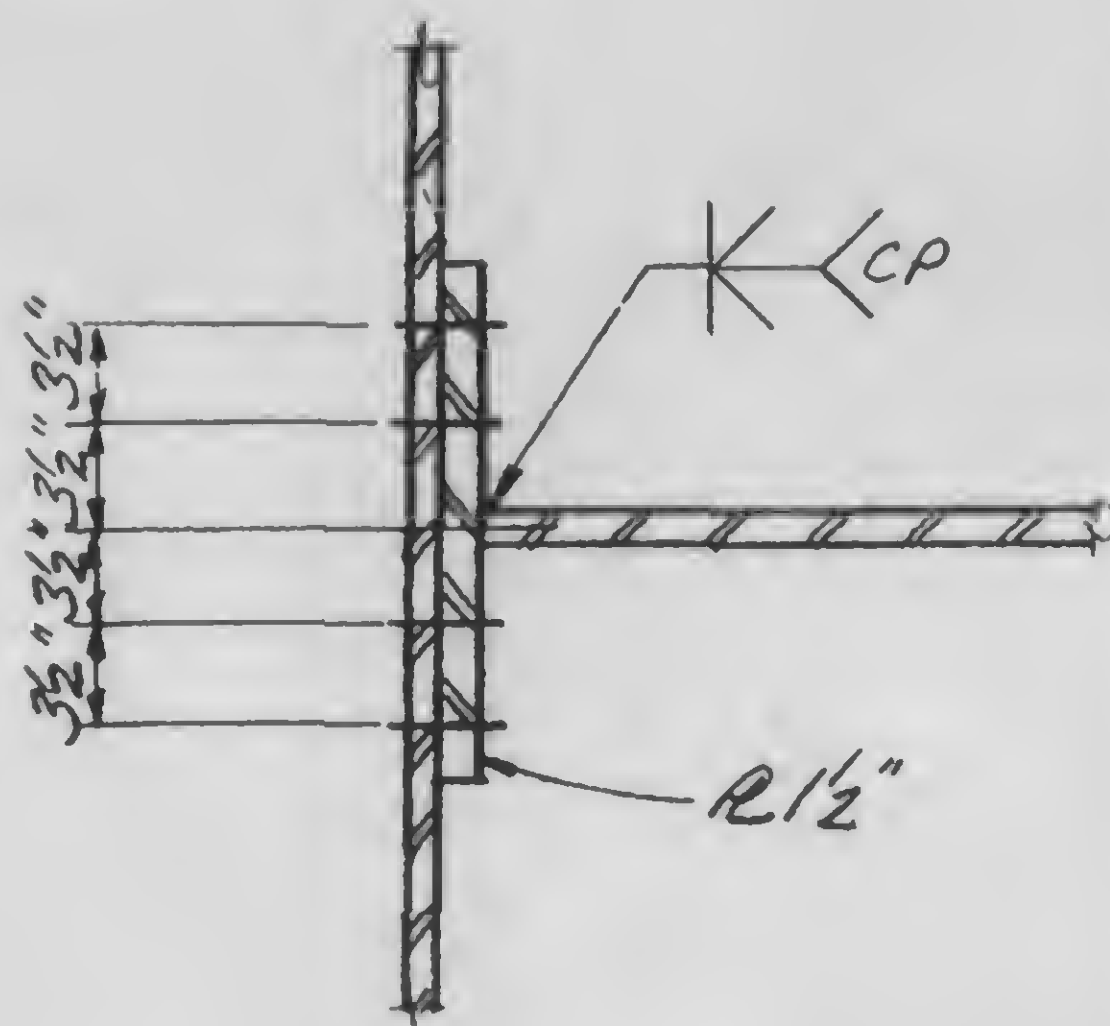
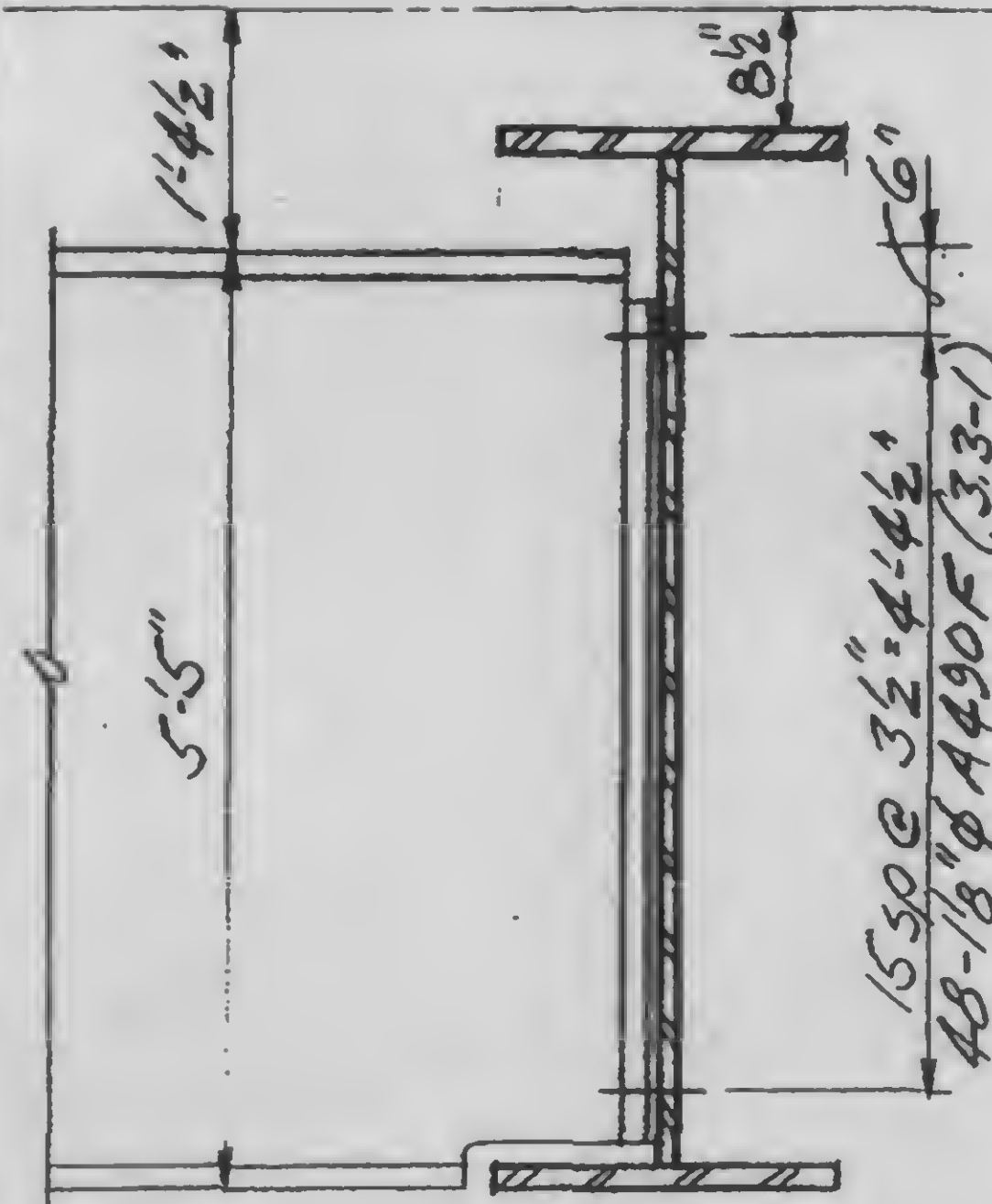
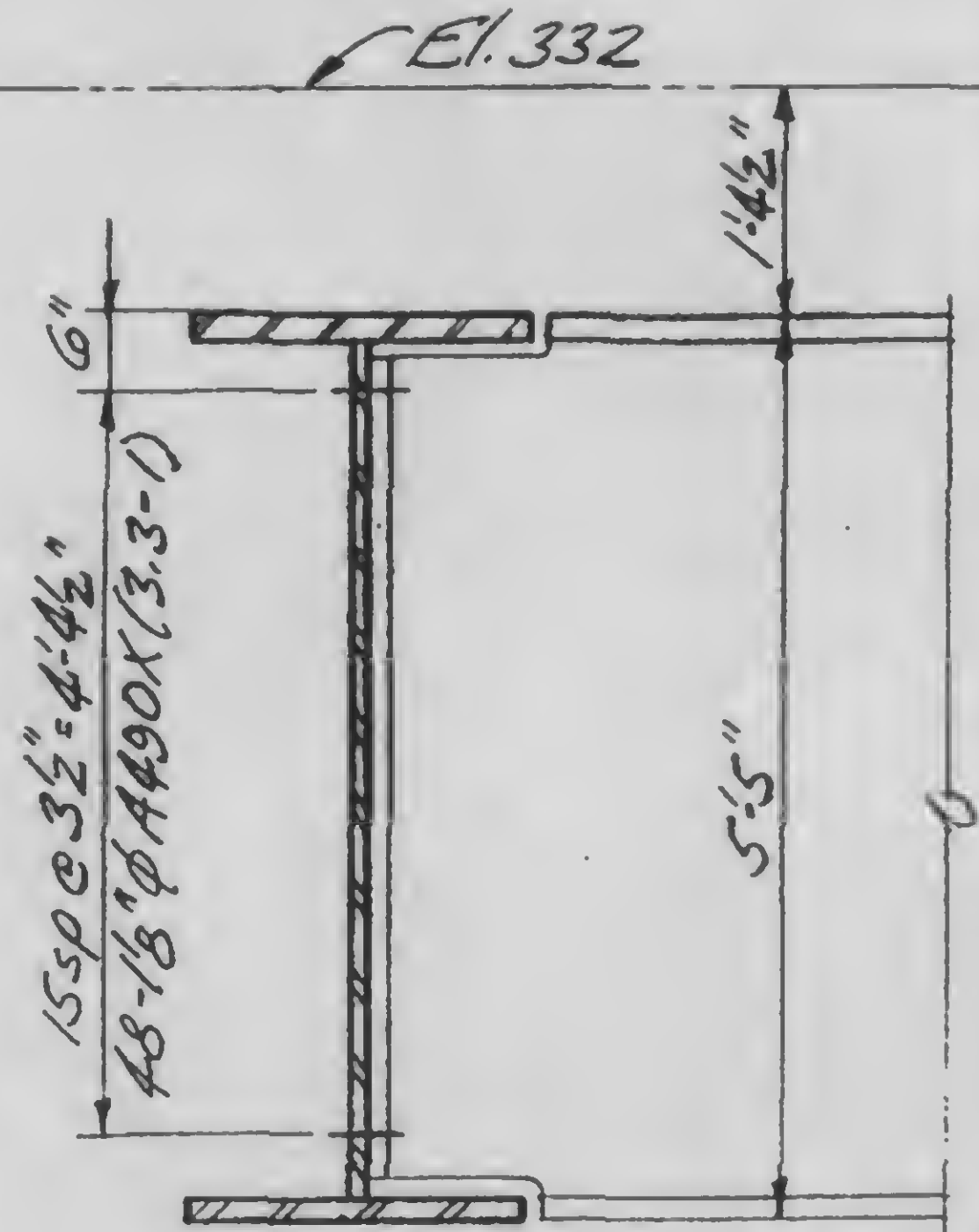
11-3-72

REVISIONS

Released for
construction
11-20-72

2-5-73

6-4-73



A

B

C

13-K3.3-14



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

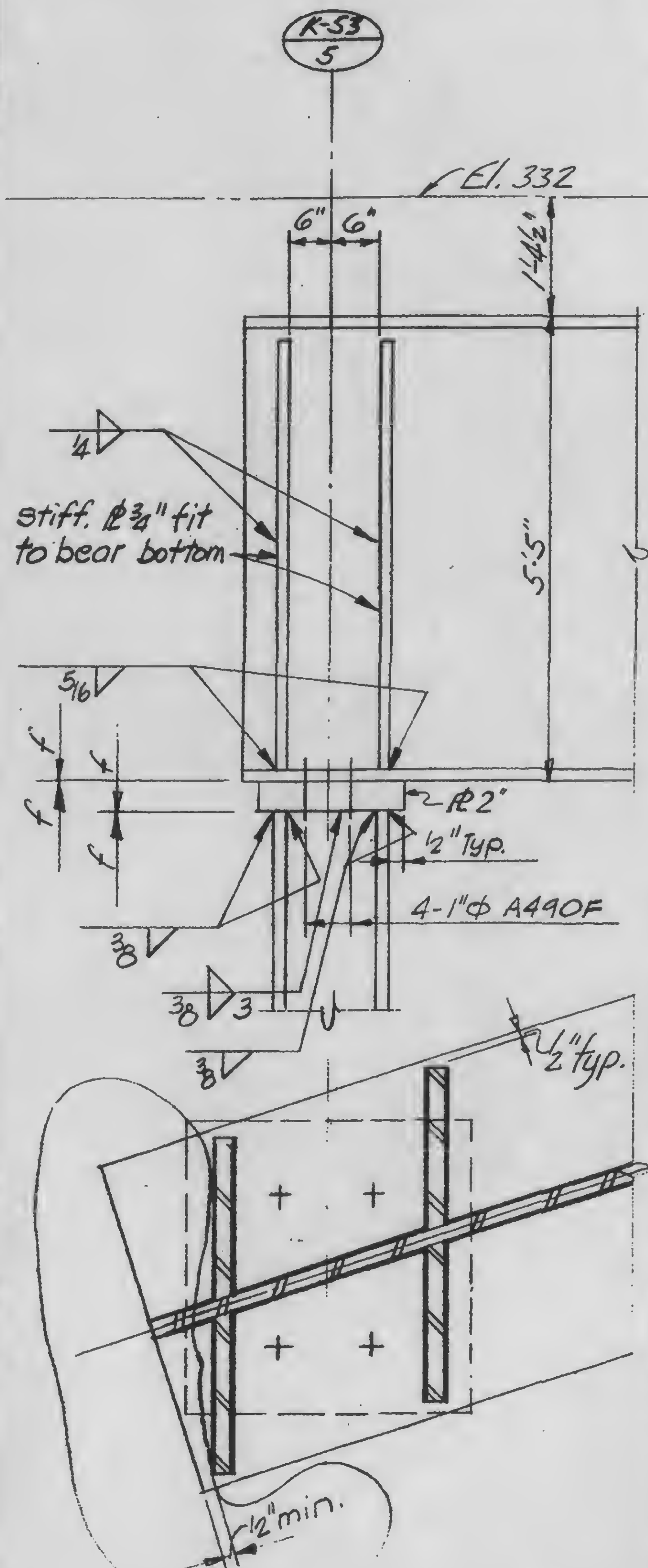
TITLE GIRDER CONNECTION DETAILS

DATE 11-3-72

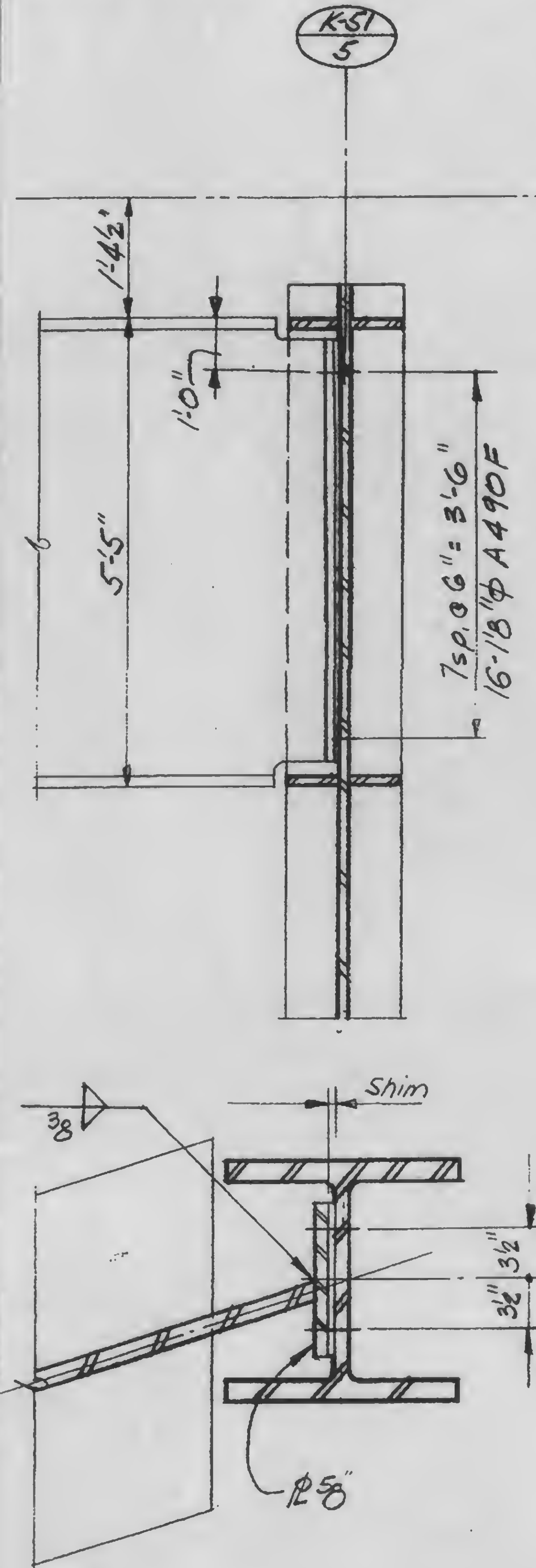
REVISIONS

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construction
11-20-72

2-5-73

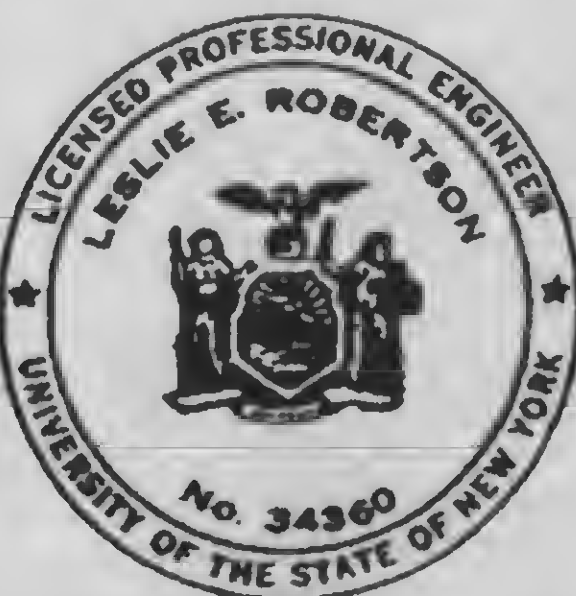


A



B

13-K3.3-15



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

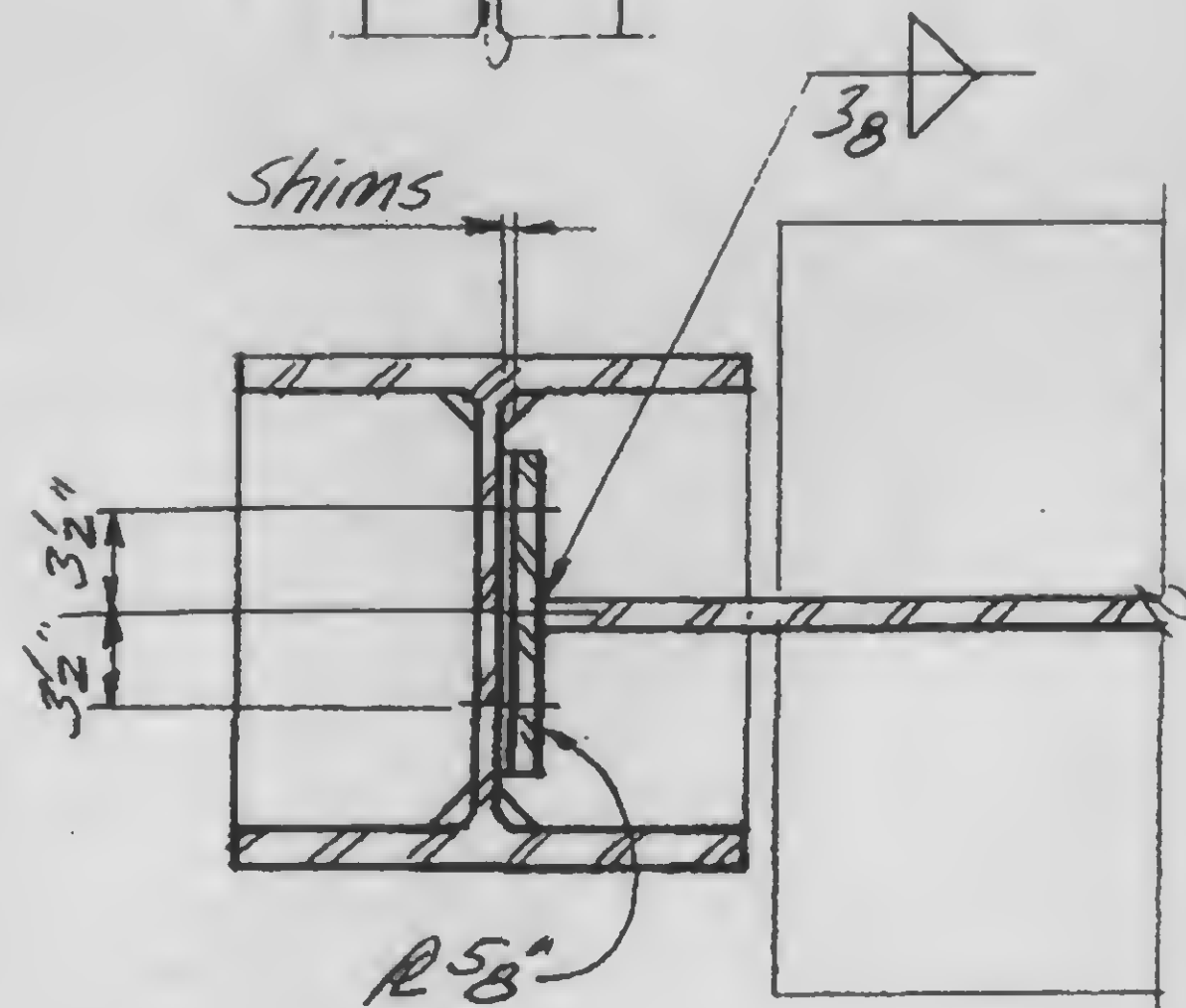
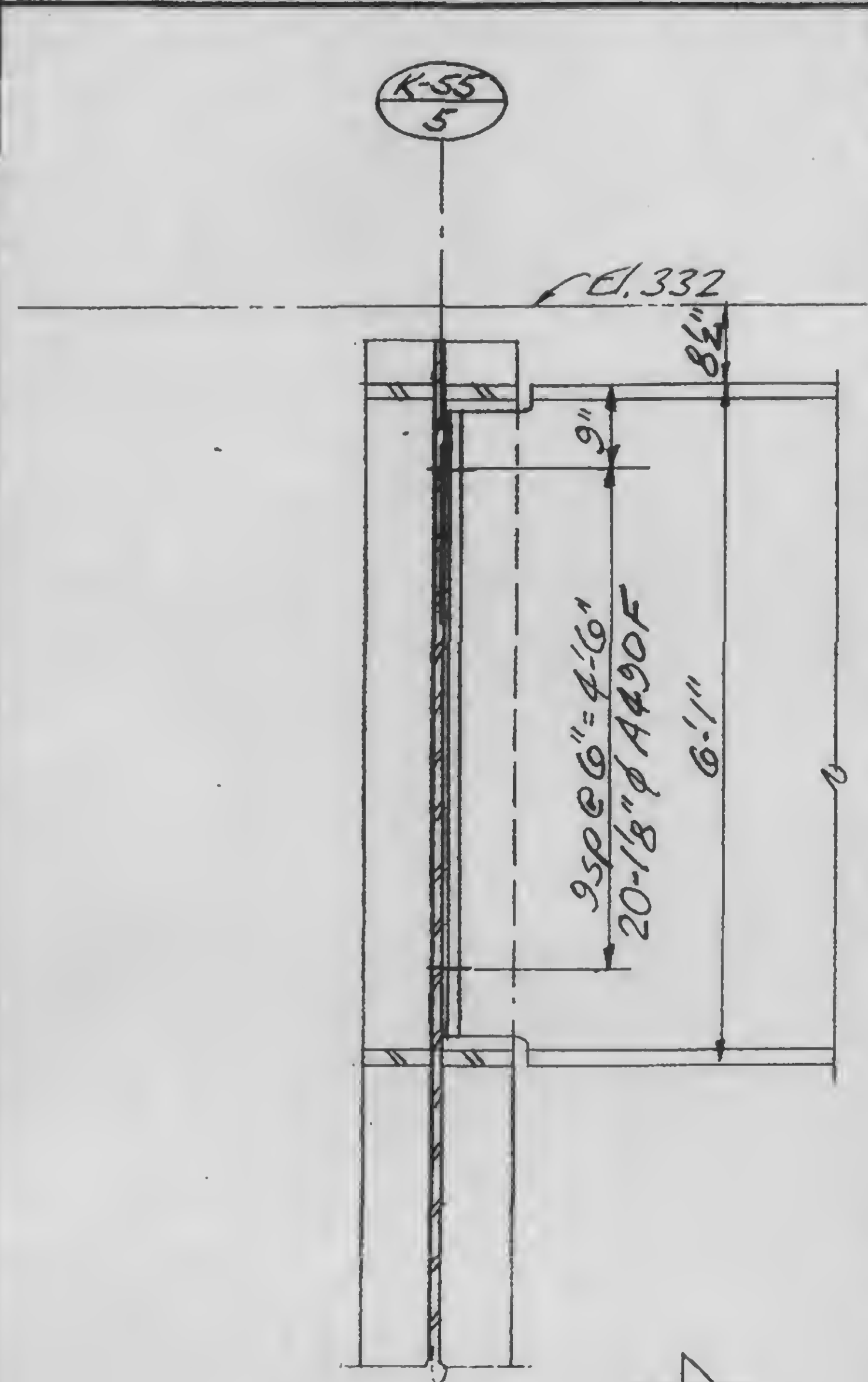
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION DETAILS

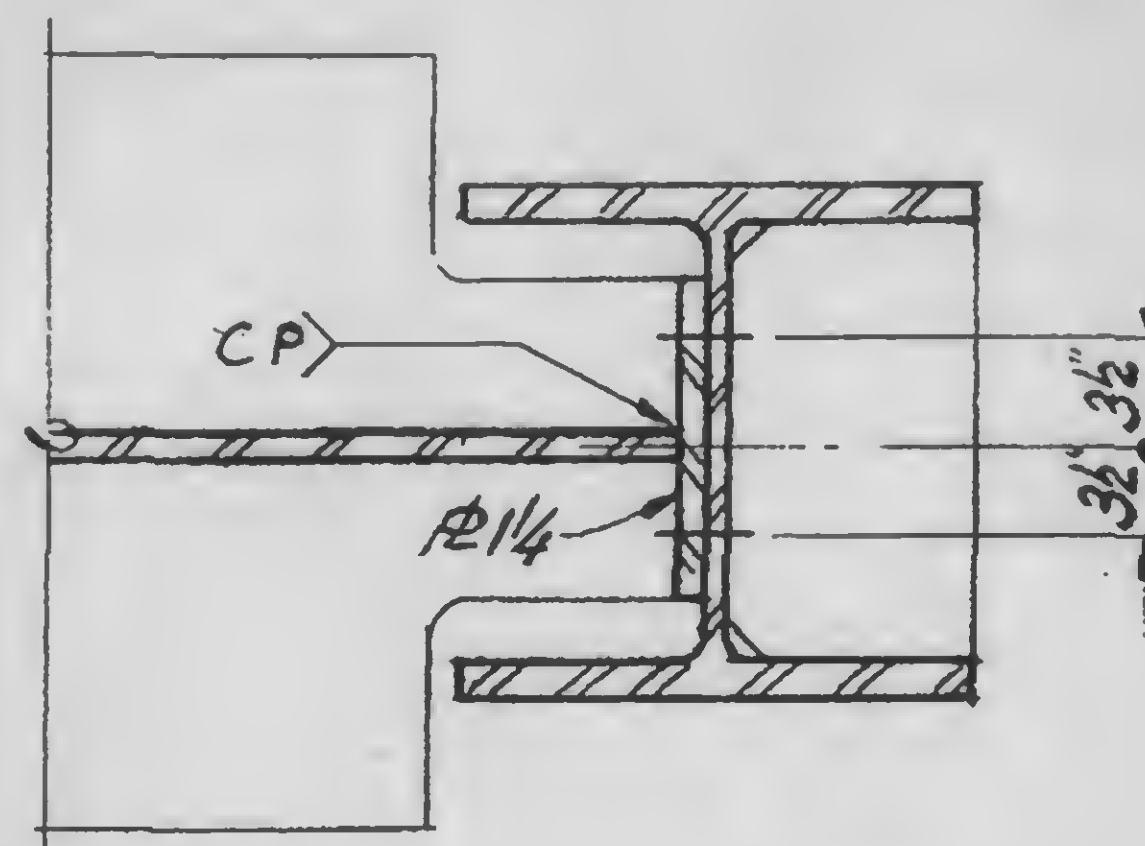
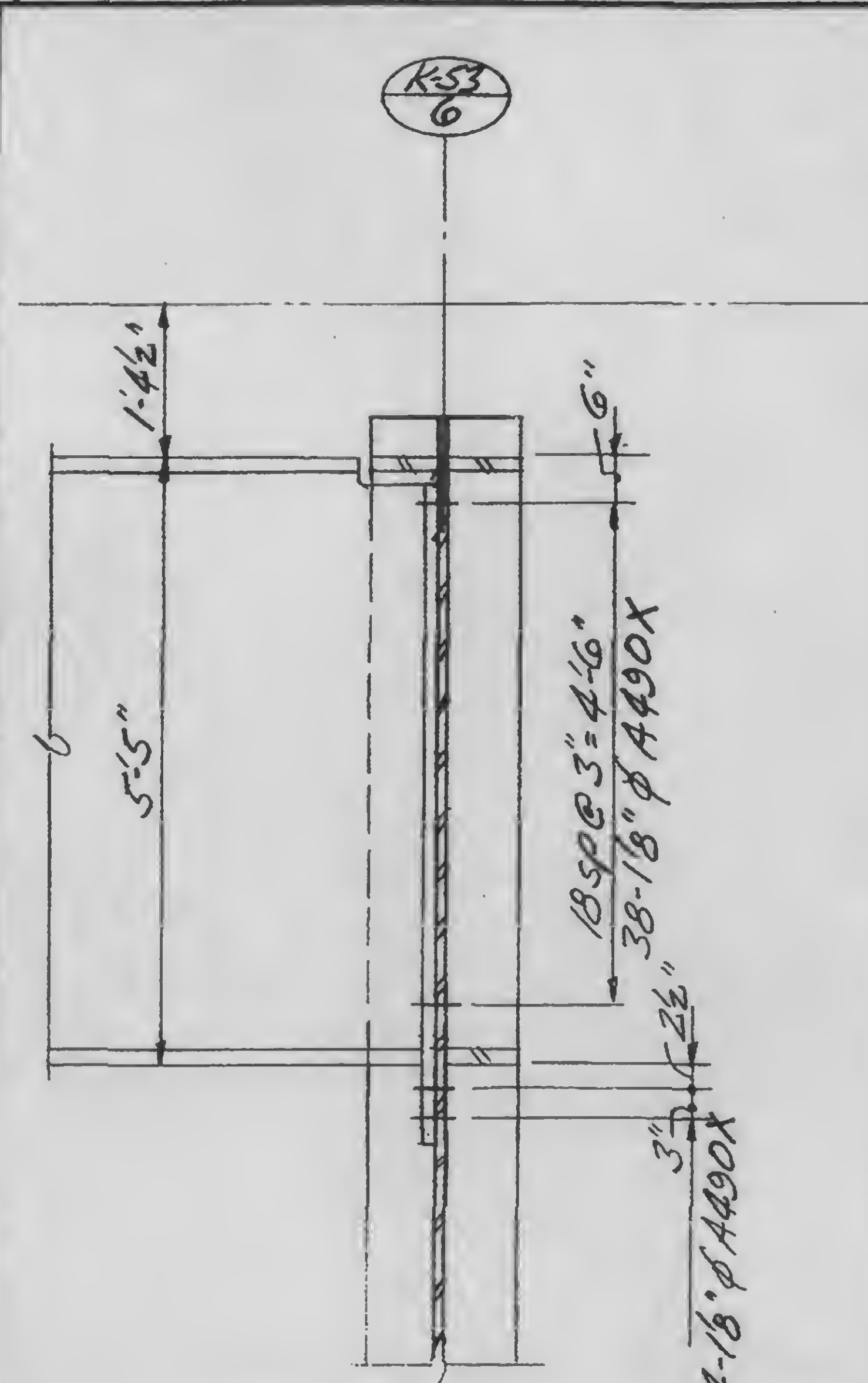
DATE 11-3-72

REVISIONS

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construction
11-20-72

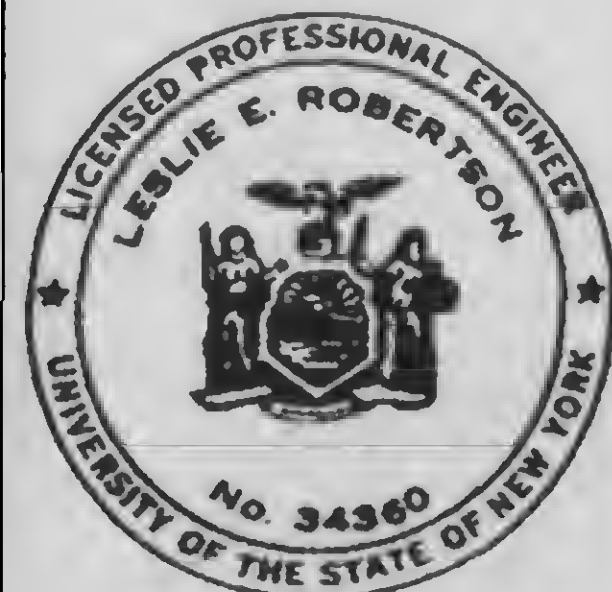


A



B

13-K3.3-16



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

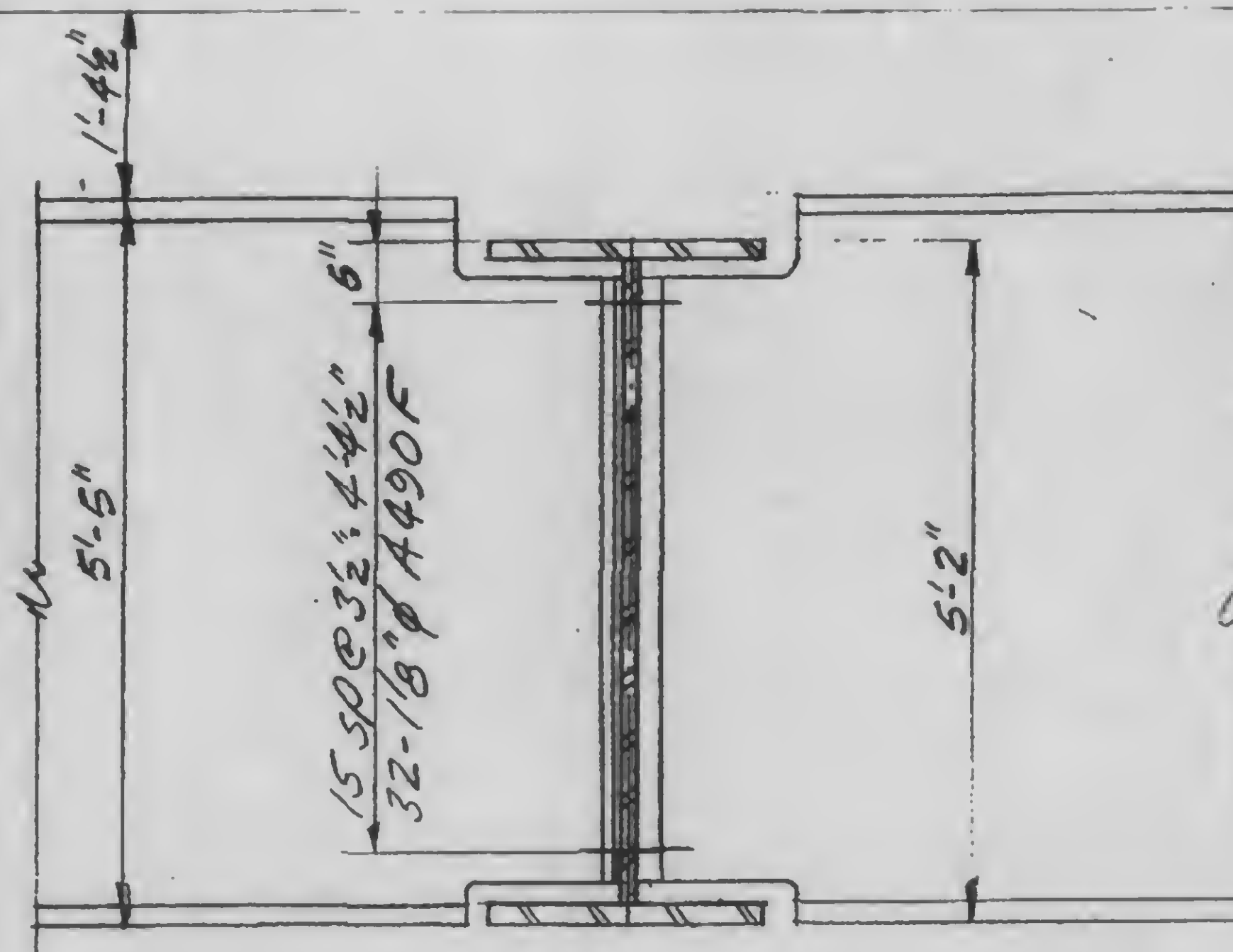
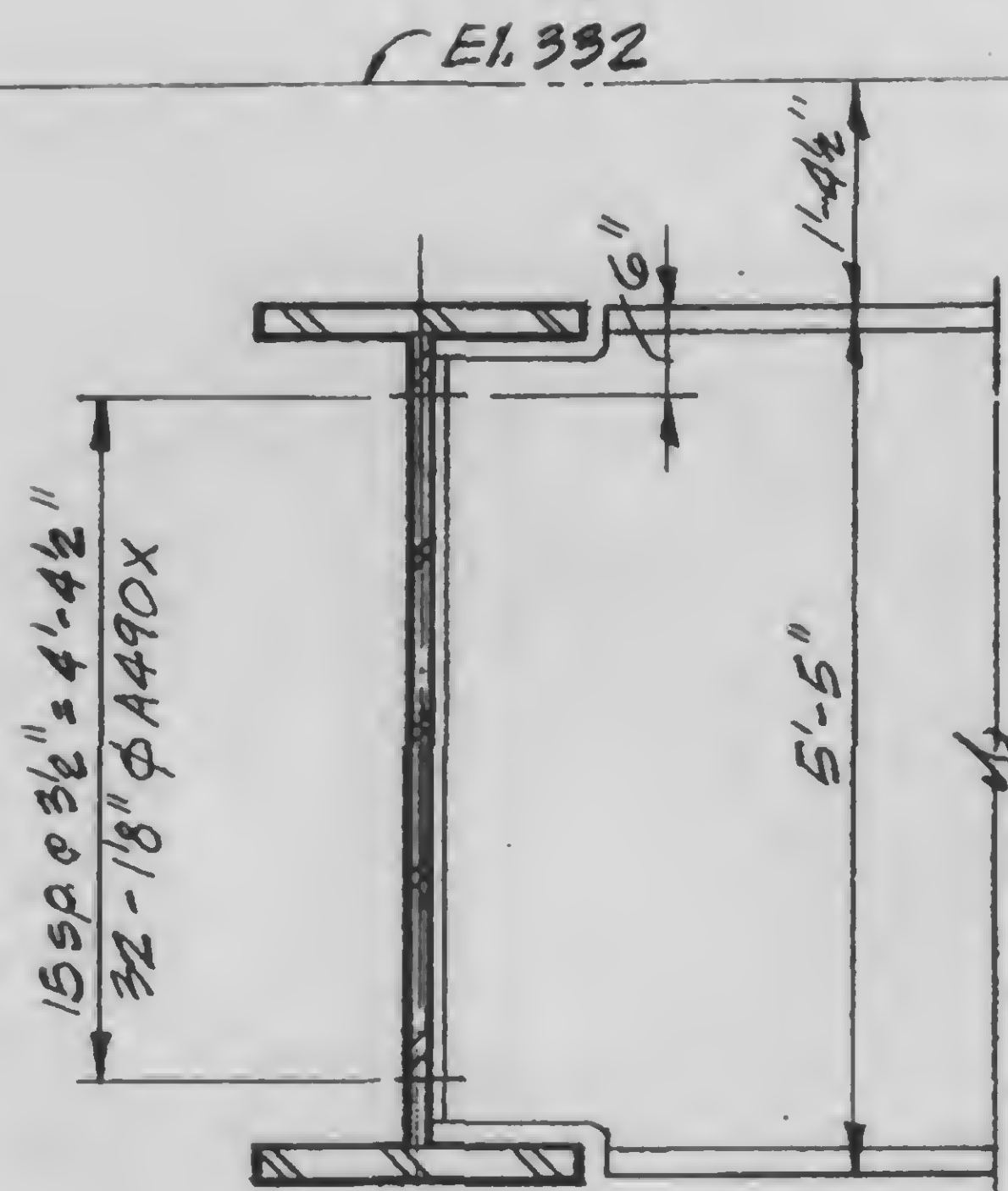
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONNECTION DETAILS

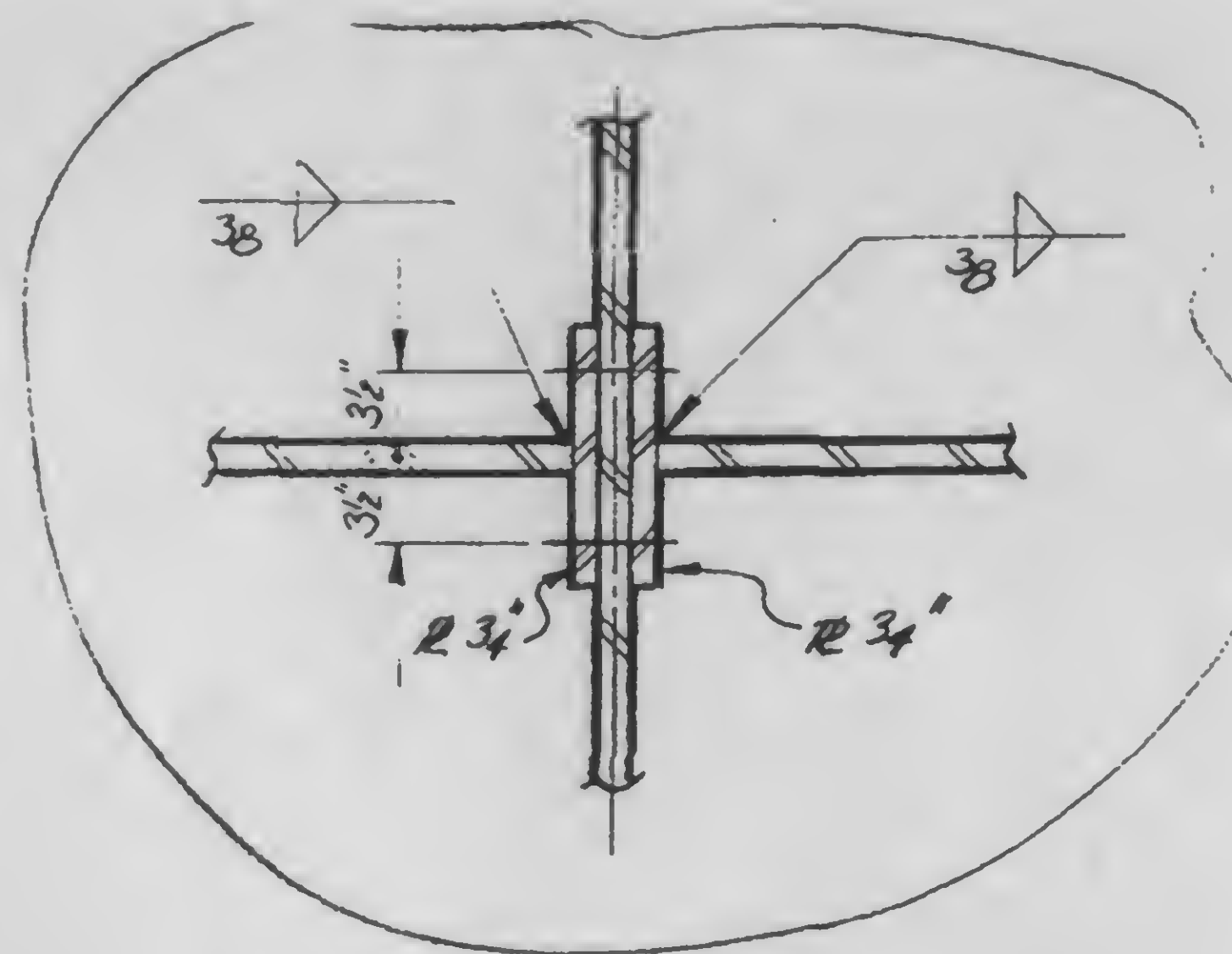
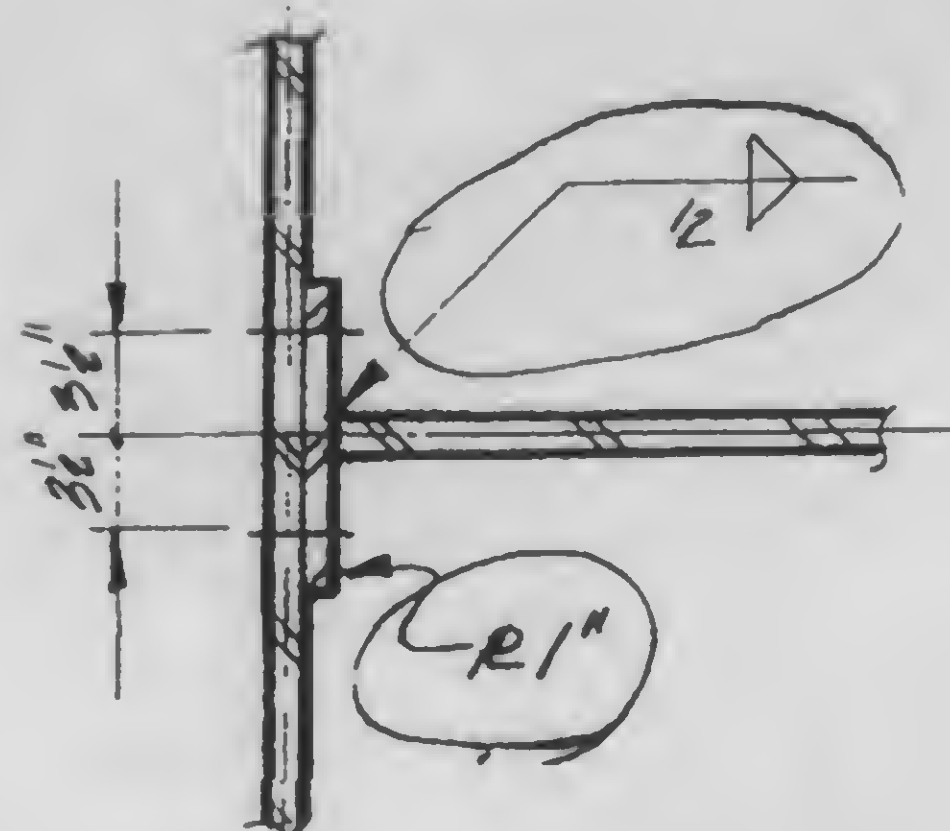
DATE 11-3-72

REVISIONS

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construction
11-20-72



For cont.
See 3.4-12A



DESIGNED

DRAWN

REVIEWED

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13-K3.3-17

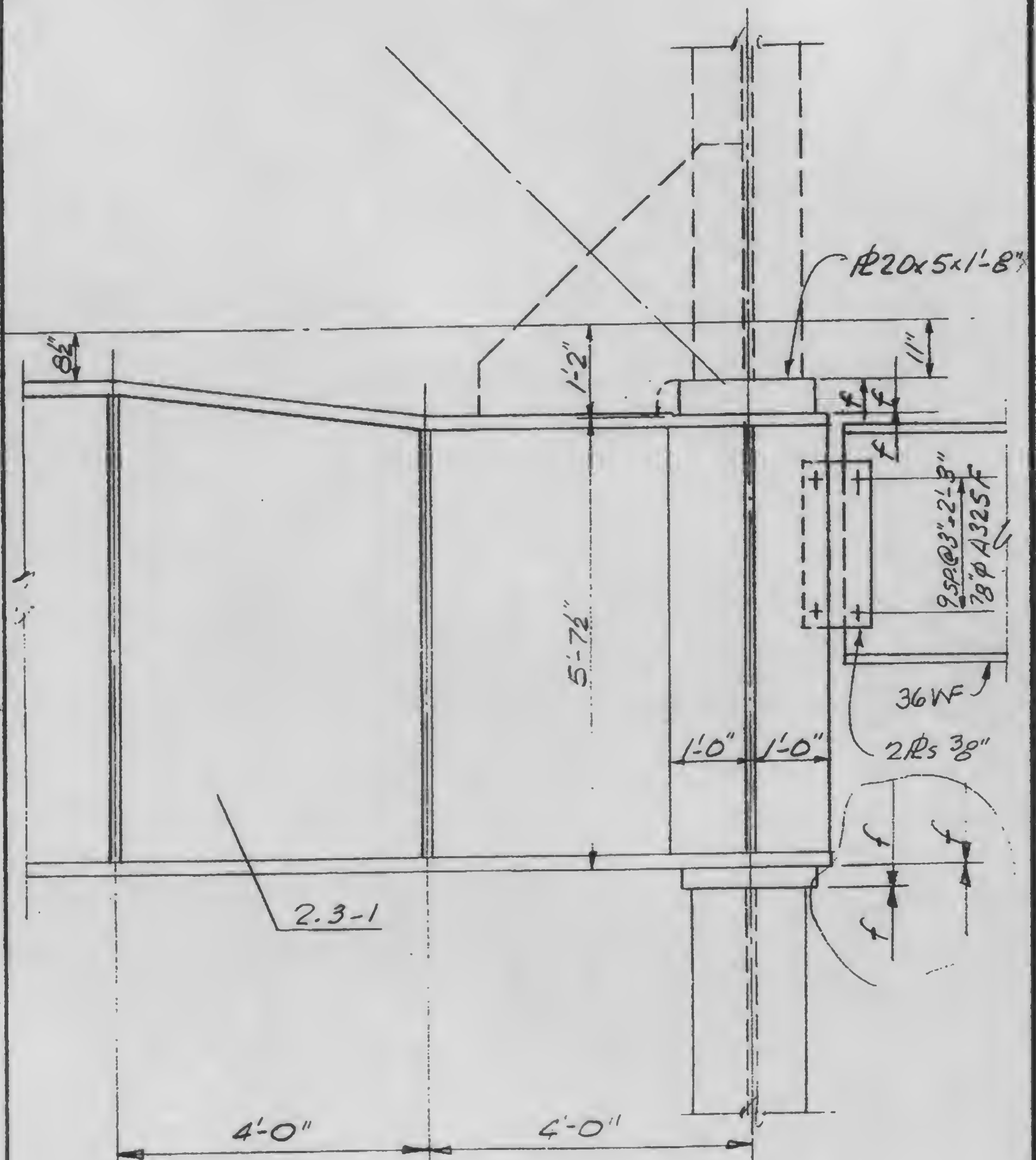
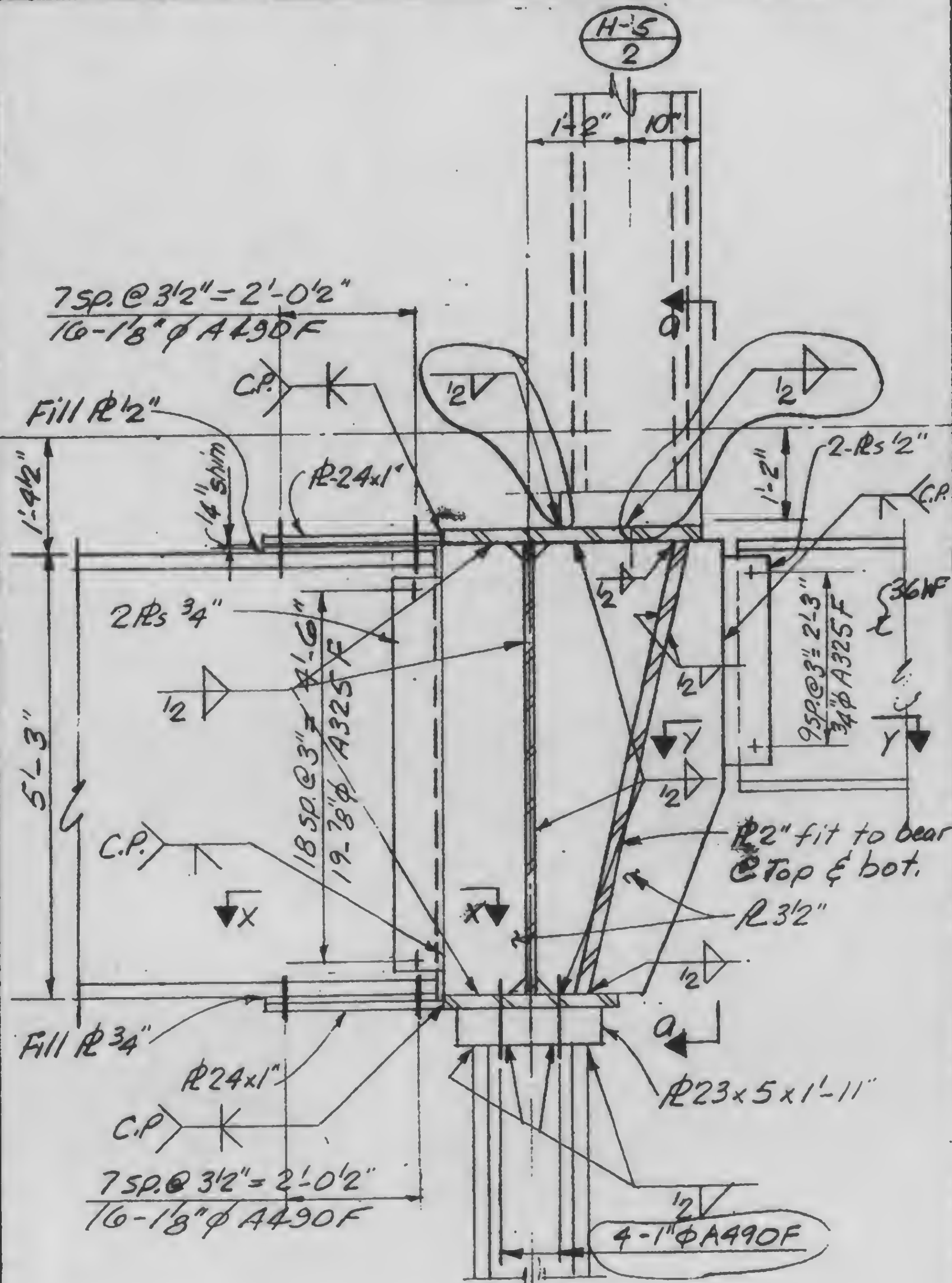
Structural & Civil Engineers

17. GIRDER DETAILS AT FUTURE COLUMNS

DATE 11-3-72

General Rev.
RELEASED FOR
CONSTRUCTION
11-24-72

2-5-73



DESIGNED

DRAWN

REVIEWED

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3-K3.4-1

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER DETAILS AT FUTURE COLUMNS

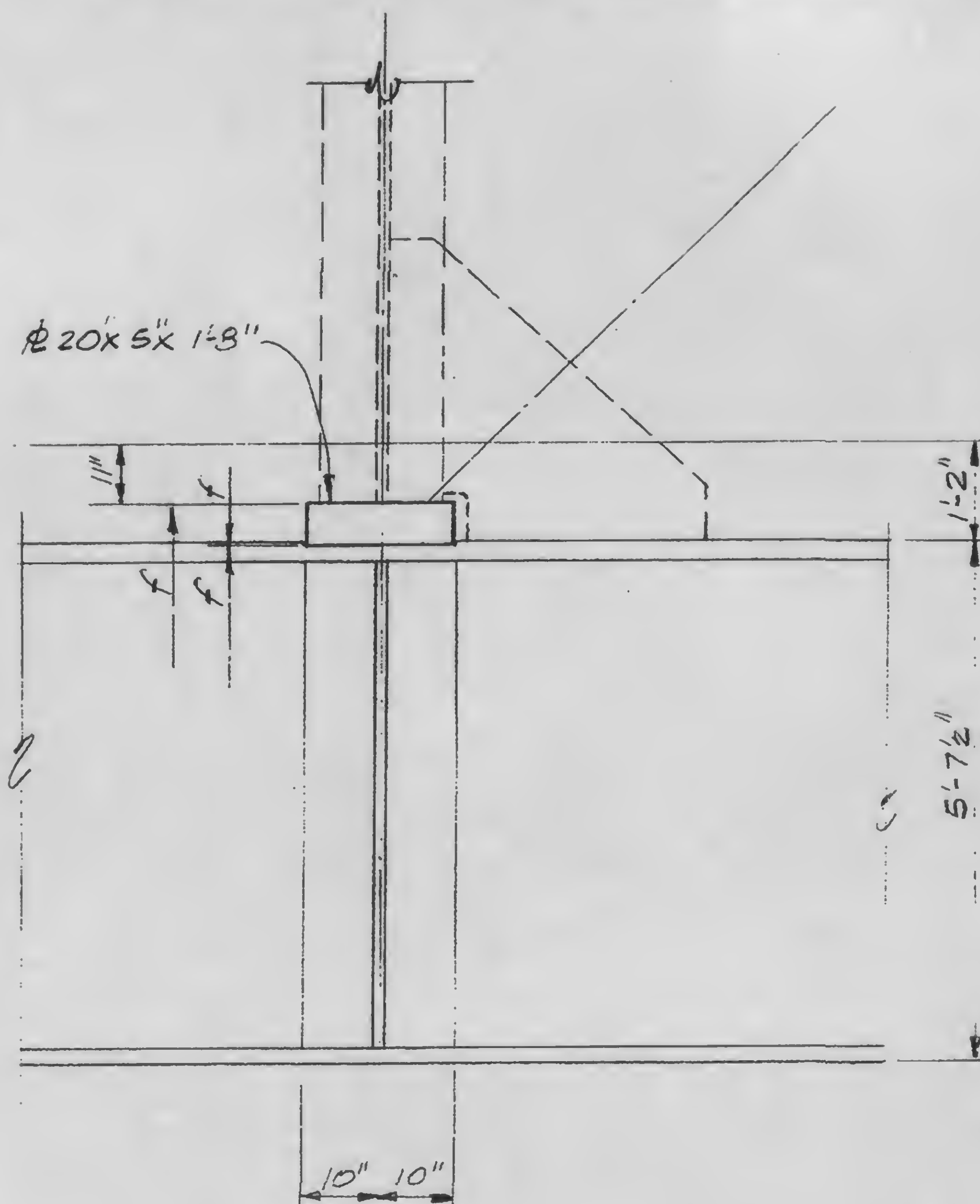
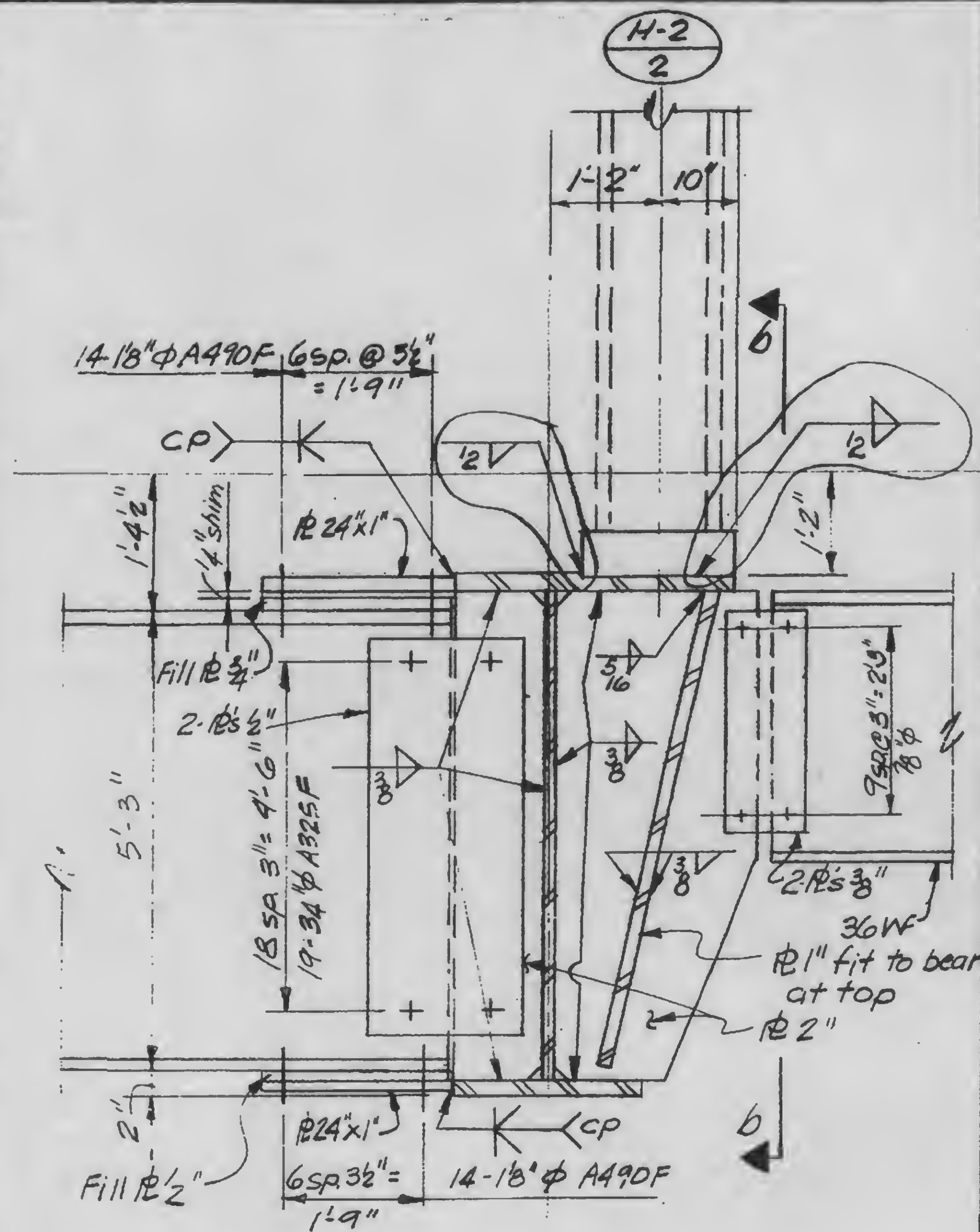
DATE

11-3-72

REVISIONS

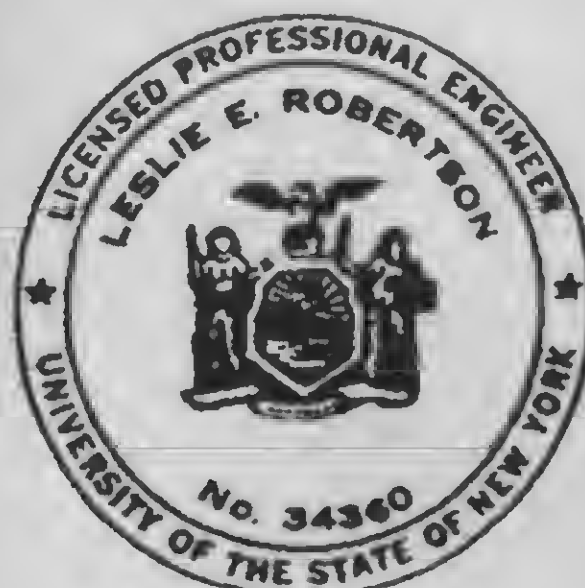
General
Revision
Released for
construction
11-24-72

2-5-73



b

13-K 3.4-2



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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PROJECT THE WORLD TRADE CENTER

TITLE GIRDER DETAILS AT FUTURE COLUMNS

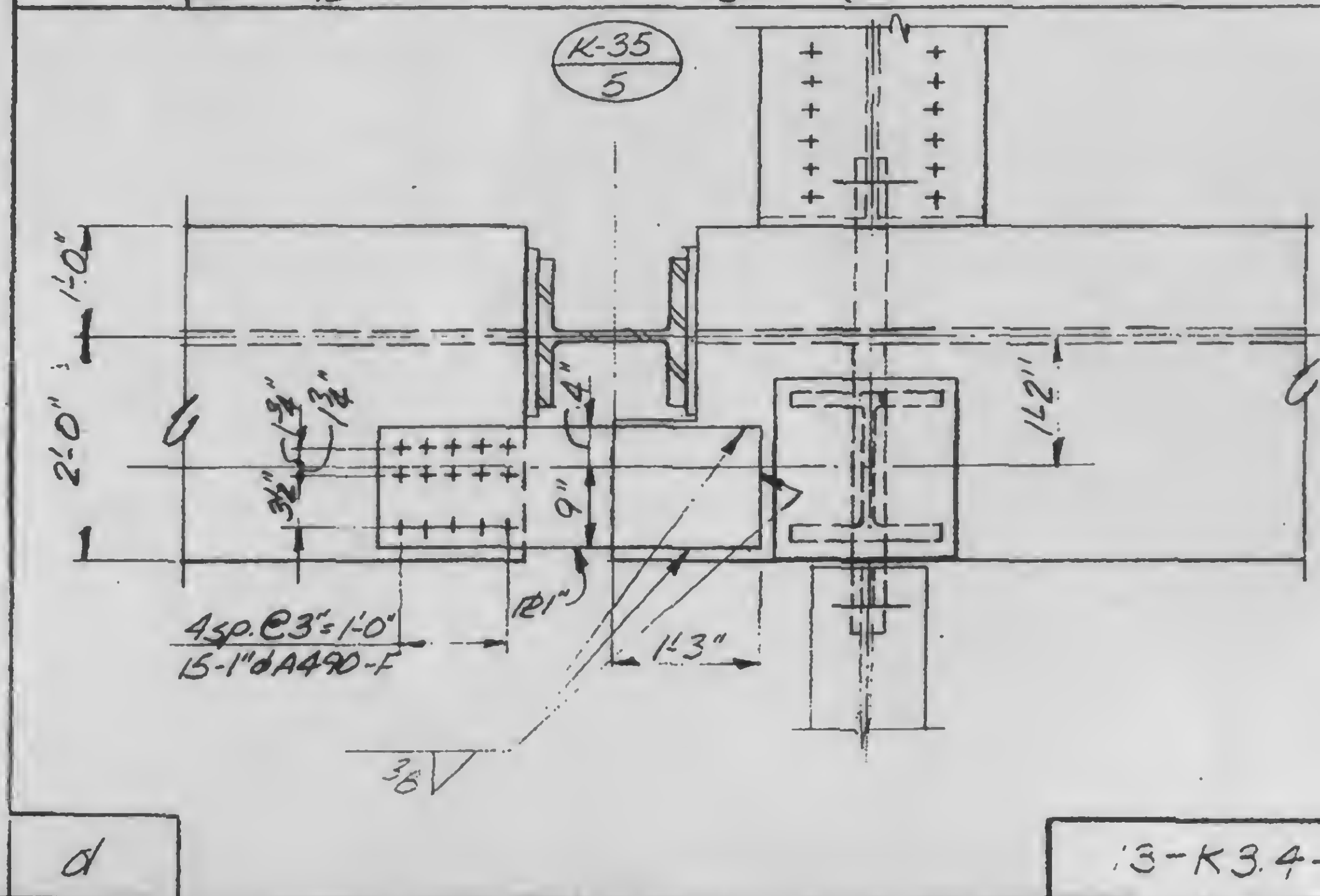
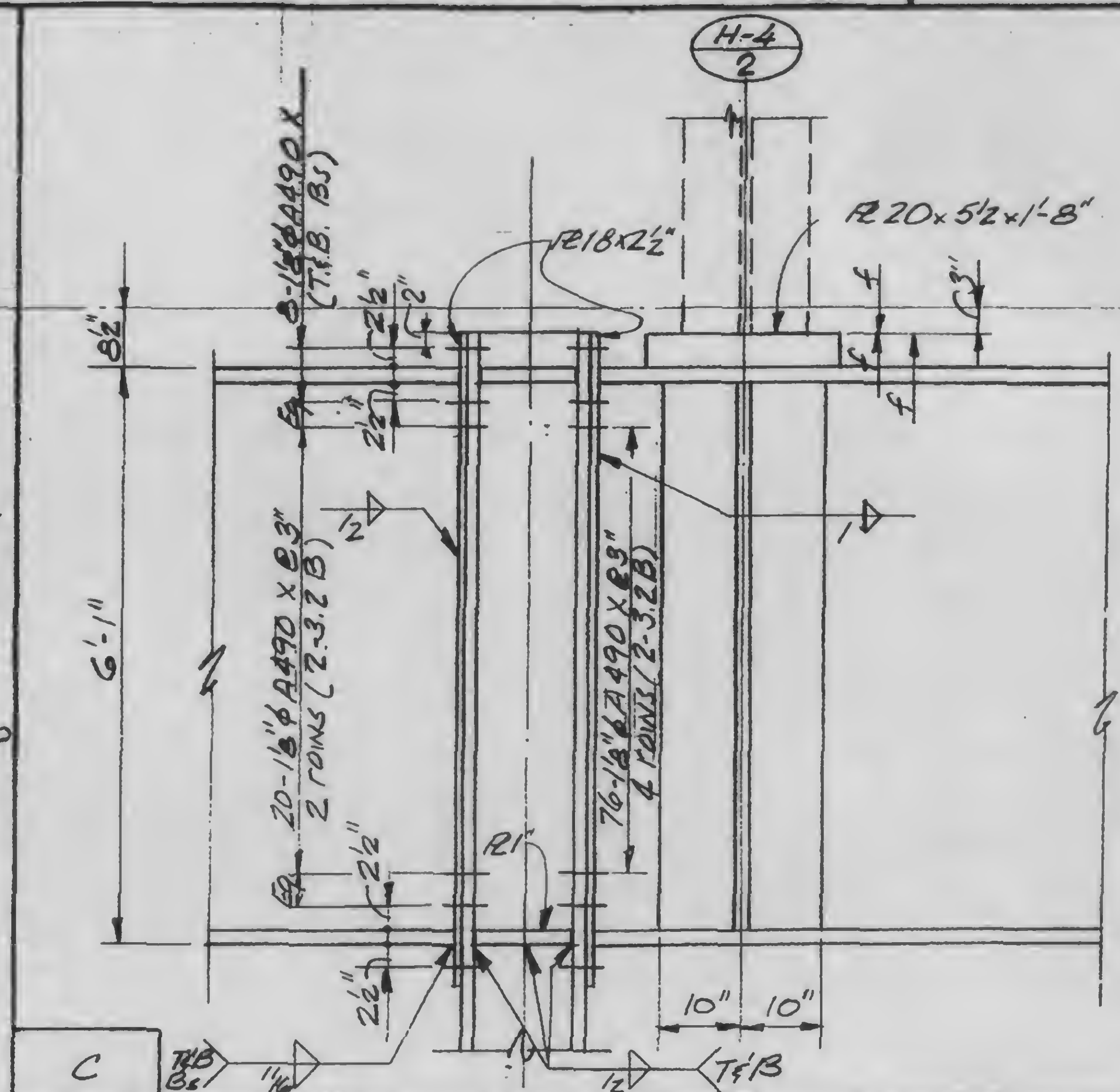
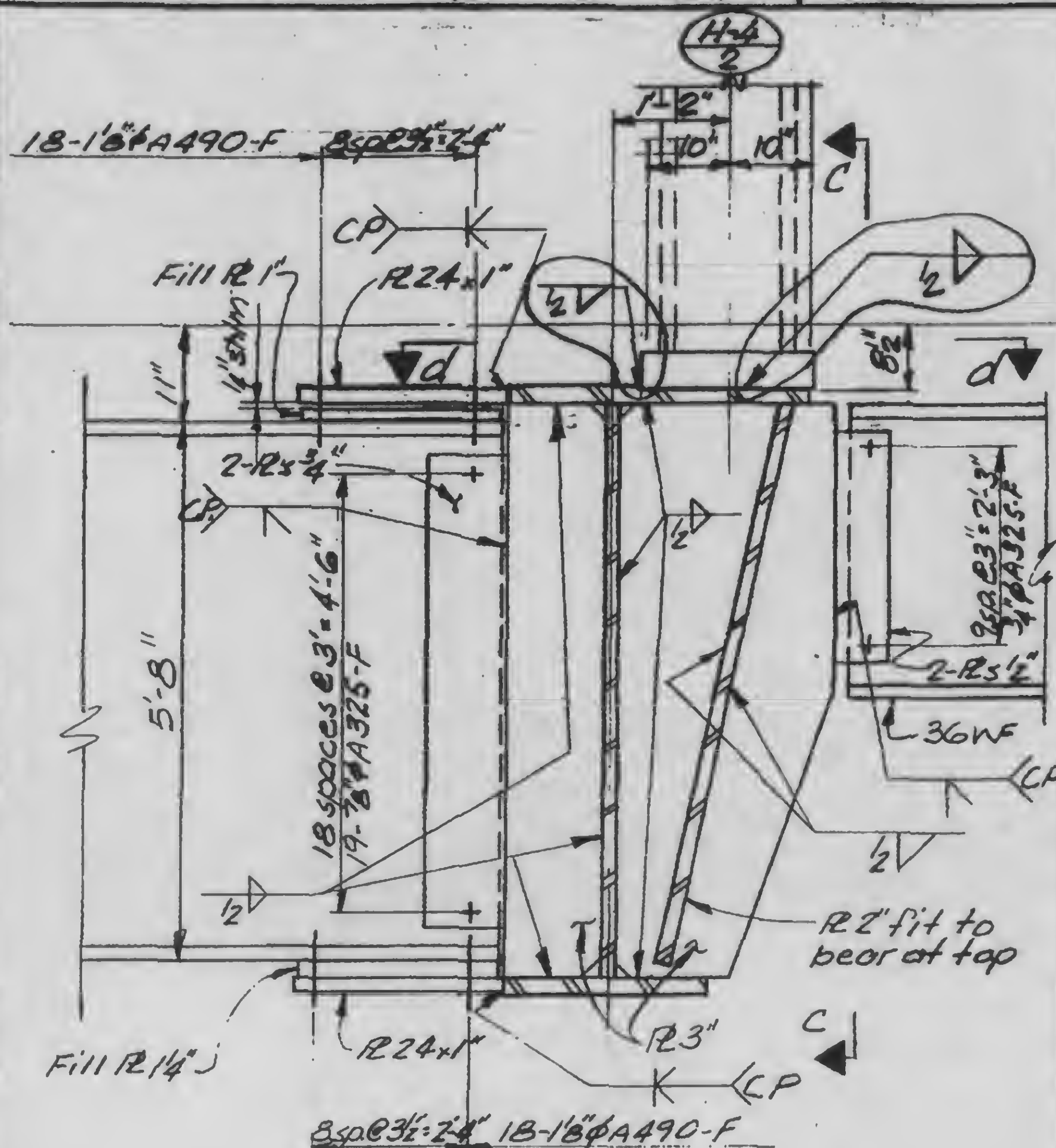
DATE 11-3-72

REVISIONS

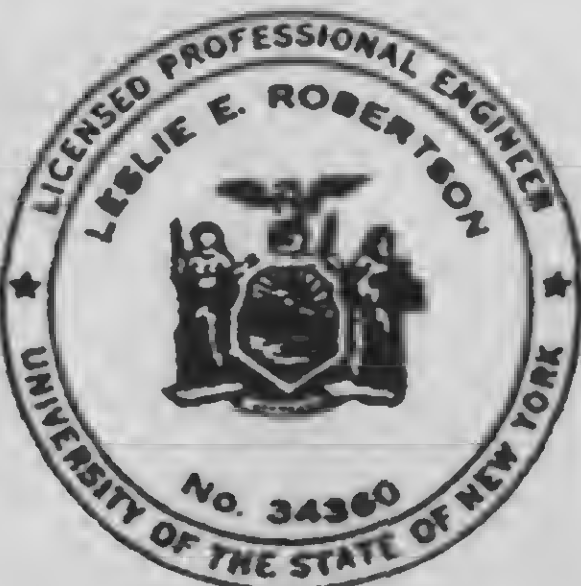
GENERAL REVISION
RELEASED FOR
CONSTRUCTION
11-24-72

12-11-72

2-5-73



13-K3.4-3



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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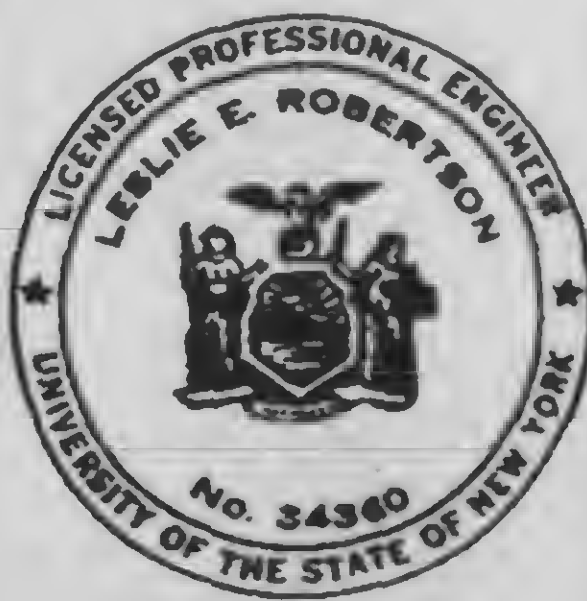
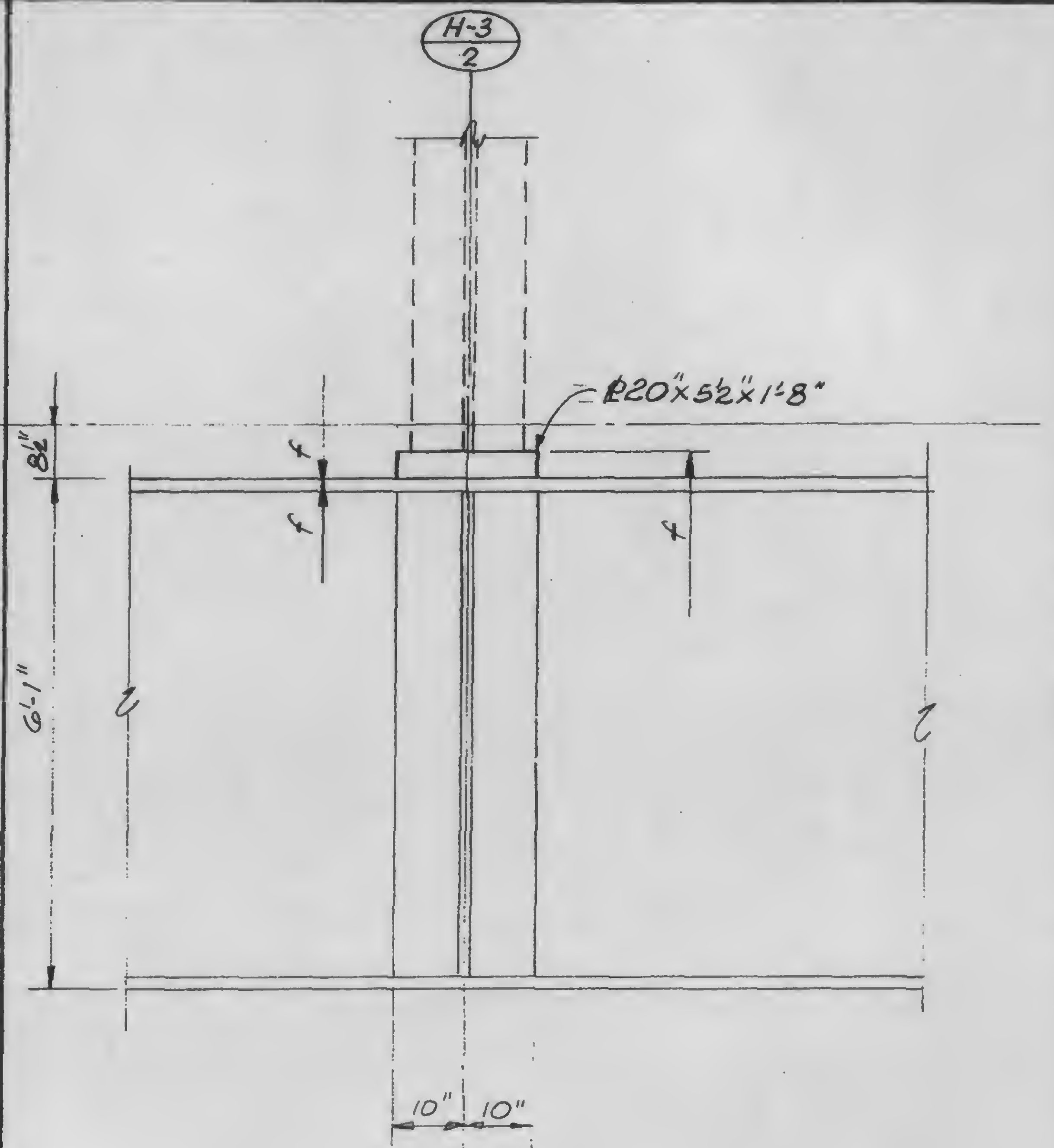
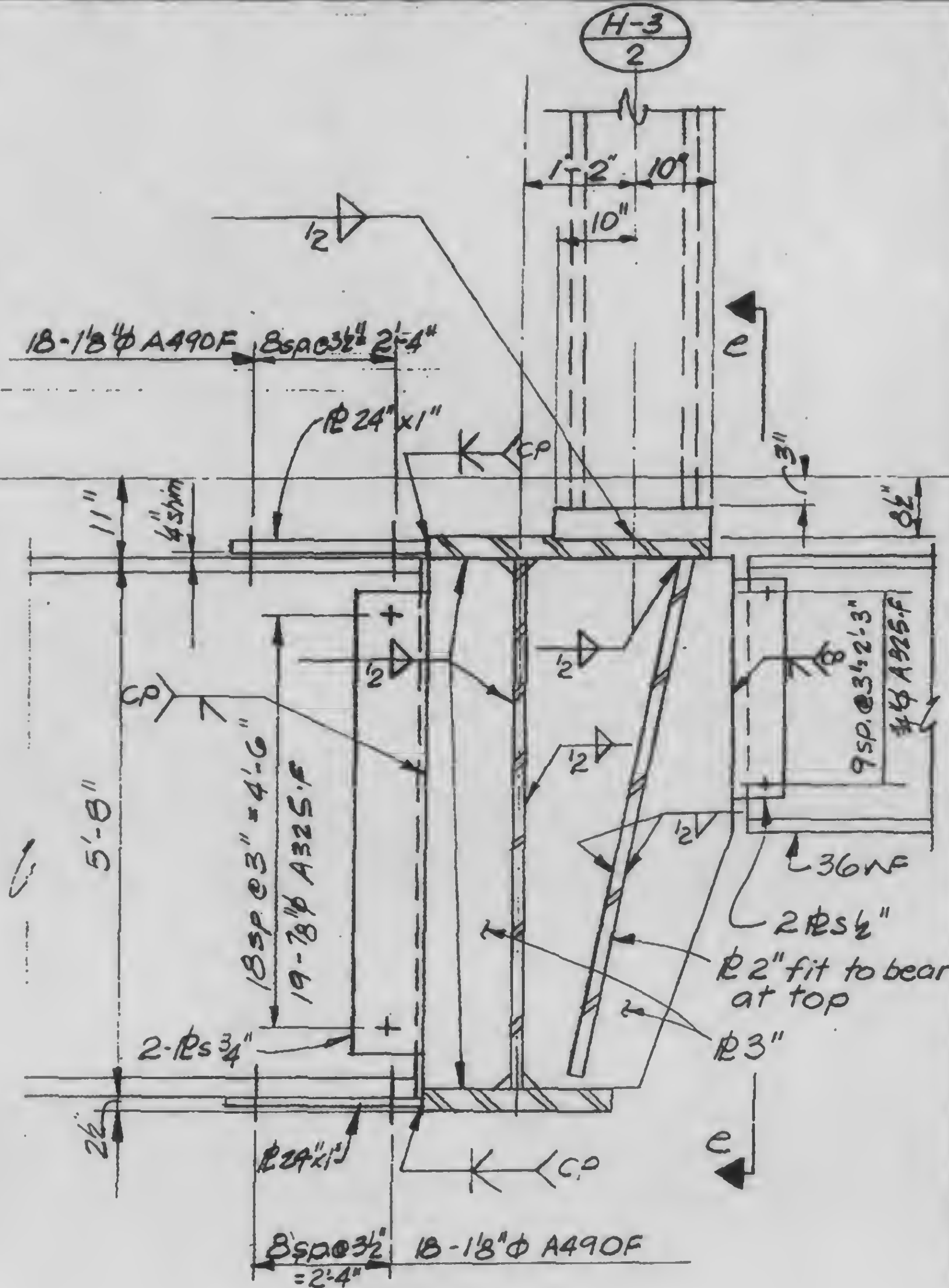
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER DETAILS AT FUTURE COLUMNS

DATE 11-3-72

REVISIONS

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Revision
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Construction
11-24-72



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e

3-K 3.4-4

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TITLE GIRDER DETAILS AT FUTURE COLUMNS

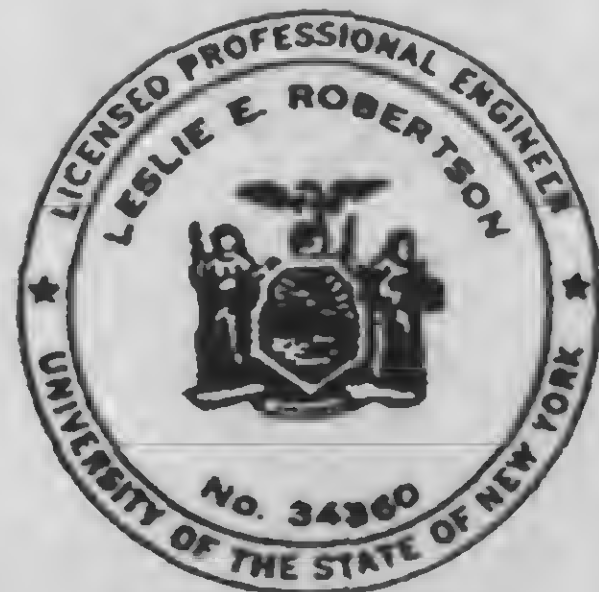
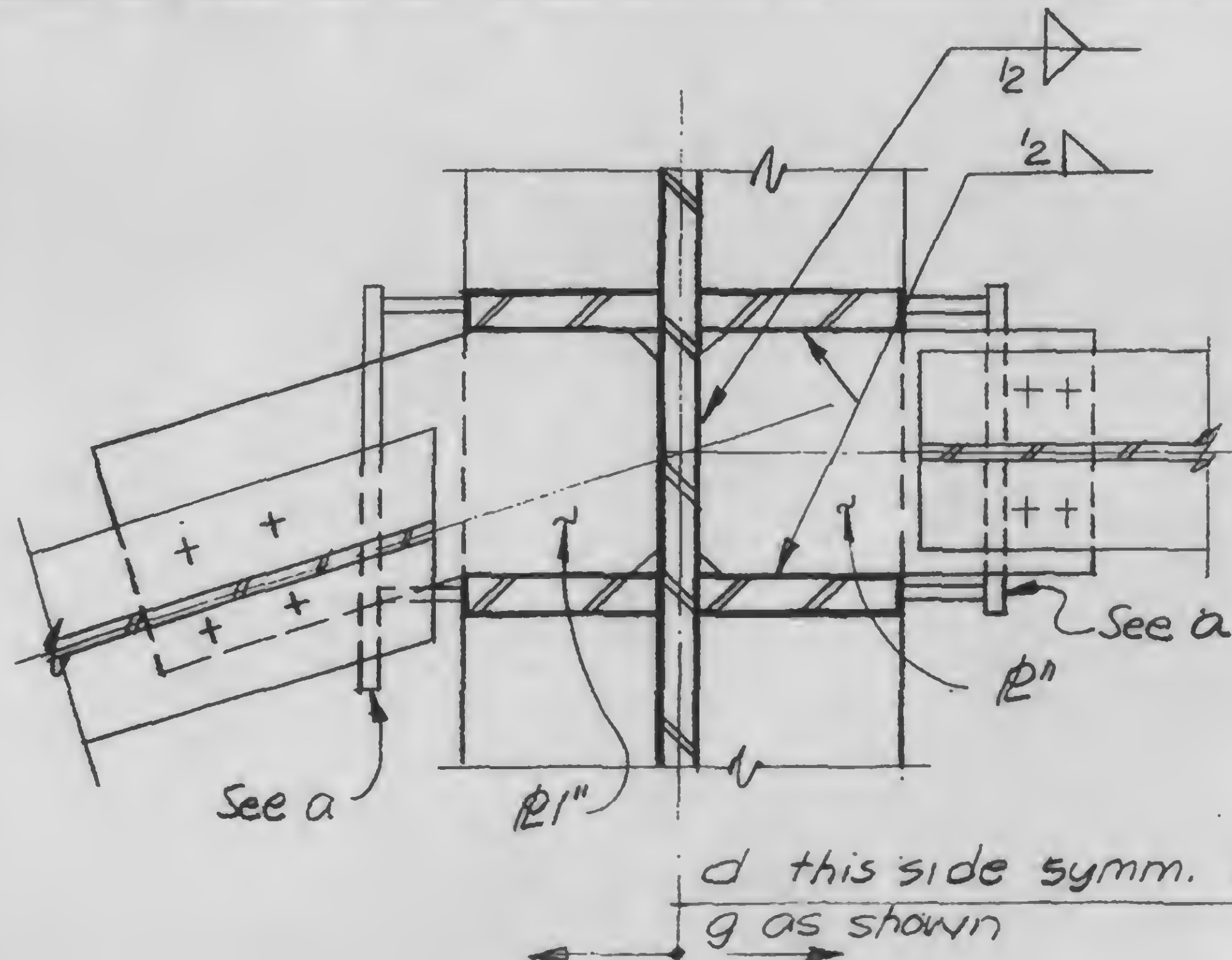
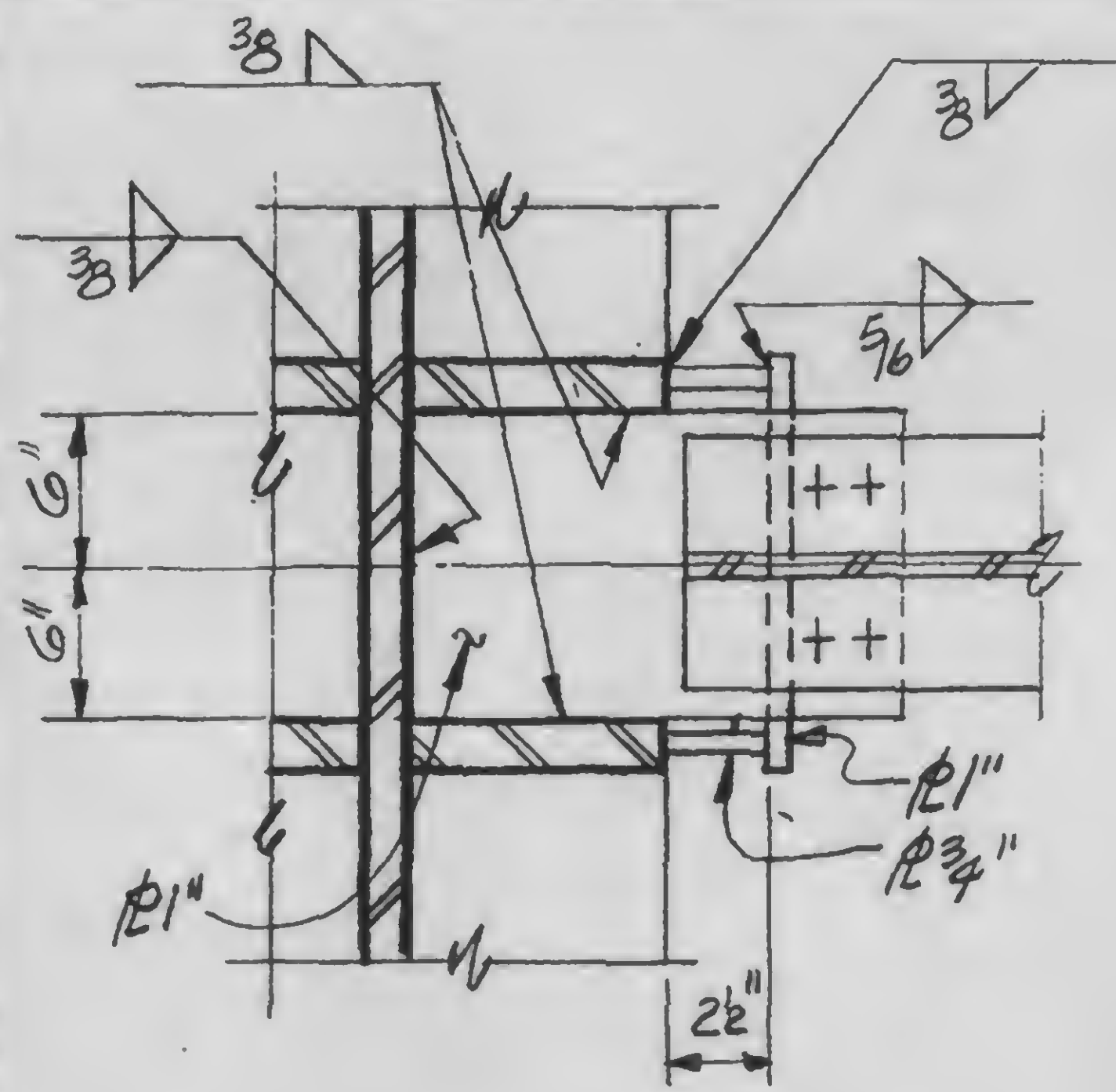
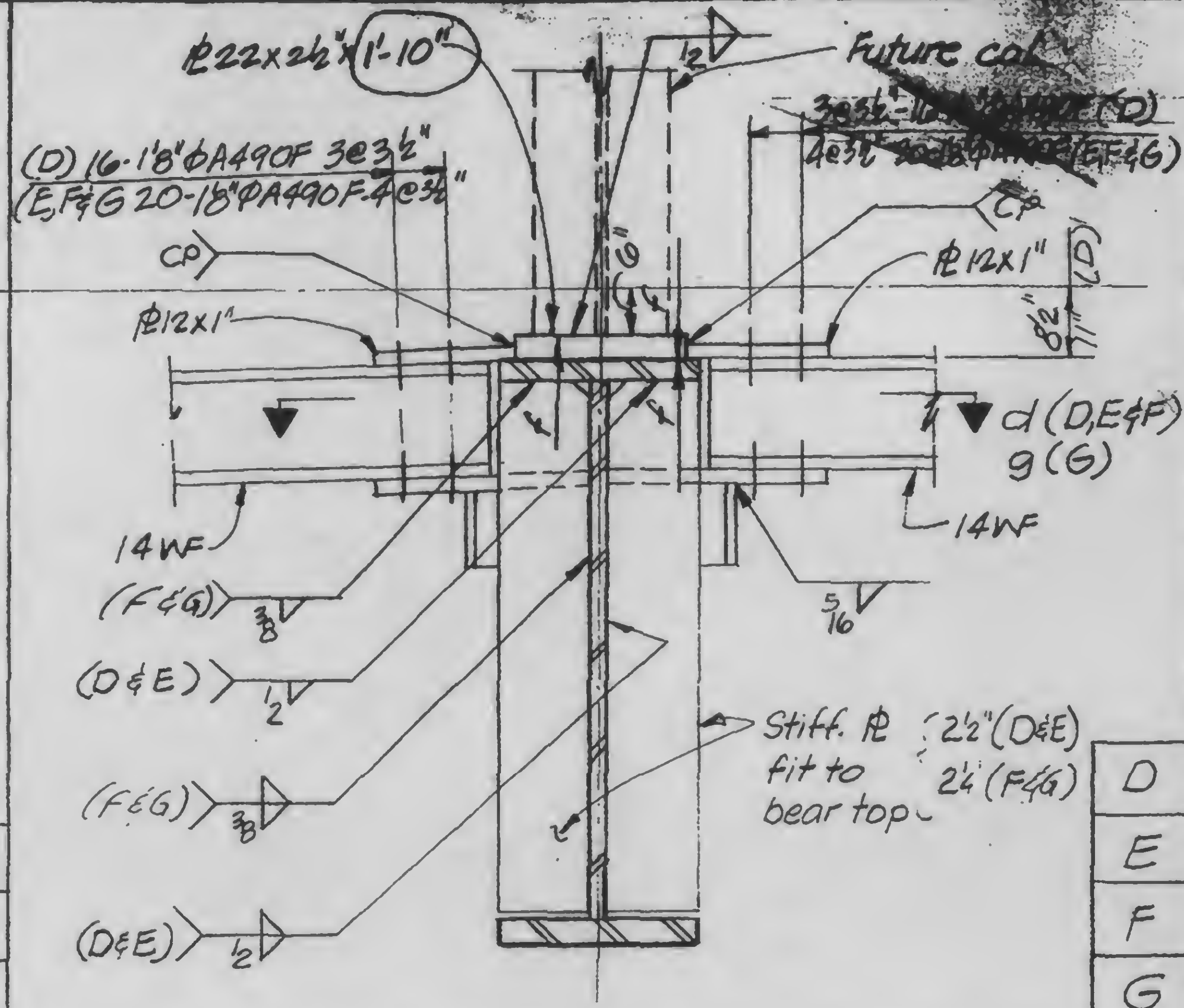
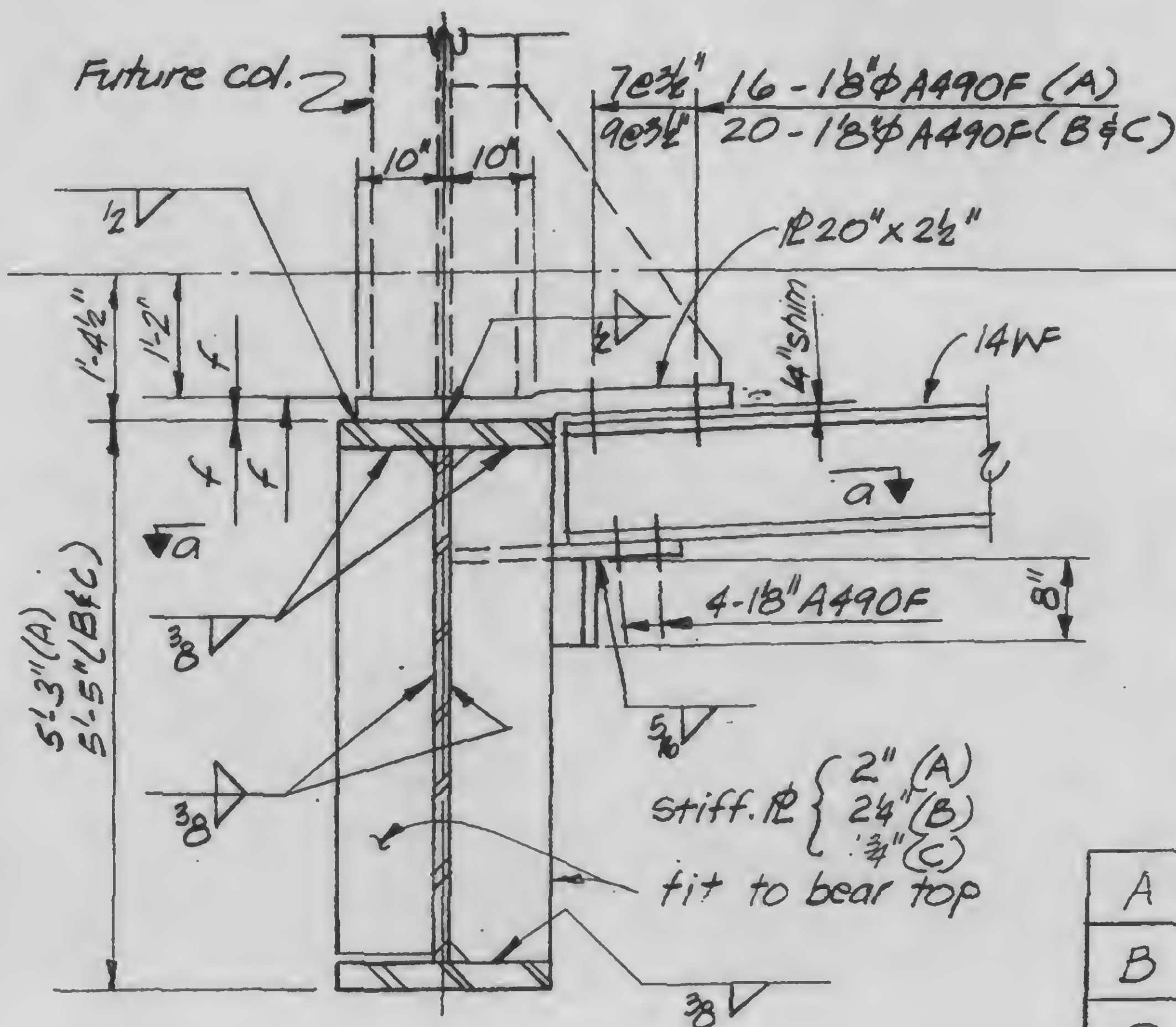
DATE 11-15-72

REVISIONS

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CONSTRUCTION
11-24-72

12-11-72

2-5-73



DESIGNED

BROWN

REVIEWED

a

d this side symm. both sides
g as shown

13-K3.4-5.1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

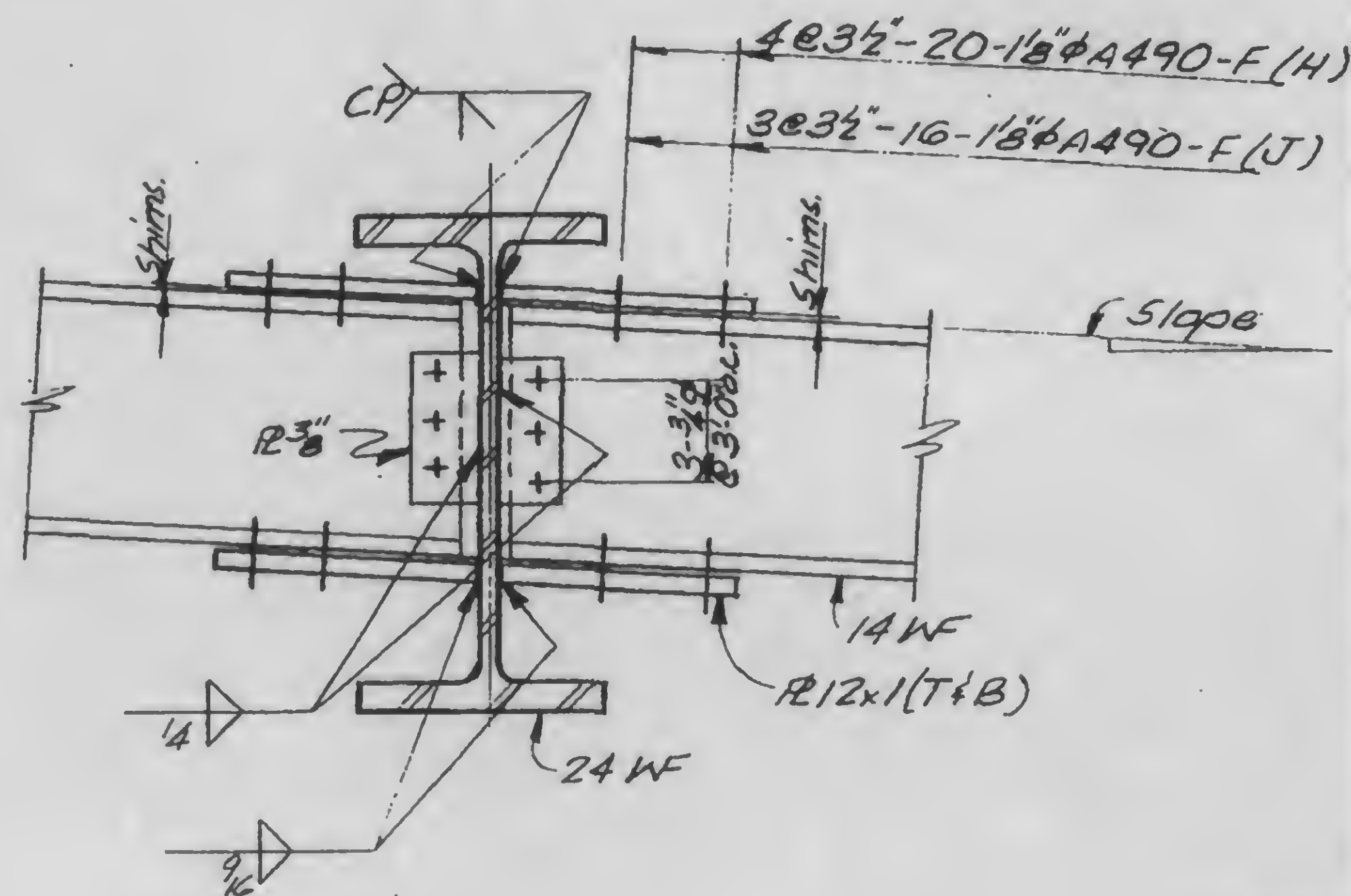
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER DETAILS AT FUTURE COLUMNS

DATE 11-24-72

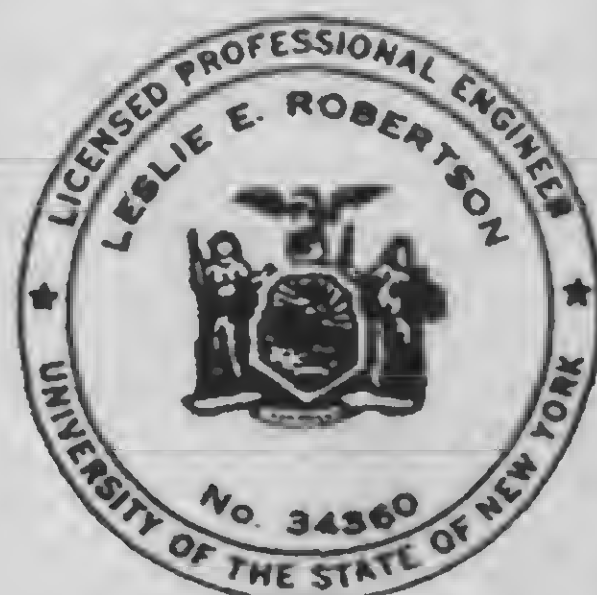
REVISIONS

RELEASED FOR
CONSTRUCTION
11-24-72



H

J



DESIGNED

DRAWN

T.R.

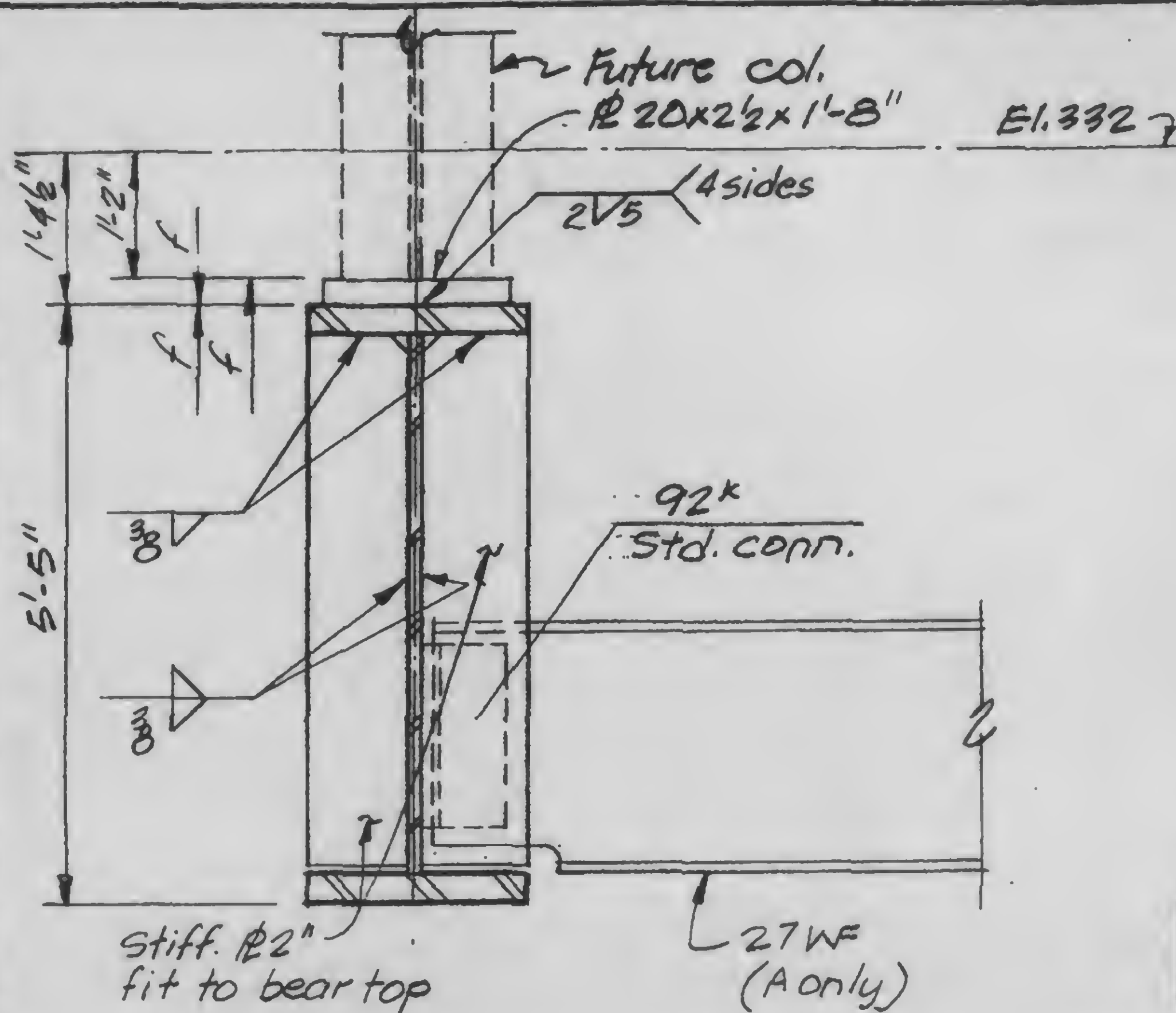
REVIEWED

13-K3.4-5.2

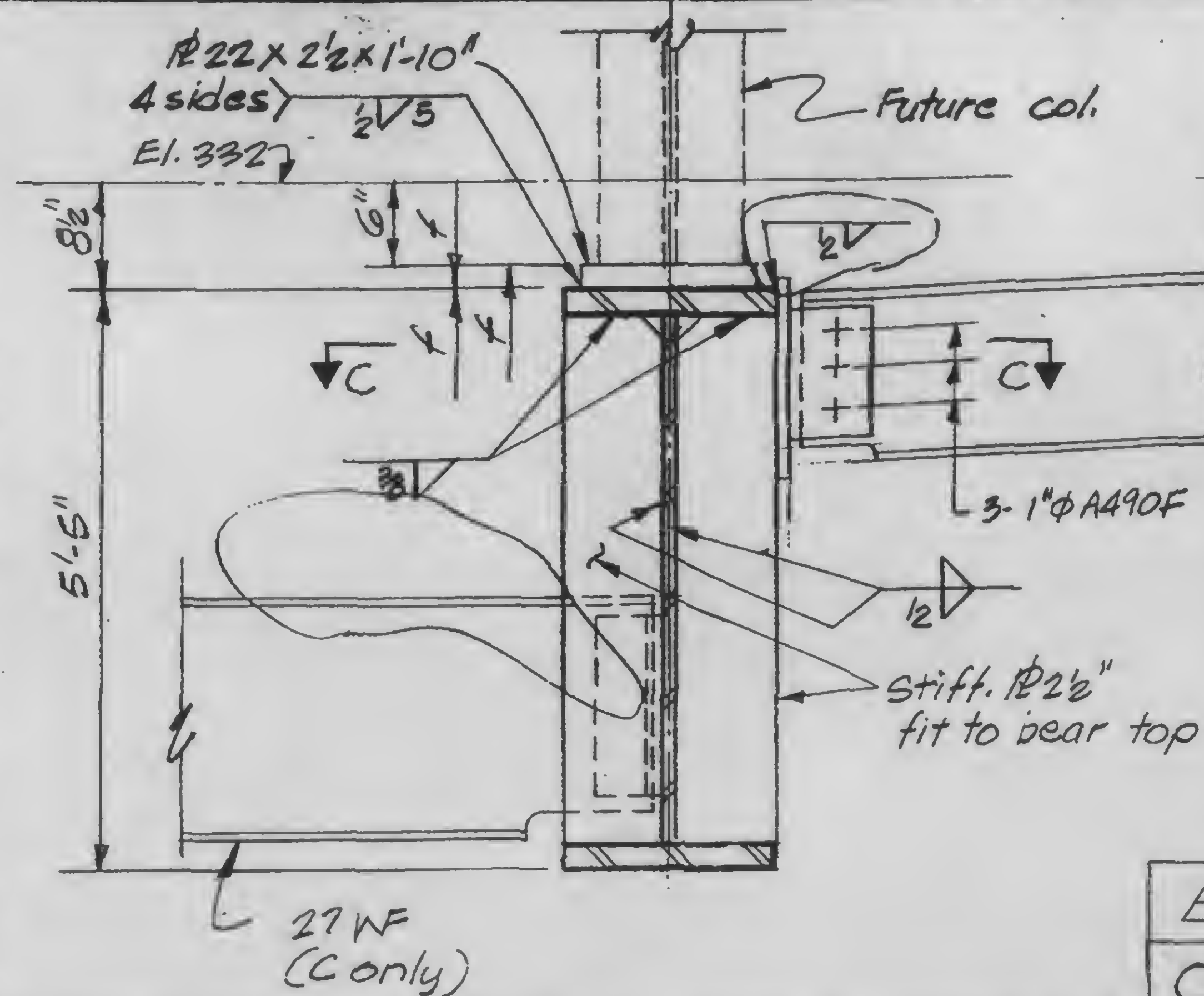
REVISIONS

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CONSTRUCTION
11-24-72

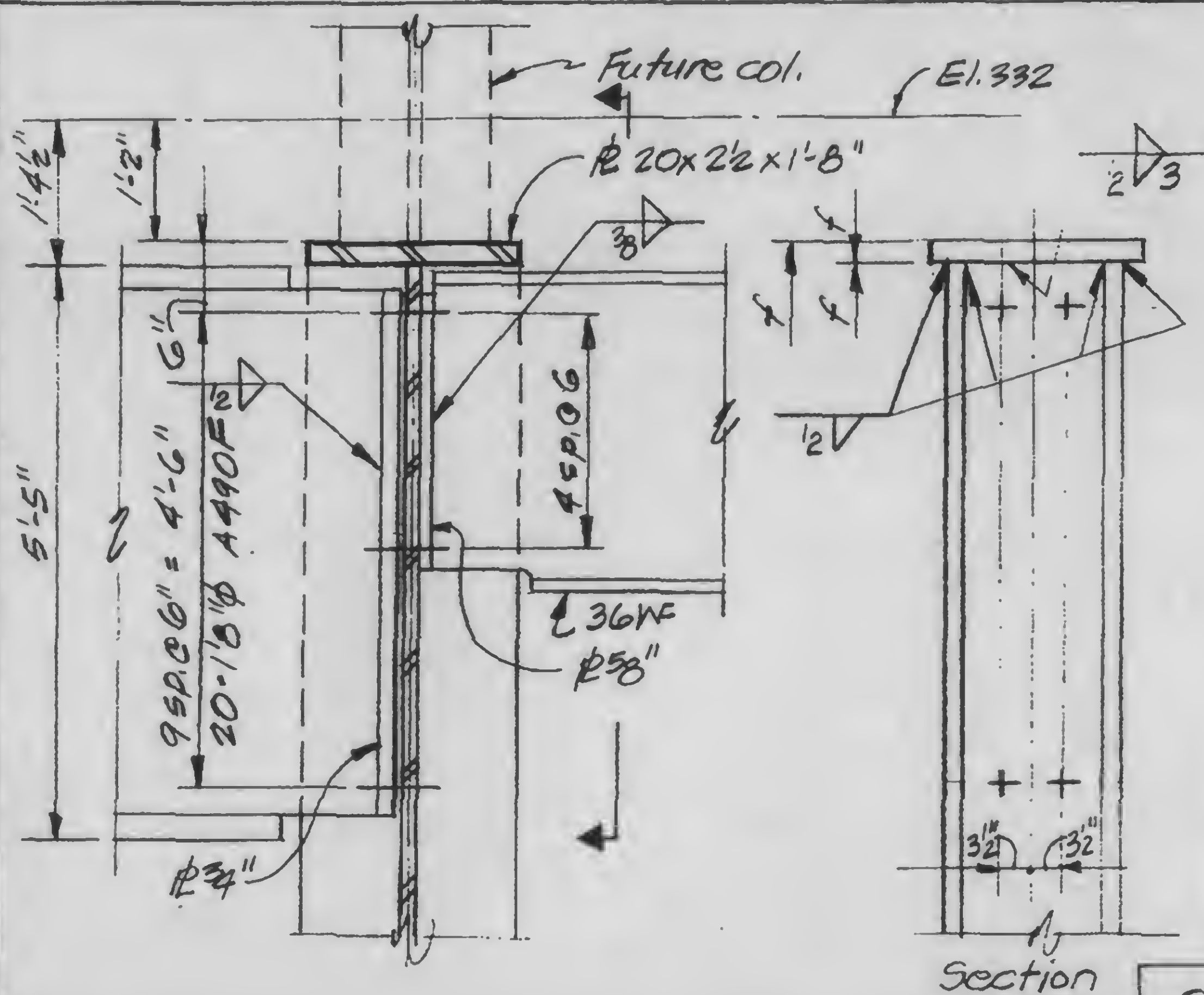
2-5-73



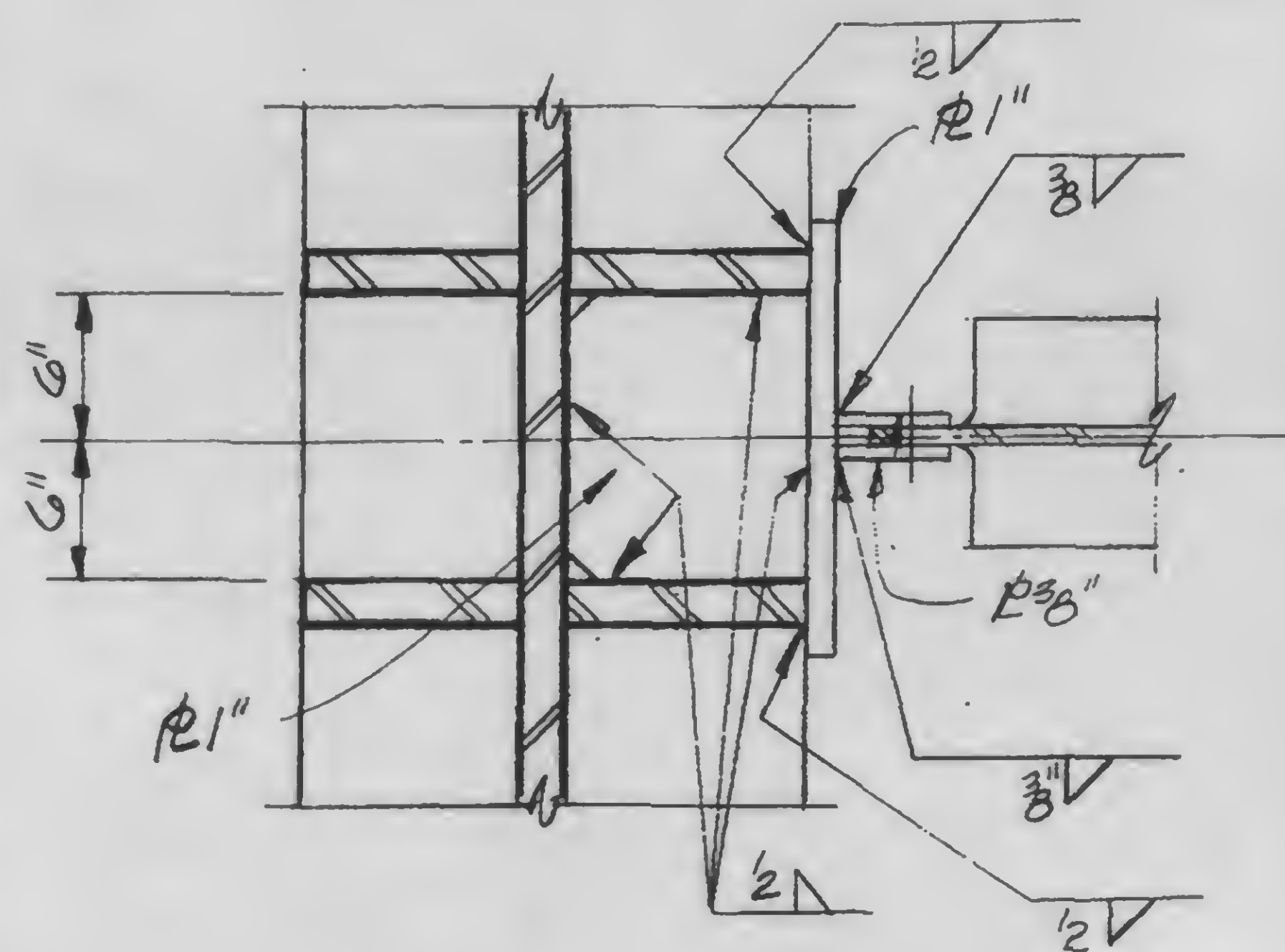
A
B



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C

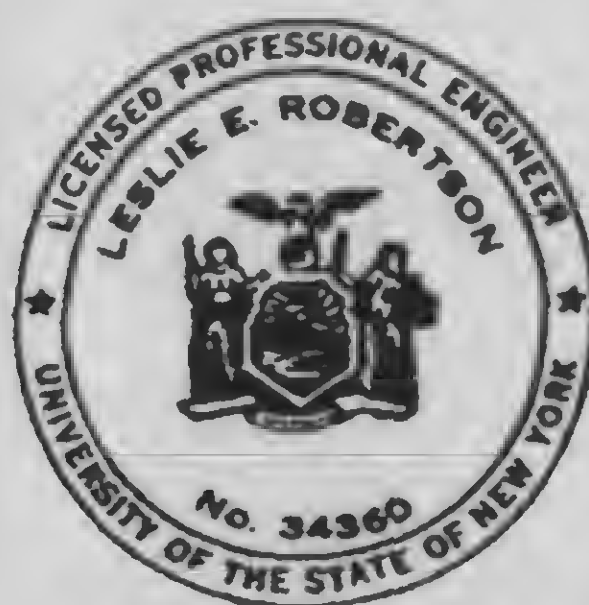


D



E

13-K3.9-6



DESIGNED

DRAWN

REVIEWED

PROJECT

THE WORLD TRADE CENTER

TITLE

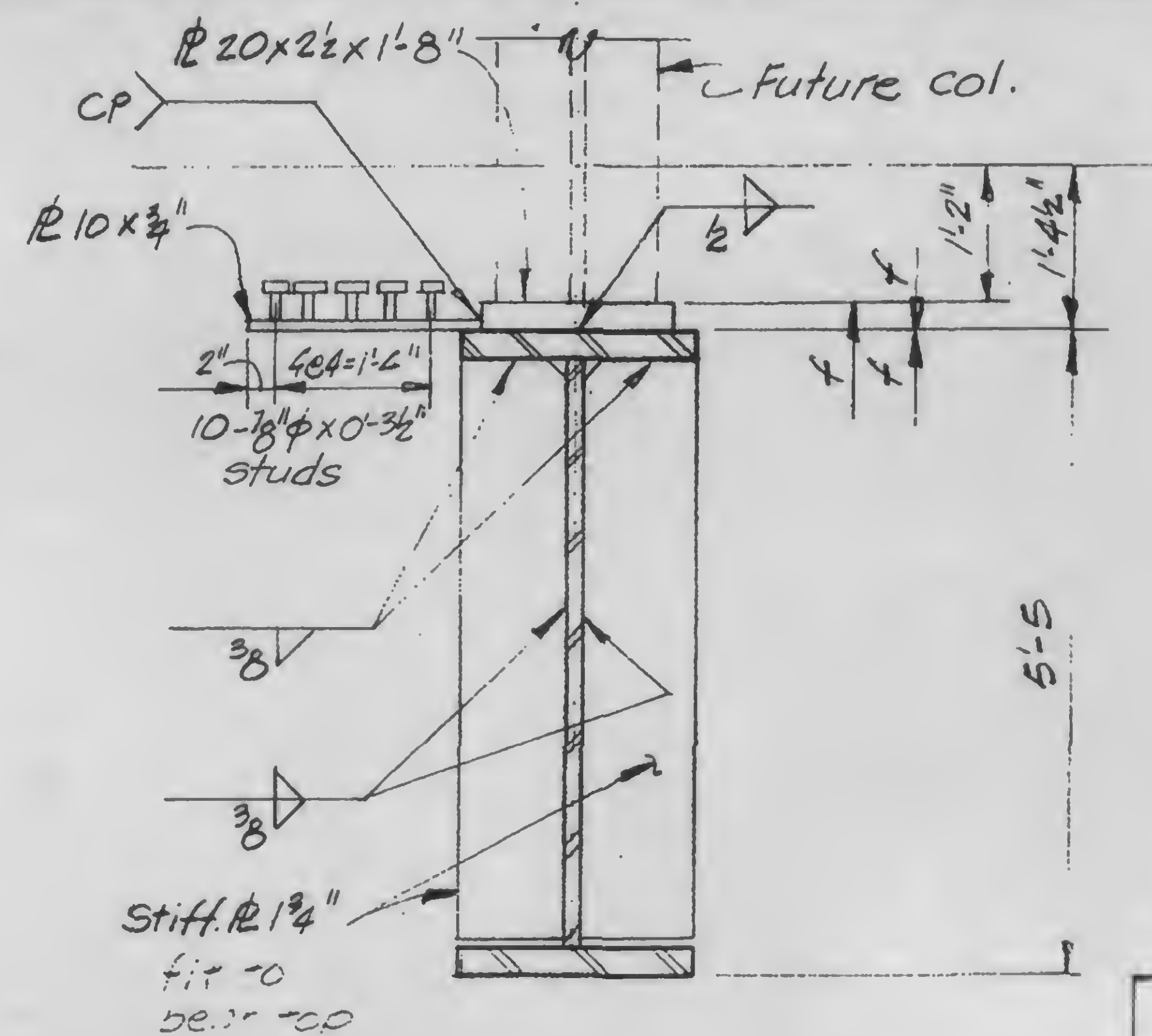
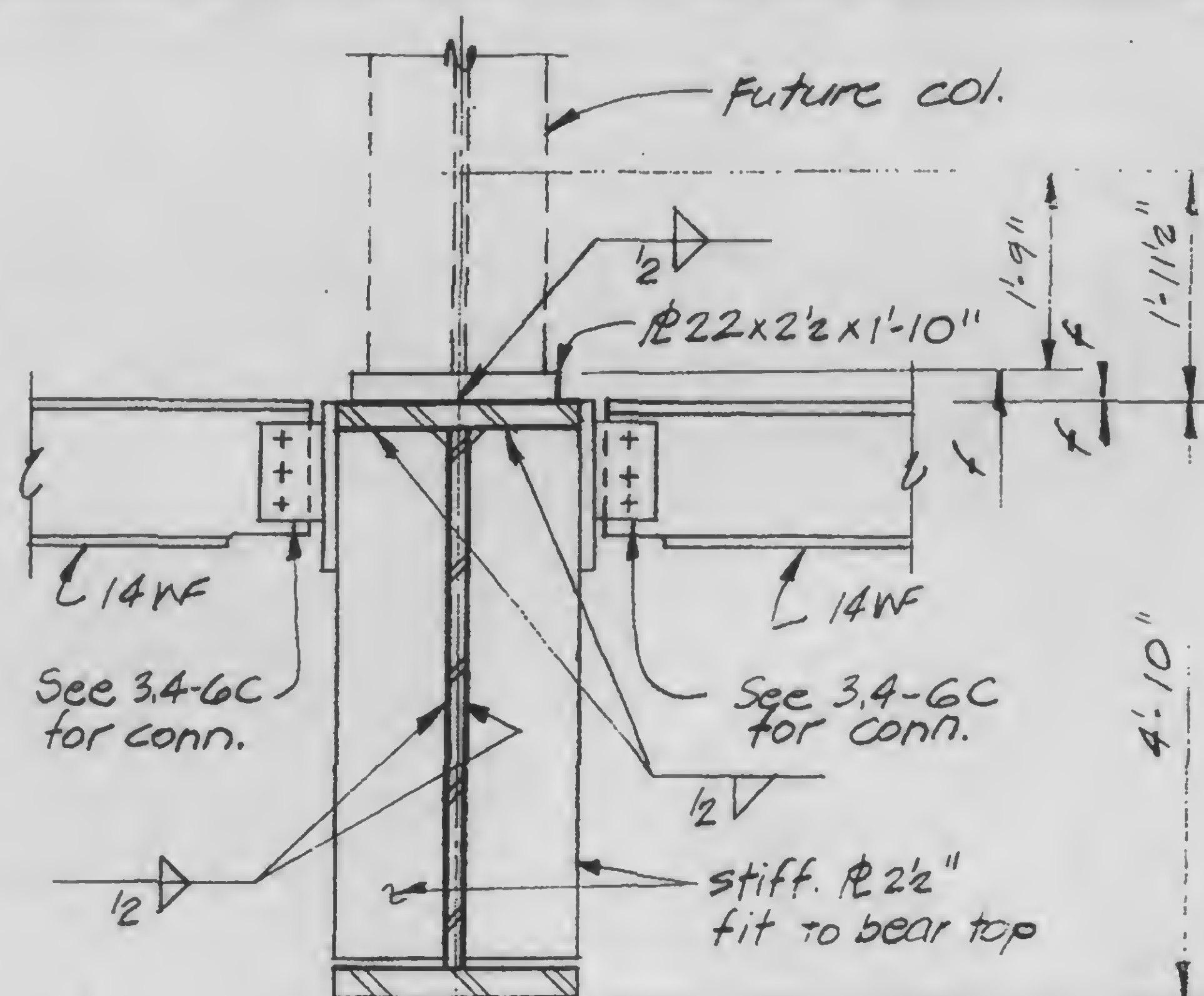
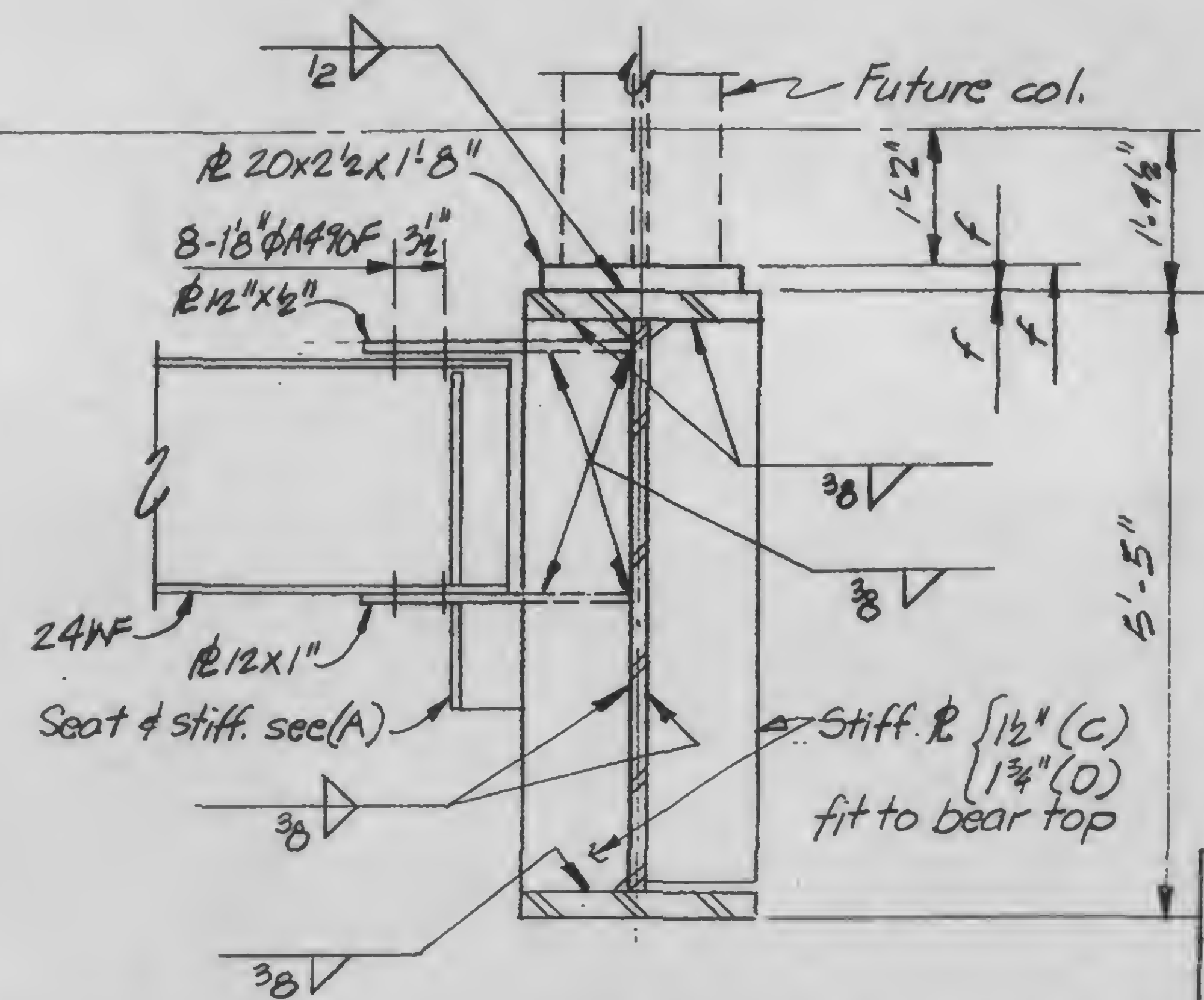
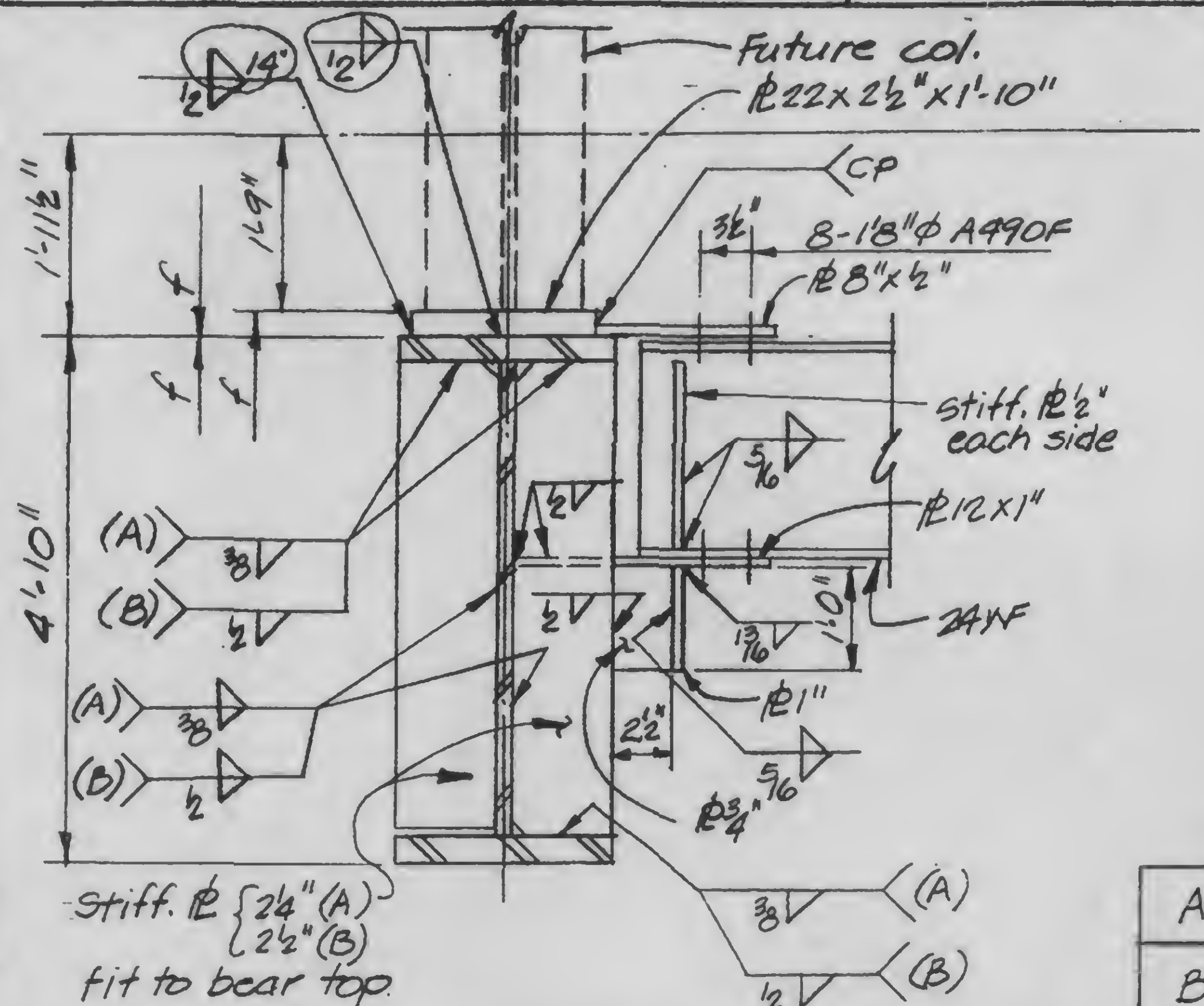
GIRDER DETAILS AT FUTURE COLS.

DATE

11-3-72

REVISIONS

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CONSTRUCTION
11-24-72



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DRAWN

REVIEWED

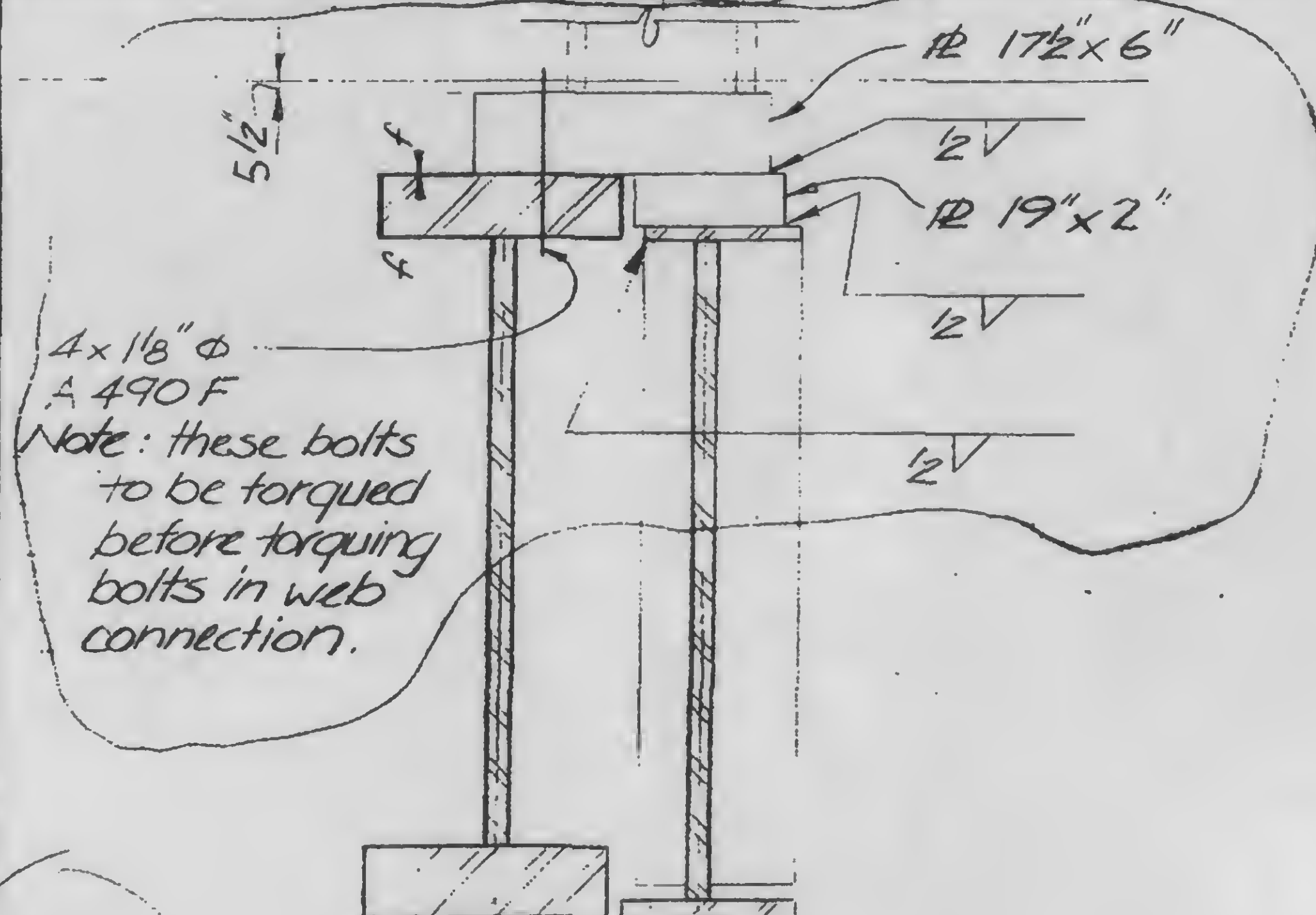
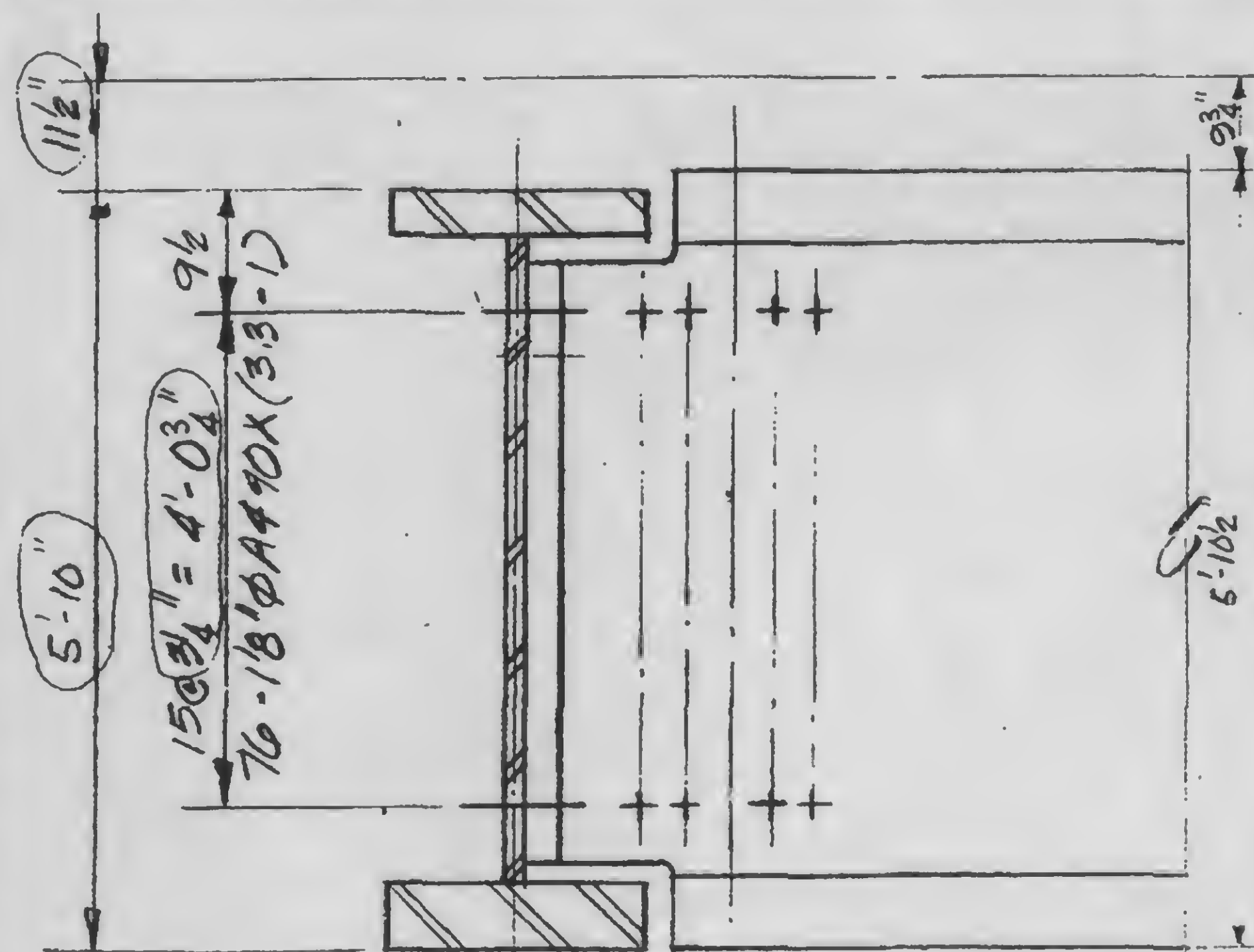
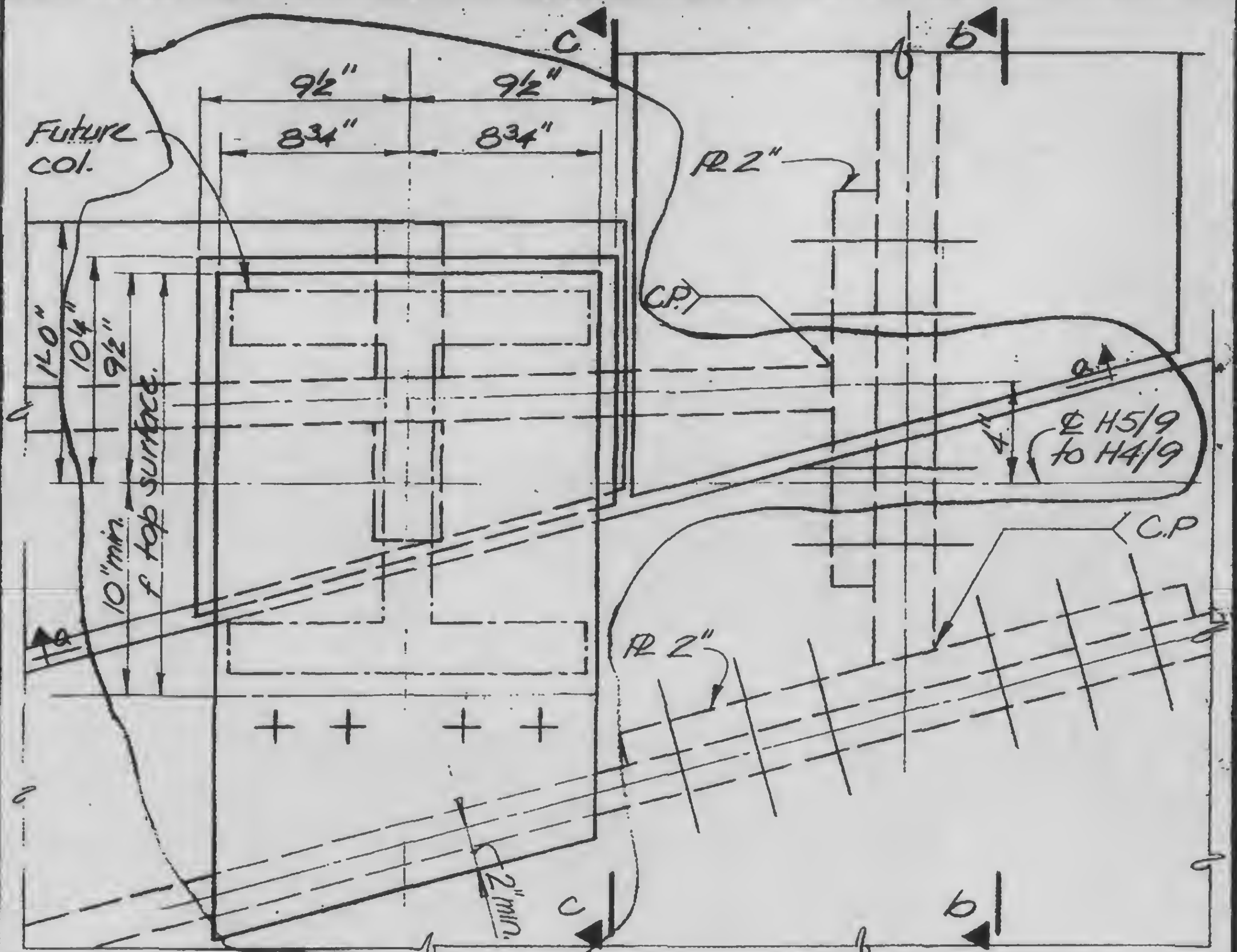
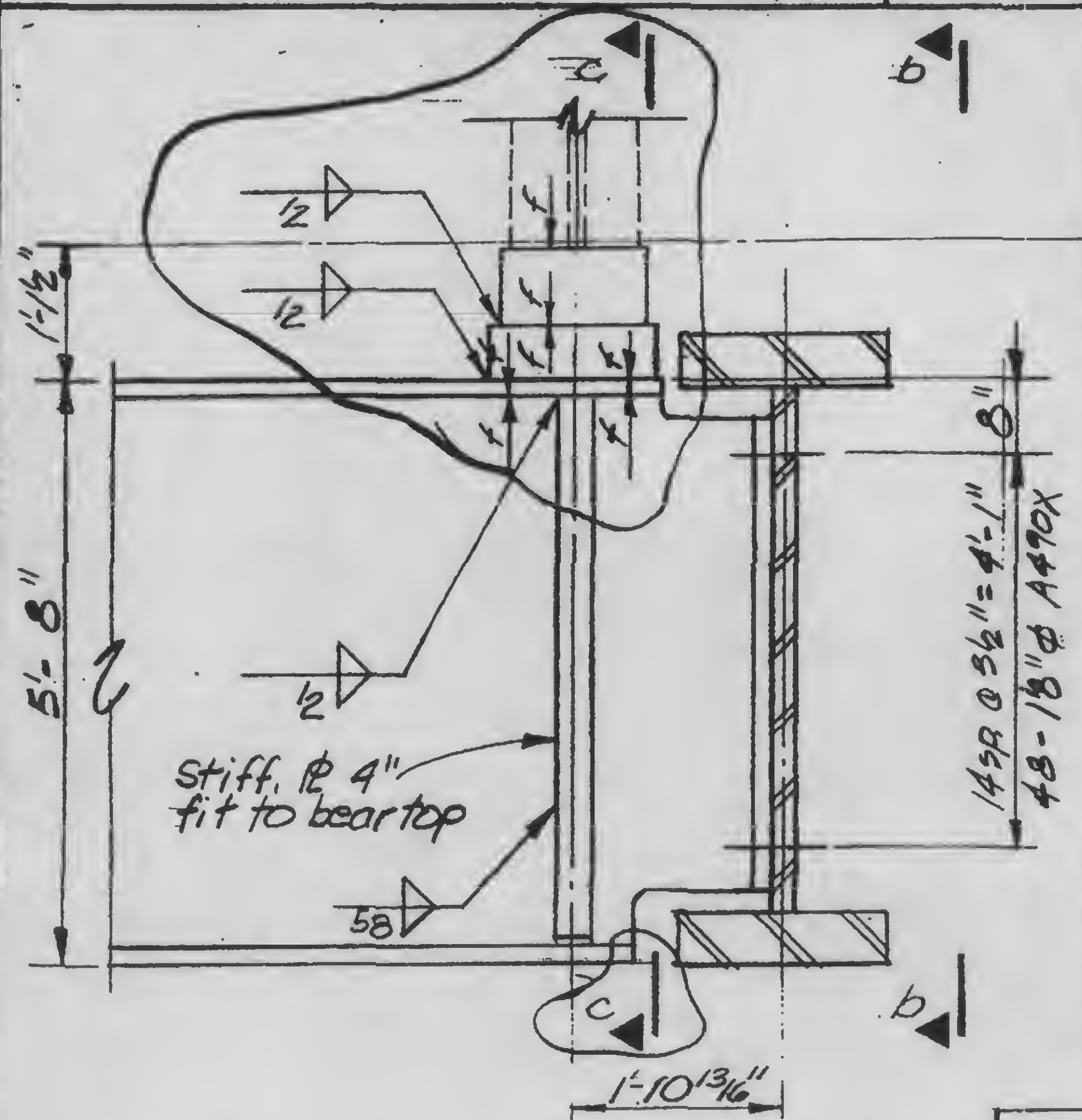
13-K 3.4-7

REVISIONS

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CONSTRUCTION**

11-24-72

6-20-73R



4x 1/8" Φ
A 490 F
Note: these bolts
to be torqued
before torquing
bolts in web
connection.



DESIGNED
K.C.

DRAWN
P.M.O

REVIEWED
W.A.B.

b	c
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3-K 3.4-8

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER

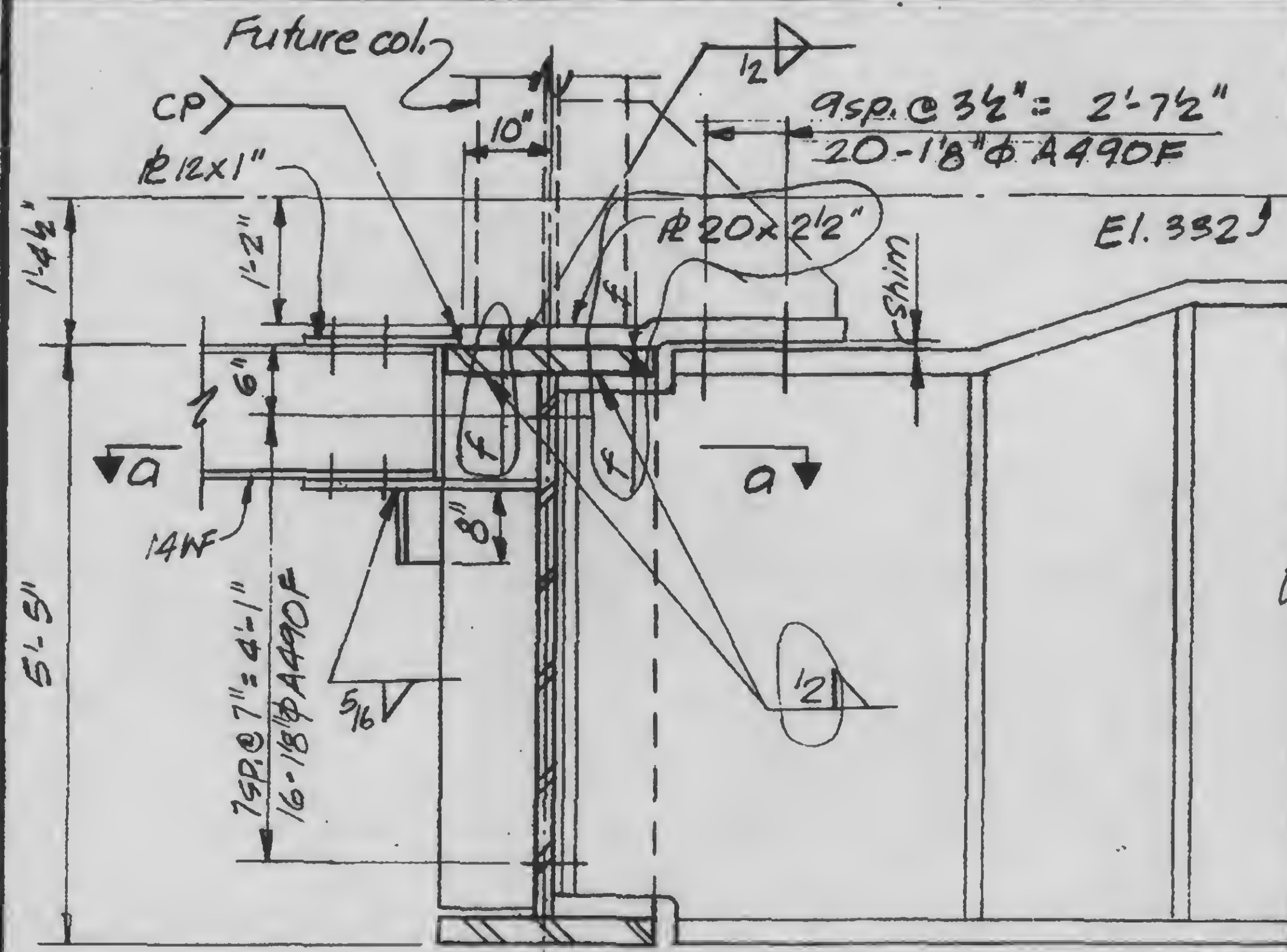
DETAILS AT FUTURE COLS.

DATE _____

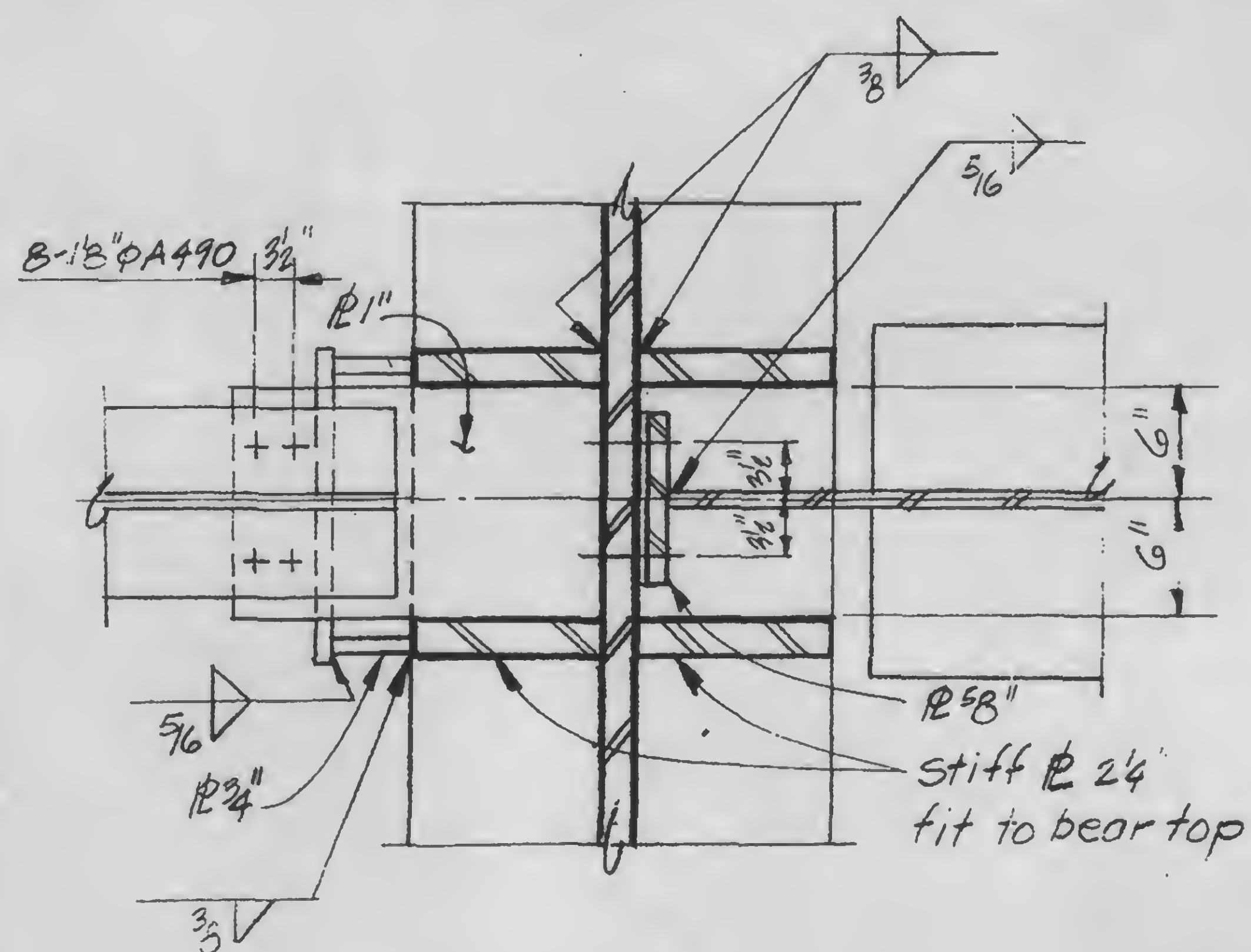
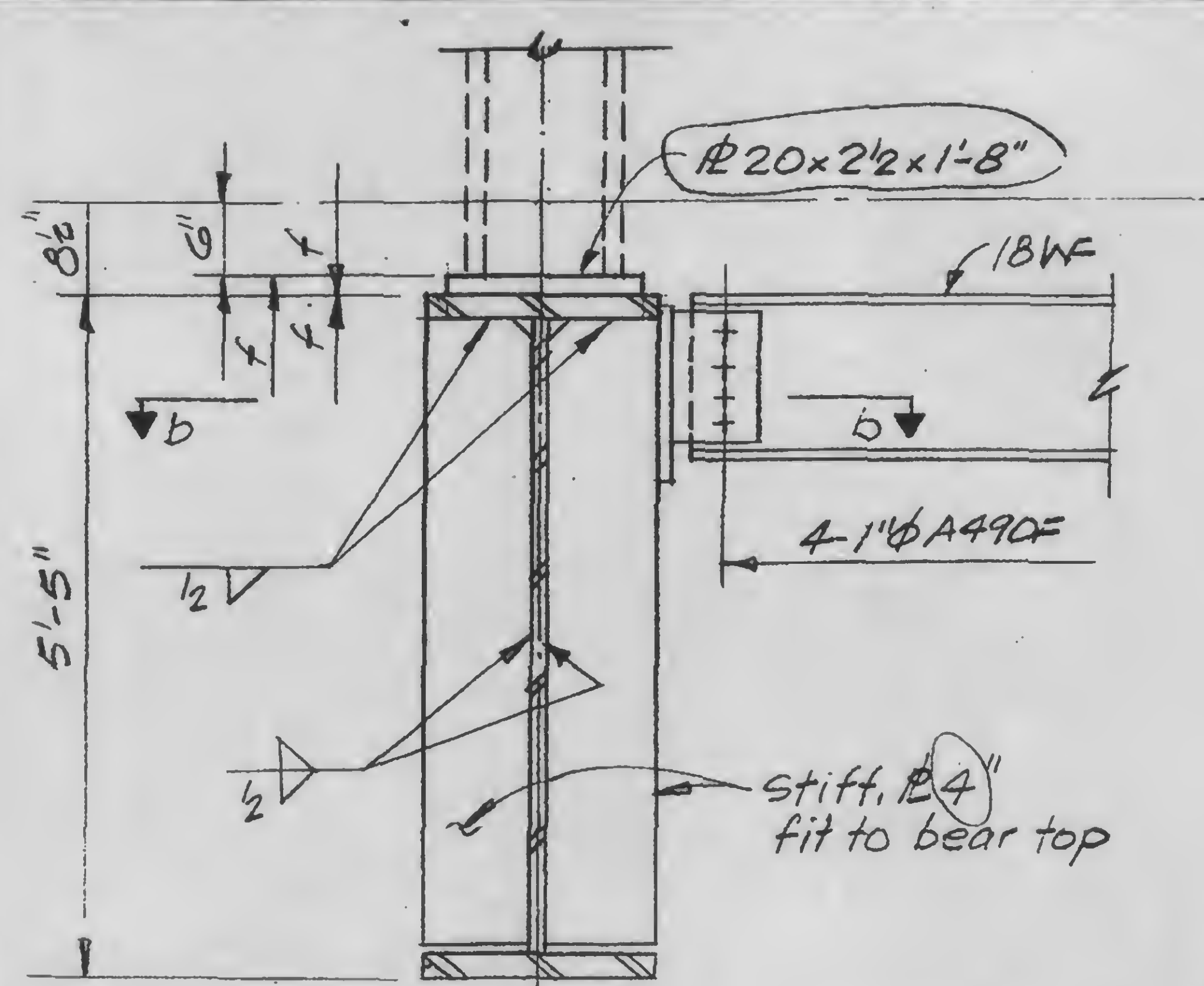
11-3-72

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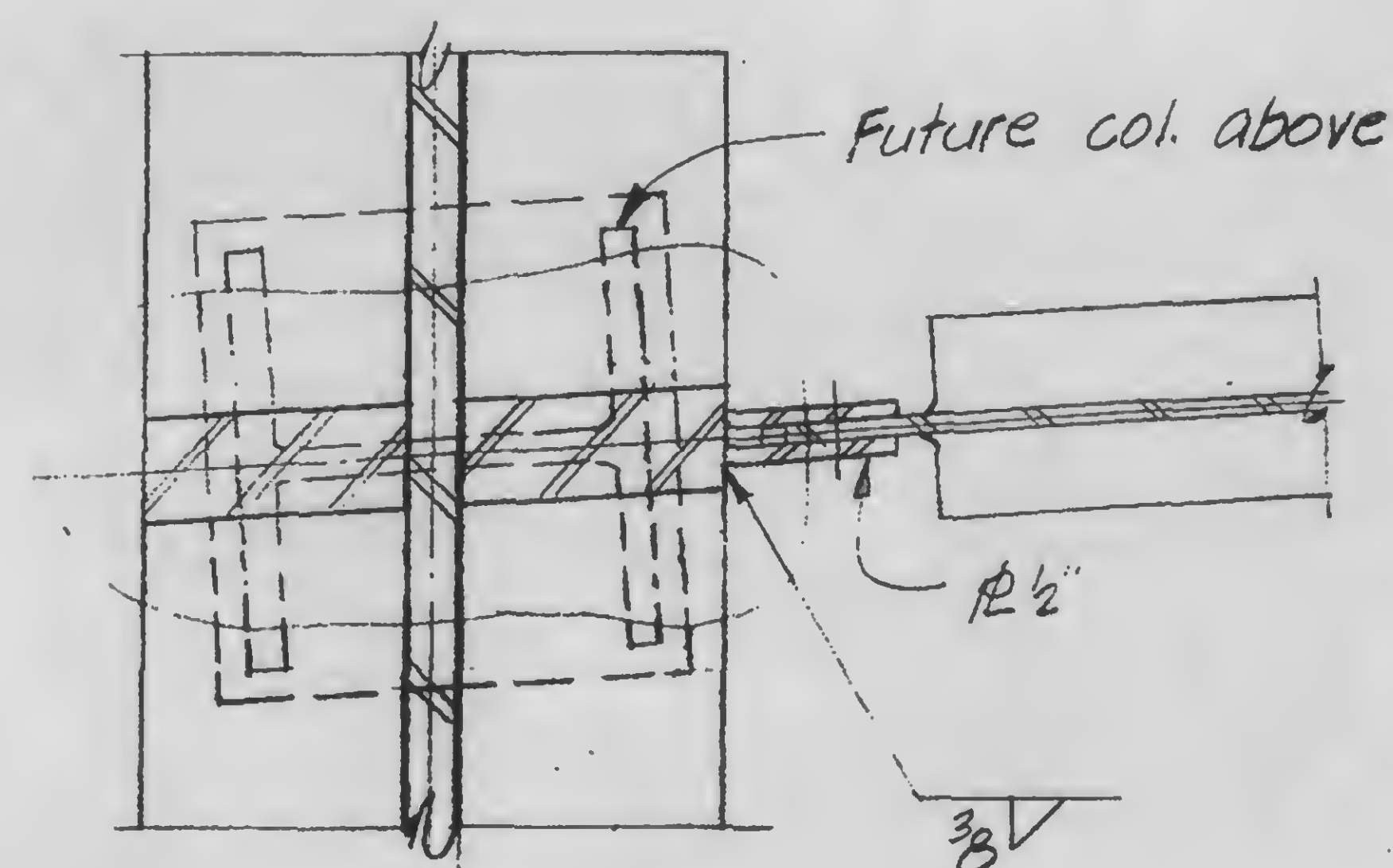
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CONSTRUCTION
11-24-72



A



9



13-K 3.4-9



DESIGNED

DRAWN

REVIEWED

PROJECT

THE WORLD TRADE CENTER

TITLE

GIRDER DETAILS AT FUTURE COLUMNS

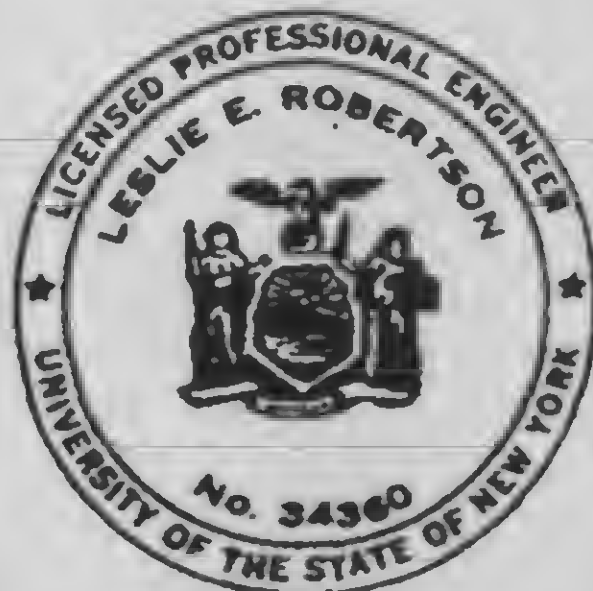
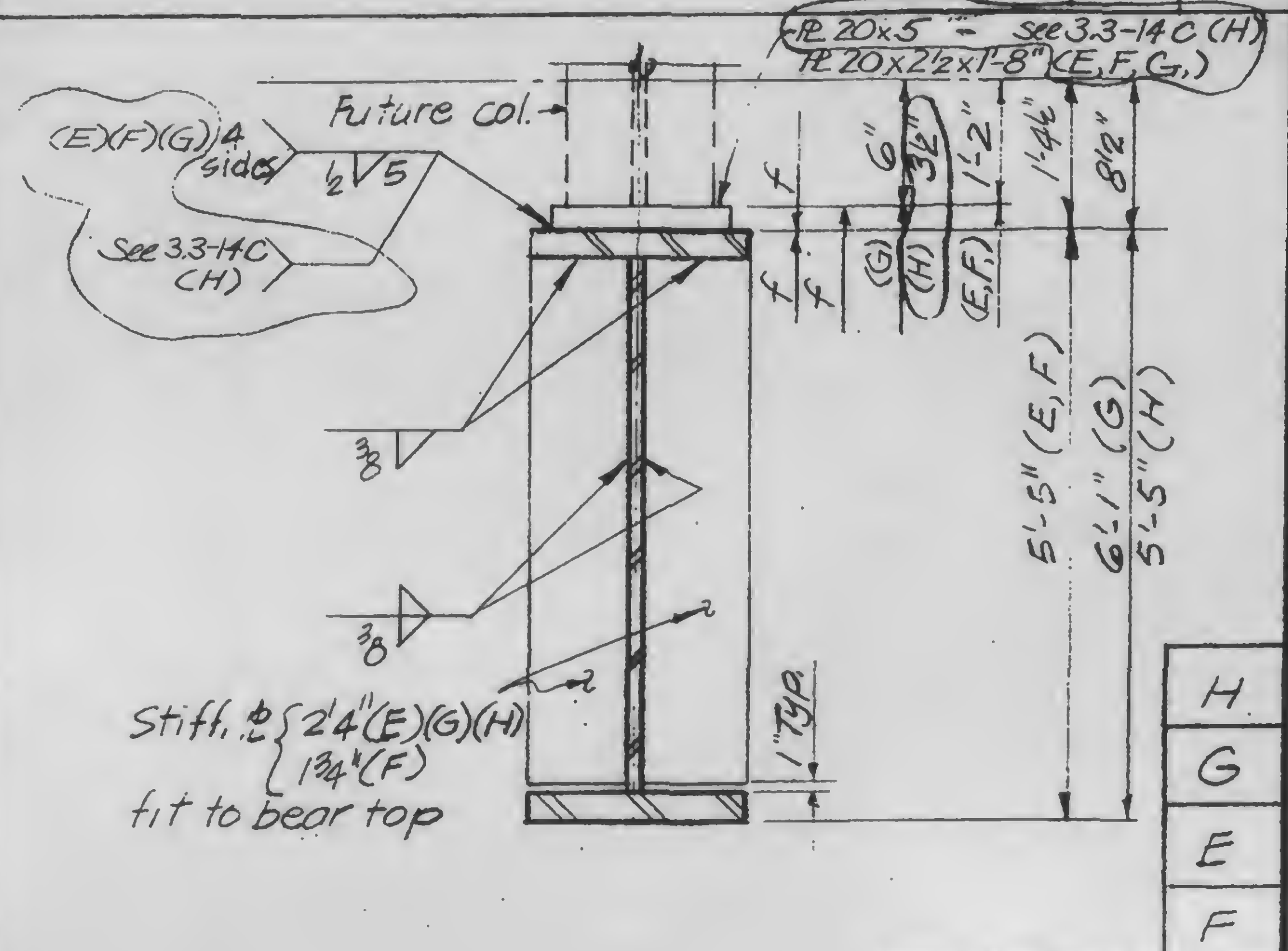
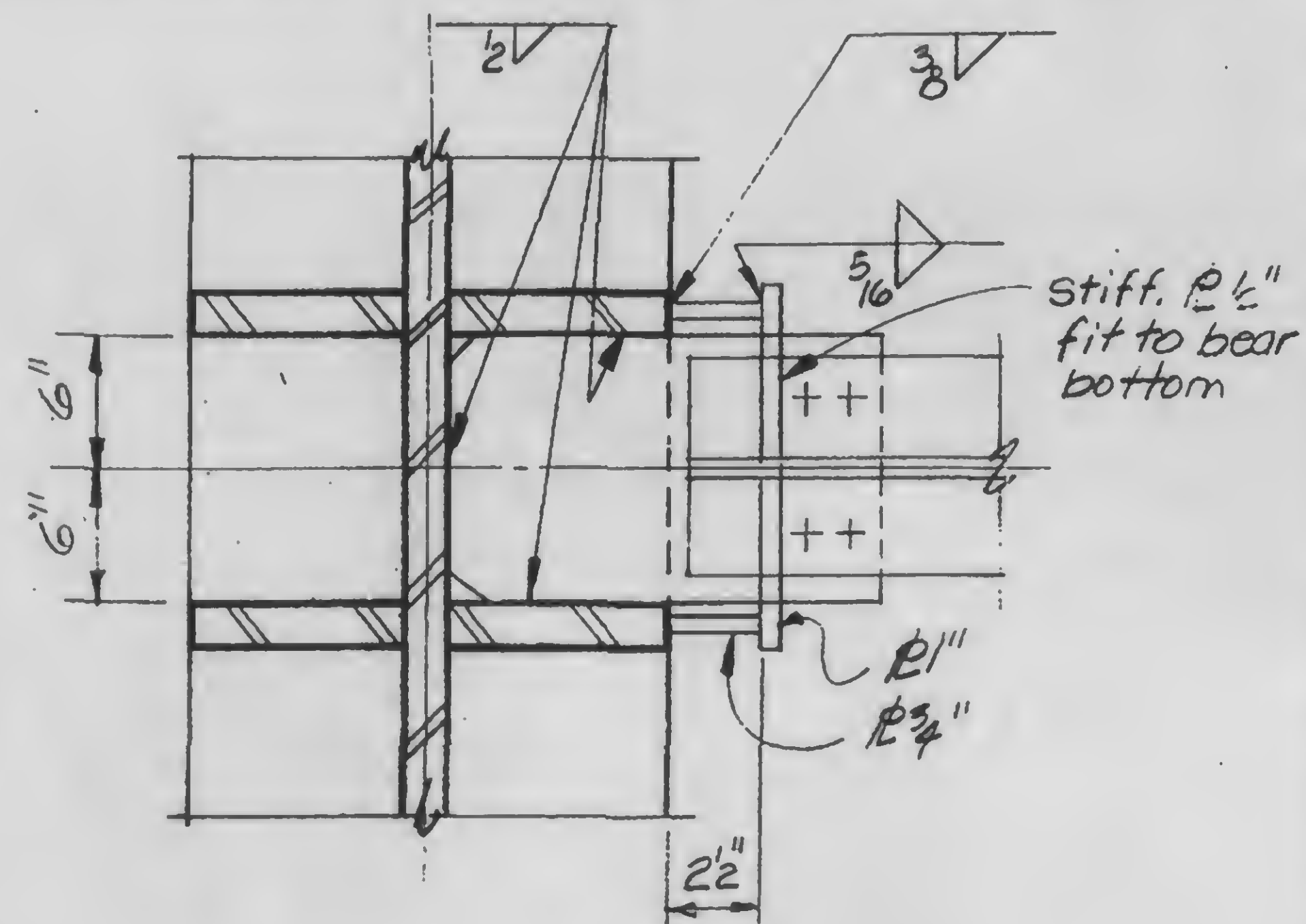
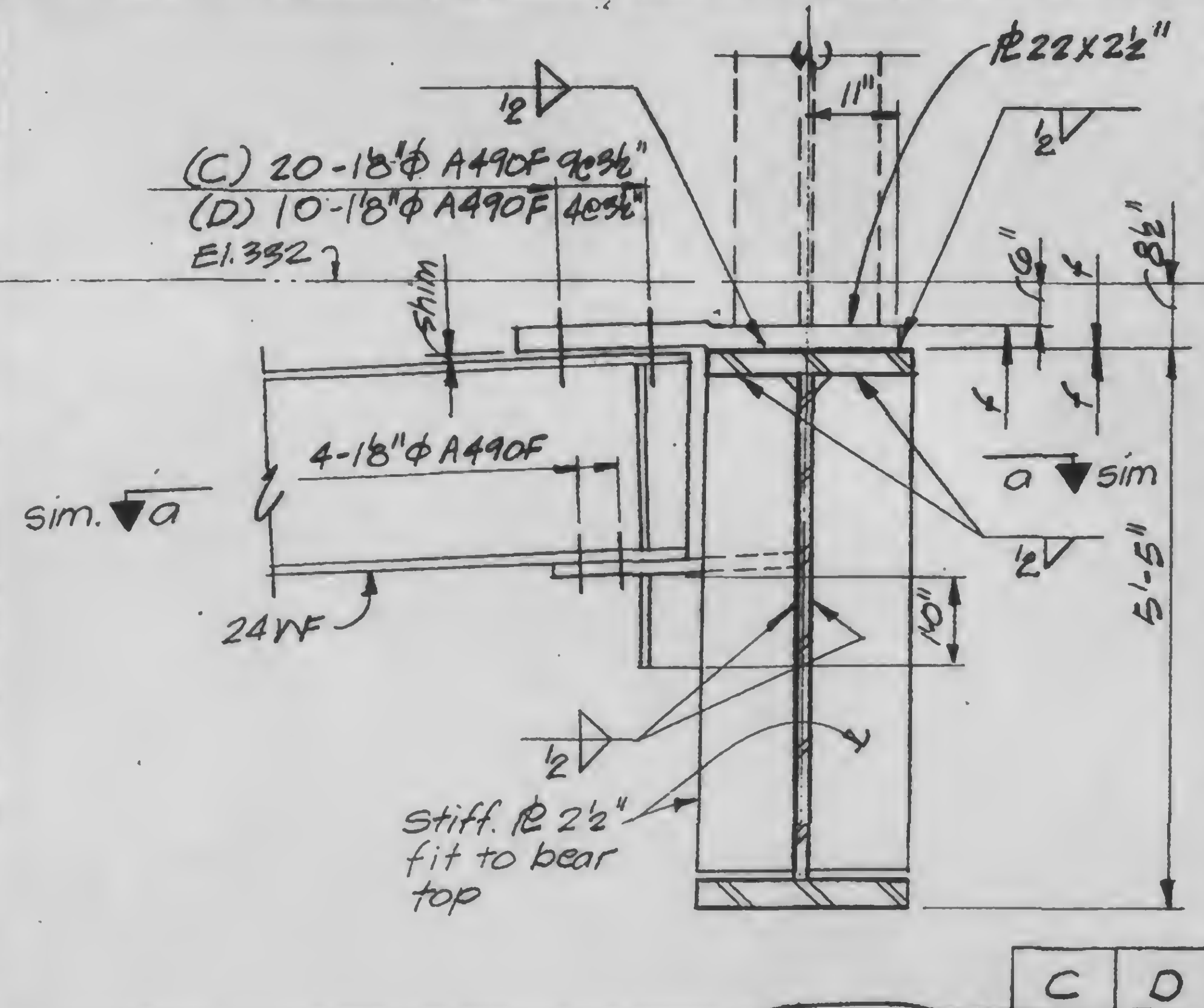
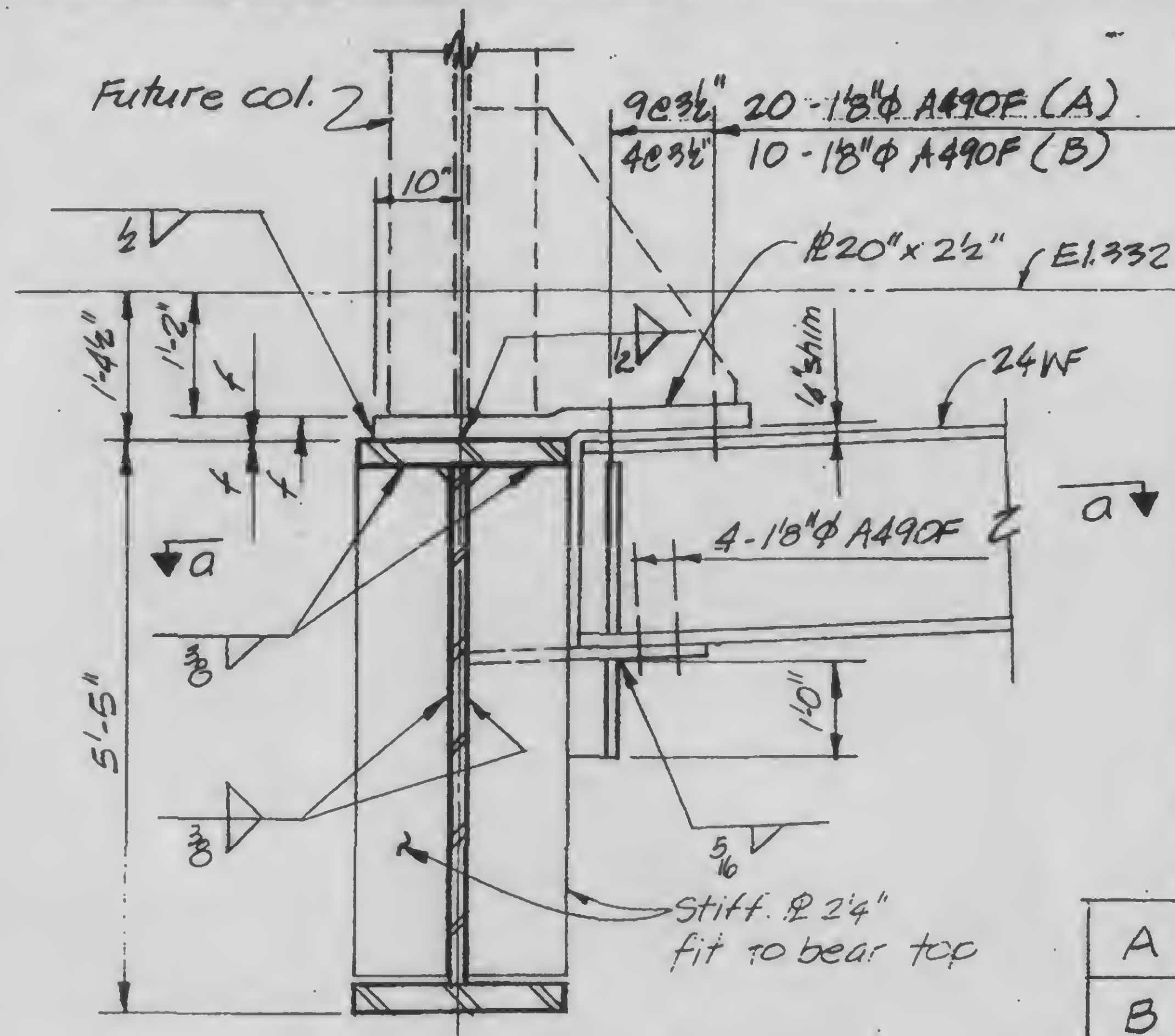
DATE

11-3-72

REVISIONS

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CONSTRUCTION
11-24-72

6-4-73



DESIGNED

DRAWN

REVIEWED

3-K 3.4-10

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

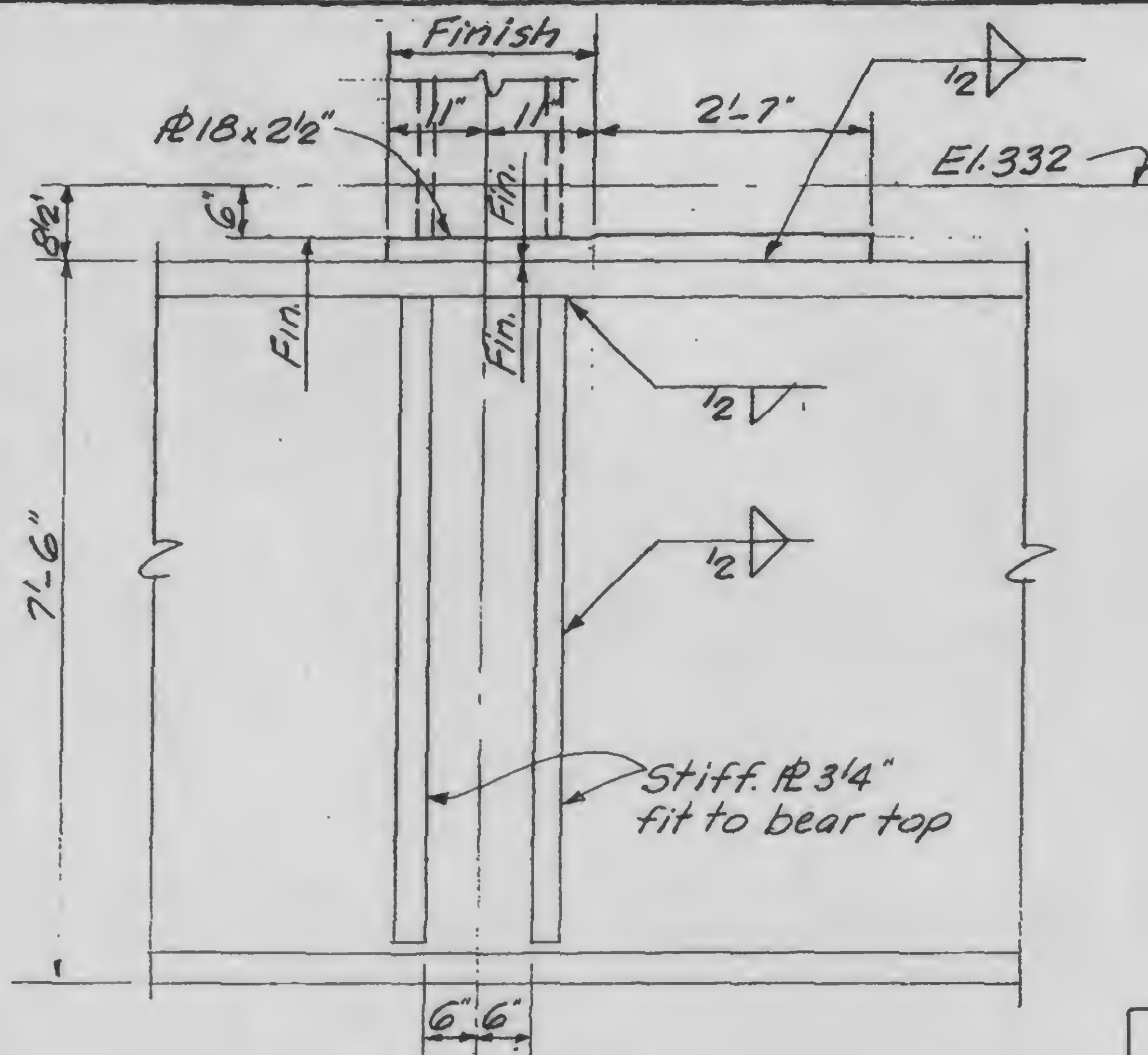
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER CONN. AT FUTURE COLUMNS

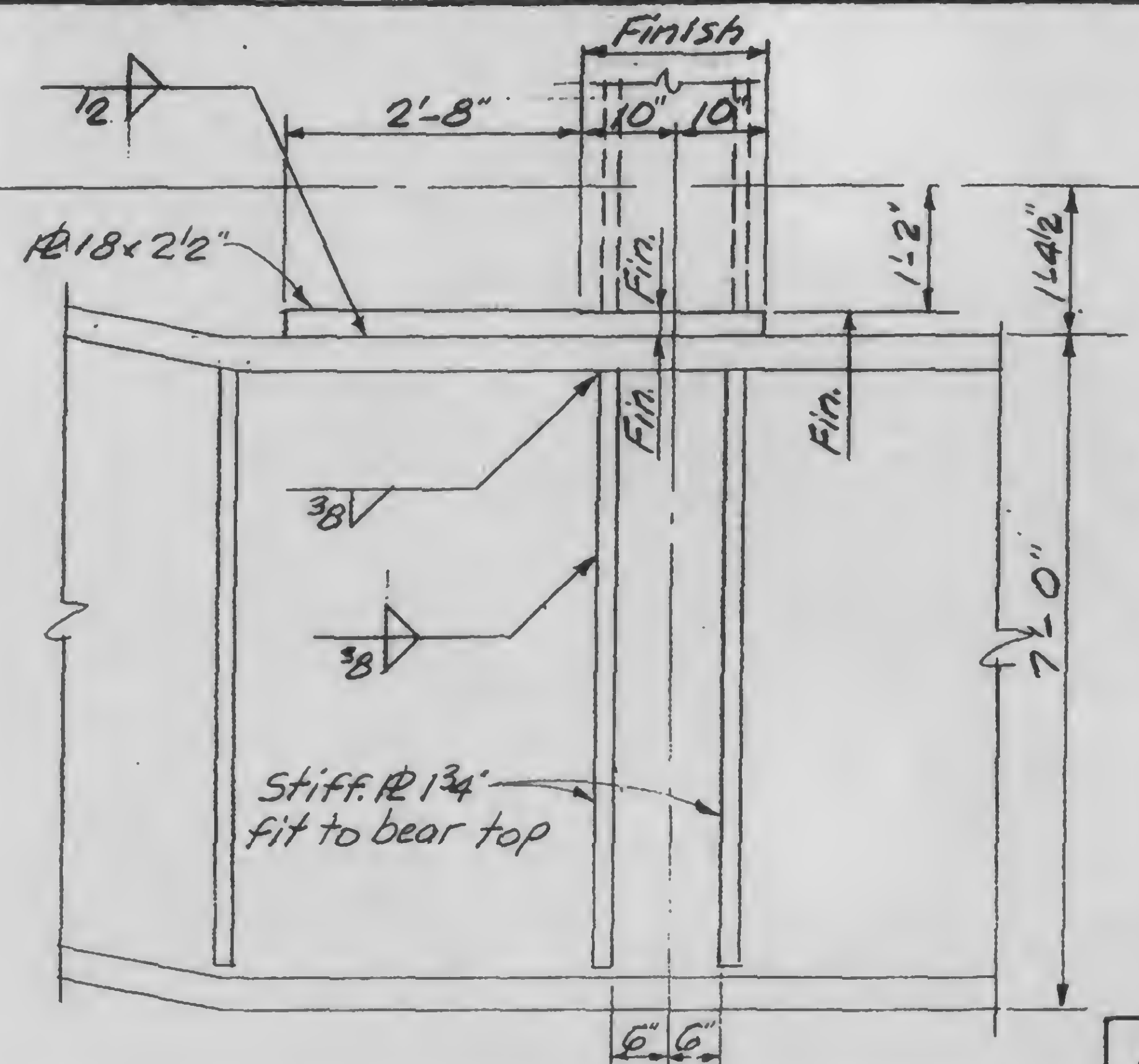
DATE 11-3-72

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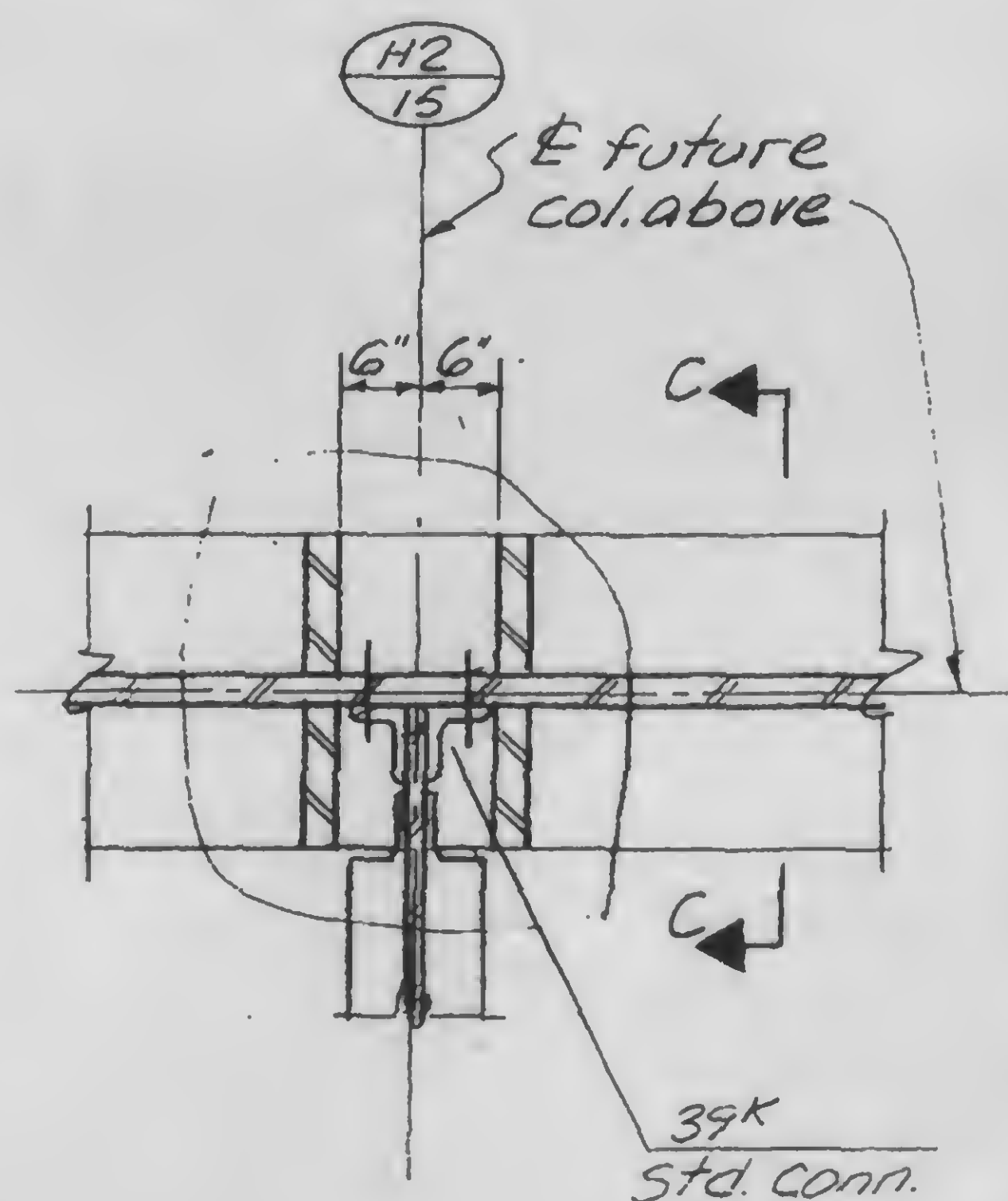
RELEASED FOR
CONSTRUCTION
11-24-72



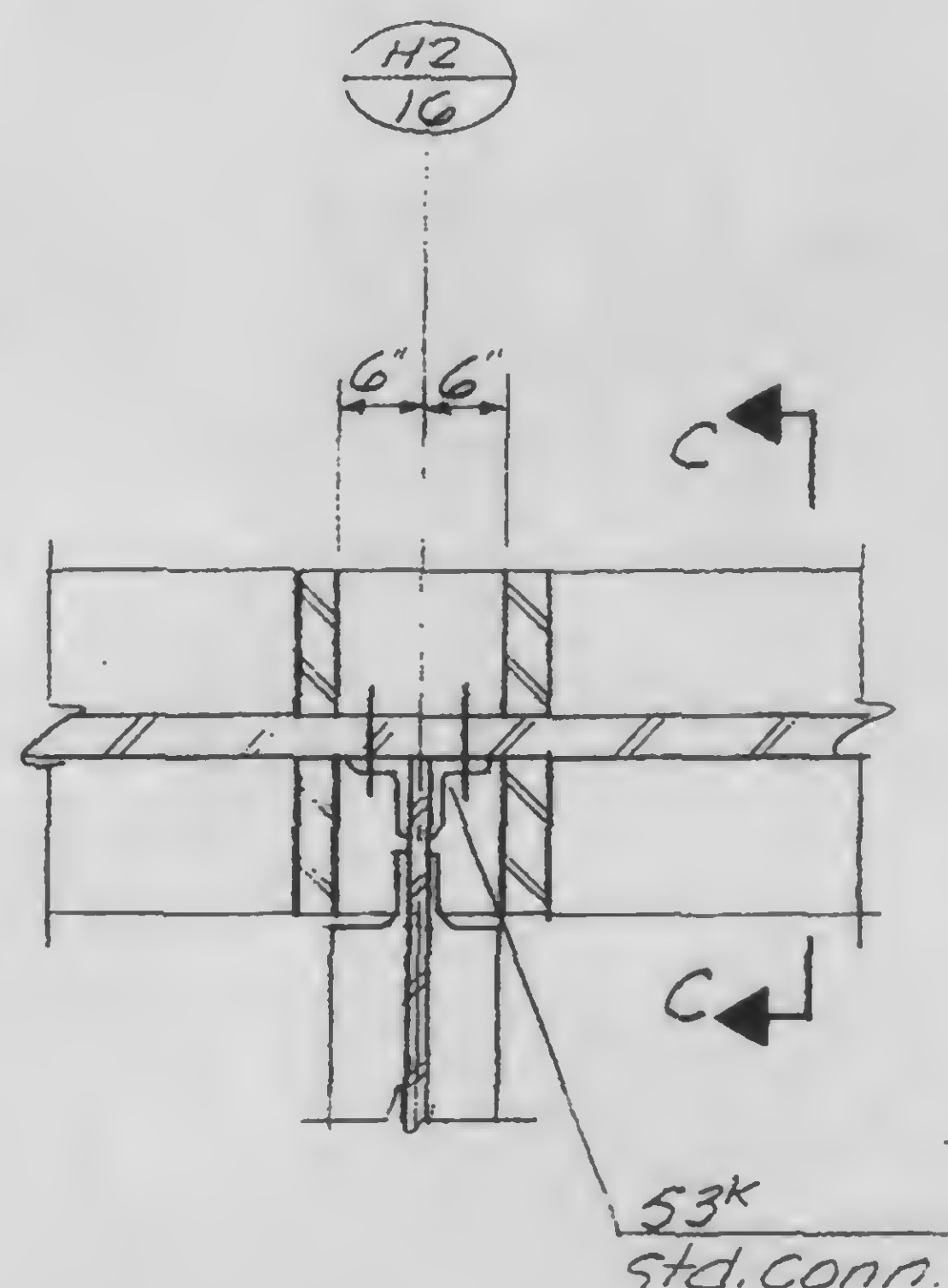
A



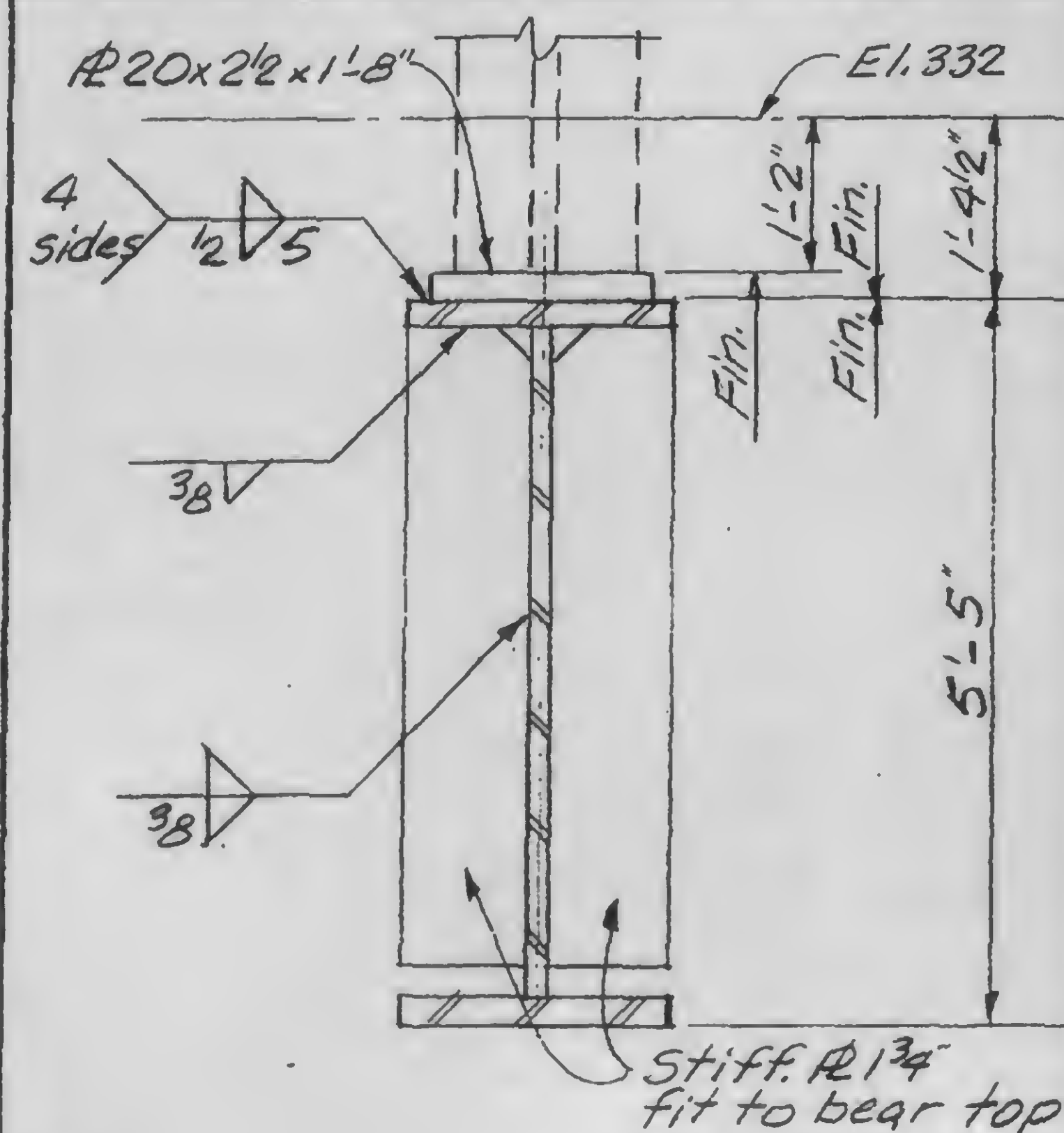
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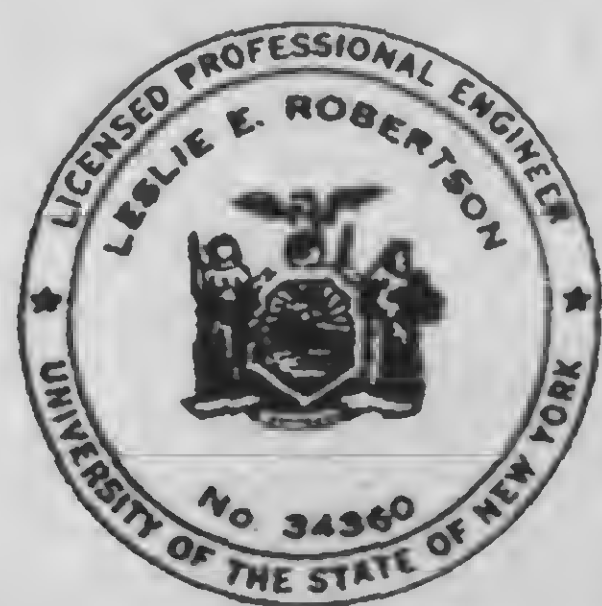


D



E

13-K3.4-11



DESIGNED

DRAWN
A.L. Franqui

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

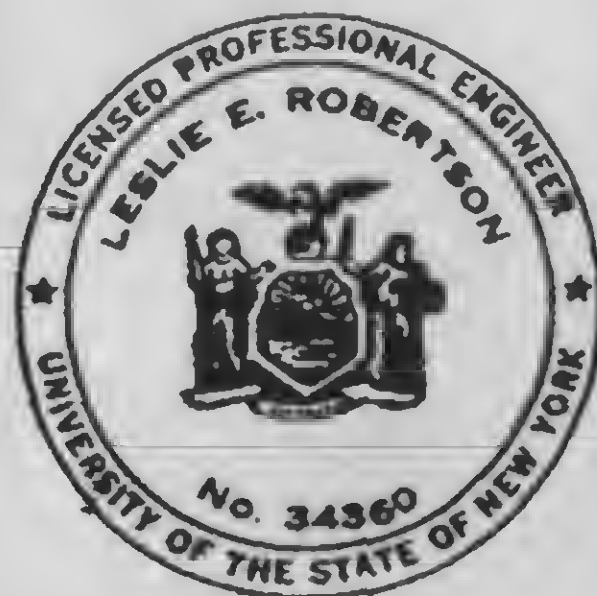
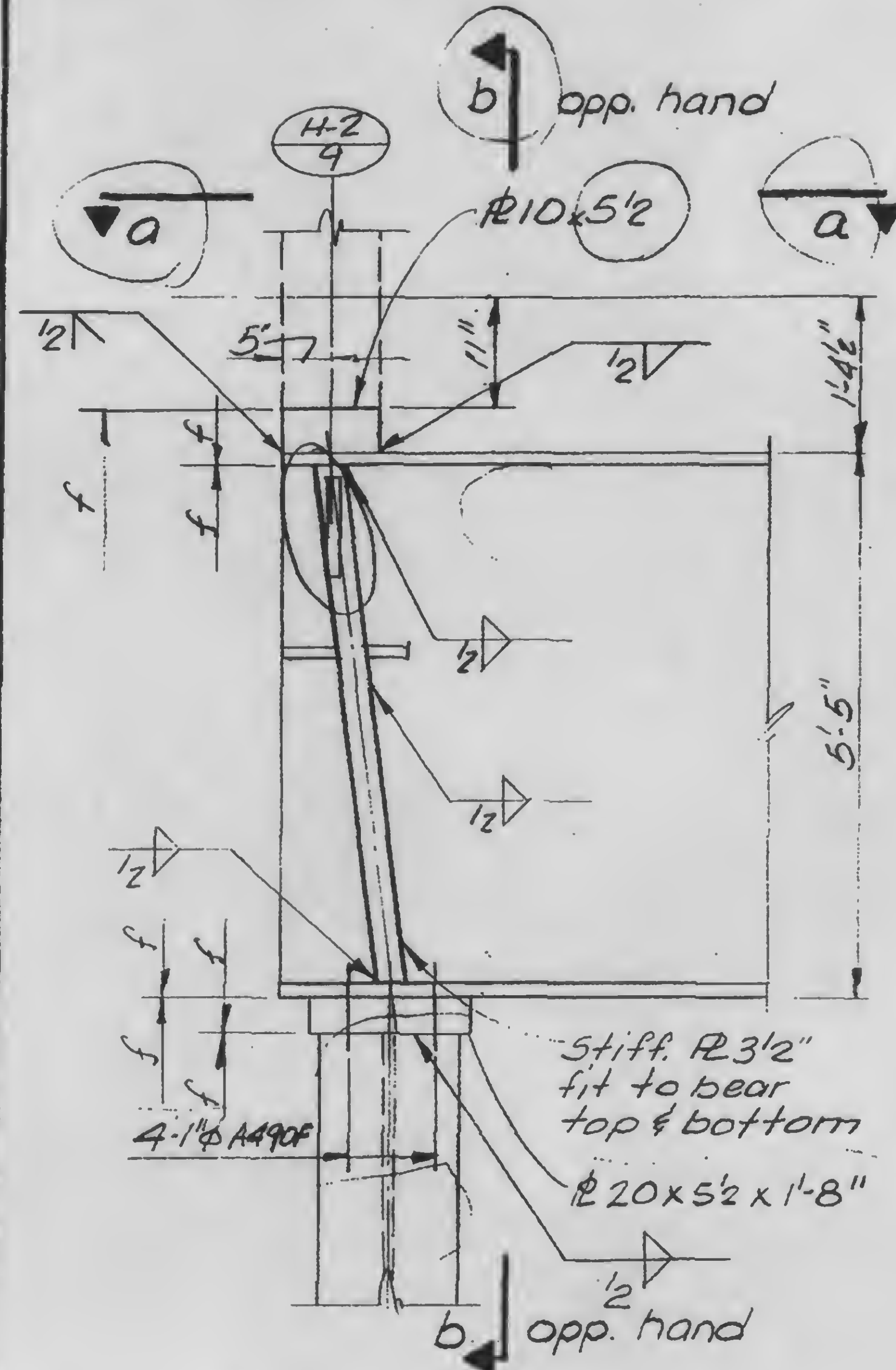
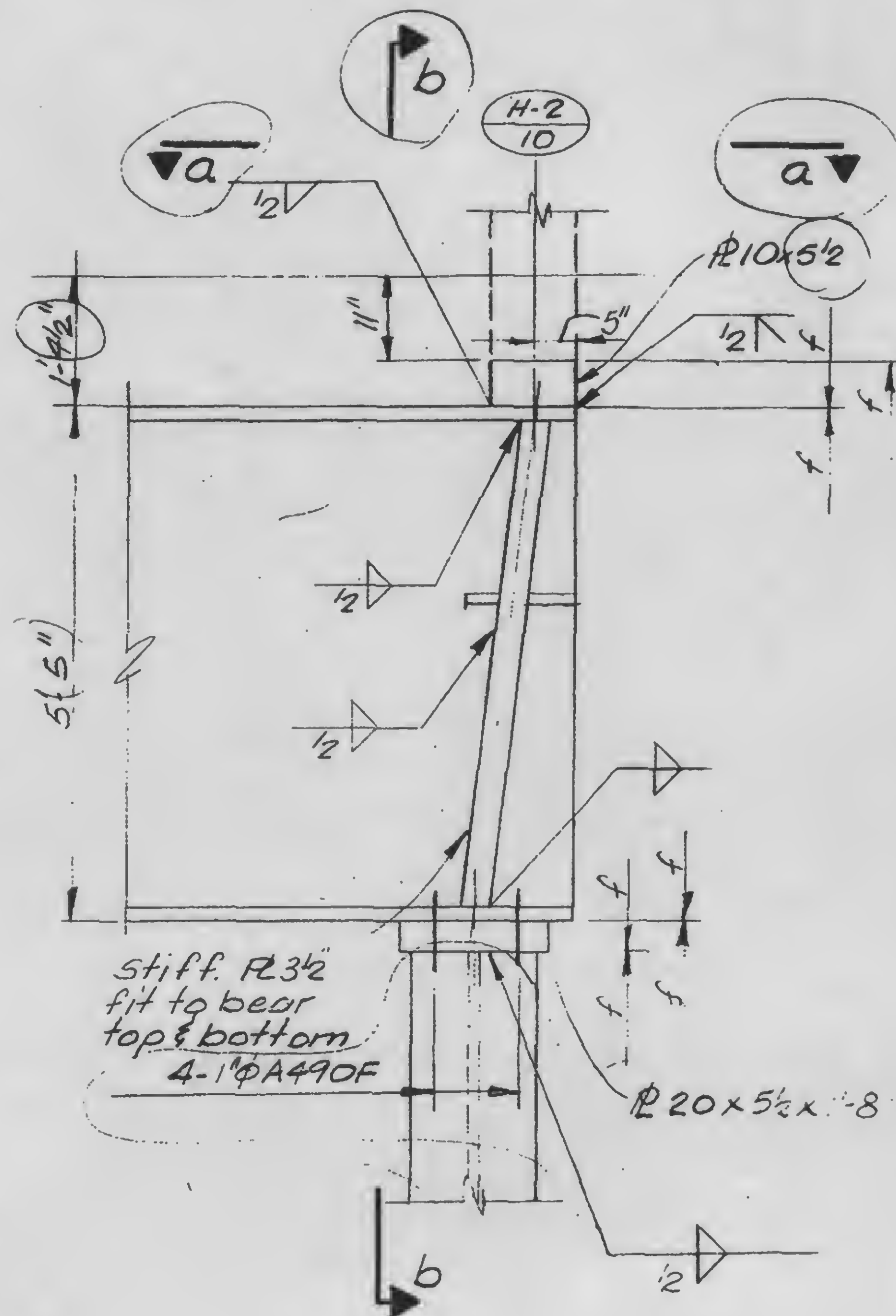
PROJECT THE WORLD TRADE CENTER

TITLE GIRDER DETAILS AT FUTURE COLUMNS

DATE 11-3-72

REVISIONS

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construction
11-24-72



DESIGNED

DRAWN

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REVIEWED

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B

13-k3.4-12.1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE GIRDER DETAILS AT FUTURE COLUMNS

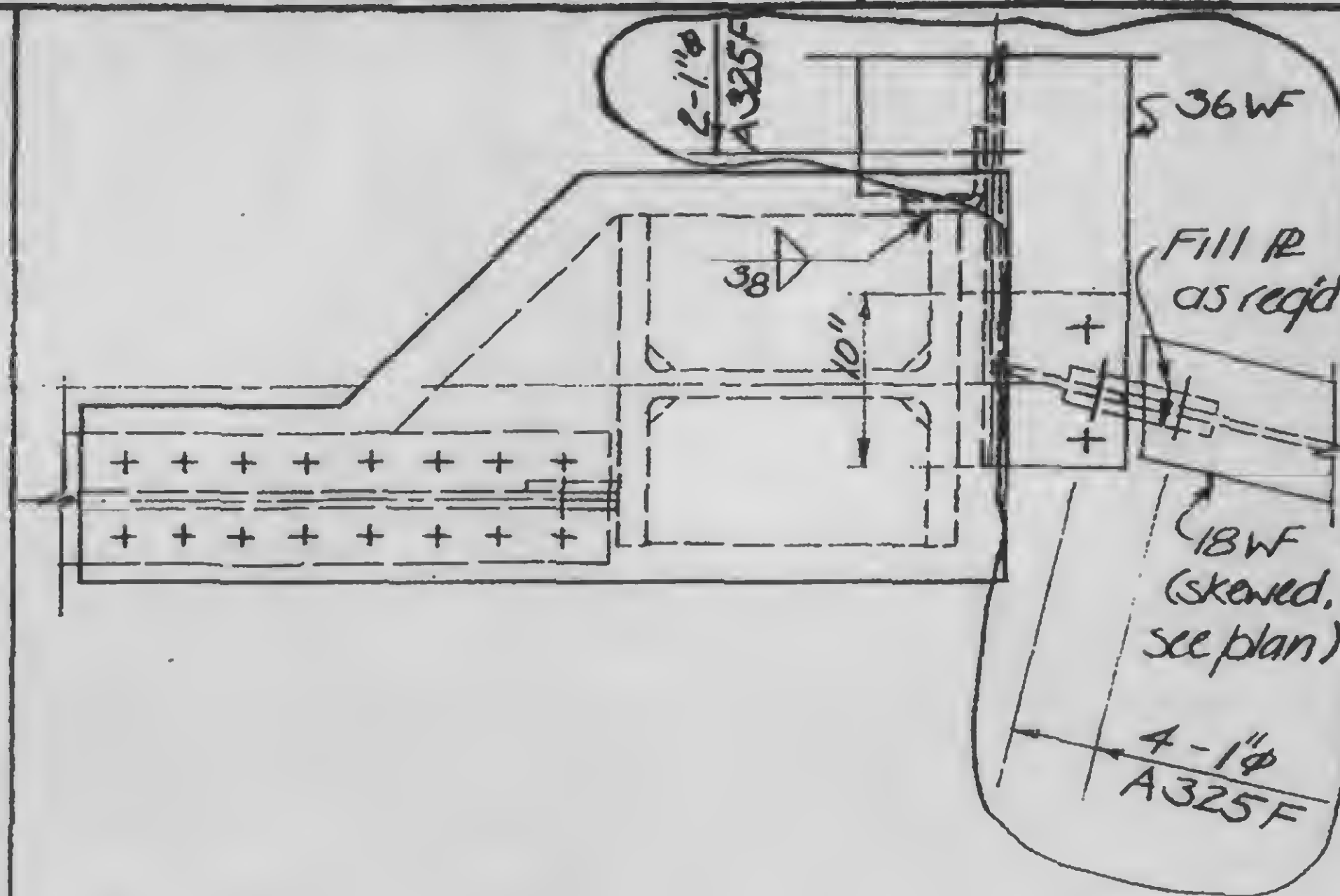
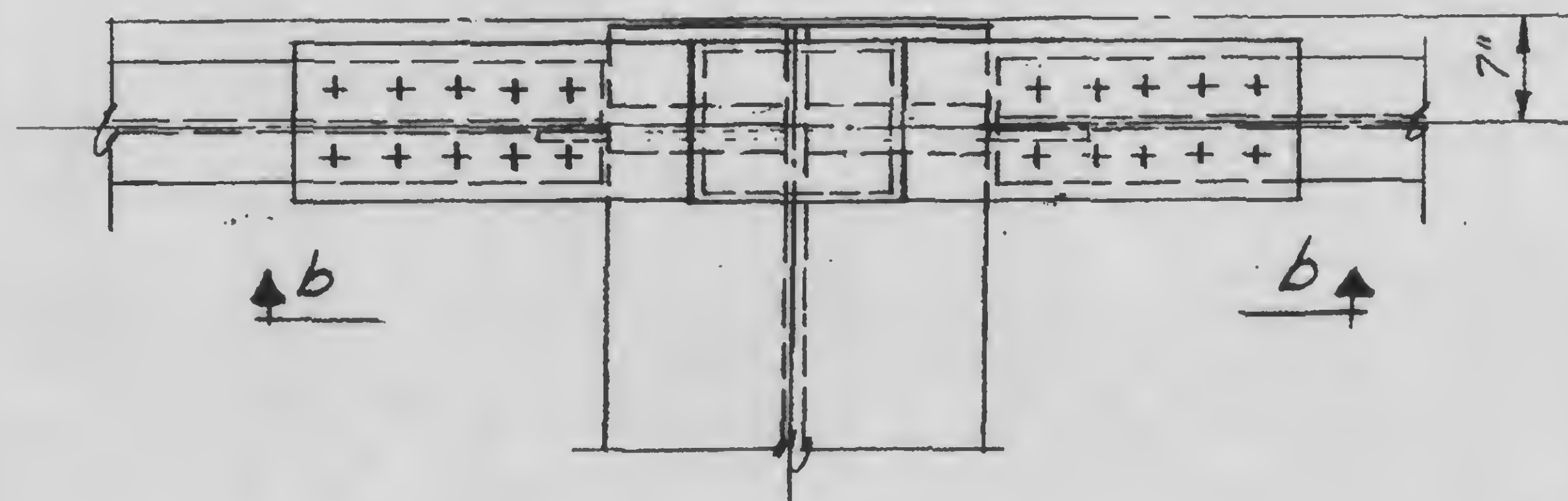
DATE 11-24-72

REVISIONS

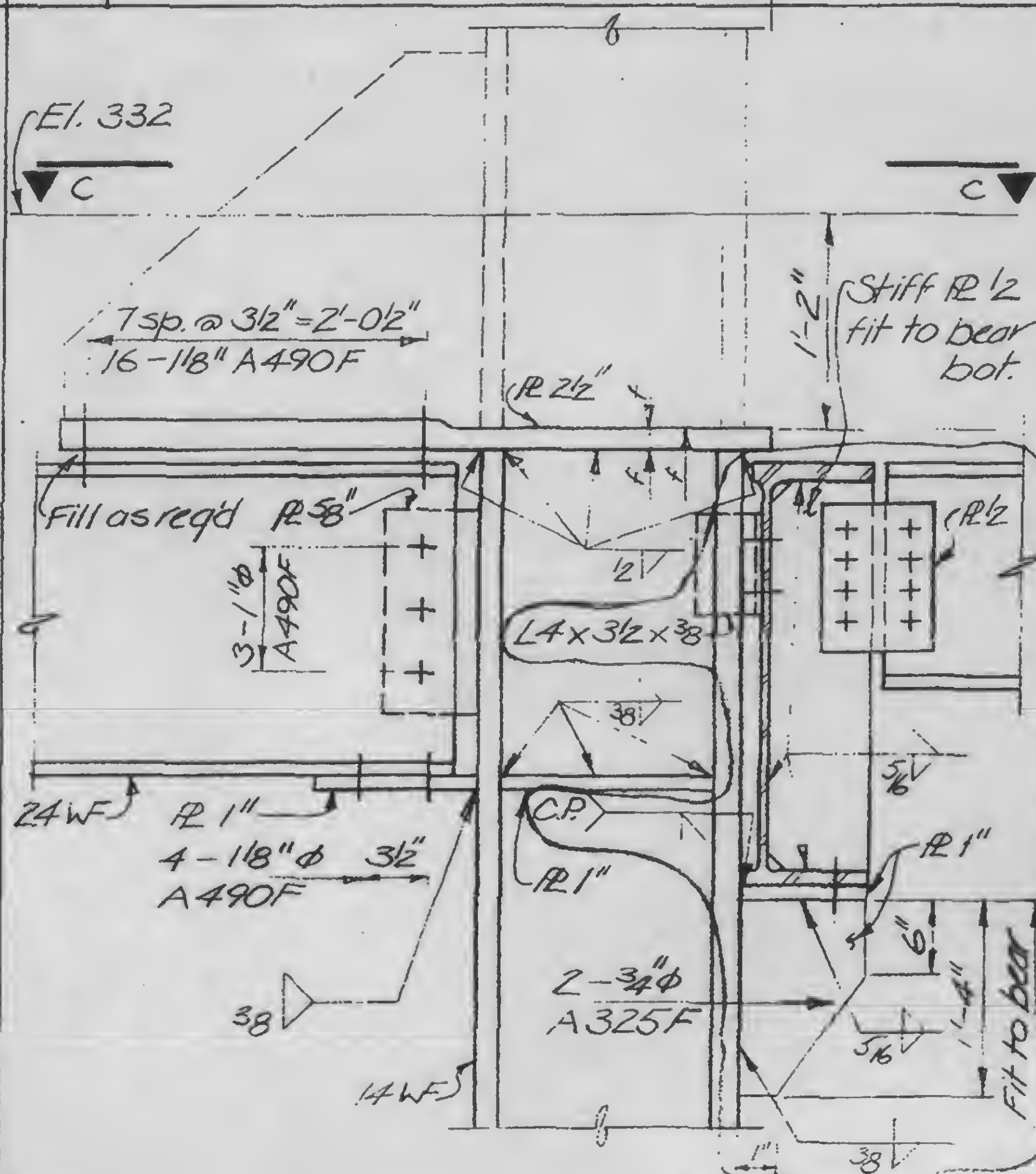
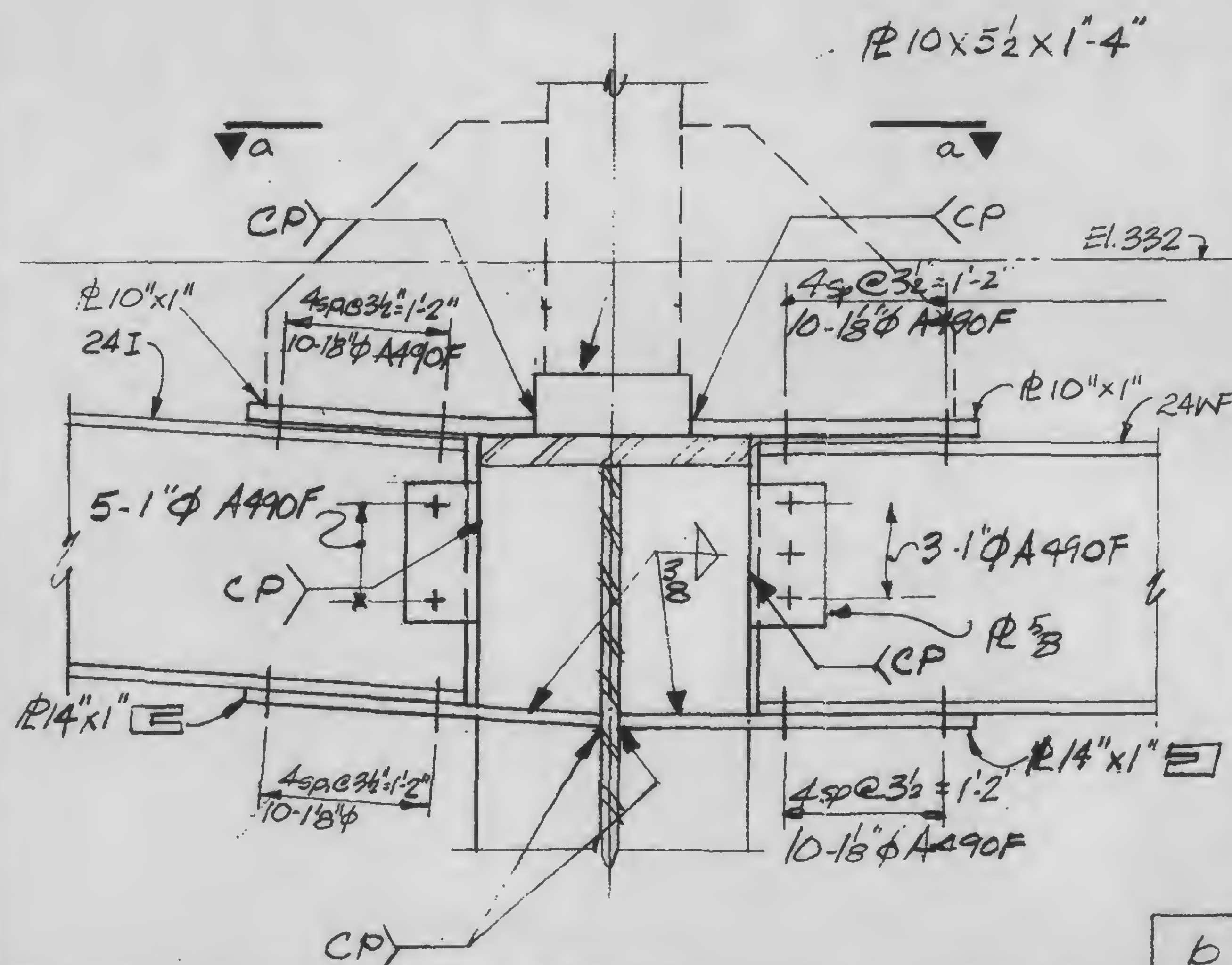
Released for
construction

11-24-72

6-4-73

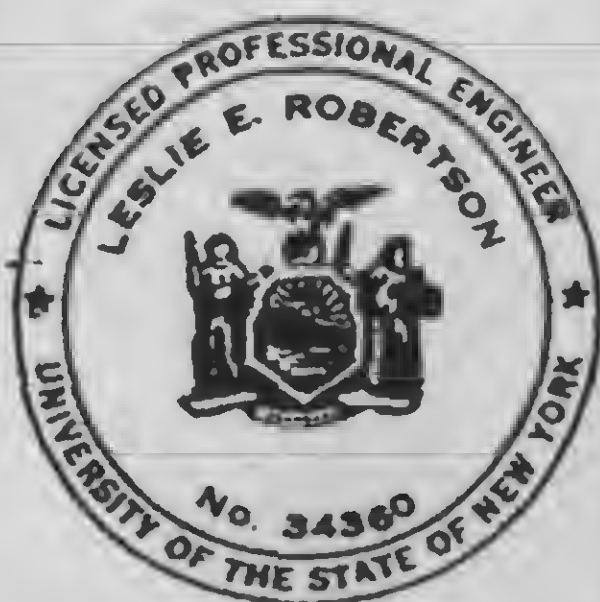


a c



b c

13-K3.4-12.2



DESIGNED

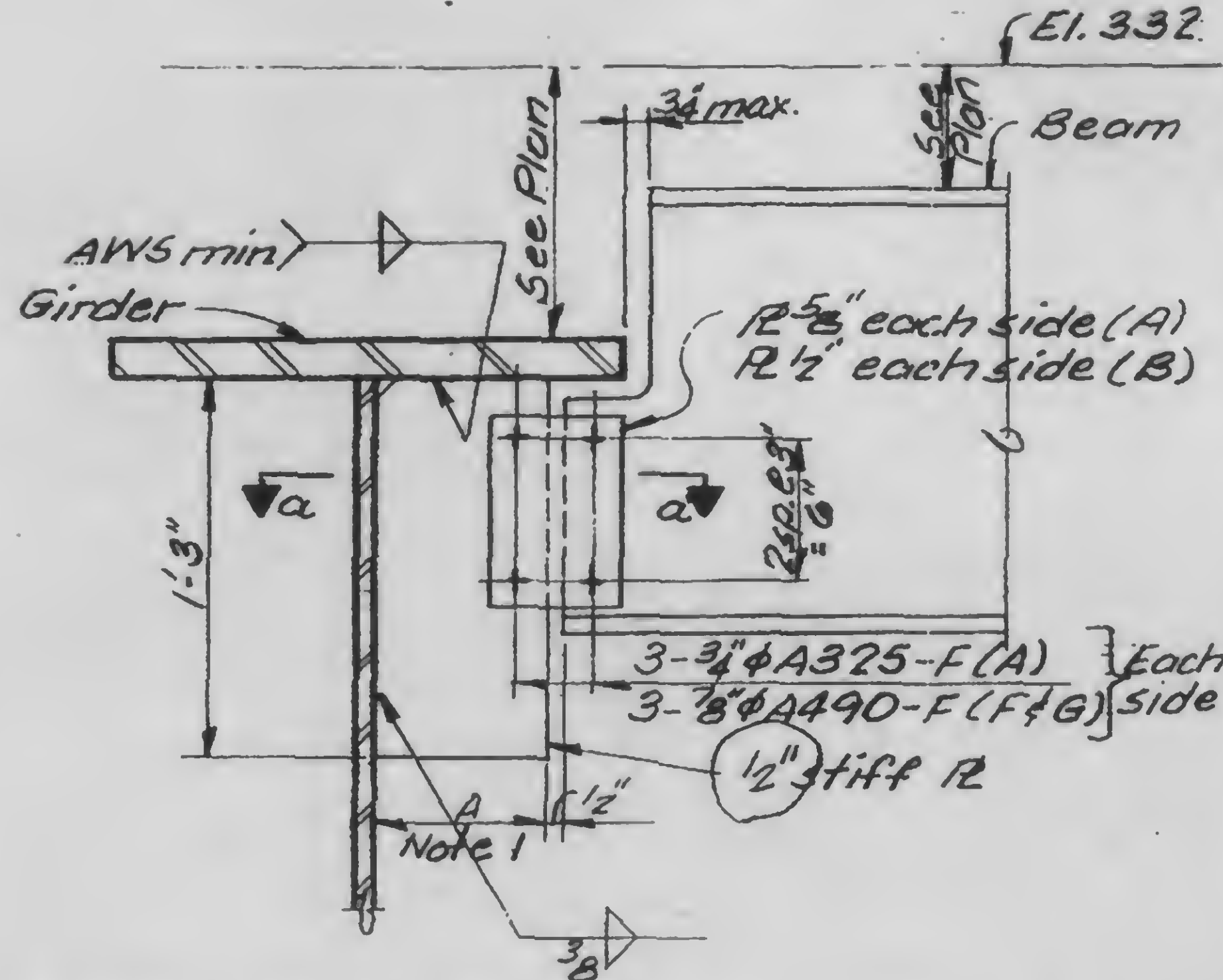
DRAWN

REVIEWED

REVISIONS

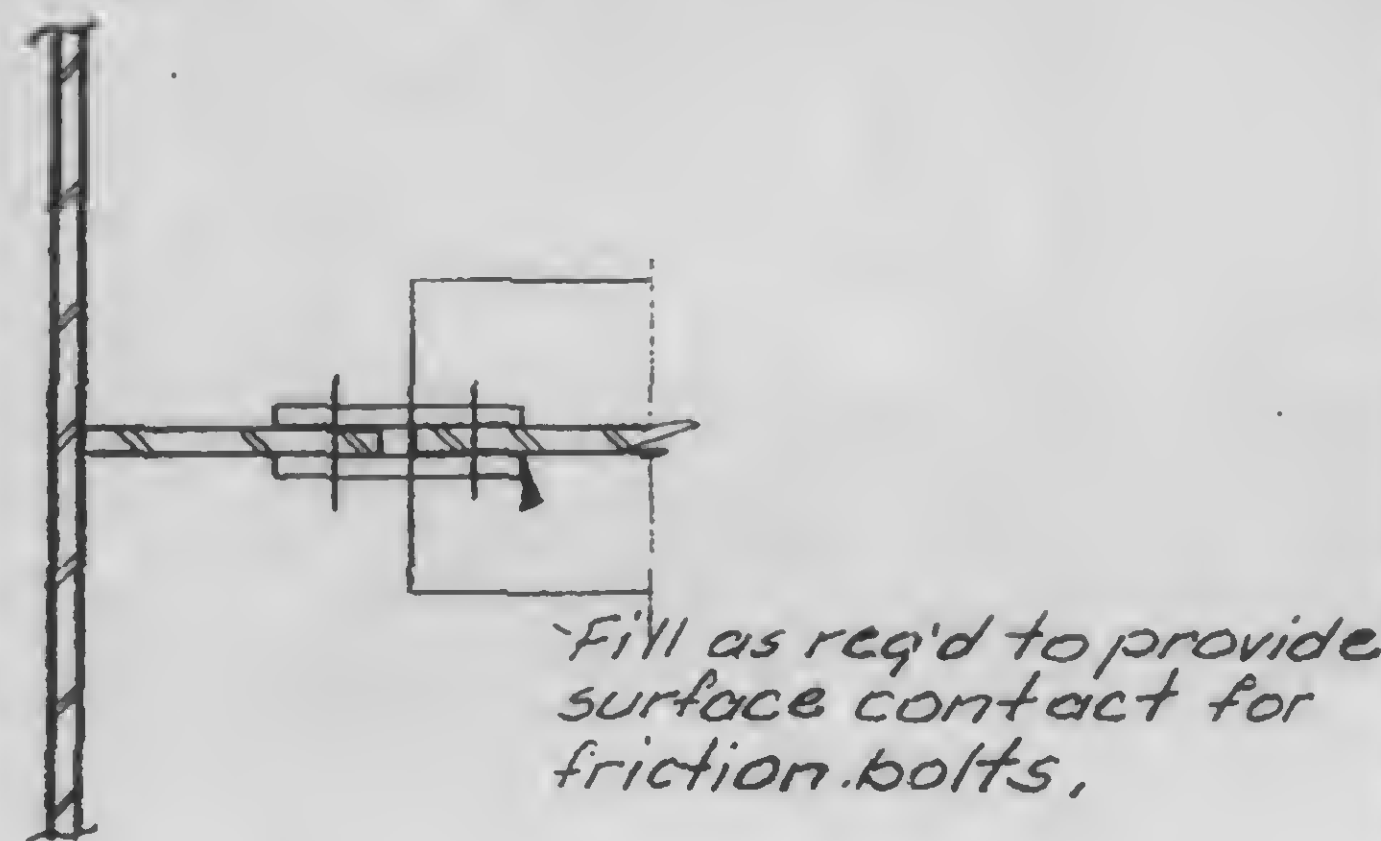
RELEASE FOR
CONSTRUCTION
11-20-72

2-5-73

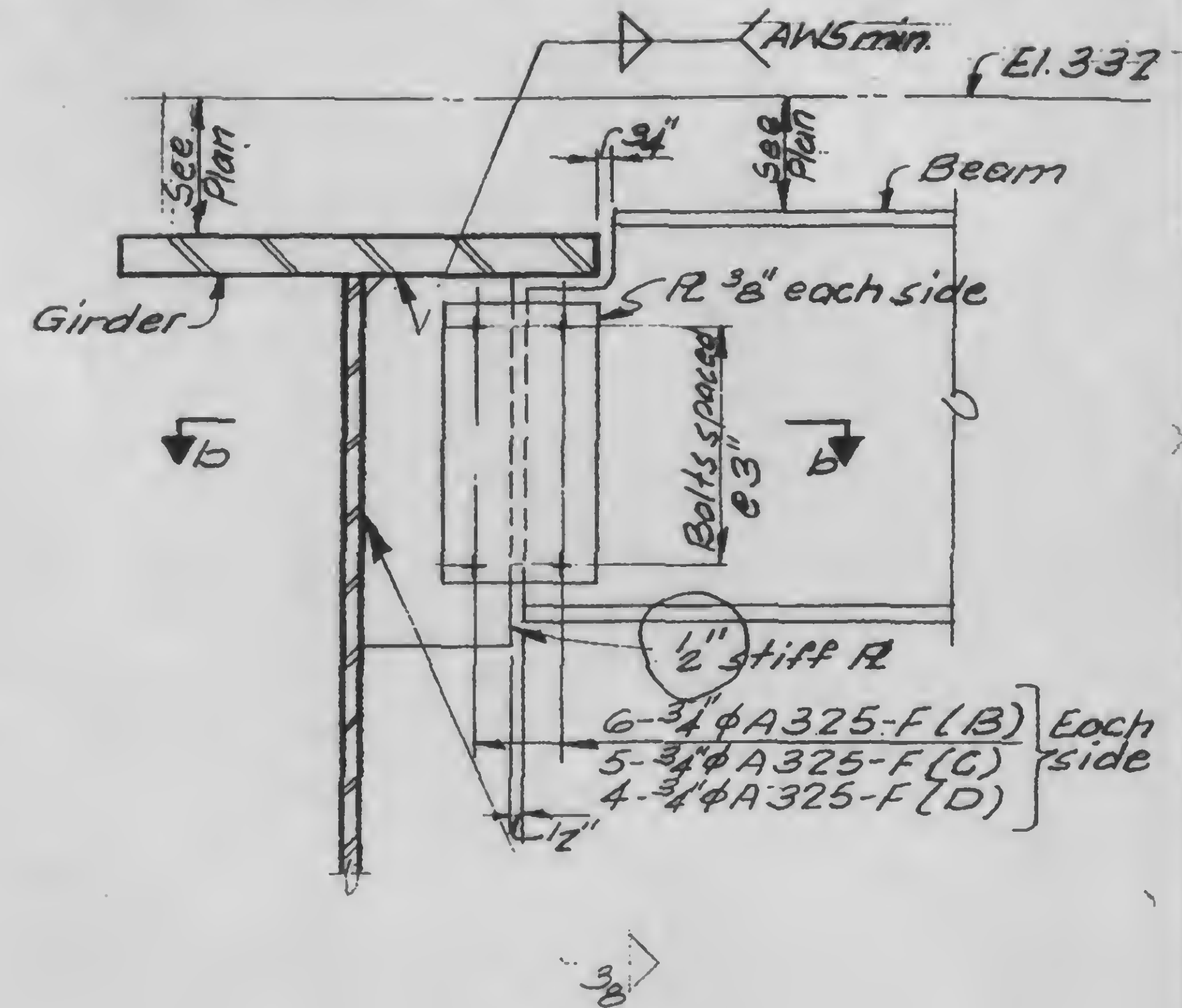


Note 1

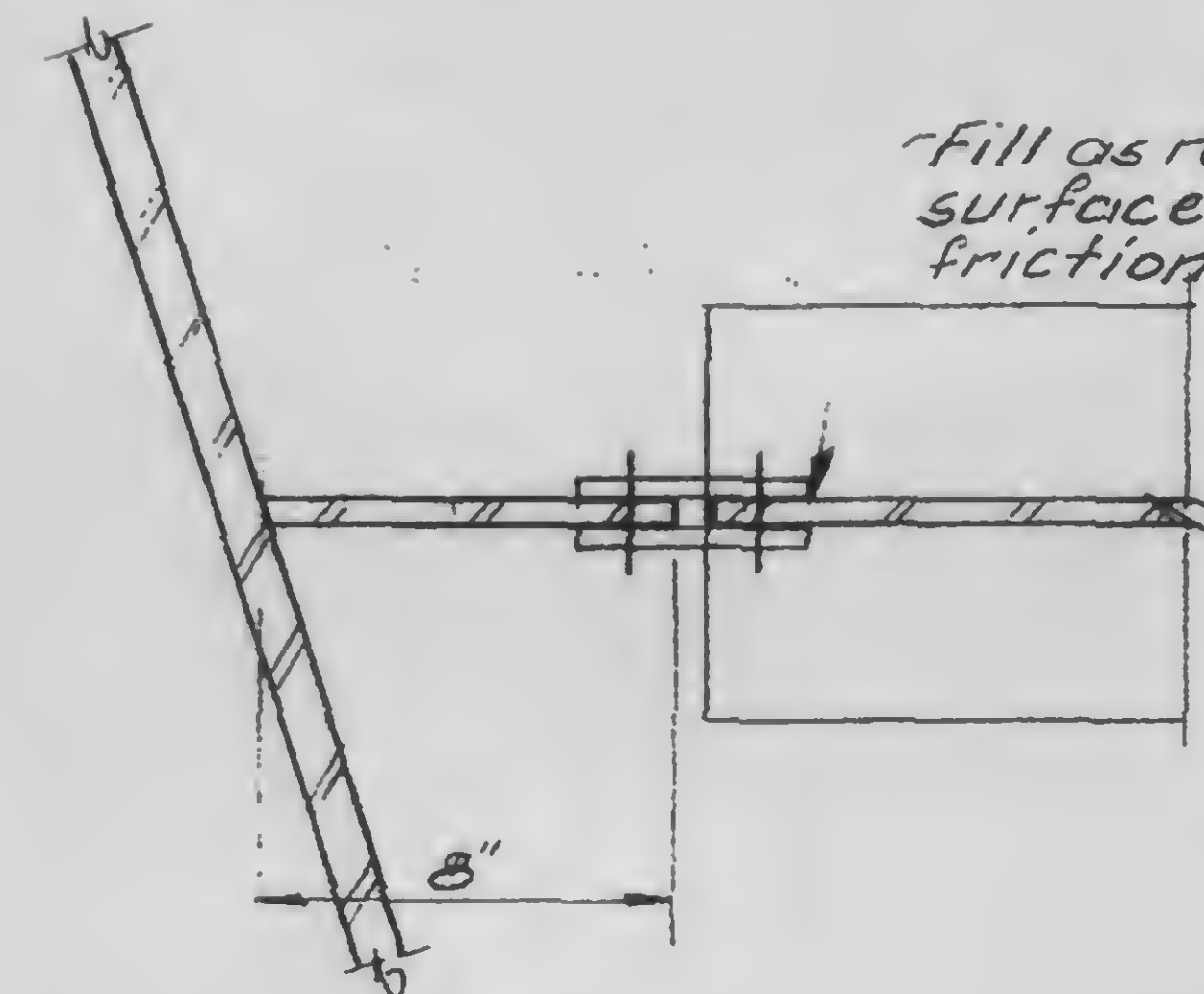
Dim A = 8 or 1/2 of girder flange width,
whichever is smaller.



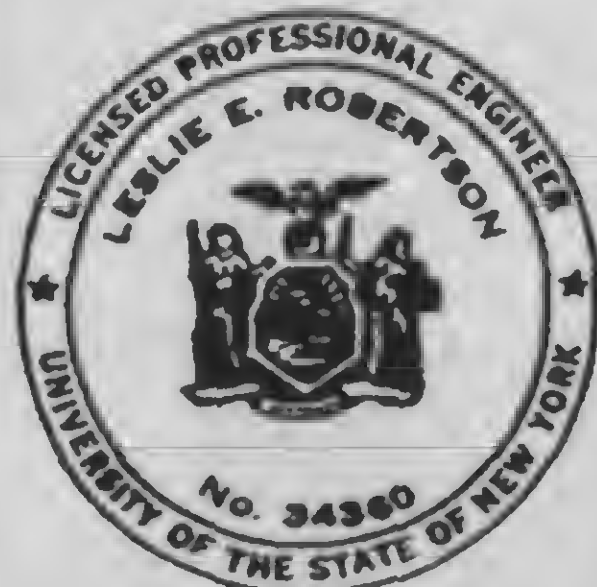
Section a-a



Fill as req'd to provide
surface contact for
friction bolts.



Section b-b



DESIGNED

DRAWN

H. W. W. S.

REVIEWED

A	B
F	C
G	D

13-K3.5-1

Structural & Civil Engineers

TITLE BEAM CONNECTIONS AT GIRDERS

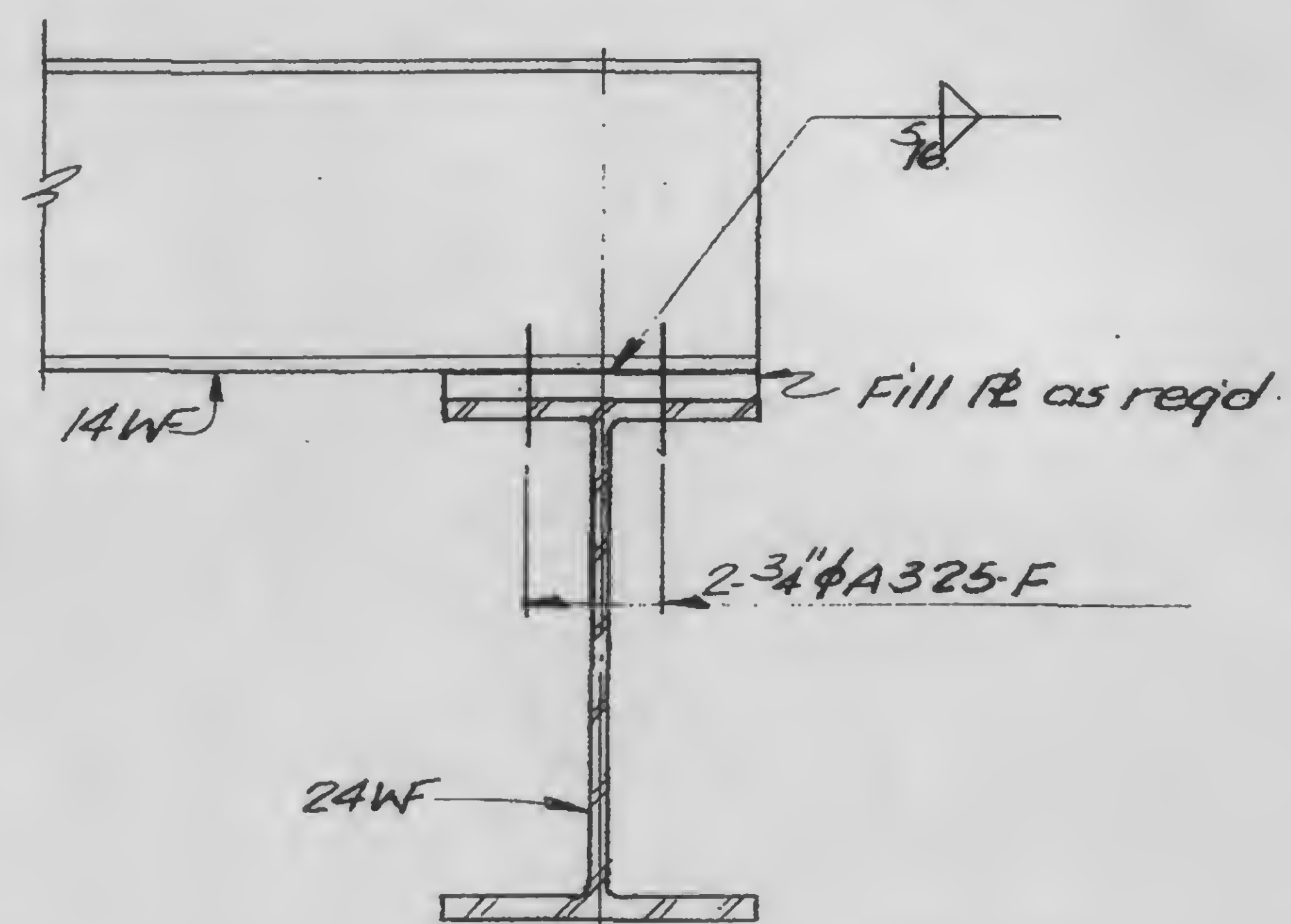
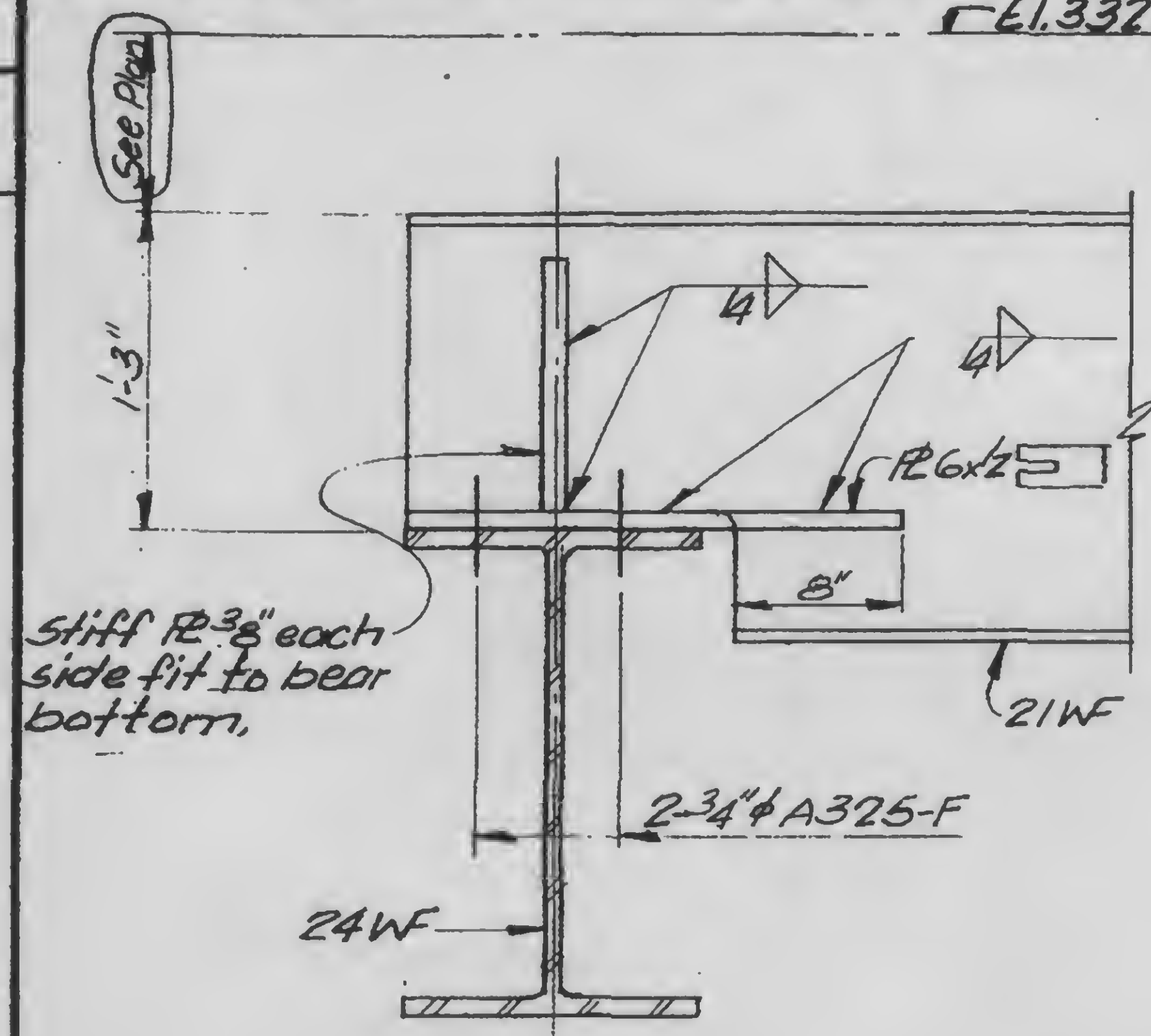
DATE 11-3-72

REVISIONS

PLEASE FOR
CONSTRUCTION
11-20-72

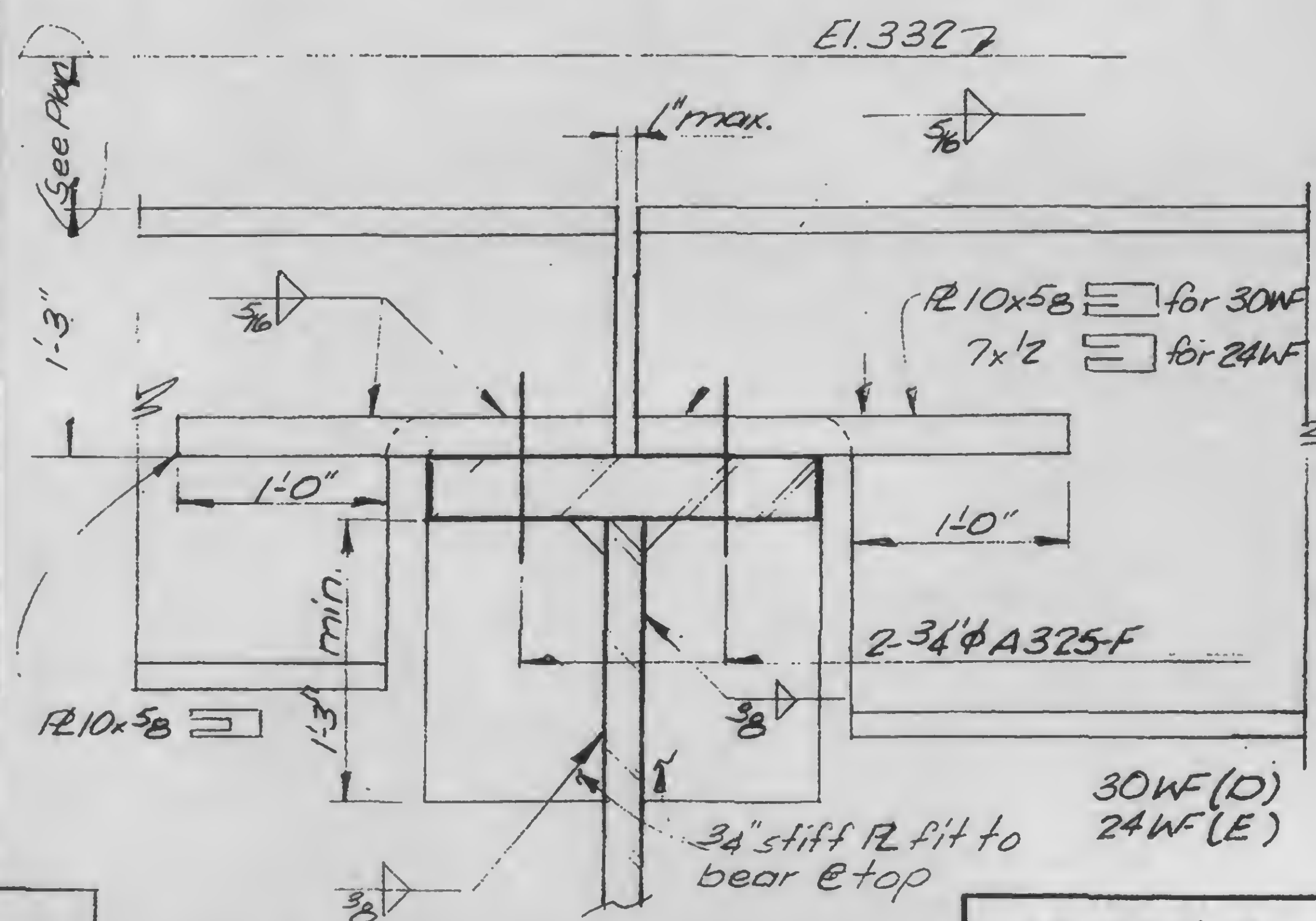
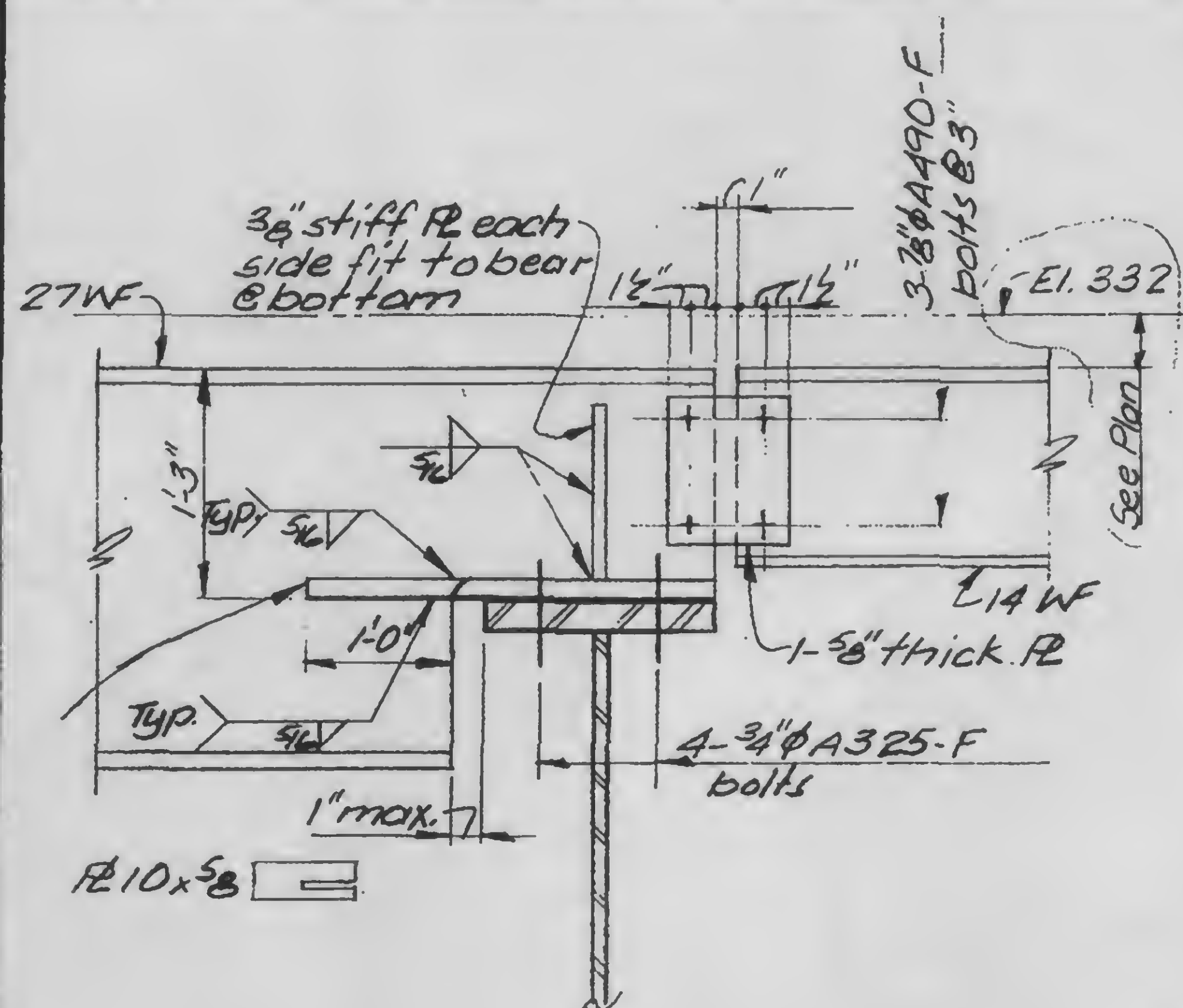
✓ E1.332

REI. 332



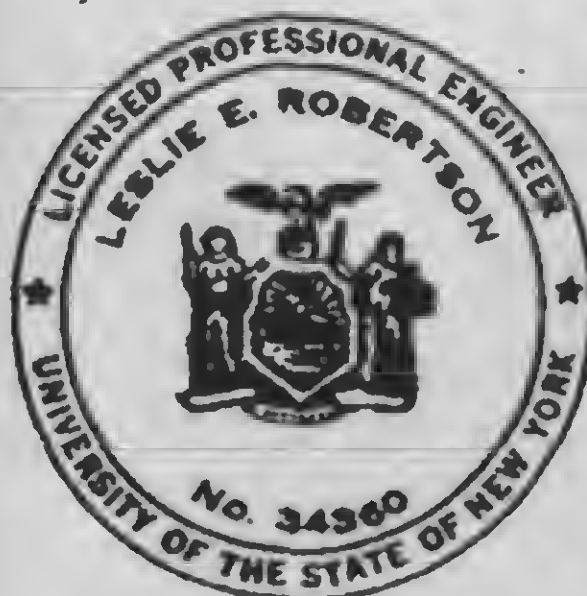
A

B



C

13-K3.5-2



DESIGNED

DRAWN

TR

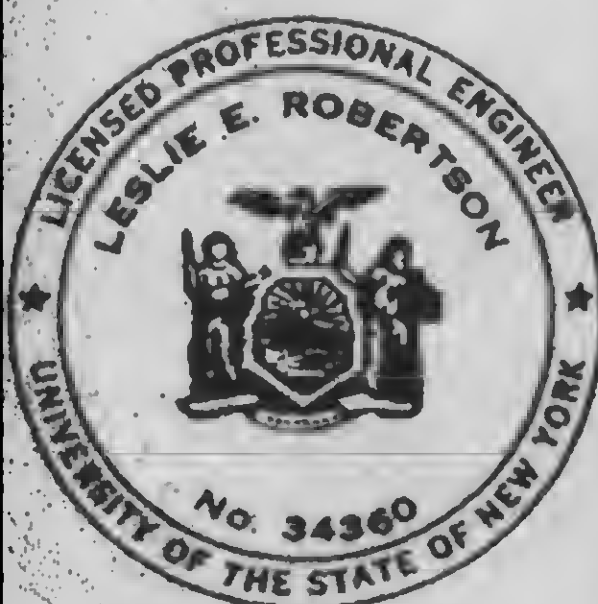
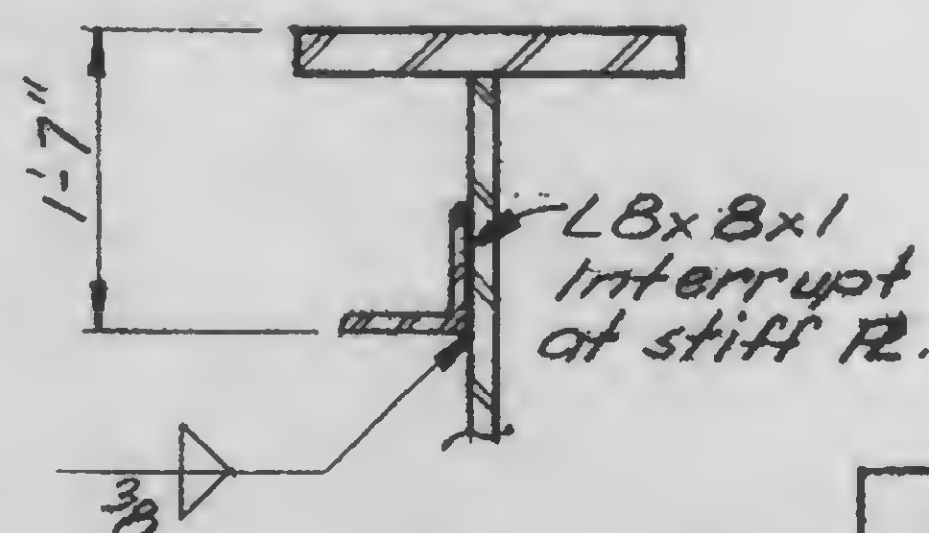
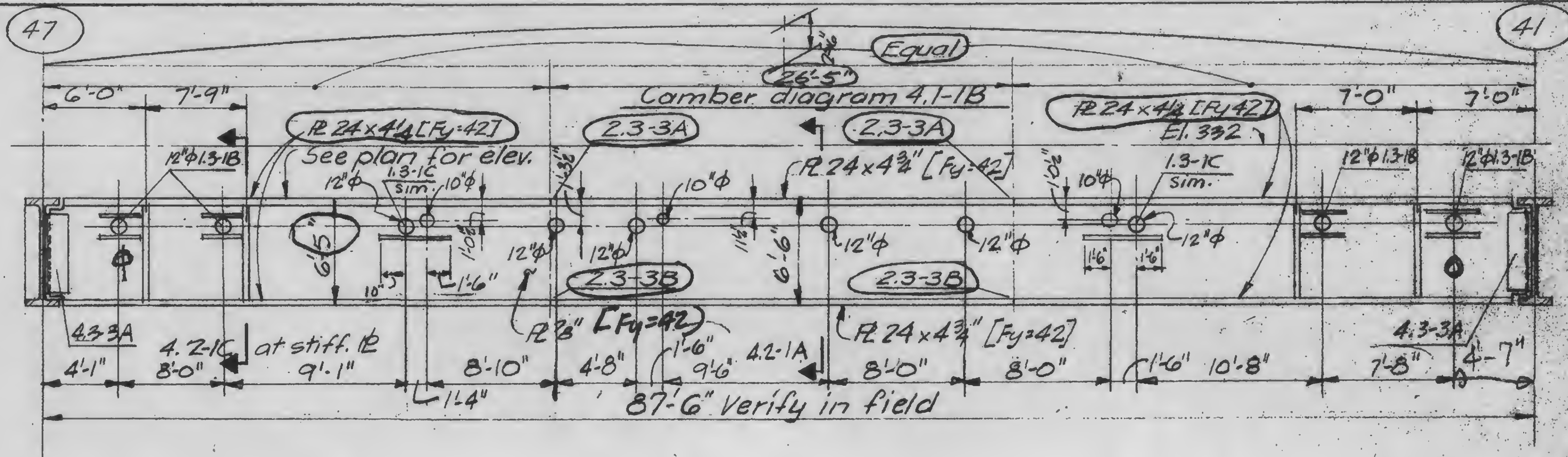
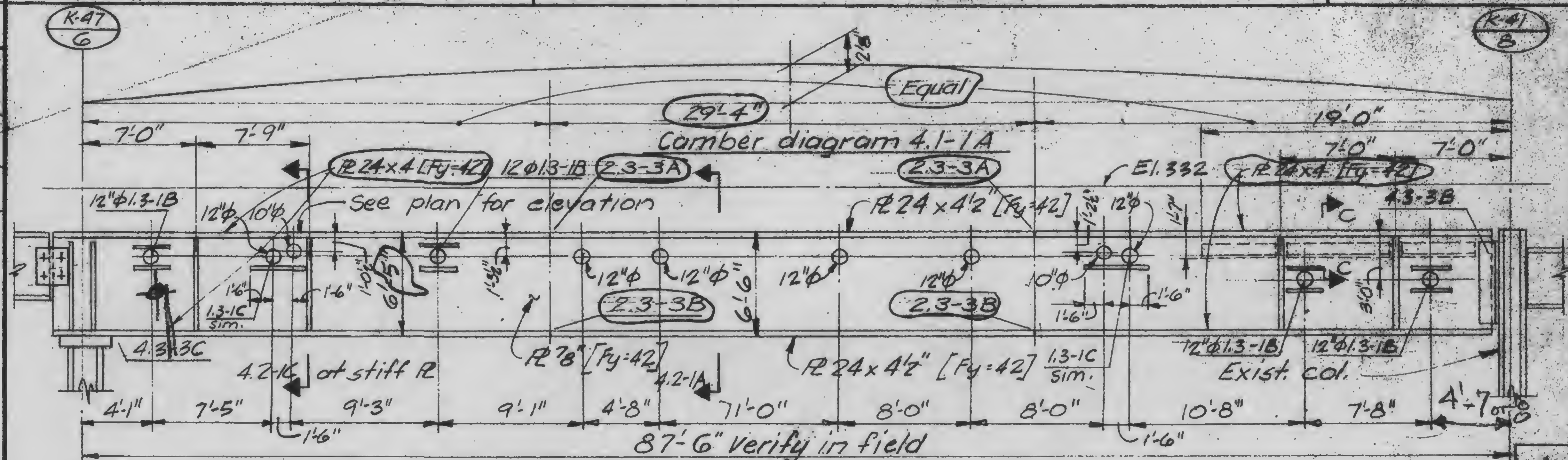
REVIEWED

TEVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

12-11-72

6-4-73



DESIGNED

WAB

DRAWN

TR

REVIEWED

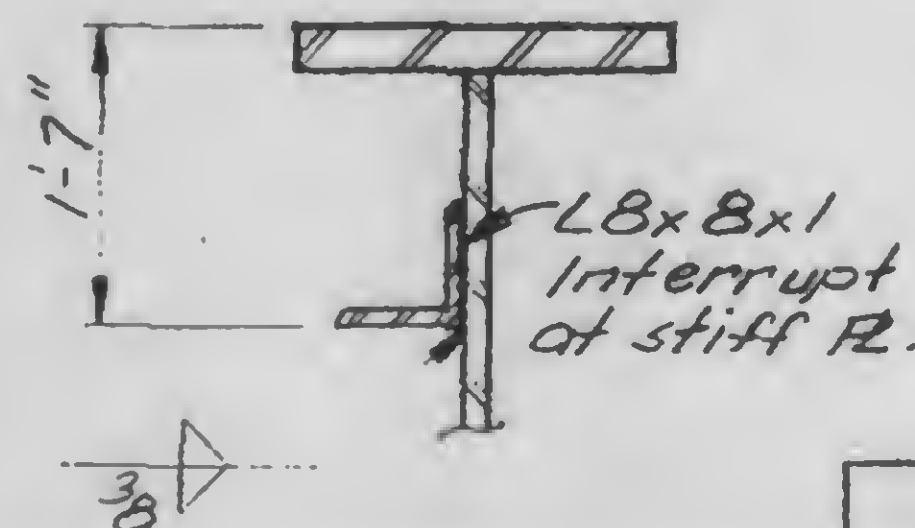
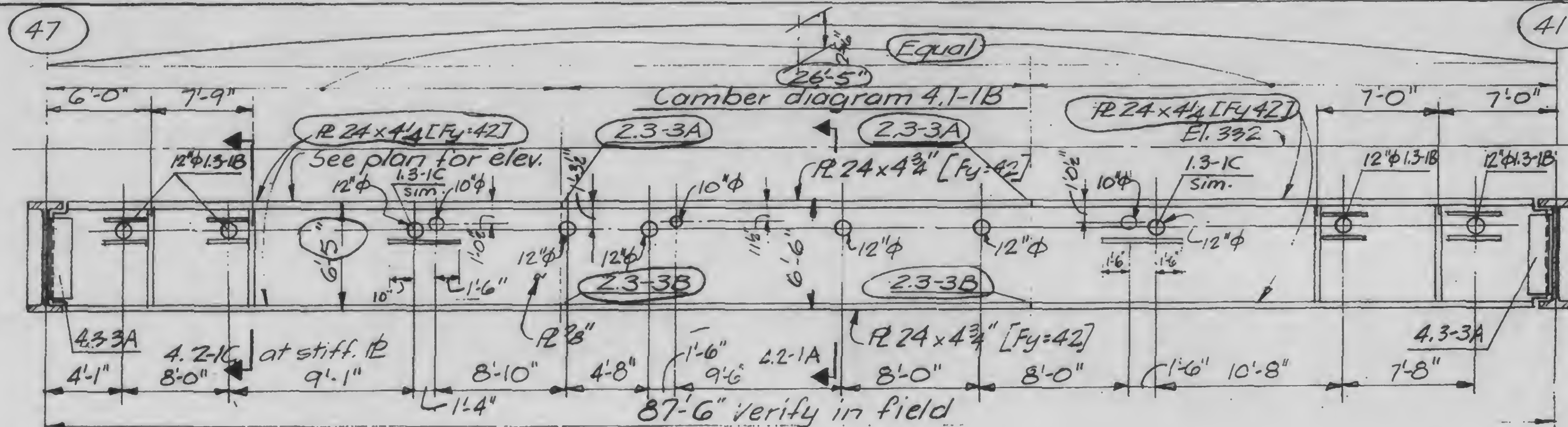
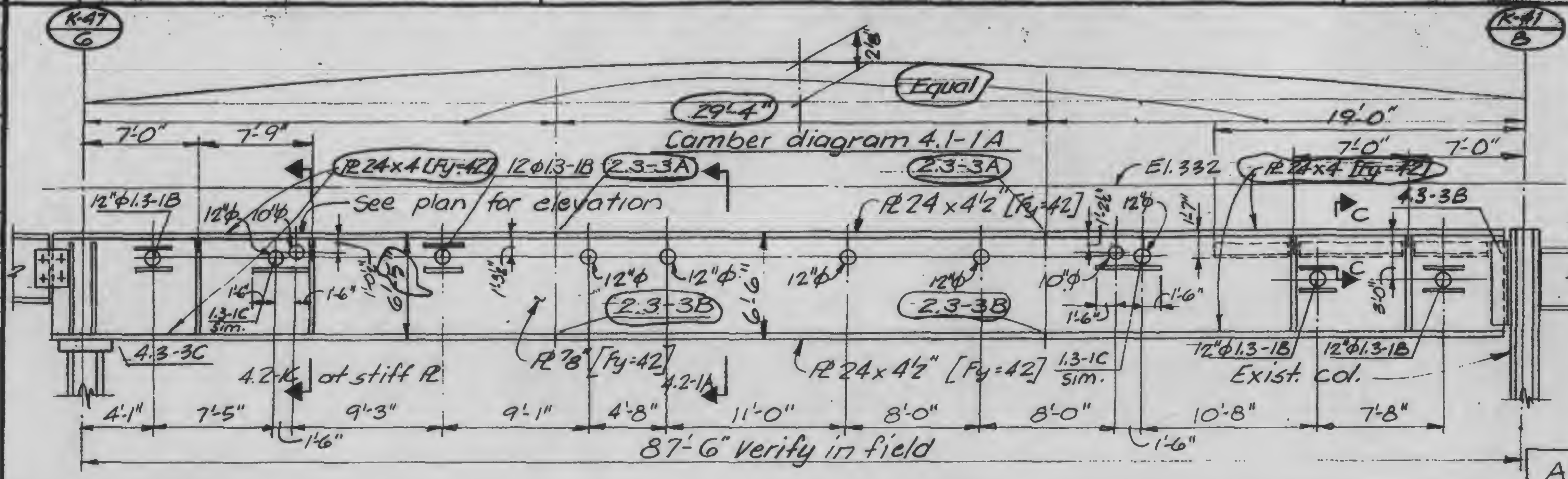
13-K 41-1

REVISIONS

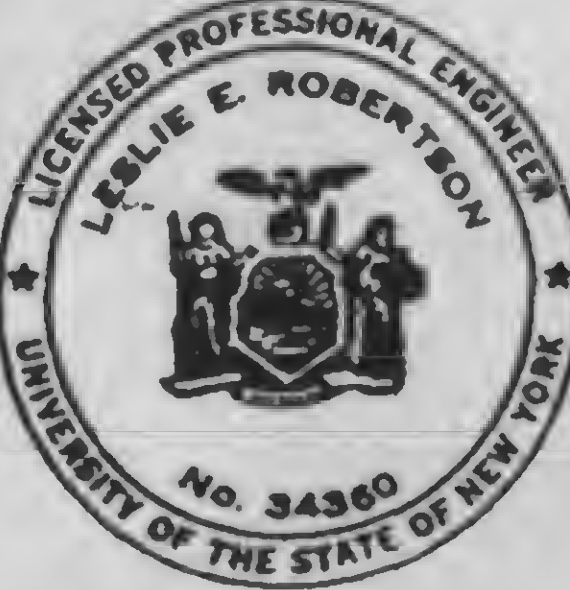
RELEASE FOR
CONSTRUCTION
11-20-72

12-11-72

6-4-73



13-K 4.1-1



DESIGNED
WAB

DRAWN
TR

REVIEWED

PROJECT THE WORLD TRADE CENTER

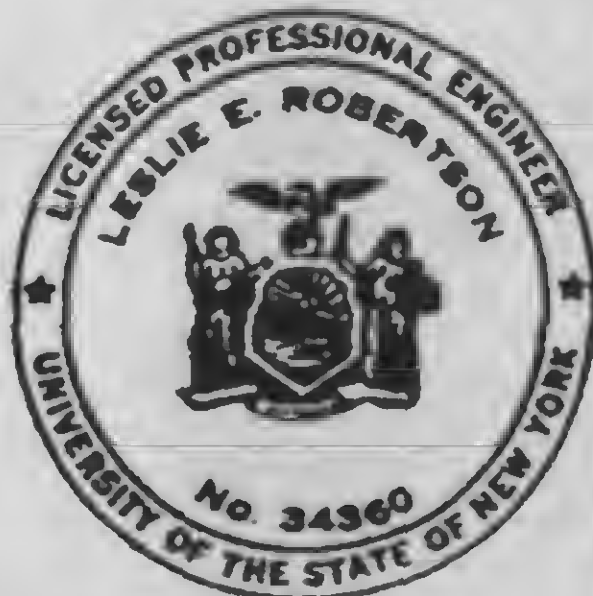
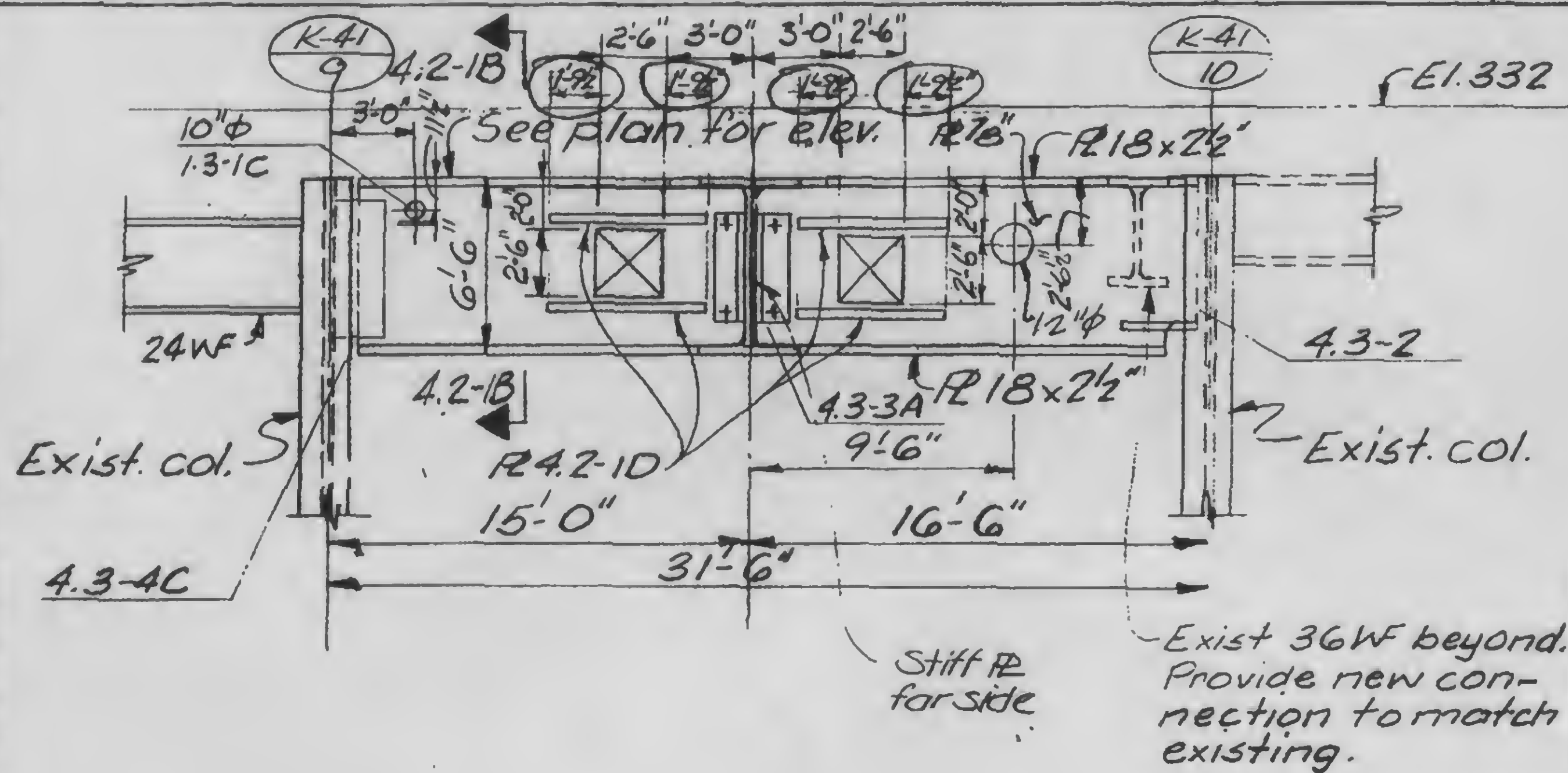
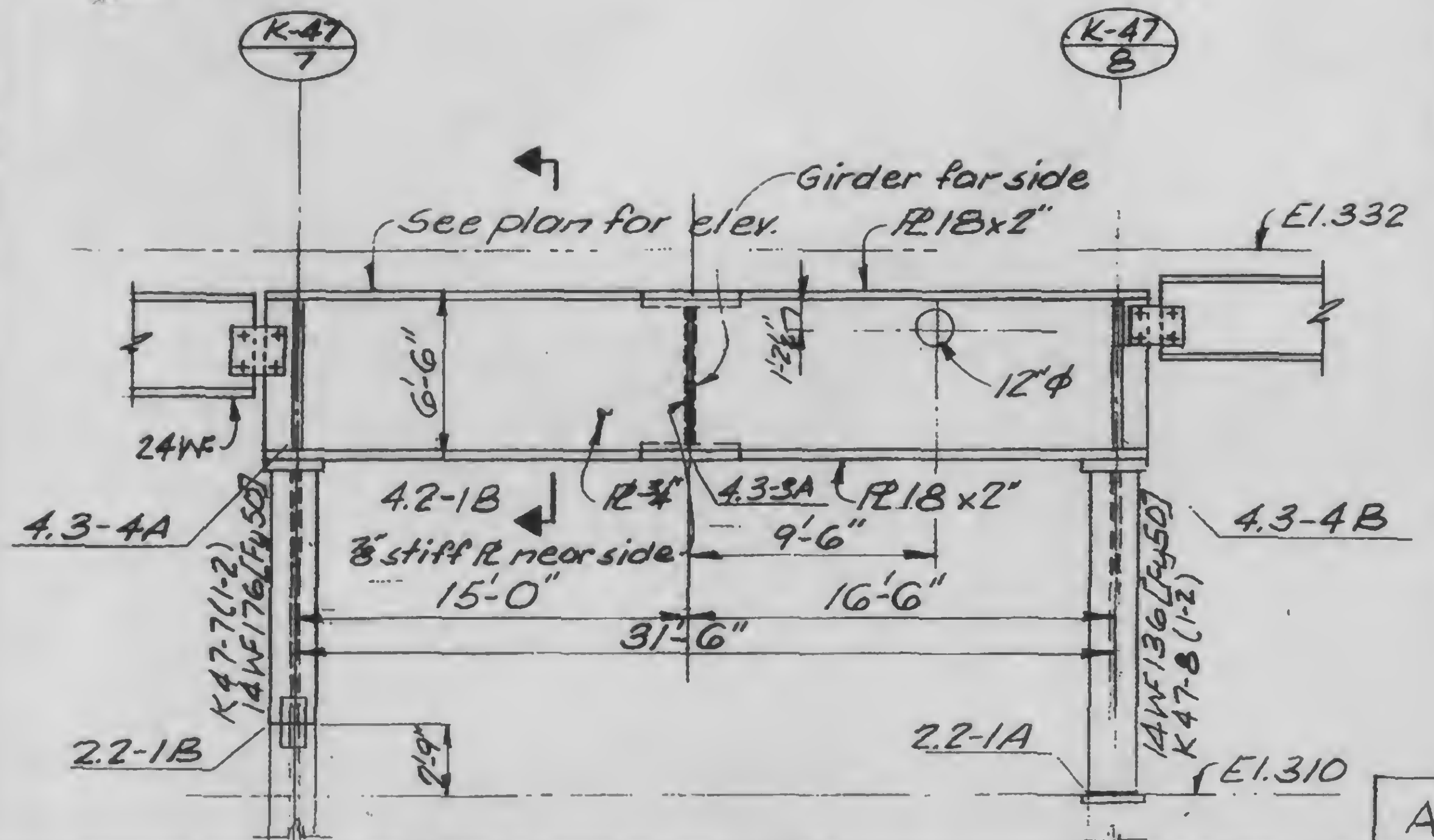
TITLE BALLROOM GIRDER-ELEVATIONS

DATE 11-3-72

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

6-4-73

DESIGNED
WABDRAWN
TR

REVIEWED

13-K-4.1-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

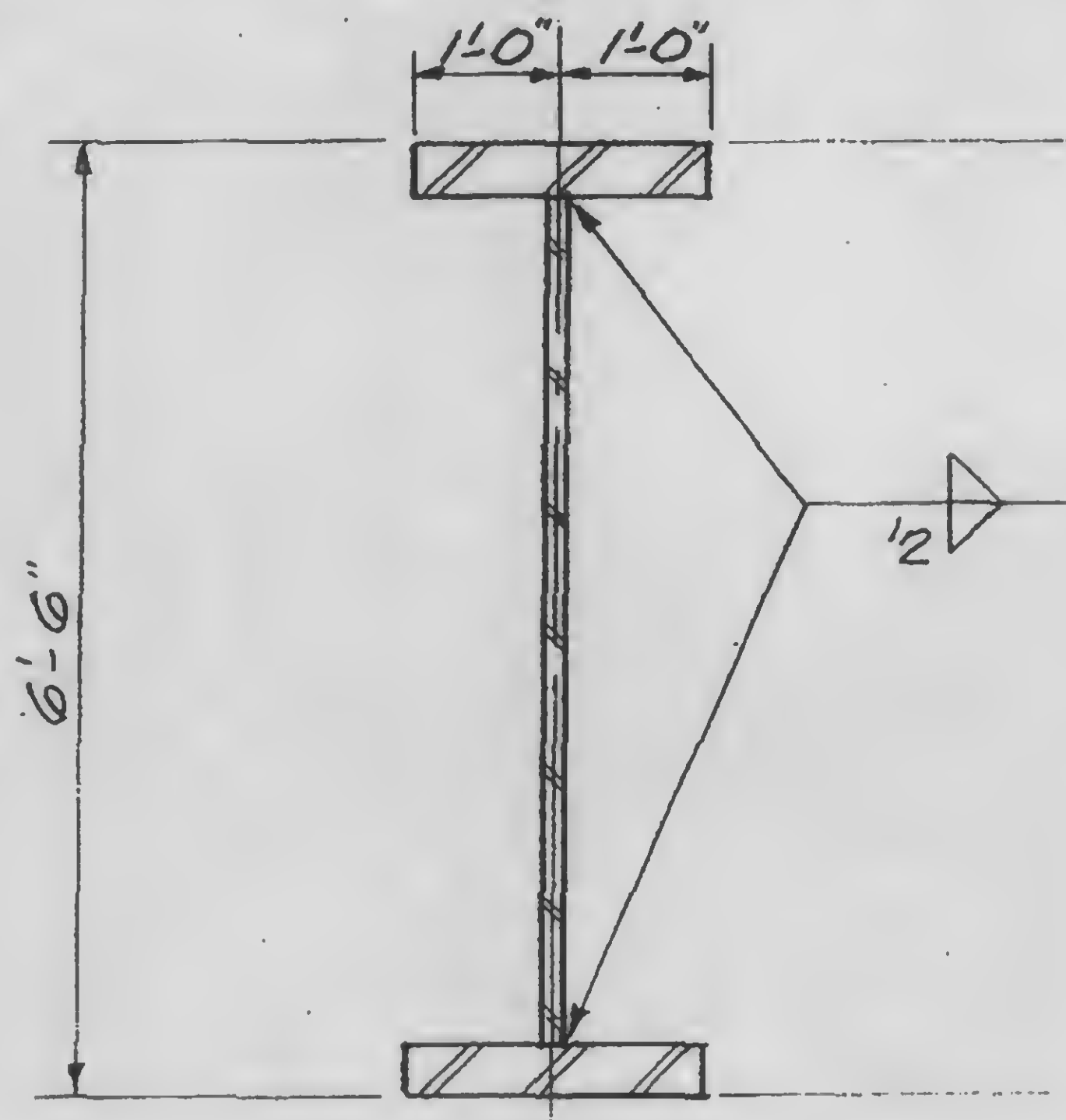
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DATE 11-3-72

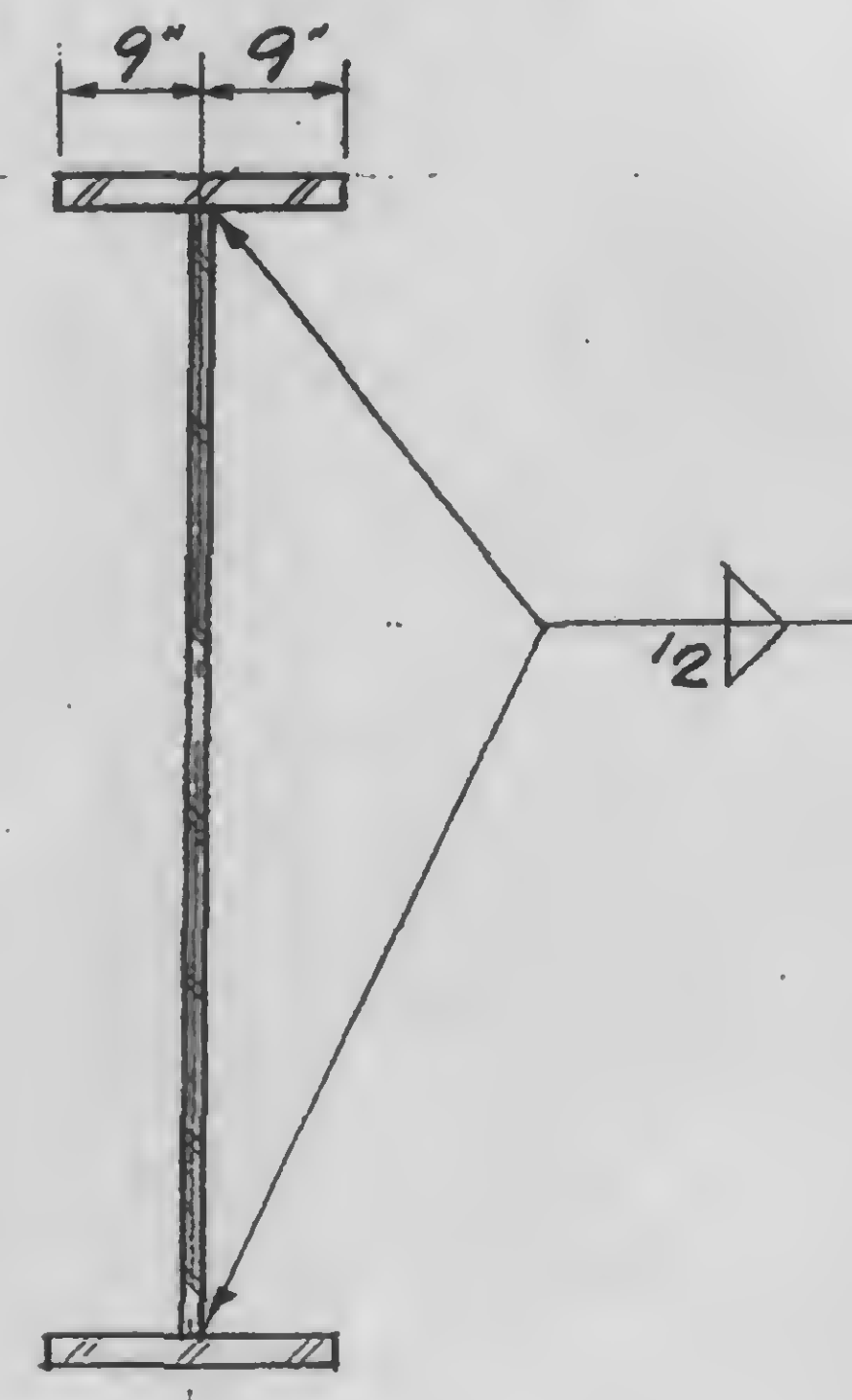
REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72

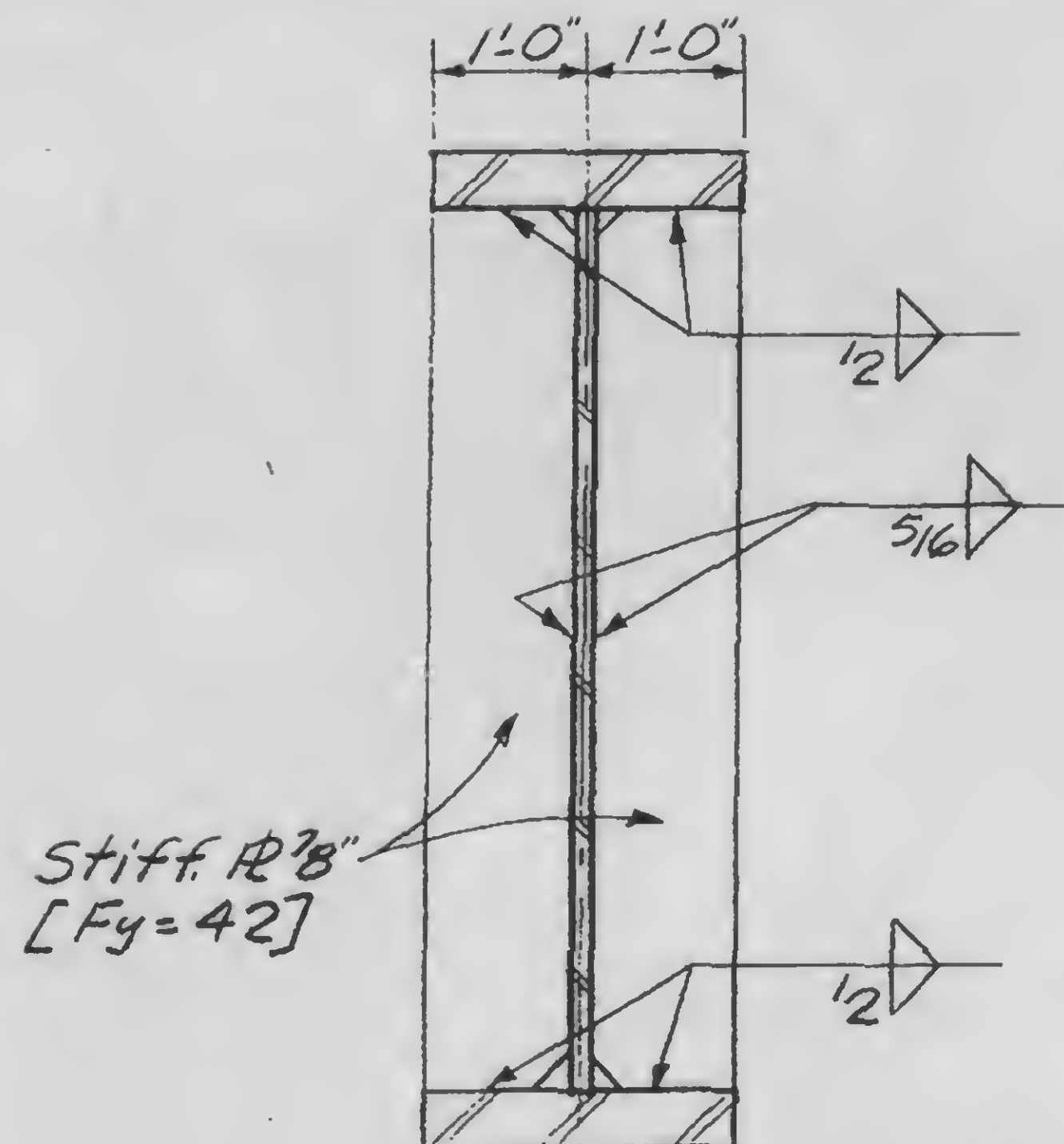
6-4-73



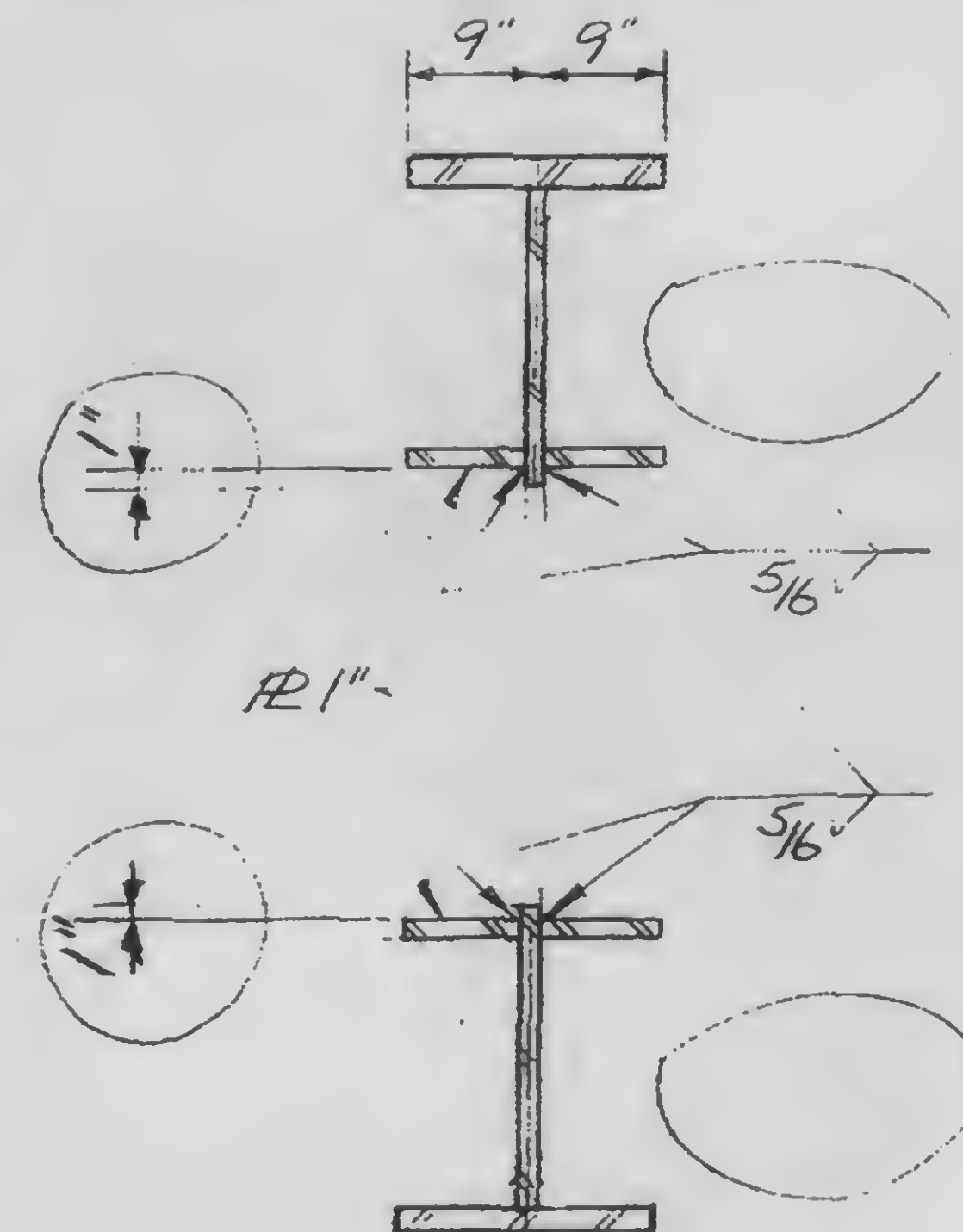
A



B



C



D



DESIGNED

DRAWN
A.L. Frangouli

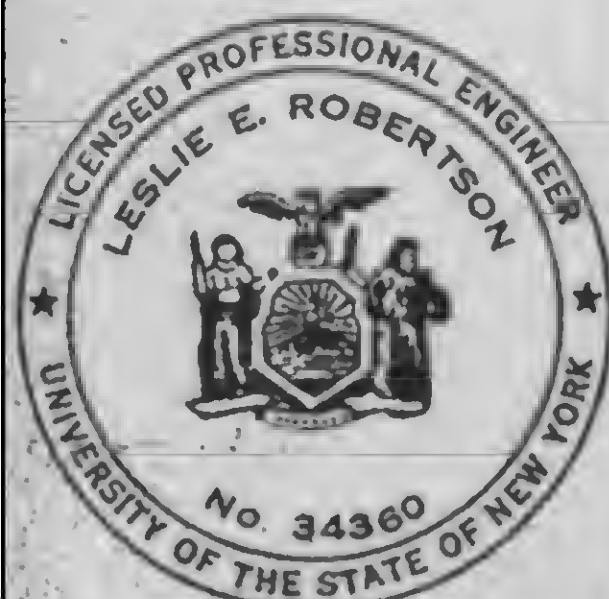
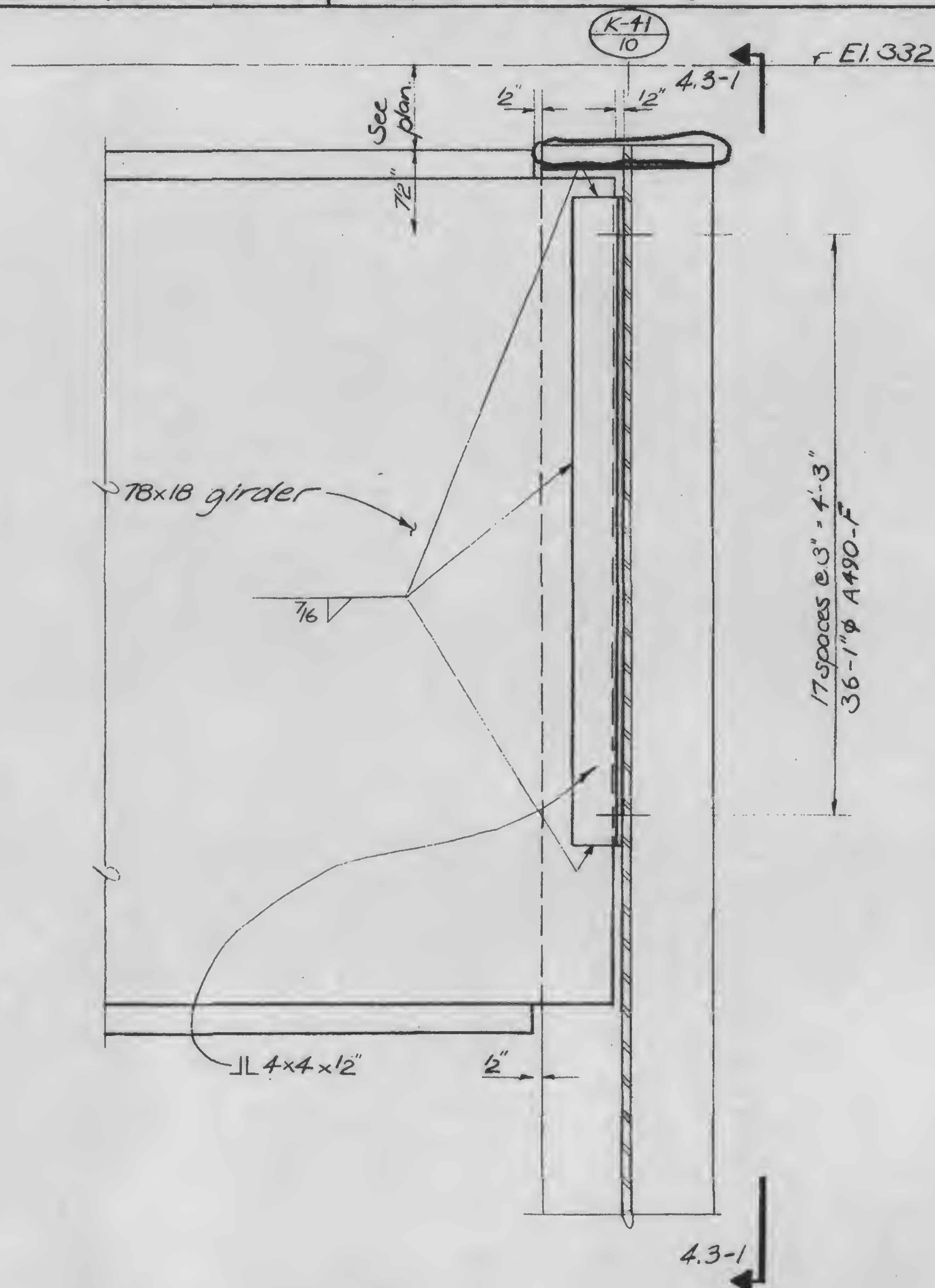
REVIEWED

13-K4.2-1

REVIEWED

REVISIONS

Final revision
released for
construction
11-24-72



SIGNED

DRAWN

REVIEWED

13-K 4.3-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

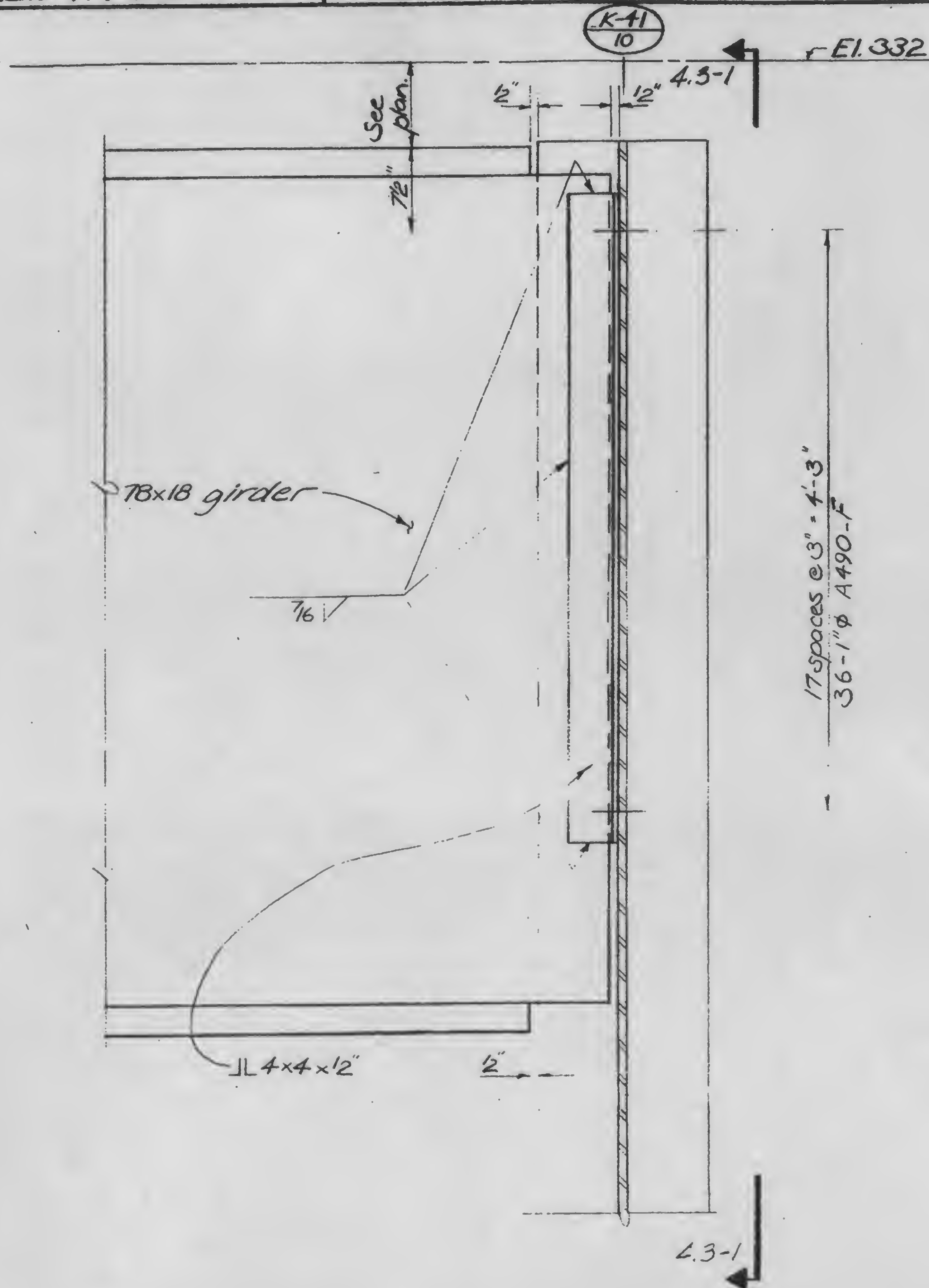
BALLROOM GIRDER - END CONNECTION

DATE

11-3-72

REVISIONS

General revision
released for
construction
11-24-72



DESIGNED

DRAWN

REVIEWED

13-K 4.3-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

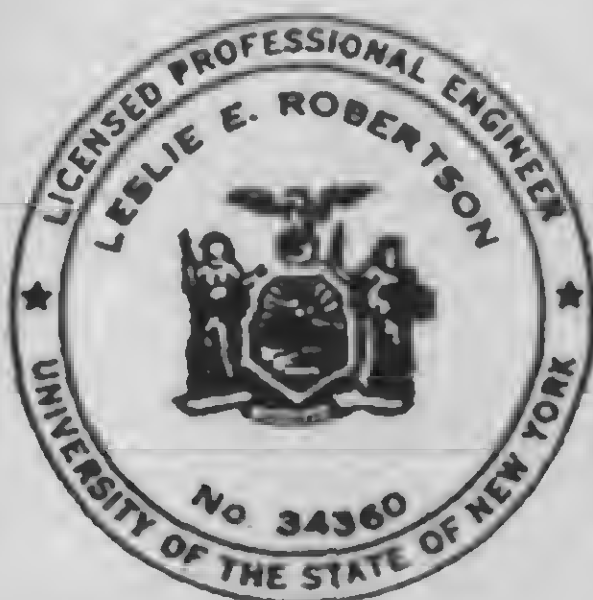
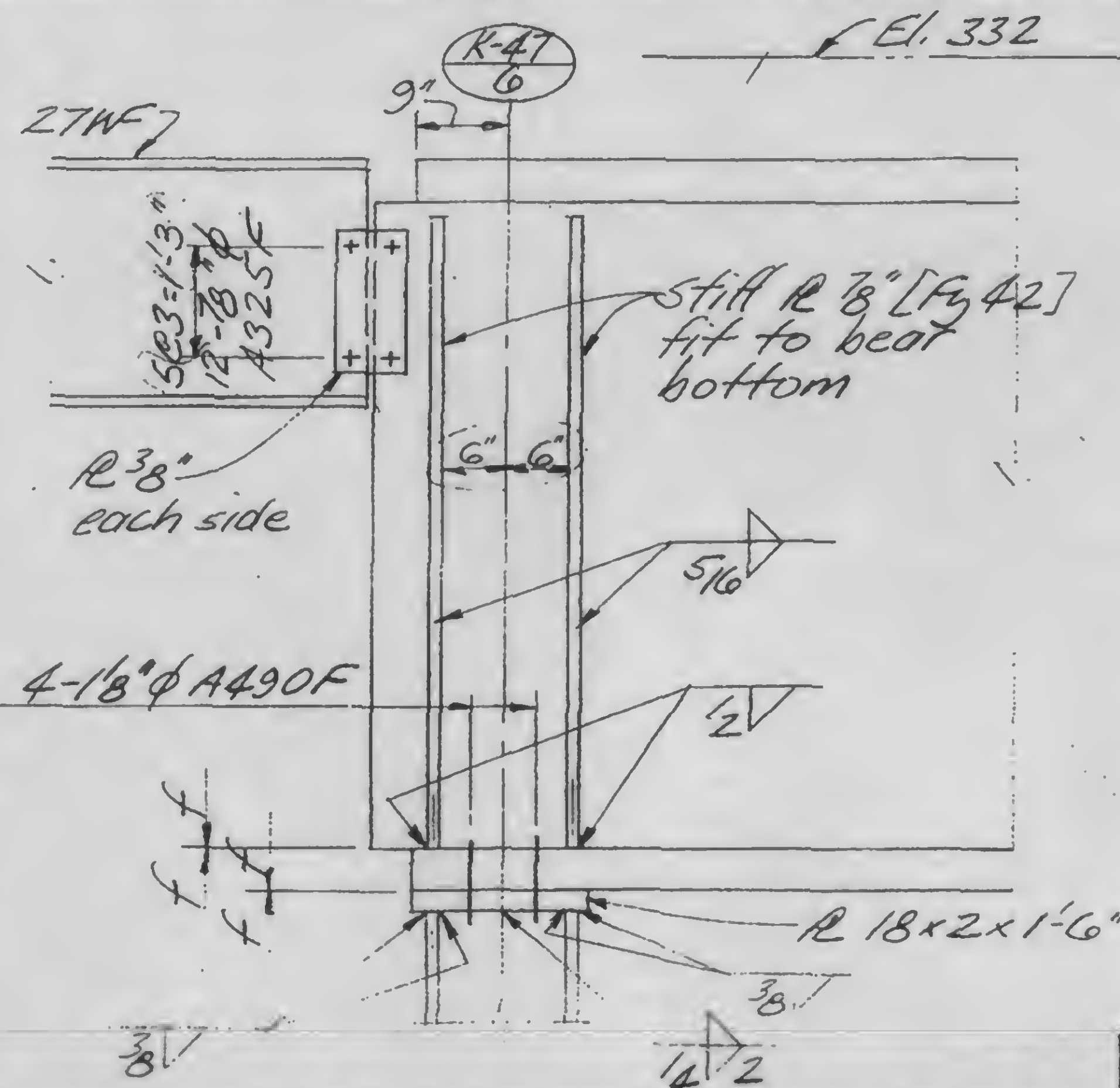
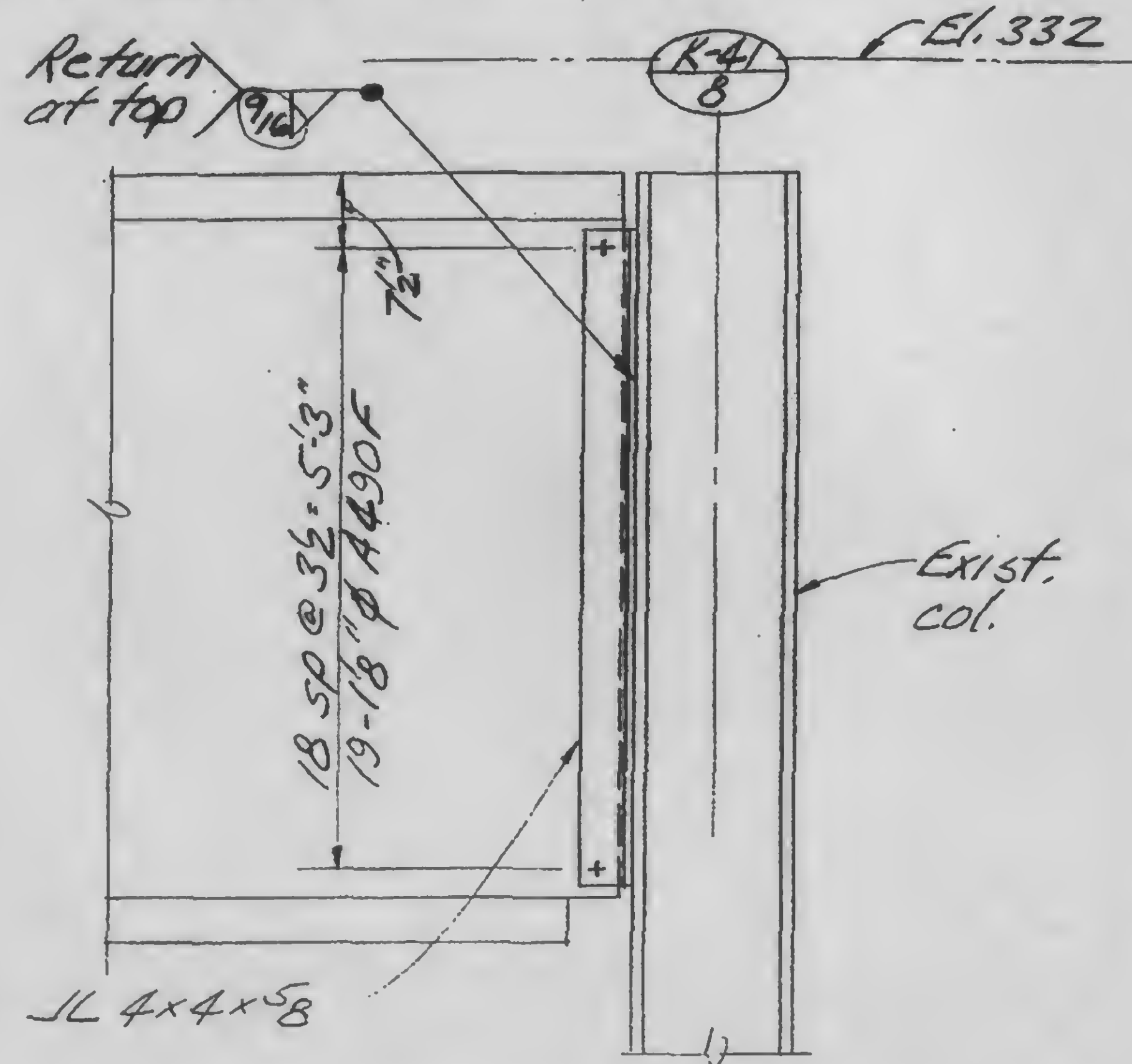
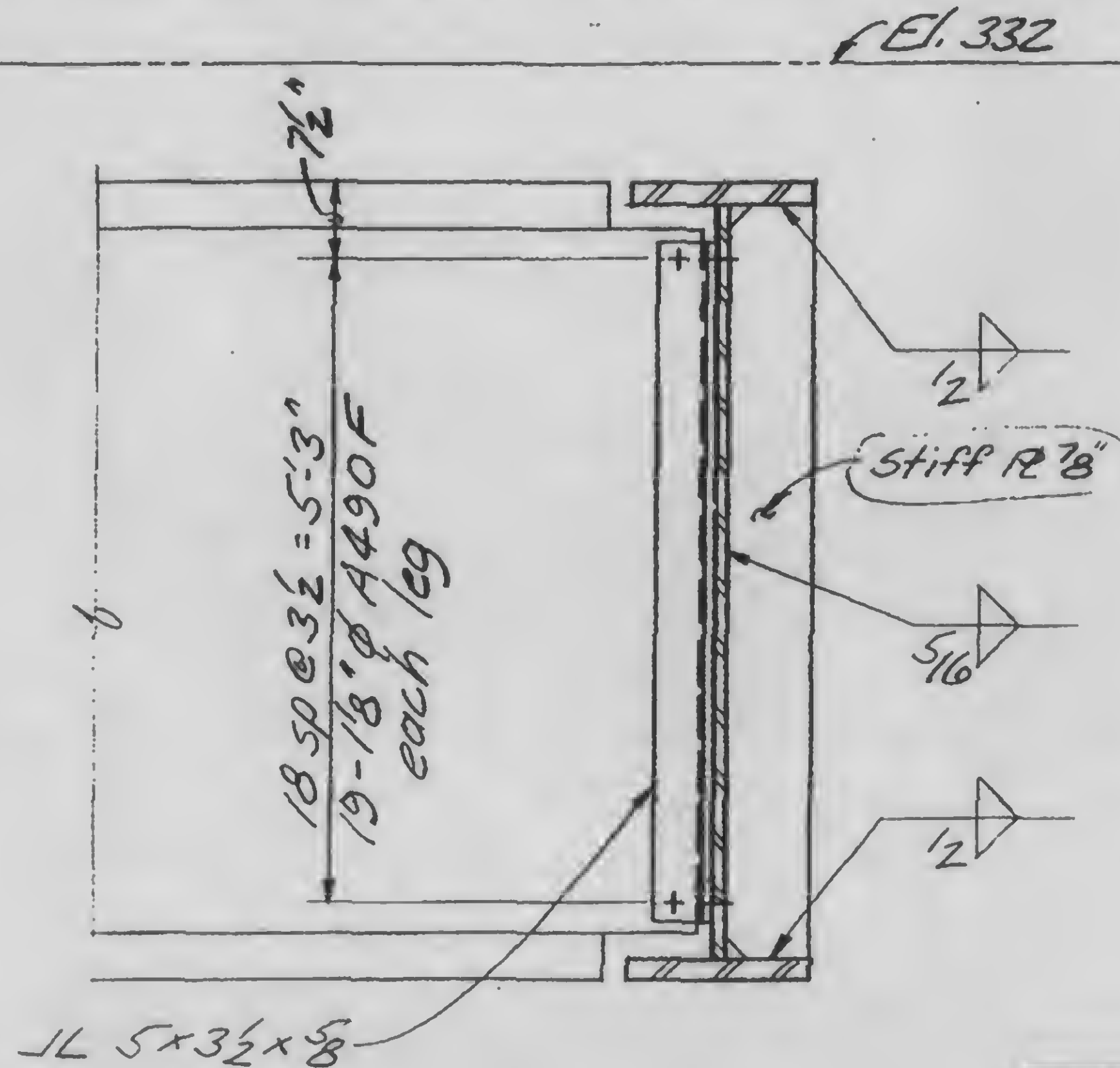
PROJECT THE WORLD TRADE CENTER

TITLE BALLROOM GIRDERS - END CONNECTIONS

DATE 11-3-72

REVISIONS

RELEASE FOR
CONSTRUCTION
11-20-72



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DRAWN

REVIEWED

13-K4.3-3

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

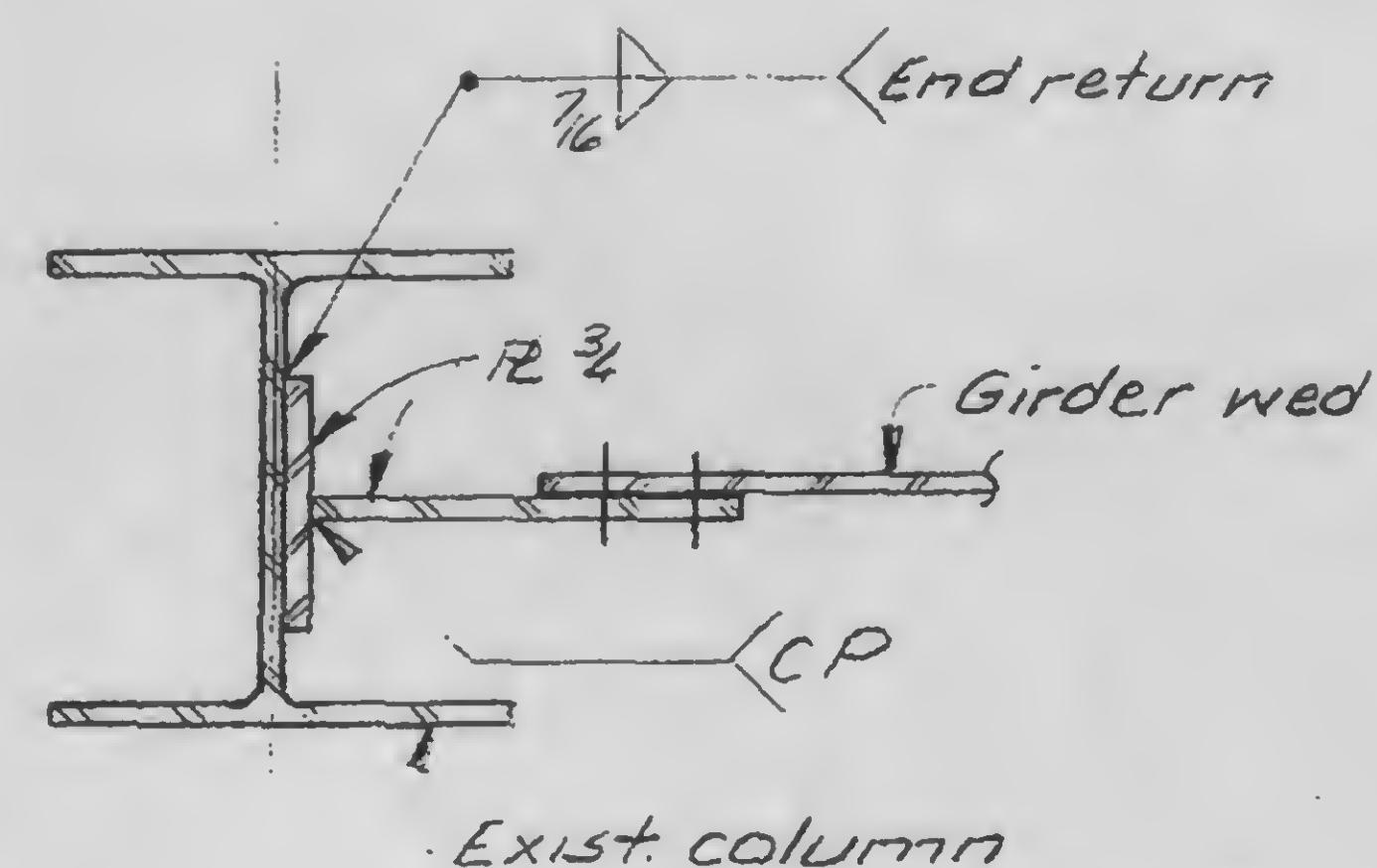
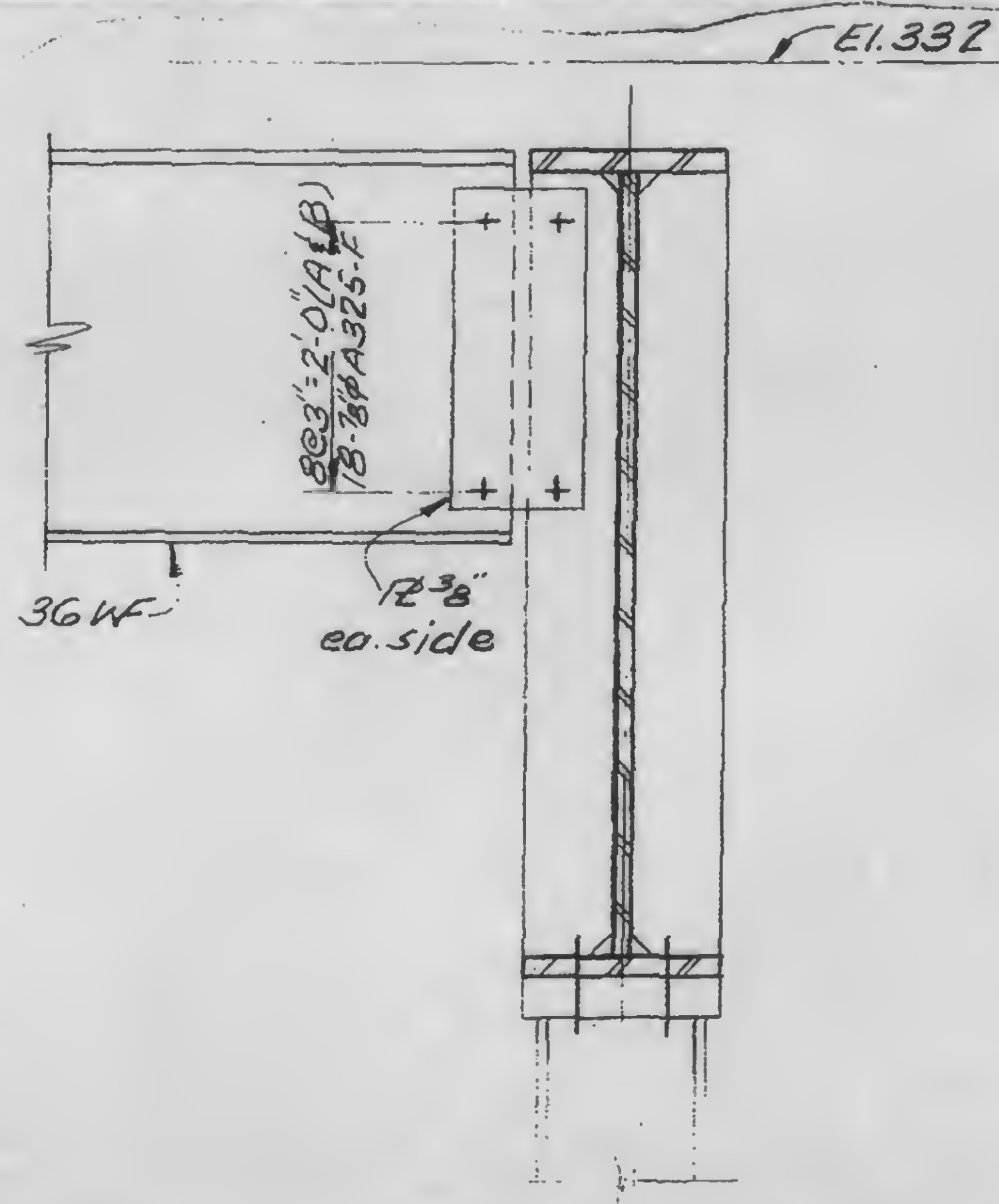
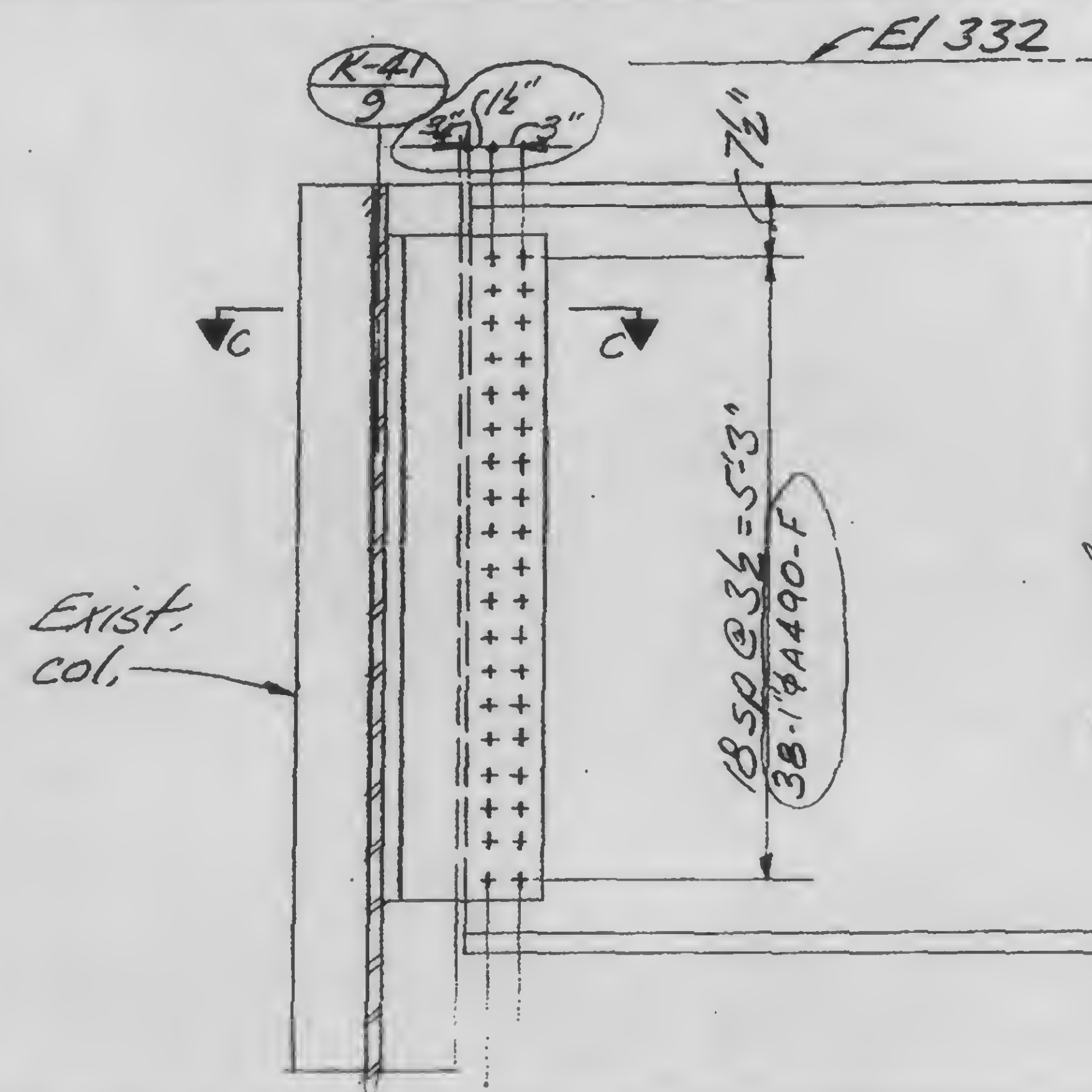
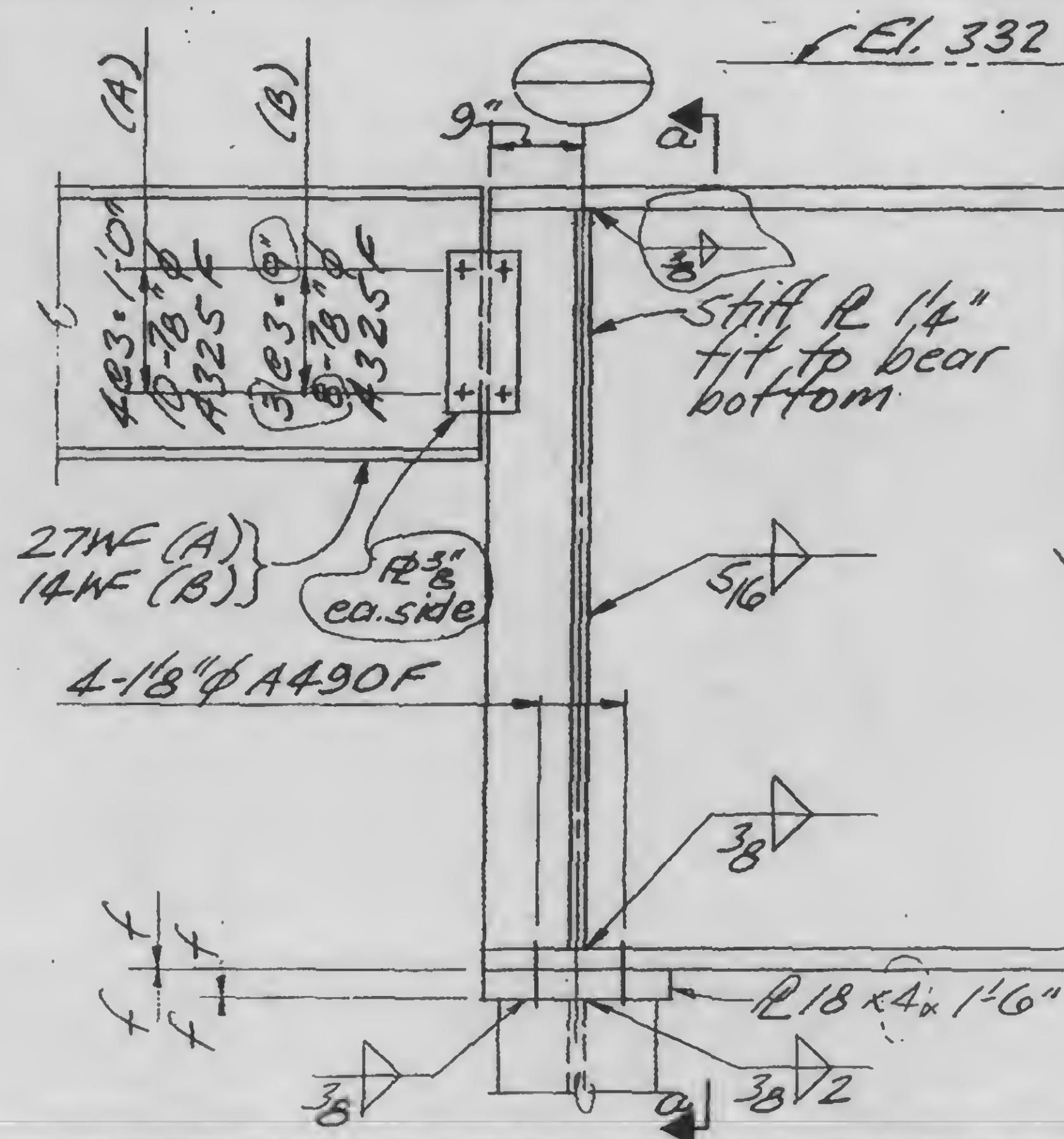
BALLROOM GIRDER- END CONNECTION

DATE _____

11-3-72

REVISIONS

RELEASED FOR
CONSTRUCTION
11-20-72



DESIGNED

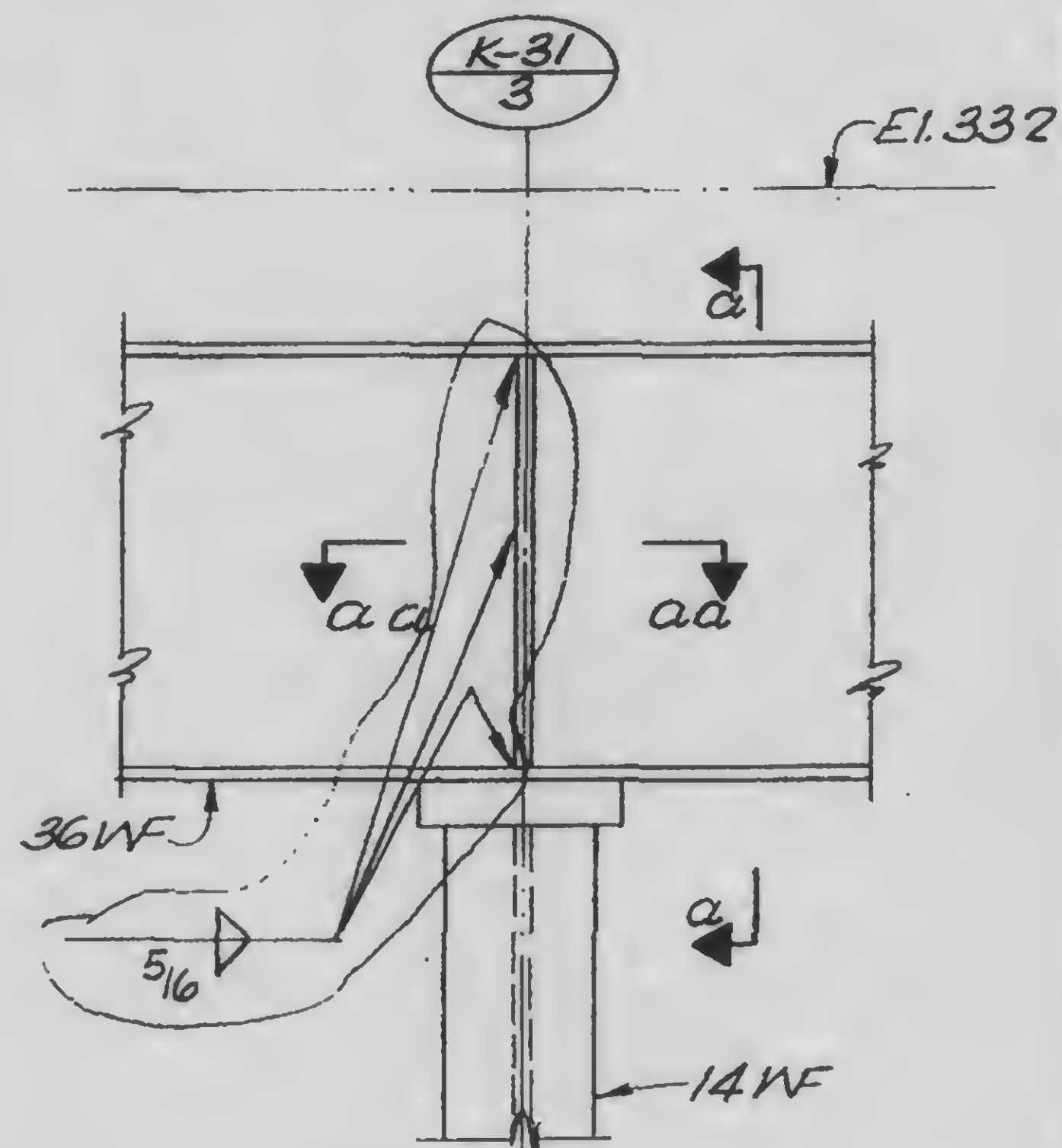
DRAWN

REVIEWED

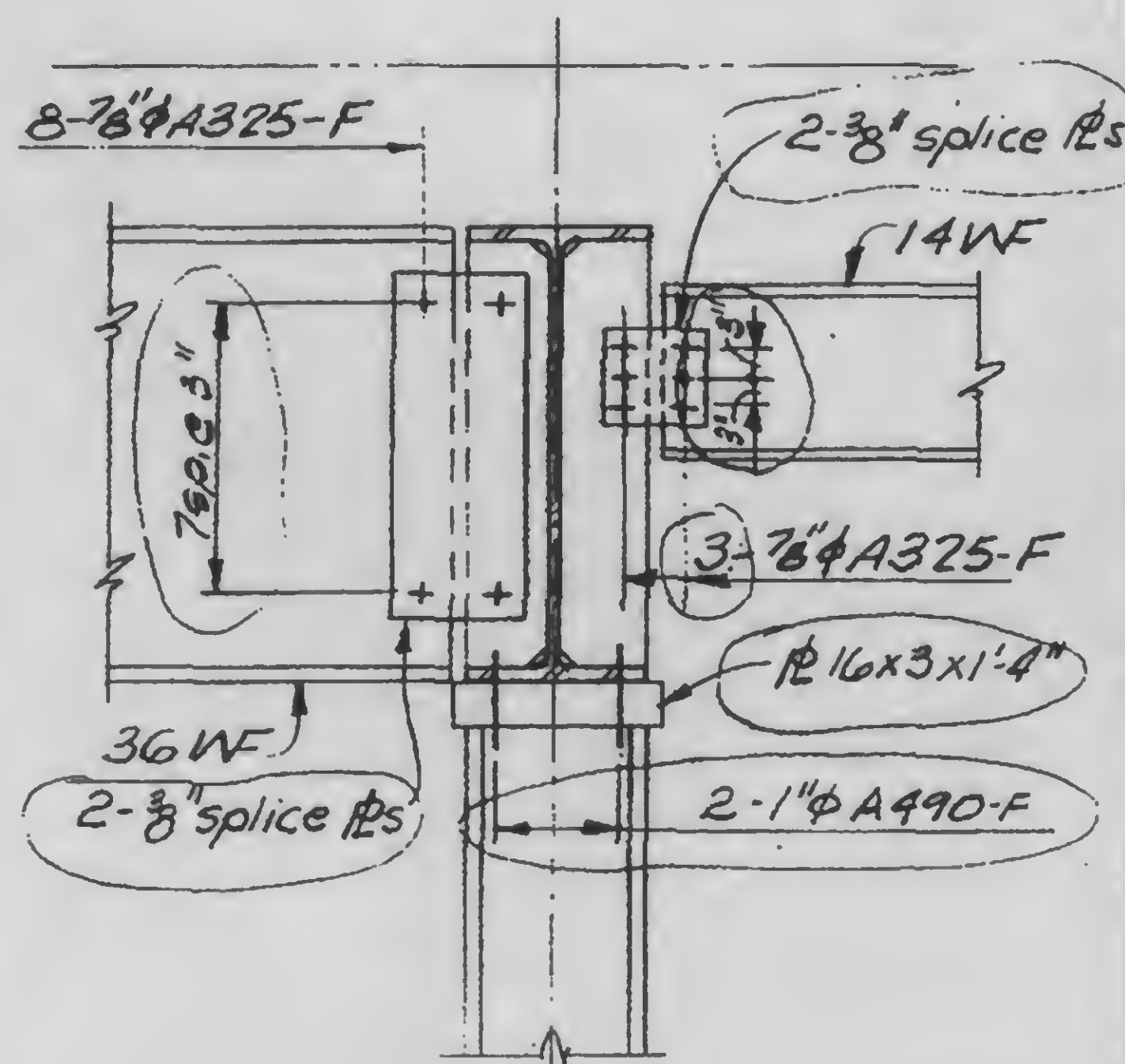
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REVISIONS

Released for
Construction
11-24-72

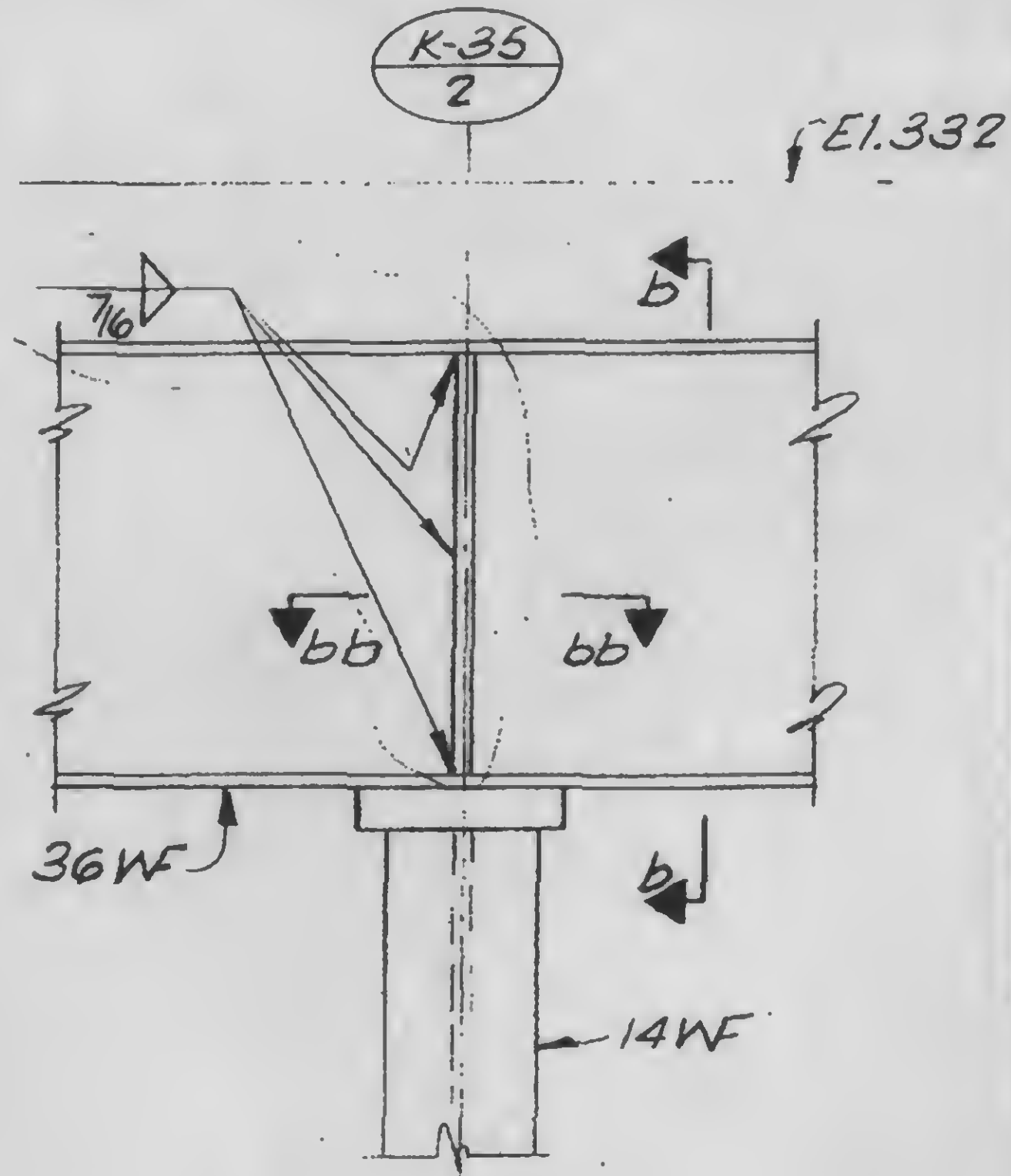
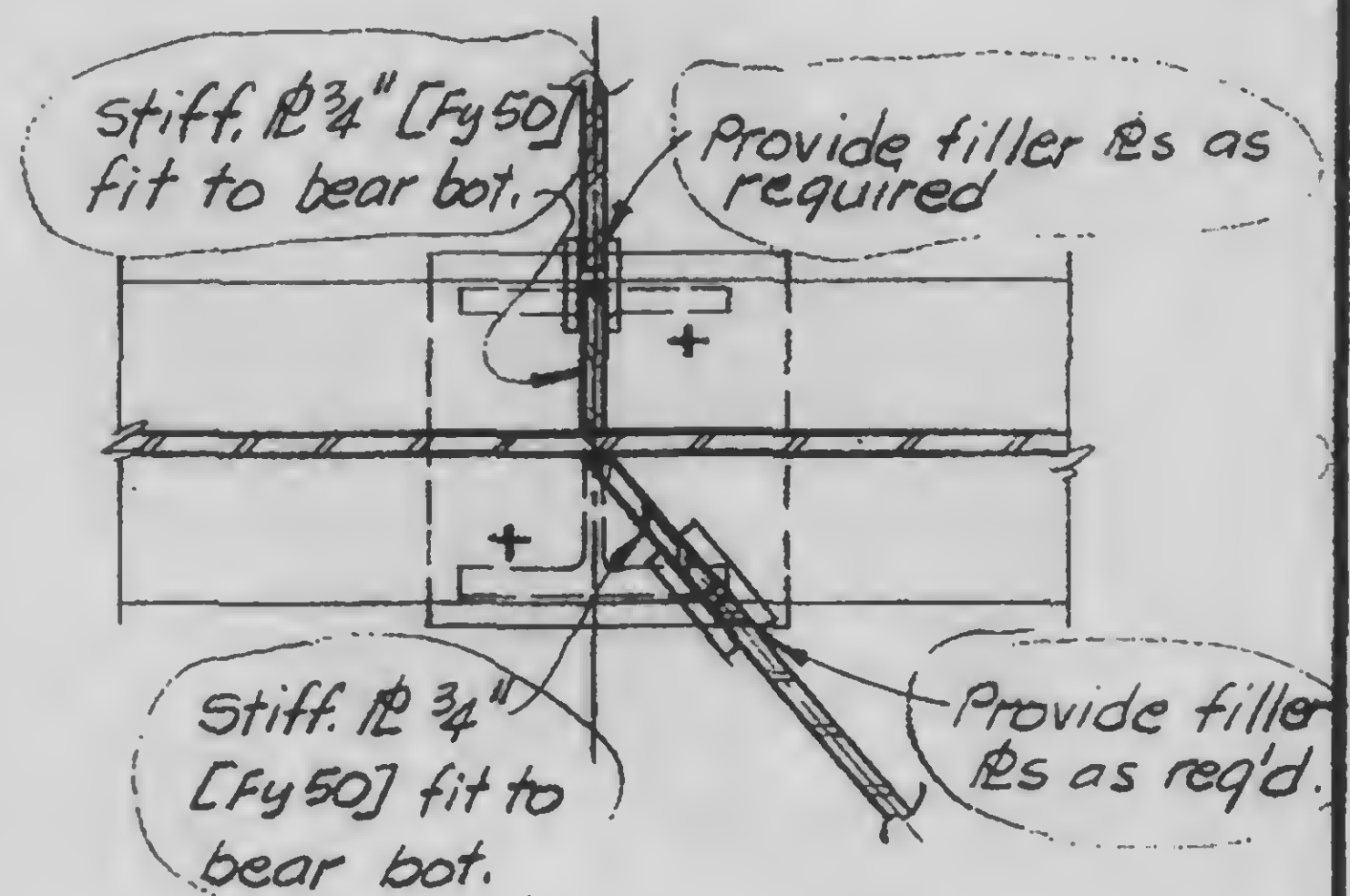


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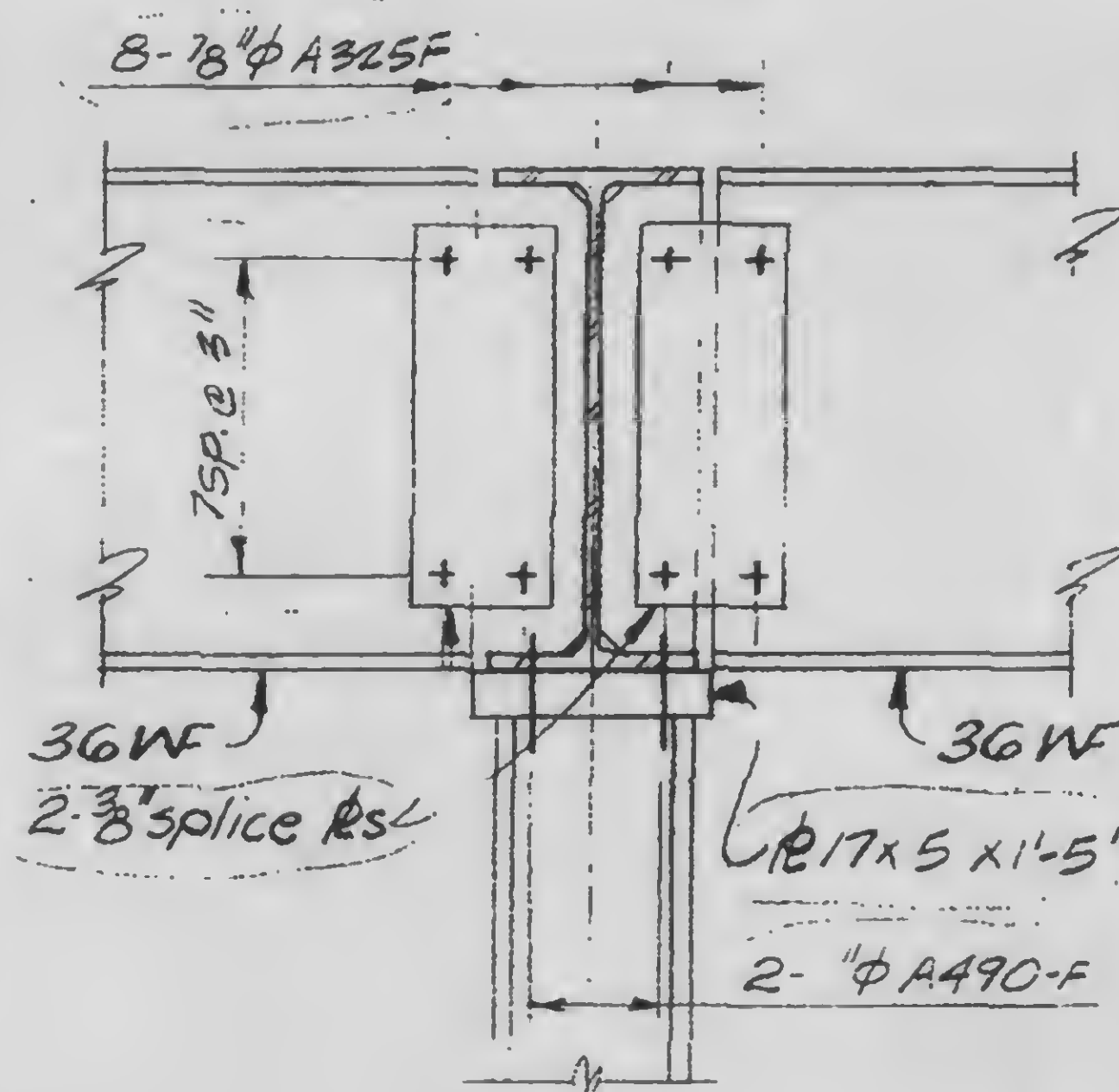


a

a-a

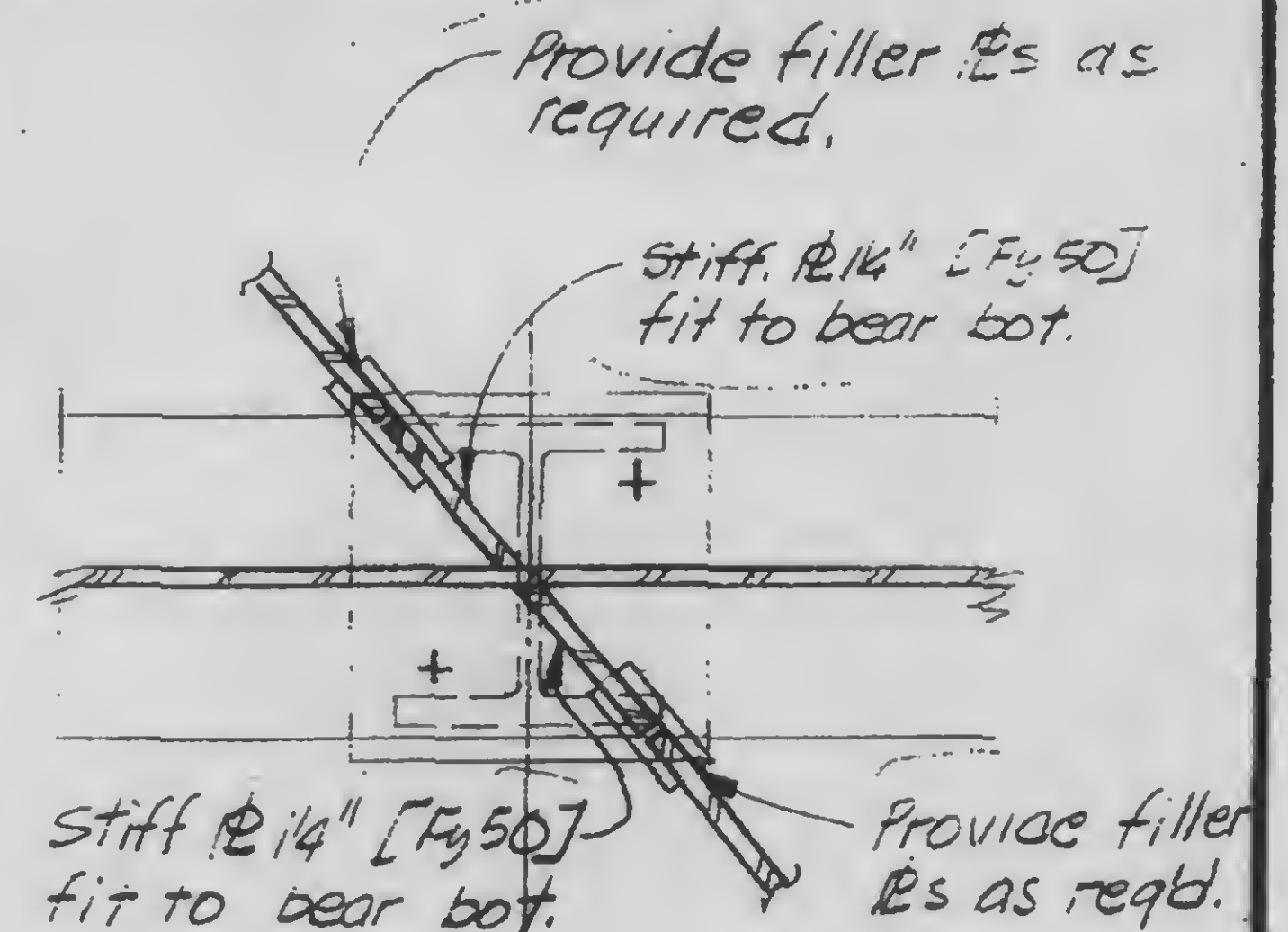


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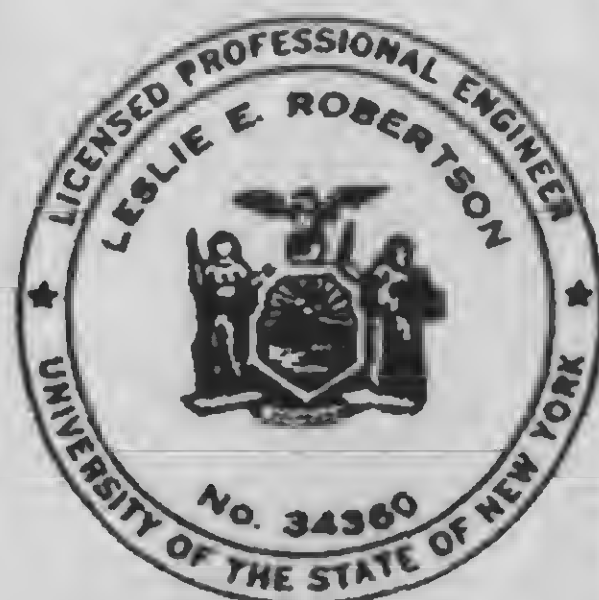
c

c-c



B

13-K5.1-1



DESIGNED
WAB

DRAWN
TR

REVIEWED

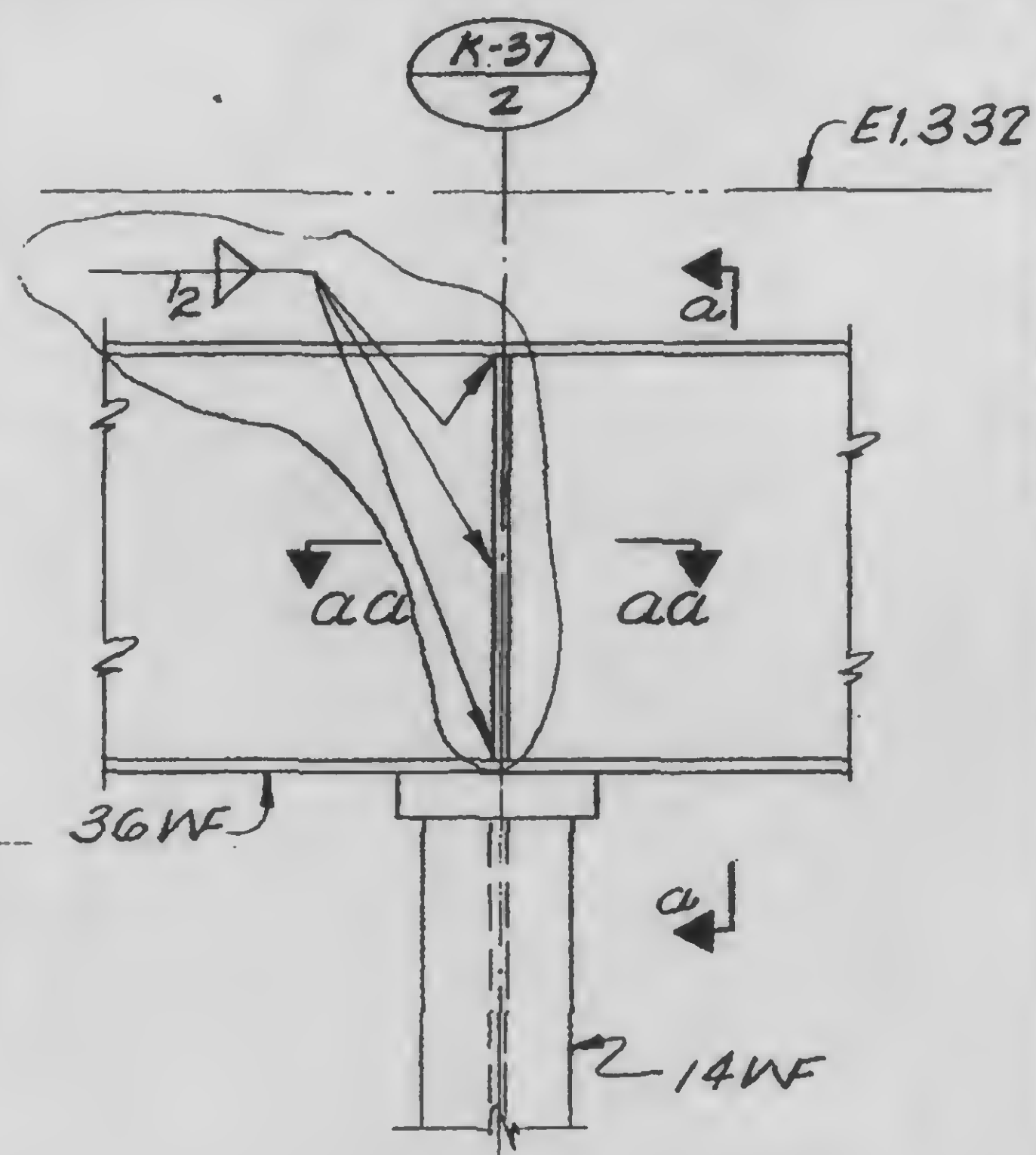
PROJECT THE WORLD TRADE CENTER

TITLE CONNECTIONS AT COLUMN

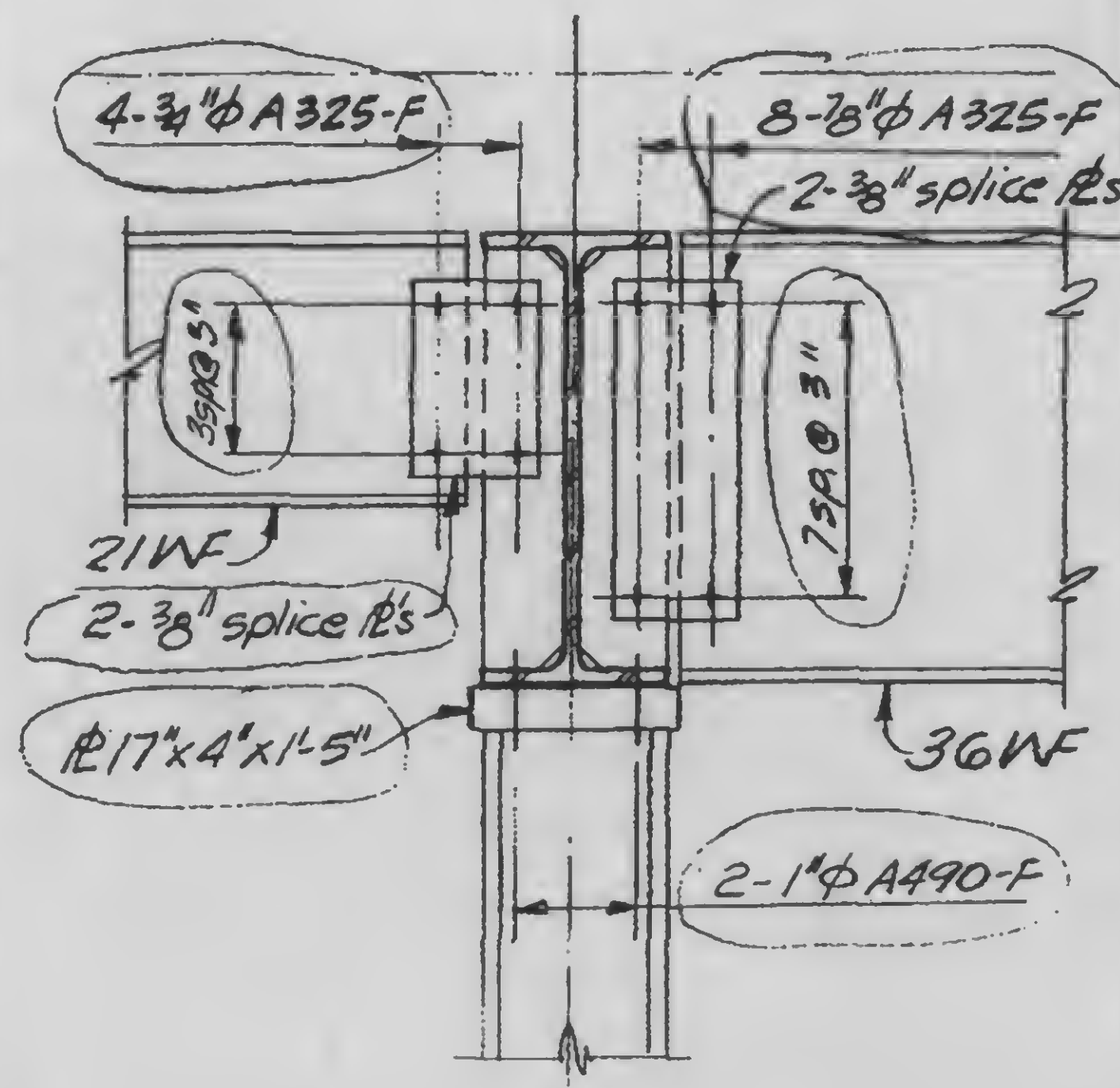
DATE 11-3-72

REVISIONS

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Construction
11-24-72

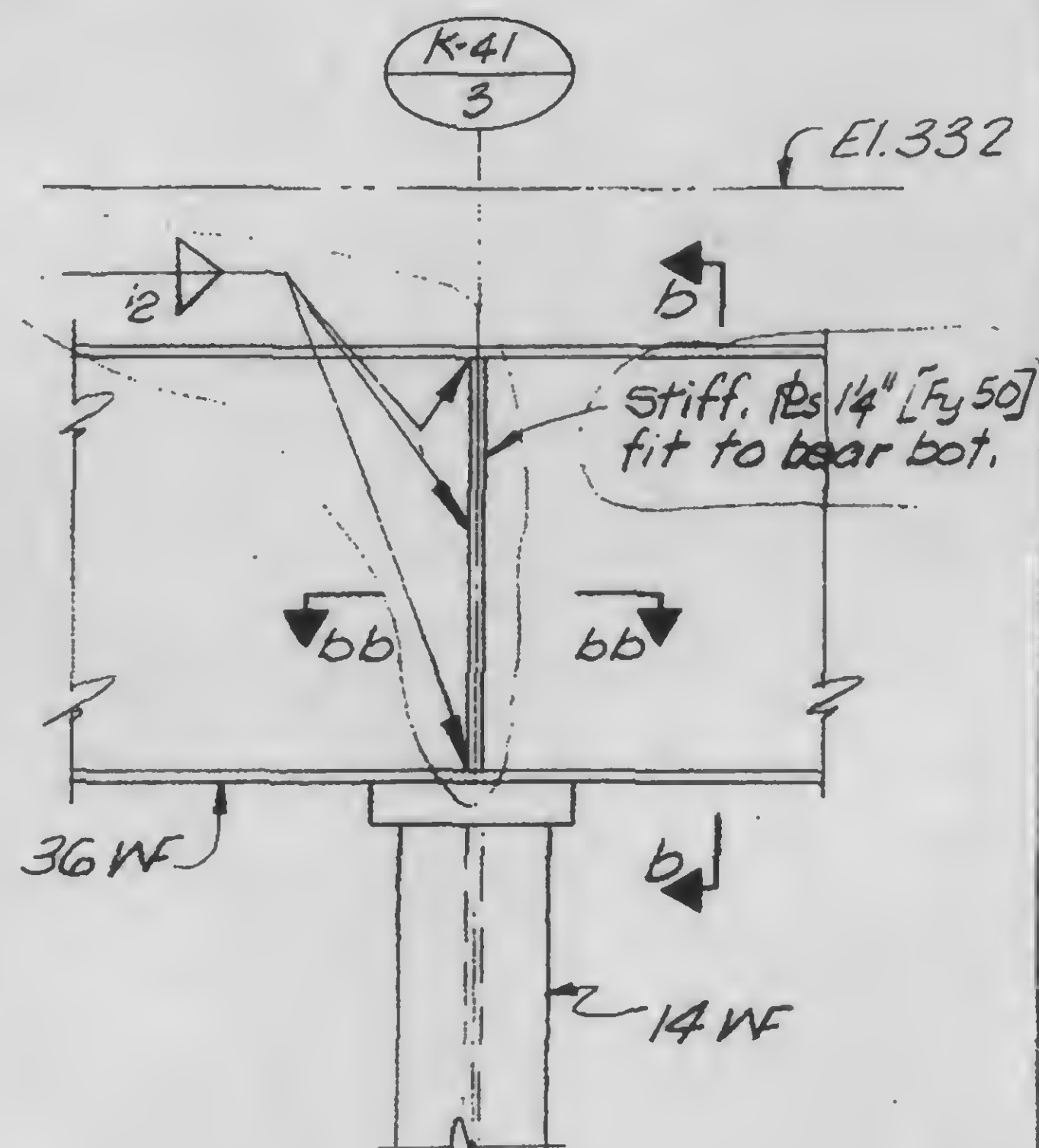
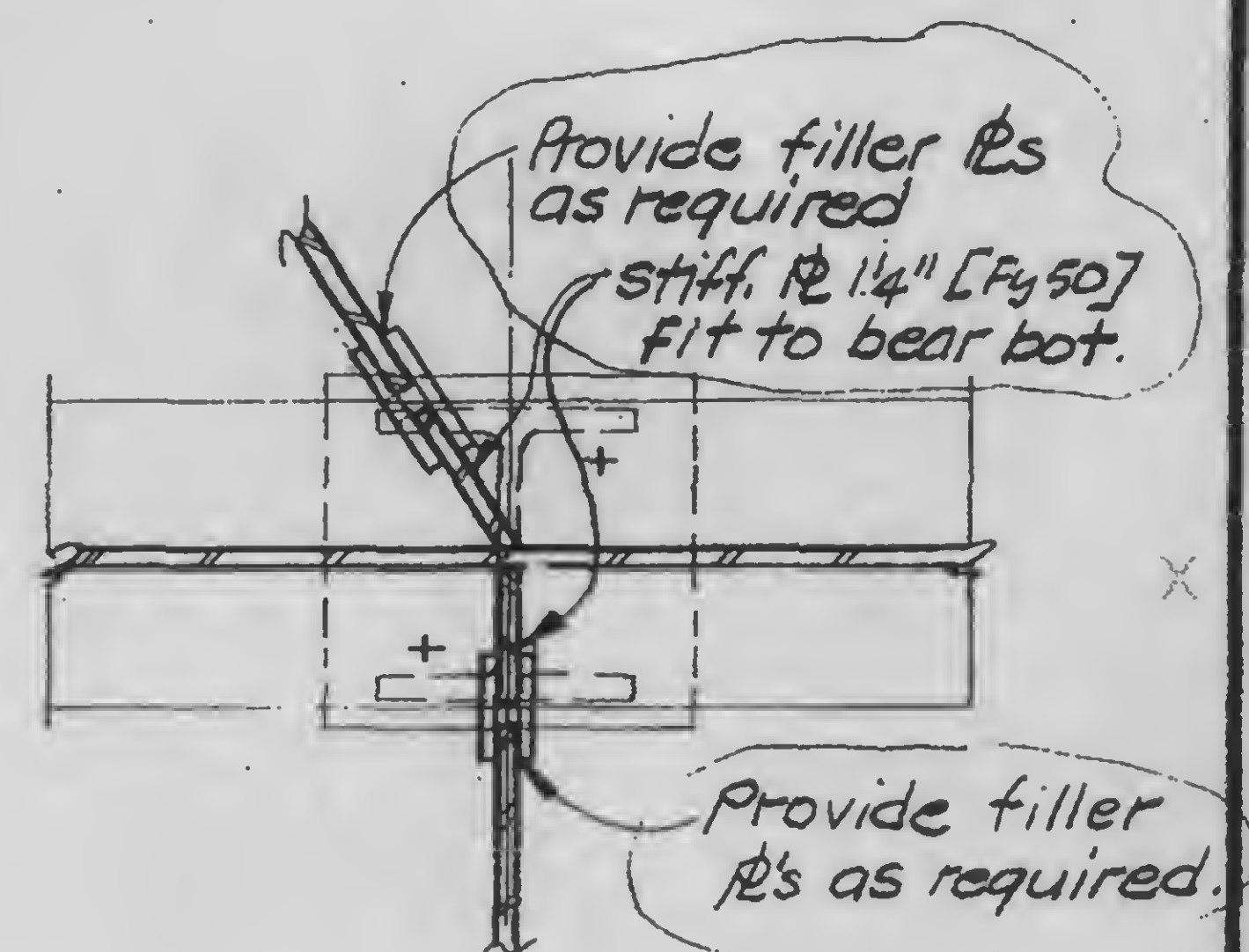


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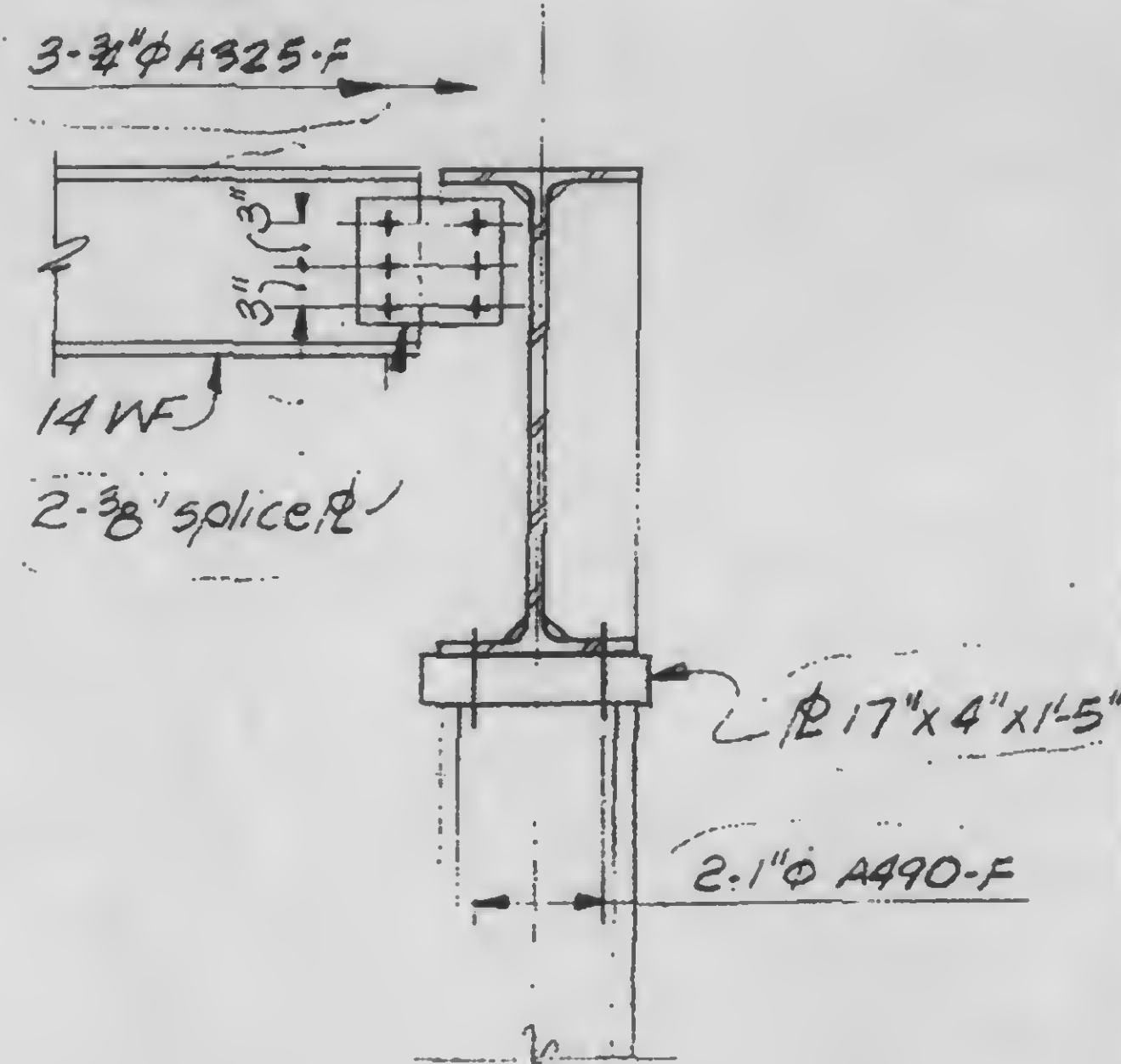


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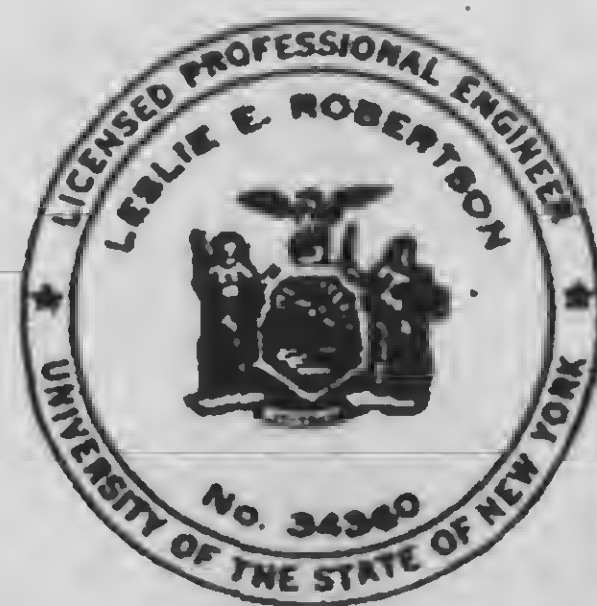
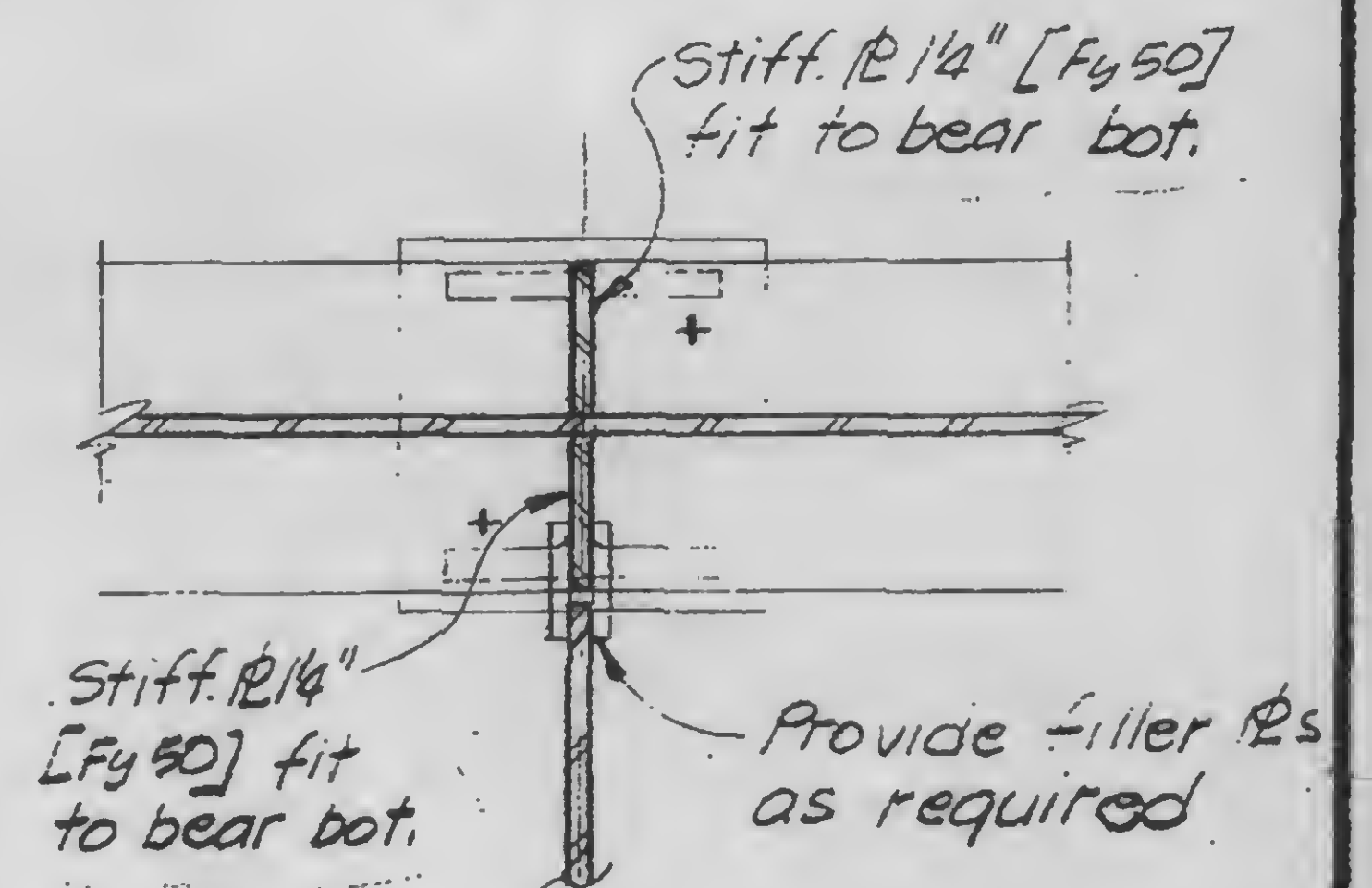


B



c

bb

DESIGNED
WABDRAWN
TR

REVIEWED

13-K5.1-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

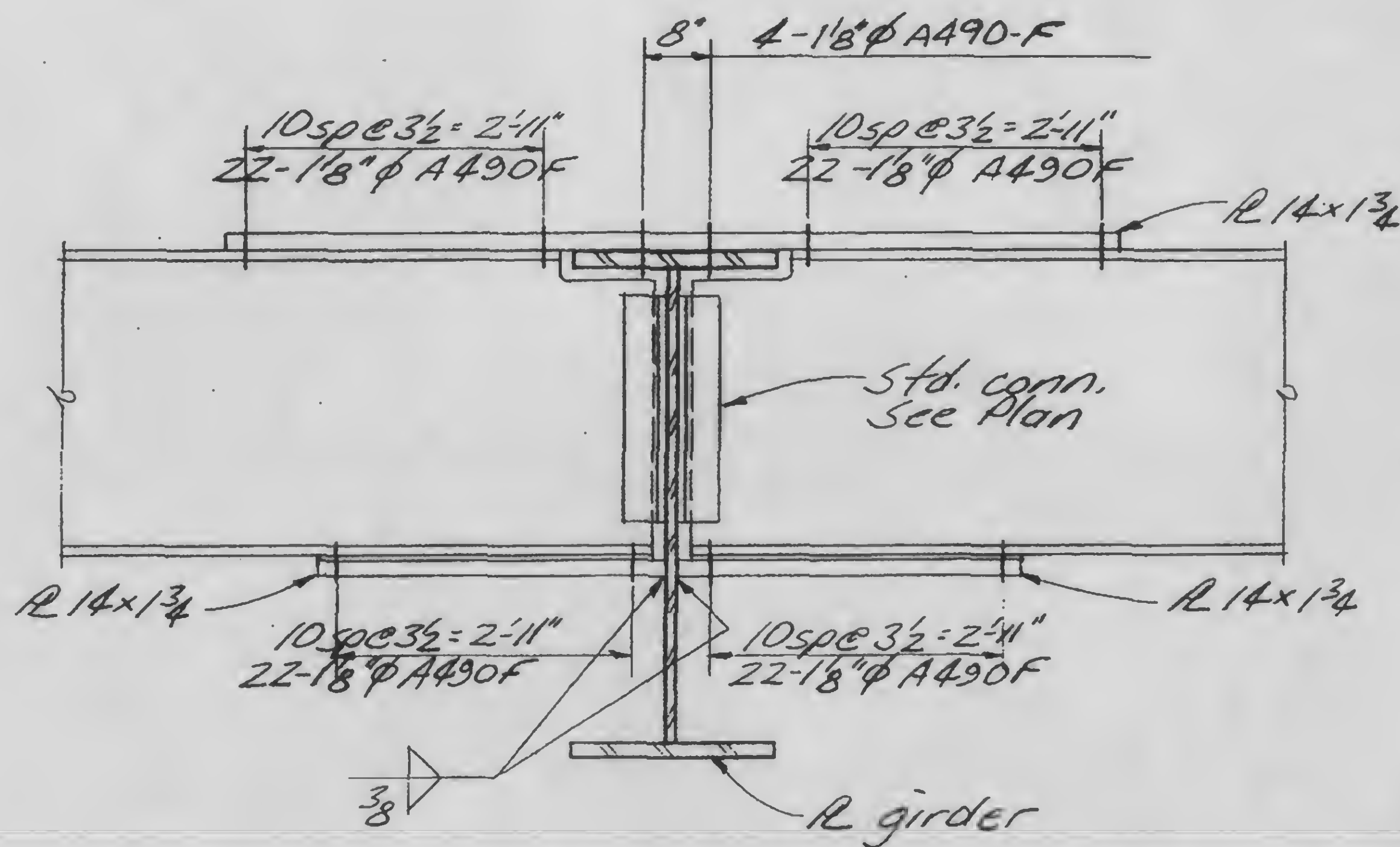
TITLE CONNECTION DETAIL AT CANTILEVER

DATE 11-3-72

REVISIONS

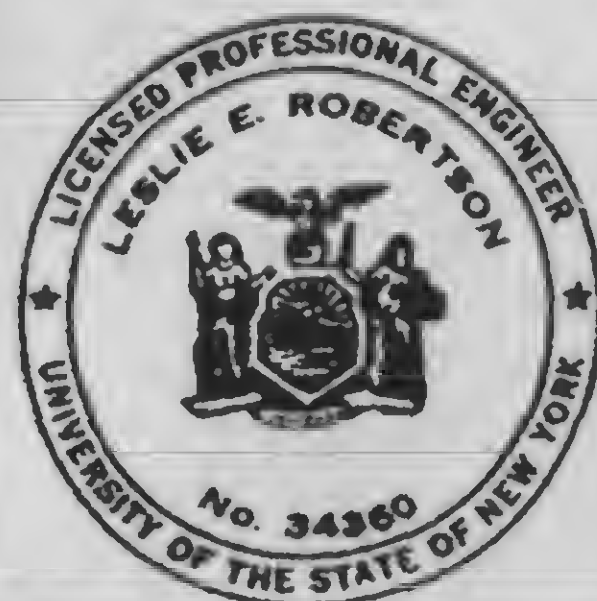
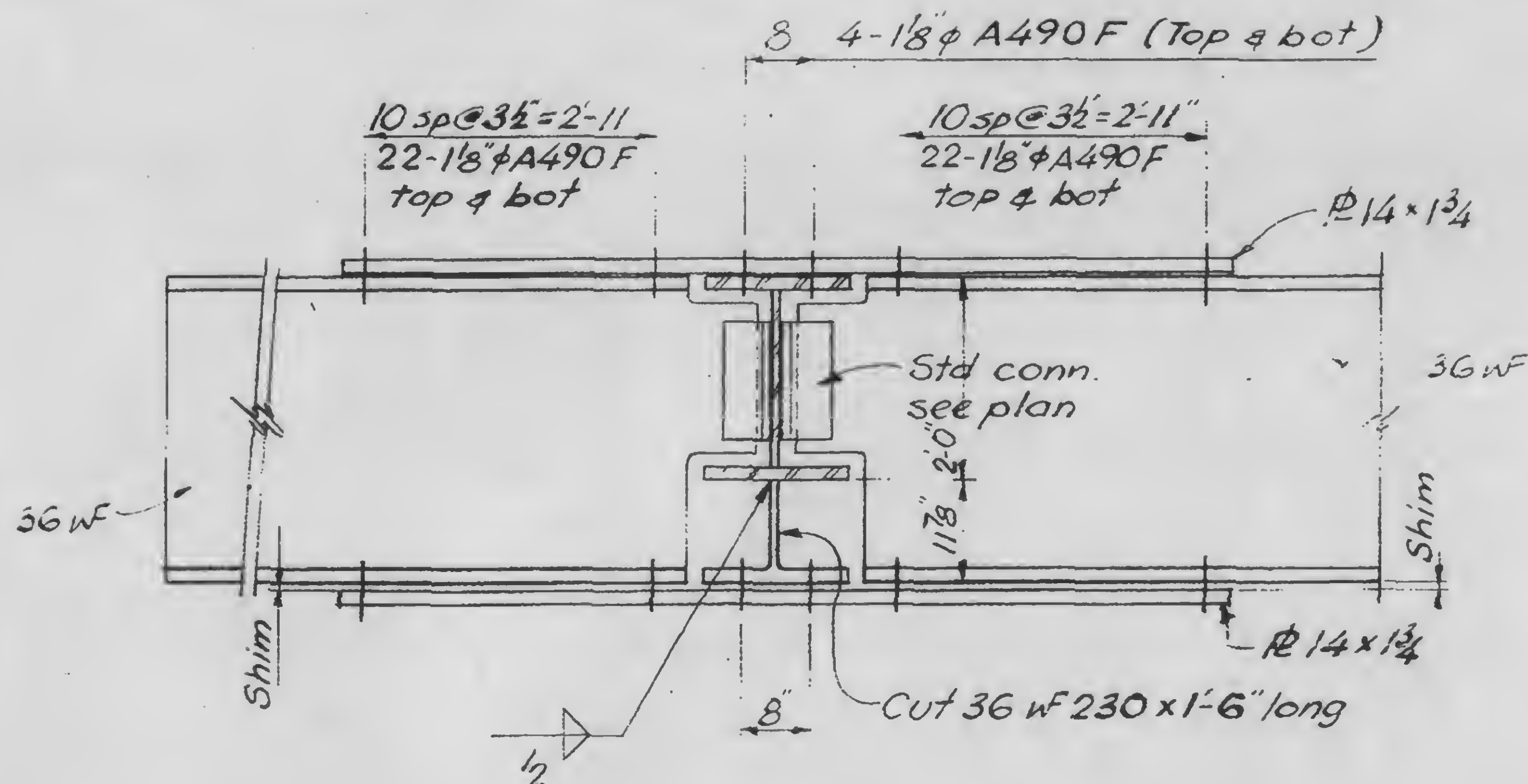
Released for
construction
11-24-72

4-20-73



A

B



DESIGNED

L. Chiang

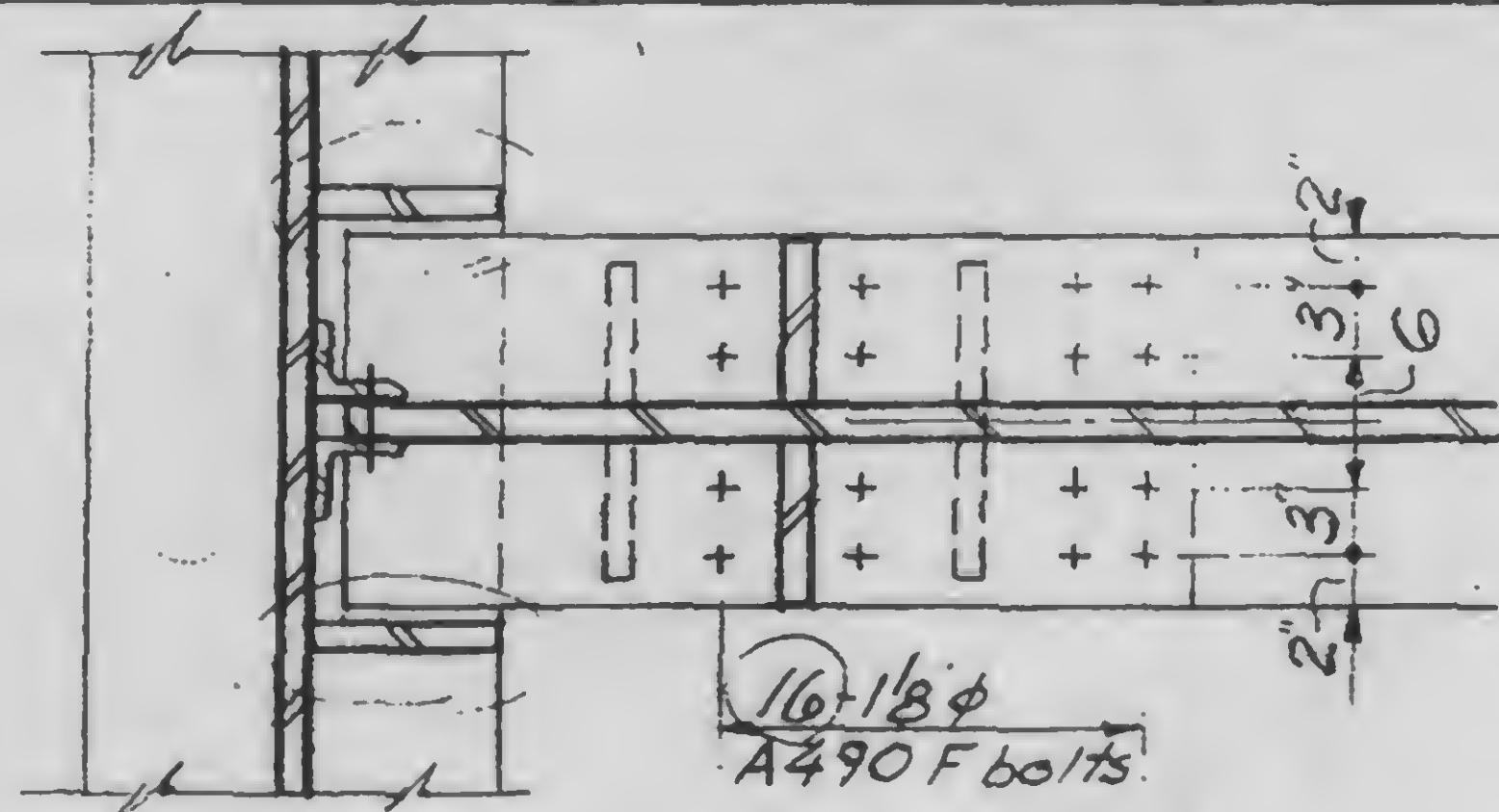
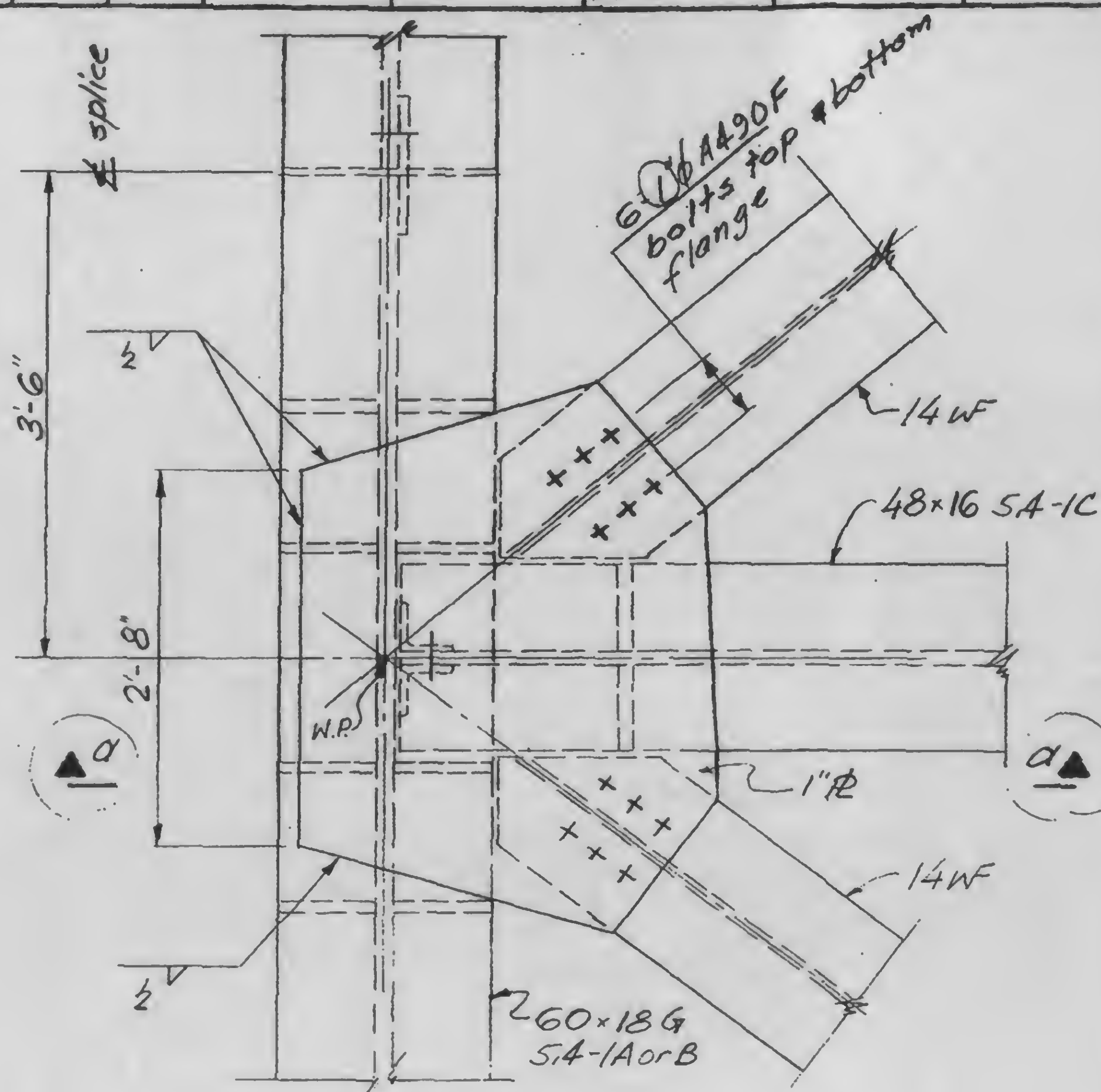
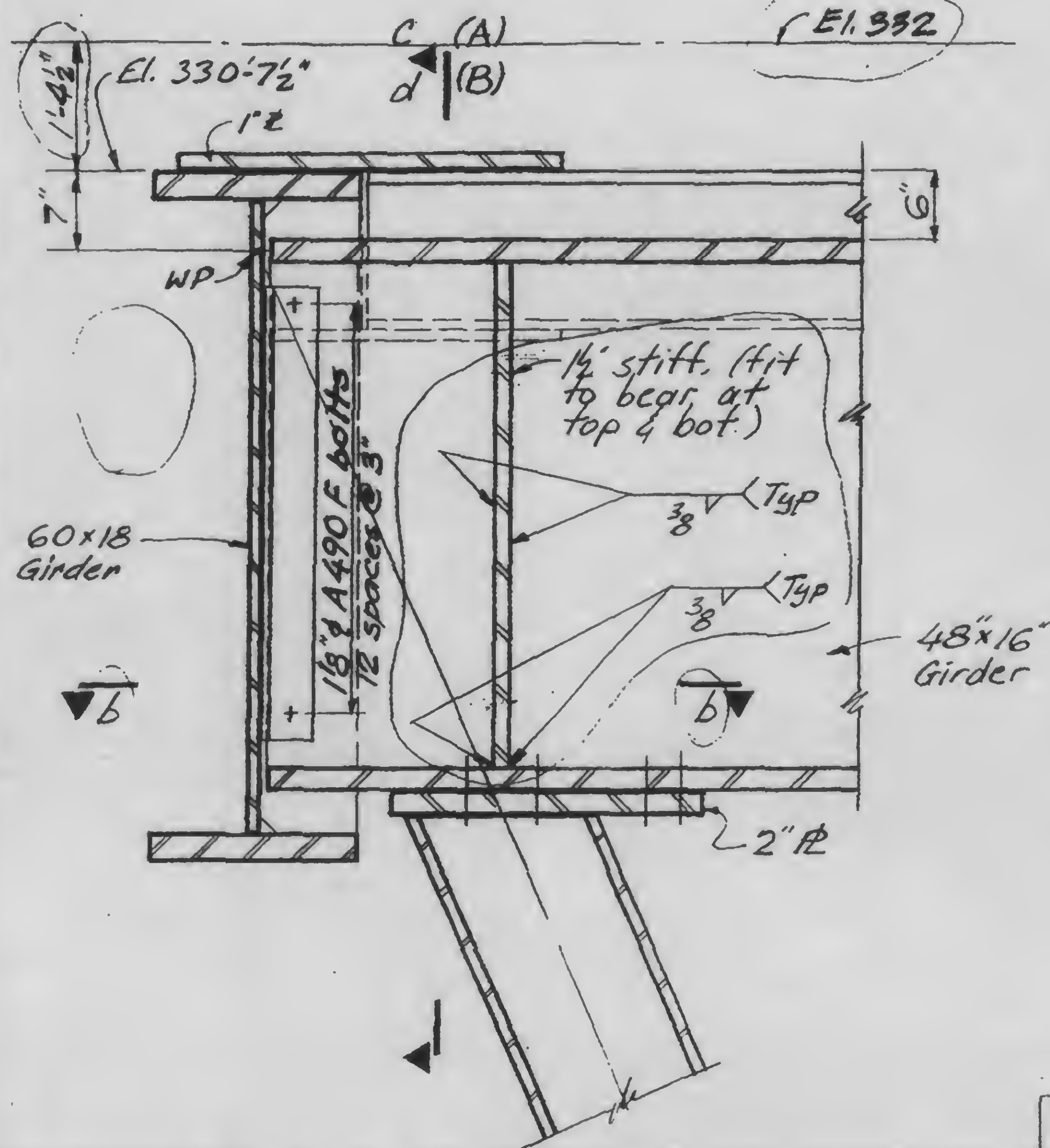
DRAWN

REVIEWED

13-K5.2-1

SCALE

REVISIONS

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instruction
1-24-72

PROJECT THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS AT CANOPY

DATE 11-3-72

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

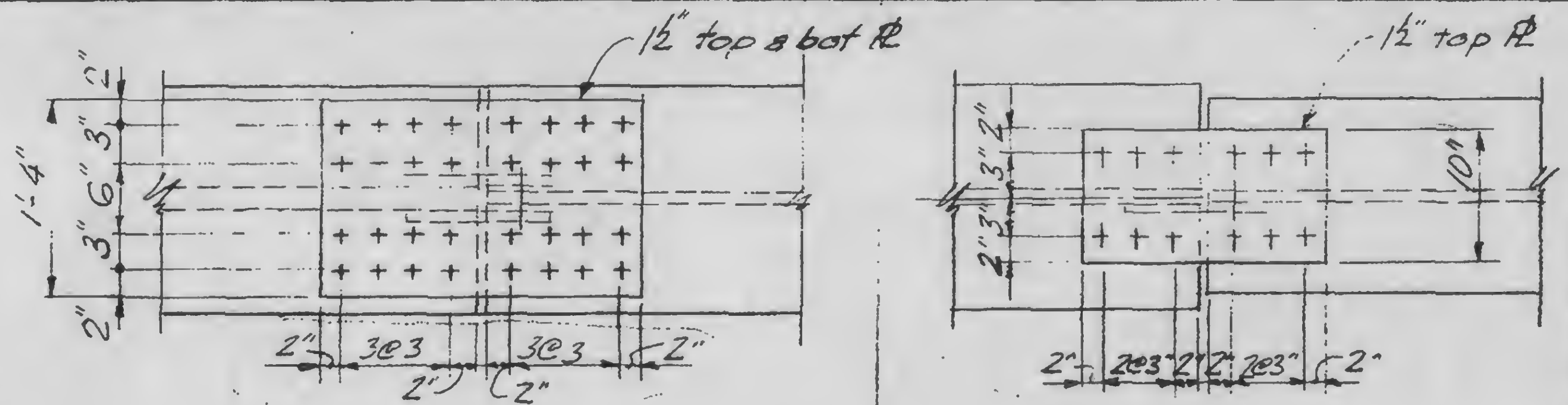
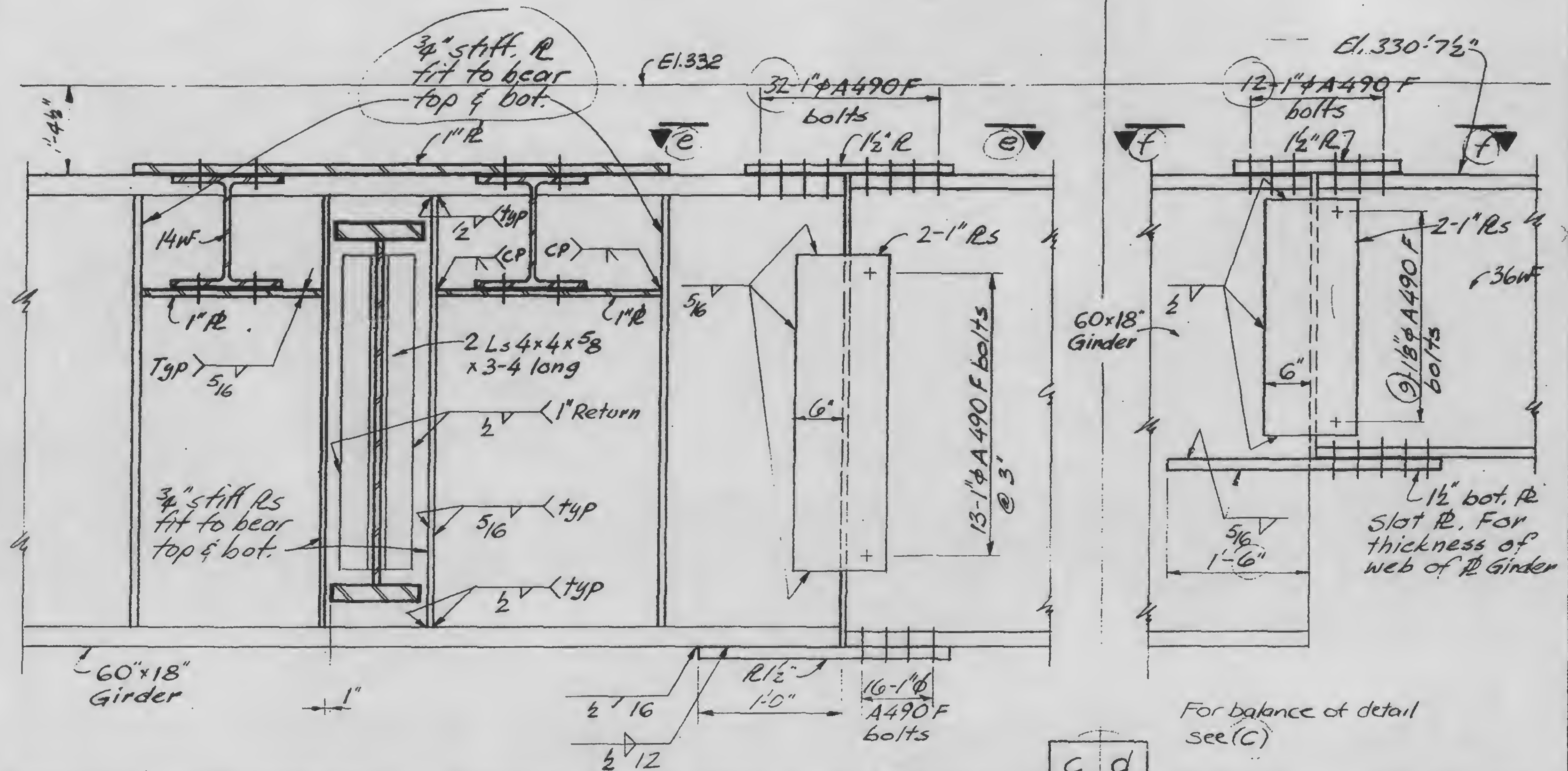
Structural & Civil Engineers

DWG NO 13-K5.3-1.1

SCALE

REVISIONS

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instruction
11-24-72



PROJECT THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS AT CANOPY

DATE 11-3-72

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

DWG NO. 13-K5.3-1.2

ENGINEERING
ROBERTSON
Structural & Civil Engineers

PROJECT WTC 220.00

Repair Detail, Modification of
Channels to Clear Exist. Beam

DATE 8 February 73

PREPARED BY

APPROVED

Engineers

T. CANOPY

DATE 2-5-73

REVISION

1. Refer to Drawing 13-K5.3-1.3 for details not shown.
2. Refer to Levinson Shop Drawing No. VJ231

Remove this
portion of
channels.
Reweld portion
removed as
shown.

Note 1

Note 1

Note 1--For each shear
connector on the portion of
channel which is removed and
re-welded, use $\frac{3}{8}$ "
fillet weld 3" long.

Typical at two locations---
Columns K-45/2 and K-47/2

Note 1

Note 1

Note 1

Note 1

SECTION A-A

El. 310
Zone K-3

← 14 WF 455
Column

Exist 14 WF col.

New 14 WF col.

2 stiff $\bar{P}$ s
15x2x1-10"
($F_y=42$)

Exist. $\bar{P}$
Girder

Typ
both
channels



DESIGNED

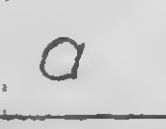
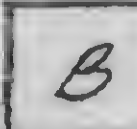
DRAWN

REVIEWED

13-K5.3-1.3

REVISIONS

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construction
11-24-72



12/25/2017

CHAWN JG

REVIEWED

PROJECT: THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS AT CANOPY

DATE 11-3-72

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

DWG. NO. 13-K5,3-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

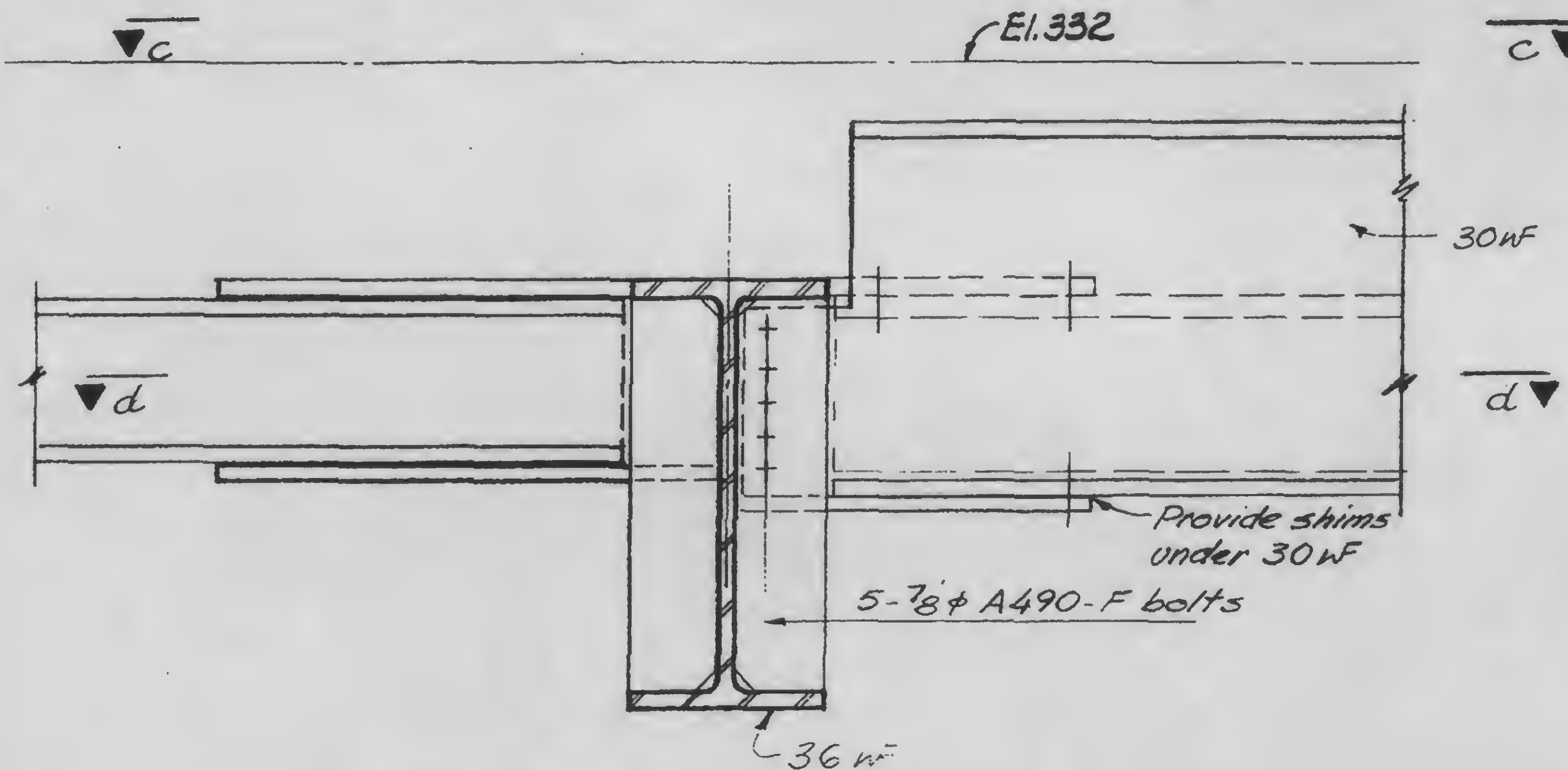
PROJECT THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS AT CANOPY

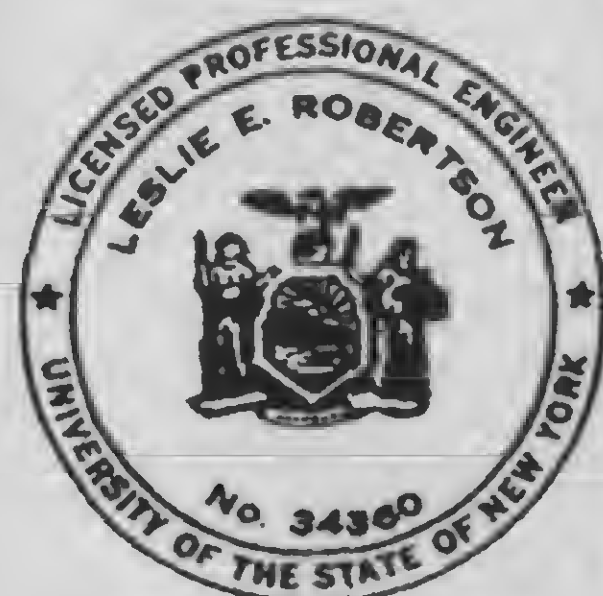
DATE 11-24-72

REVISIONS

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Construction
11-24-72



a



DESIGNED

DRAWN

REVIEWED

13-K5.3-2.1

SKILLING, HELLE CHRISTIANSEN, ROBERTSON

STRUCTURAL ENGINEER

PROJECT THE WORLD TRADE CENTER

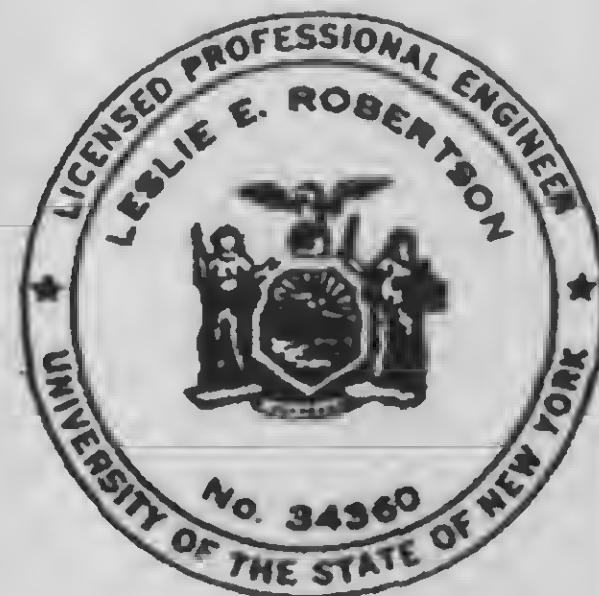
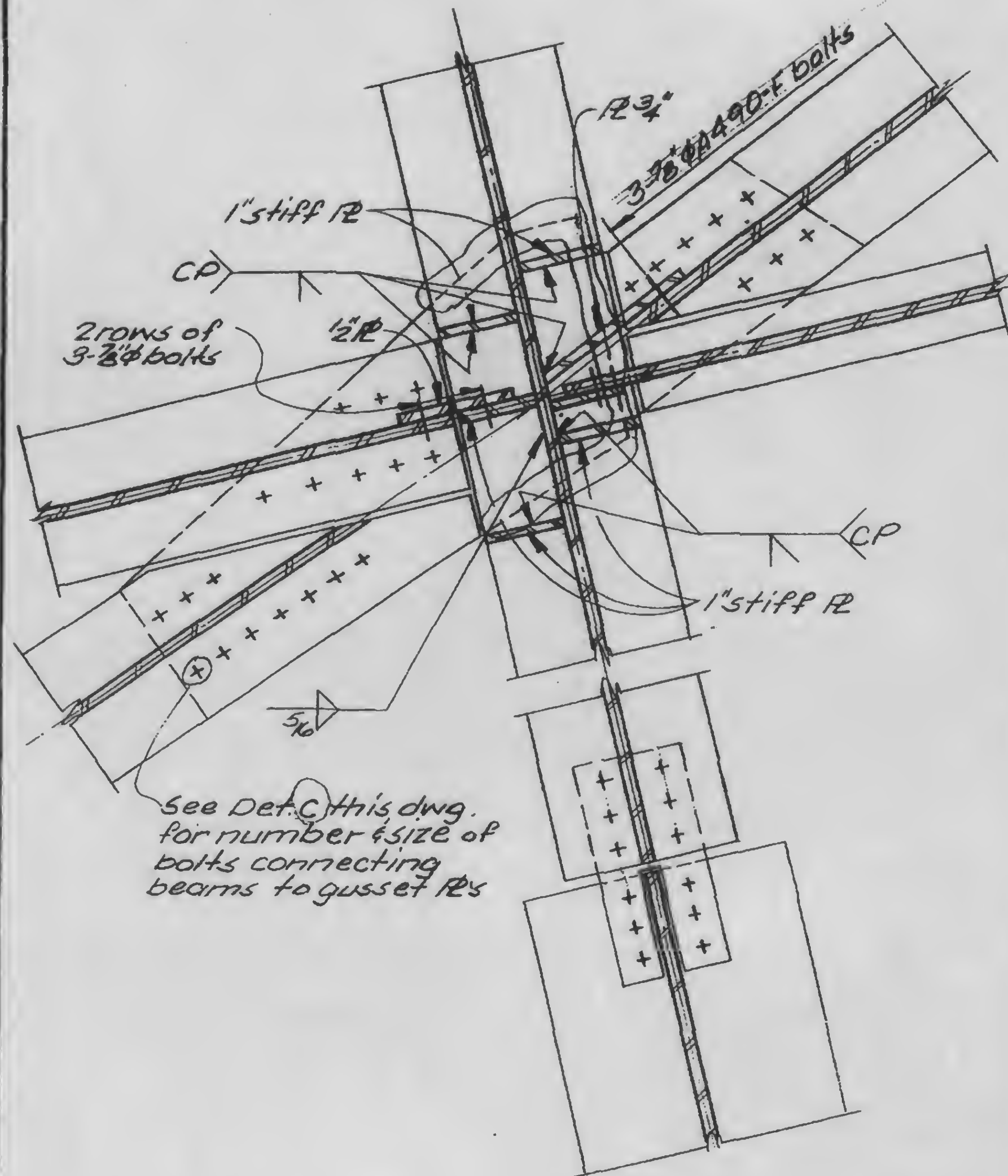
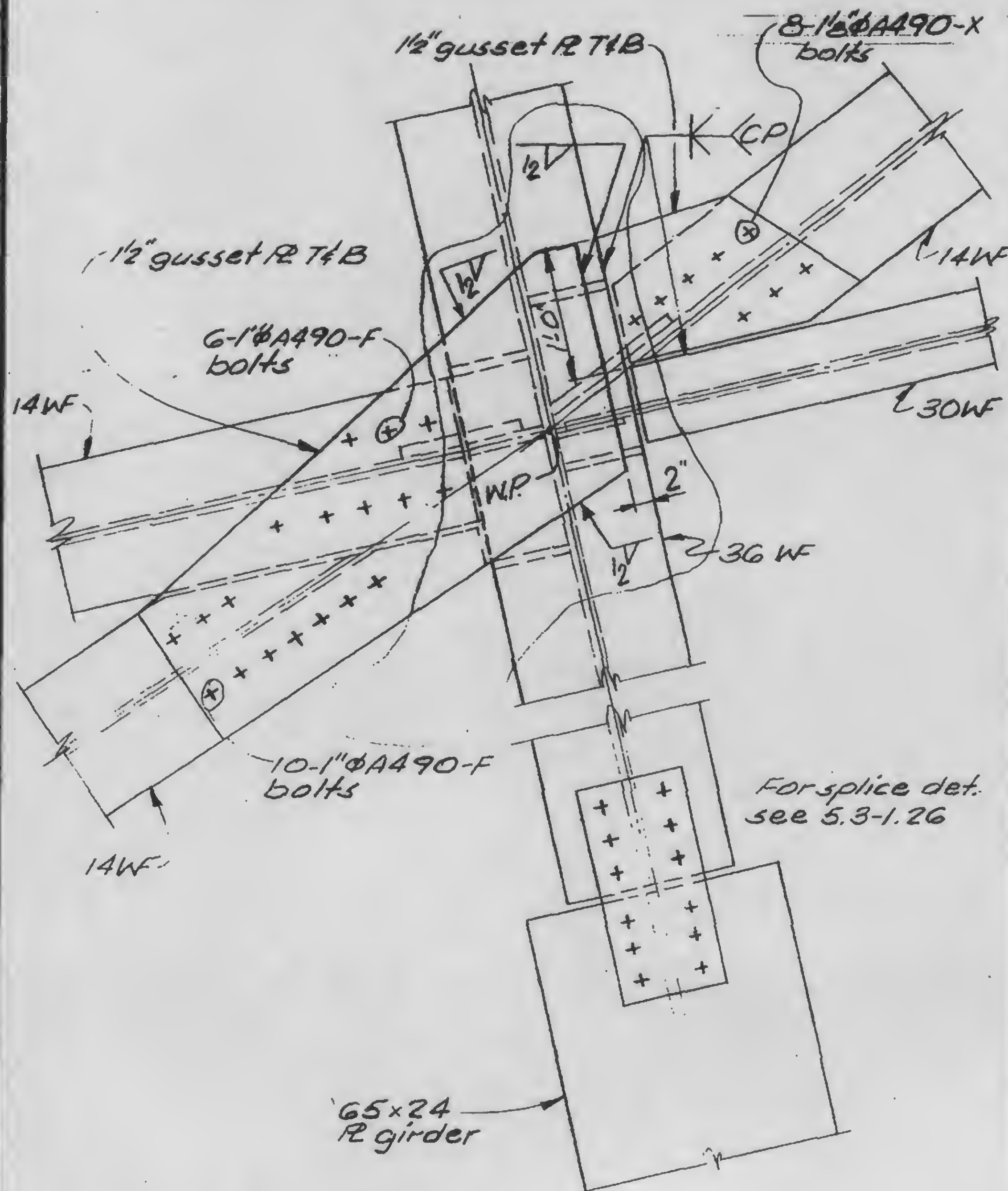
TITLE CONNECTION DETAIL AT CANOPY

DATE 11-24-72

REVISIONS

Released for
construction
11-24-72

4-20-73



DESIGNED

DRAWN
T.R.

REVIEWED

c

d

13-K5.3-3.2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

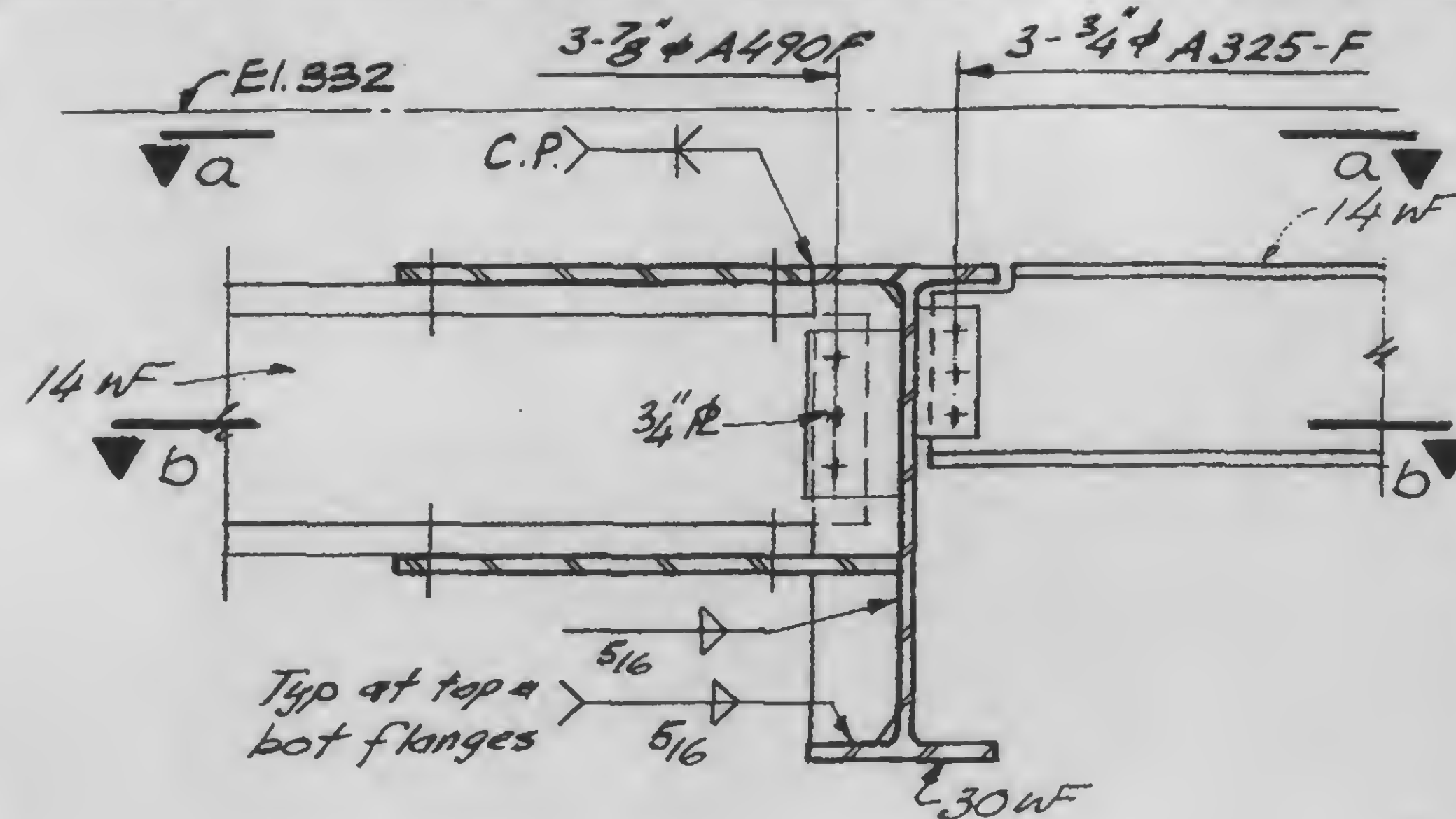
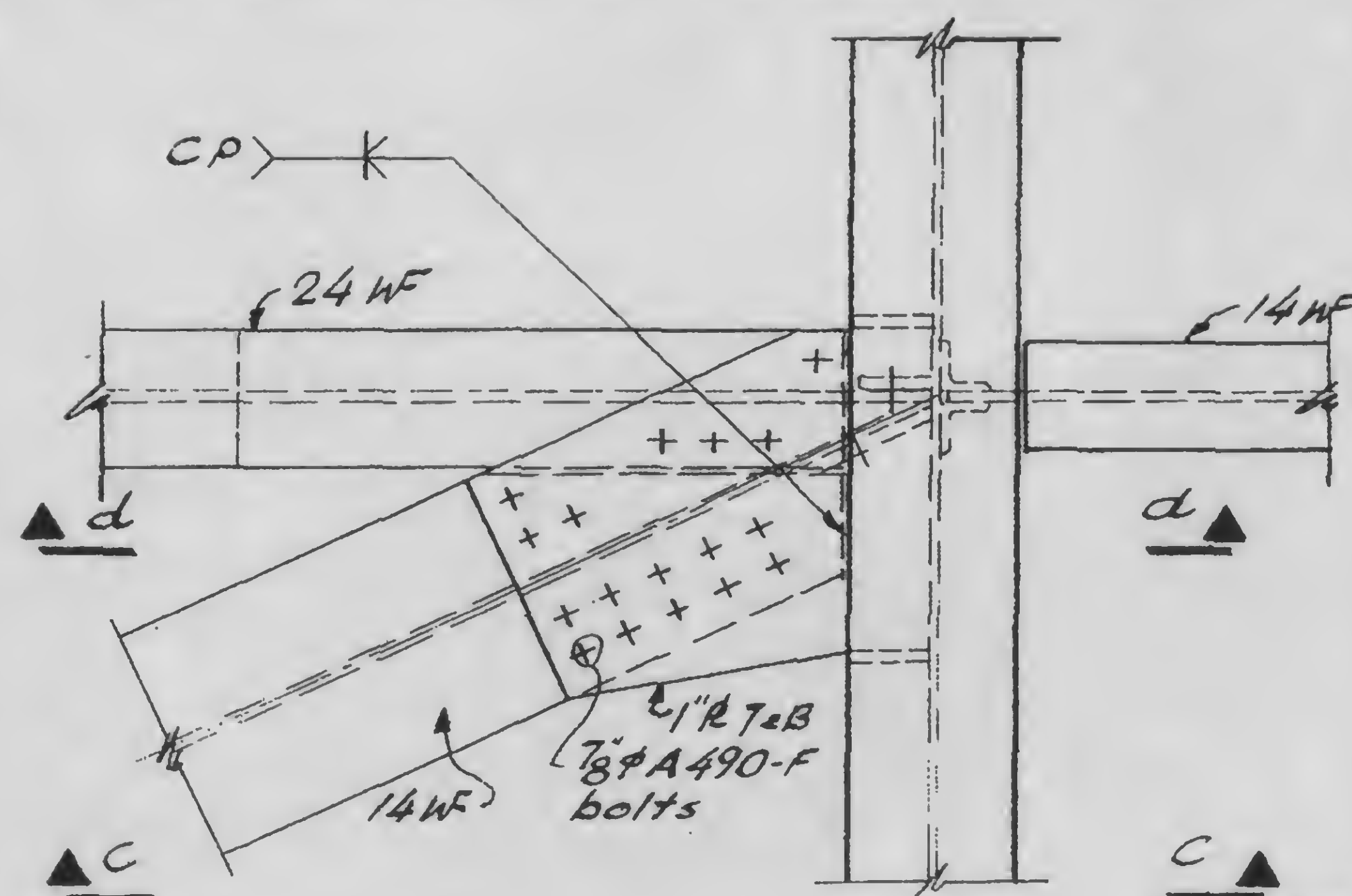
PROJECT THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS AT CANOPY

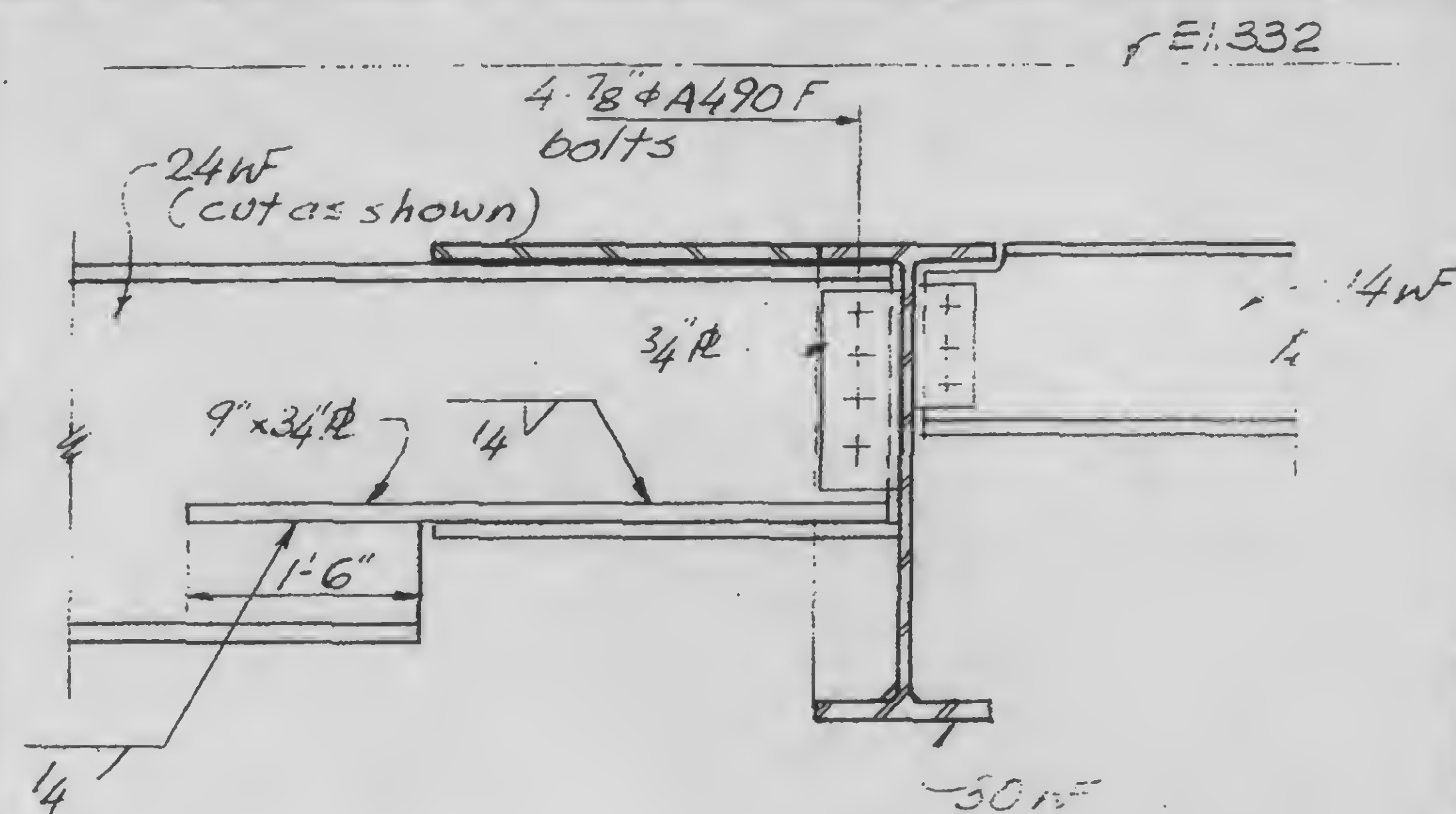
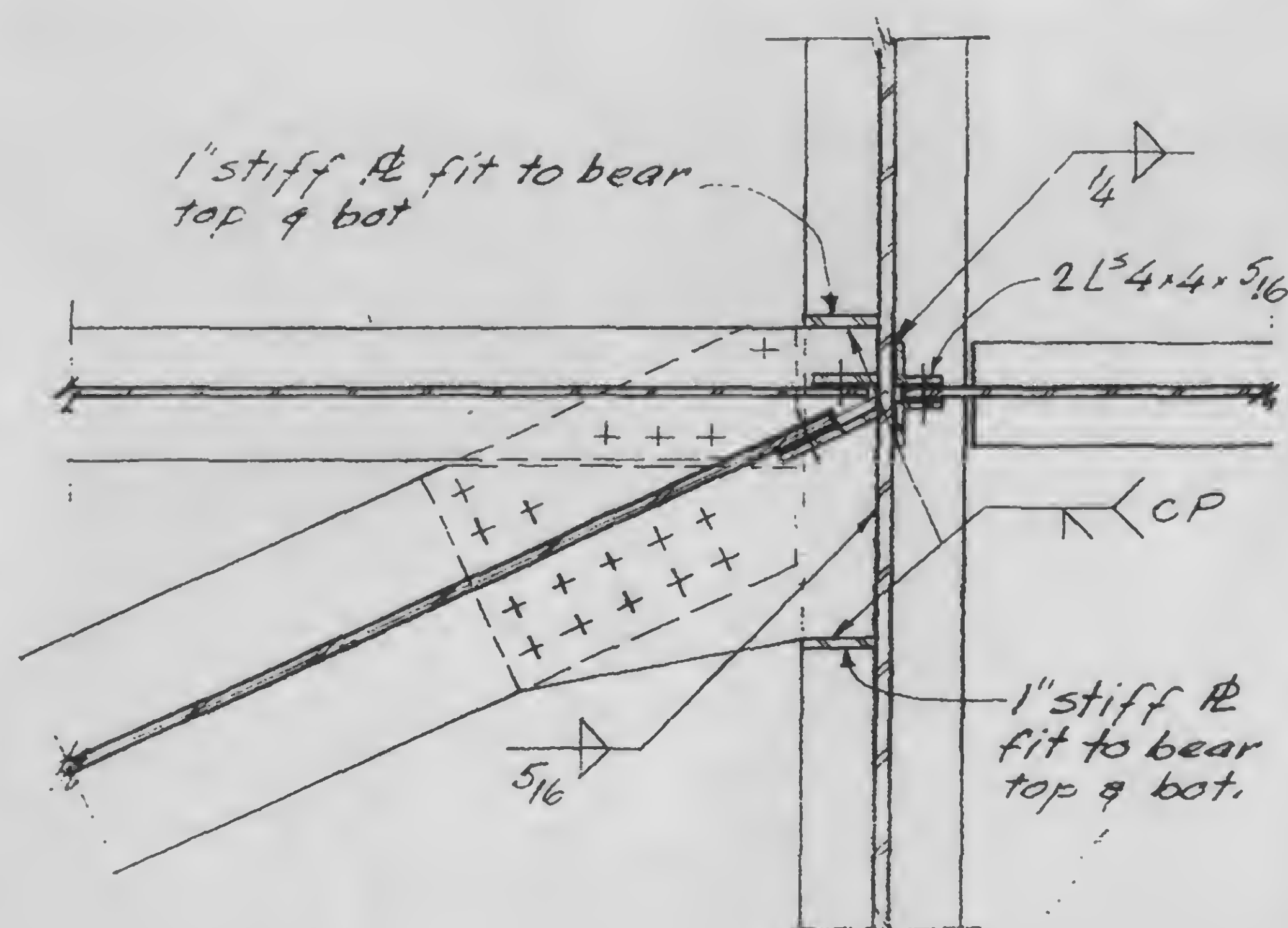
DATE 11-24-72

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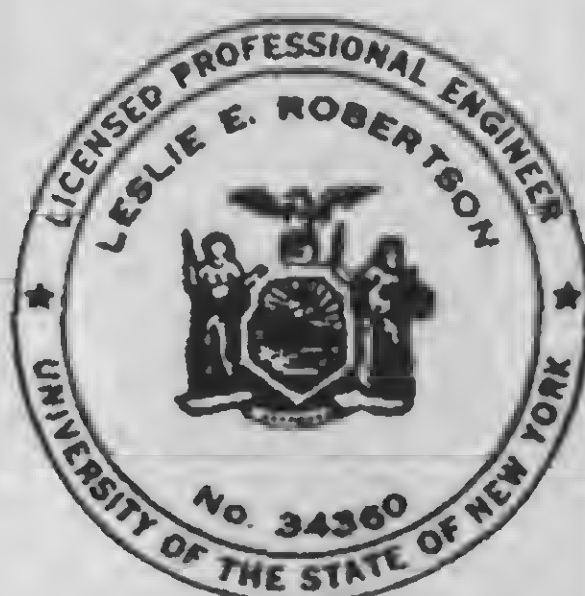


a c



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13-K5.3-4



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TITLE

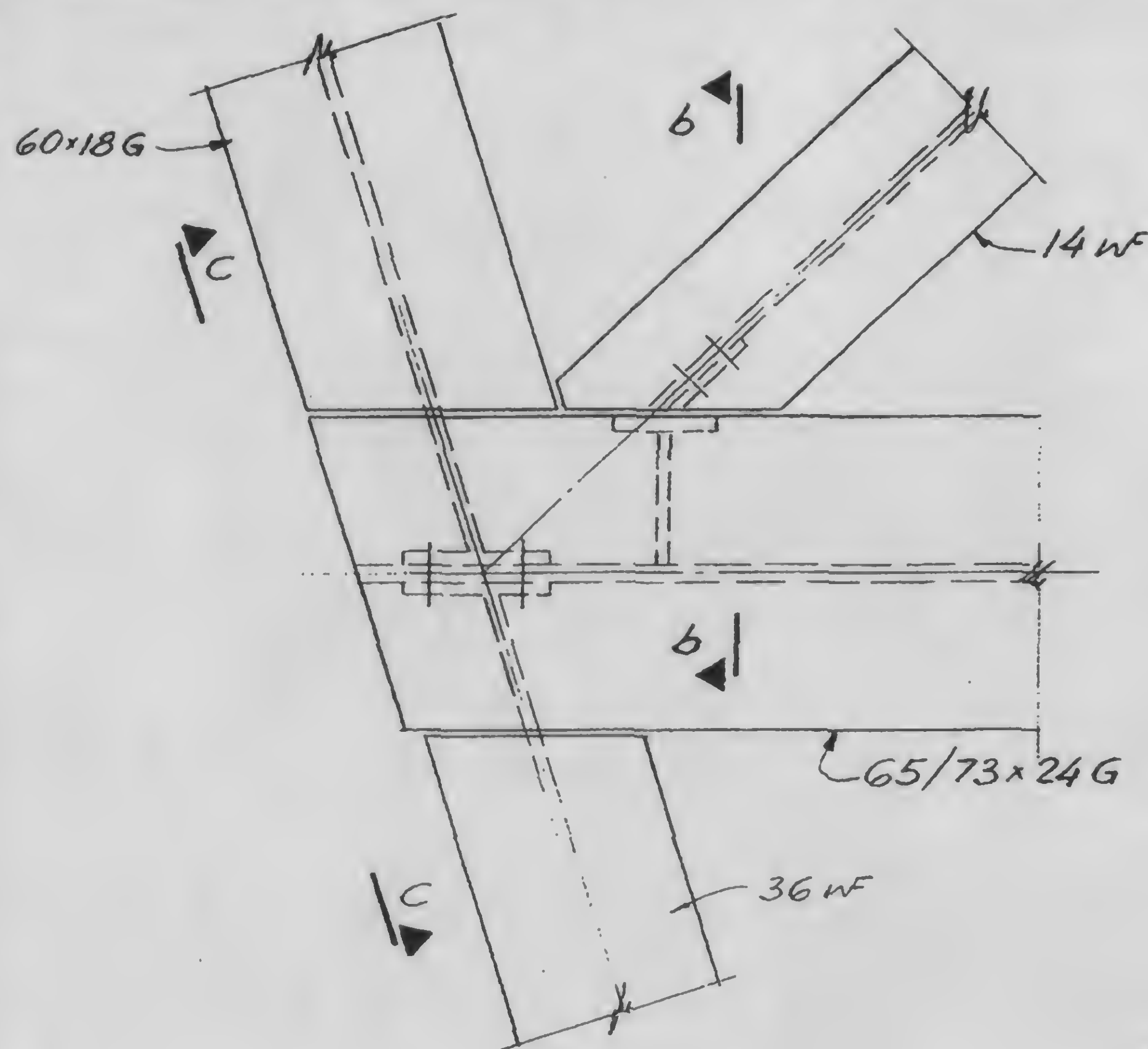
CONNECTION DETAILS AT CANOPY

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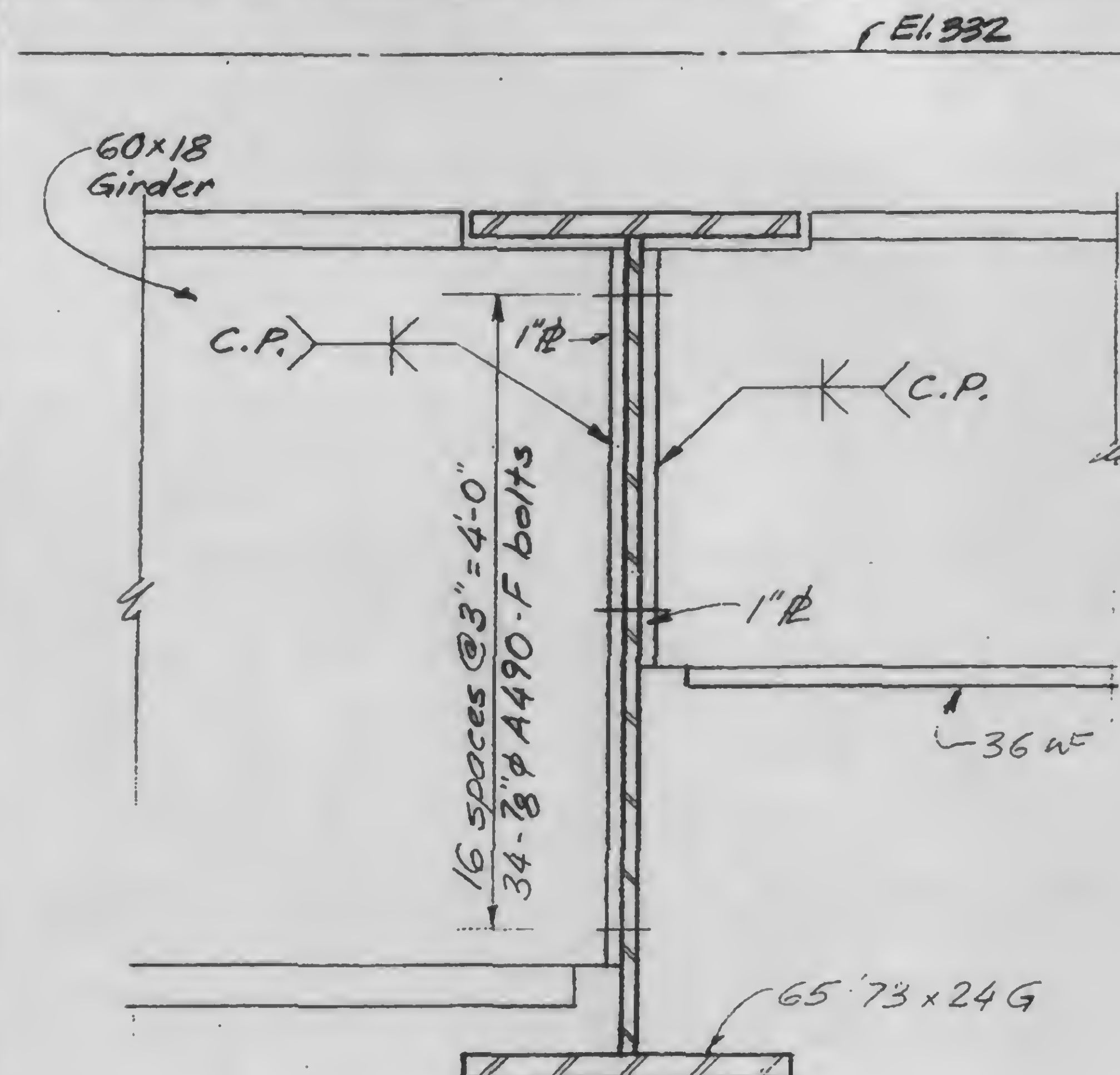
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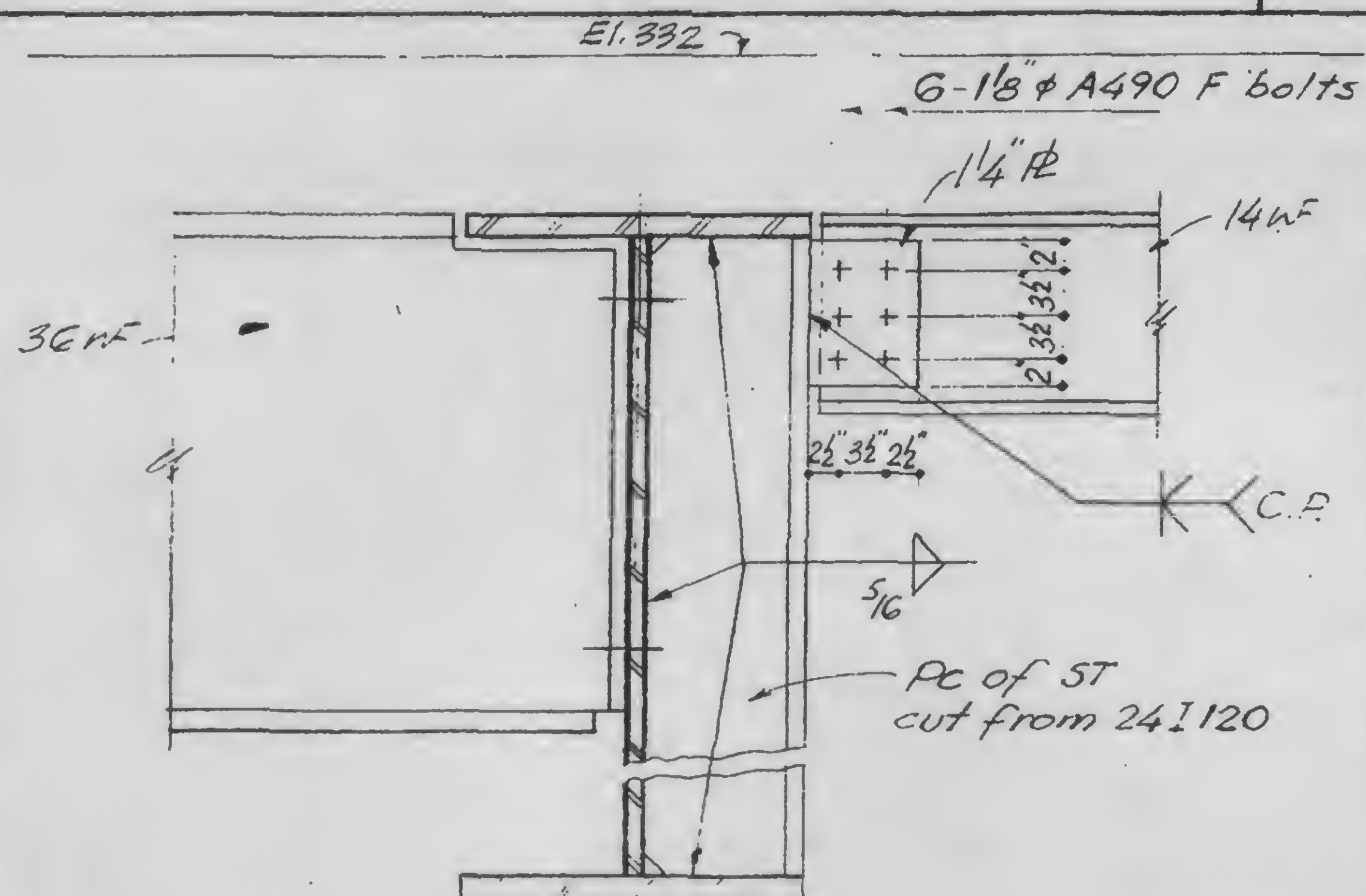


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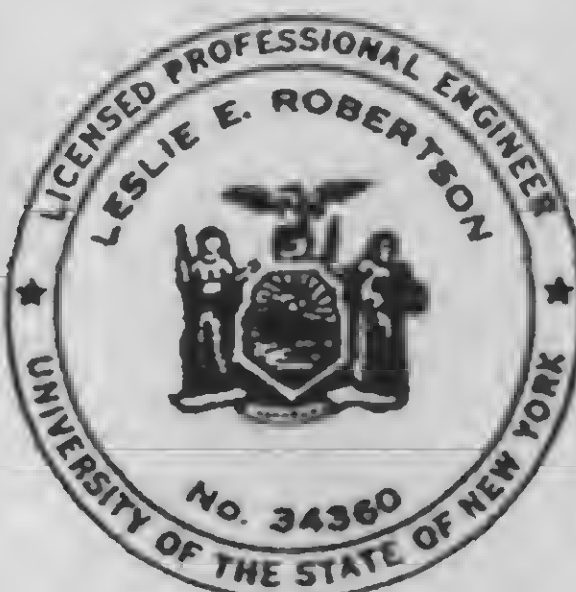
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13-K5.3-5



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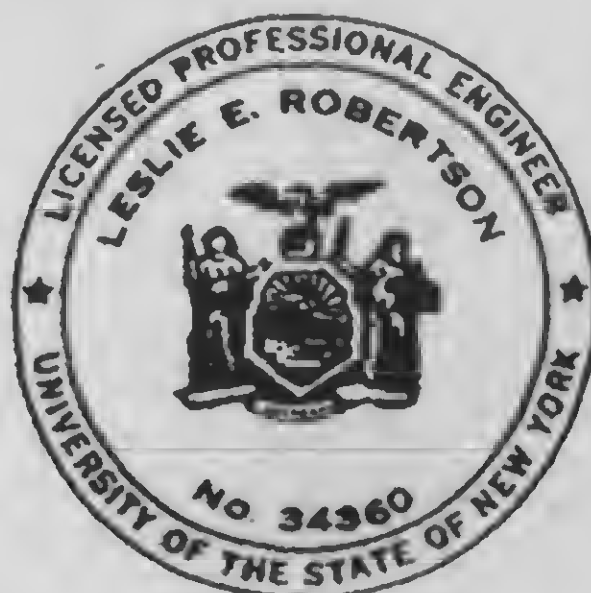
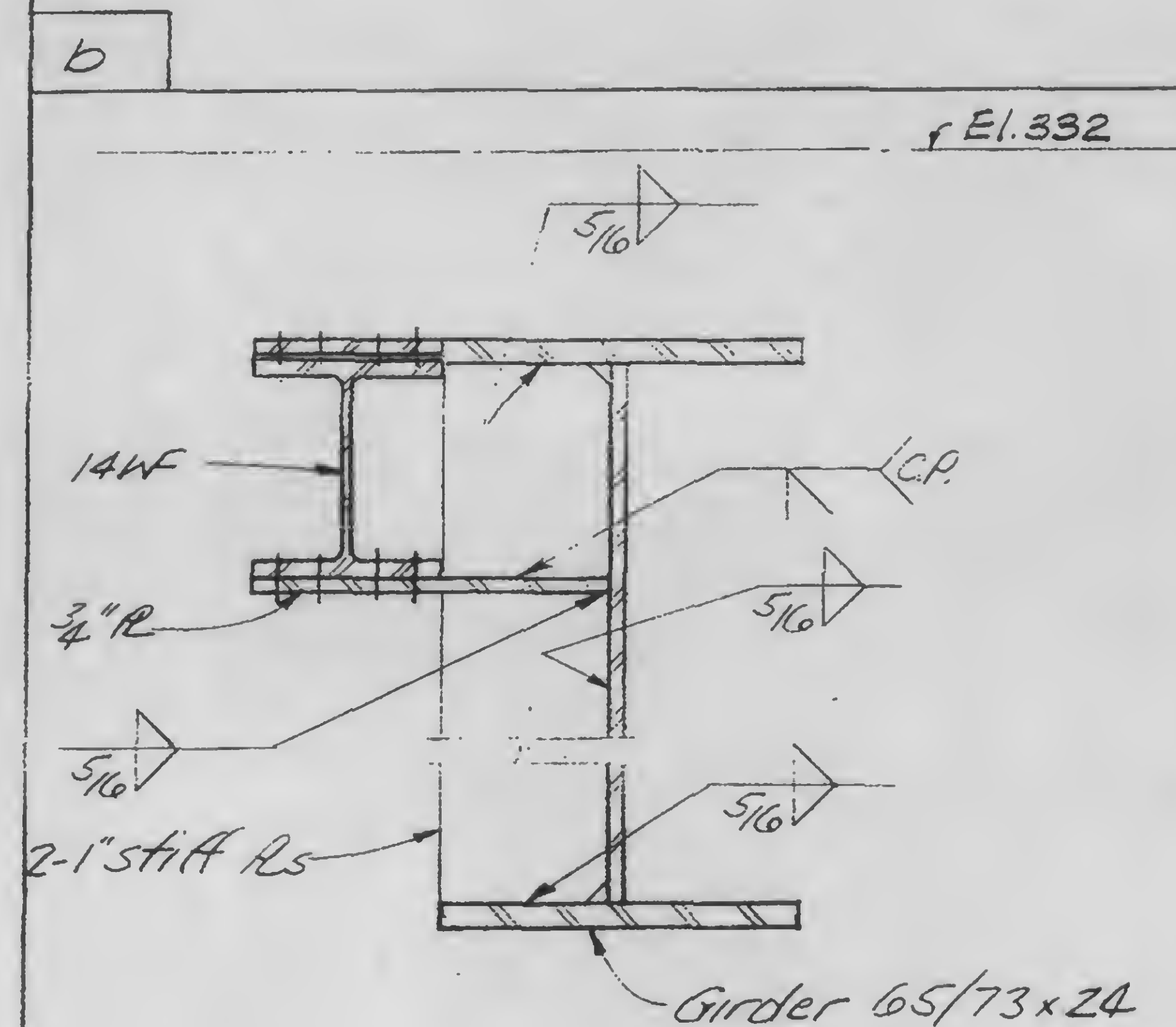
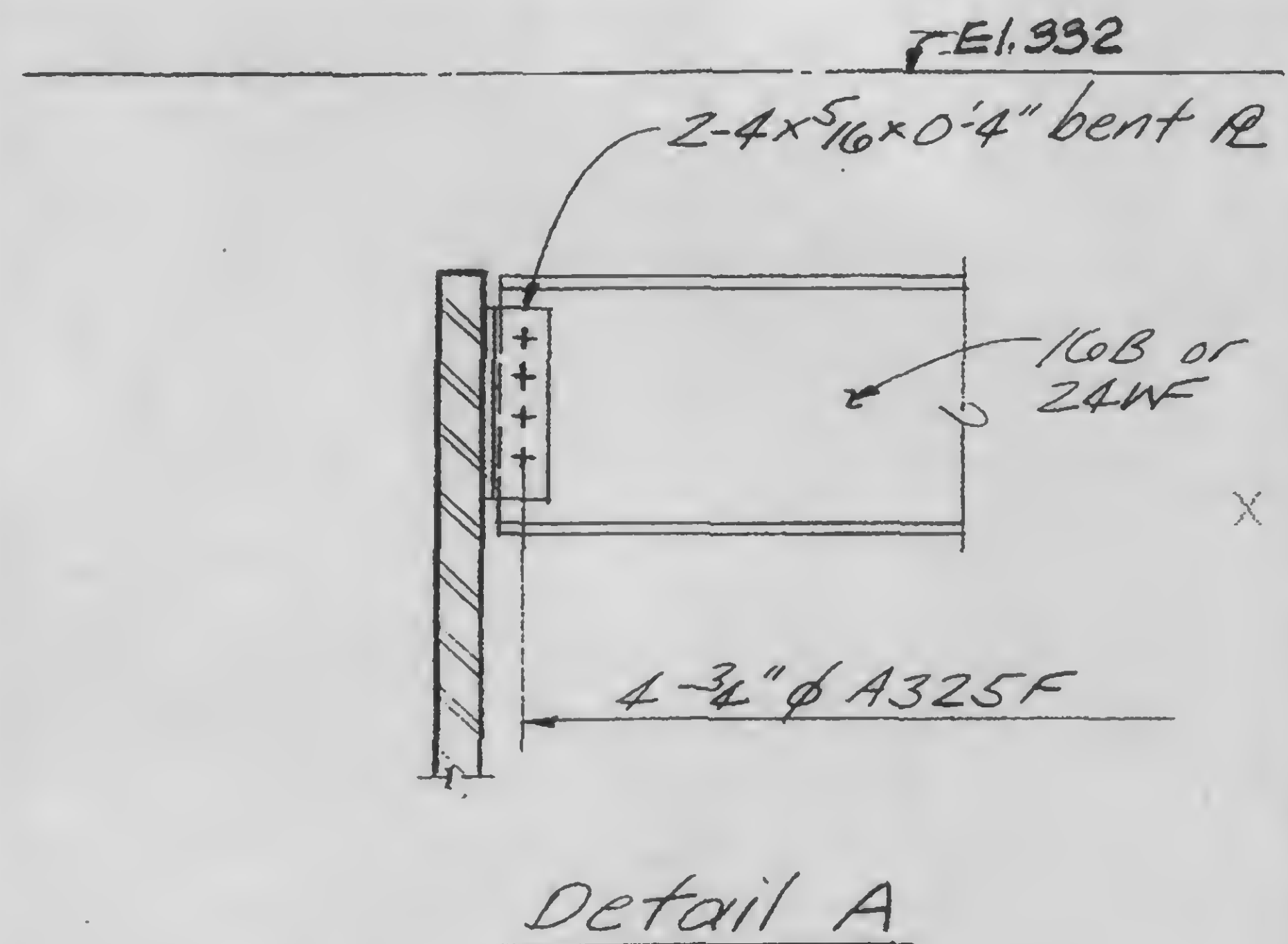
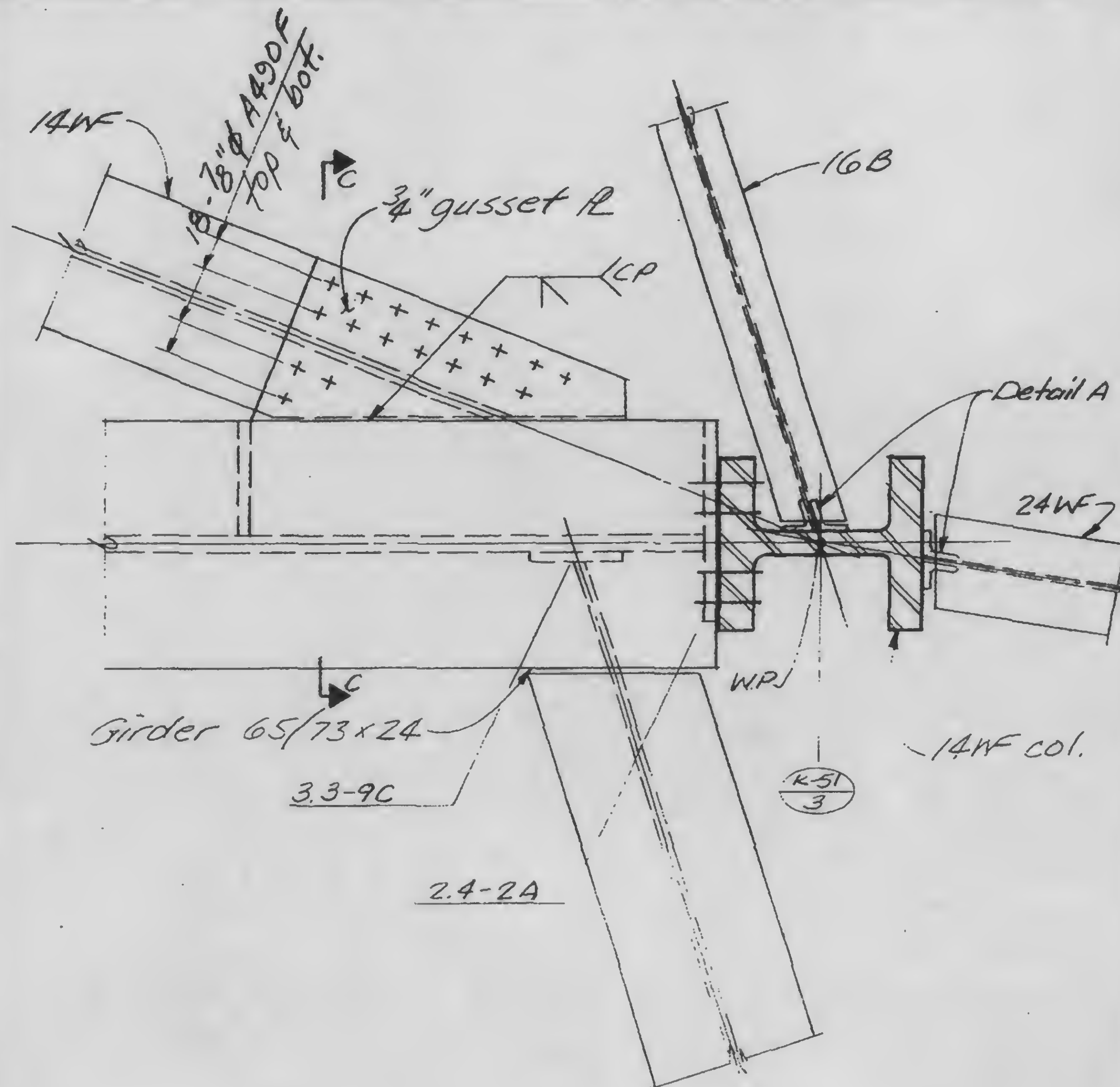
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TITLE CONNECTION DETAILS AT CANOPY

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13-K5.3-G

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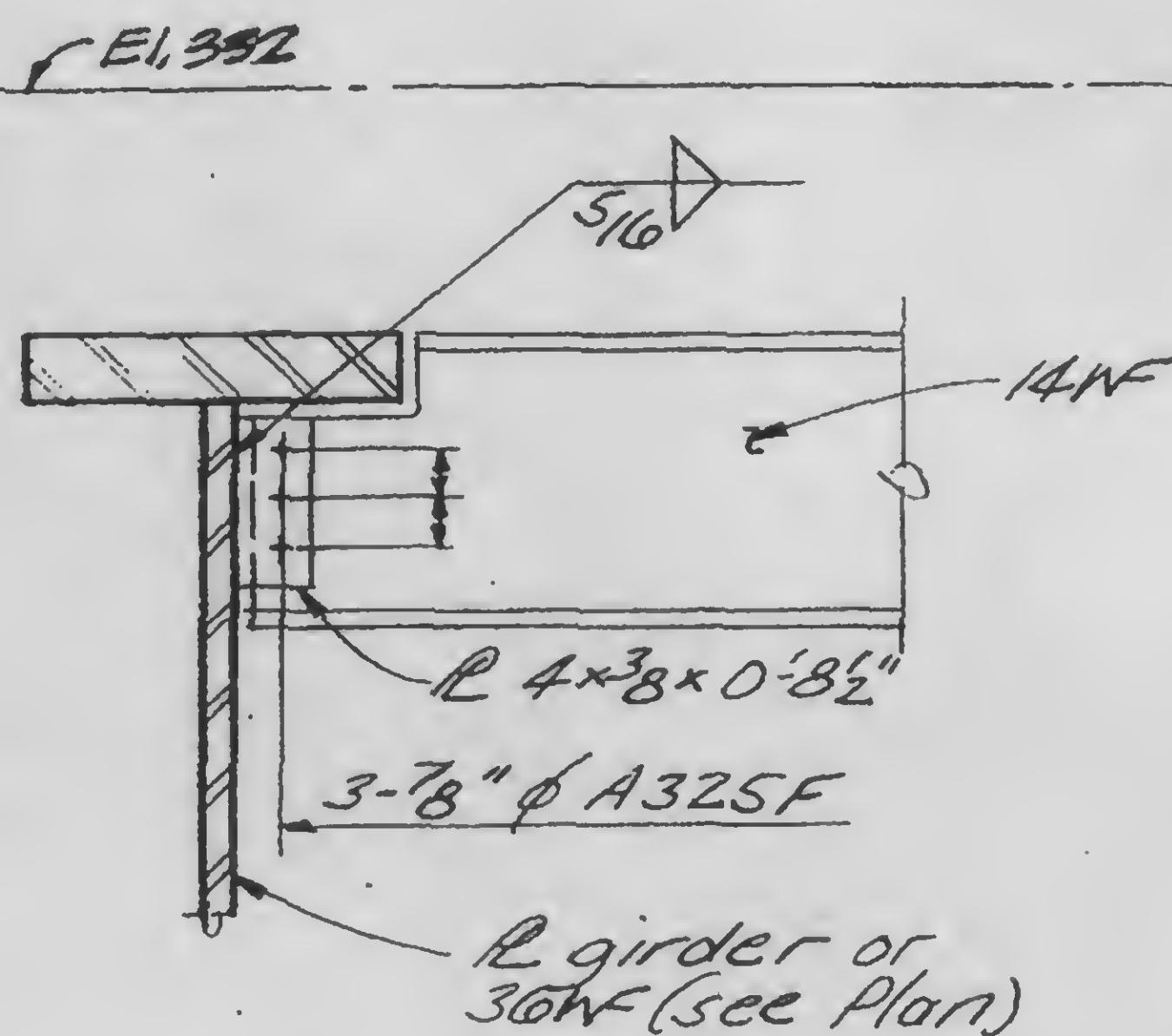
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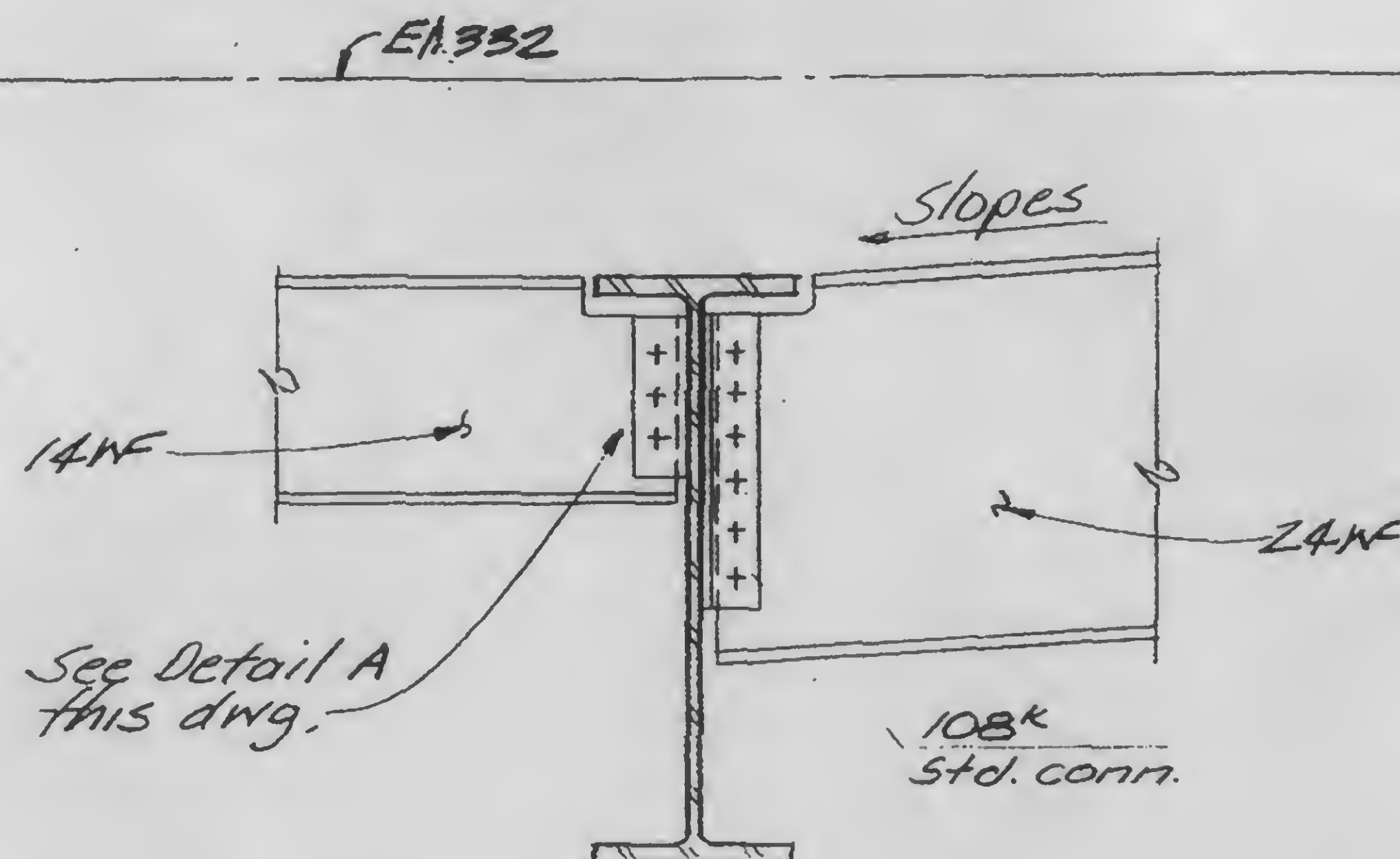
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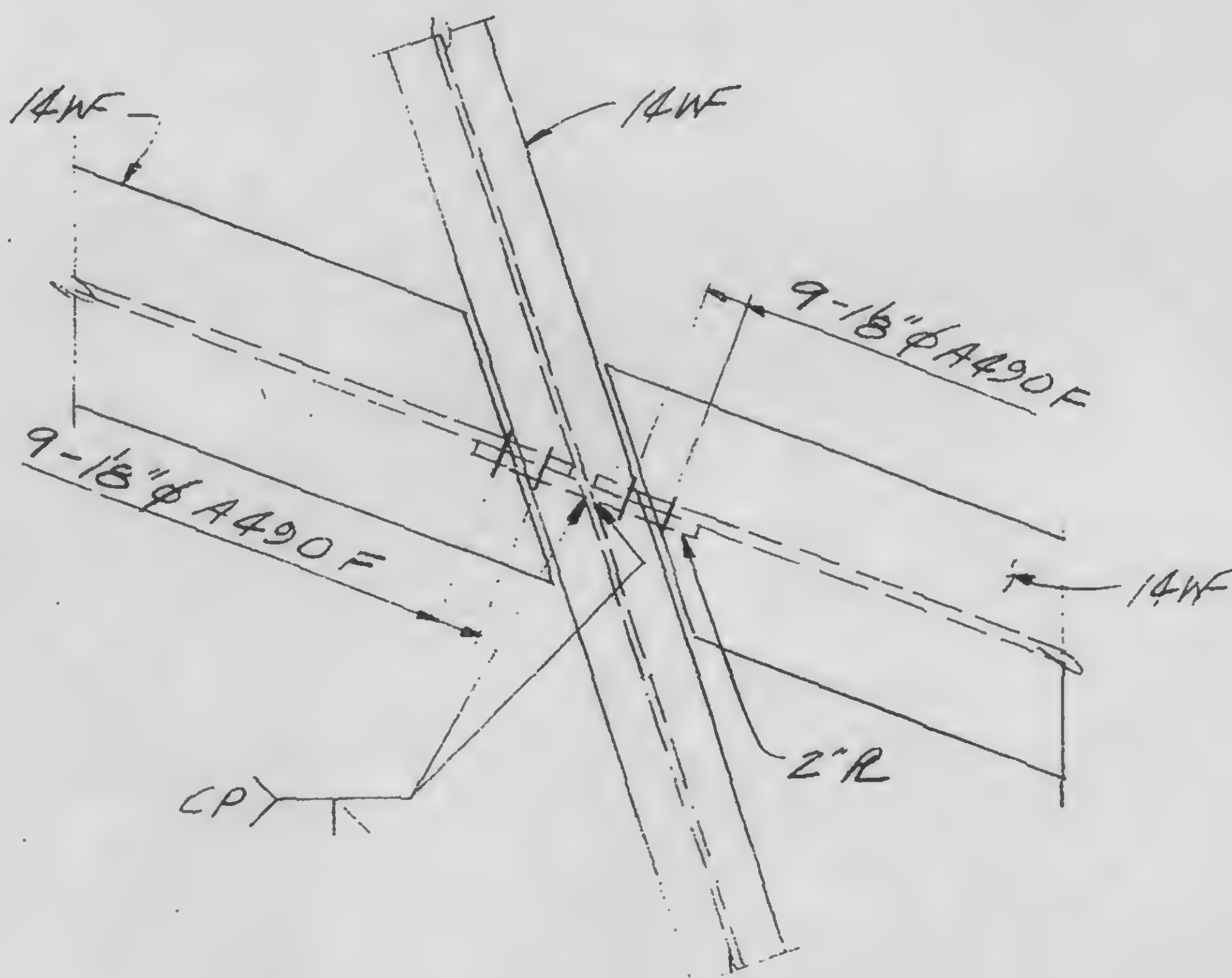
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13-K5.3-7



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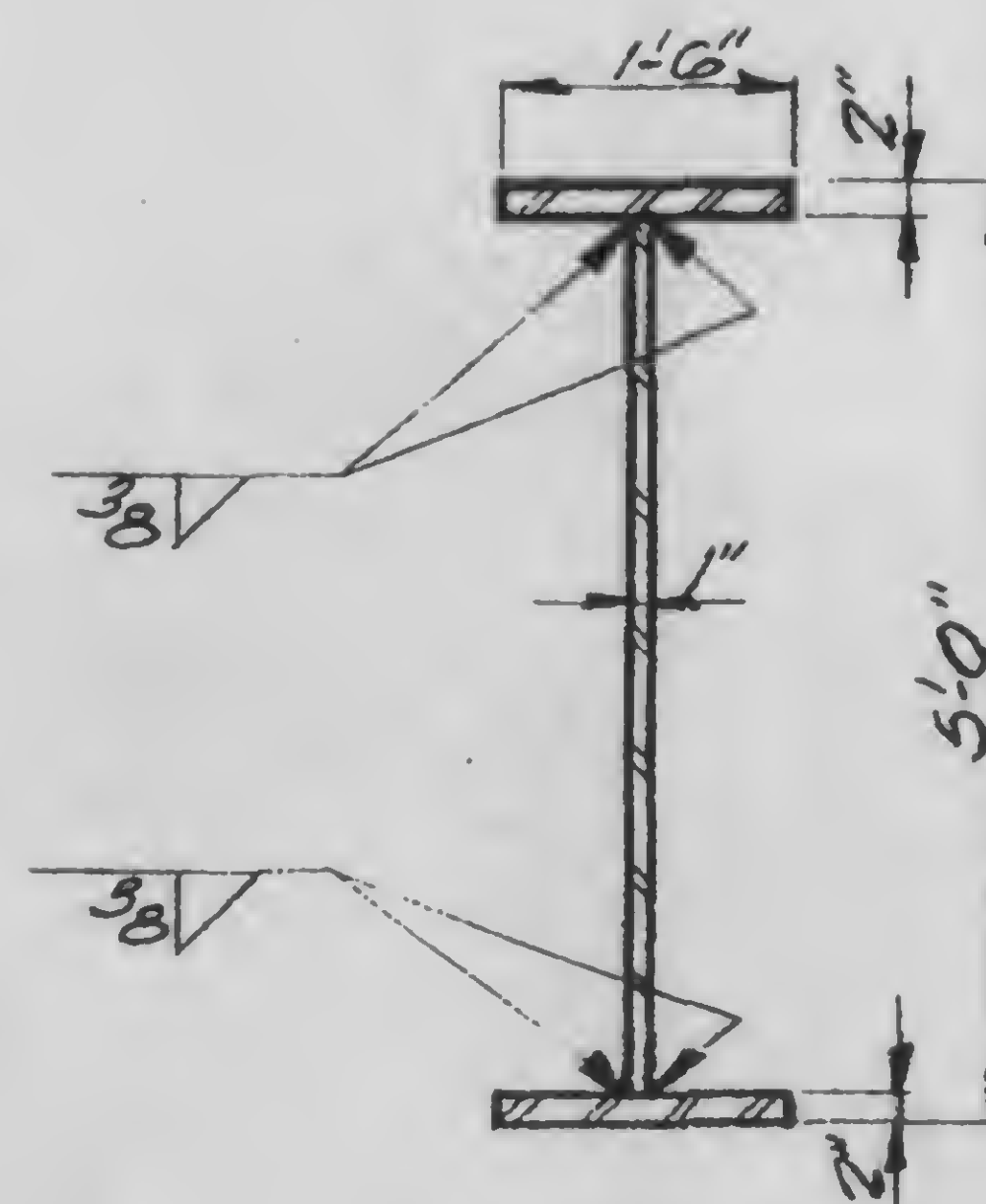
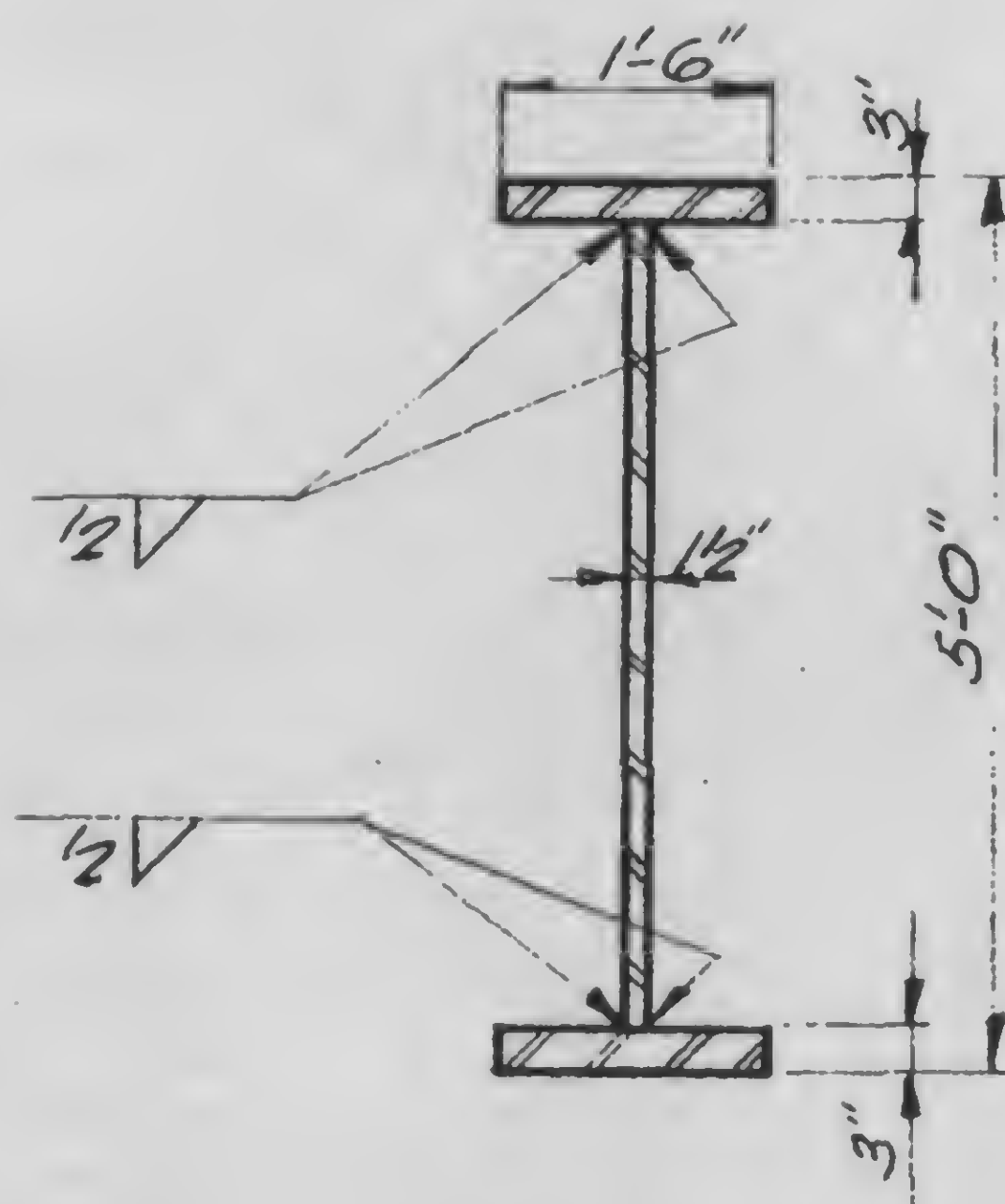
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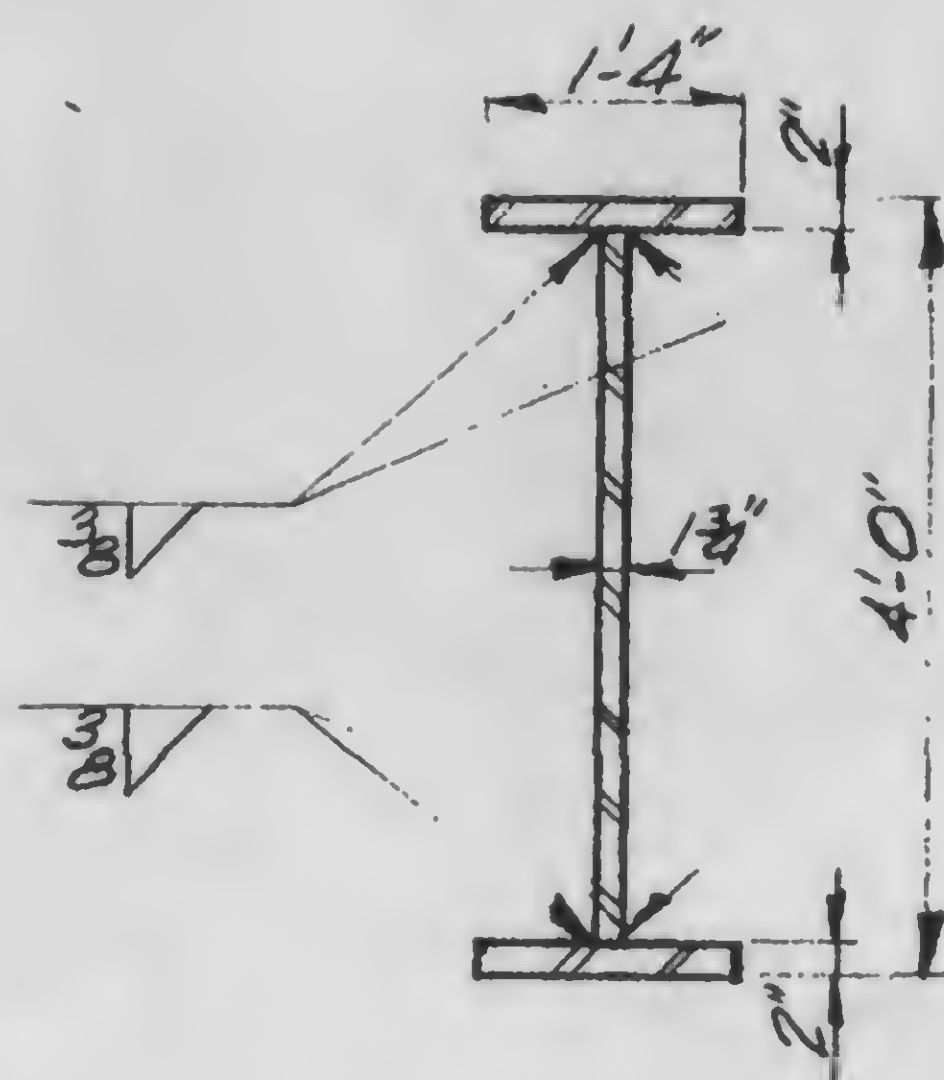
DATE 11-3-72

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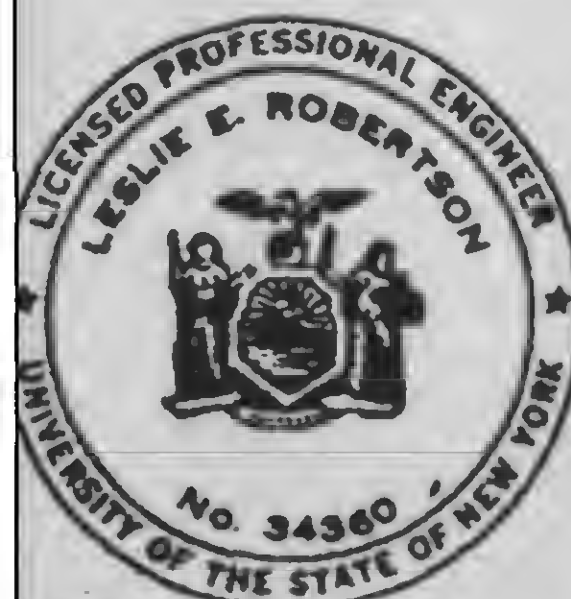
A B



5.4-1

C

13-K54-1



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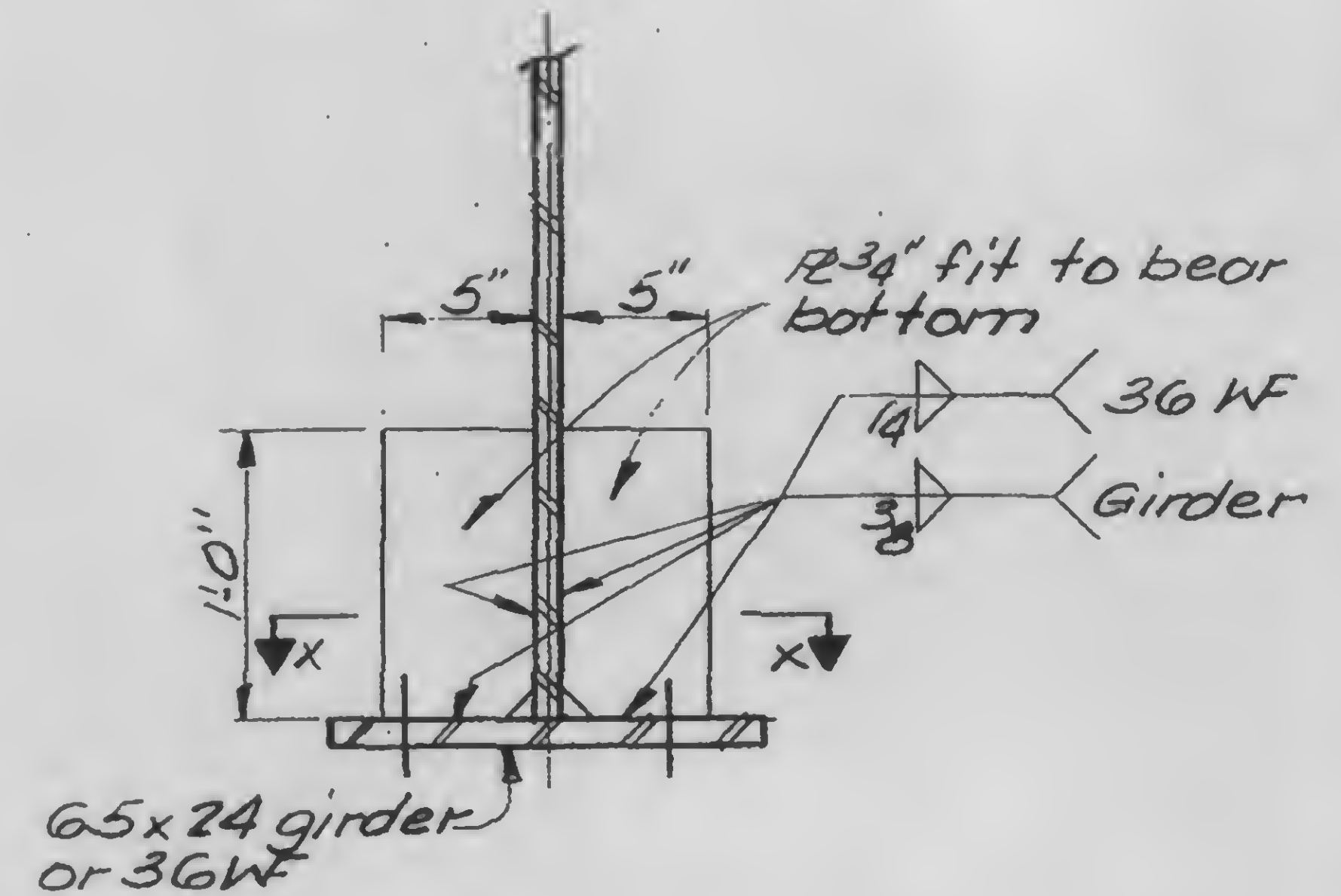
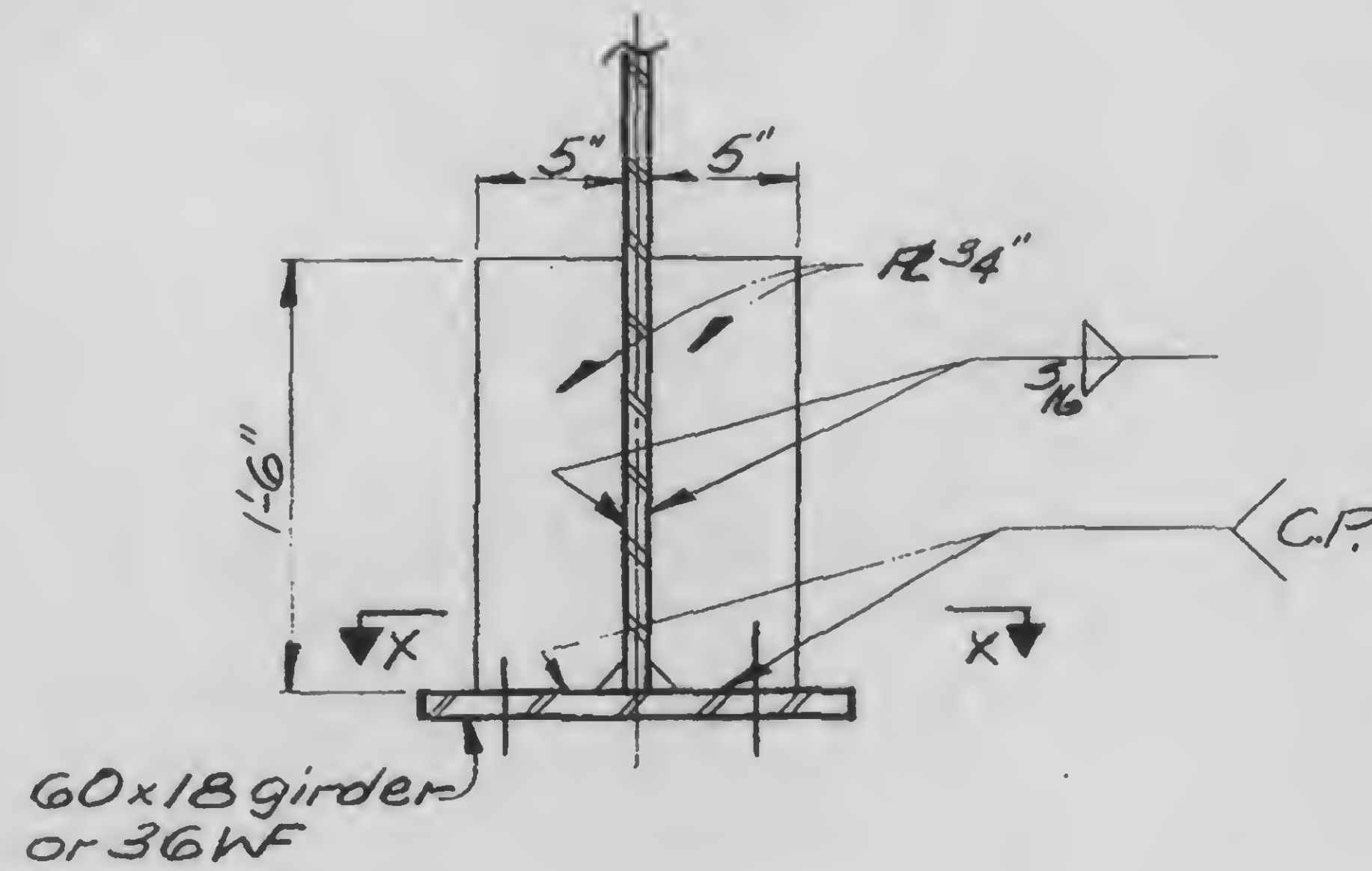
PROJECT THE WORLD TRADE CENTER

TITLE CONNECTIONS FOR FUTURE CONOPY

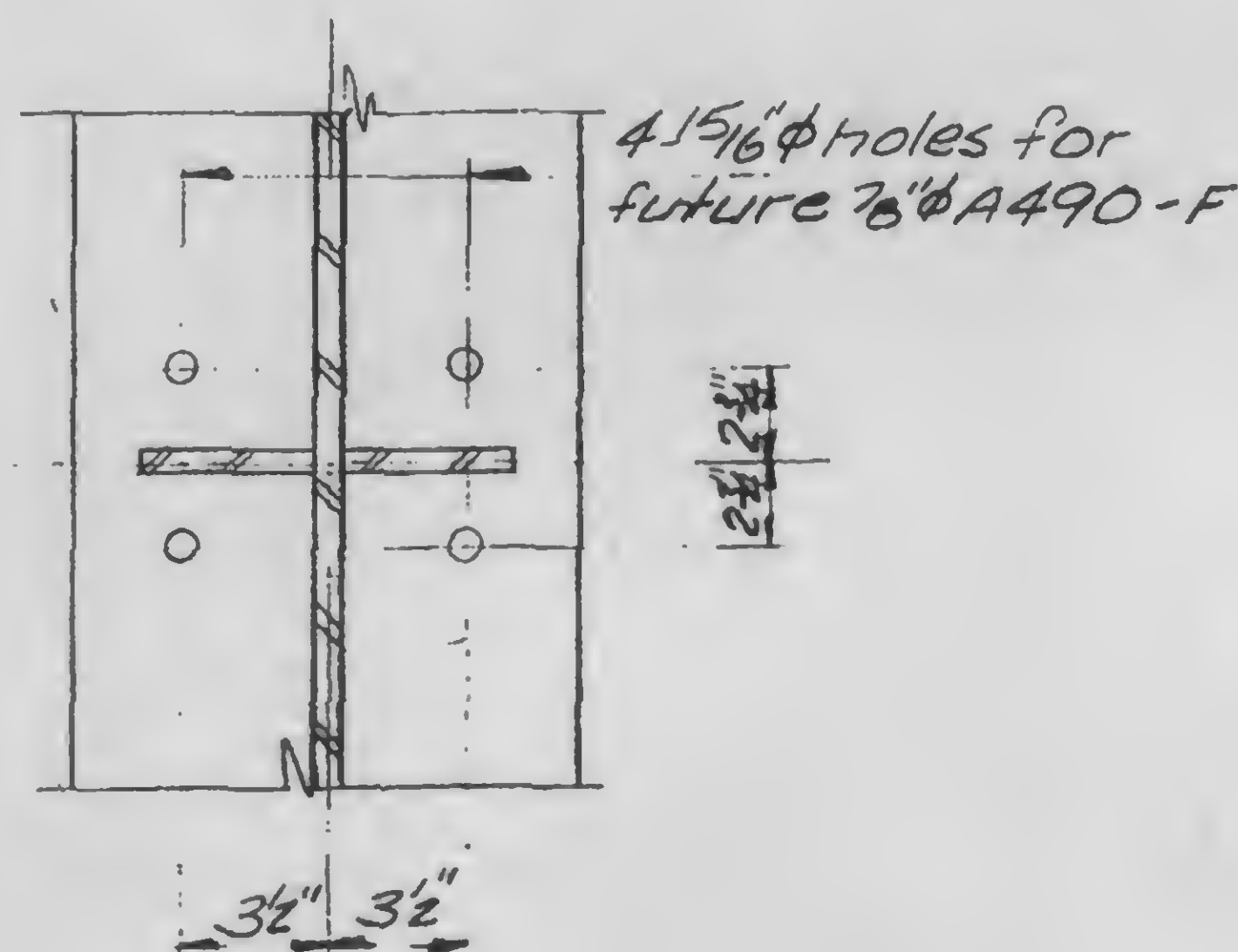
DATE 11-3-72

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A B



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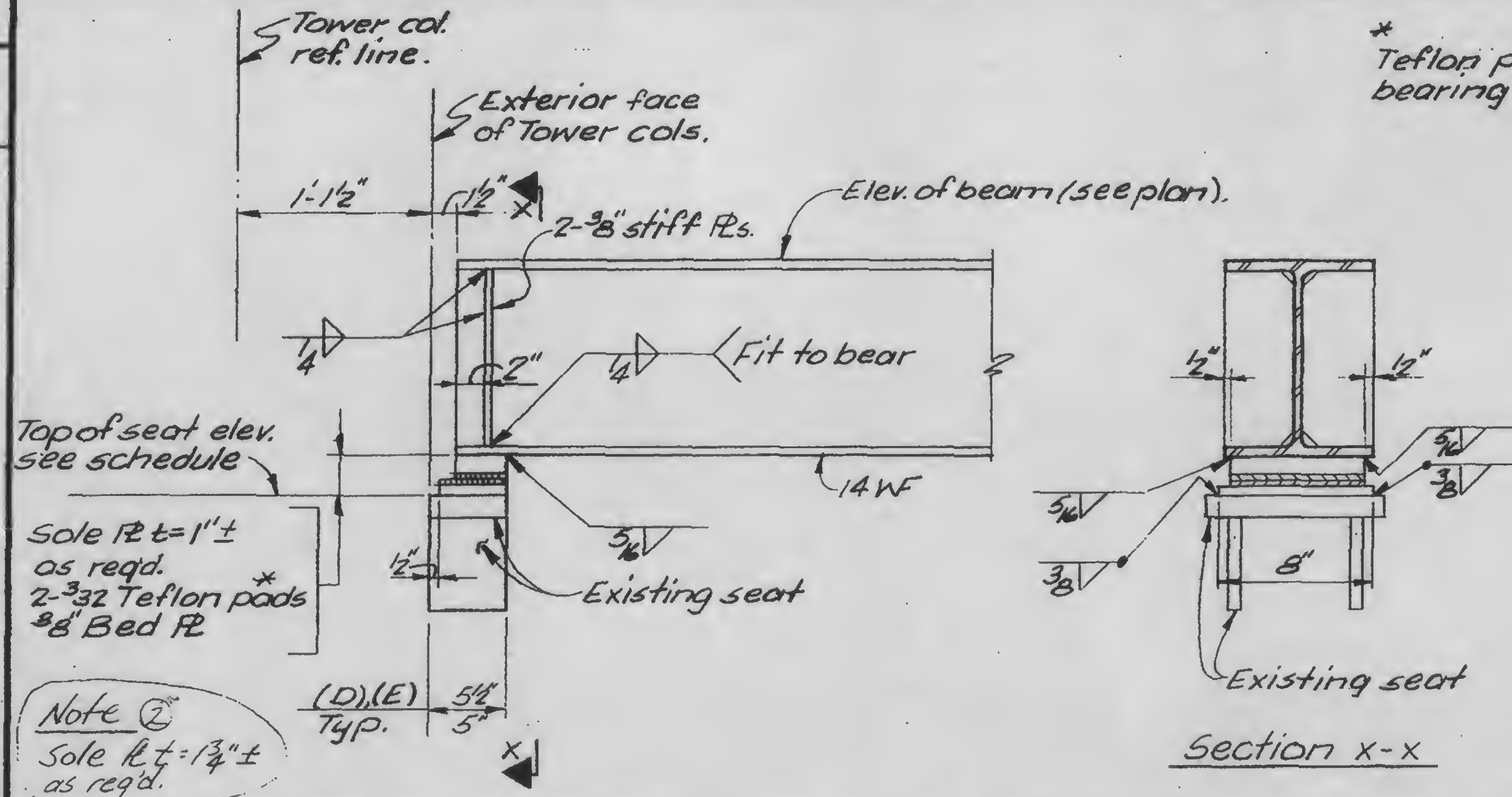
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PROJECT THE WORLD TRADE CENTER

TITLE SLIDE CONNECTIONS TOWER B

DATE 11-3-72

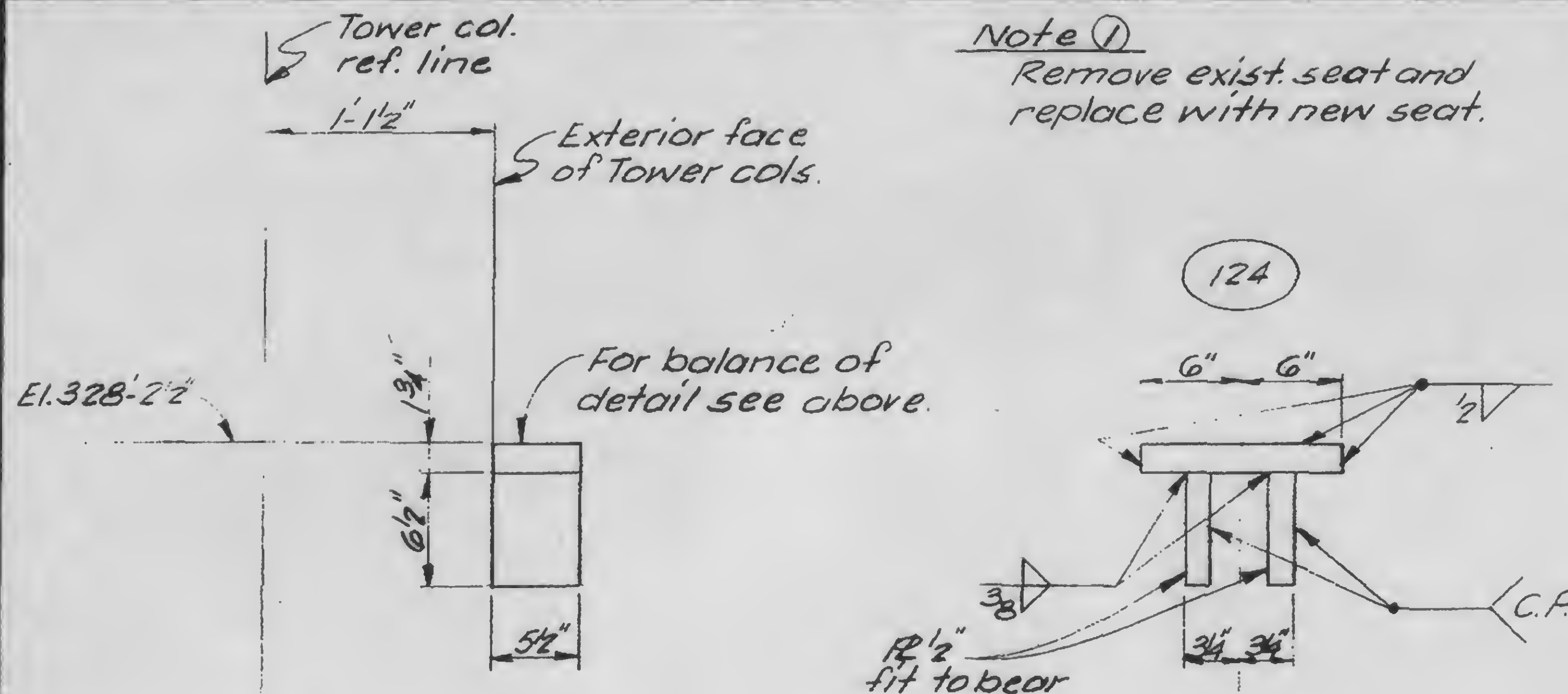
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construction
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Note ②
Sole P.S. t=1 3/4\" ± as reqd.

Note ①

Remove exist. seat and
replace with new seat.



Schedule

Detail Number	Elevation Top of Seat
② D	329'-3 5/8"
① E	328'-2 1/2"
F	324'-1"
G	322'-8 1/2"
H	318'-7"
J	317'-2 1/2"
K	313'-1"
M	311'-8 1/2"



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E

13-KG.1-1

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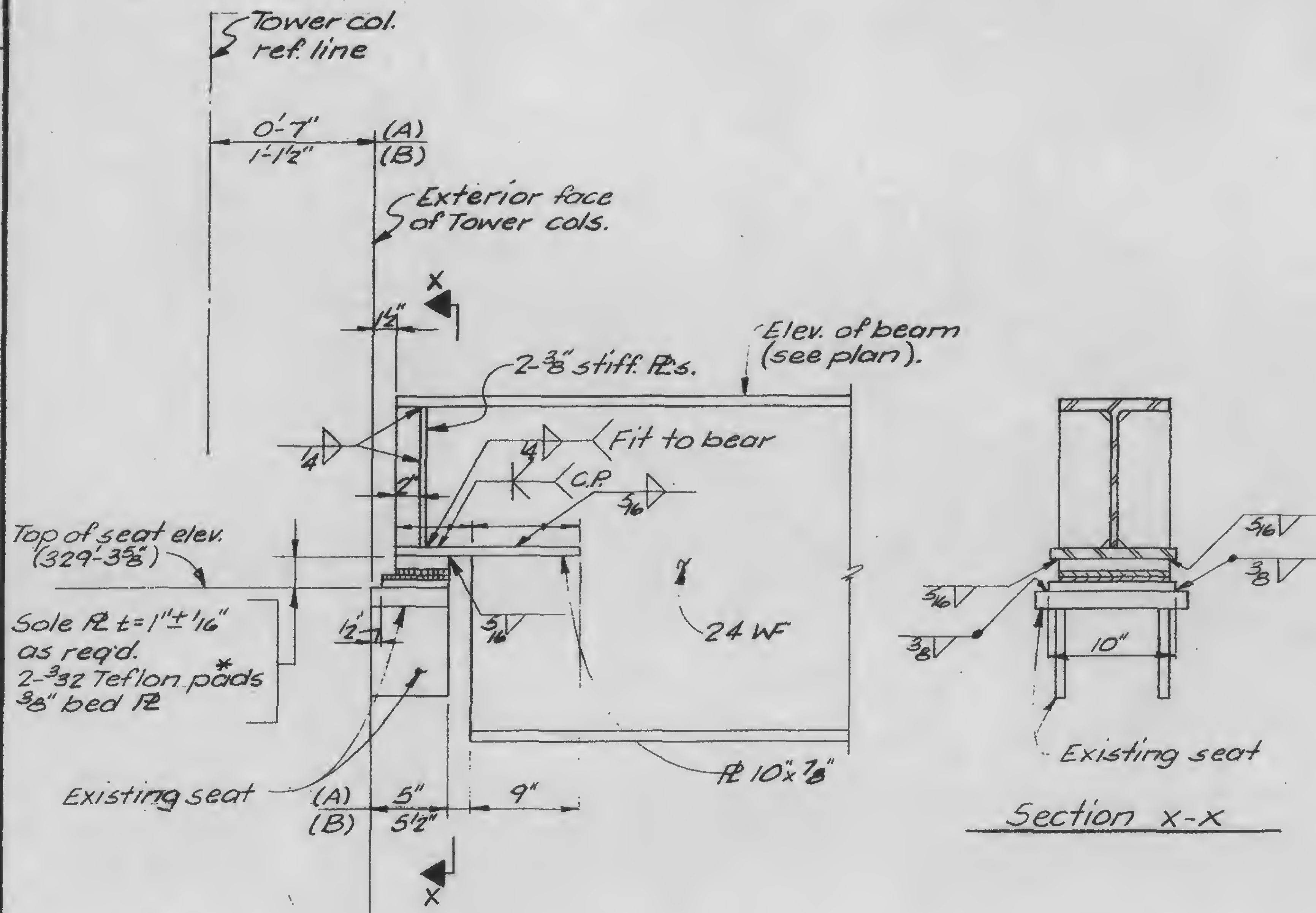
PROJECT THE WORLD TRADE CENTER

TITLE SLIDE CONNECTIONS TOWER B

DATE 11-3-72

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* Teflon pads to have a bearing capacity of 2000 psi.



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A

B

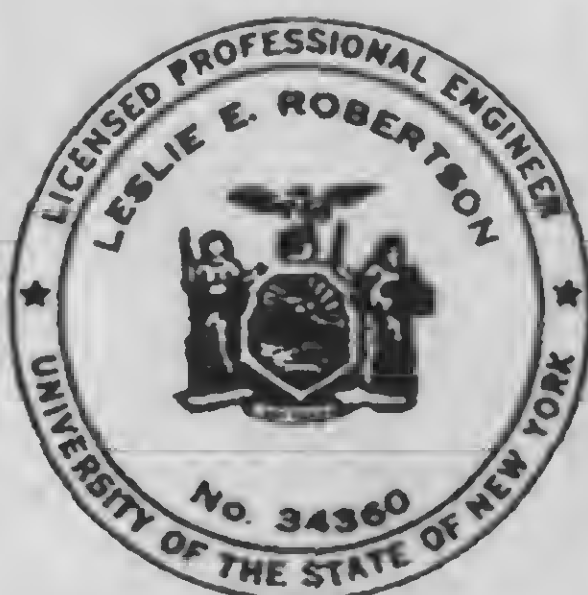
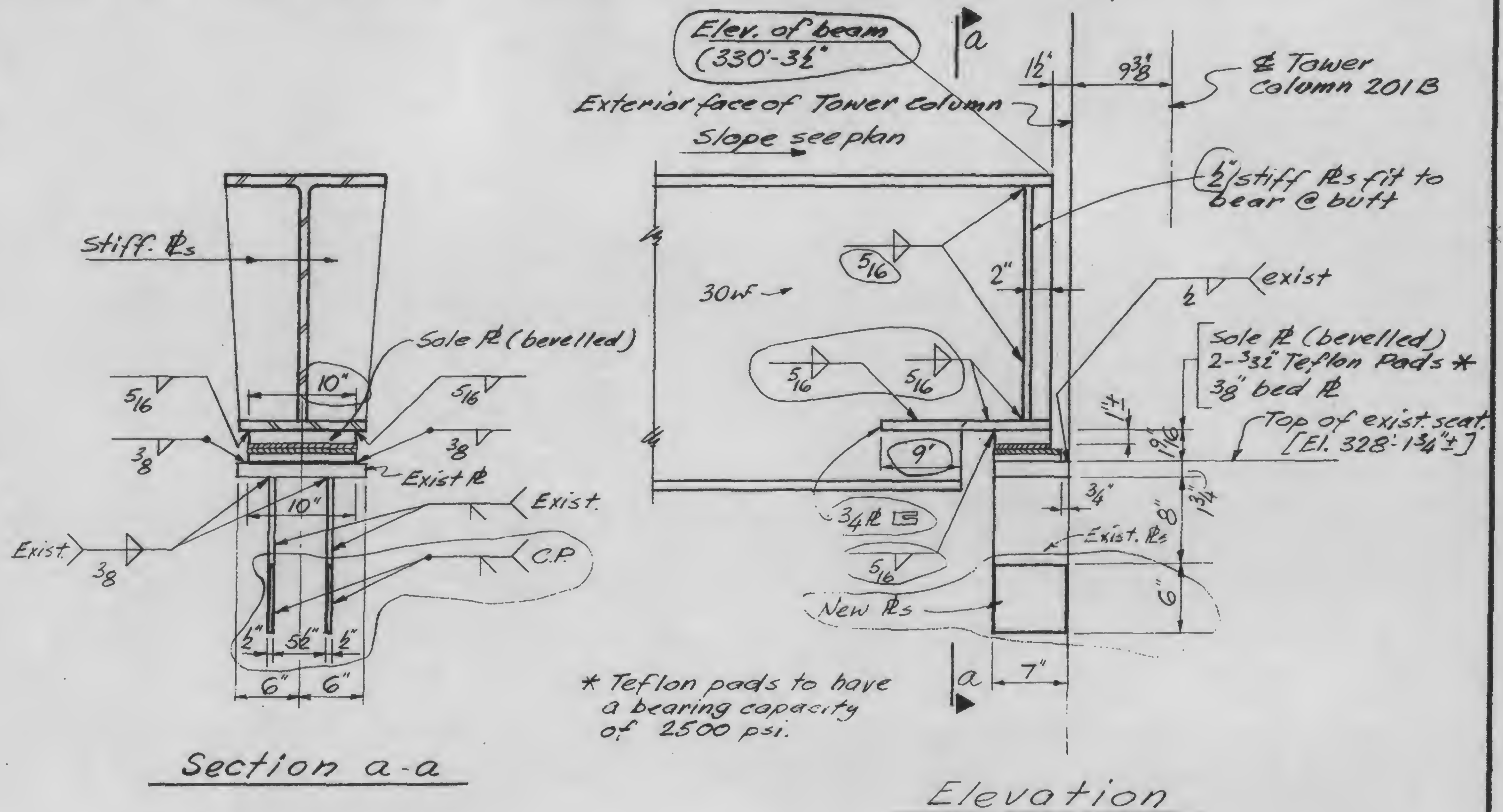
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PROJECT THE WORLD TRADE CENTER

TITLE SLIDE CONNECTION Tower B

DATE 11-3-72

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TITLE *SLIDE CONNECTIONS*

DATE 11-20-72

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Remove exist
beam as indicated

$\overline{C}$ ▼ Top of beam
El. 330'-4 1/2"

Exist 21WF
See 12-JK4-20
Detail 1

A

d

B

Remove exist beam
as indicated

Top of beam
E1. 330'-3 1/2"
21 WF
See 12-JK4-20
Detail 2

El. varies

Typ γ $\frac{1}{4}$

2-5" ϕ 5-

Fit to
bear 5_{H}

1. d

a

Top & bot PEs for
Detail - 1 only —

1" Sole Pl
2-32" Teflon pads*
38" Bed Pl

[illegible]

4-5" bolts
(A325 frict.
type)

£ of seat

2-10s 7" x 38"
x 0-7" long

a

6

C

13-K6.1-4



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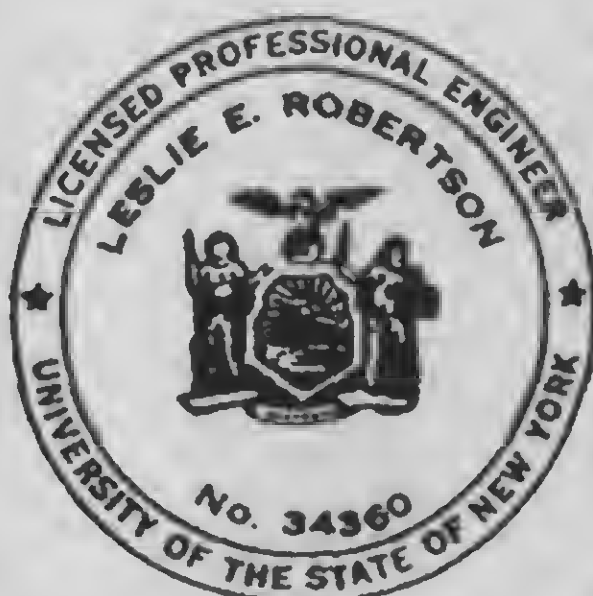
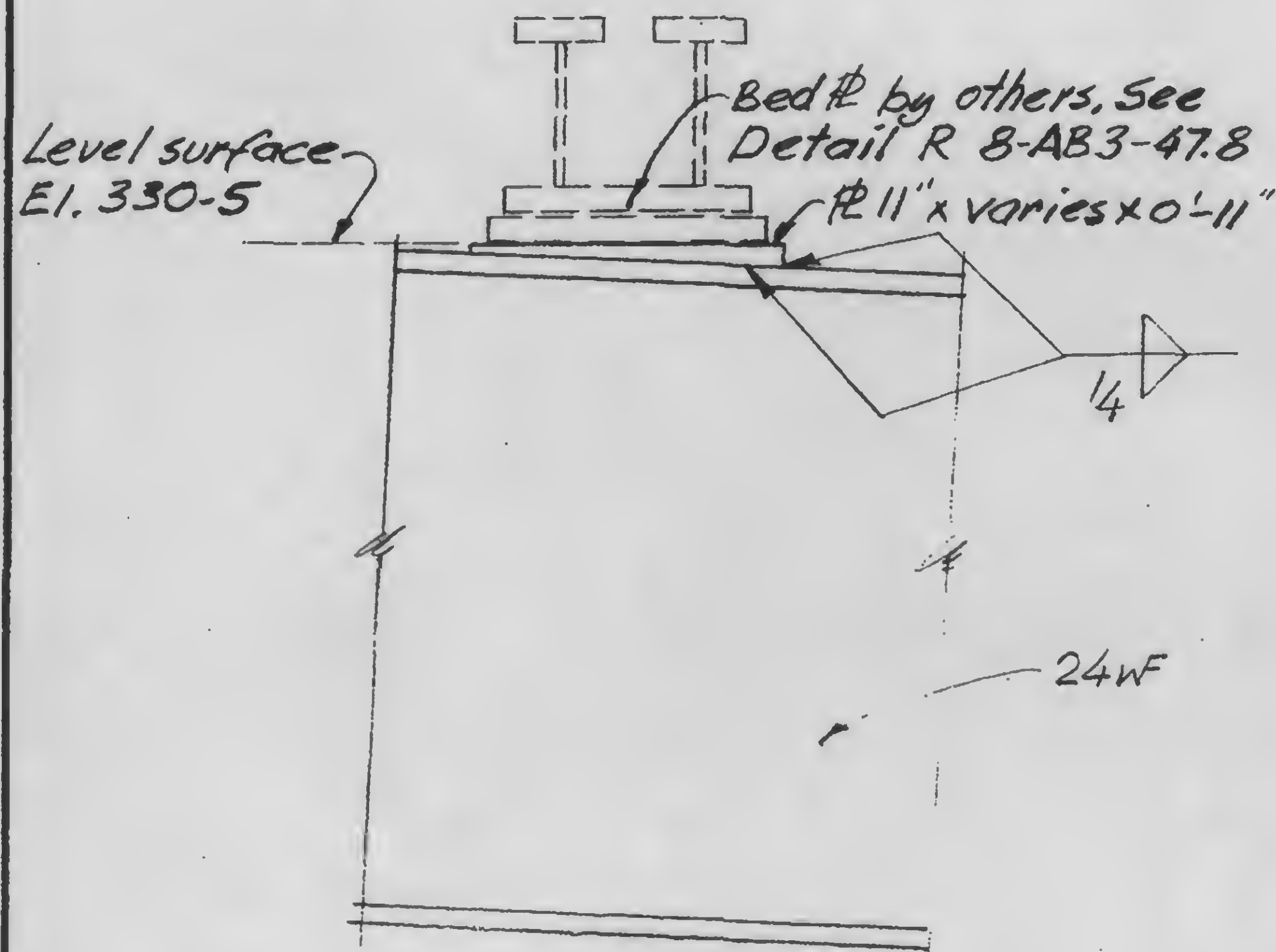
TITLE

SLIDE CONNECTION

DATE

4-20-73

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A

13-K6.1-5

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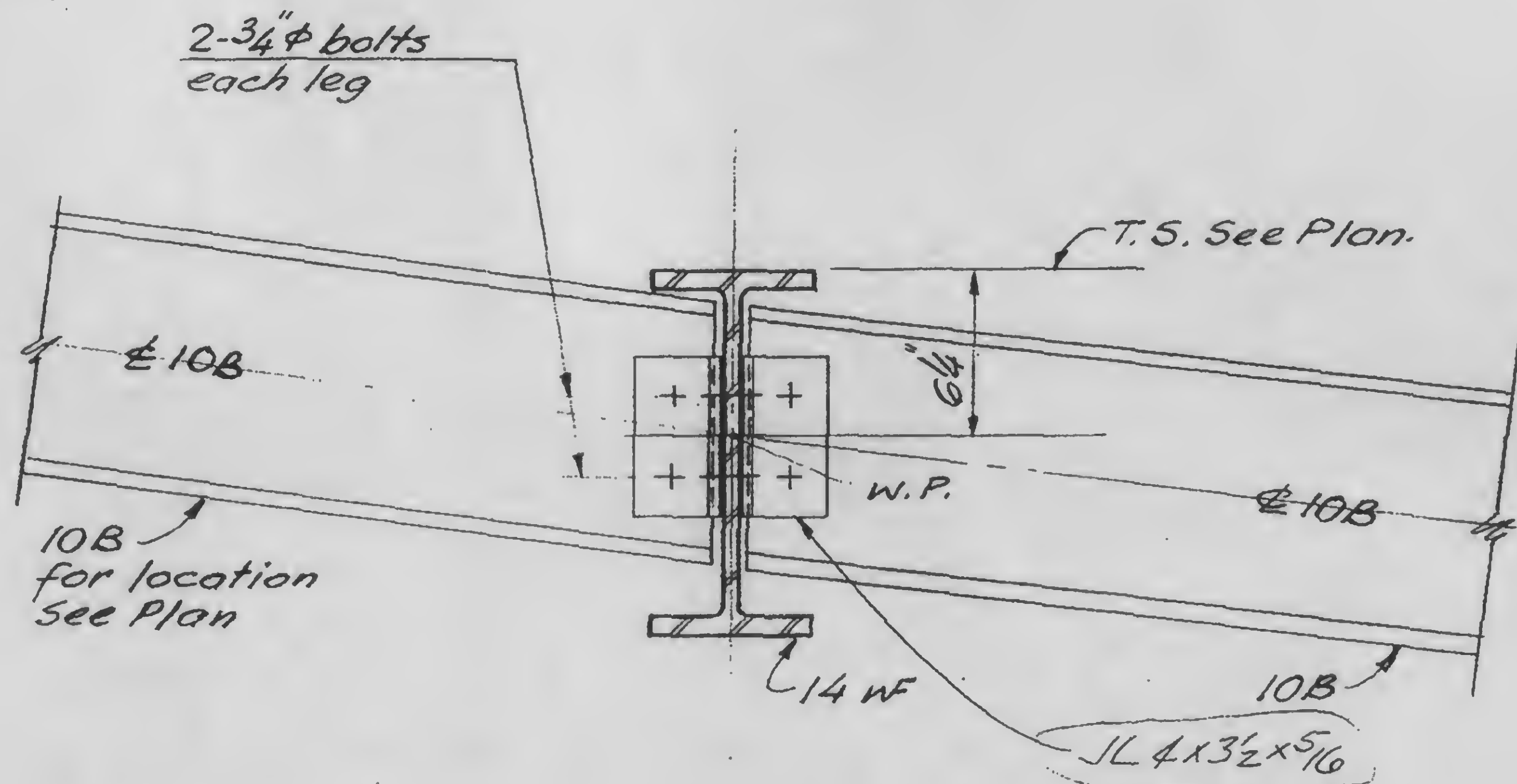
PROJECT THE WORLD TRADE CENTER

TITLE BEAM CONNECTION DETAIL AT STAIR

DATE 11-3-72

REVISIONS

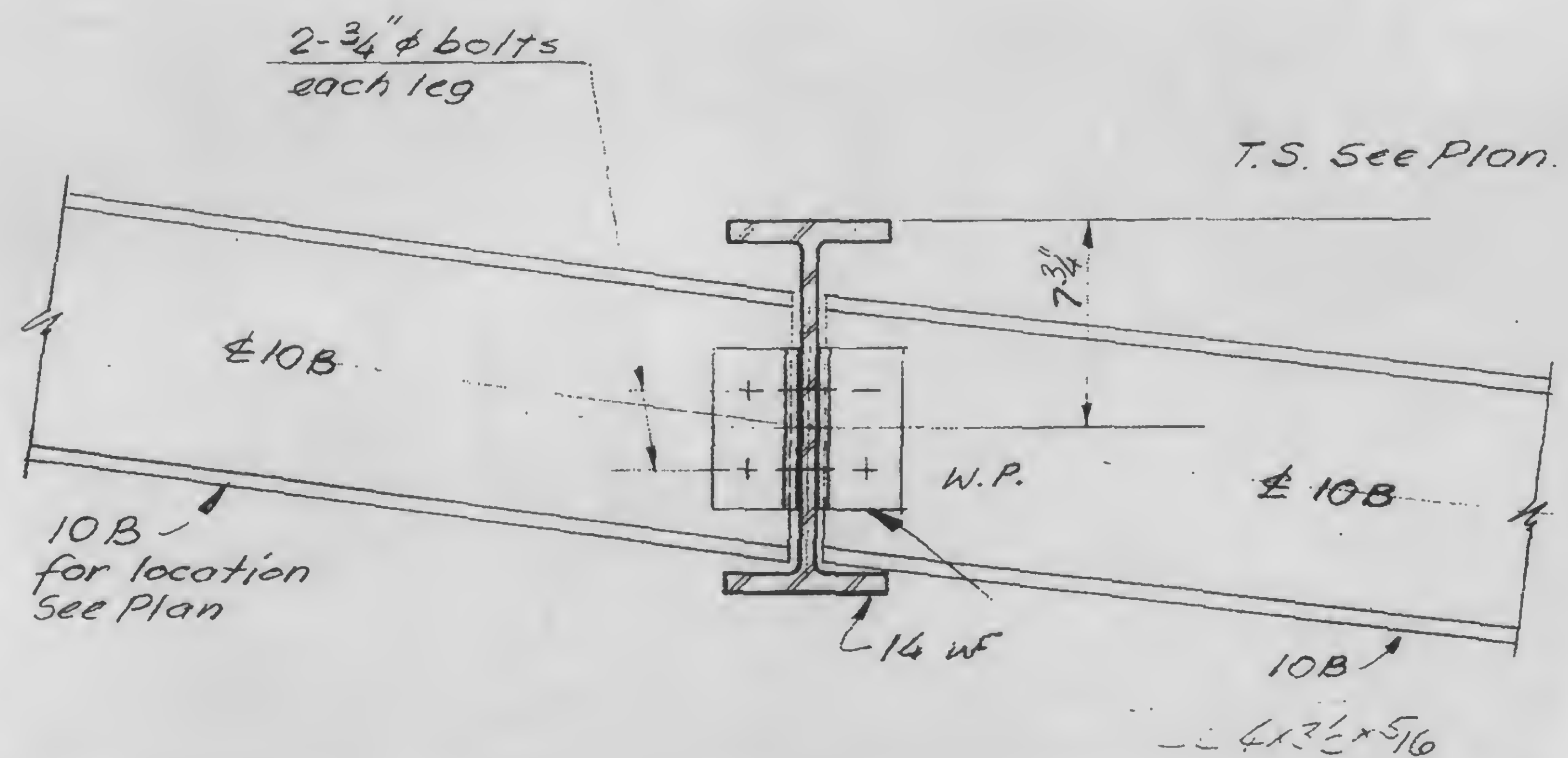
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X

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B



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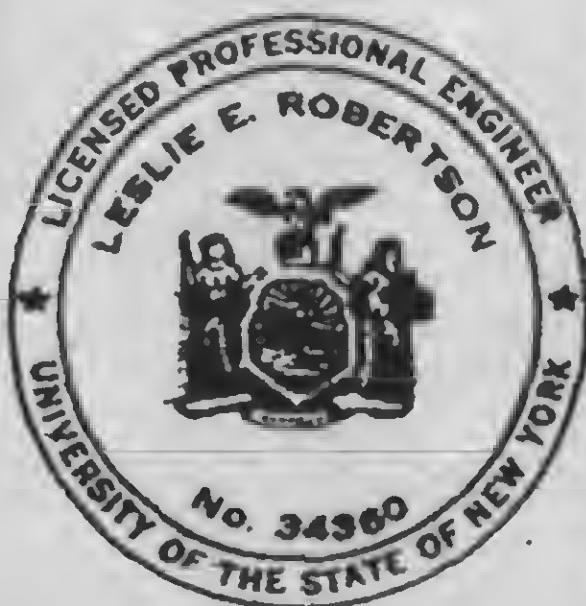
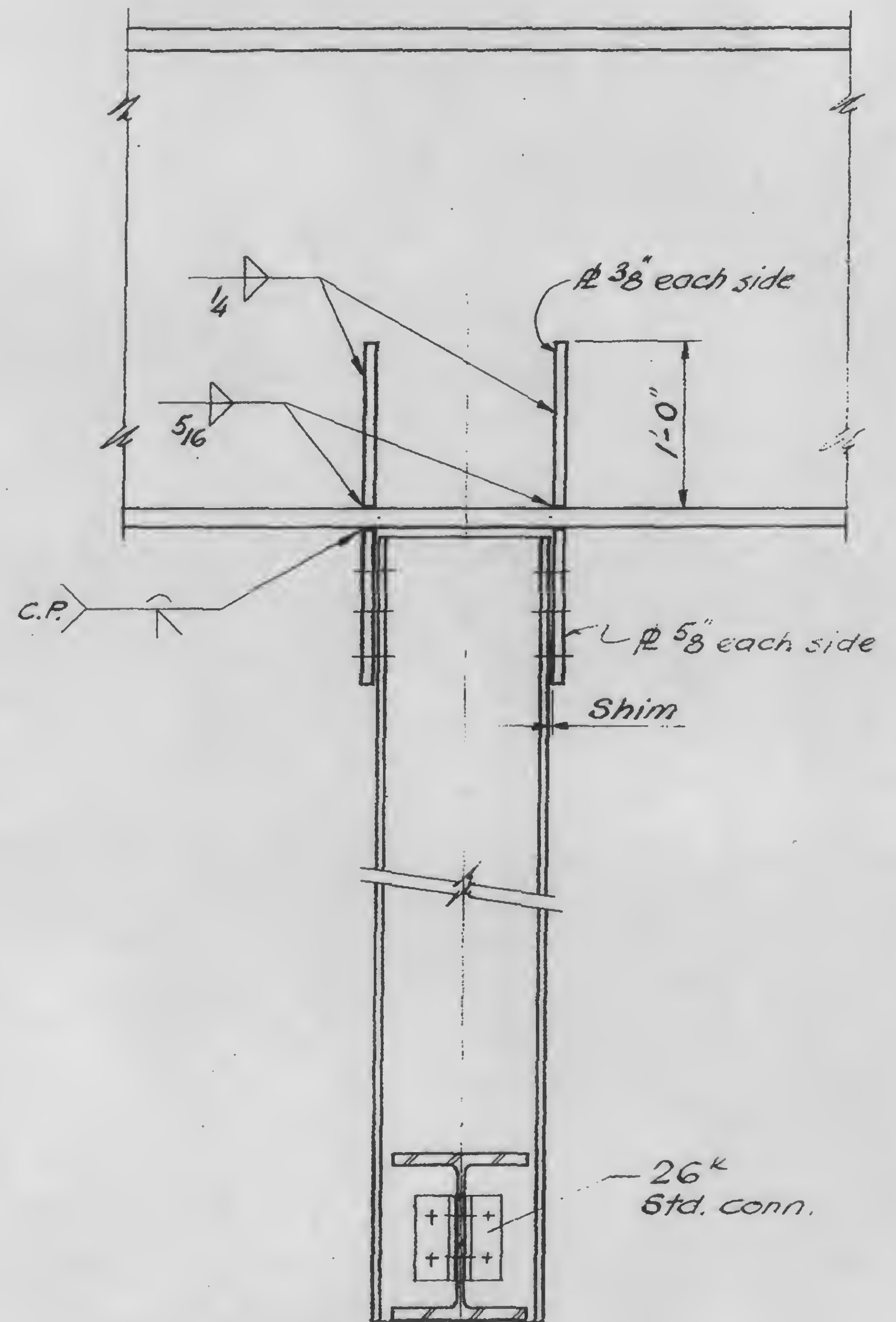
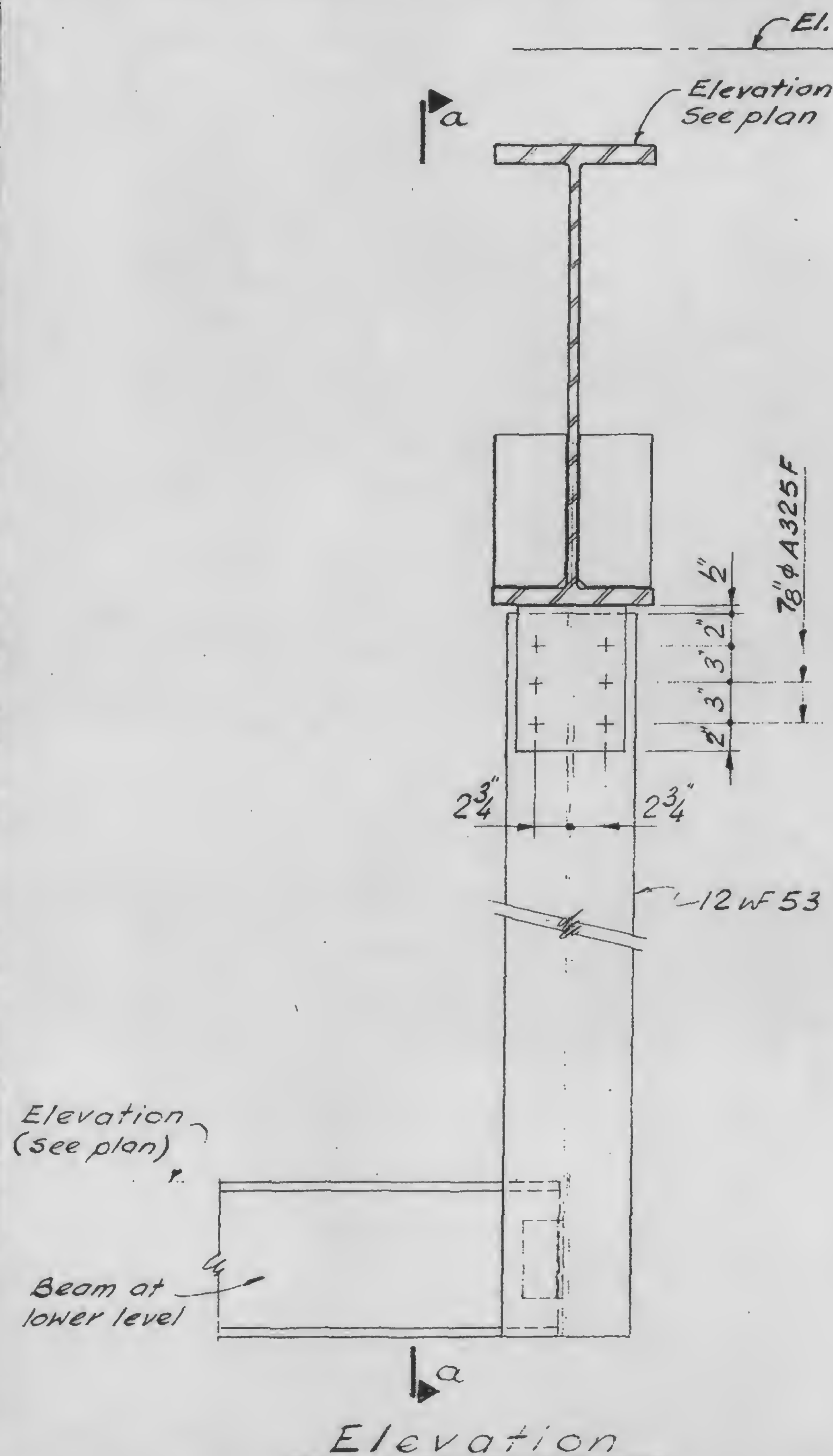
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TITLE DETAIL OF HANGERS AT STAIR

DATE 11-3-72

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Elevation

Section a-a

13-K6.2-2

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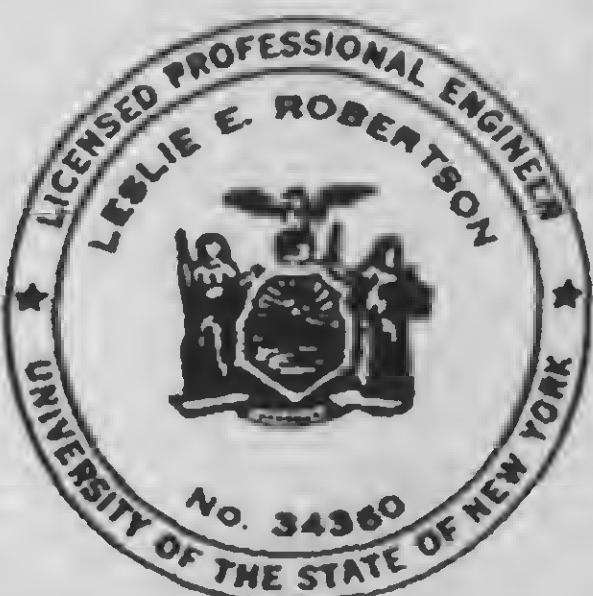
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TITLE DETAILS TO EXISTING AT STAIR

DATE 11-3-72

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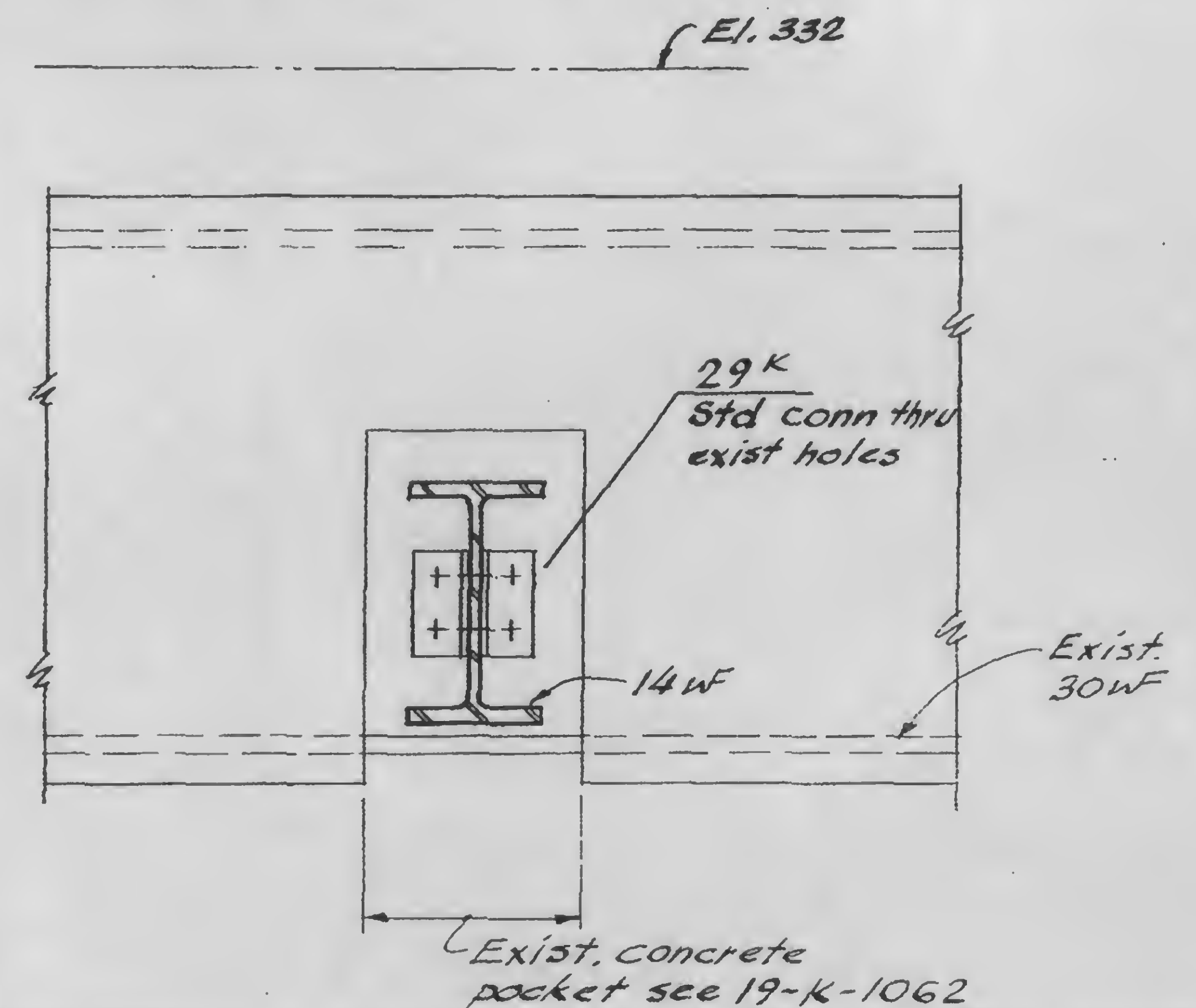
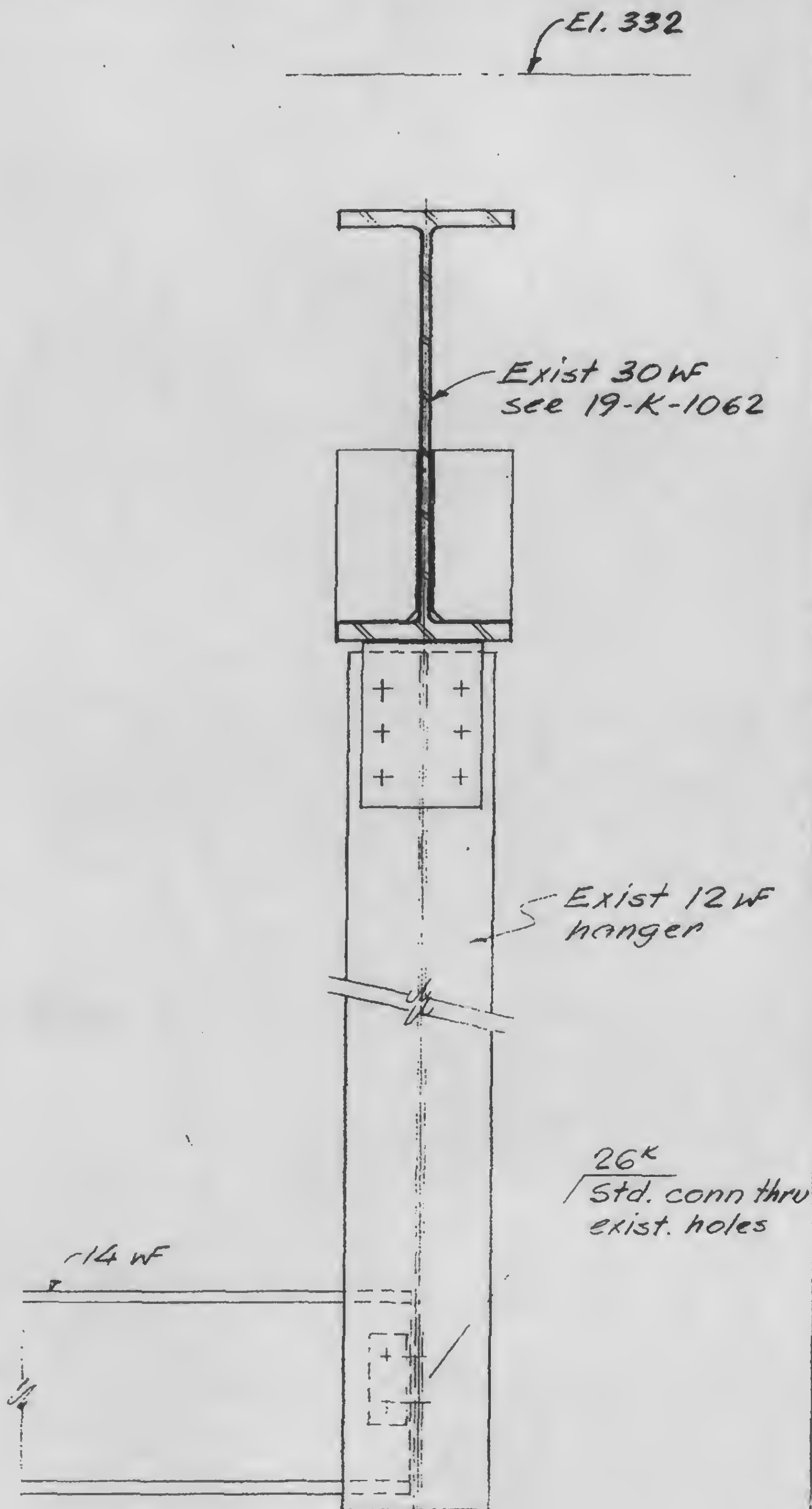
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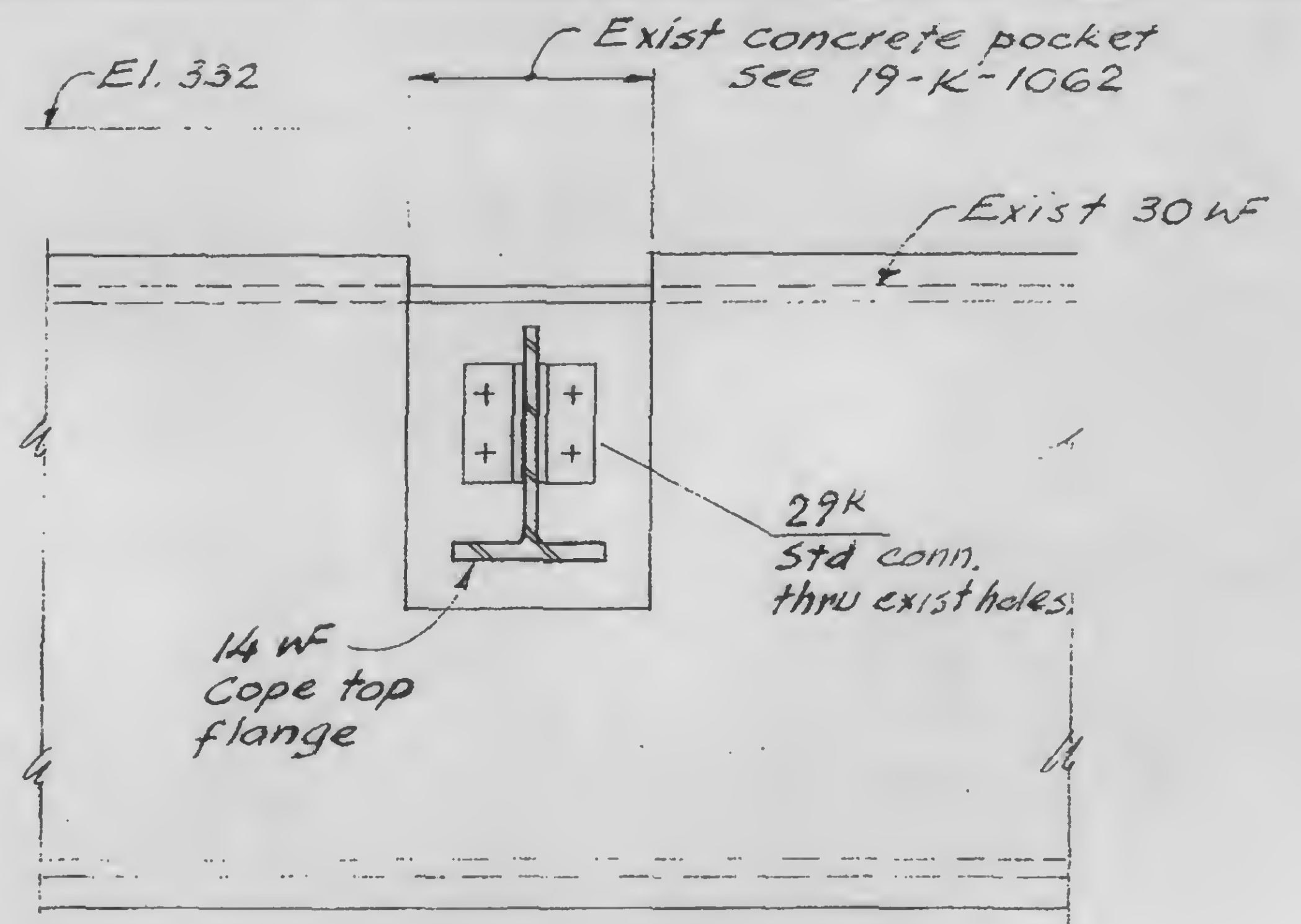
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13-K6.2-3

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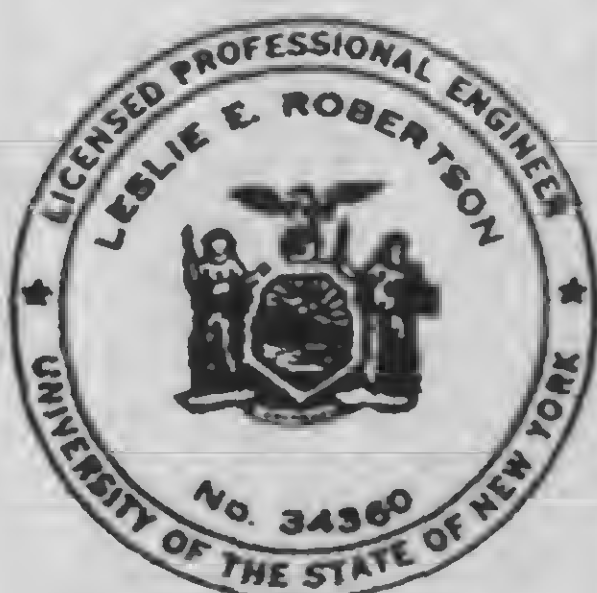
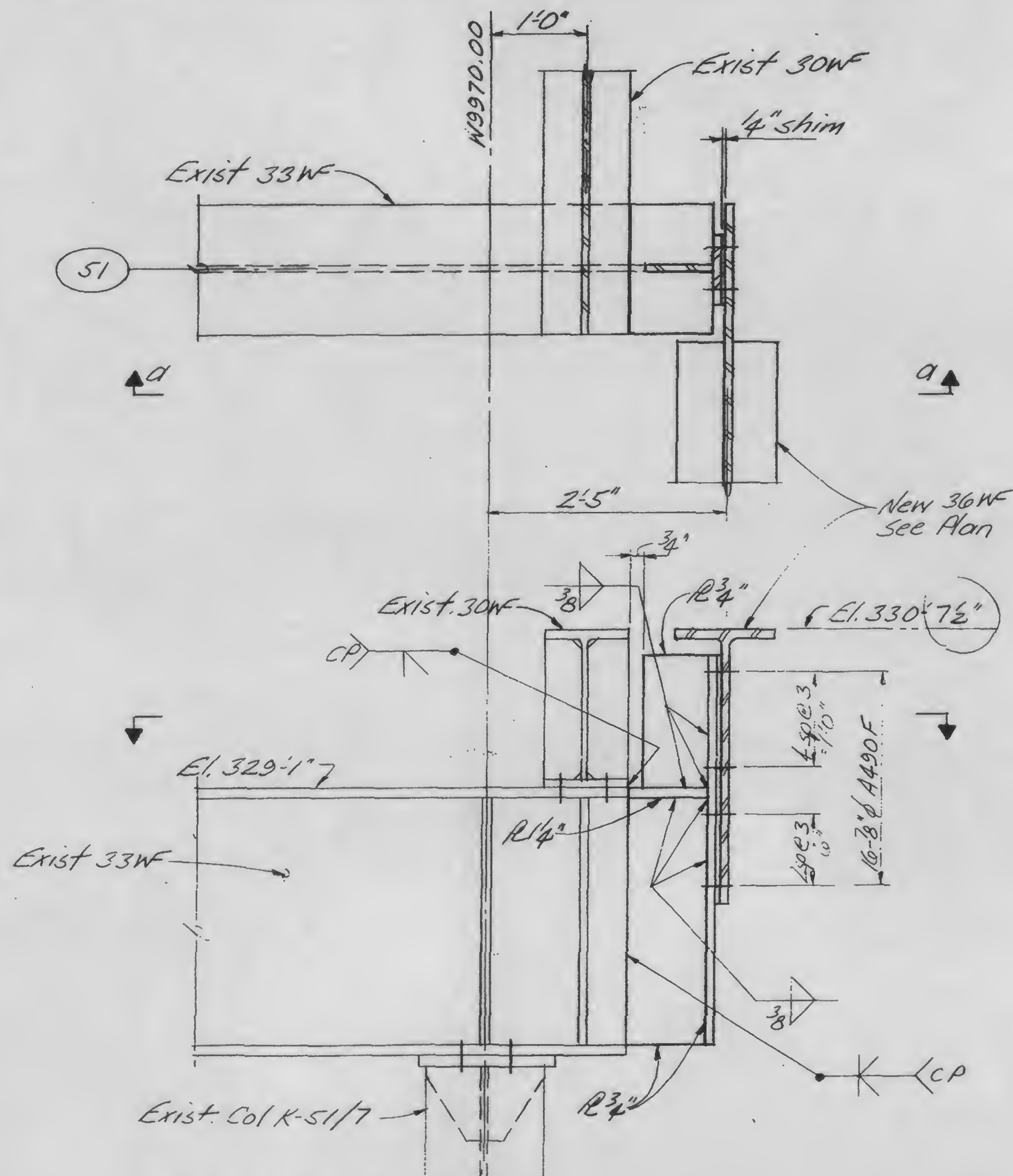
TITLE DETAIL TO EXISTING AT STAIR

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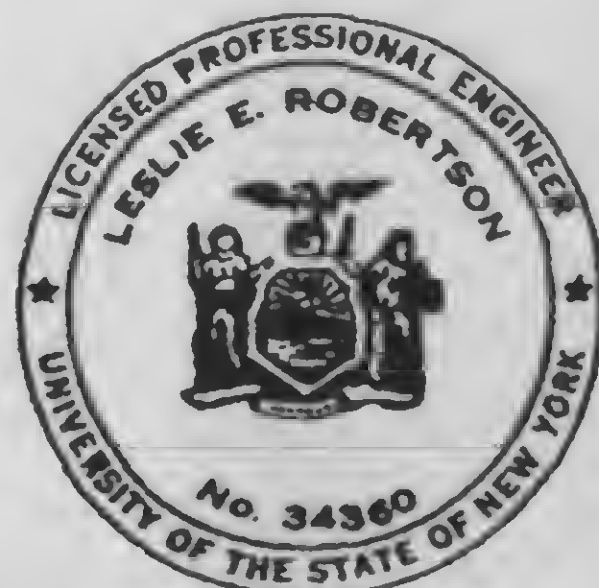
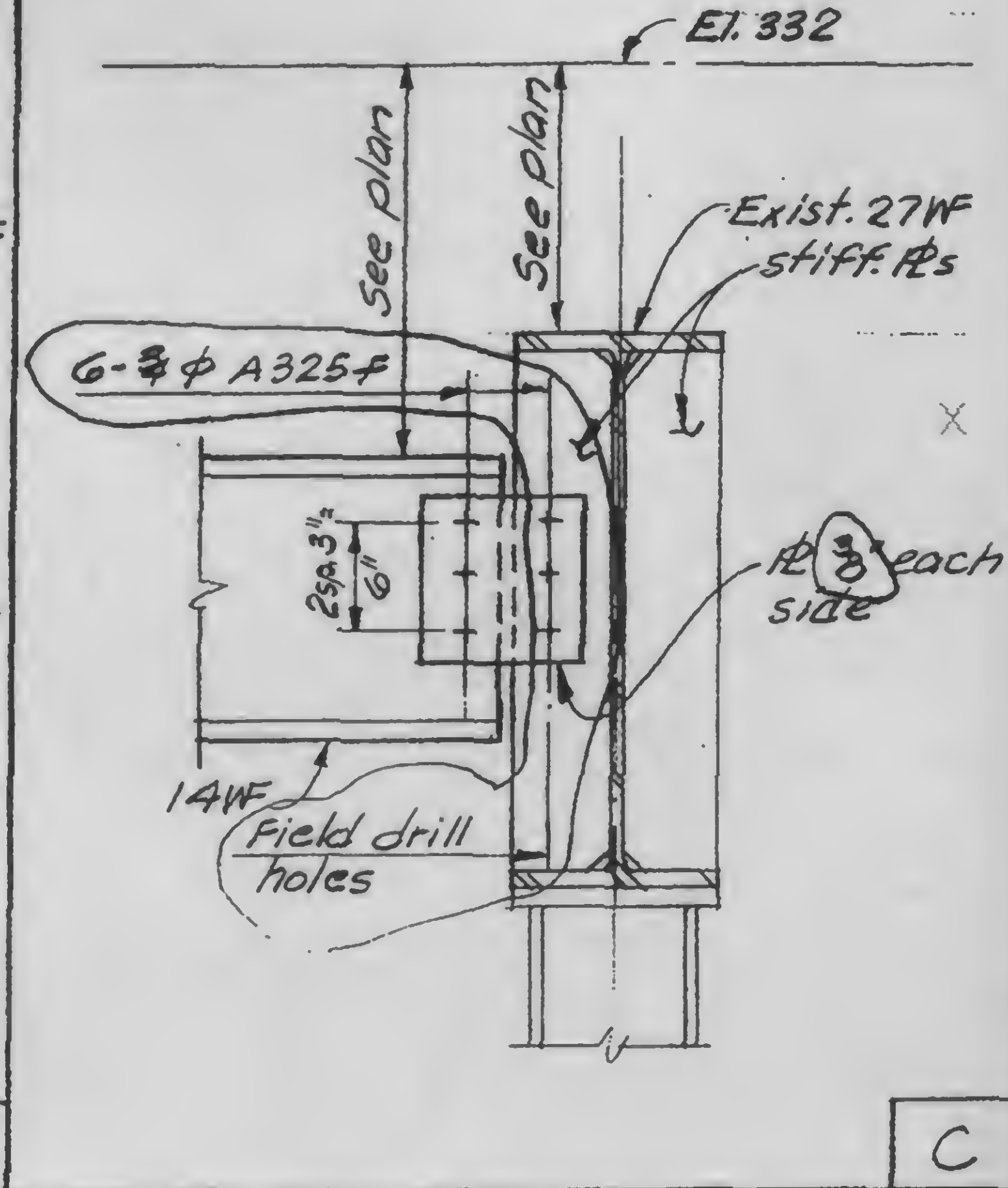
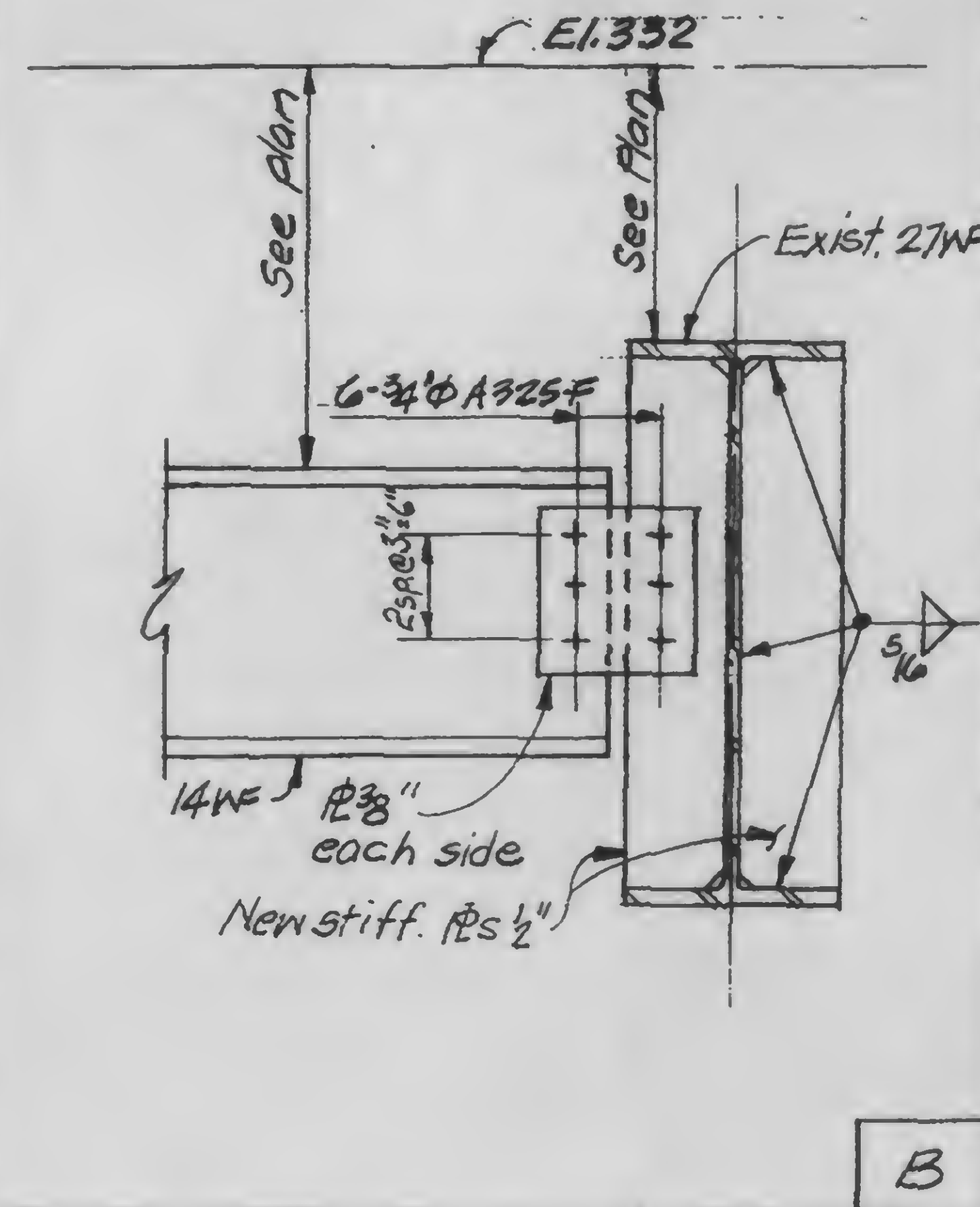
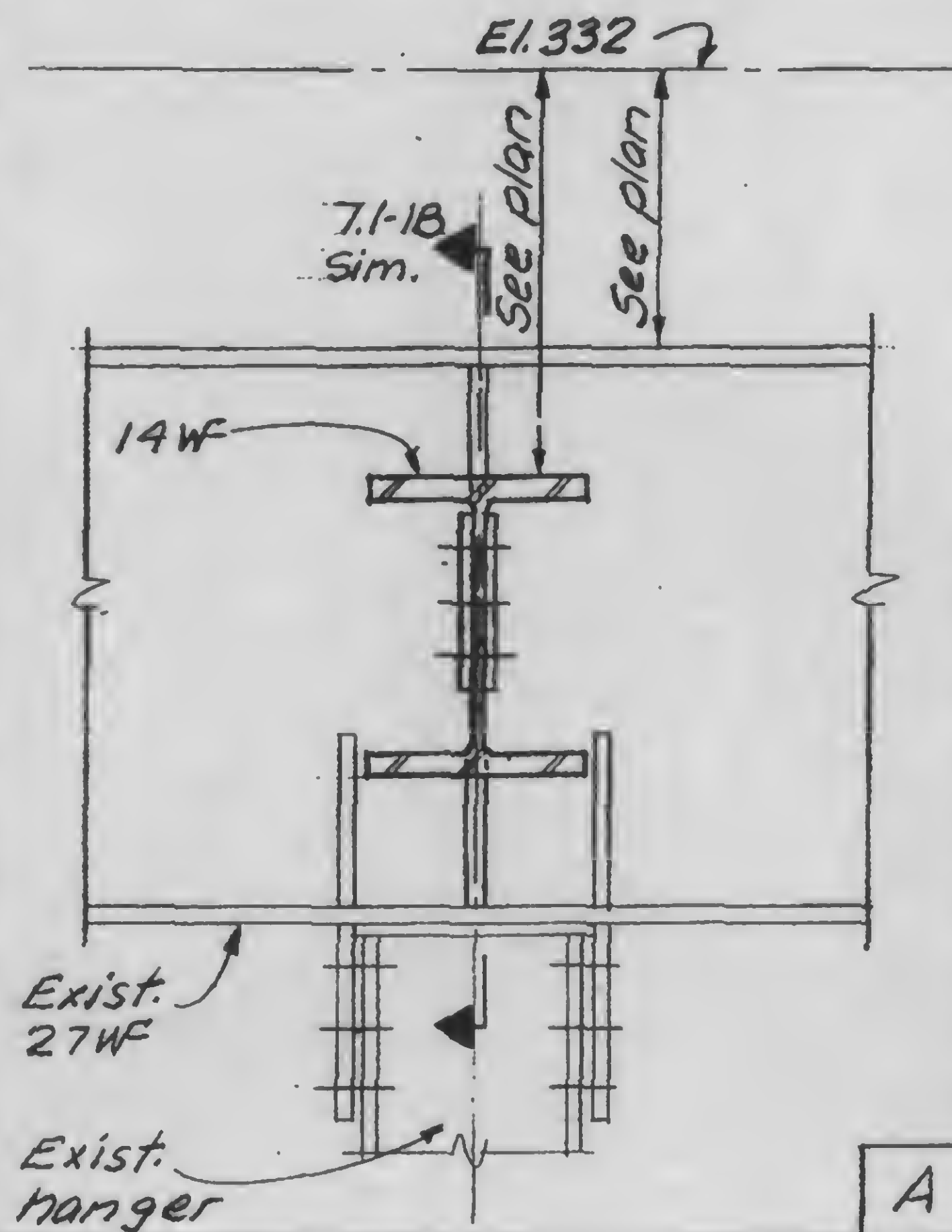
TITLE BEAM CONNECTIONS AT EXISTING

DATE 11-3-72

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A.L. Franqui

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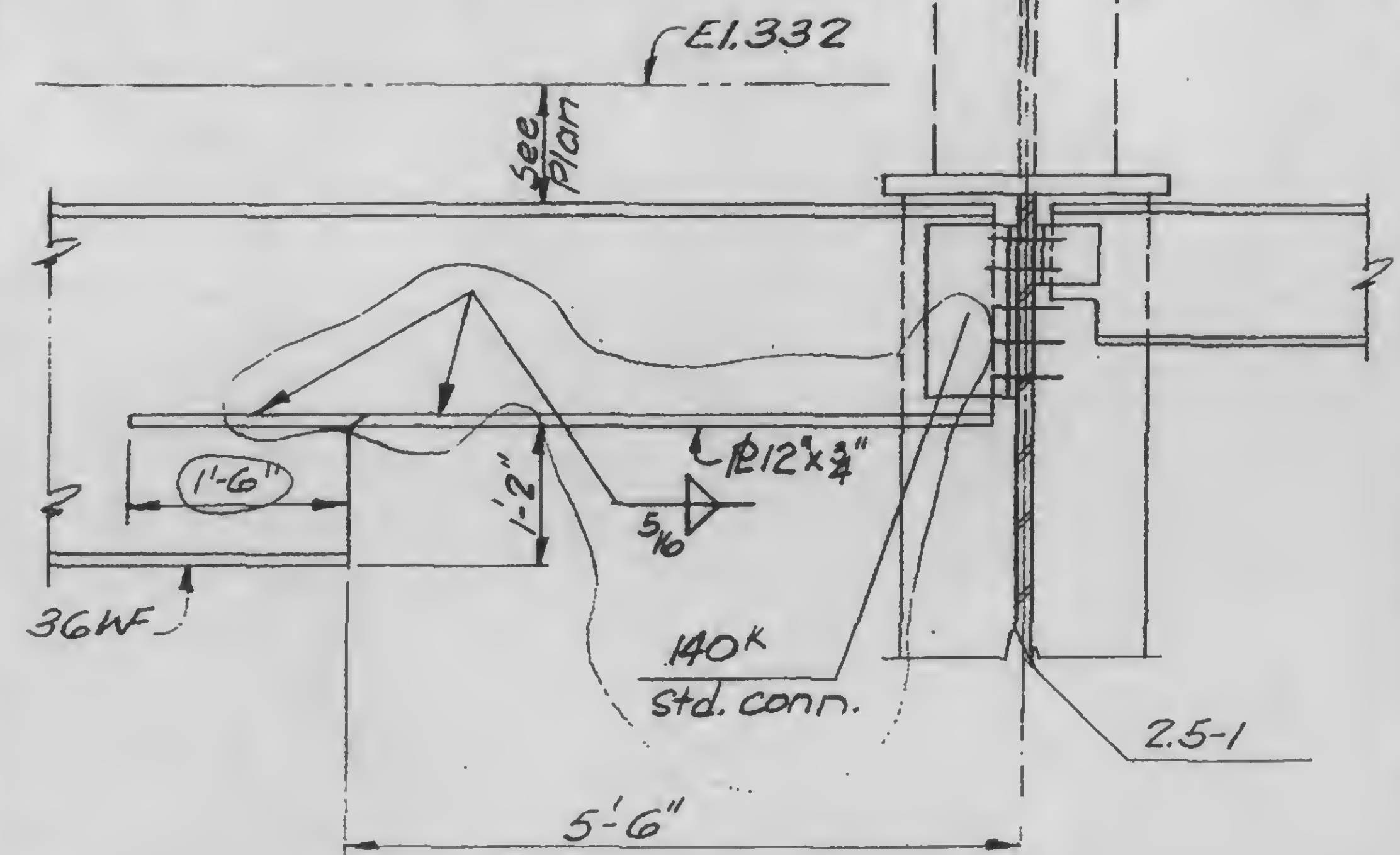
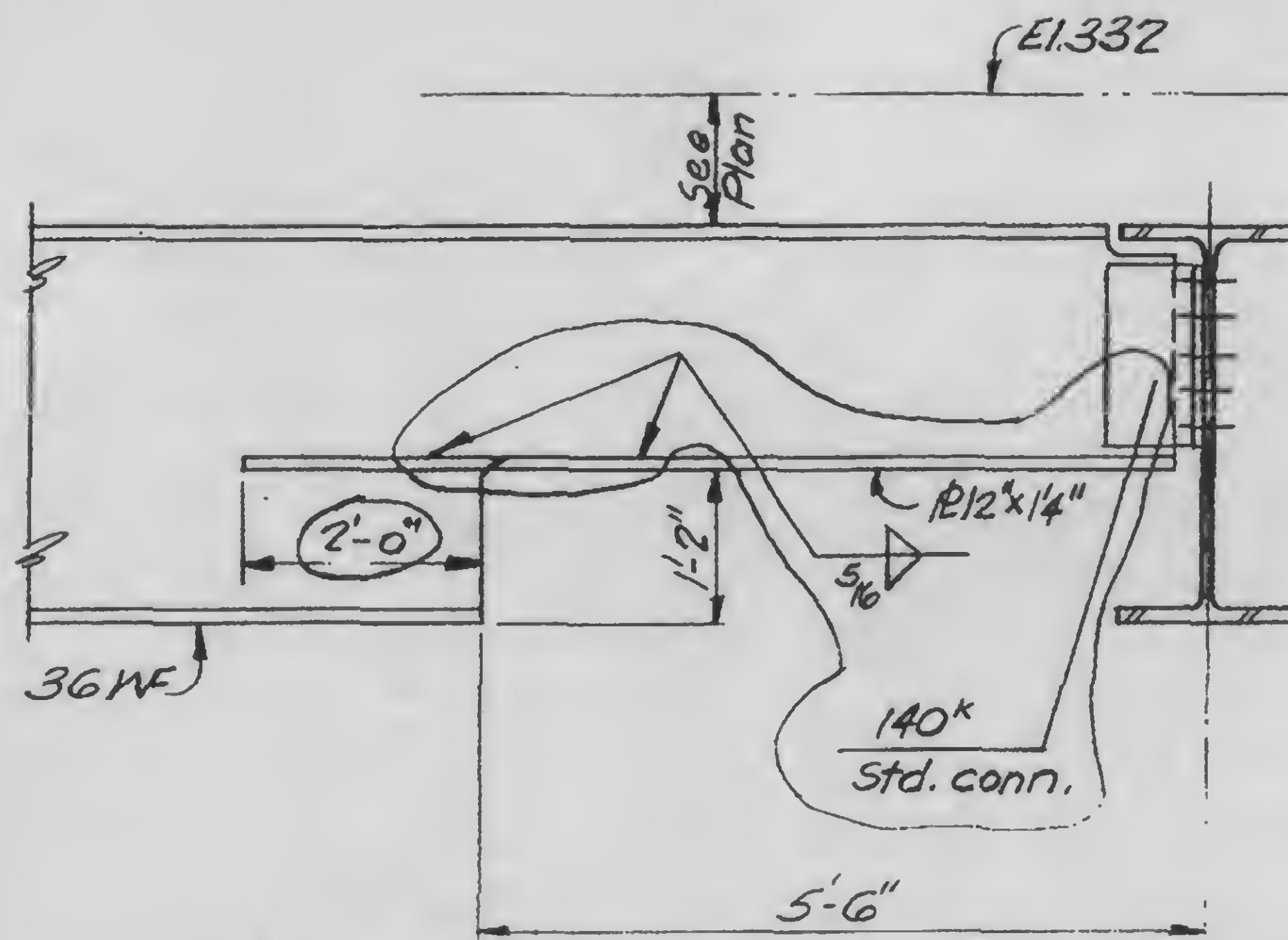
PROJECT THE WORLD TRADE CENTER

TITLE BEAM END NOTCHES & CONNECTIONS

DATE 11-3-72

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WAB

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PROJECT

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TITLE

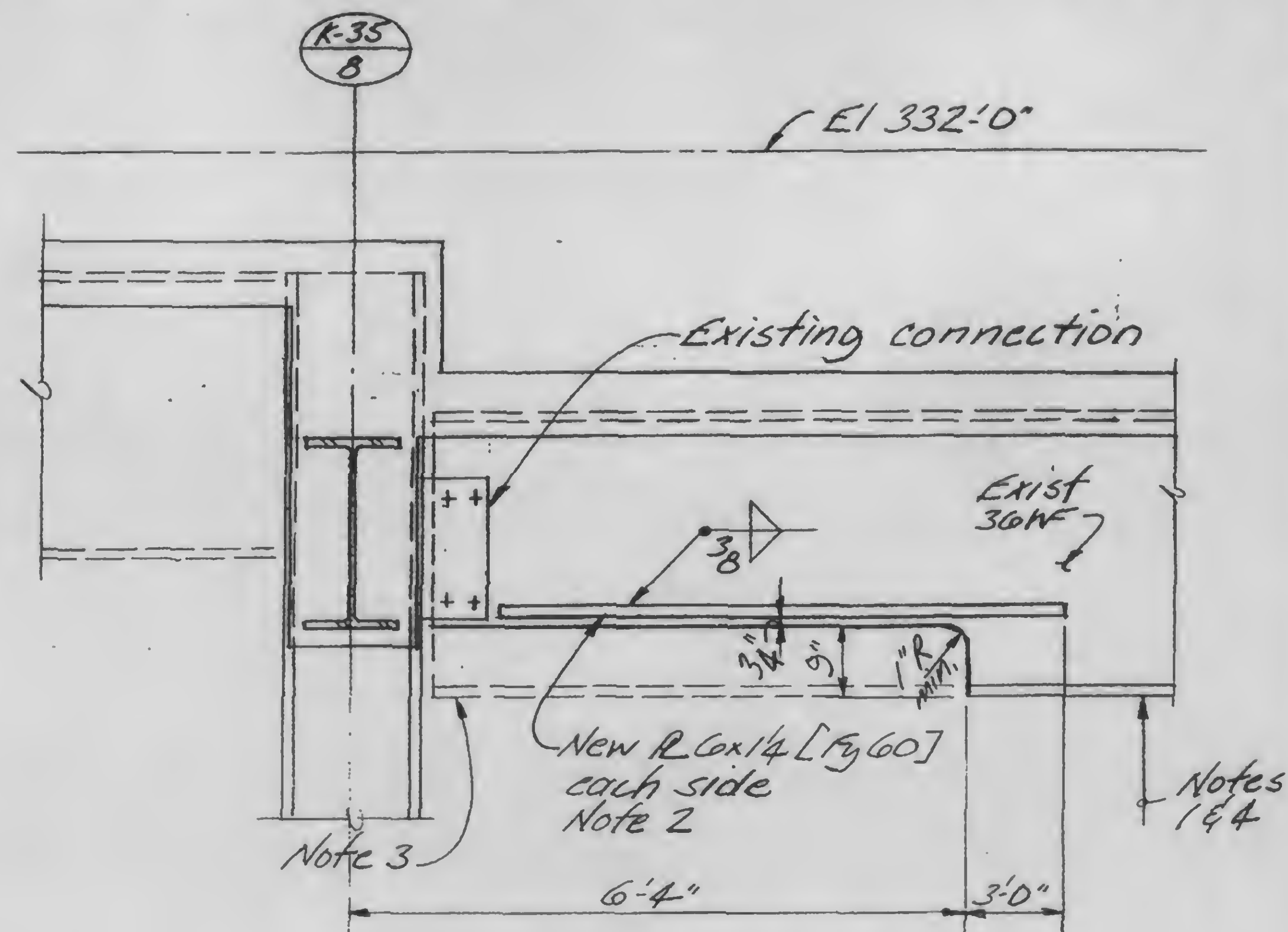
BEAM NOTCH IN EXISTING BEAM

PAGE

113-72

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Section A-A

Procedure

1. Shore
2. Install new RS
3. Remove portion of beam indicated
4. Remove shore



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13 K7.3-1

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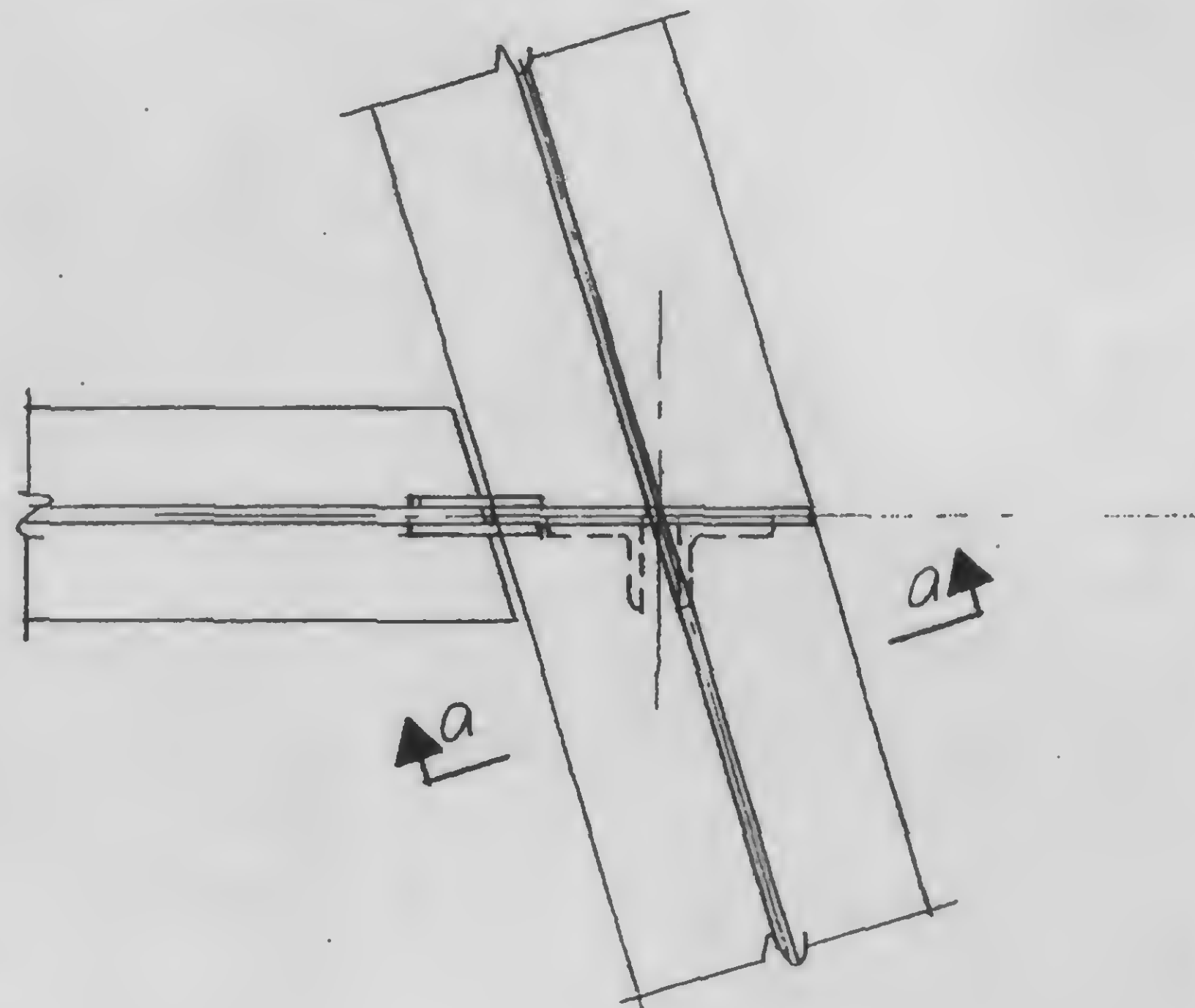
PROJECT THE WORLD TRADE CENTER

TITLE HANGER DETAILS ABOVE MECHANICAL PLATFORM

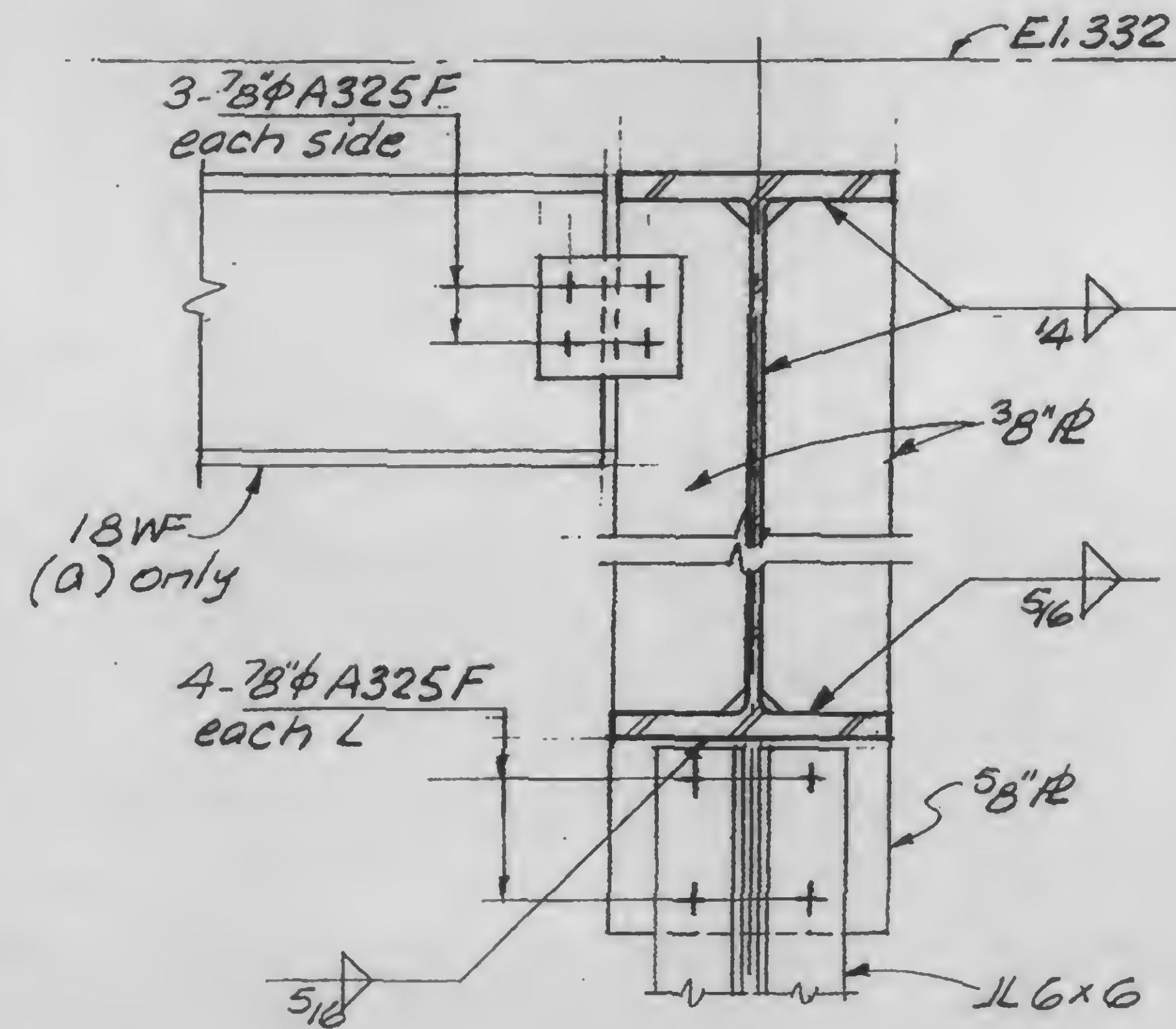
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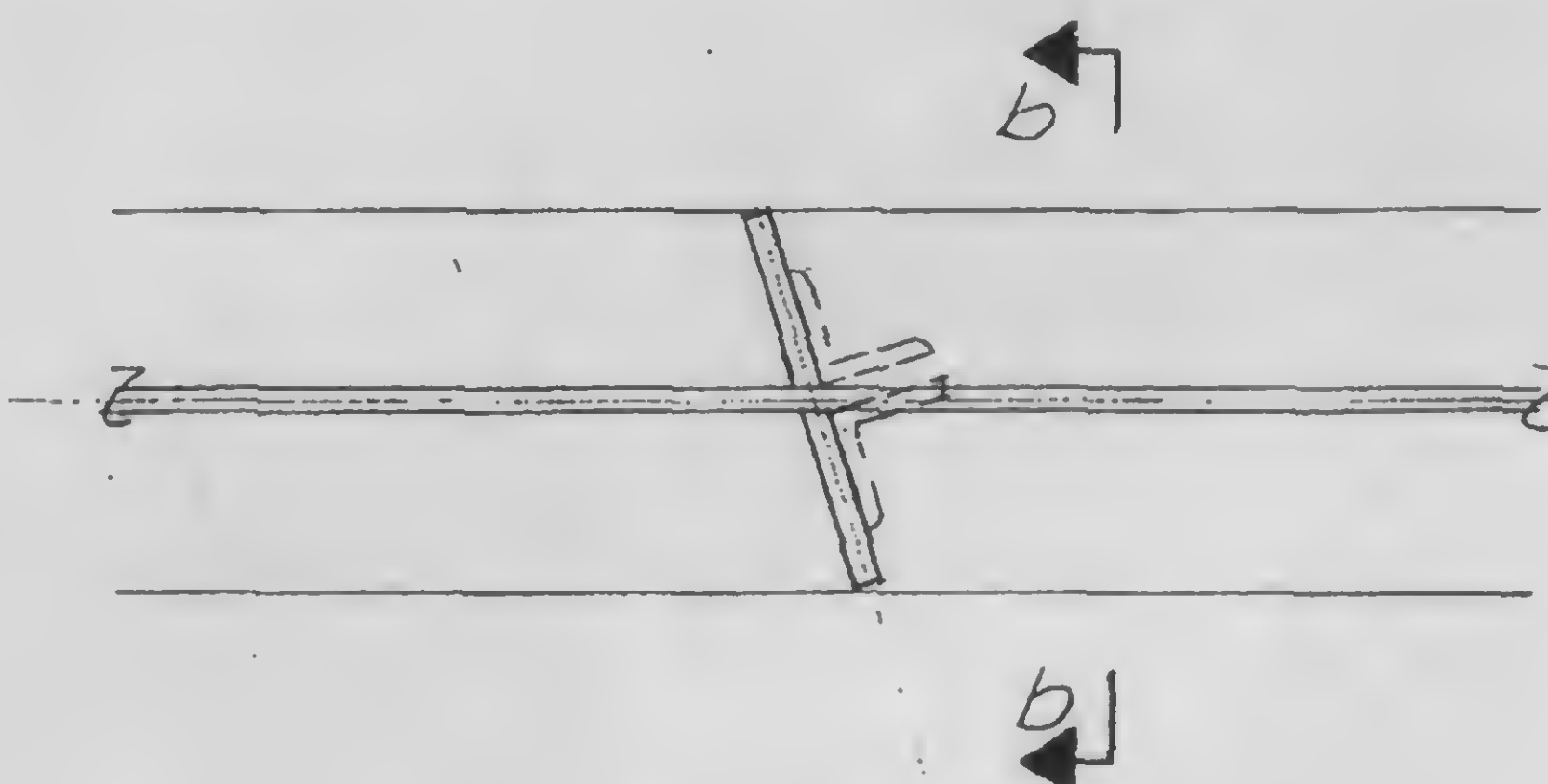
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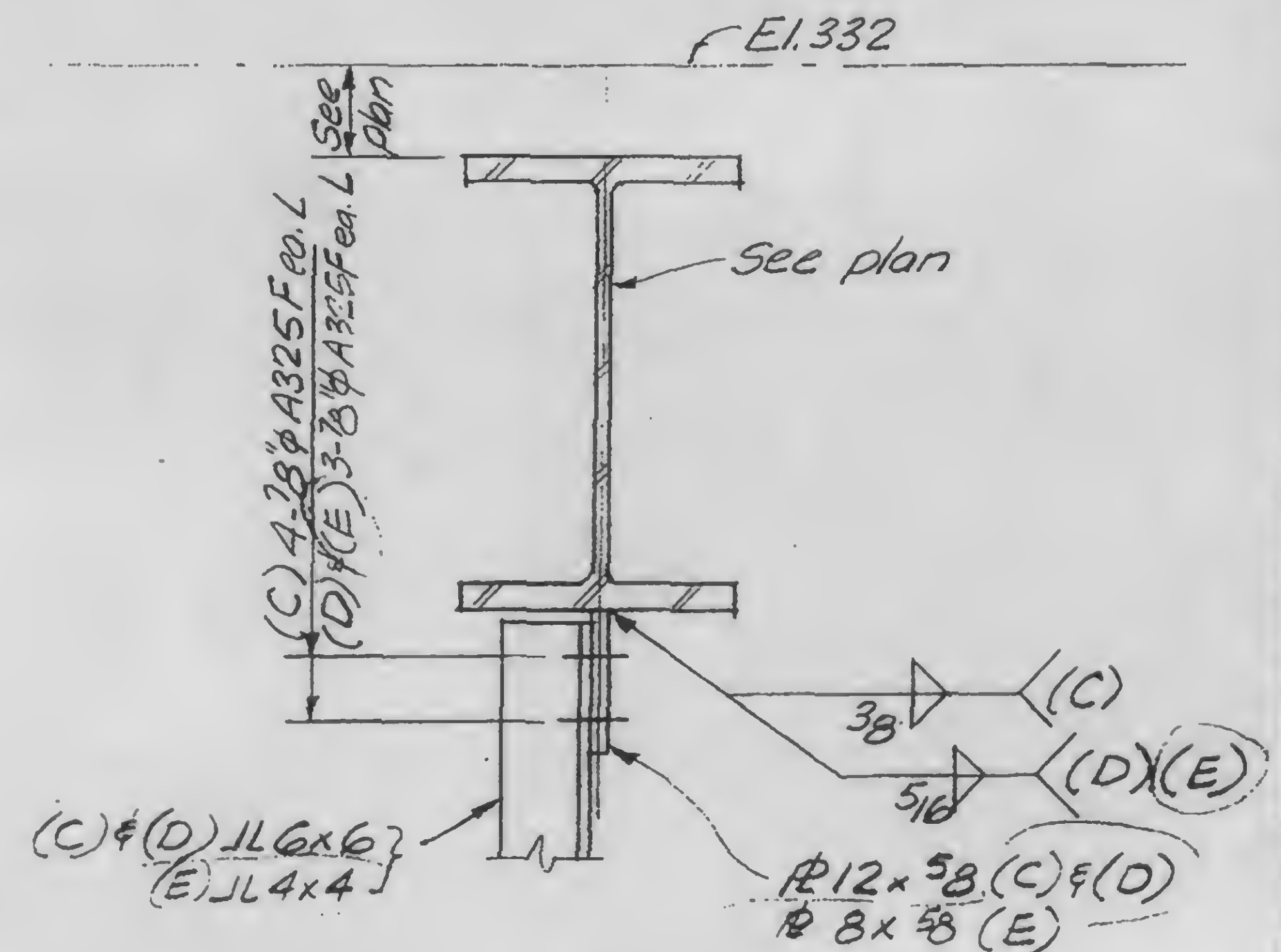
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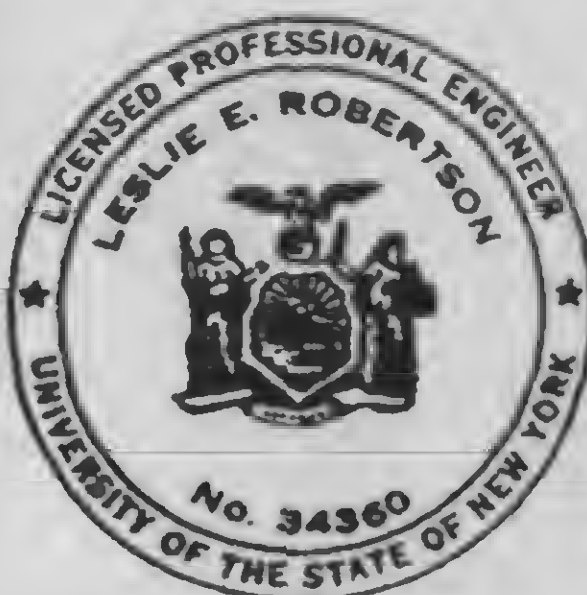
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C
D
B E



13-KB.1-1



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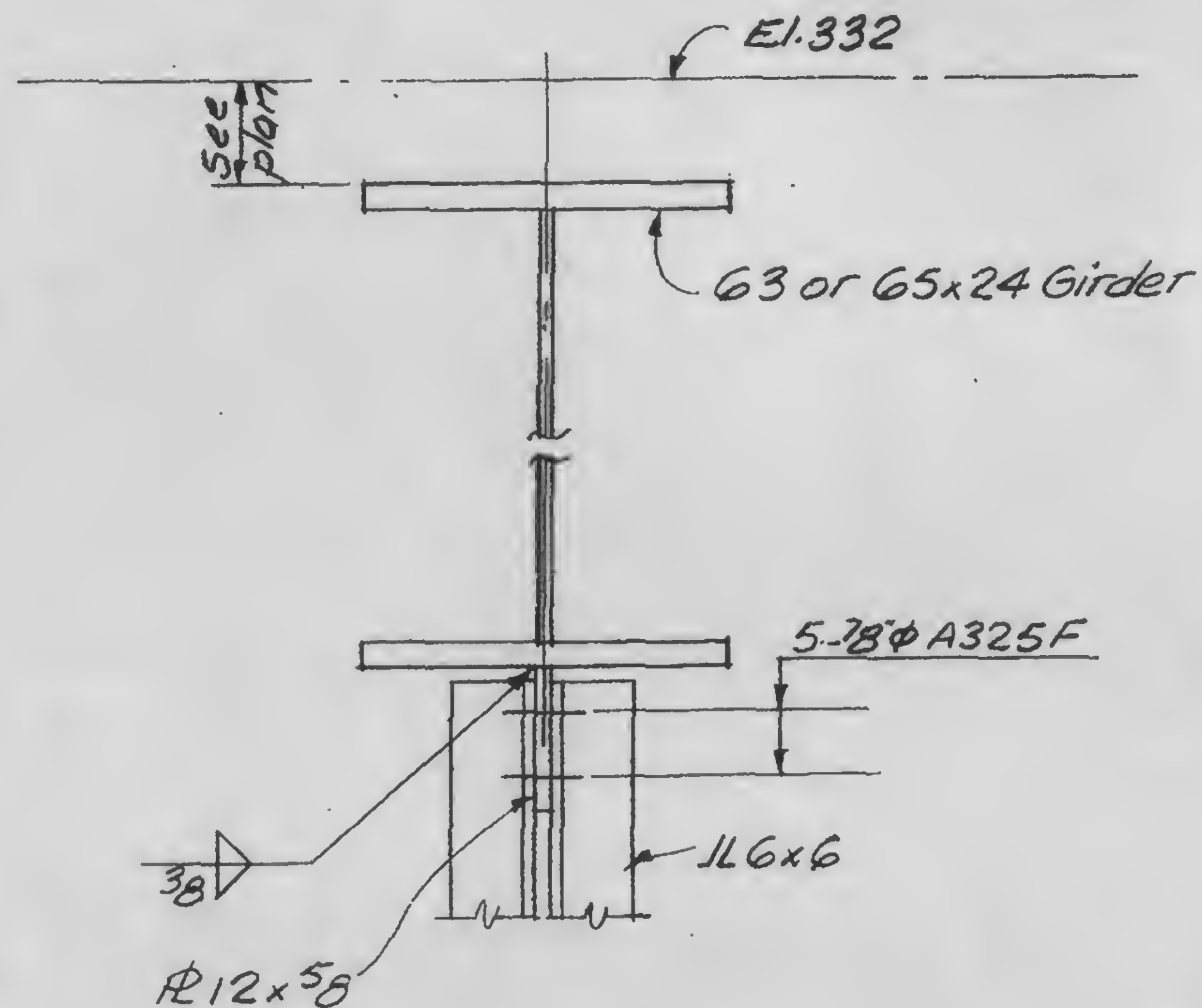
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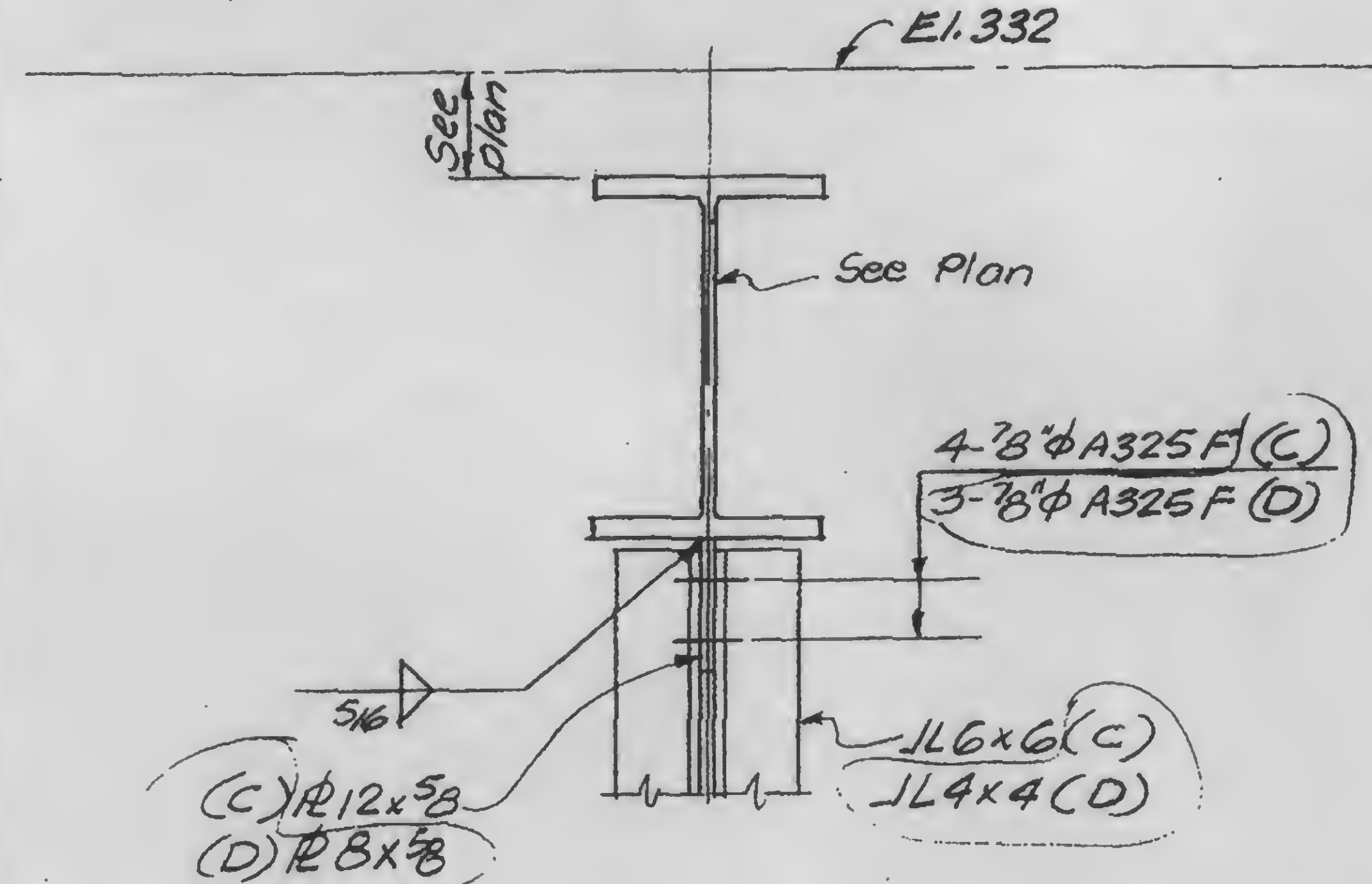
DATE 11-3-72

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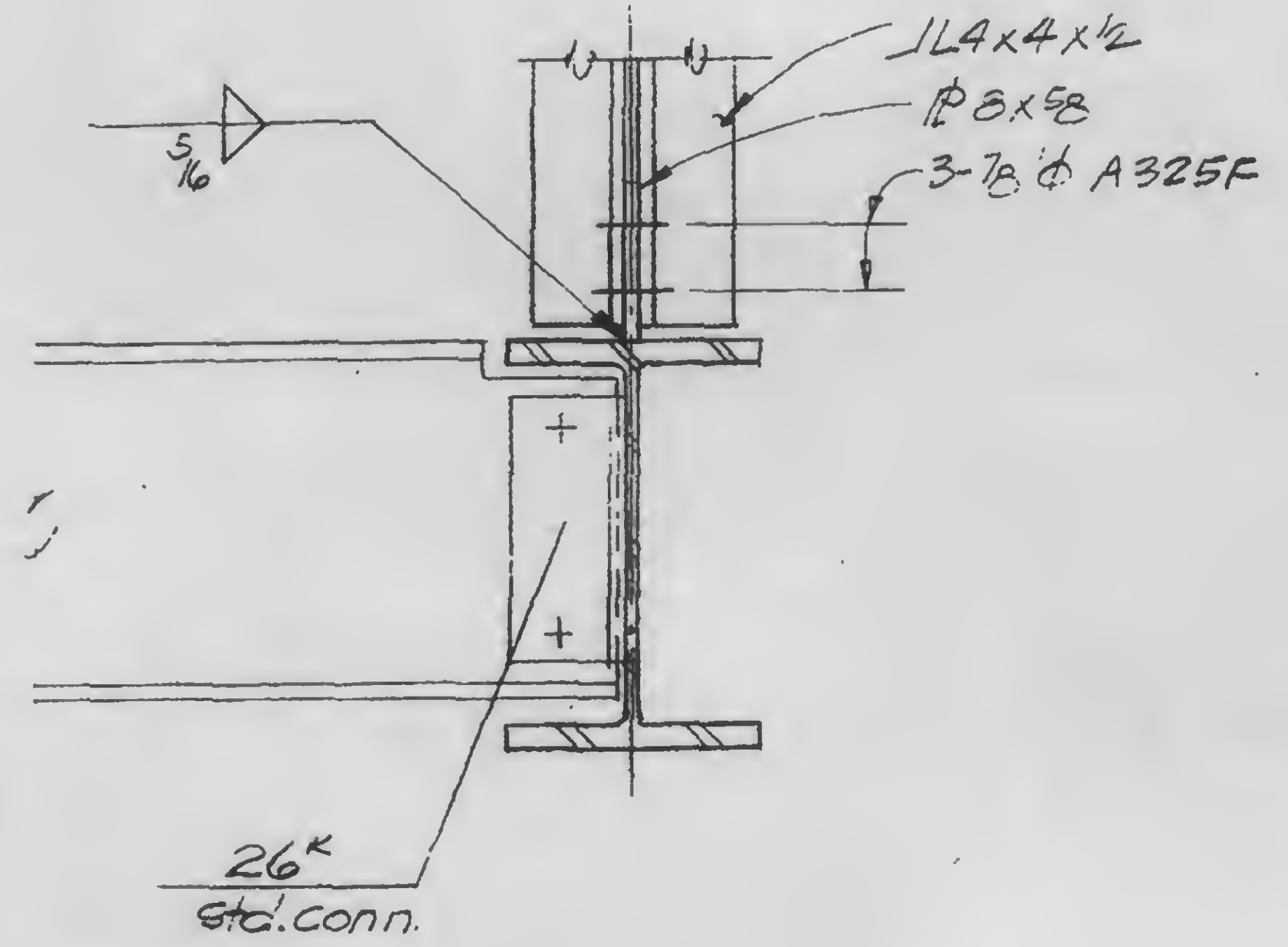


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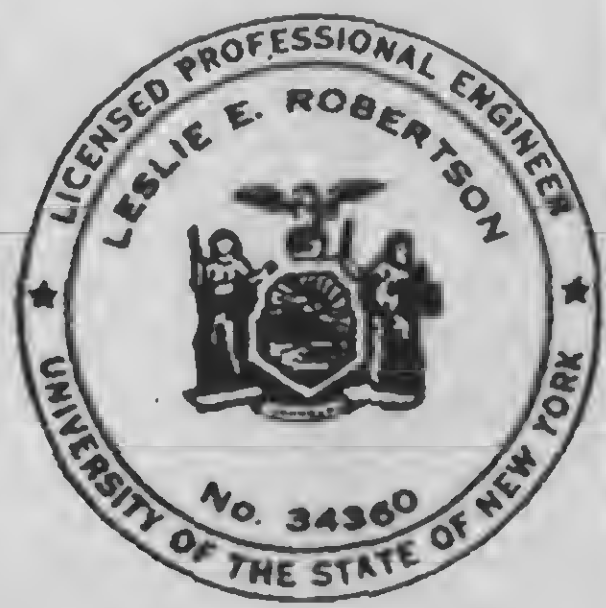
C

D



E

13-K8.1-2



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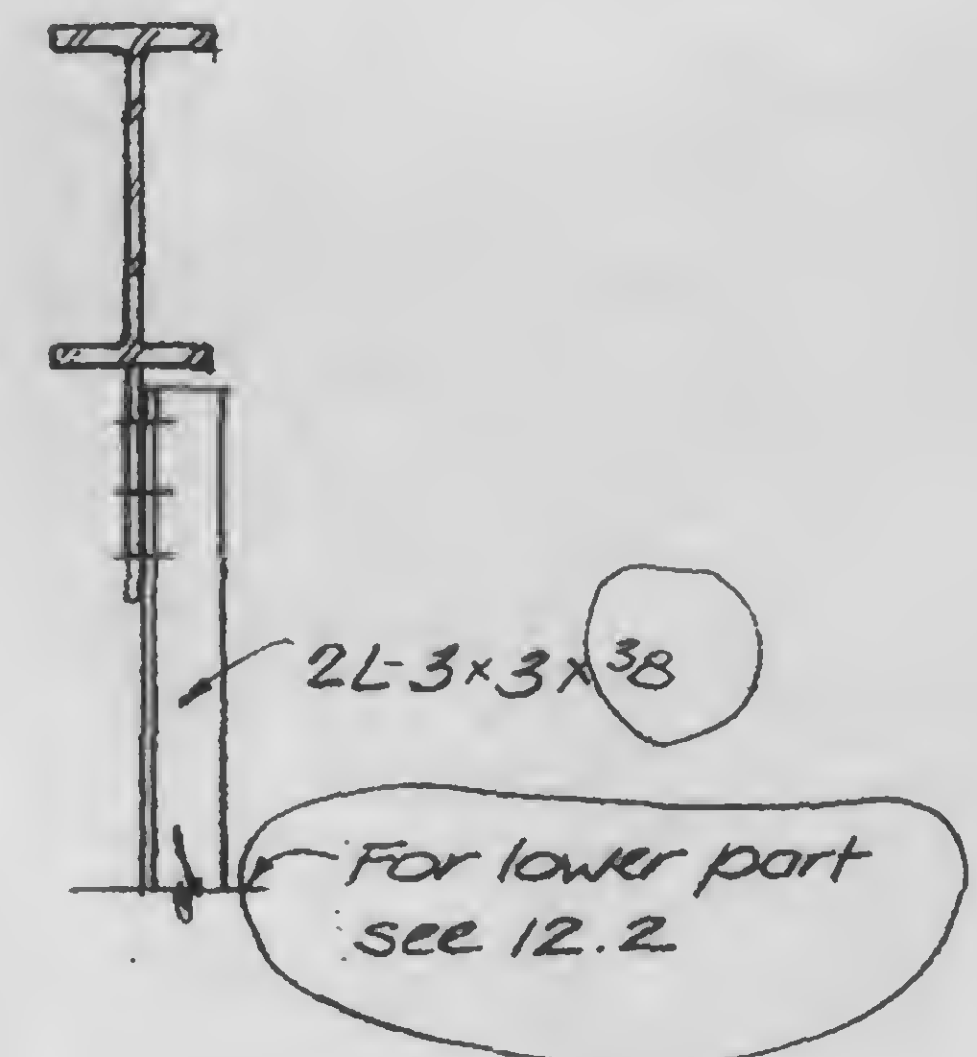
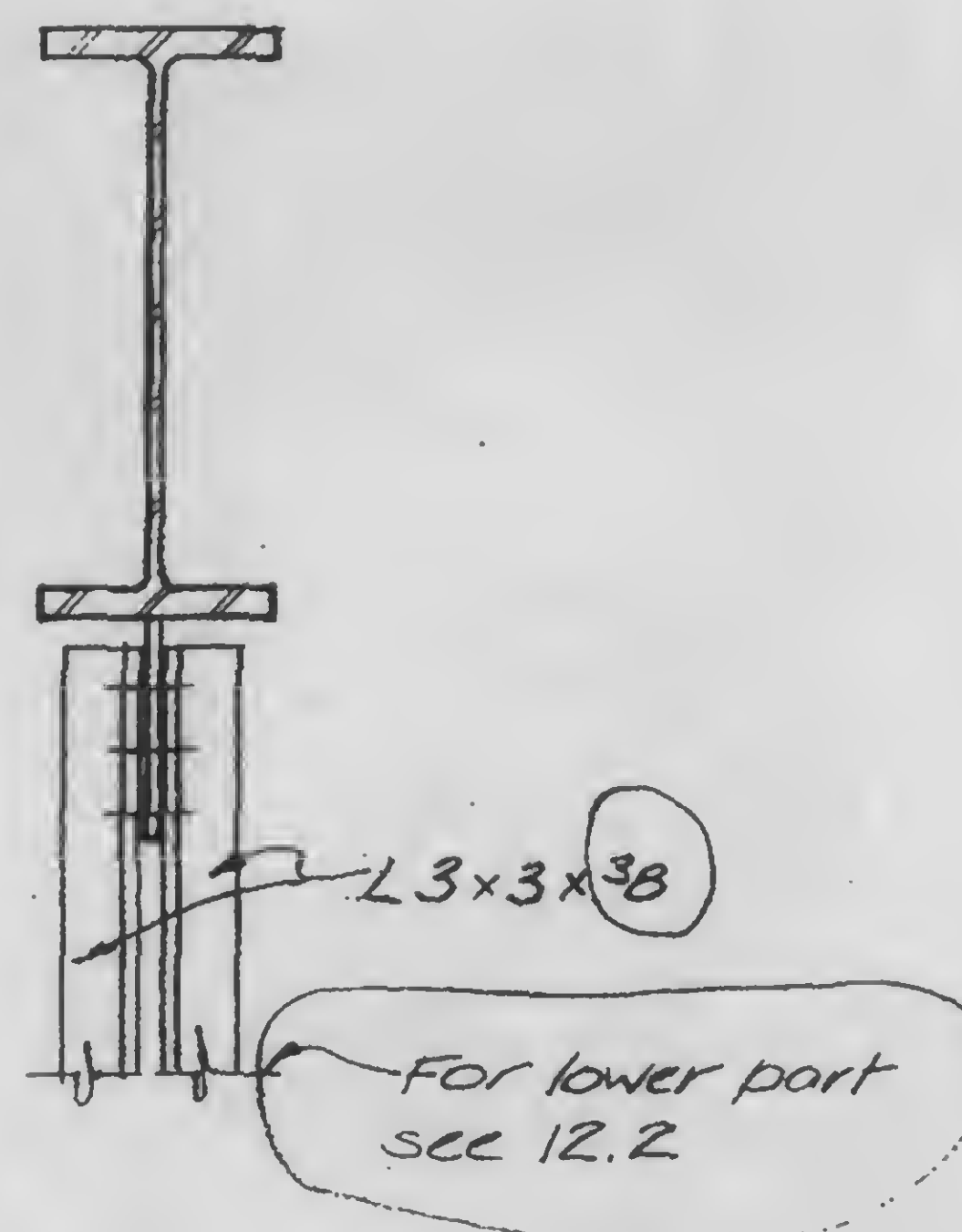
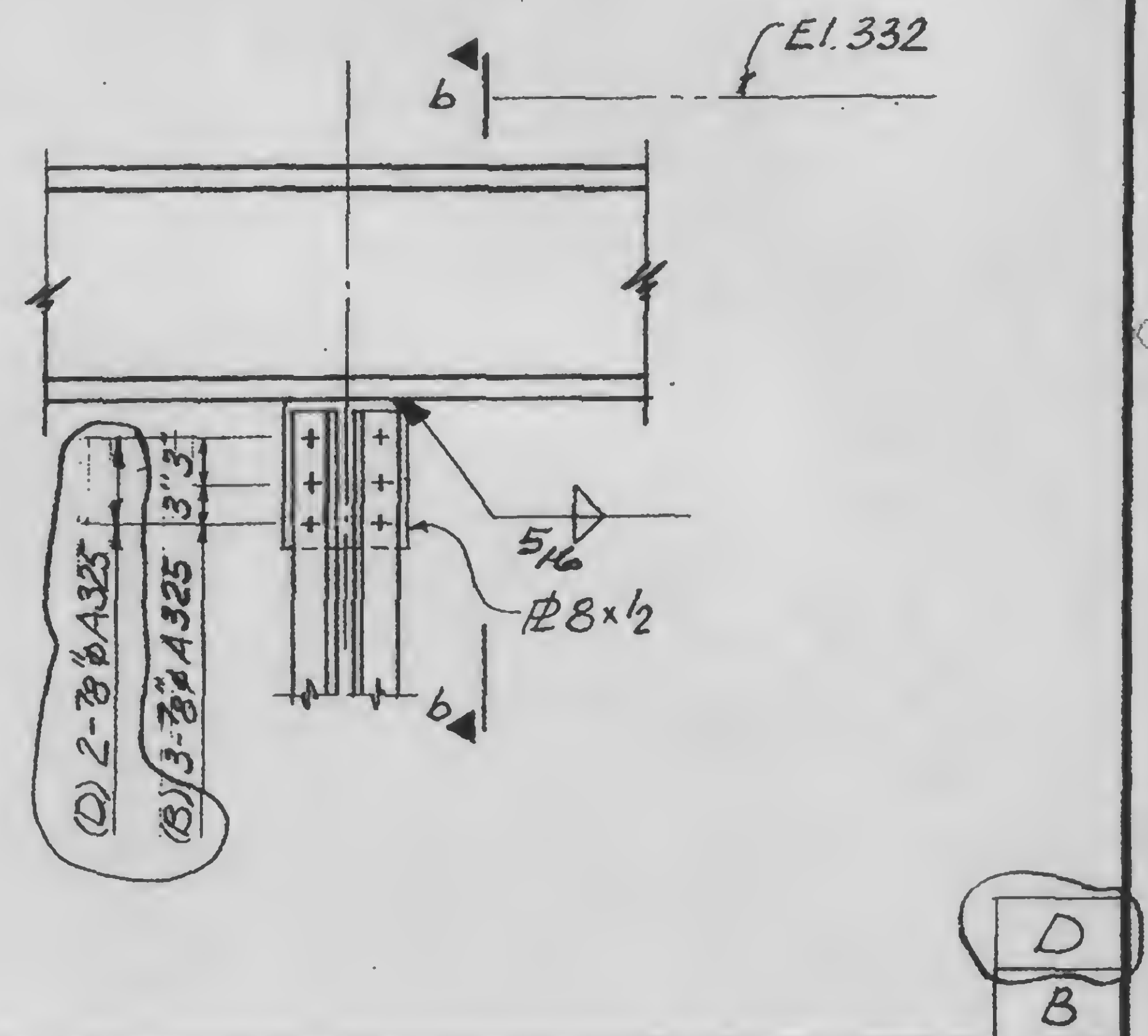
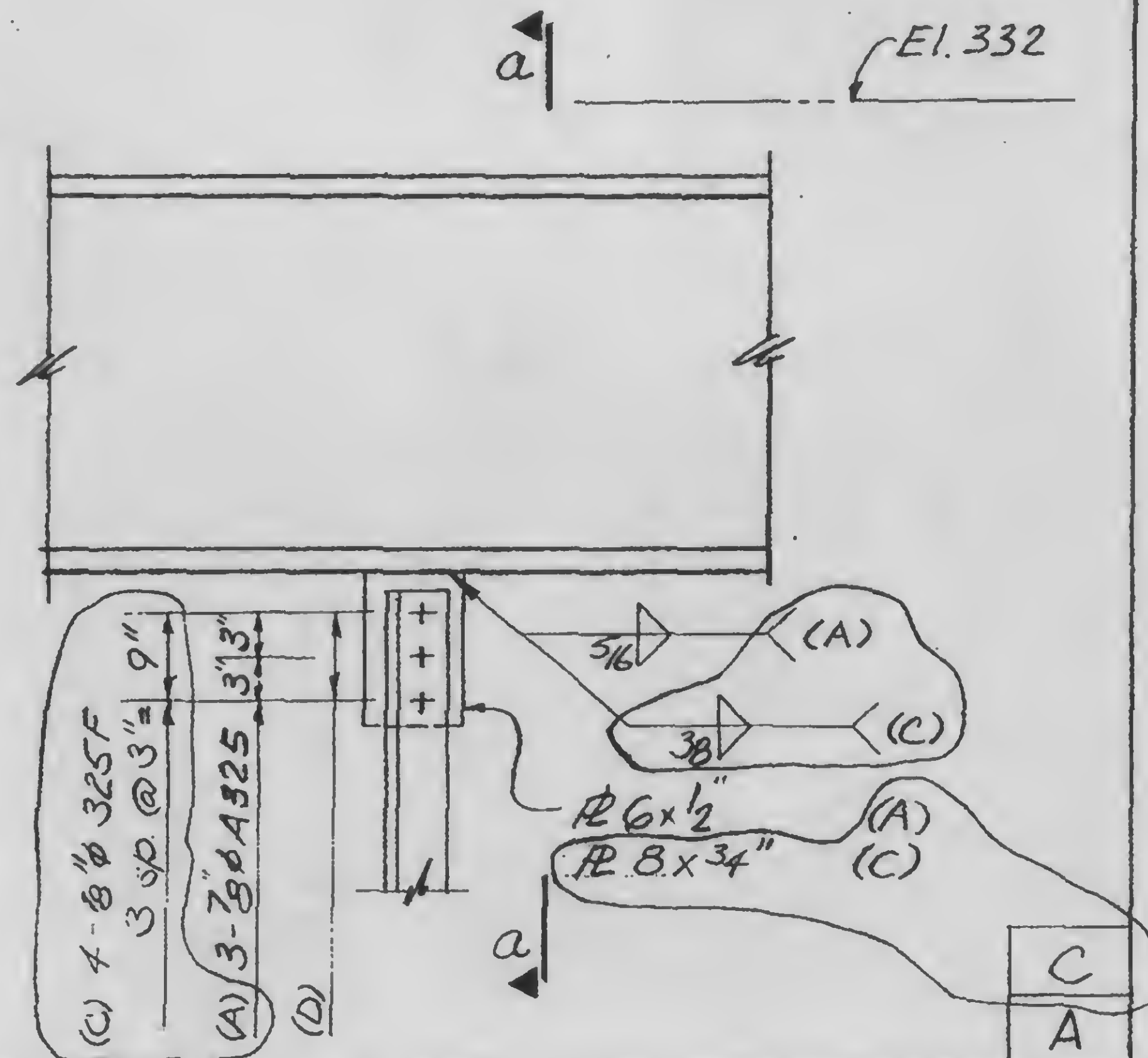
PROJECT **THE WORLD TRADE CENTER**

TITLE **HANGER DETAILS ABOVE MECHANICAL PLATFORM**

DATE **4-20-73**

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6-4-73



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John G. Roberts

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a

b

13-K8.1-3

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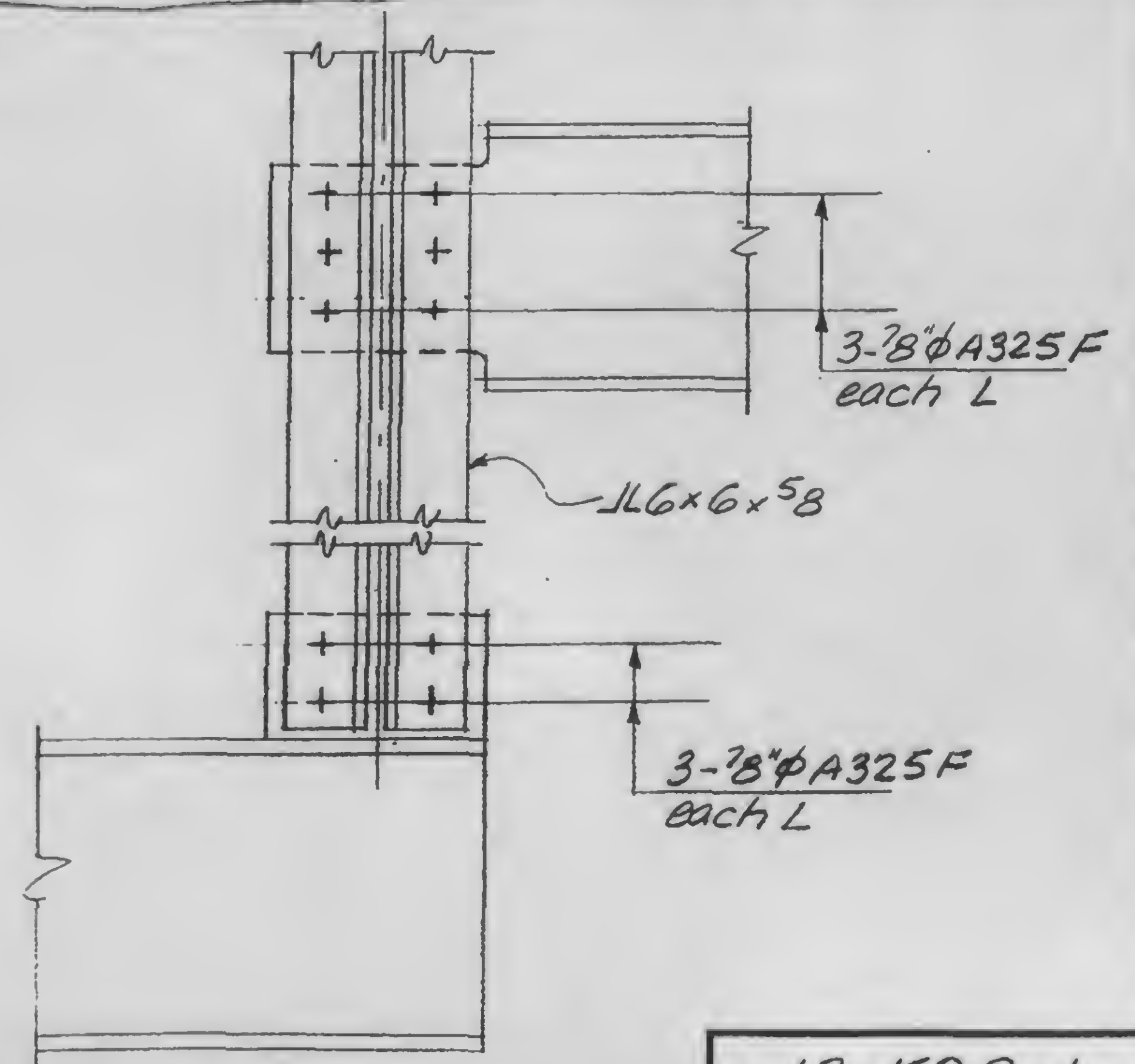
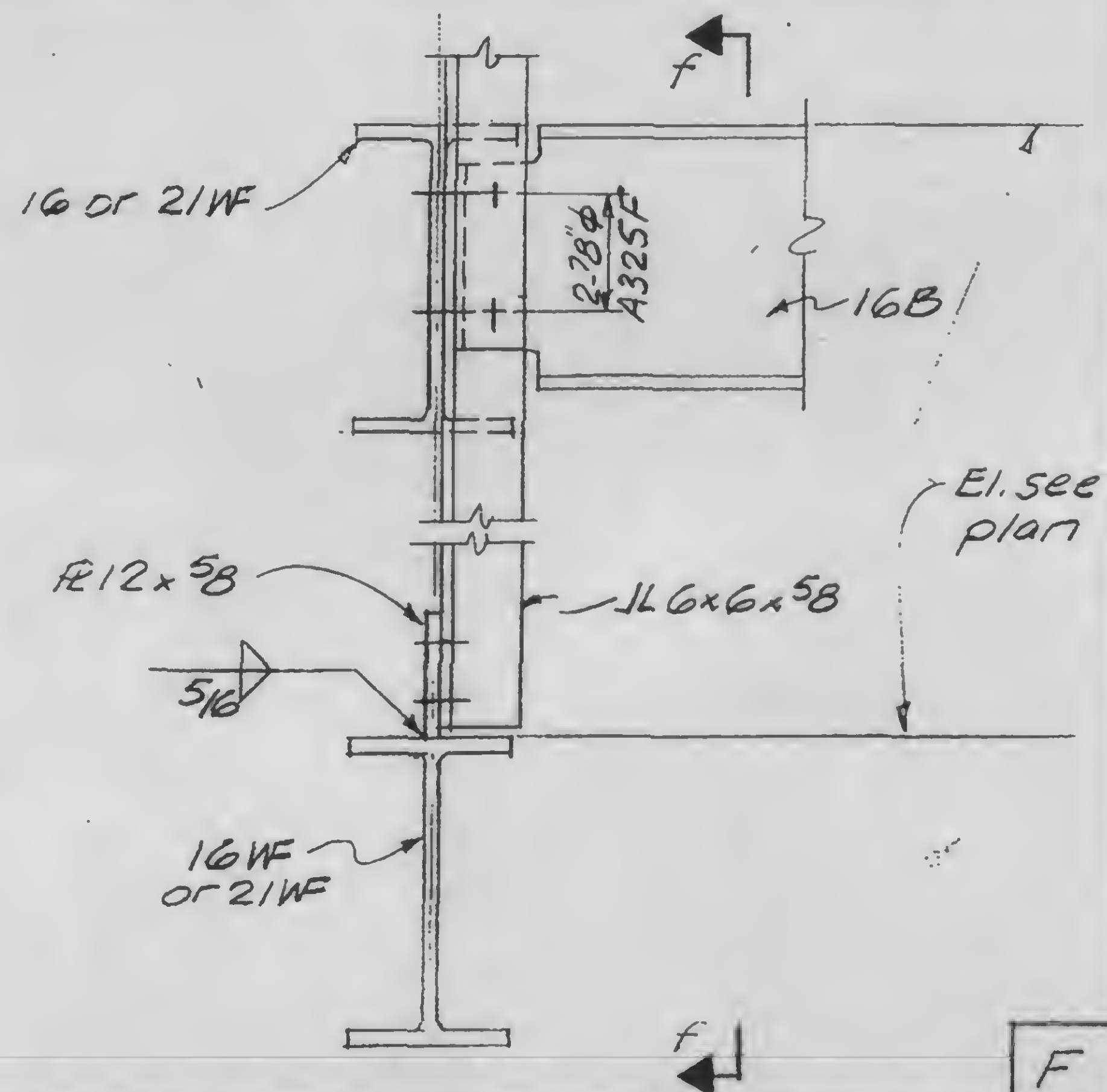
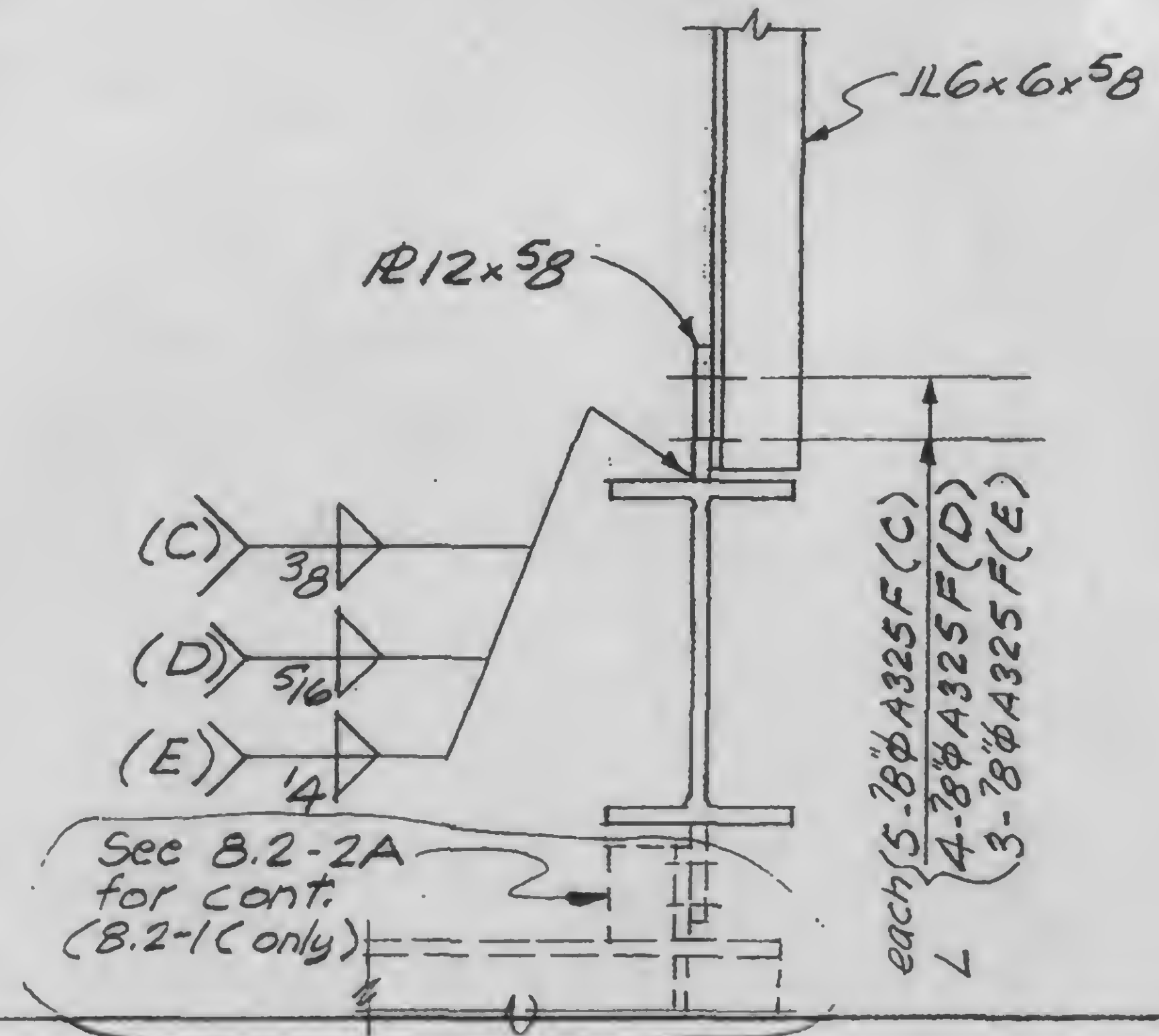
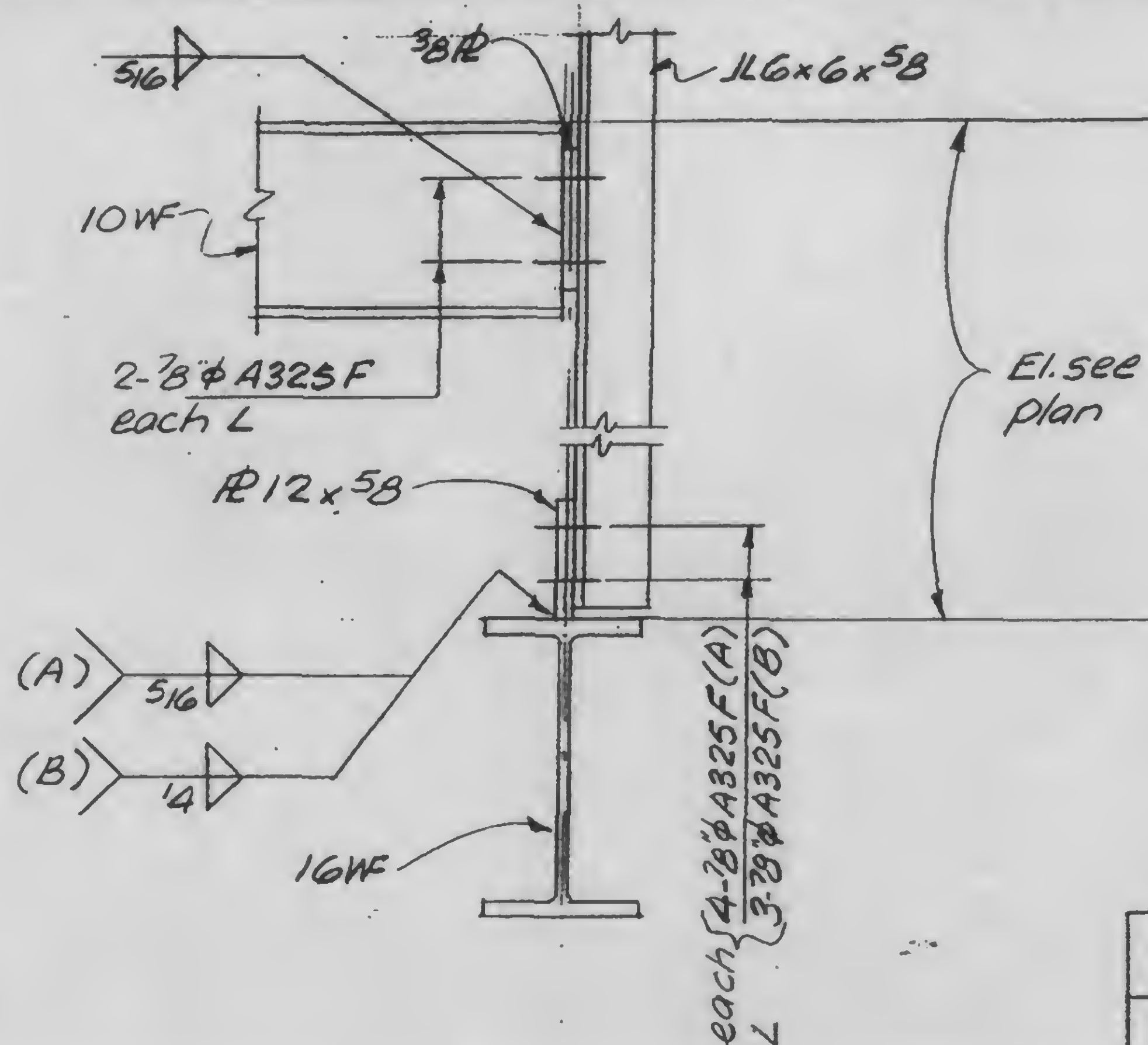
TITLE HANGER DETAILS ABOVE MECHANICAL PLATFORM

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REVIEWED

Structural & Civil Engineers

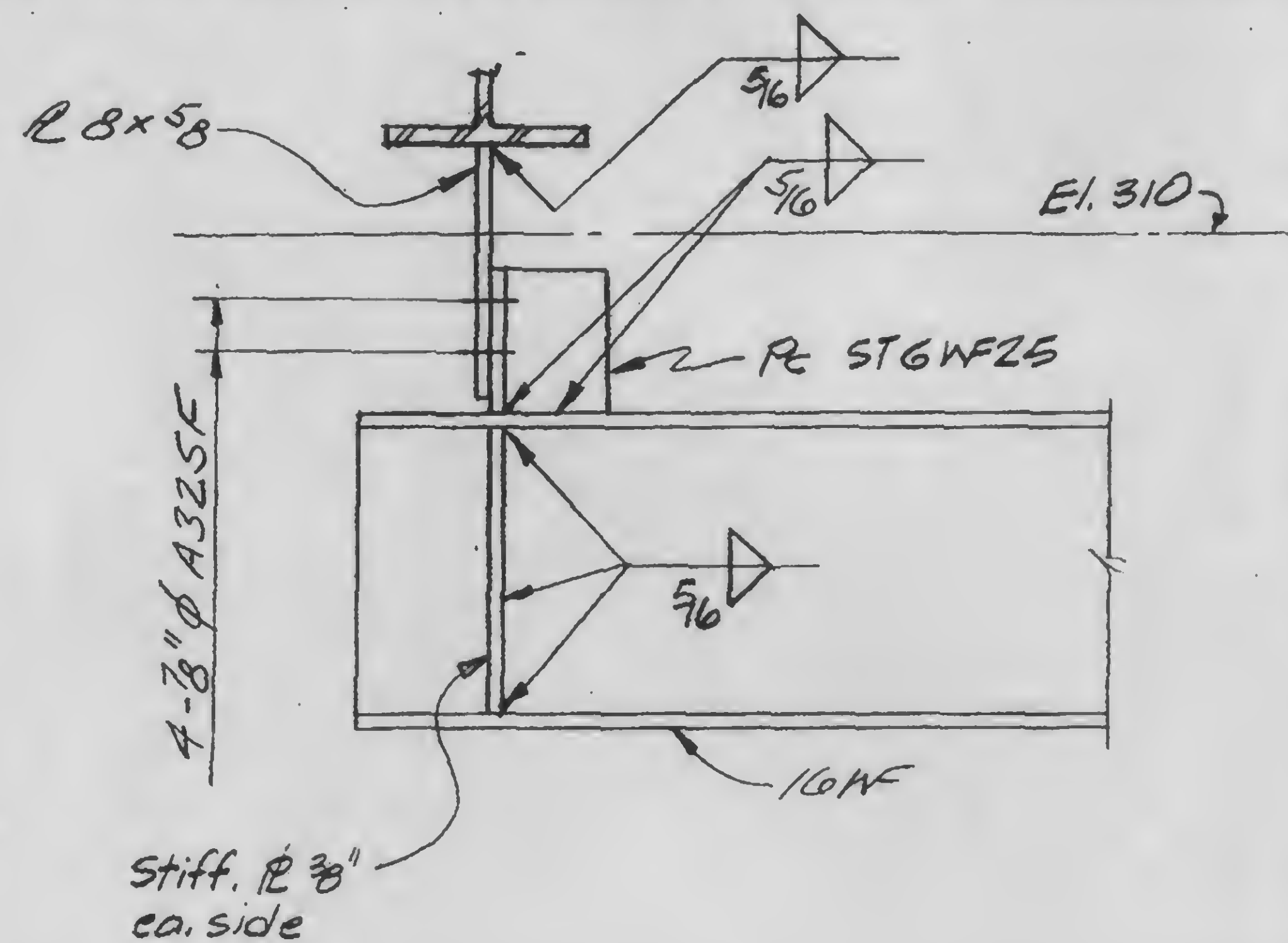
PROJECT

TITLE

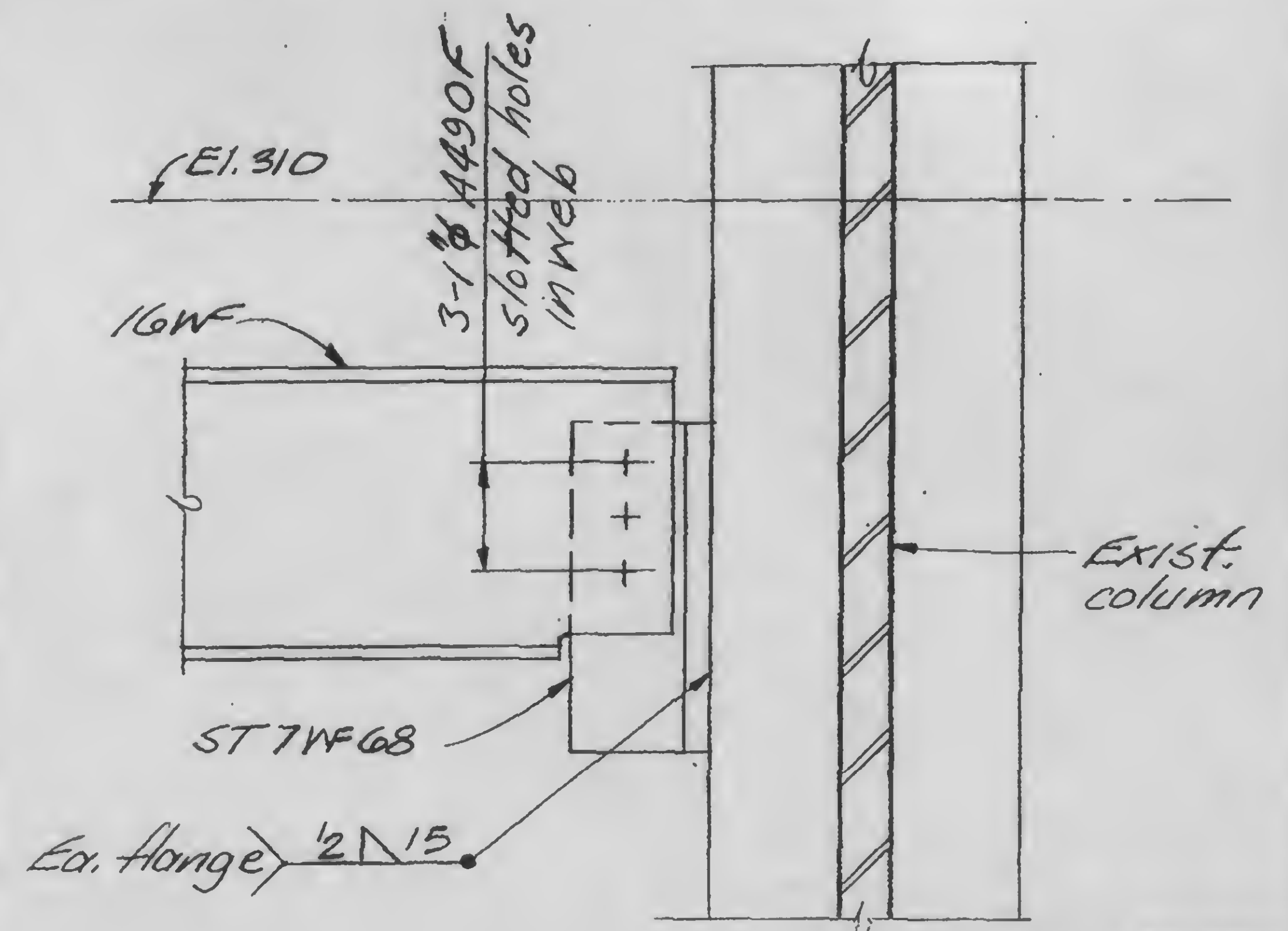
DATE _____

2-5-73

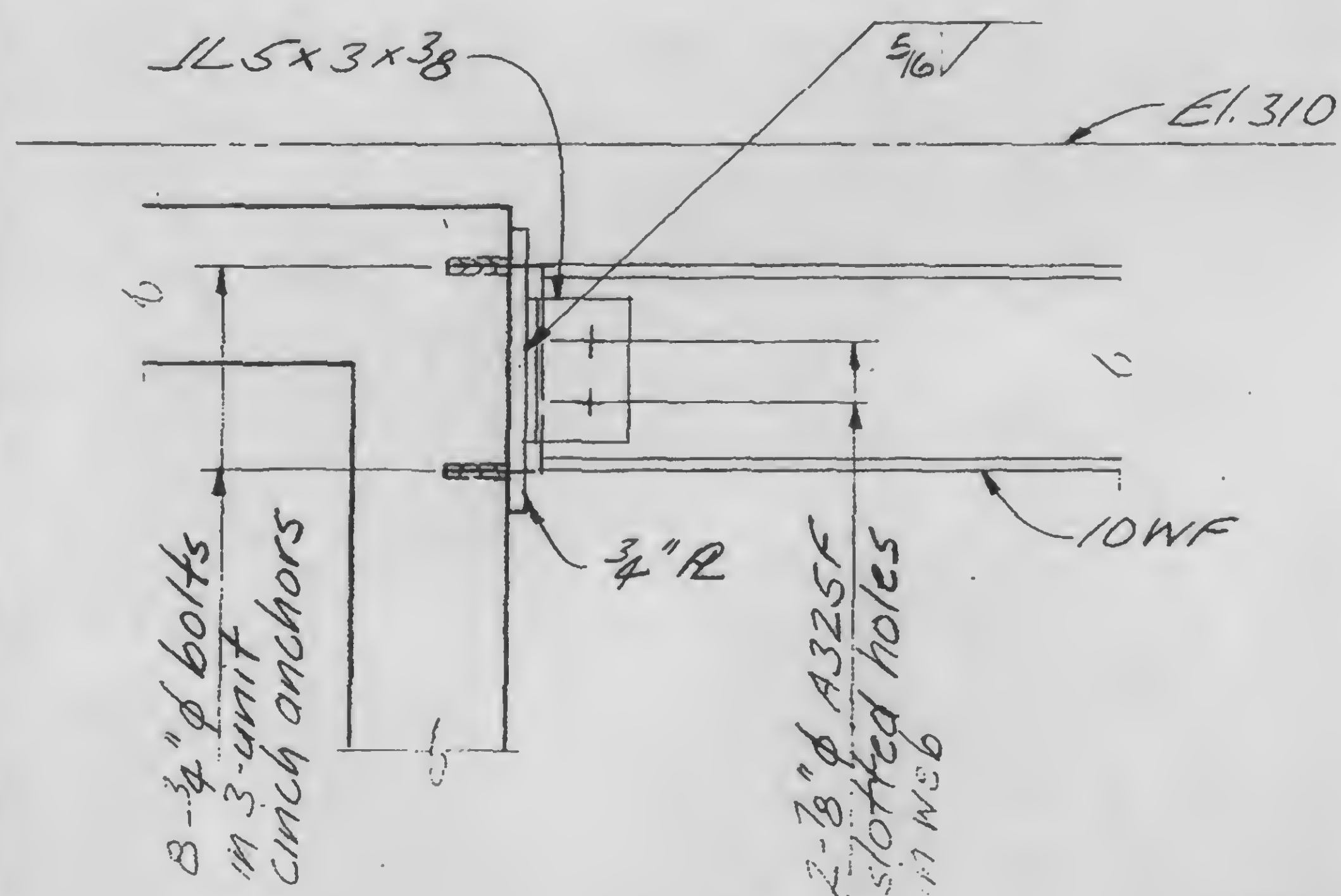
REVISIONS



A

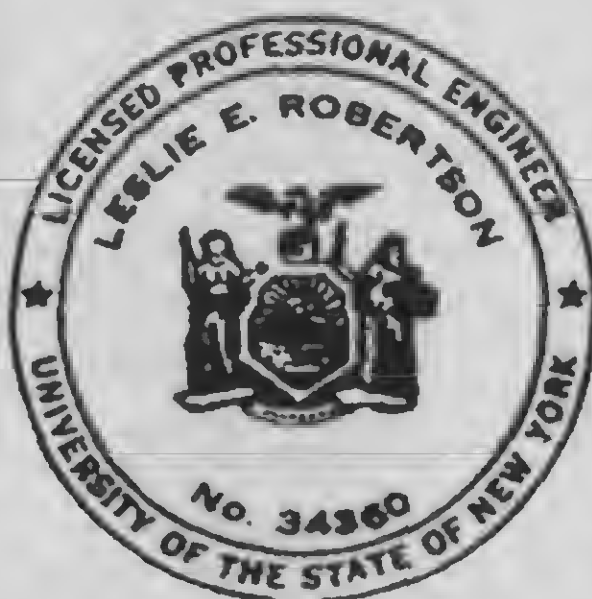


B



C

13-K8.2-2



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural Steel Details

PROJECT THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS - INTERMEDIATE LEVEL

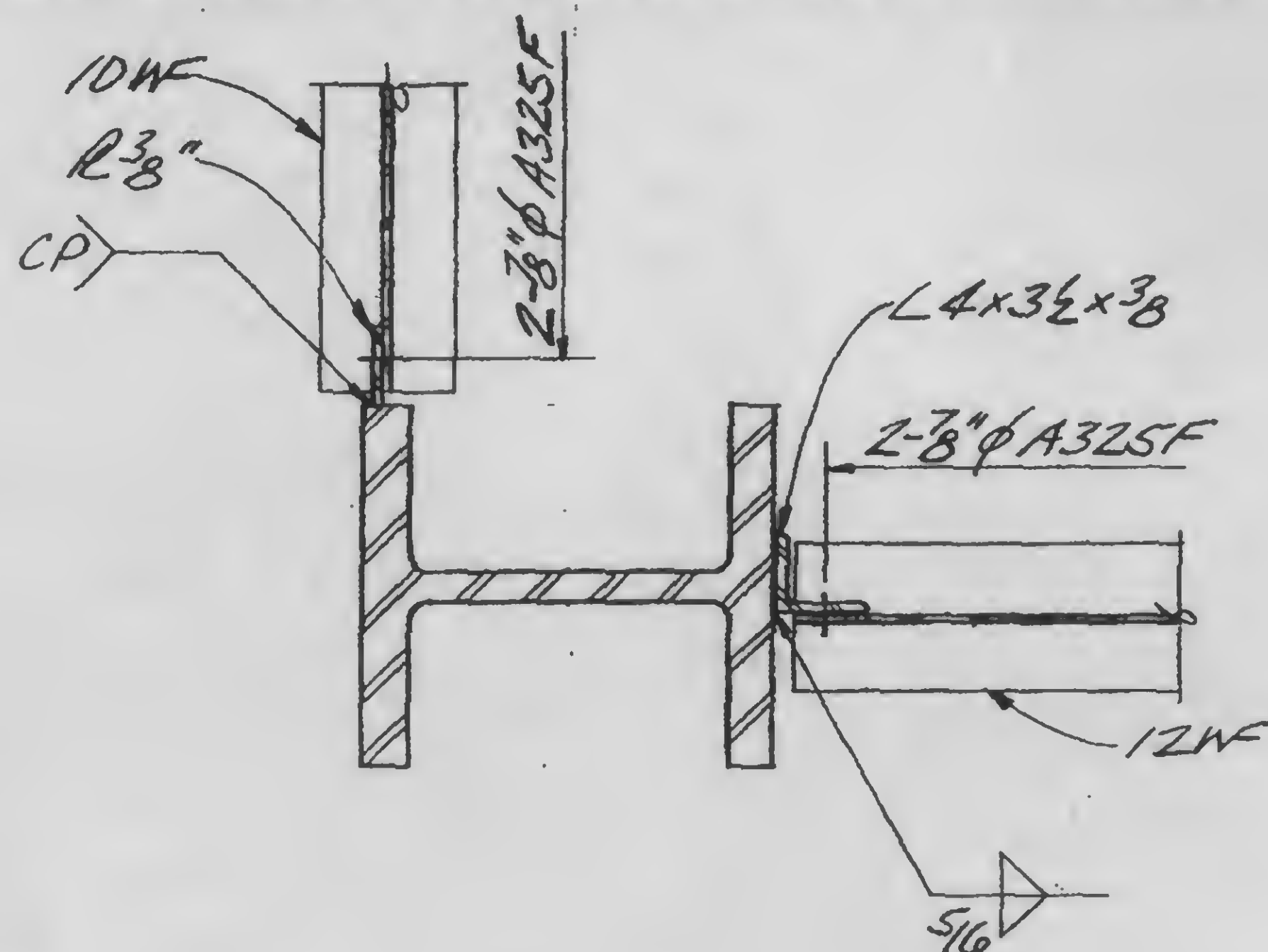
DATE 11-3-72

REVISIONS

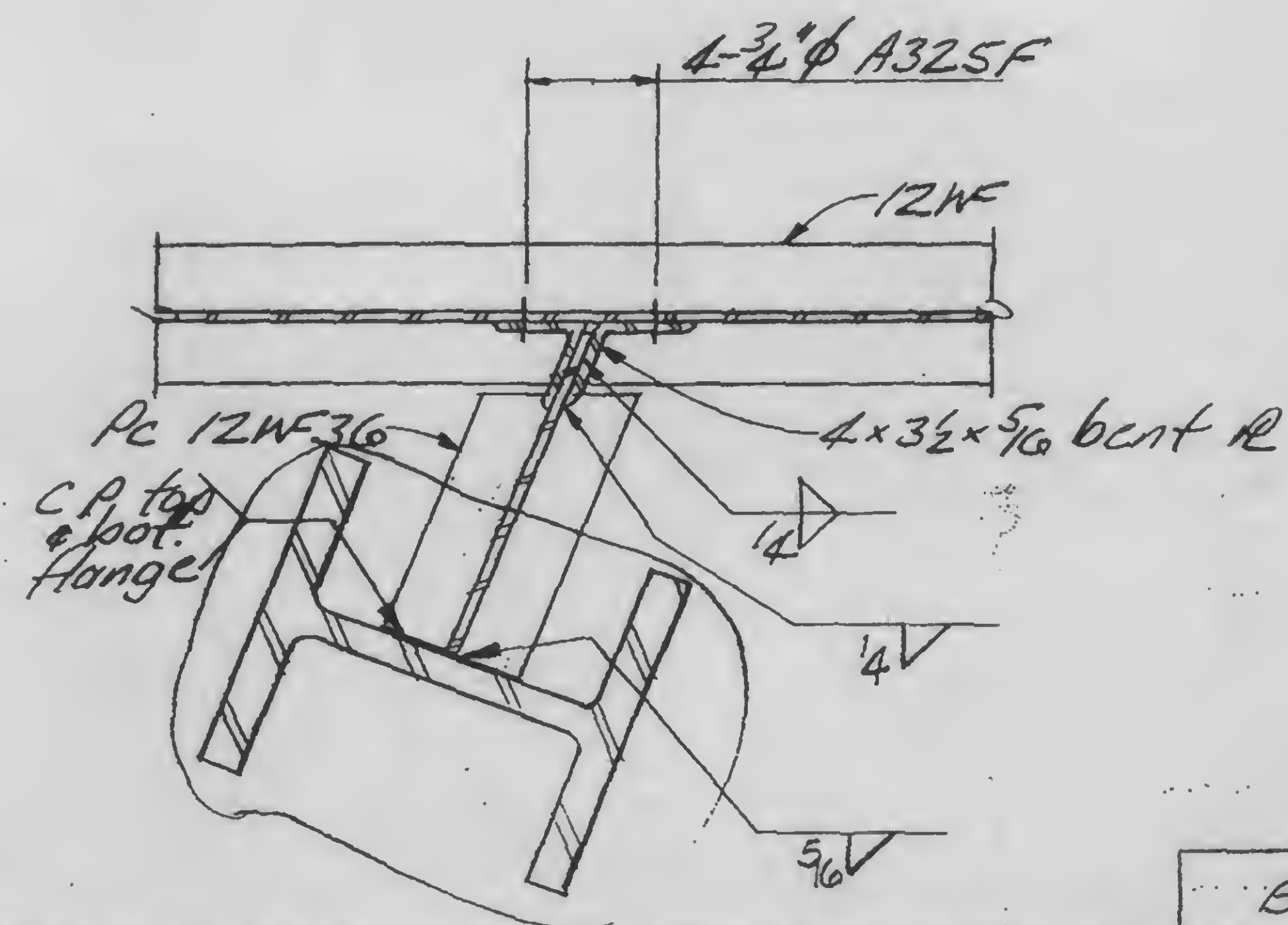
Released for
construction

11-24-72

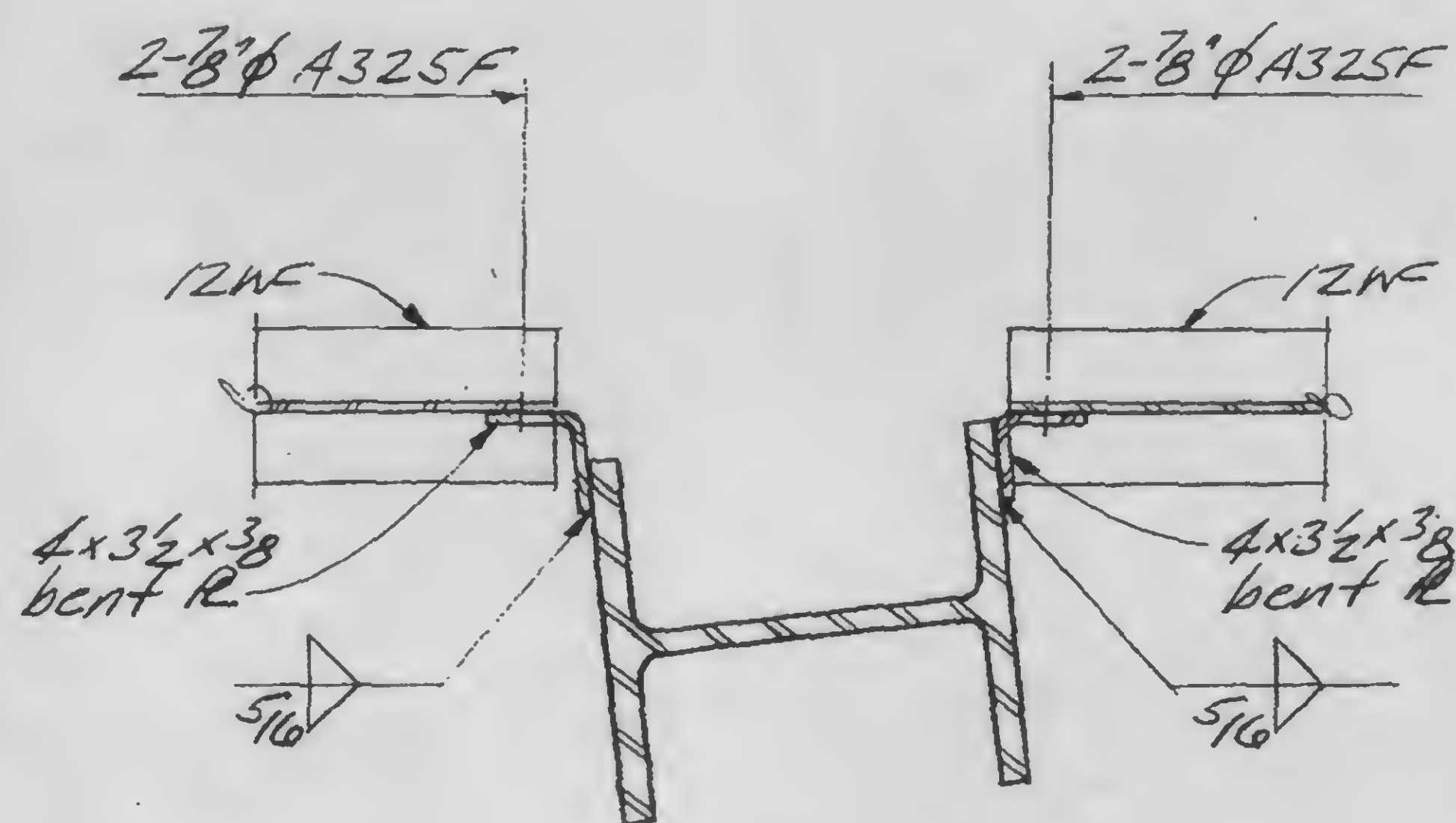
2-5-73



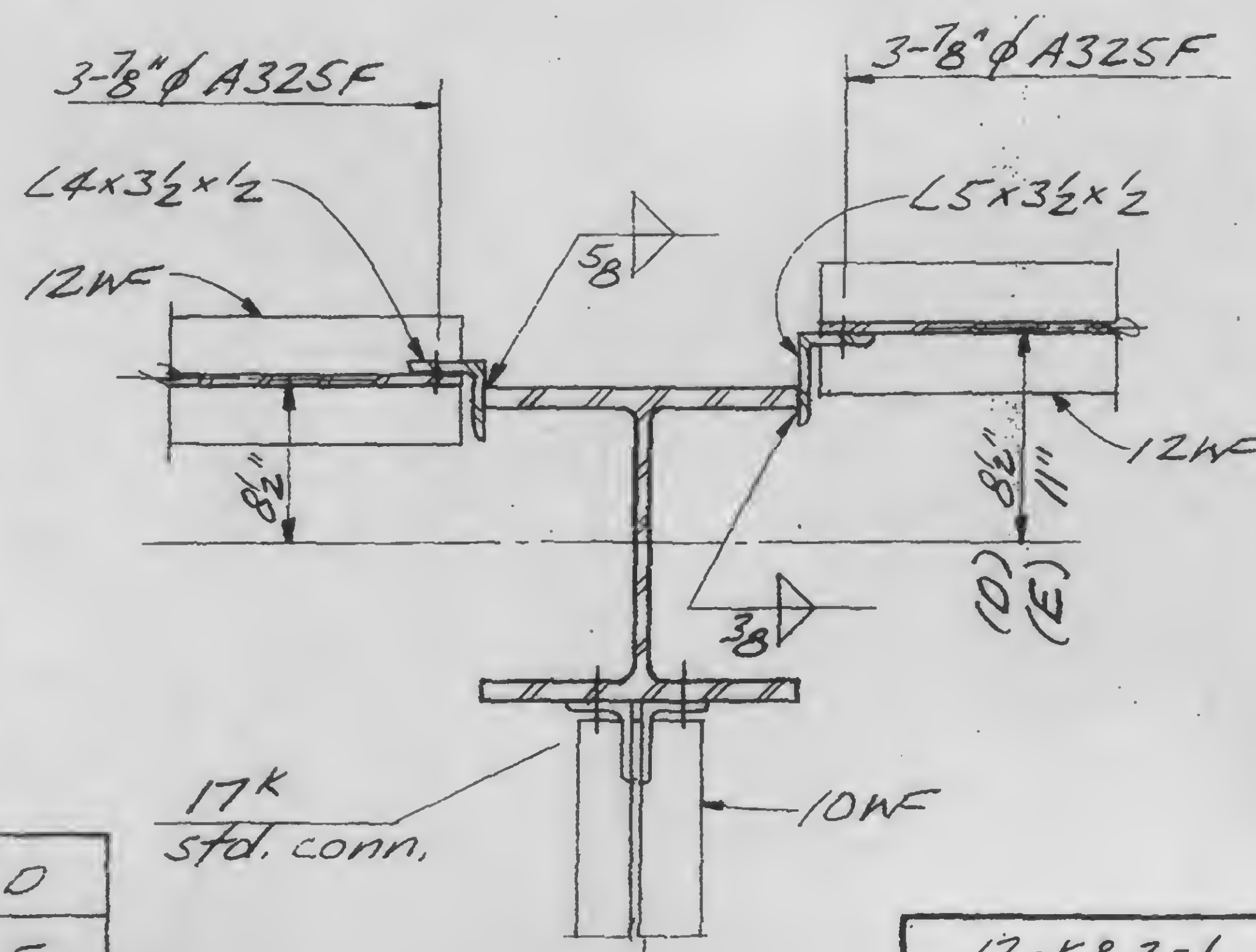
A



B



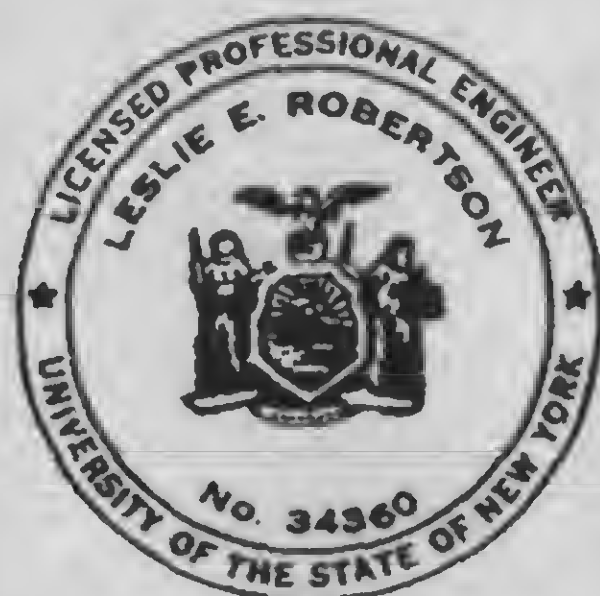
C



D

E

13-K8.3-1



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

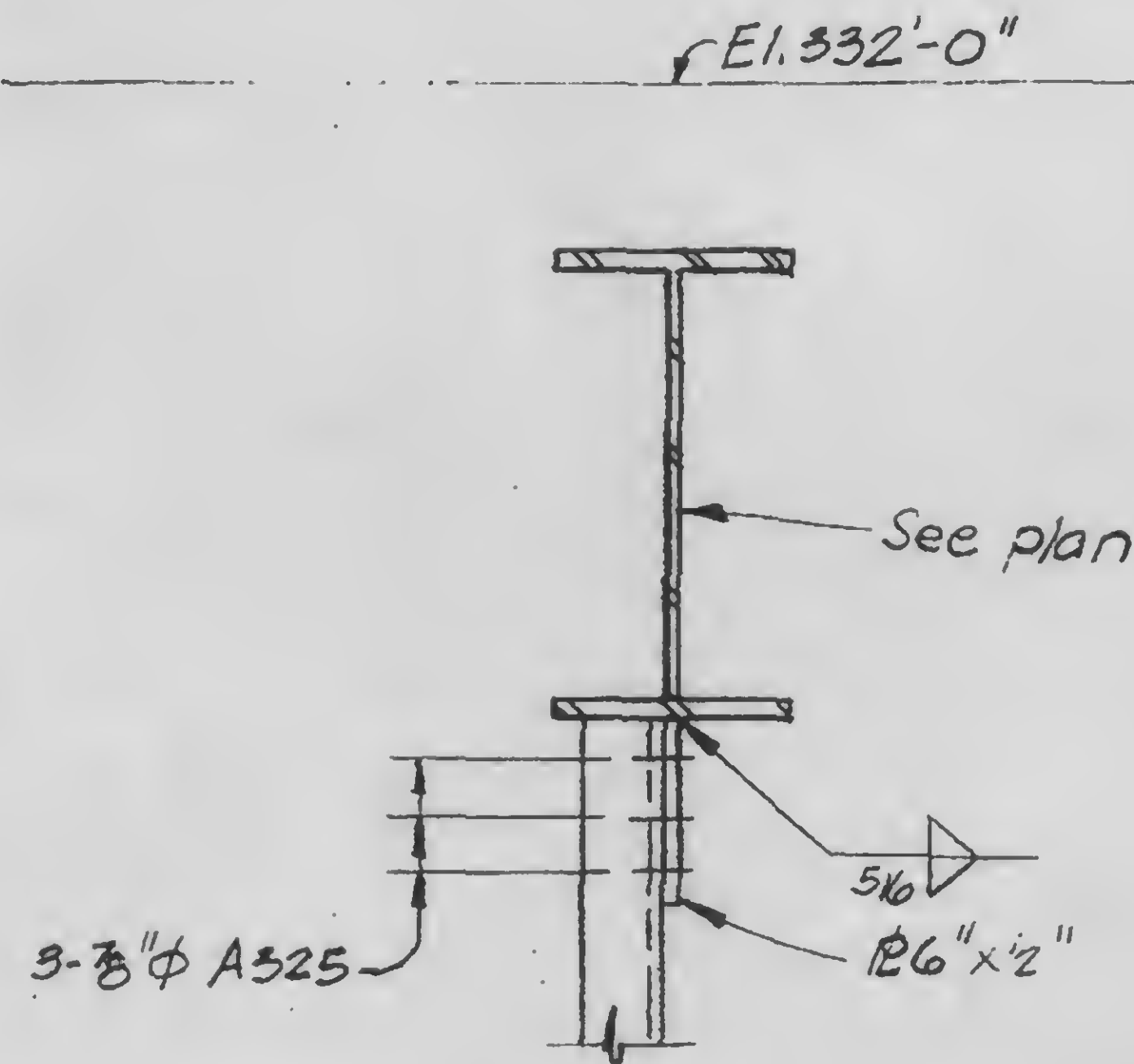
PROJECT THE WORLD TRADE CENTER

TITLE CONNECTION DETAILS INTERMEDIATE LEVEL

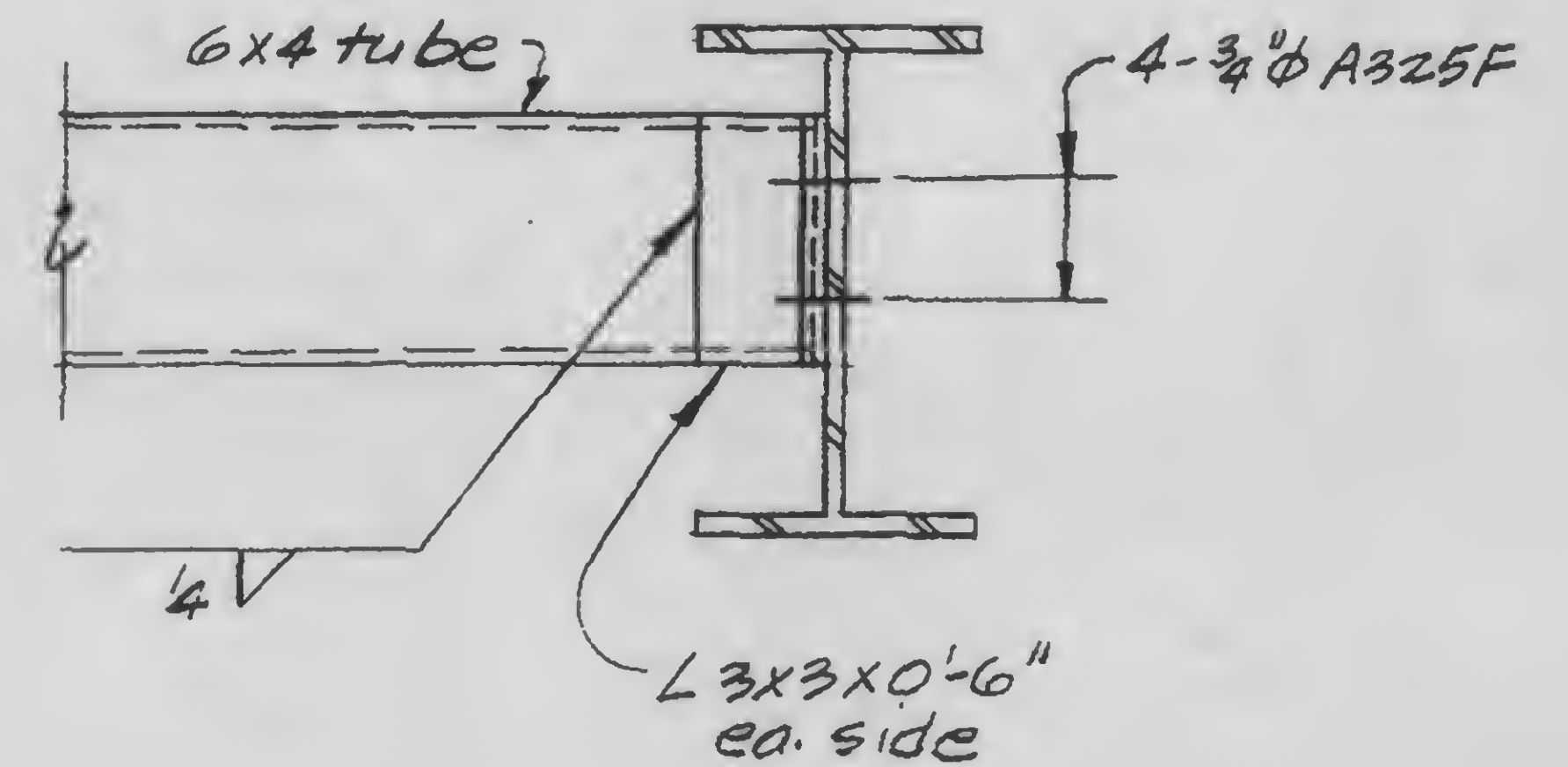
DATE 11-3-72

REVISIONS

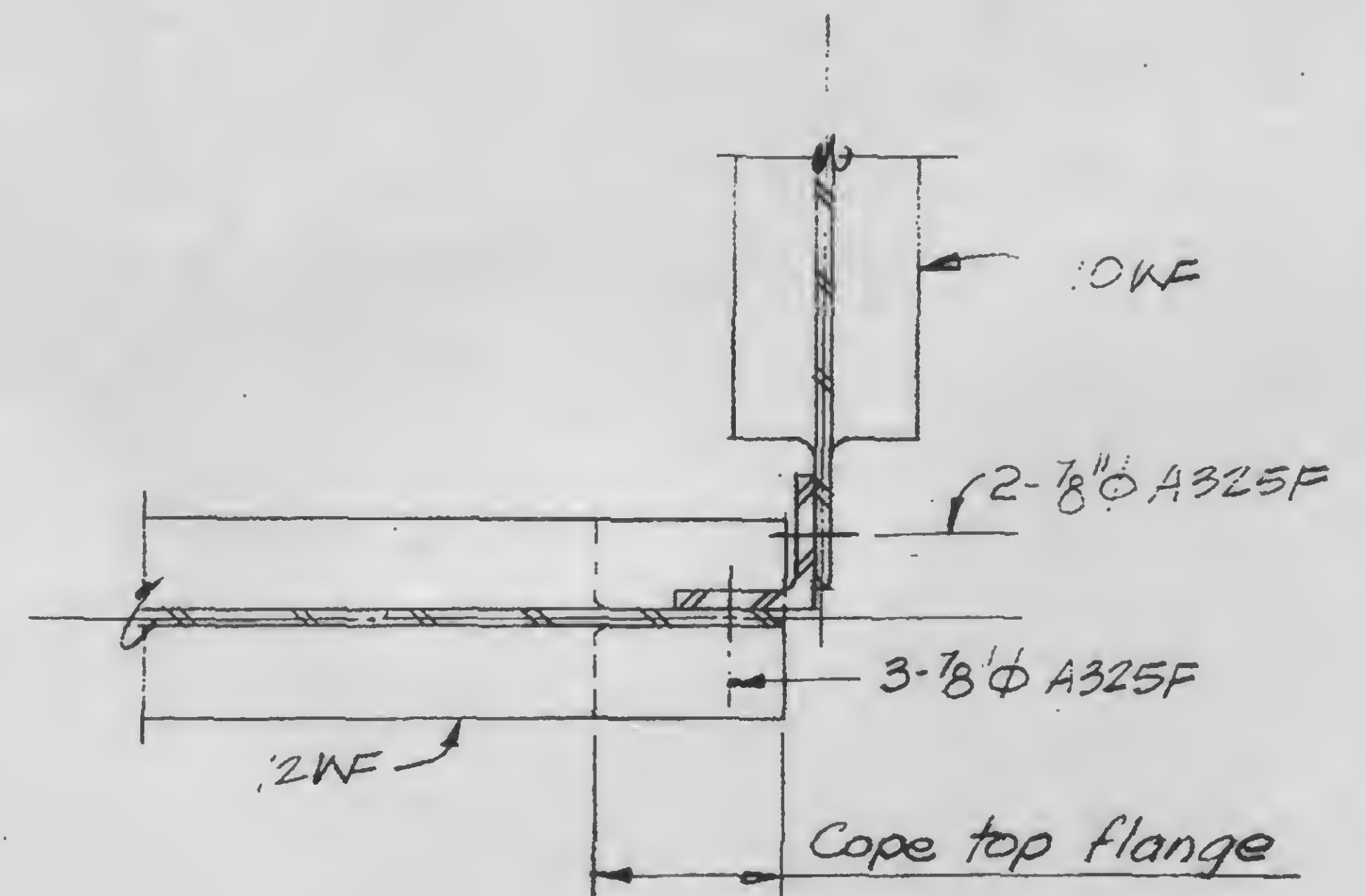
Released for
Construction
11-24-72



A

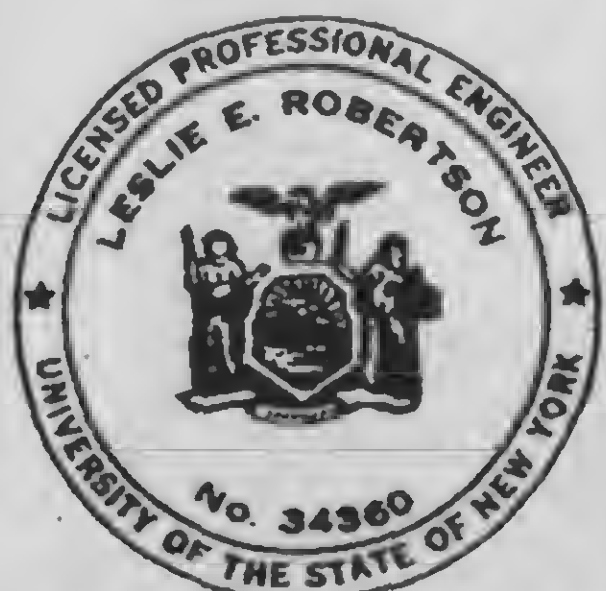


C



B

13-K8.3-2



DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

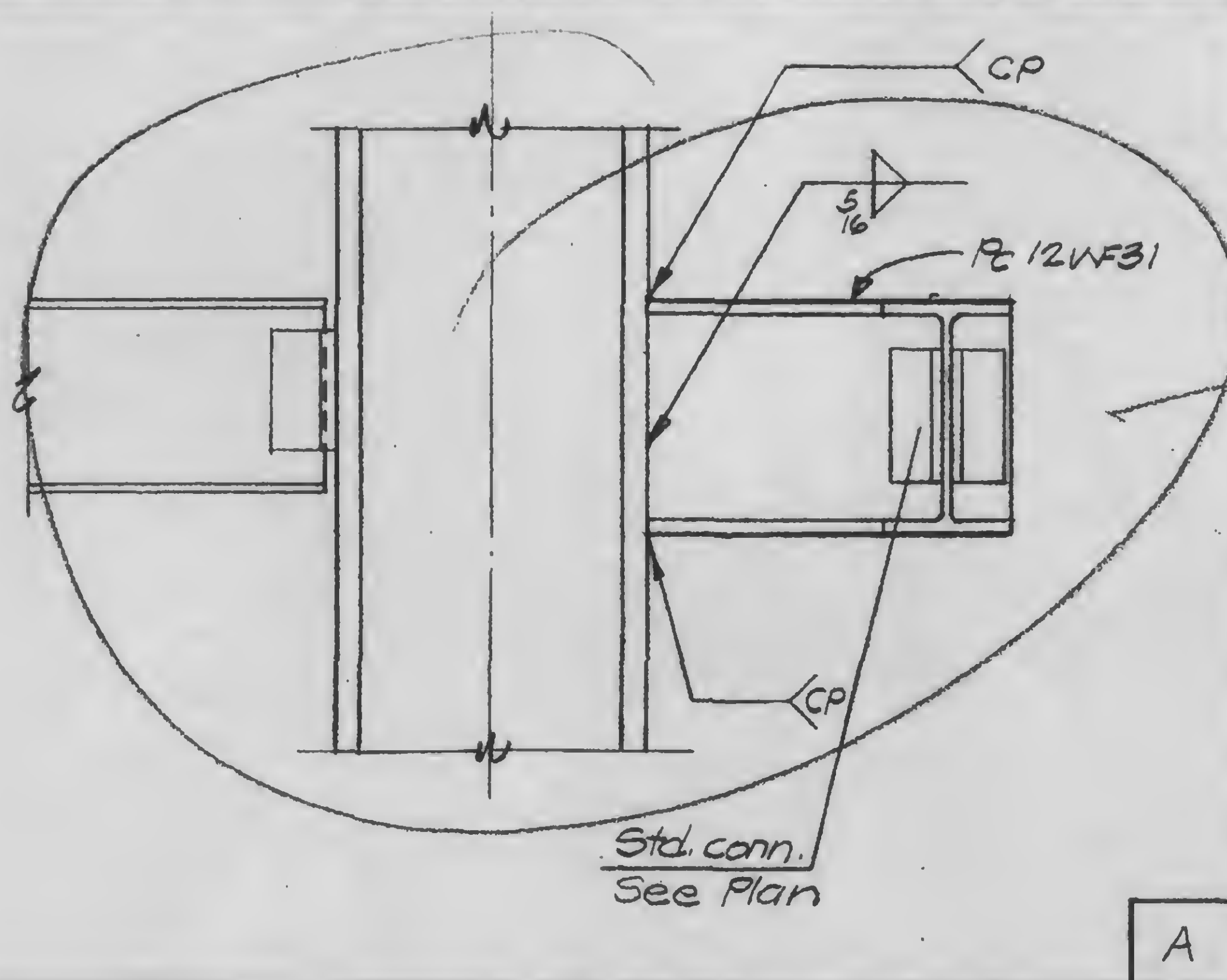
PROJECT THE WORLD TRADE CENTER

TITLE INTERMEDIATE LEVEL DETAILS

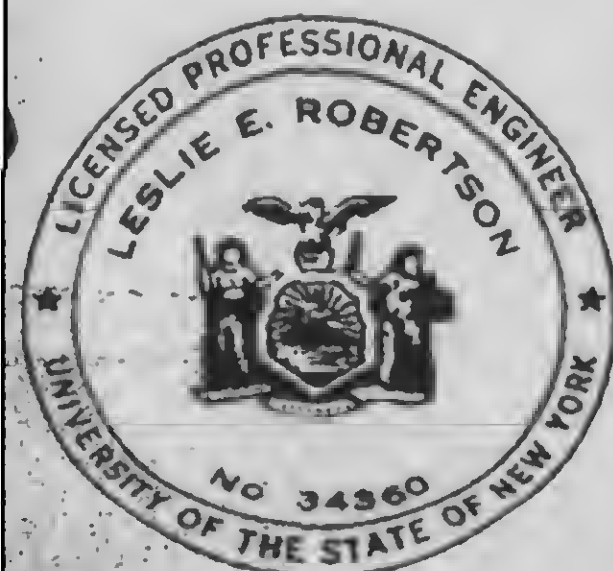
DATE 11-24-72

REVISIONS

Released for
construction
11-24-72



Col. turned 90°
See Levinson shop
dwg. V3256, Sect. X



DESIGNED

DRAWN

REVIEWED

13-K8.3-3

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

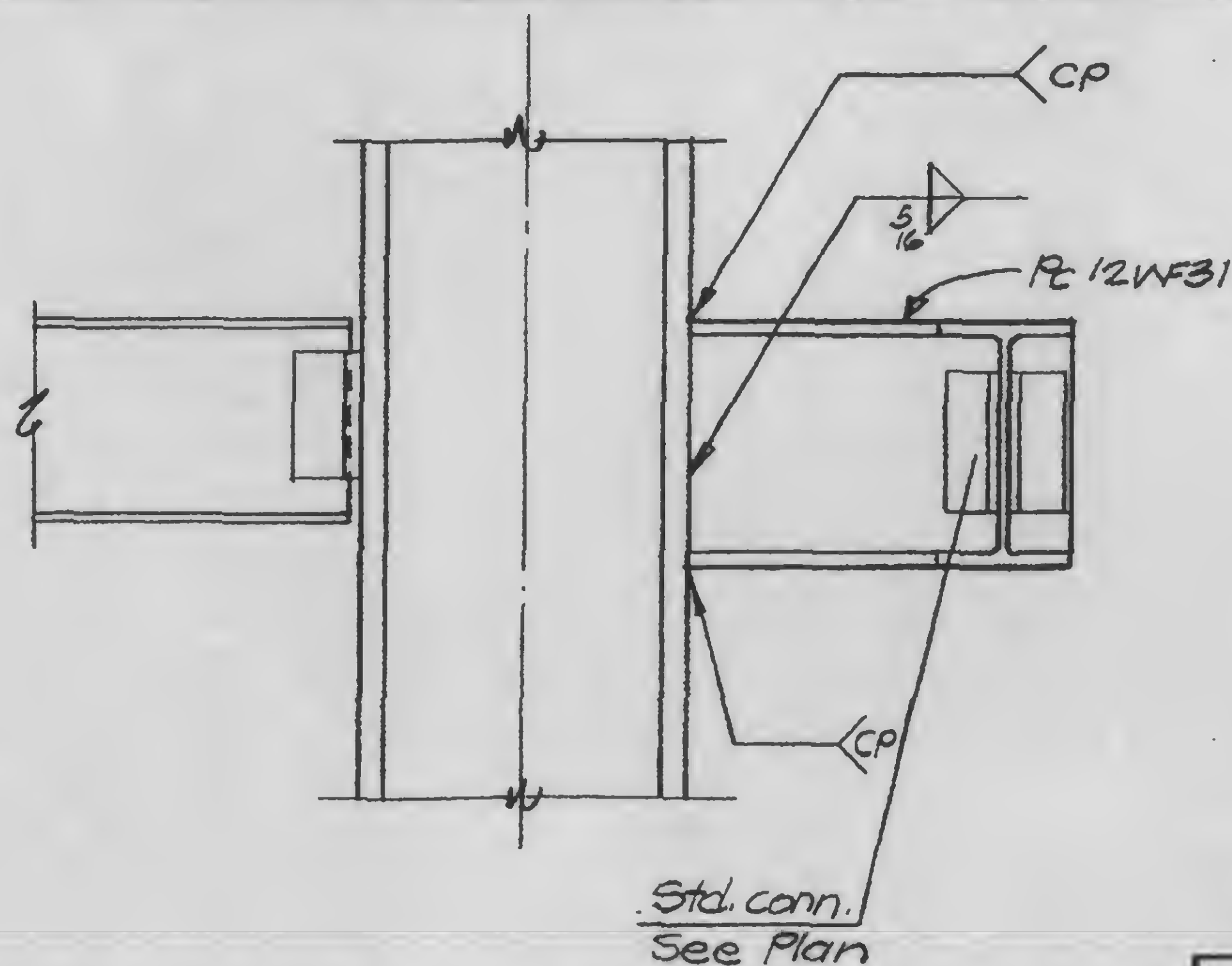
PROJECT THE WORLD TRADE CENTER

TITLE INTERMEDIATE LEVEL DETAILS

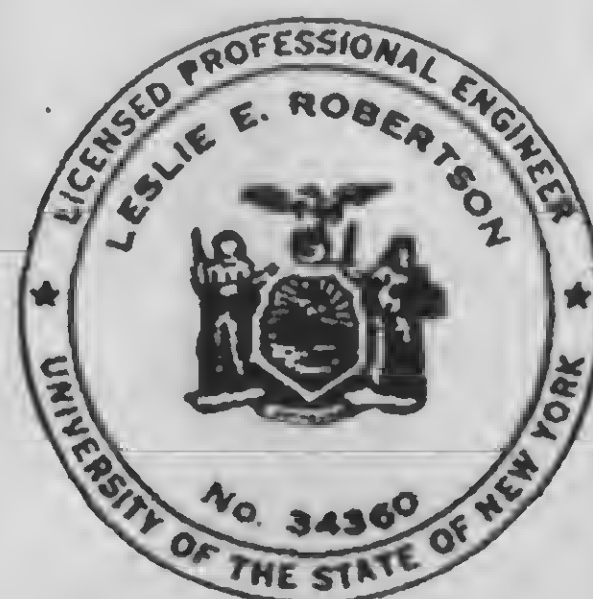
DATE 11-24-72

REVISIONS

Released for
construction
11-24-72



A



DESIGNED

DRAWN

REVIEWED

13-K8.3-3

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

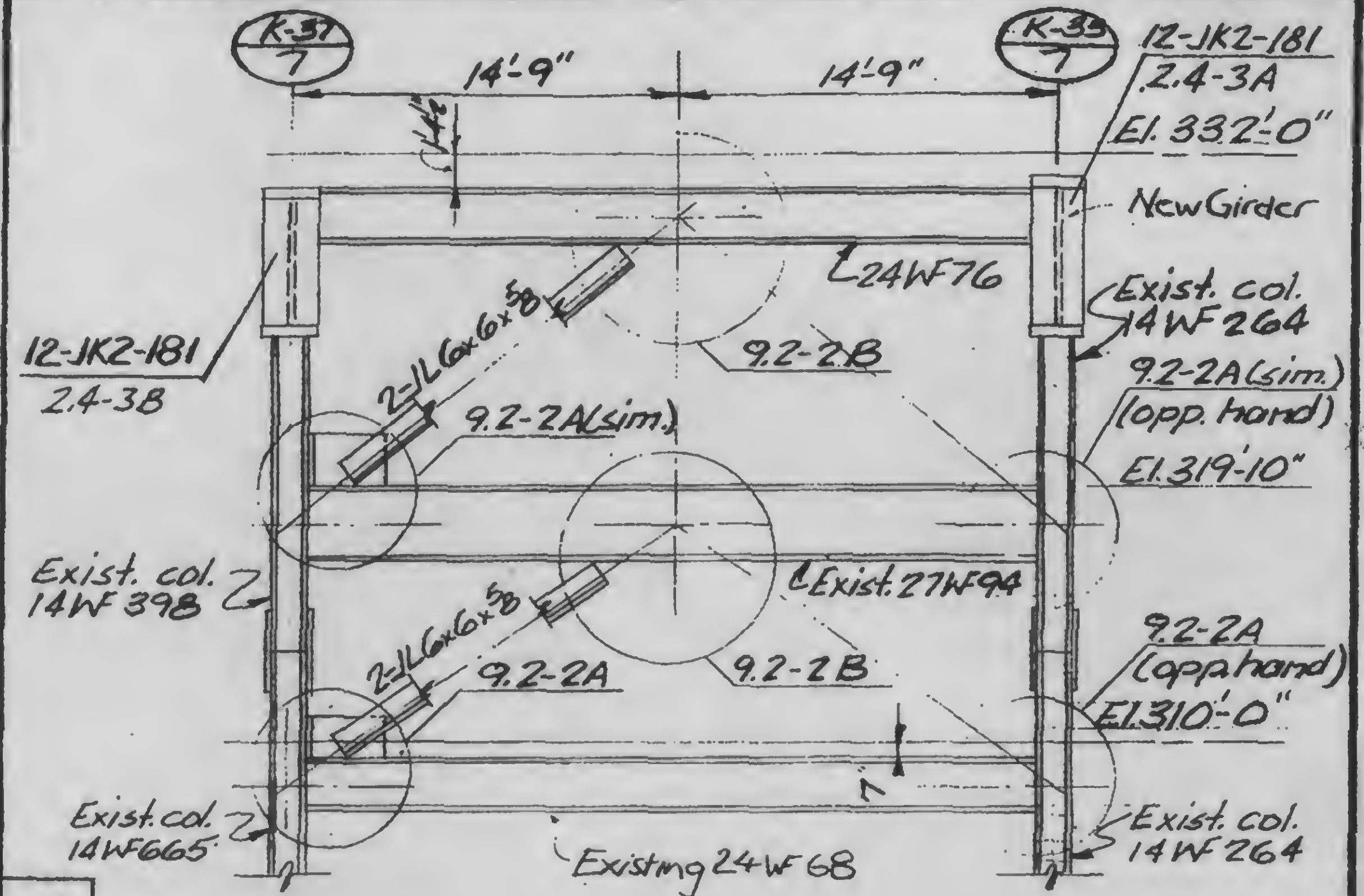
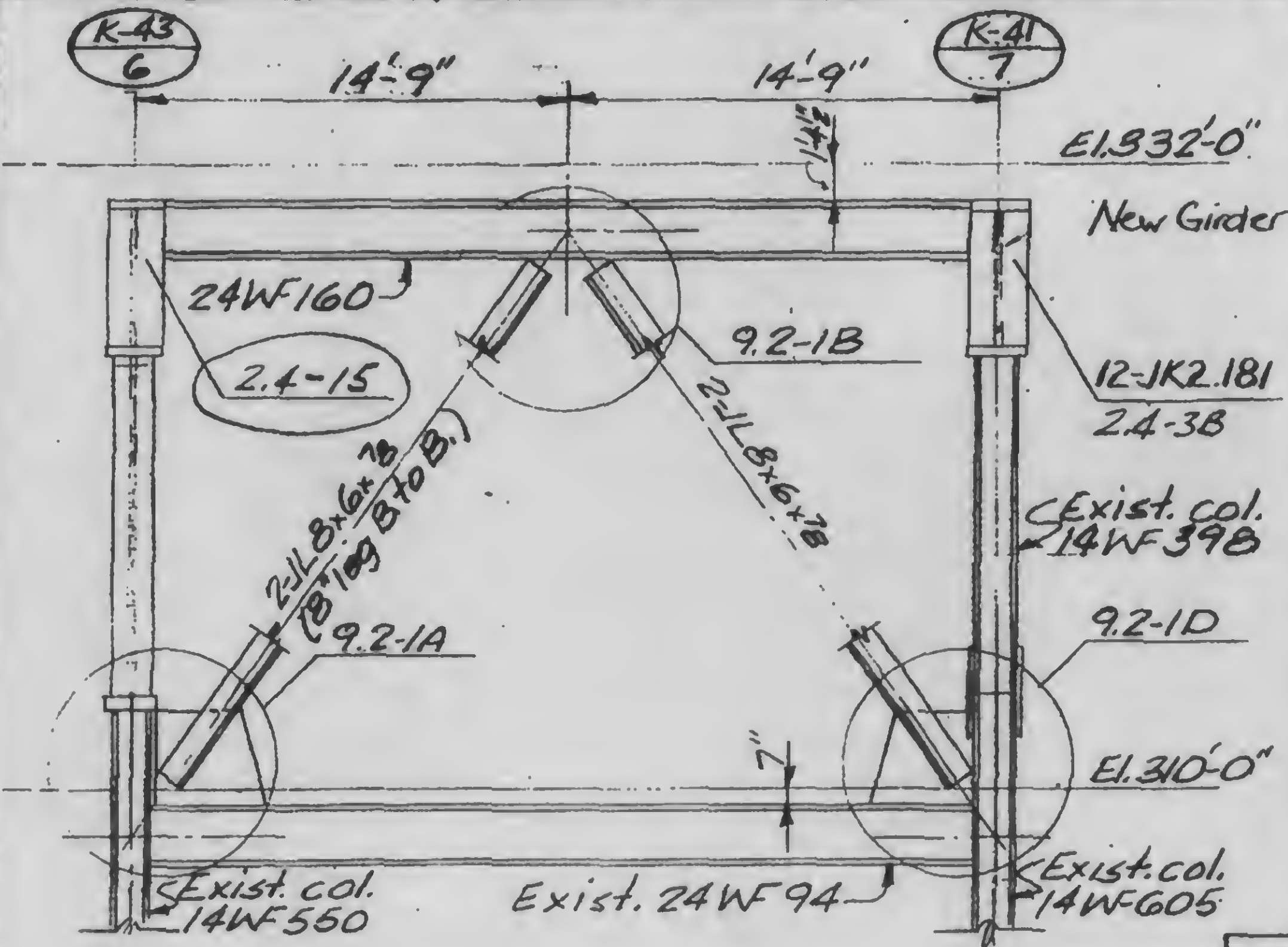
PROJECT THE WORLD TRADE CENTER

TITLE BRACING 310-332 ELEVATIONS

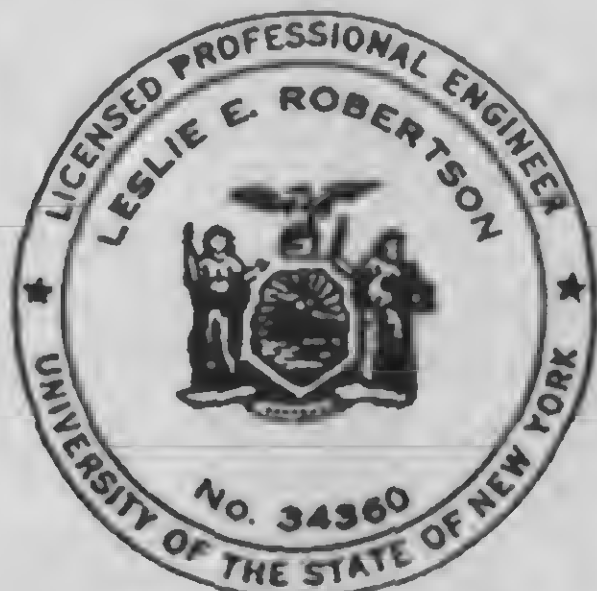
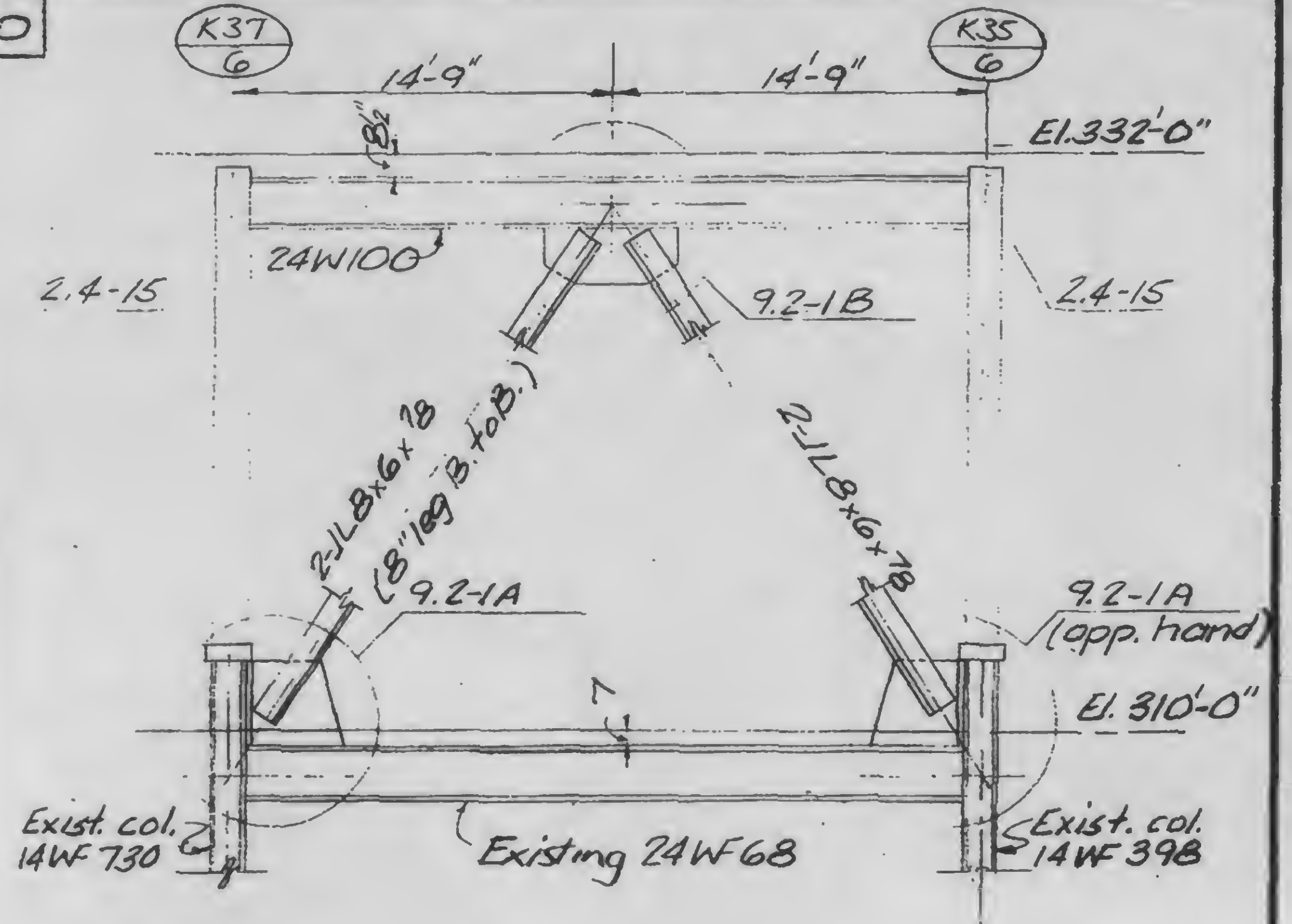
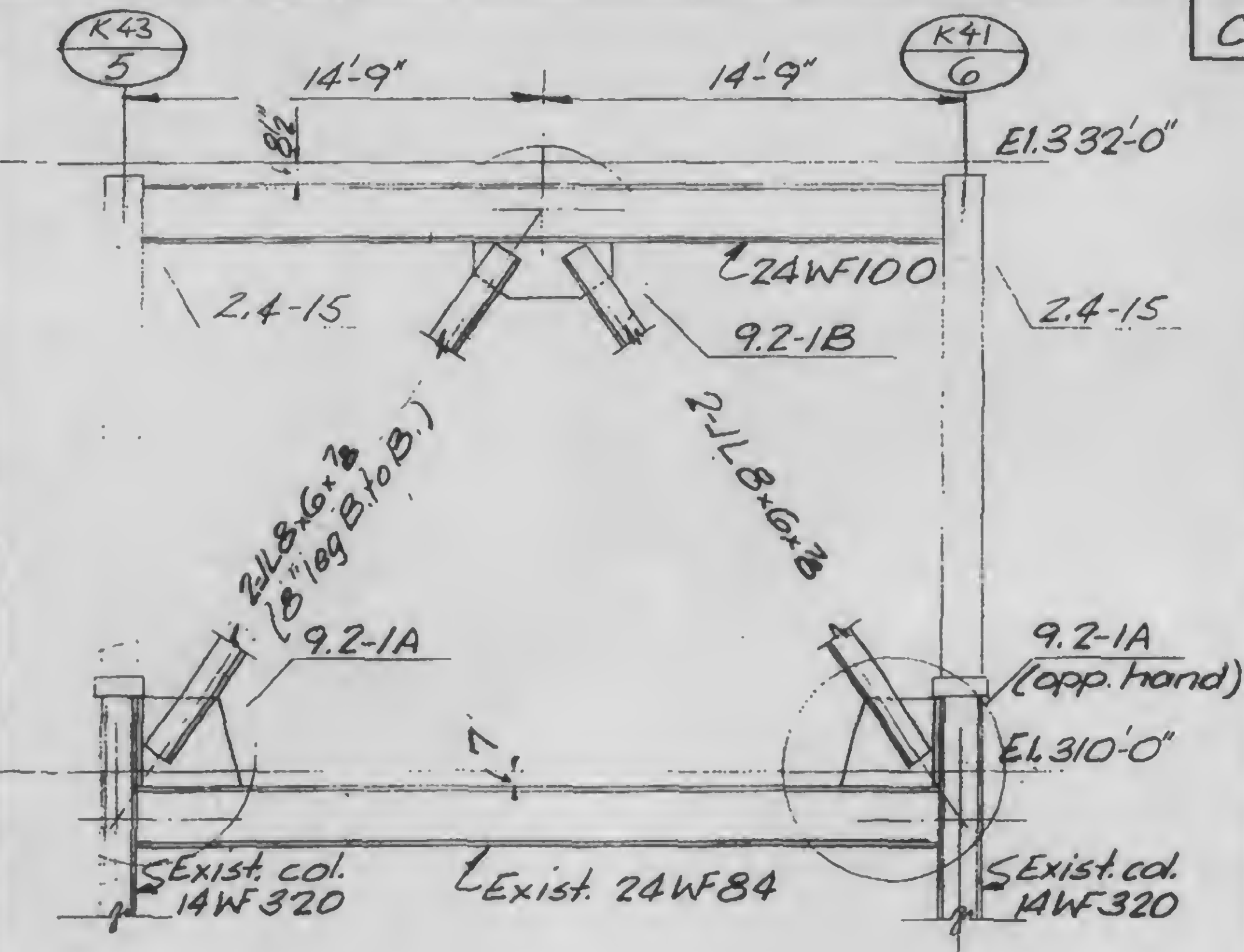
DATE 11-3-72

REVISIONS

Released for
construction
11-20-72
12-11-72



A	B
C	D



DESIGNED

DRAWN
J Banks

REVIEWED

13-K9.1-1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT **THE WORLD TRADE CENTER**

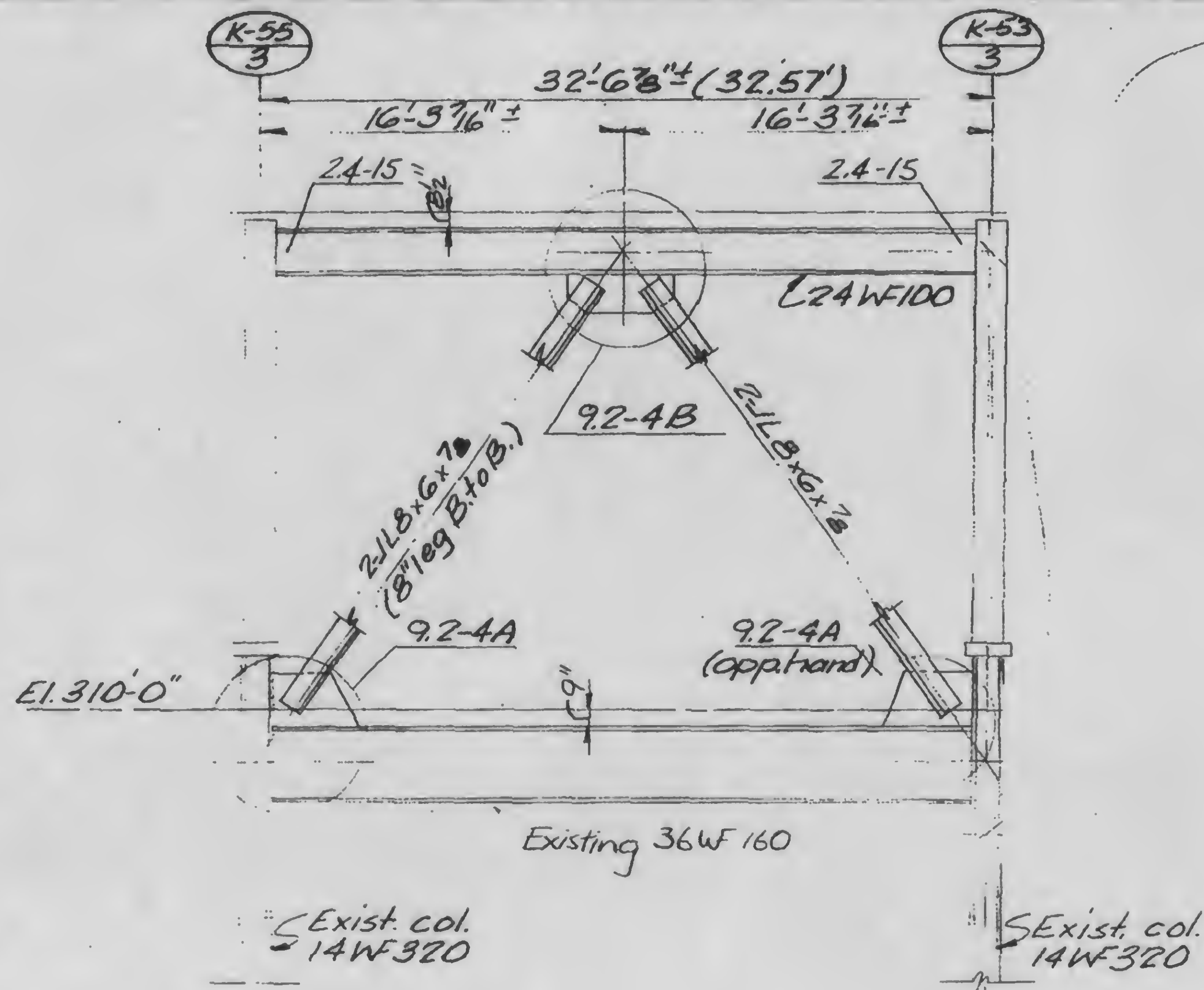
TITLE **BRACING 310-332 ELEVATIONS**

DATE **11-3-72**

REVISIONS

Released for
construction
11-20-72

4-20-73



DESIGNED

DRAWN

- Jones

REVIEWED

13-K9.1-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

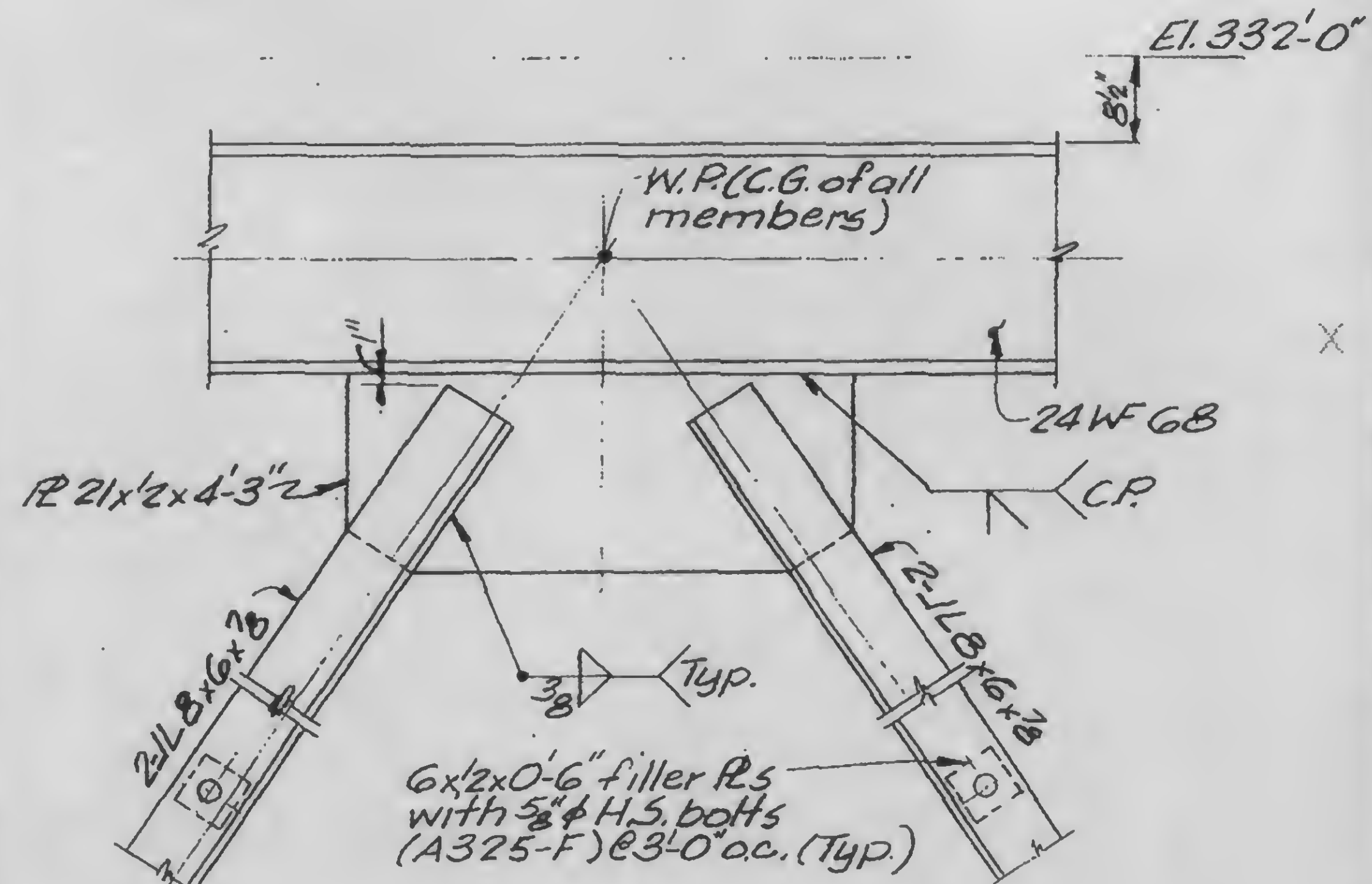
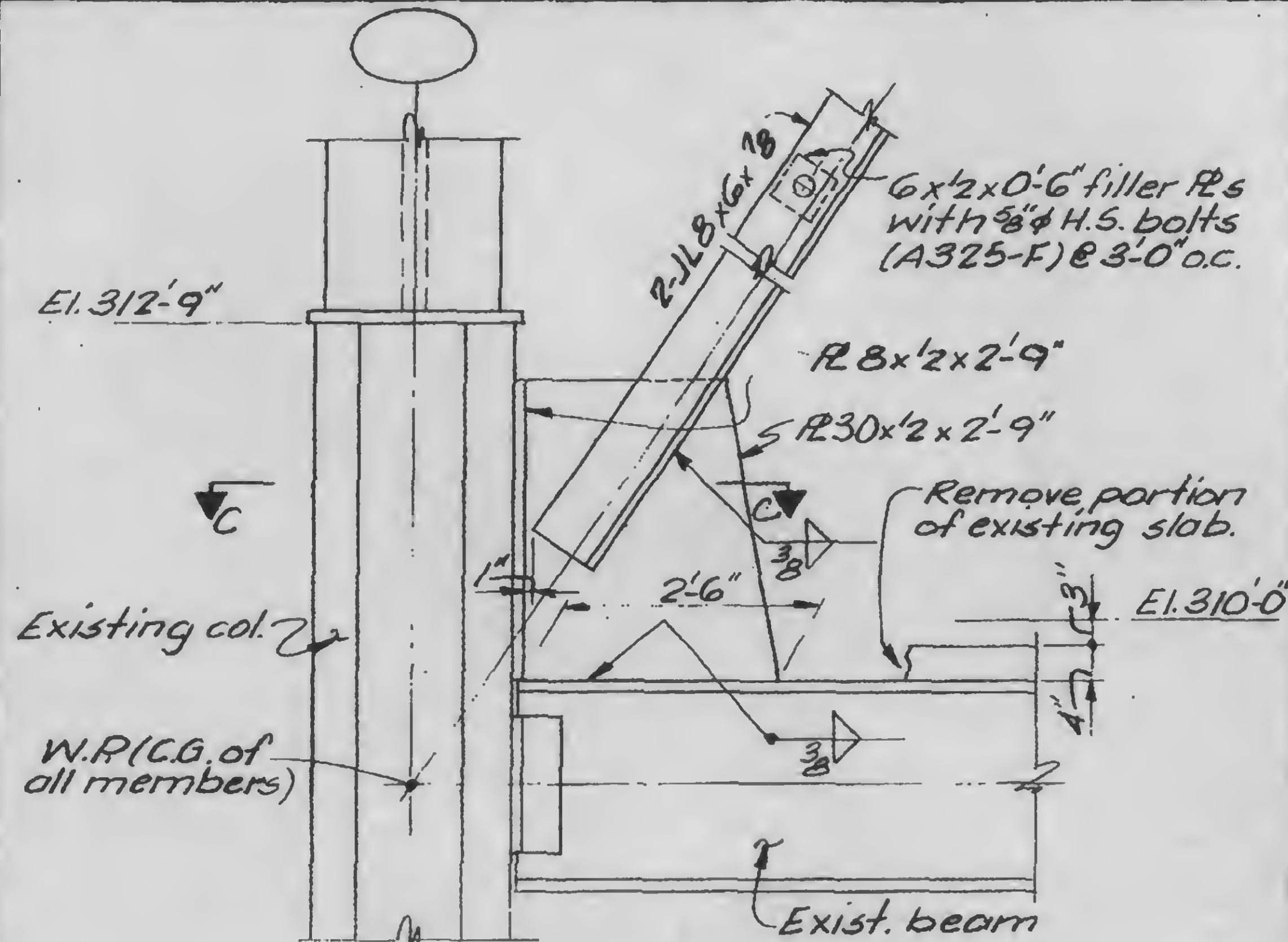
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

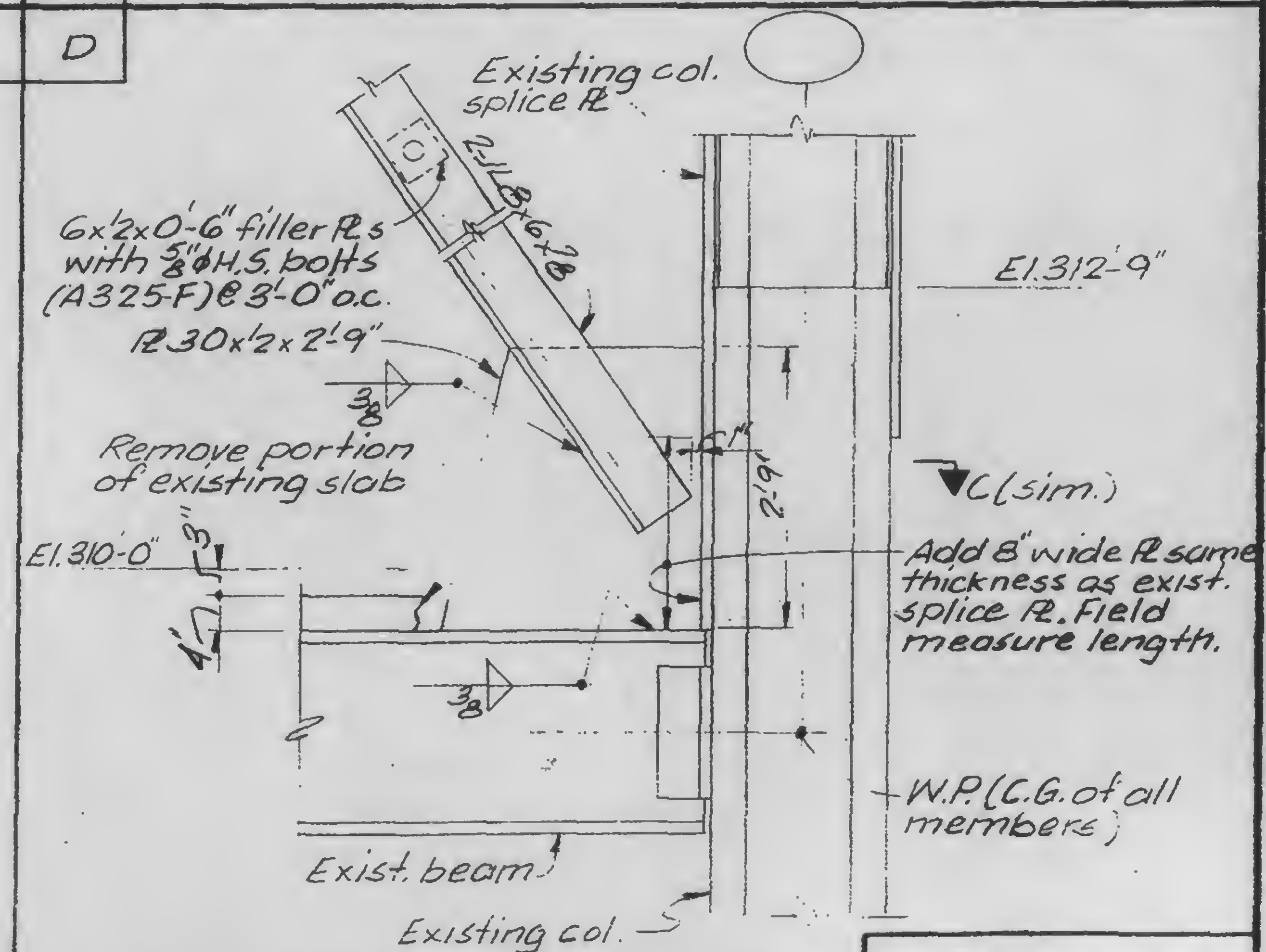
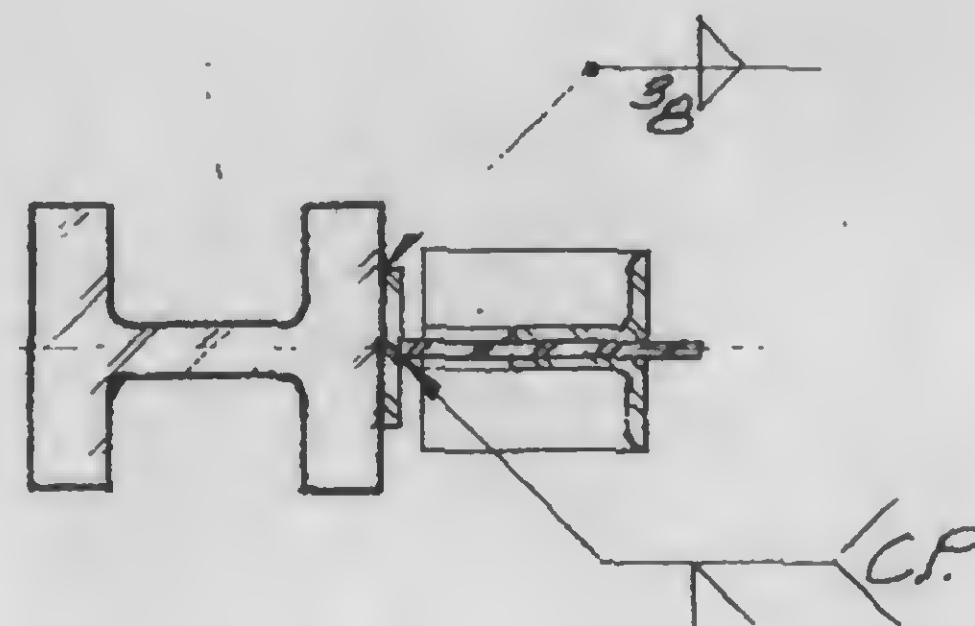
TITLE BRACING 310-332 DETAILS

DATE 11-3-72

REVISIONS

Released for
construction
11-20-72

A	B
C	D



DESIGNED

DRAWN

TR

REVIEWED

13-K9,2-1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

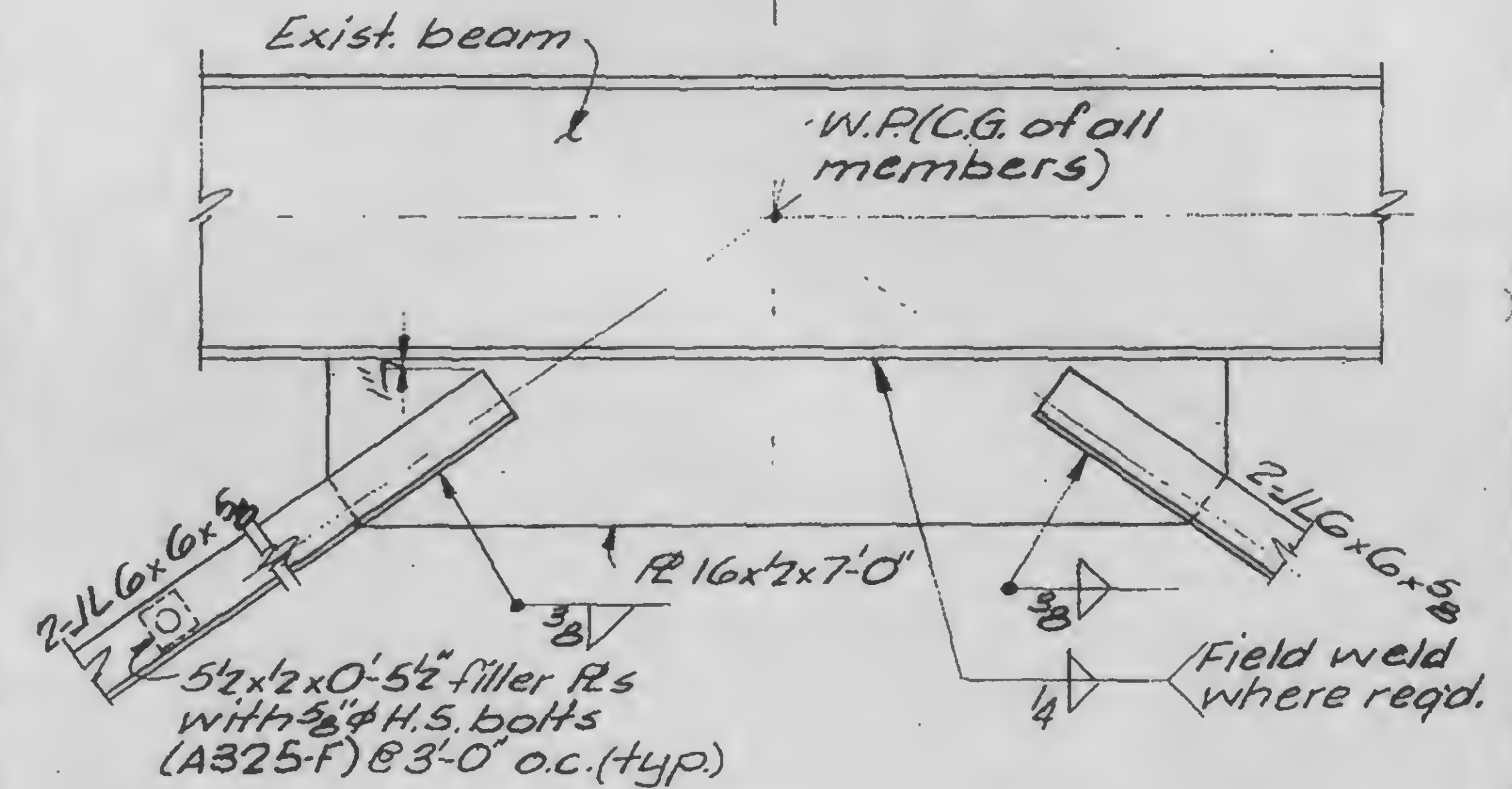
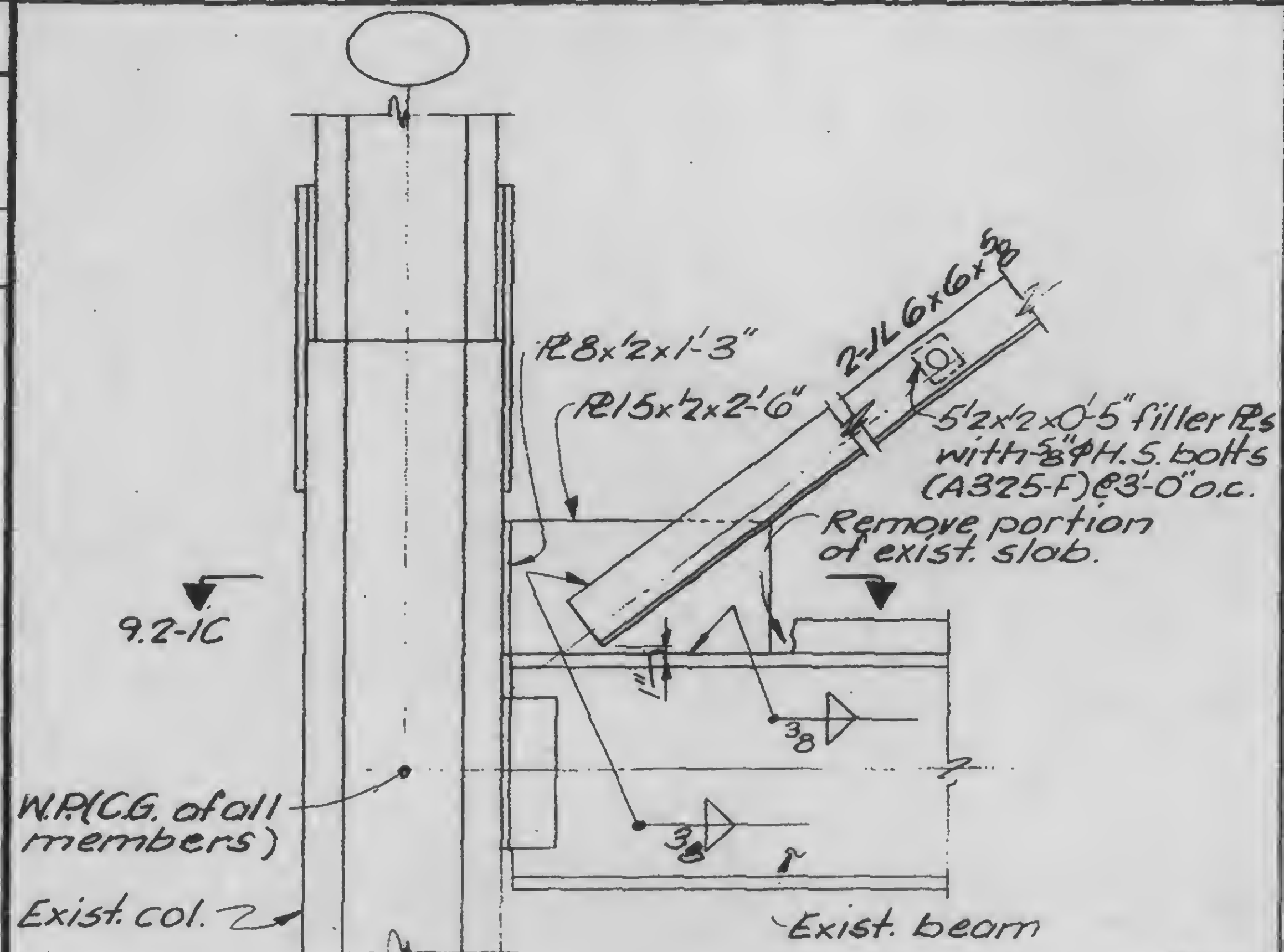
TITLE BRACING 310-332 DETAILS

DATE 11-3-72

REVISIONS

Released for
construction
11-20-72

4-20-73



A

B



DESIGNED

DRAWN

REVIEWED

13-K9.2-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

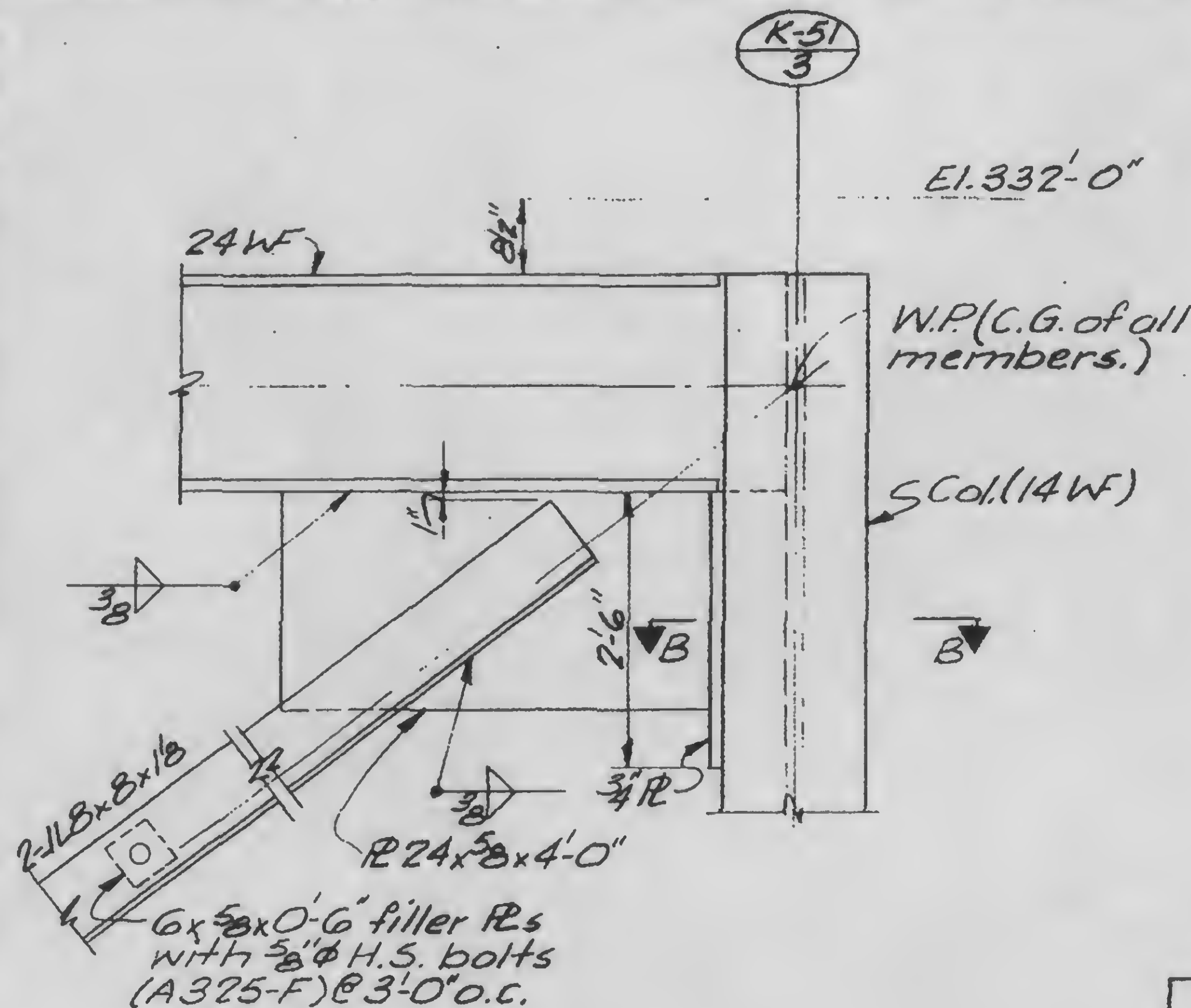
PROJECT THE WORLD TRADE CENTER

TITLE BRACING 310-332 DETAILS

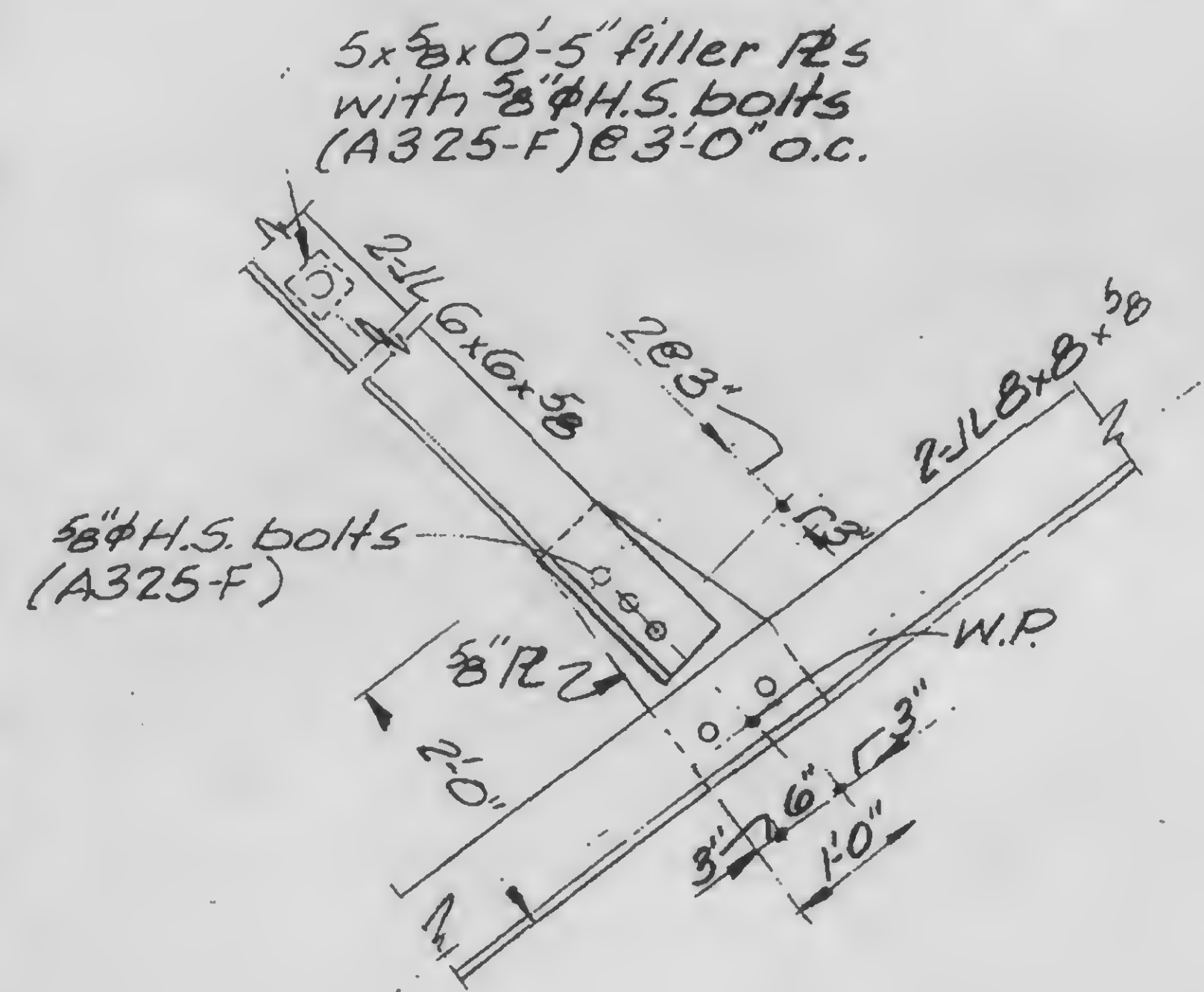
DATE 11-3-72

REVISIONS

Released for
construction
11-20-72

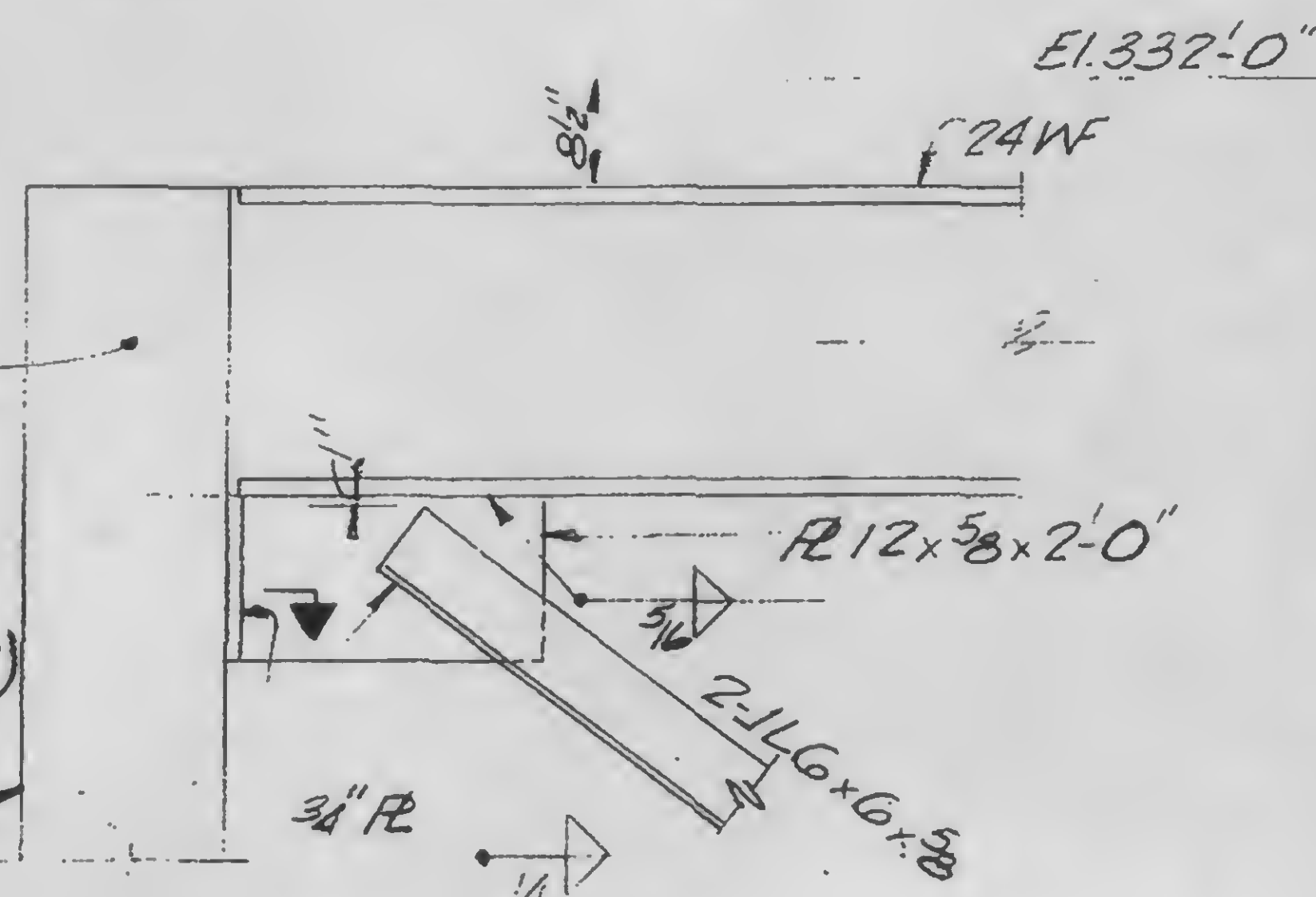


A	B
C	D

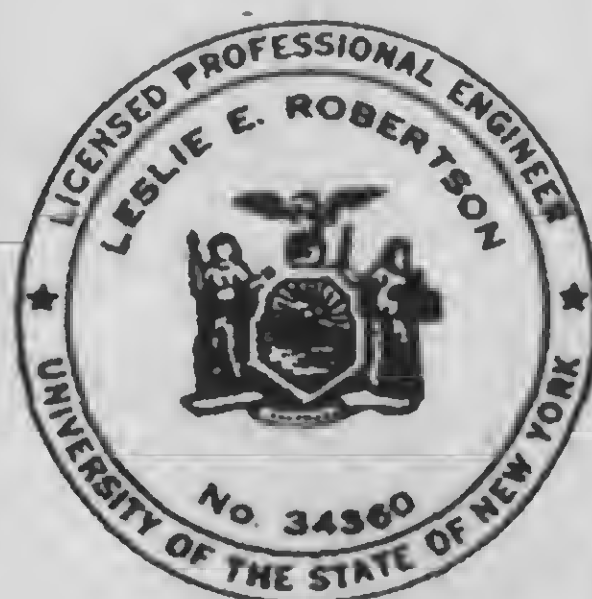


W.P. (C.G. of all members)
B (opp. hand)
Col. (14W)

K-53/3



13-K9.2-3



DESIGNED

DRAWN

TR

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

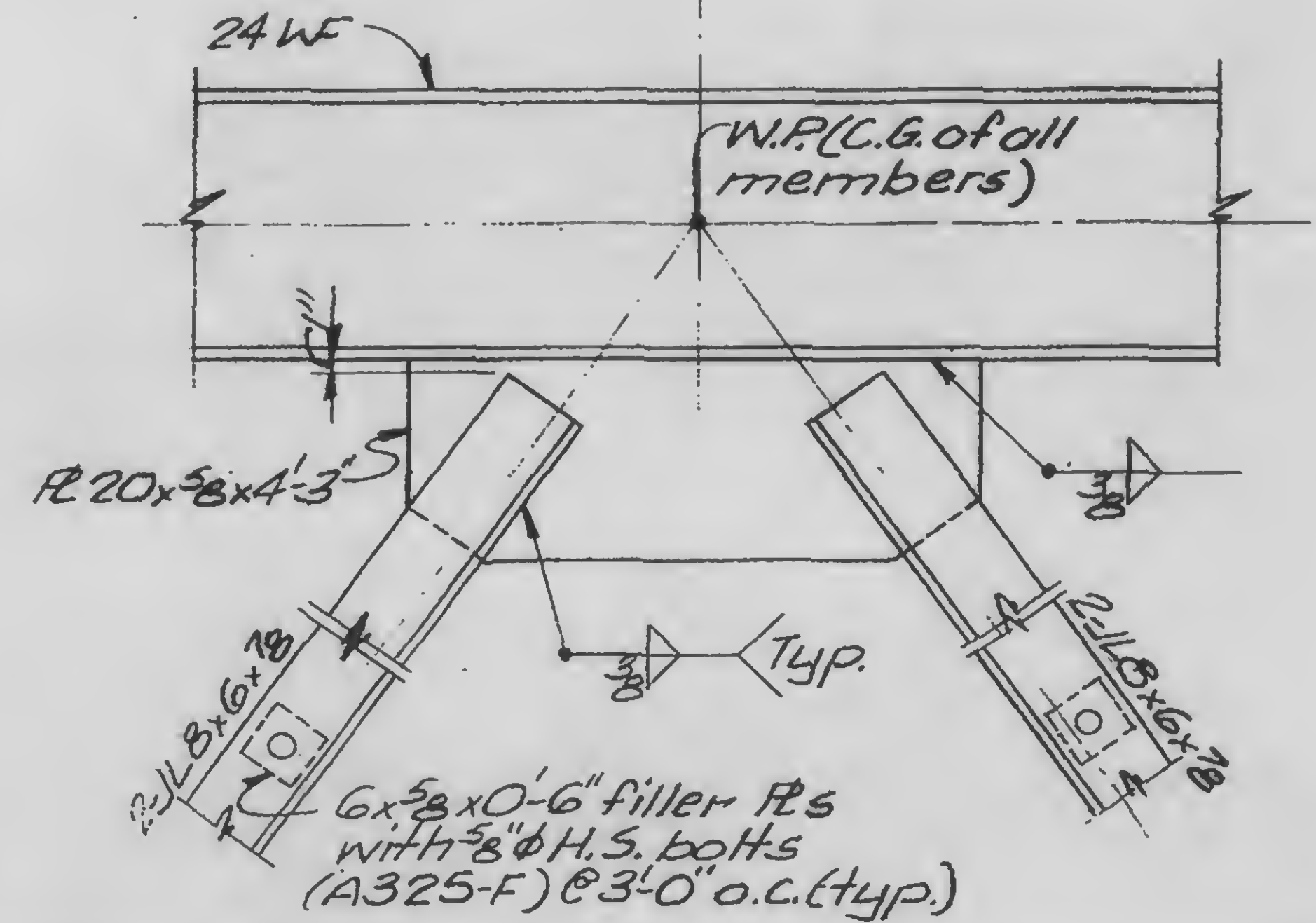
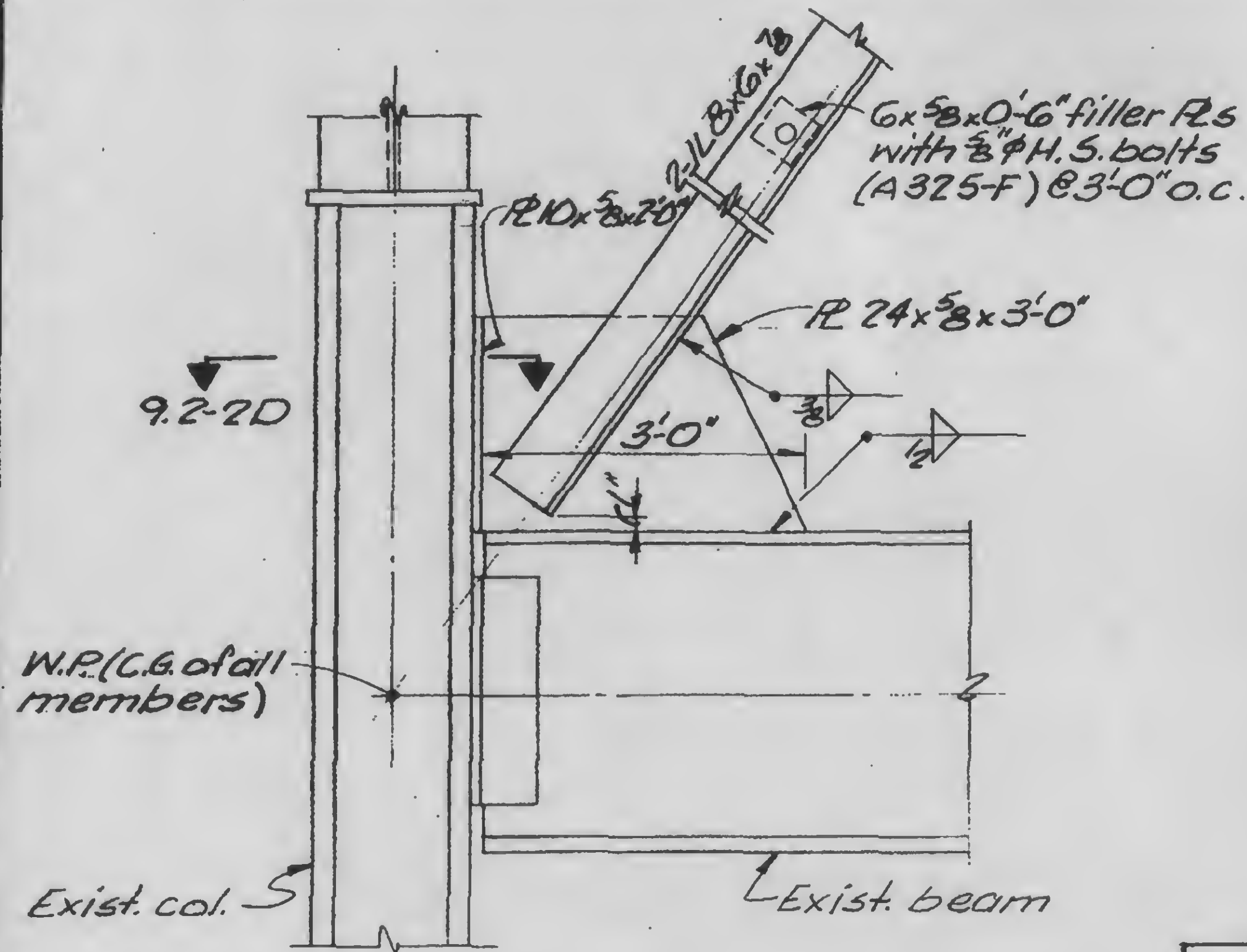
PROJECT THE WORLD TRADE CENTER

TITLE BRACING 310-332 DETAILS

DATE 11-3-72

REVISIONS

Released for
construction
11-20-72



A B



DESIGNED

DRAWN

TR

REVIEWED

13-K 9.2-4

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

TITLE

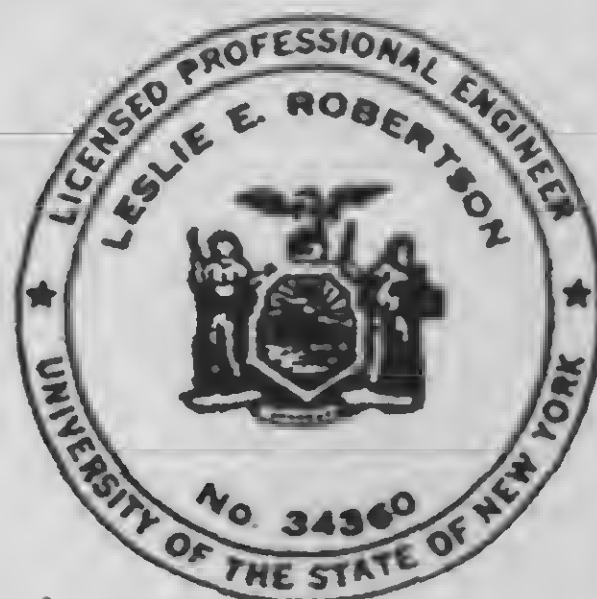
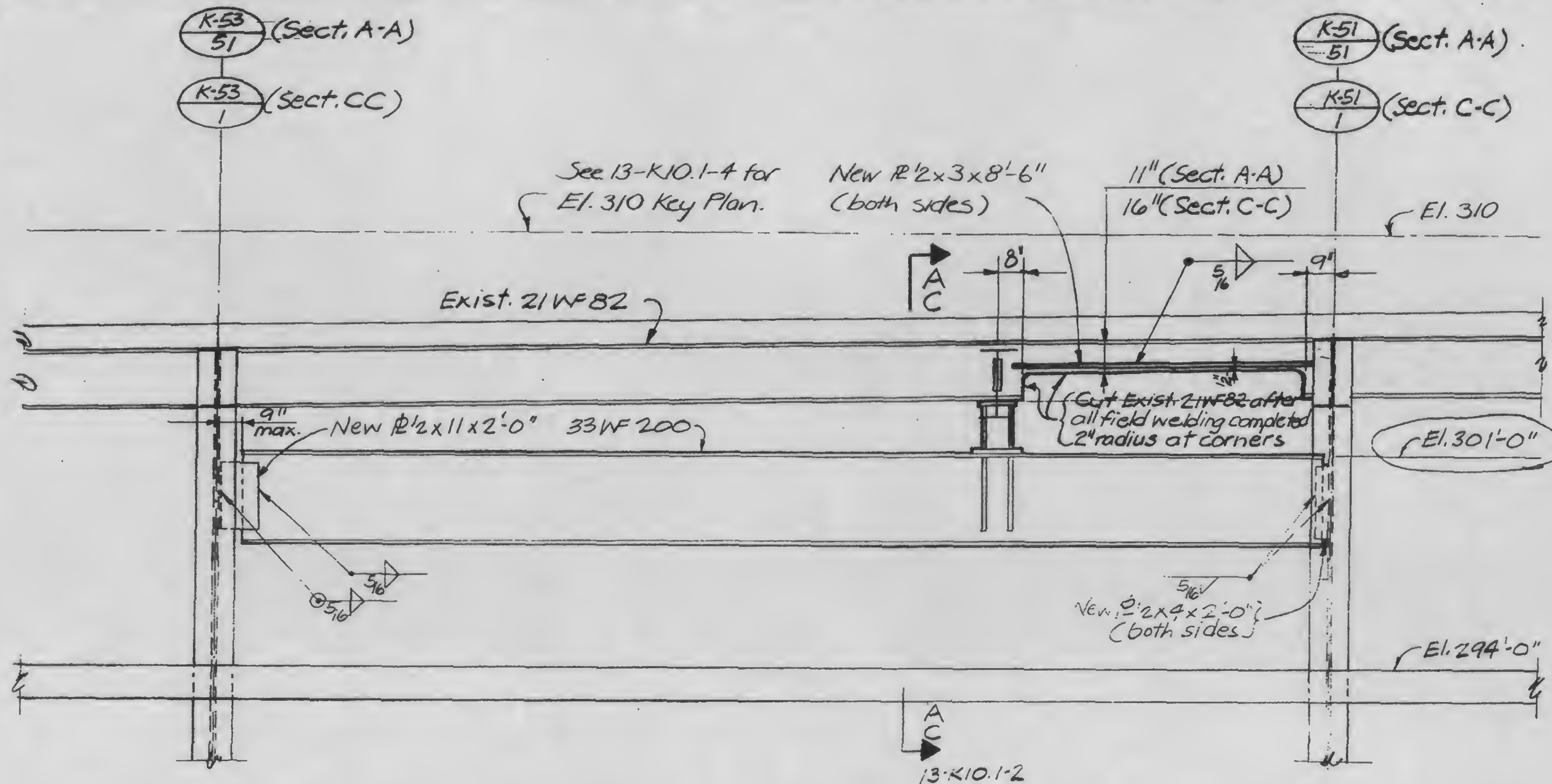
NOTCH & NEW SUPPORT FOR EXIST. BEAMS-ELEVATION

DATE

3-15-73

REVISIONS

5-7-73



DESIGNED

JTM

DRAWN

PH.D. De la

REVIEWED

A

C

13-K10.1-1

PROJECT

THE WORLD TRADE CENTER

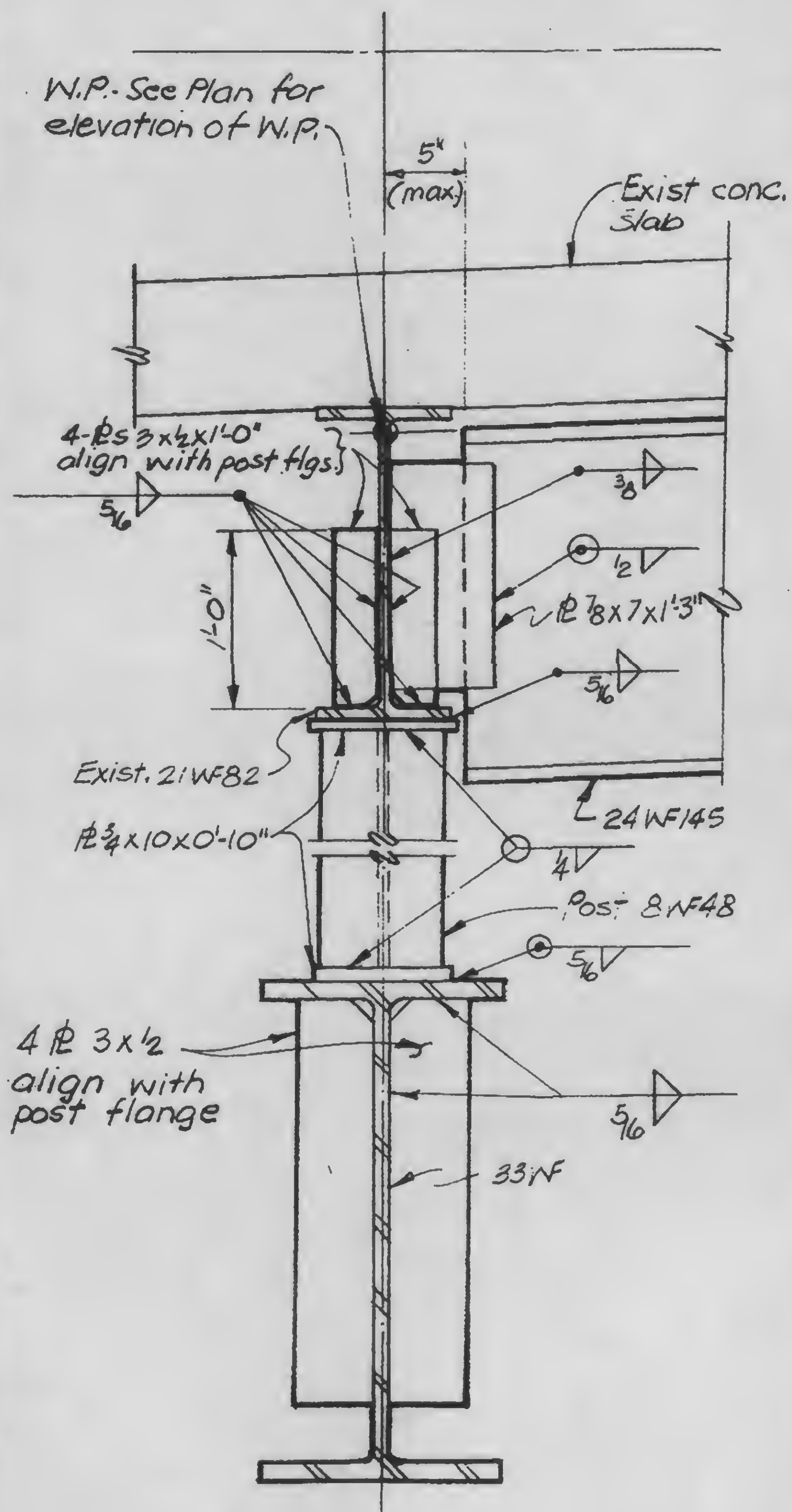
TITLE

NOTCH & NEW SUPPORT FOR EXIST. BEAMS - SECTIONS

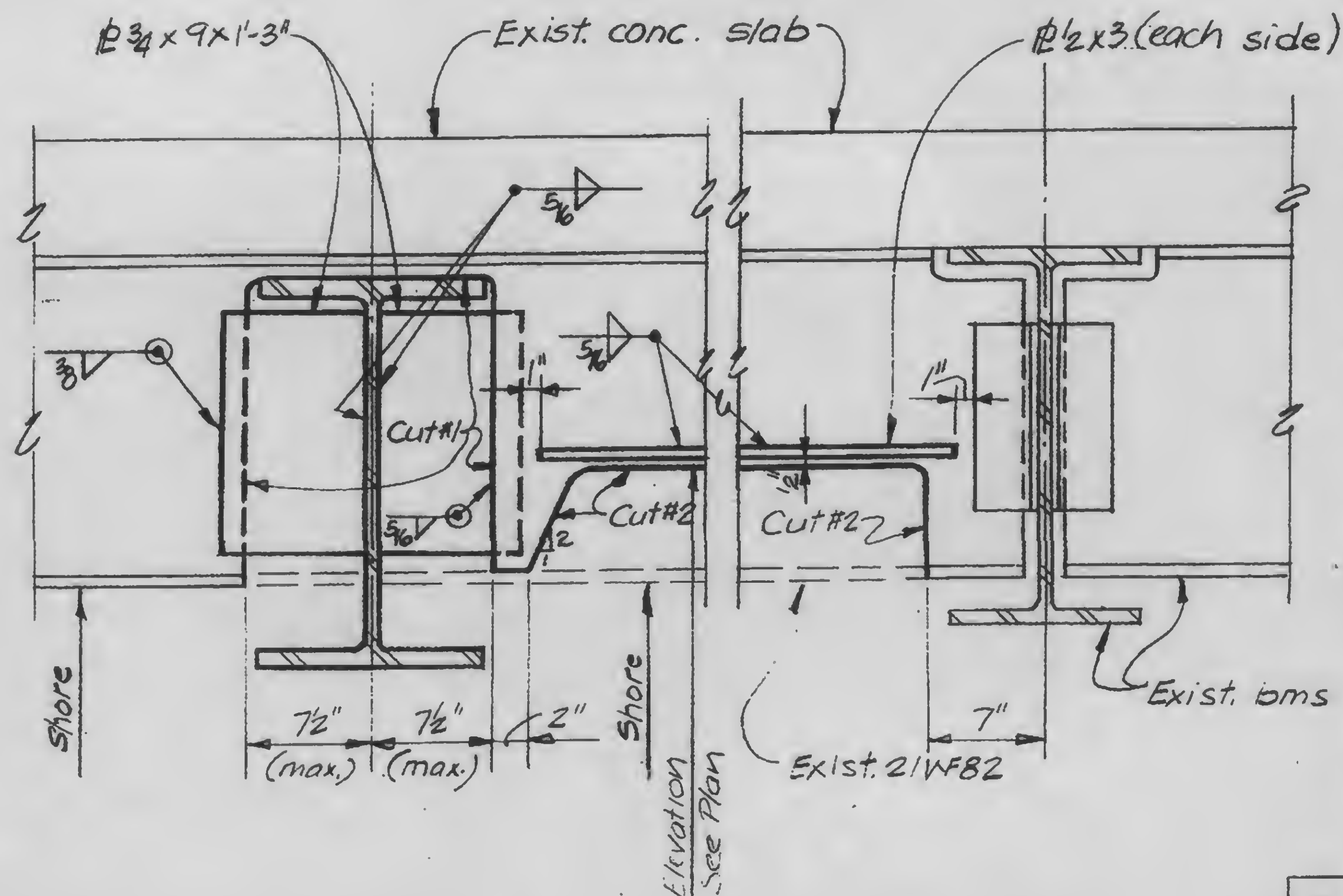
DATE

3-15-73

REVISIONS

W.P. - See Plan for
elevation of W.P.See 13-K10.1-4 for
El. 310 Key Plan.

El. 310



B

Construction Sequence

1. Place shores.
2. Make cut #1 (1" radius at corners)
3. Complete all steel erection and field welding.
4. Remove shores.
5. Make cut #2 (2" radius at corners)

A

C

opp.
hand.

13-K10.1-2



DESIGNED

JTM

DRAWN

P. J. D. S. L.

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

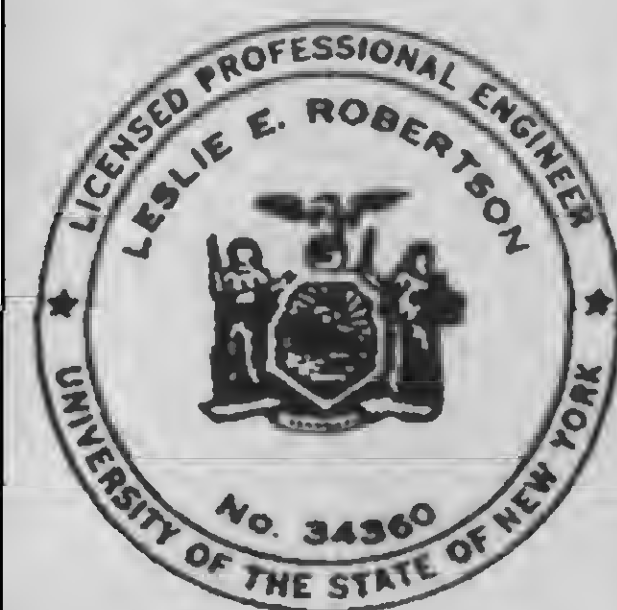
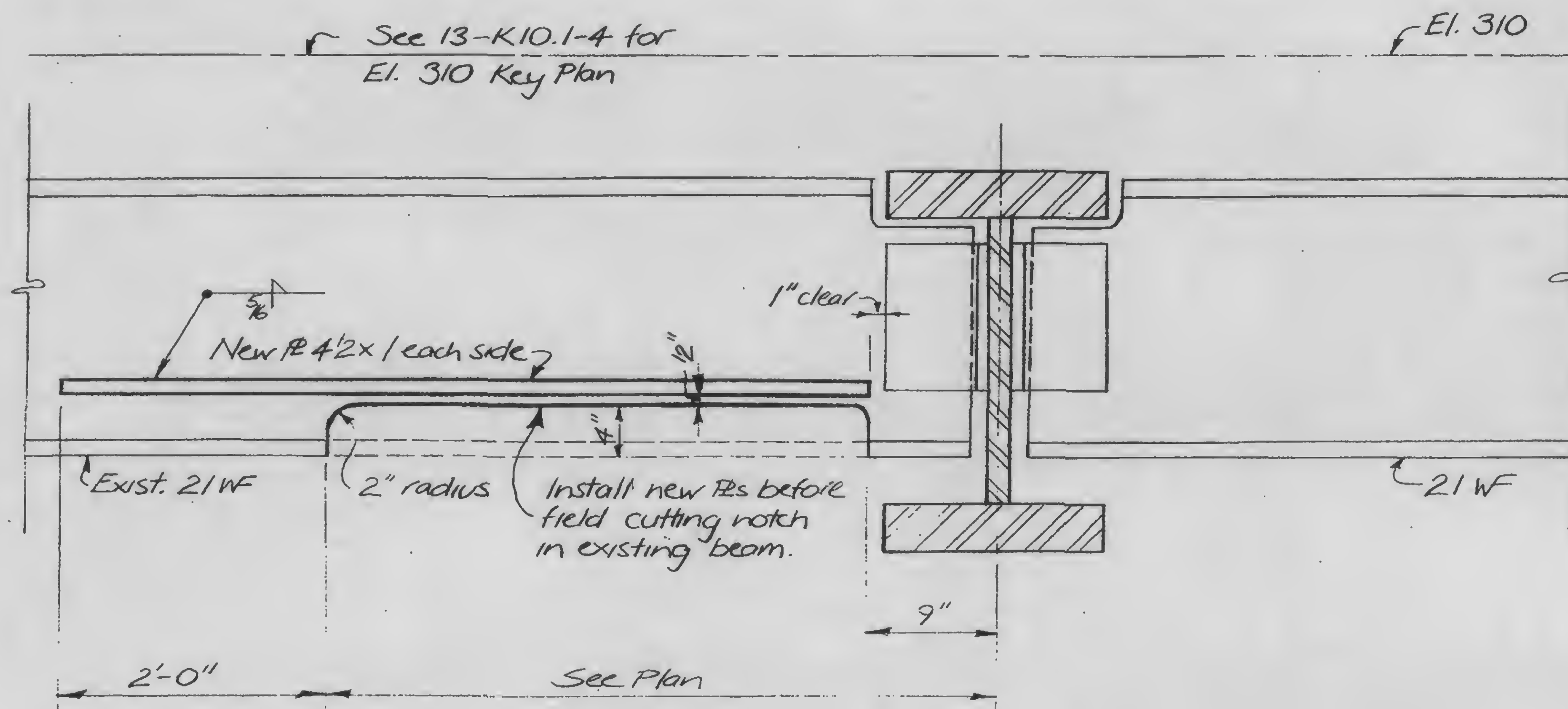
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE NOTCH & NEW SUPPORT FOR EXIST. BEAM - SECTION

DATE 3-15-73

REVISIONS



DESIGNED

DRAWN

REVIEWED

13-K10.1-3

Structural & Civil Engineers

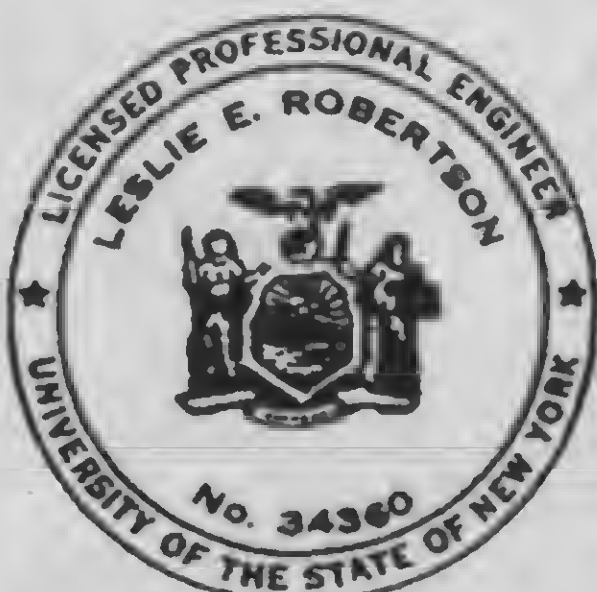
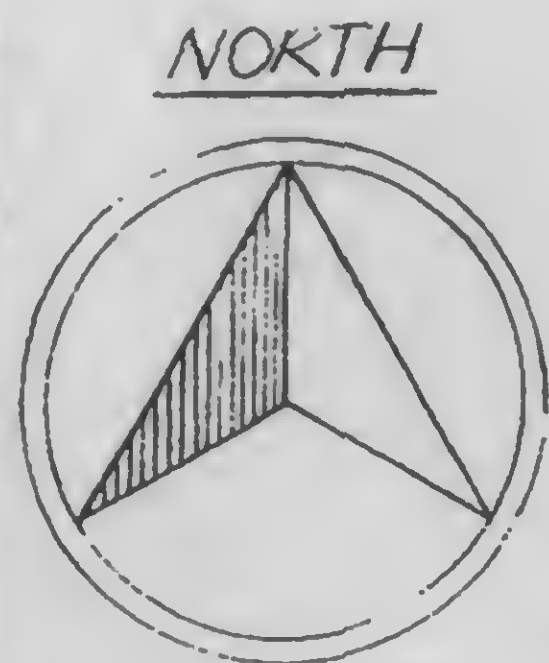
TITLE NOTCH & NEW SUPPORT FOR EXIST. BEAMS-KEY PLAN EL. 310

DATE 3-15-73

REVISIONS



Note: [] indicate bottom elevation of cut in existing beams



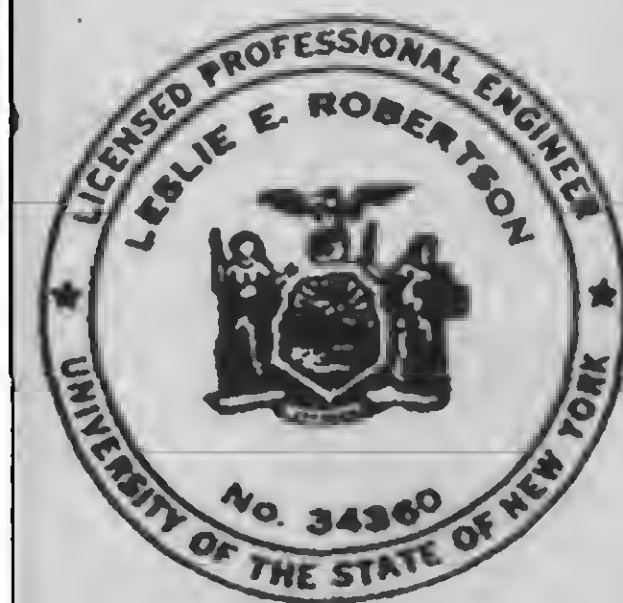
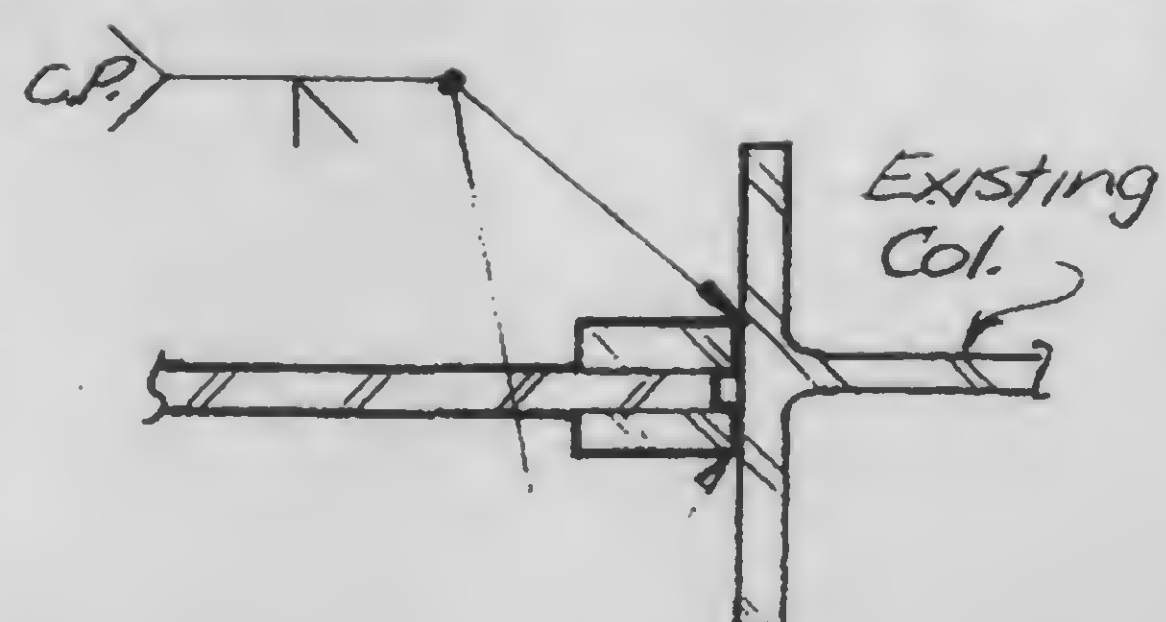
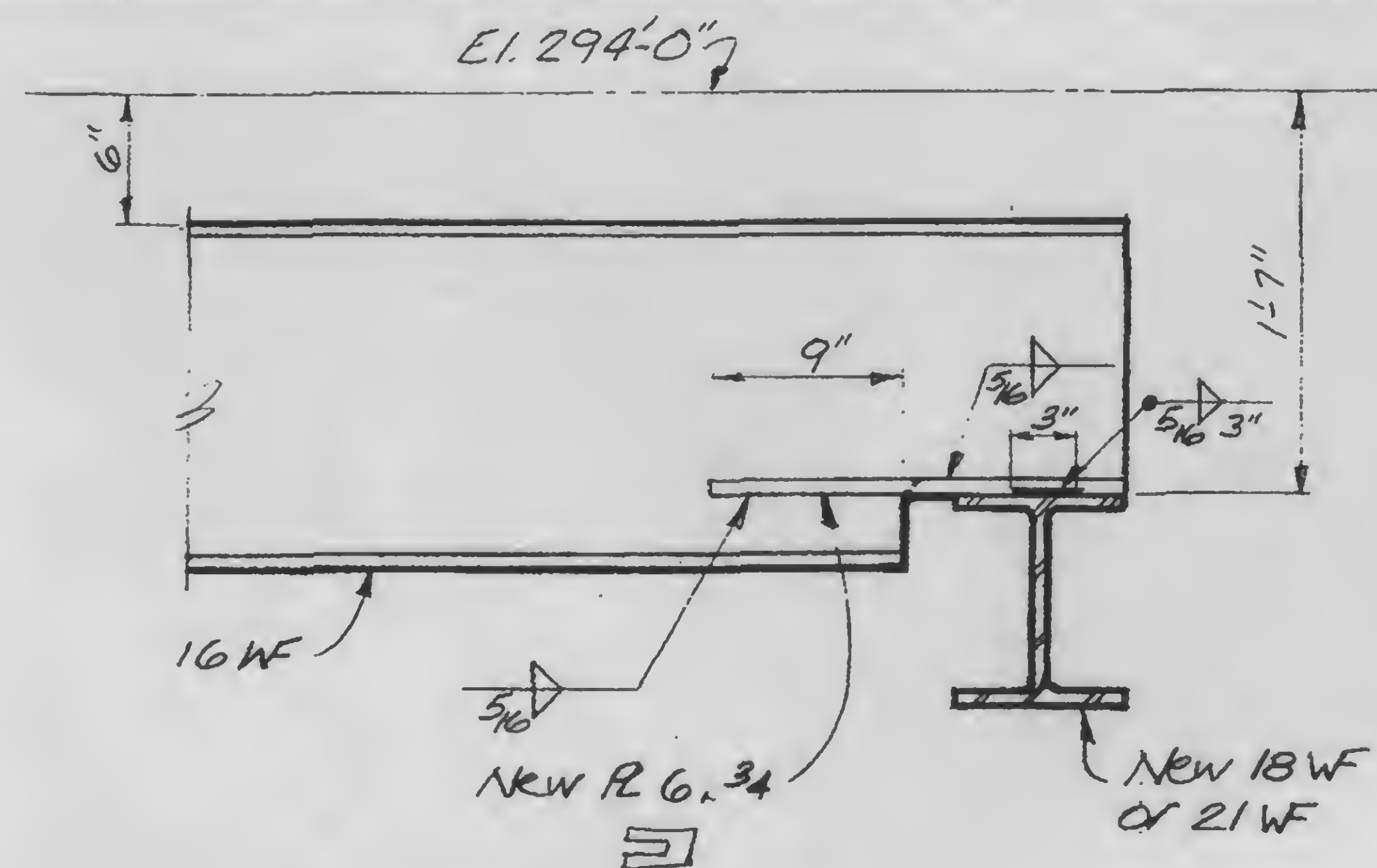
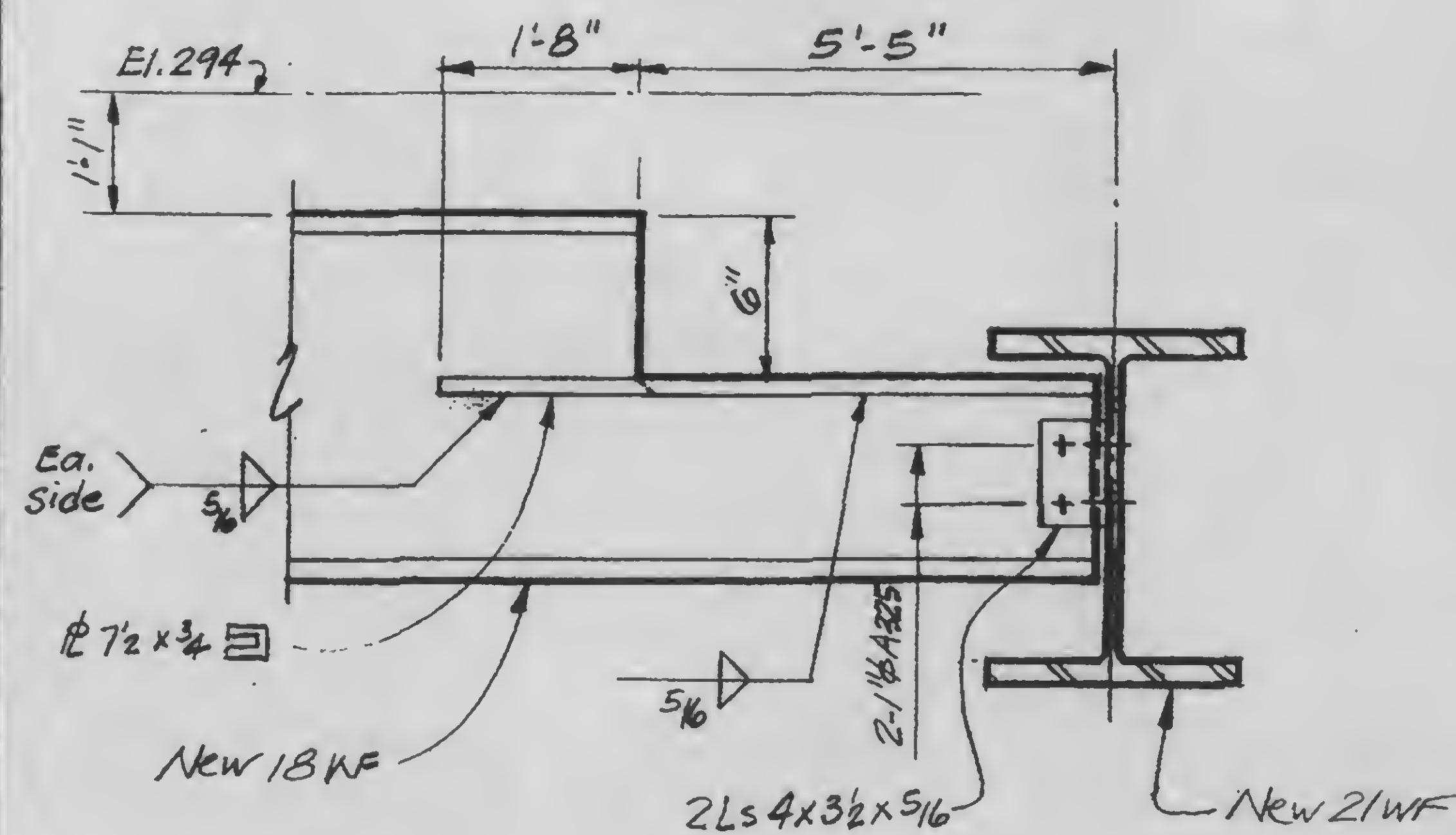
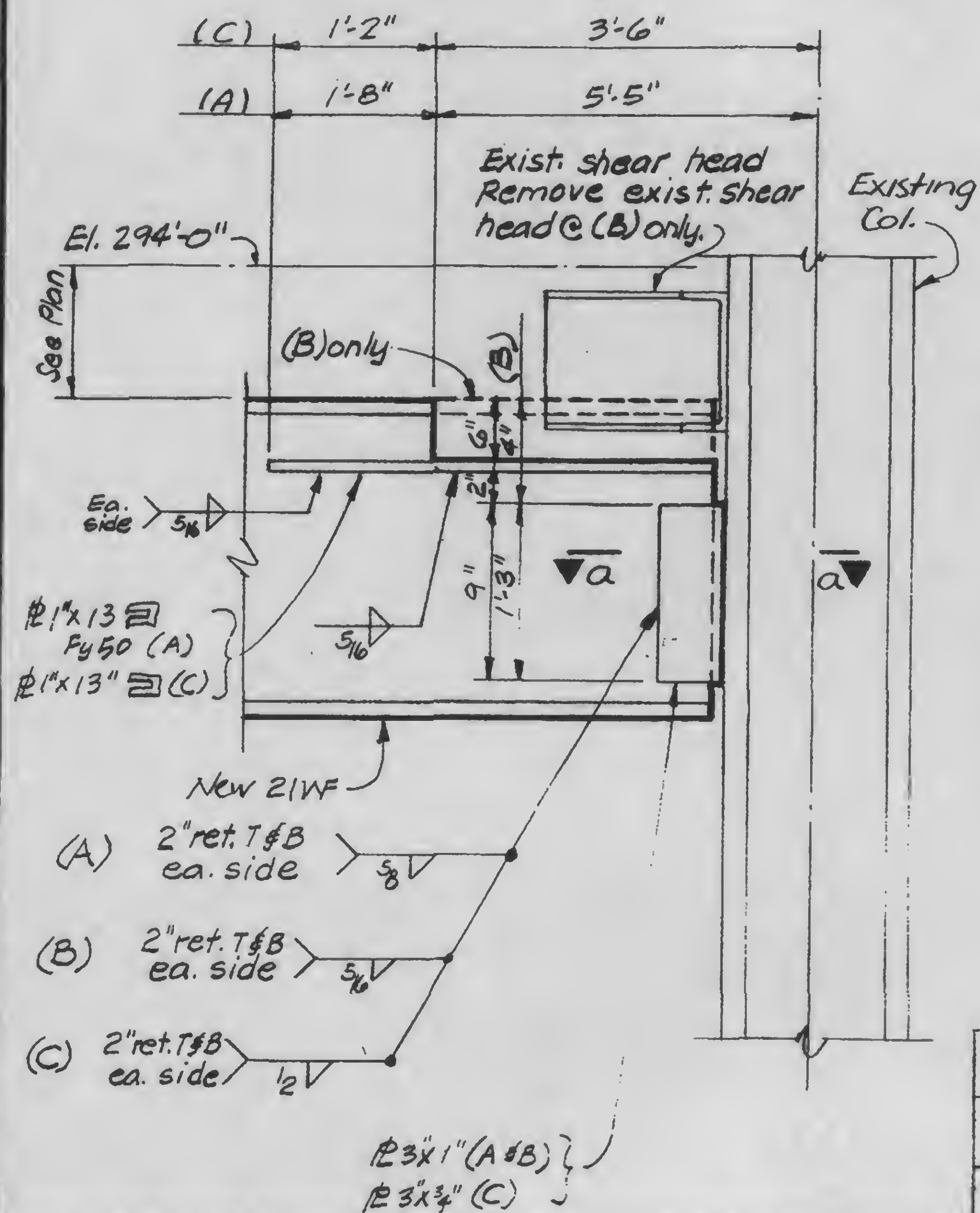
DESIGNED

DRAWN
J Banki

REVIEWED

13-K10.1-4.

REVISIONS



DESIGNED

KC

DRAWN

RAWN
M. B. Baker

REVIEWED

13-K10.2-1

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

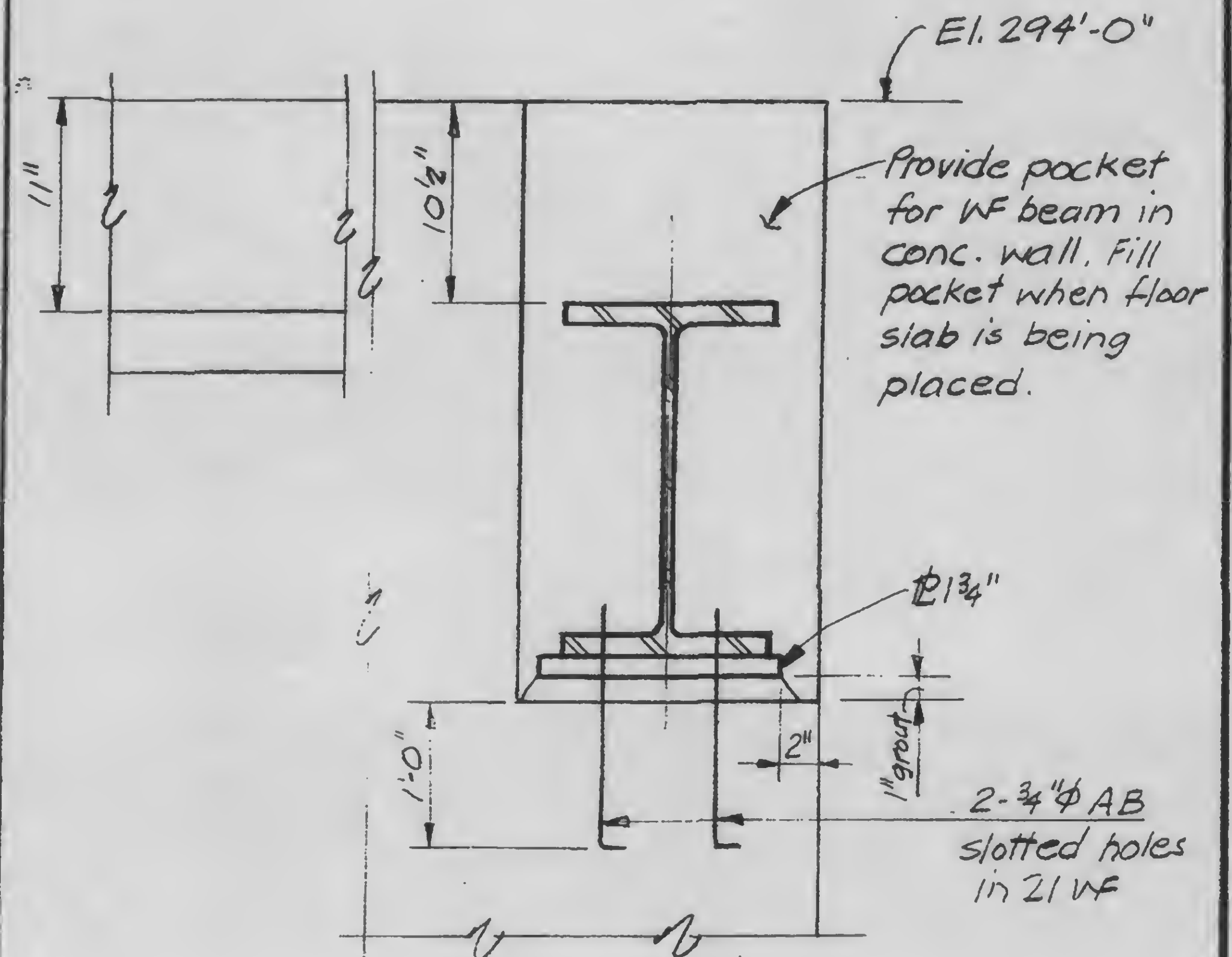
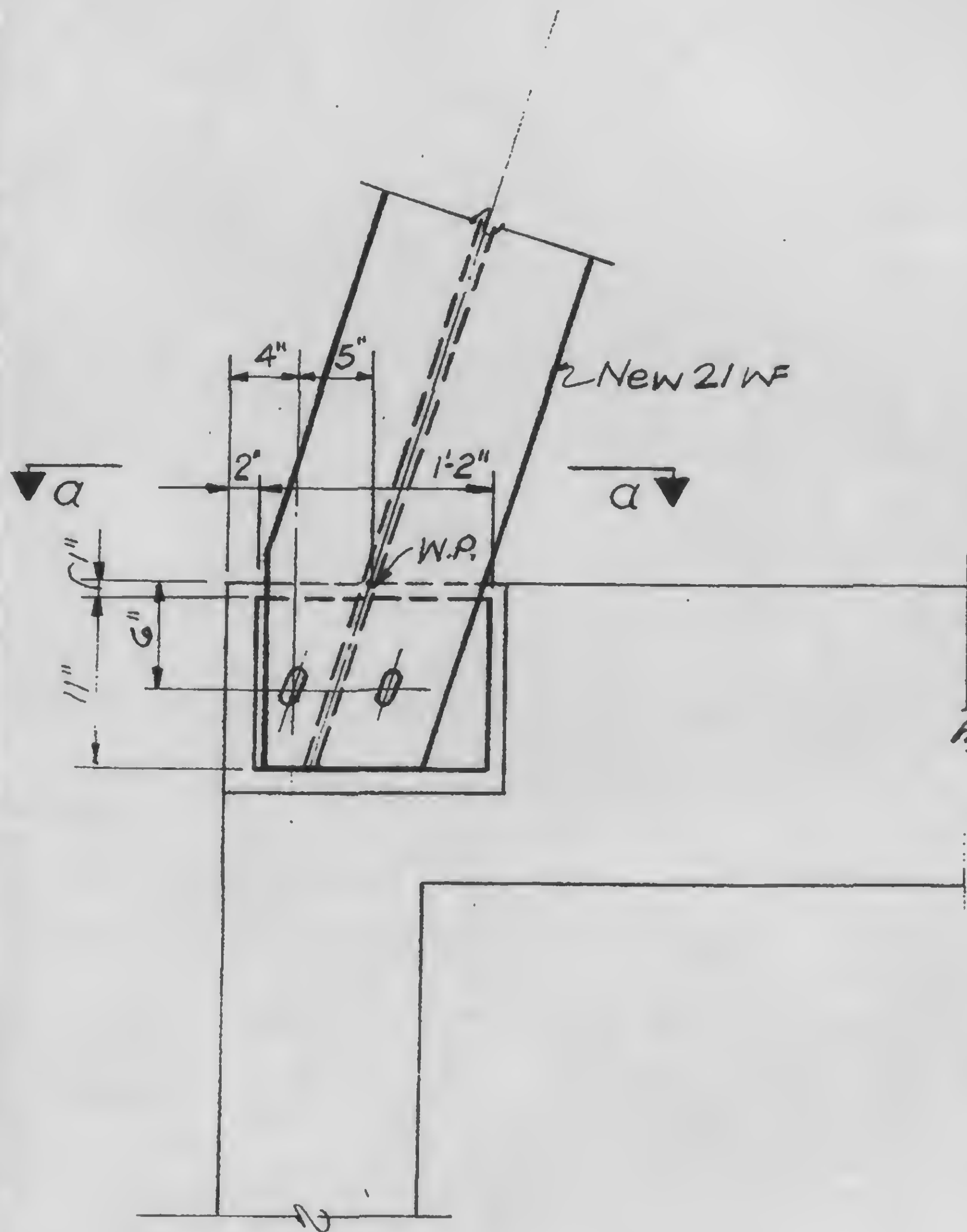
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE SECTION AT ESCALATOR - EL. 294'-0"

DATE 3-15-73

REVISIONS



DESIGNED

KC

DRAWN

1/1/73

REVIEWED

a

13-K10.2-2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

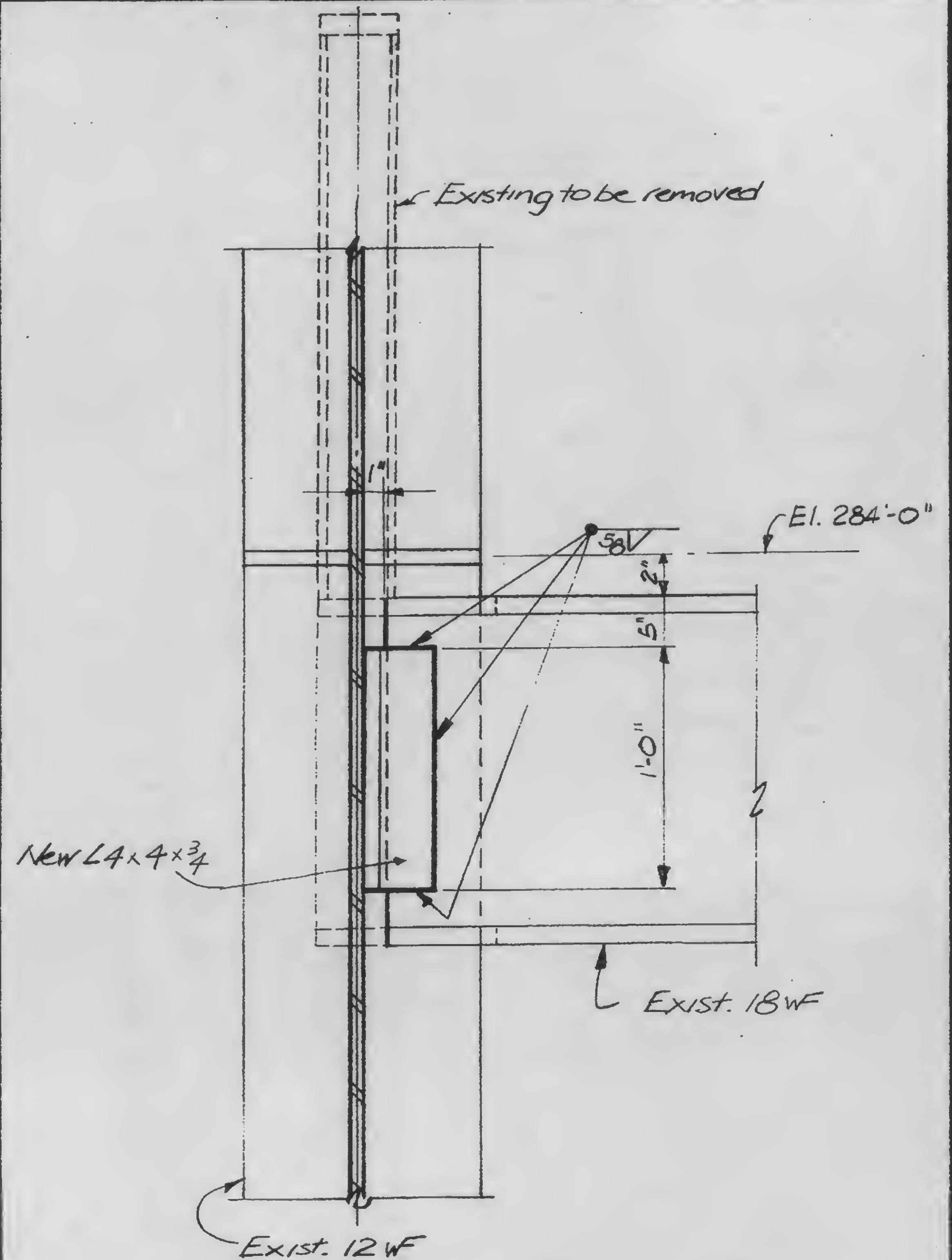
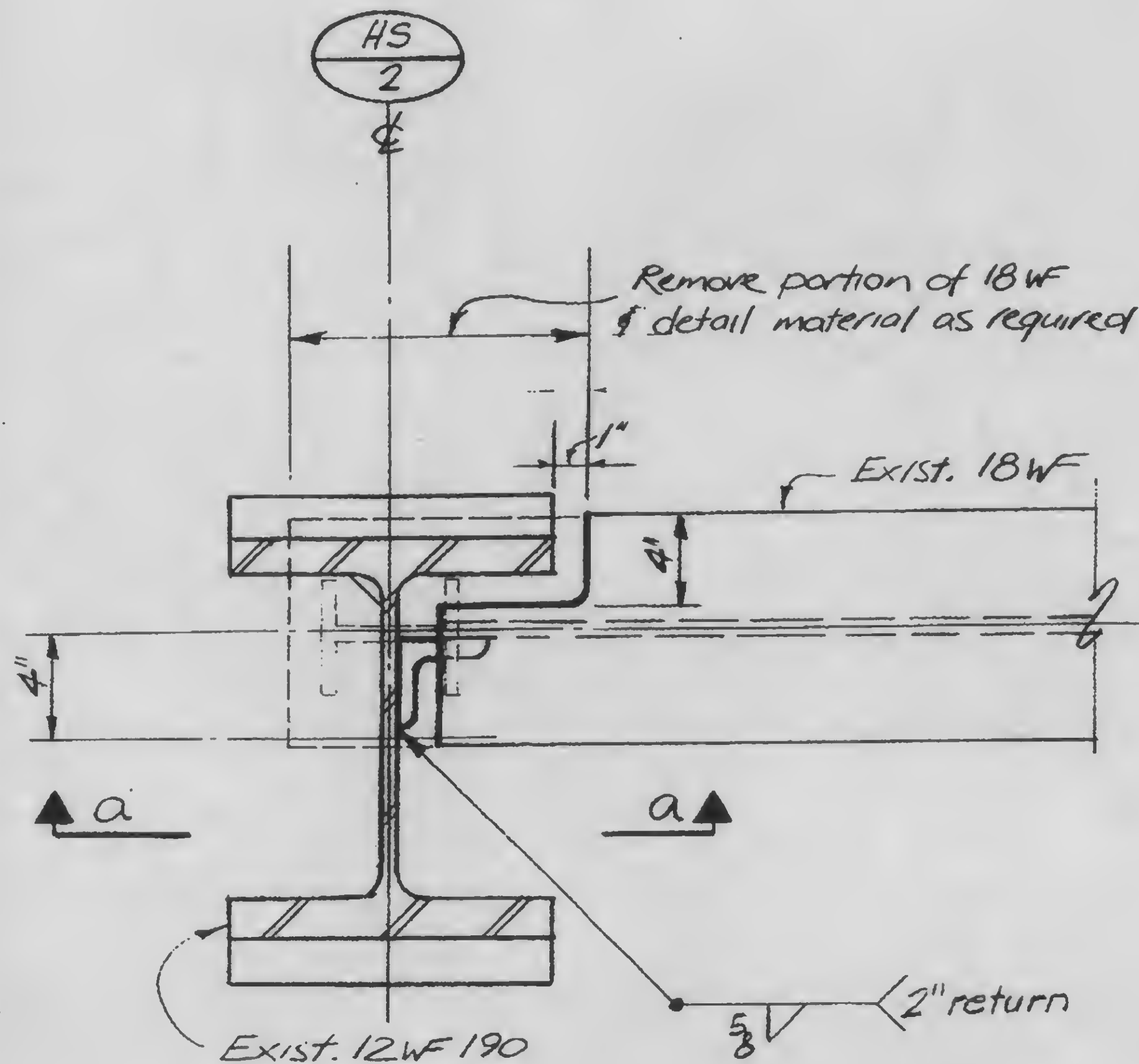
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE DETAIL AT COL. HS/2 - EL. 284

DATE 3-15-73

REVISIONS



DESIGNED

KC

DRAWN

1/1/73

REVIEWED

A a

13-K10.3-4

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

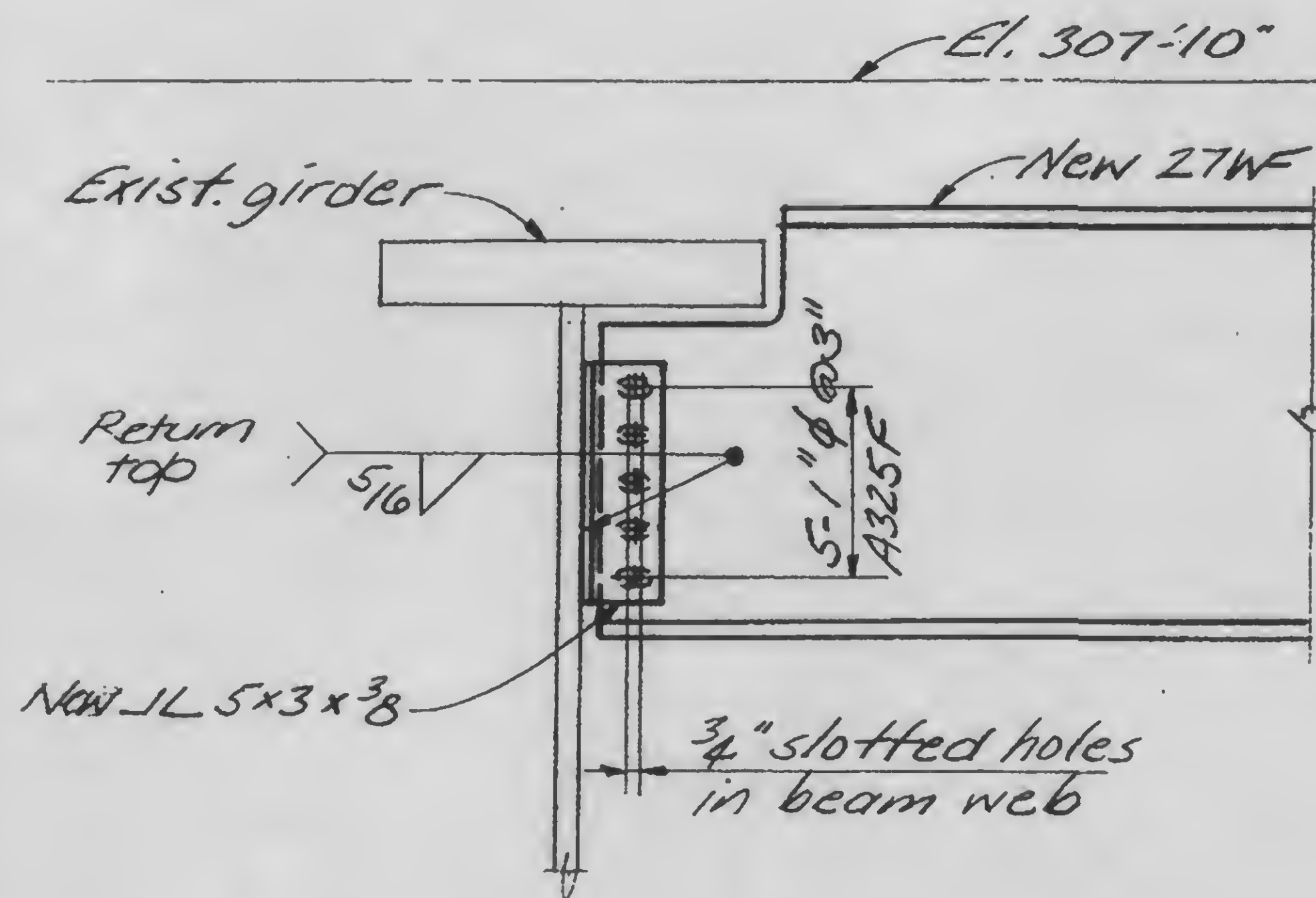
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

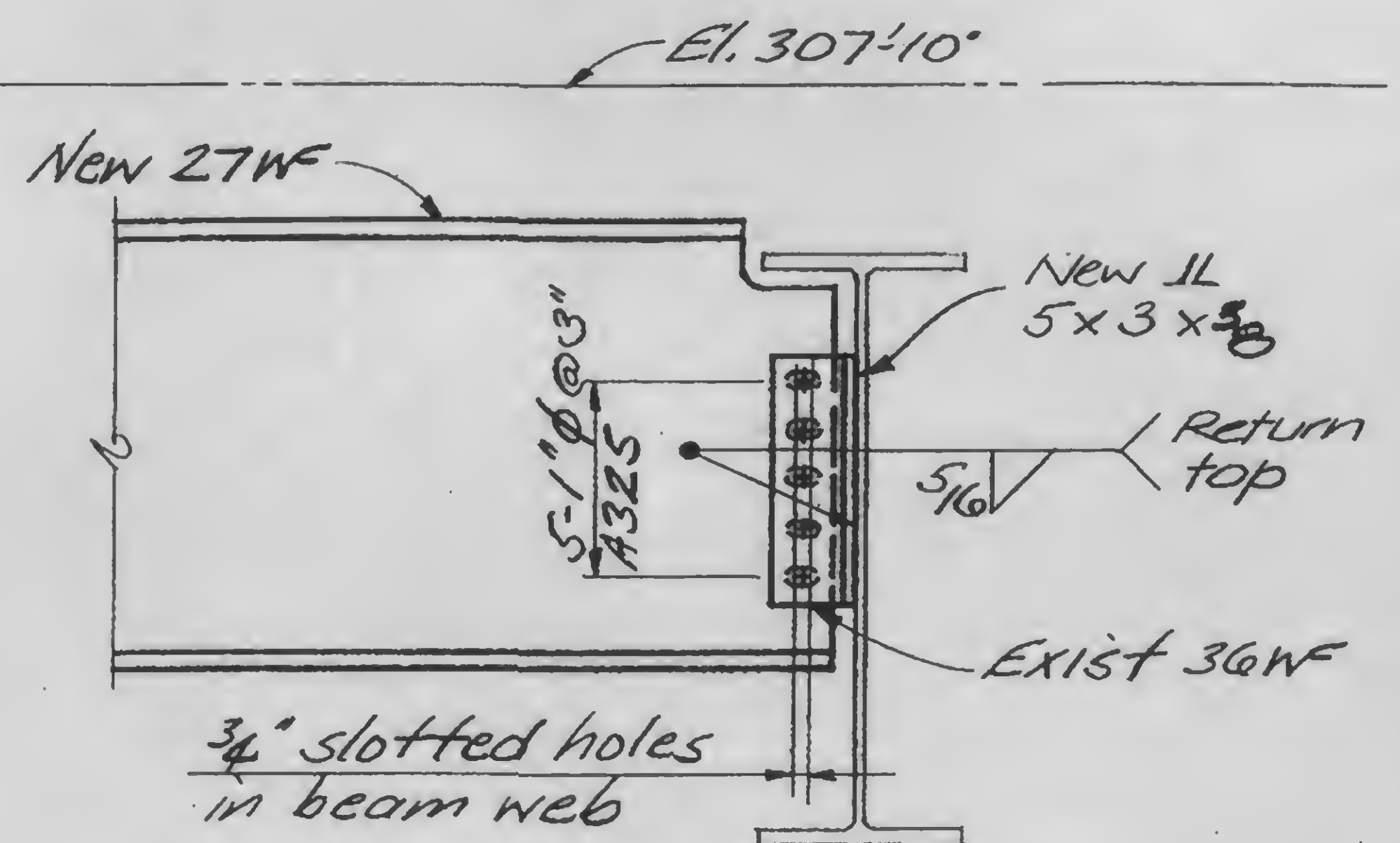
TITLE EL. 310, ZONE K3 - ESC. H1 & H2 - CONN. DETAILS

DATE 5-7-73

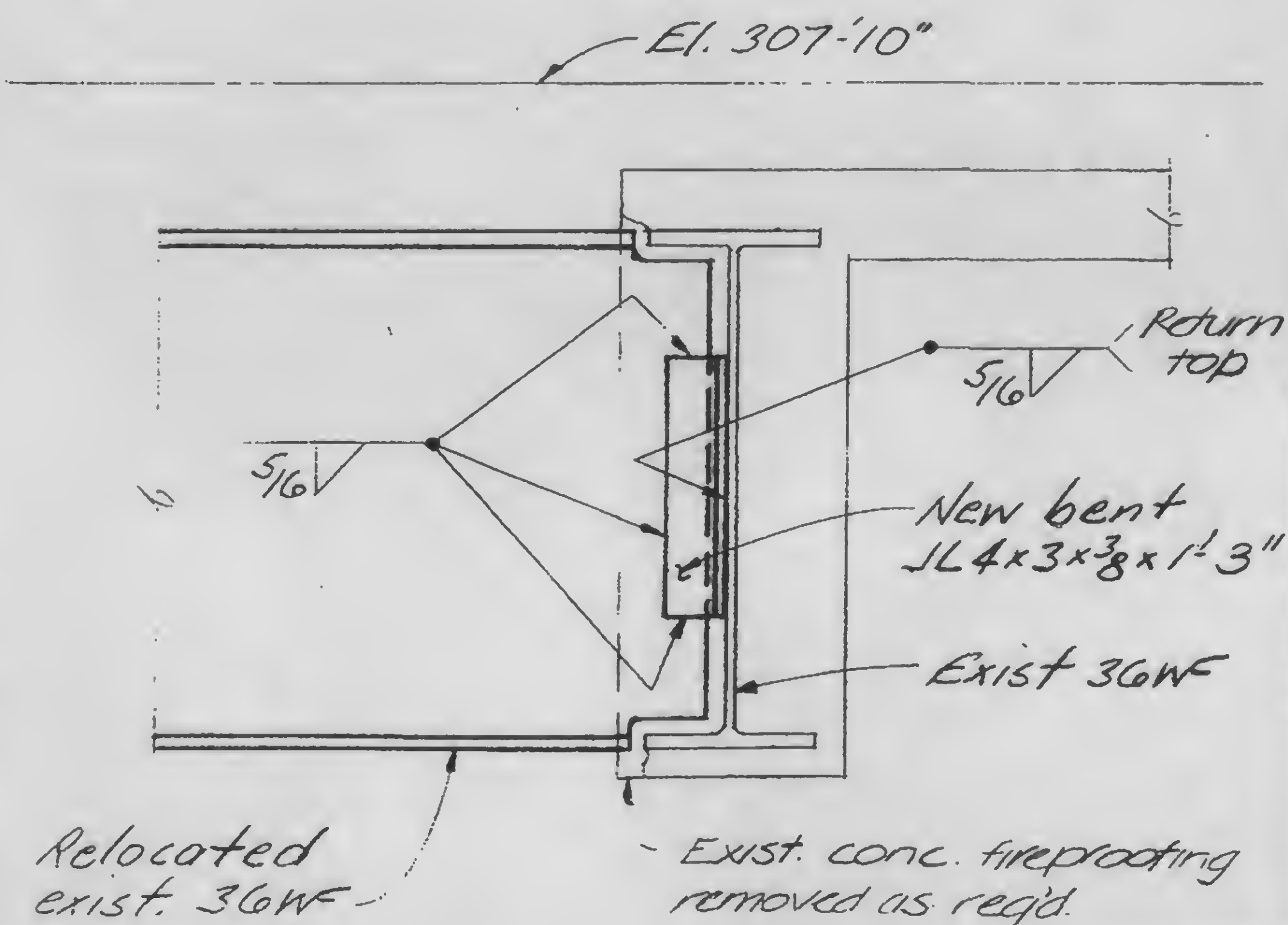
REVISIONS



A

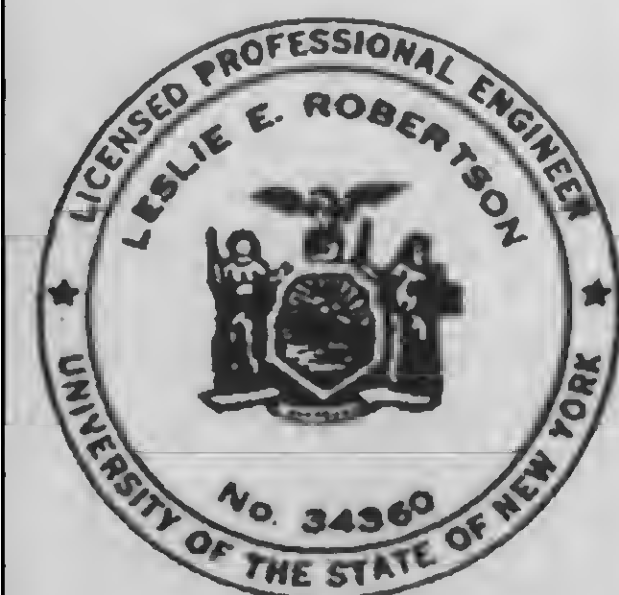


B



C

13-K-11.1-1



DESIGNED

KC

DRAWN

JG, JB

REVIEWED

WAB

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

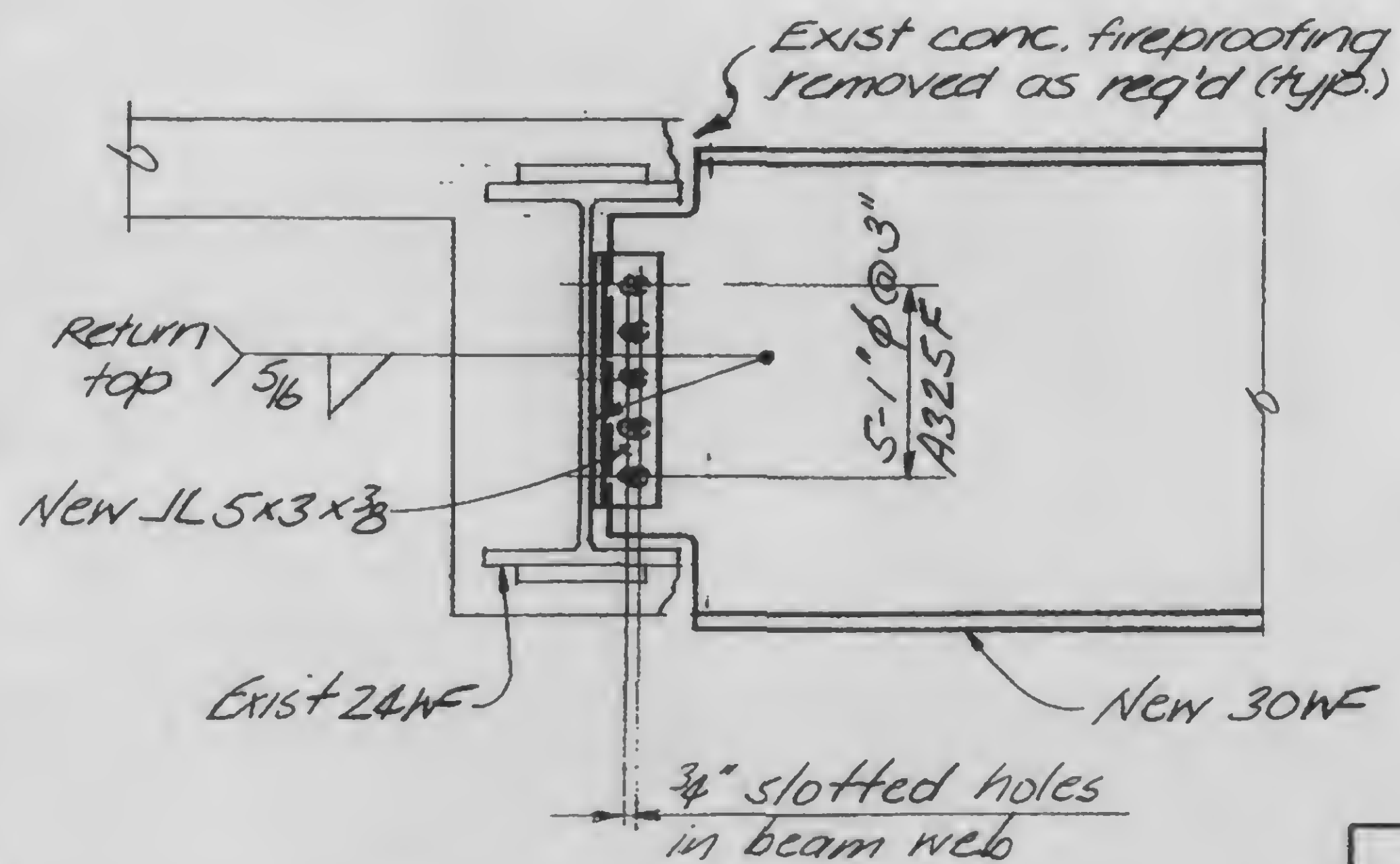
TITLE

EL. 310-ZONE K3 - STAIR K3 - CONN. DETAILS

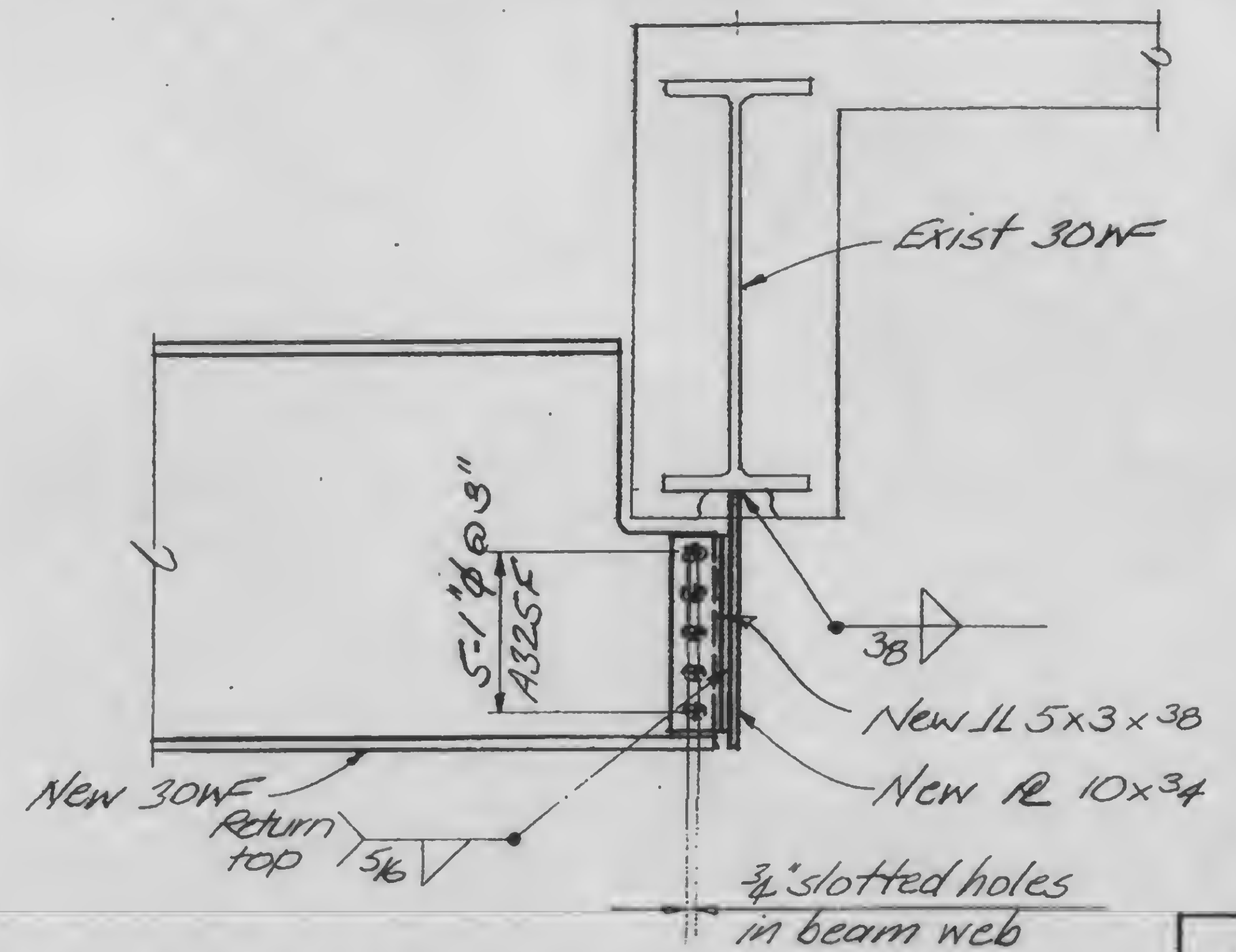
DATE

5-7-73

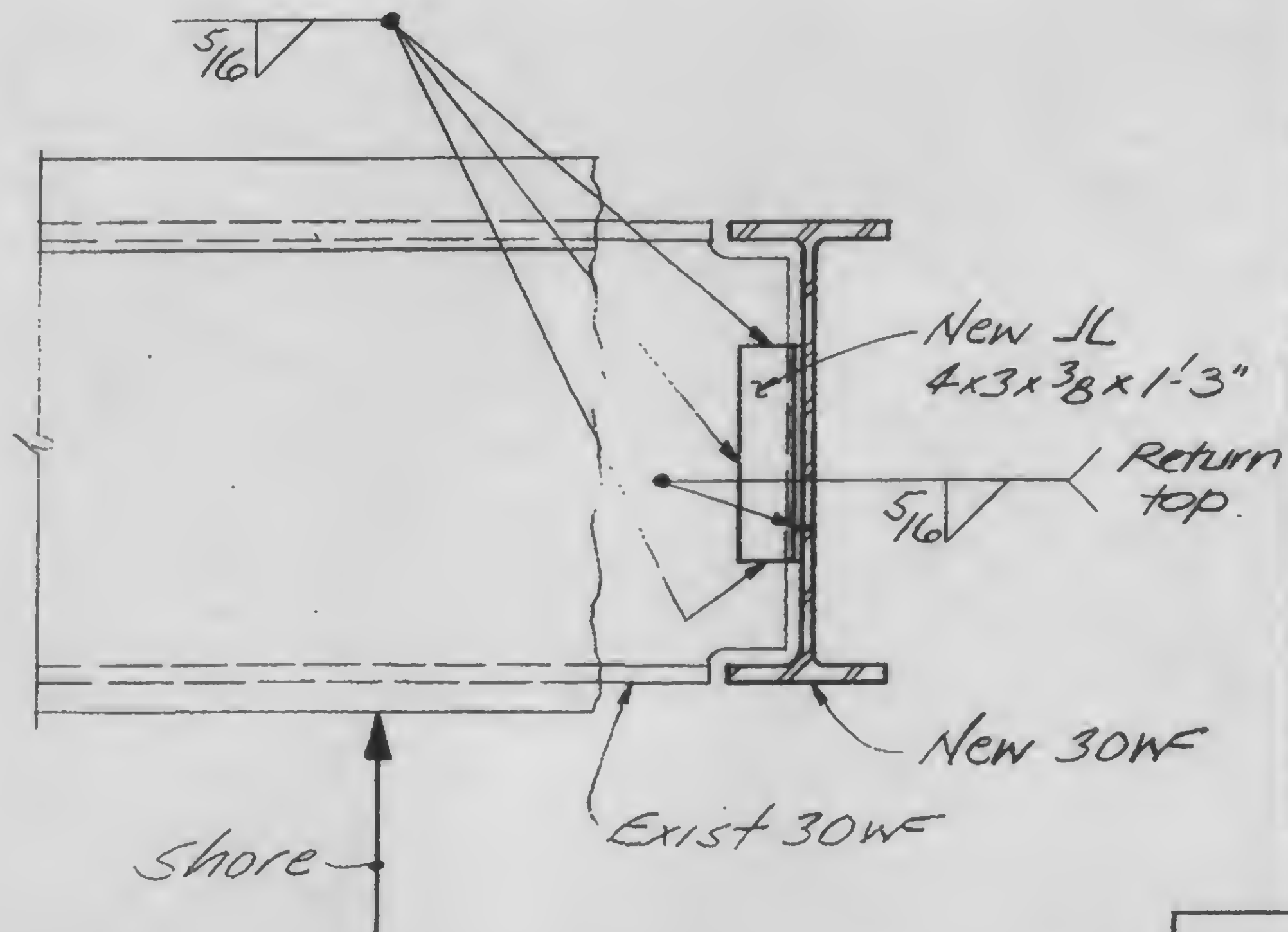
REVISIONS



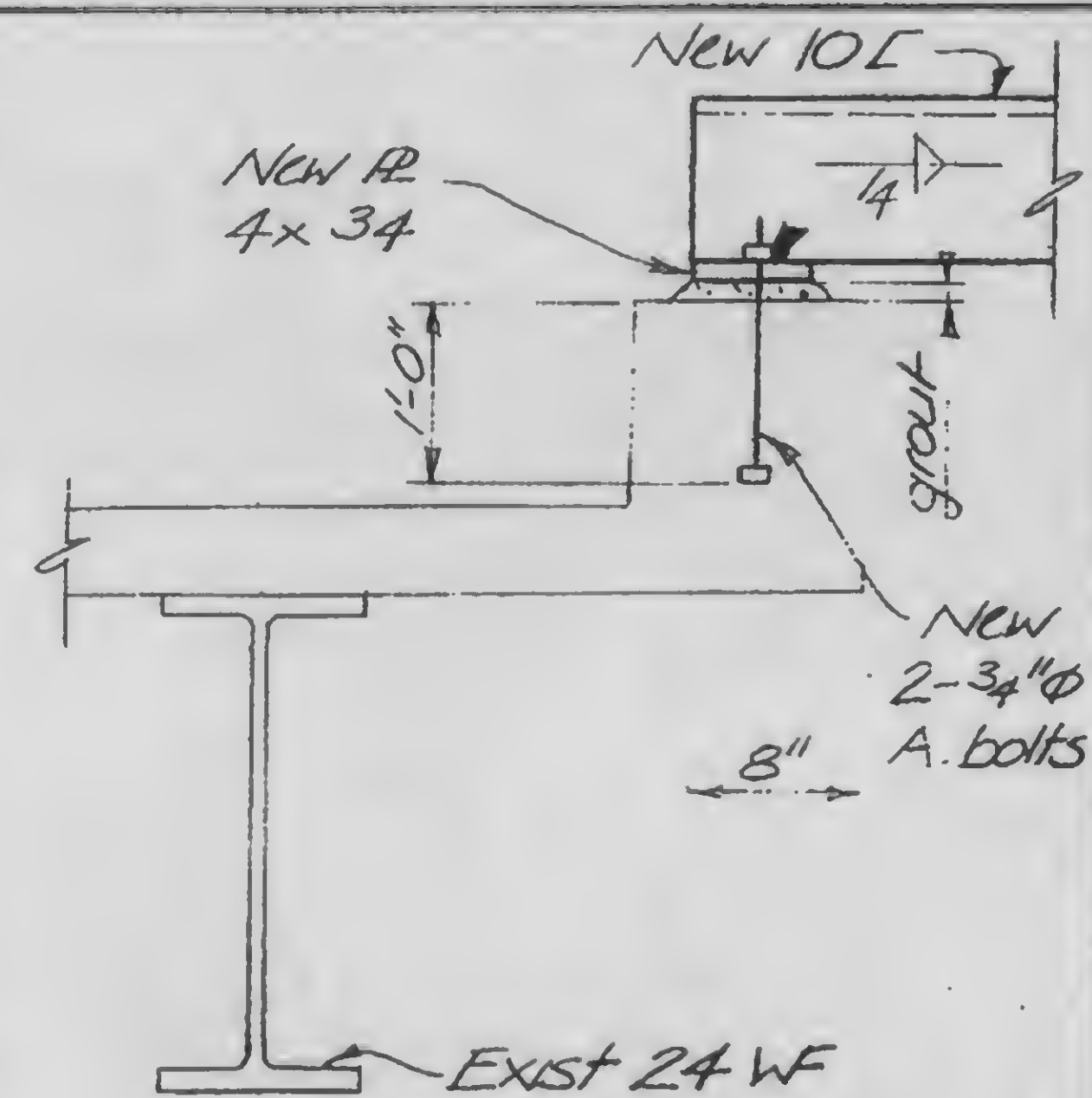
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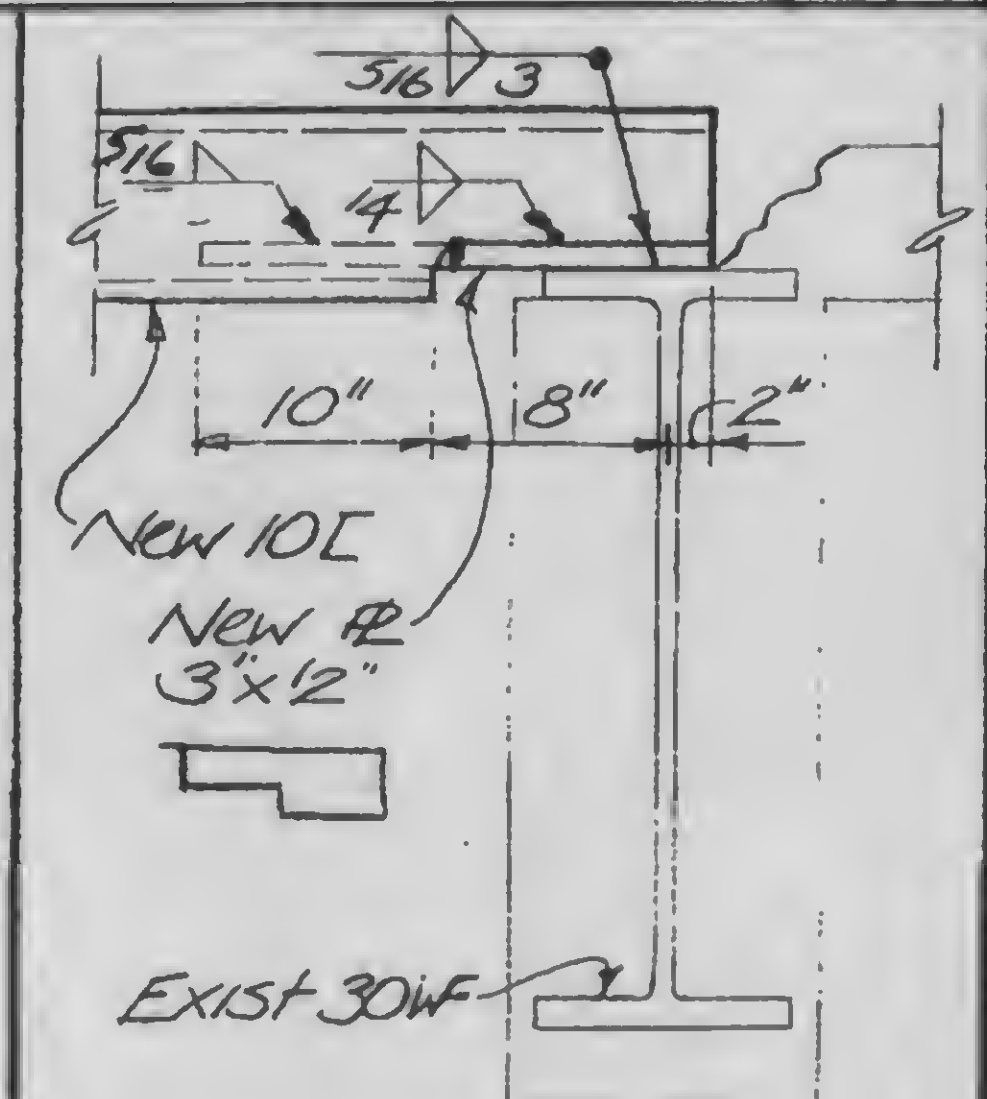
B



C

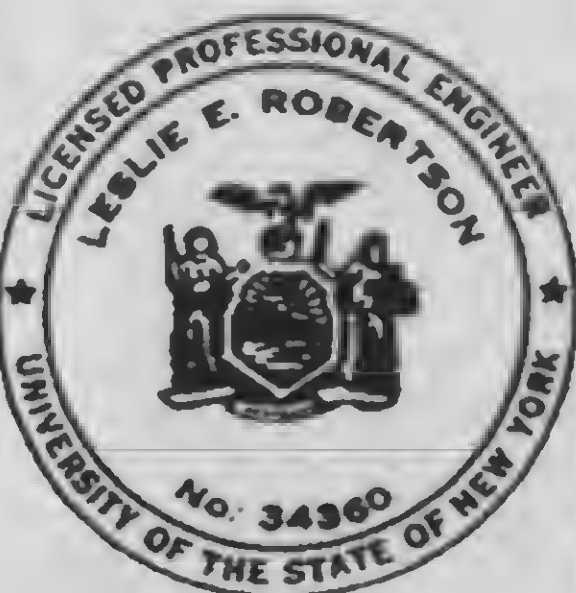


D



E

13-K11.1-2



DESIGNED

KC

DRAWN

JB

REVIEWED

mab

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

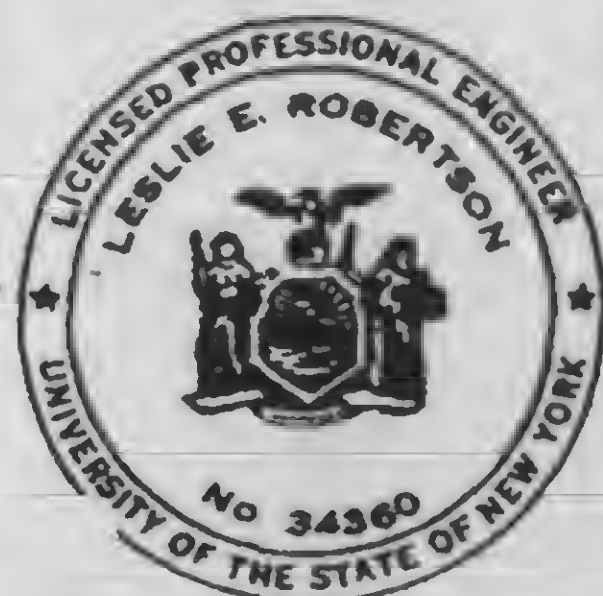
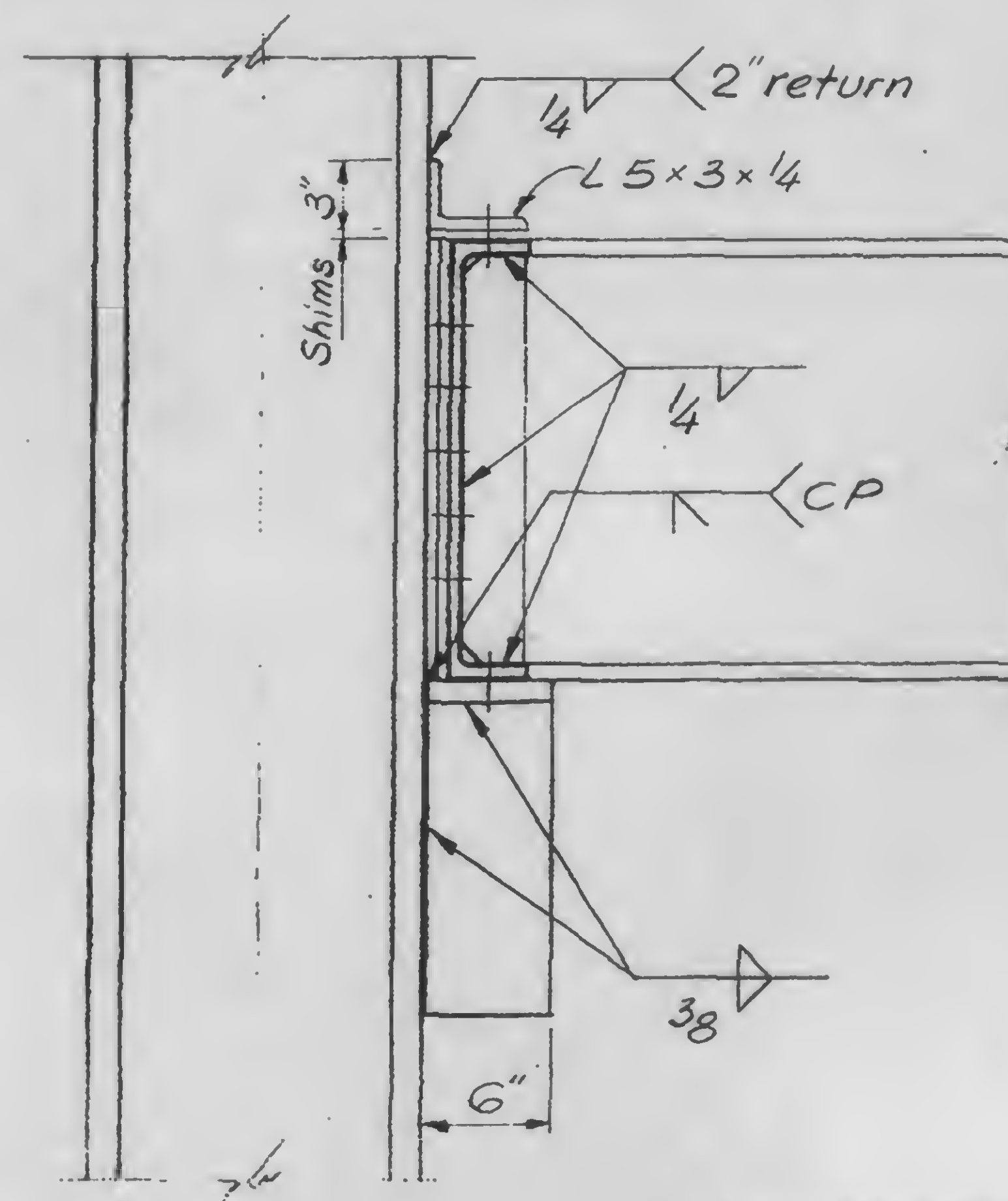
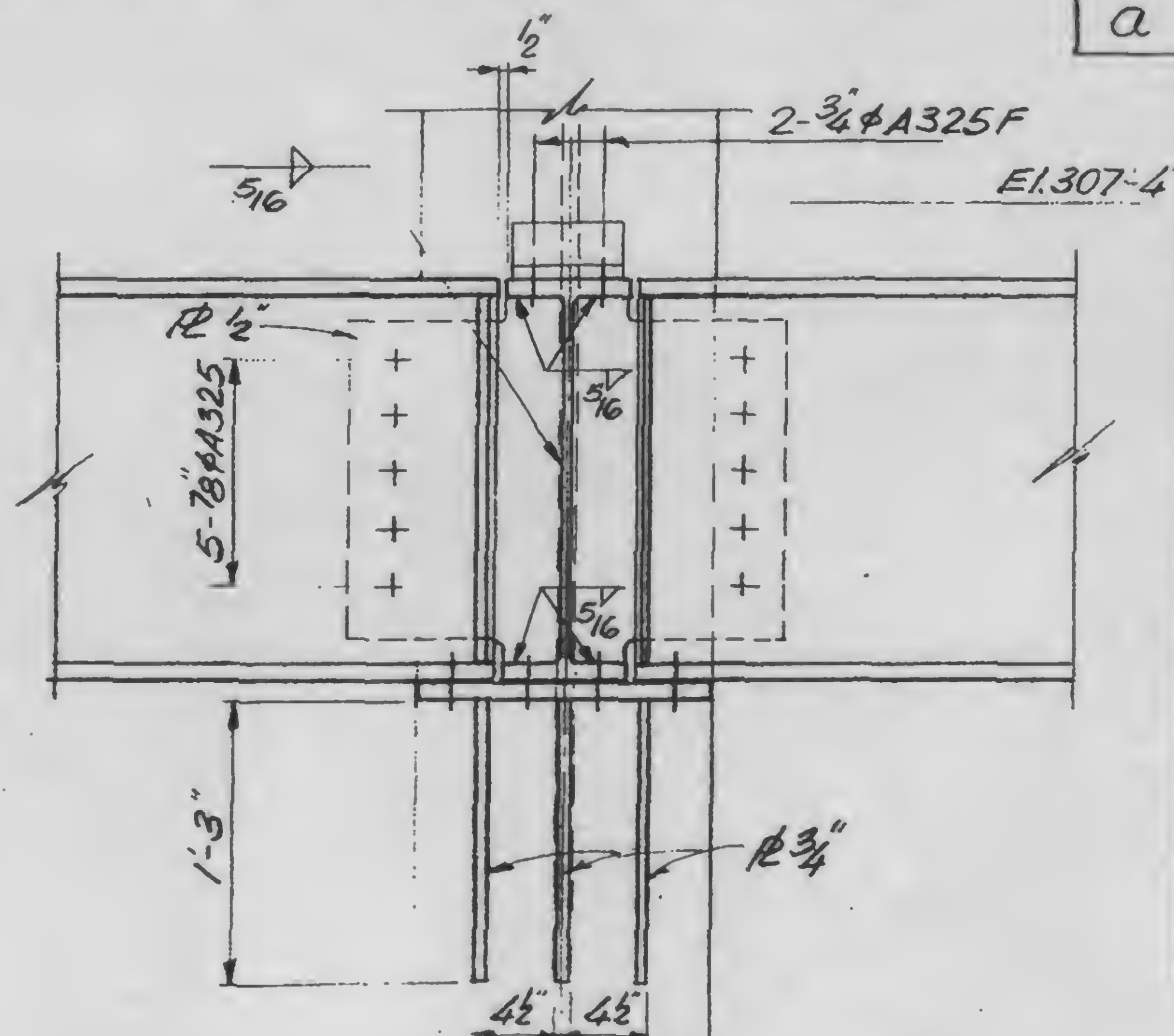
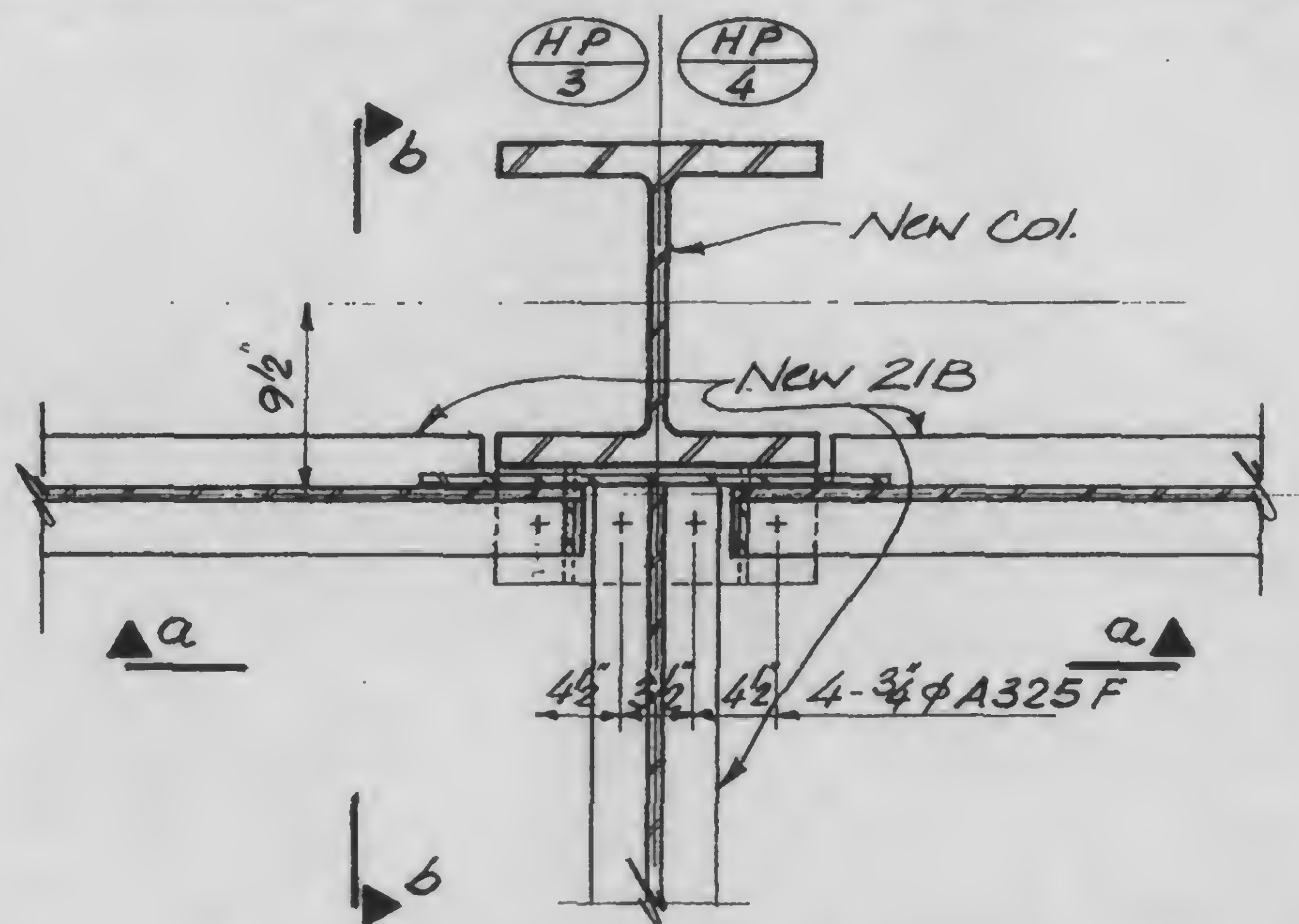
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE EL. 310 - ZONE K3 - "H" ELEV.-CONN DETAILS

DATE 5-7-73

REVISIONS



DESIGNED

K. Chiang

DRAWN

J. G. G. G.

REVIEWED

L. E. R.

13-K111-31

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

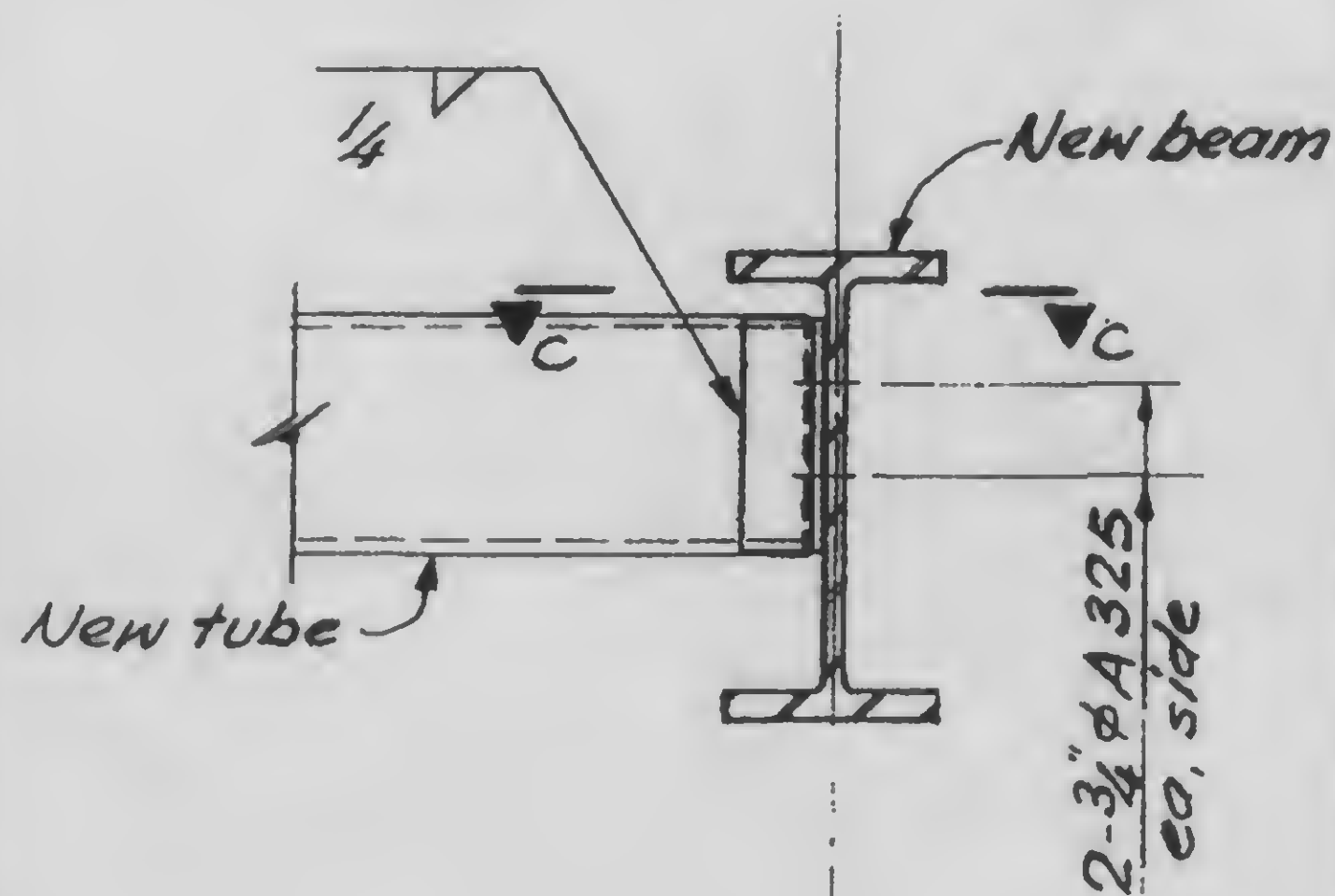
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

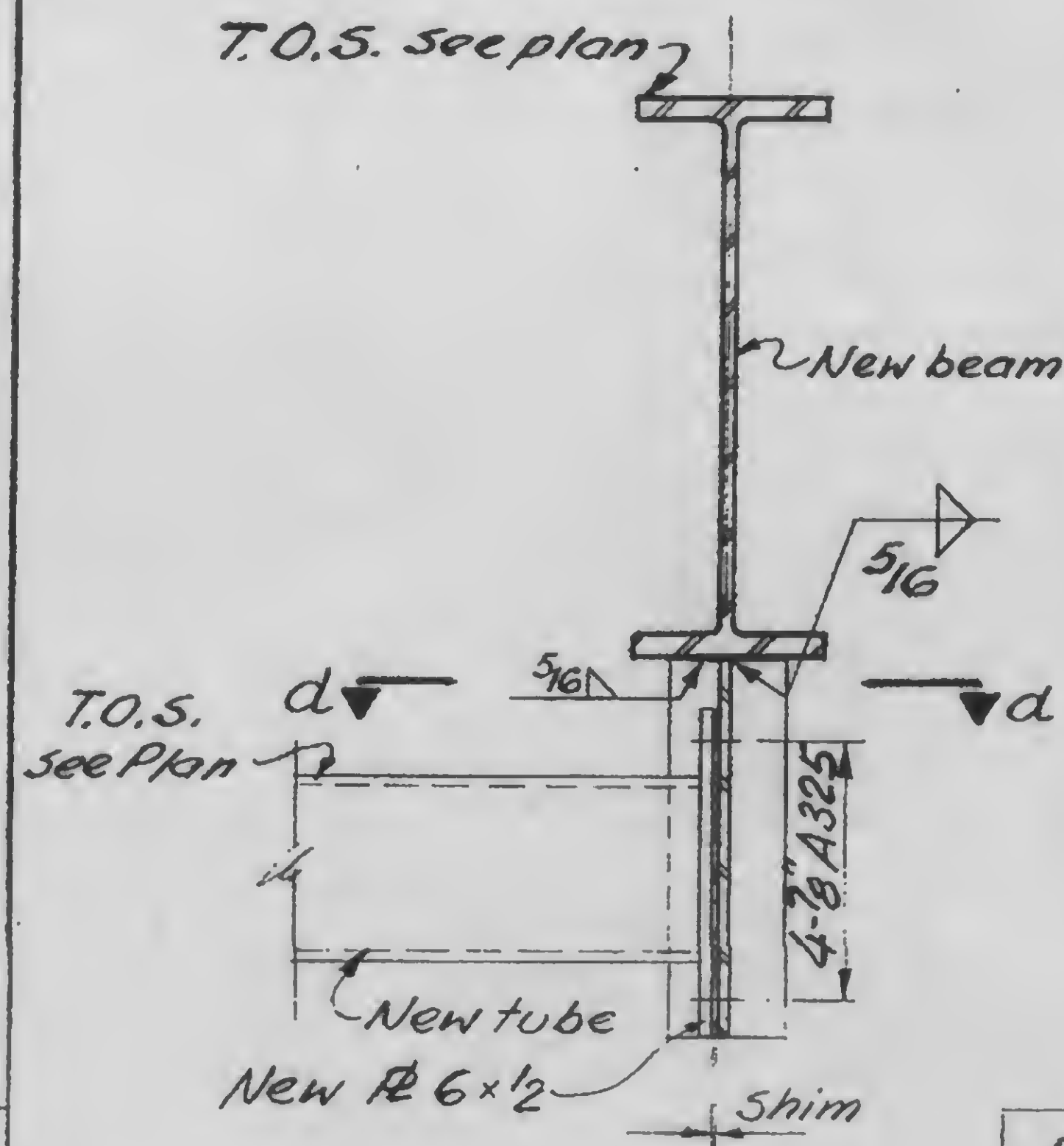
TITLE EL 310-ZONE K3-"H" ELEV.-CONN DETAILS

DATE 5-7-73

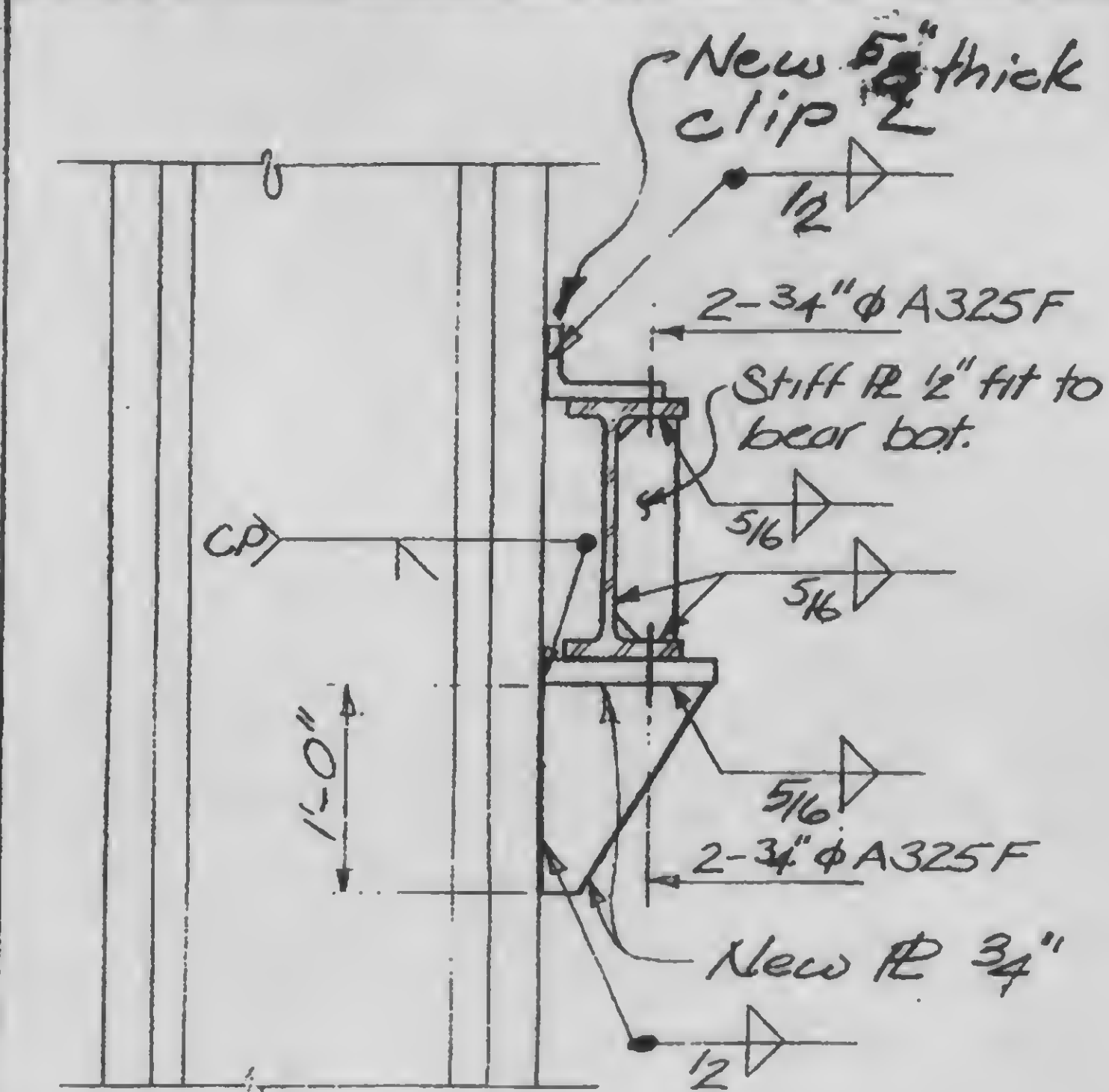
REVISIONS



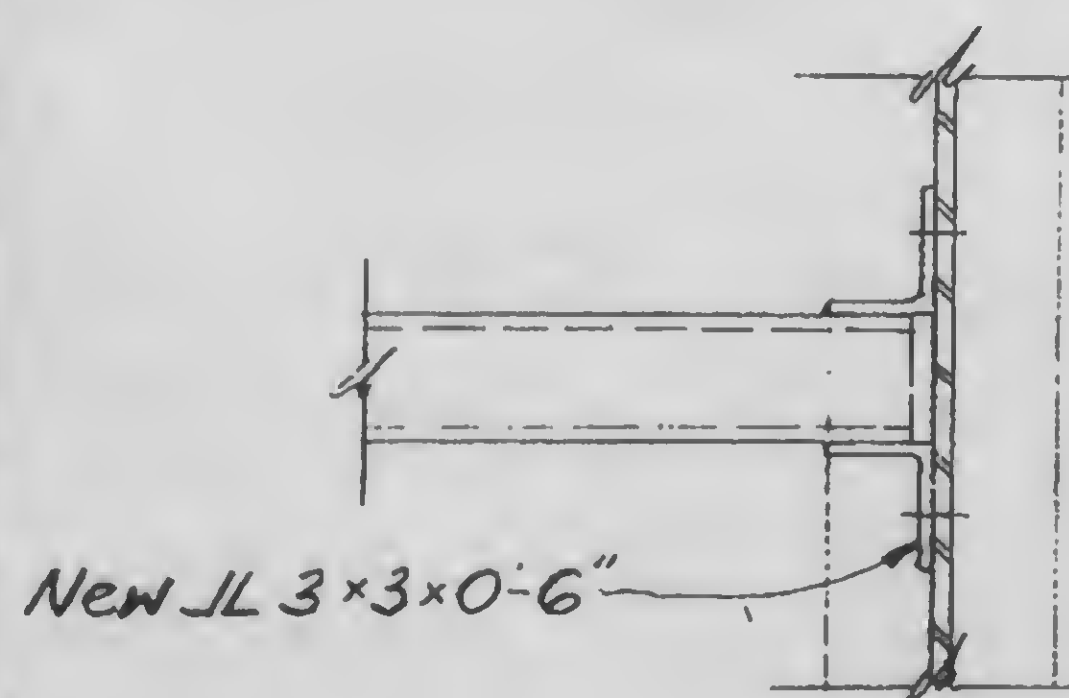
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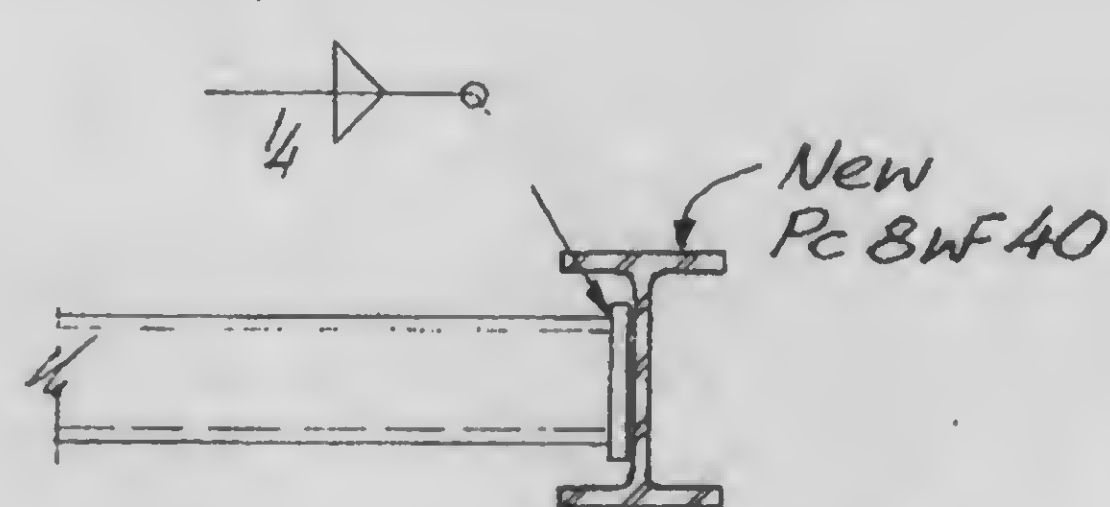
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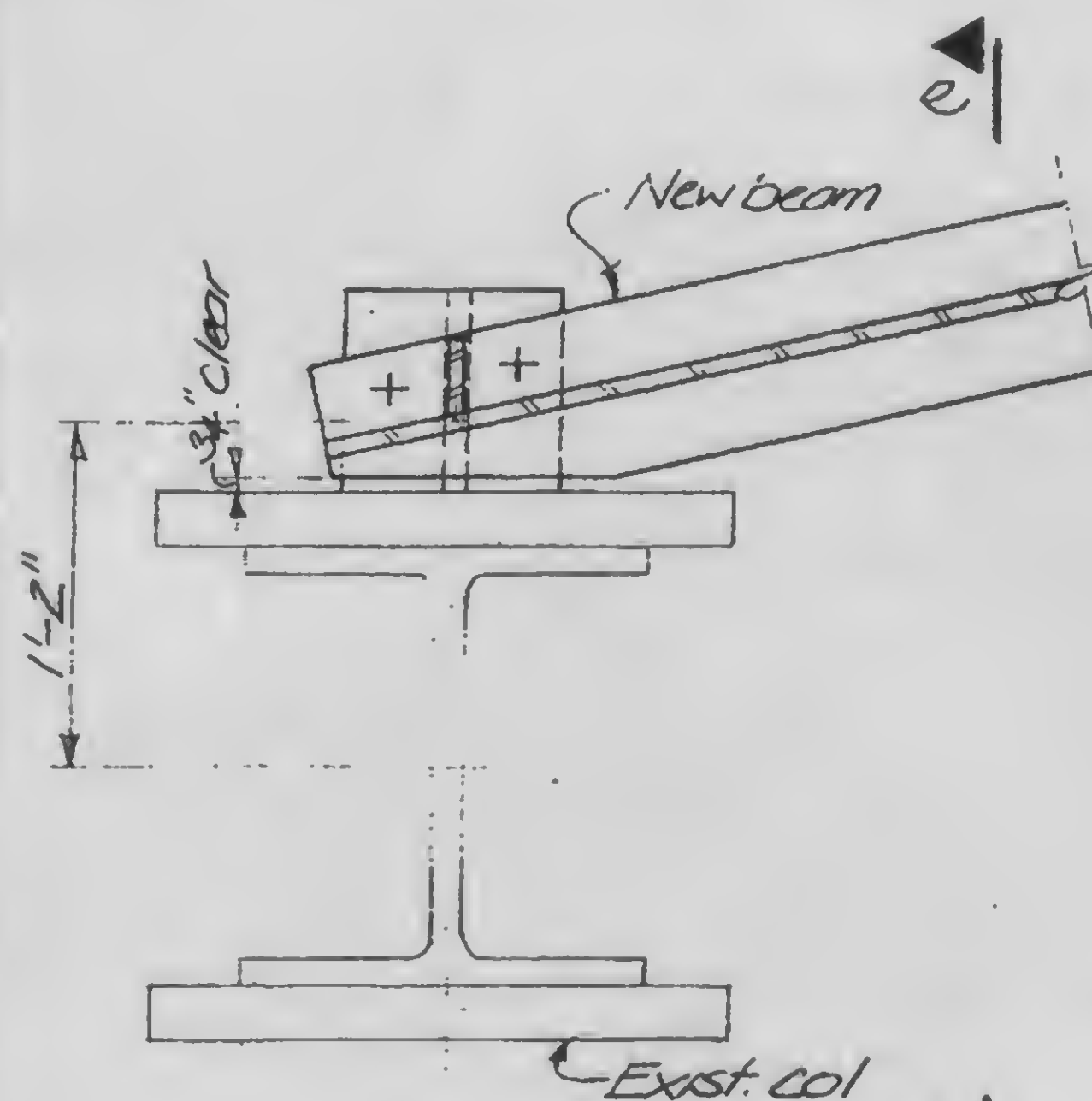
e



C



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E

13-K11.1-3.2



DESIGNED

K. Chiang

DRAWN

John F. G. G. G.

REVIEWED

W. O. K.

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

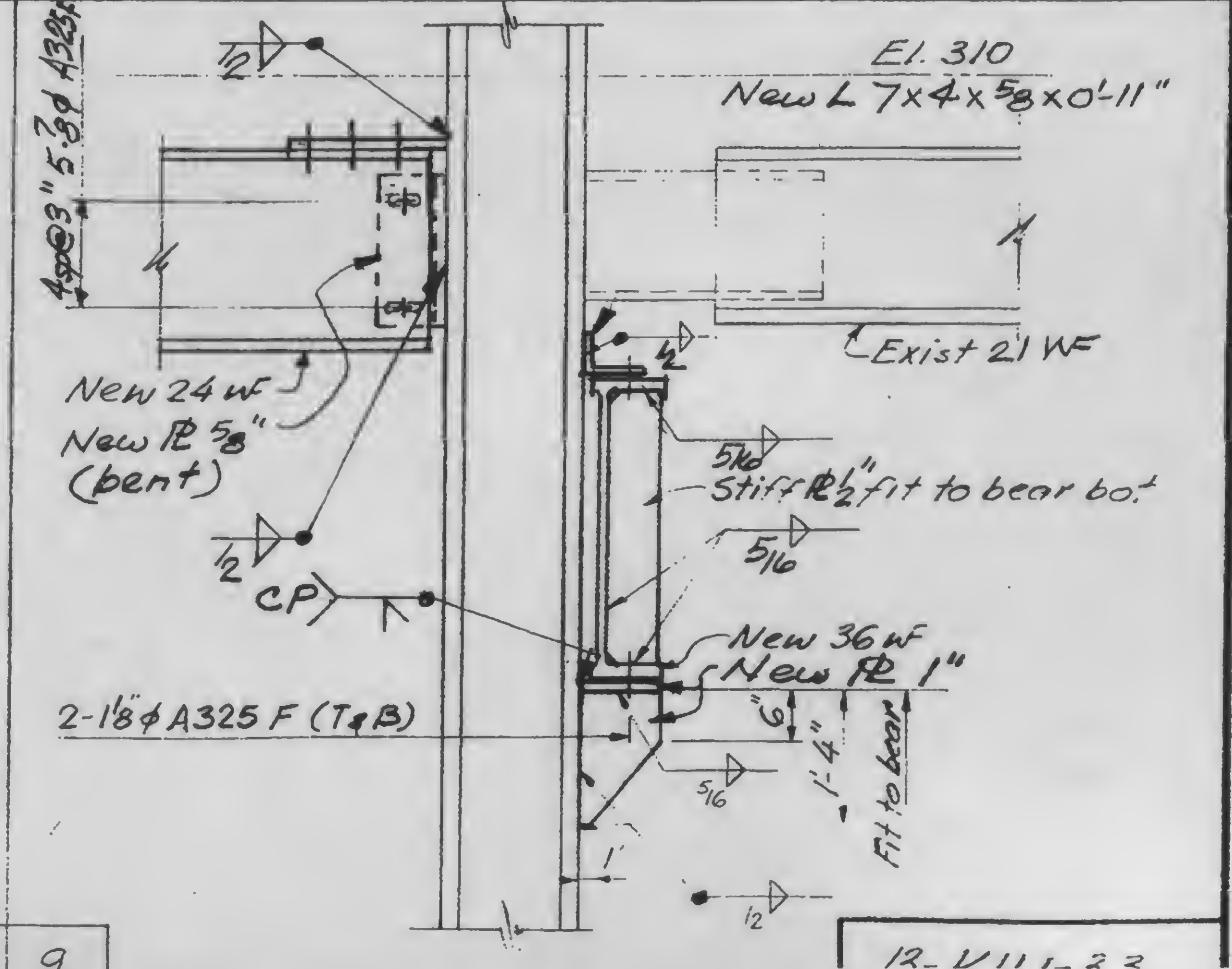
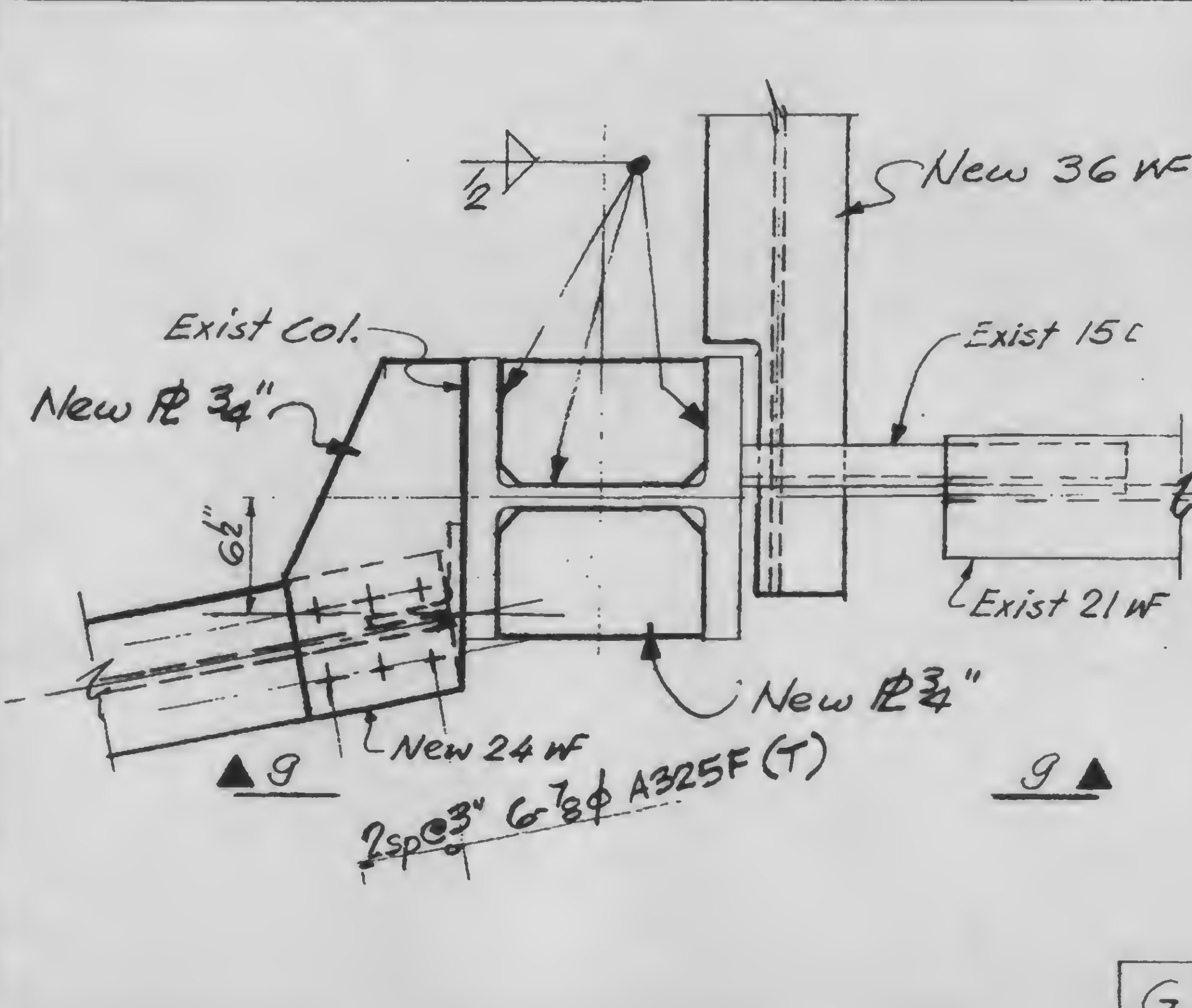
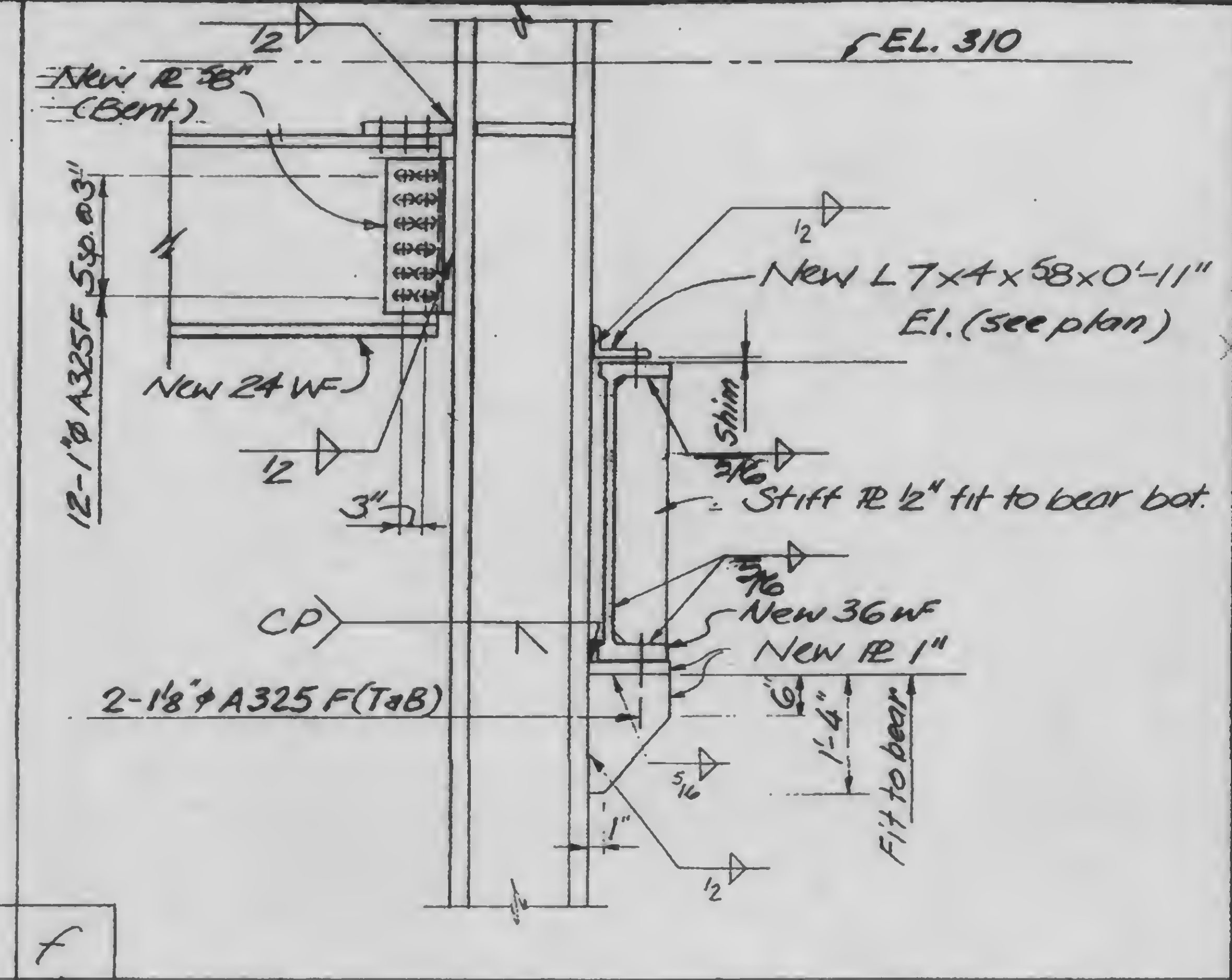
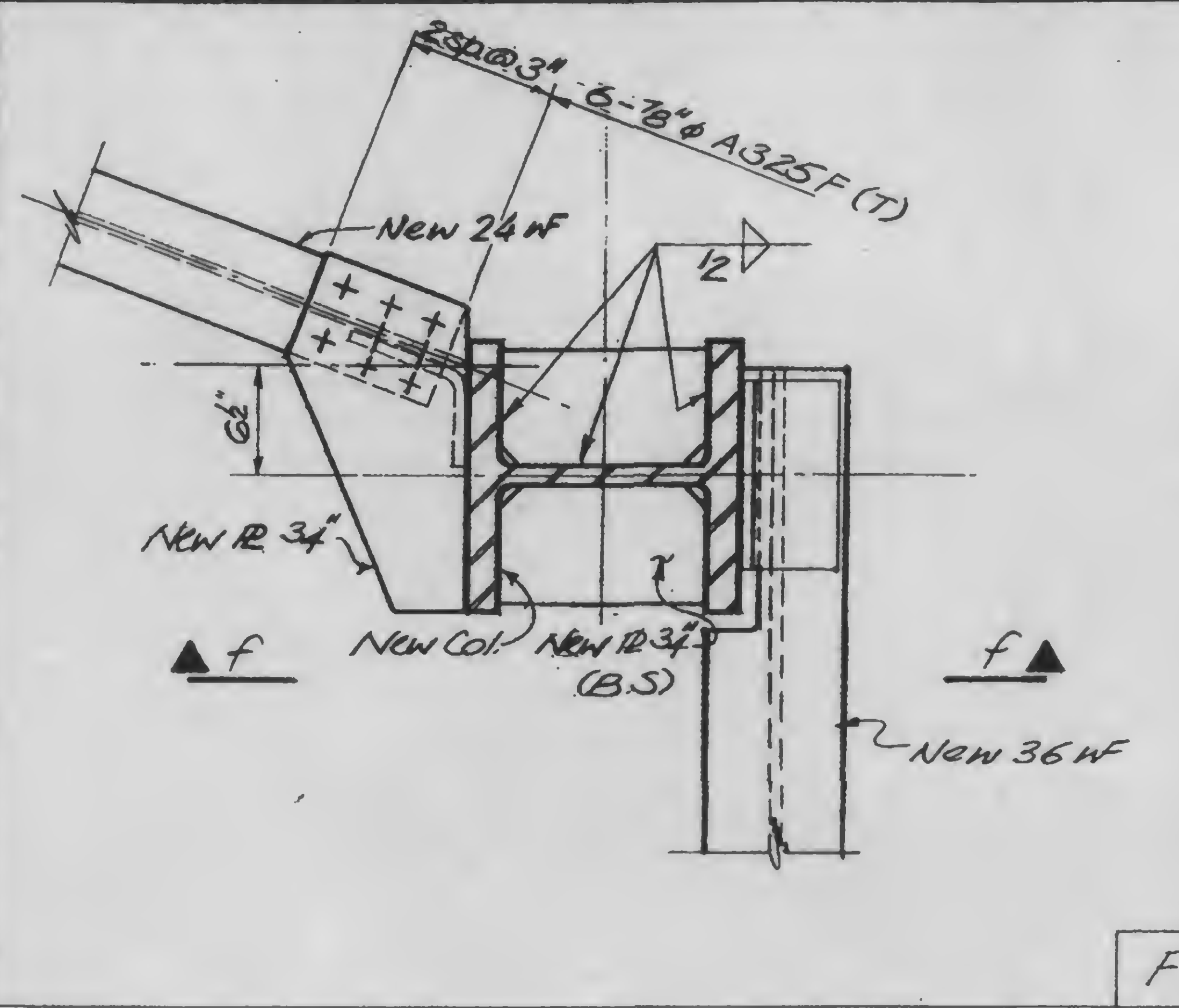
Structural & Civil Engineers

PROJECT **THE WORLD TRADE CENTER**

TITLE **EL. 310 - ZONE K3 - "H" ELEV. - CONN DETAILS**

DATE **5-7-73,**

REVISIONS



DESIGNED **K.C.**
 DRAWN **WAB**
 REVIEWED **WAB**

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

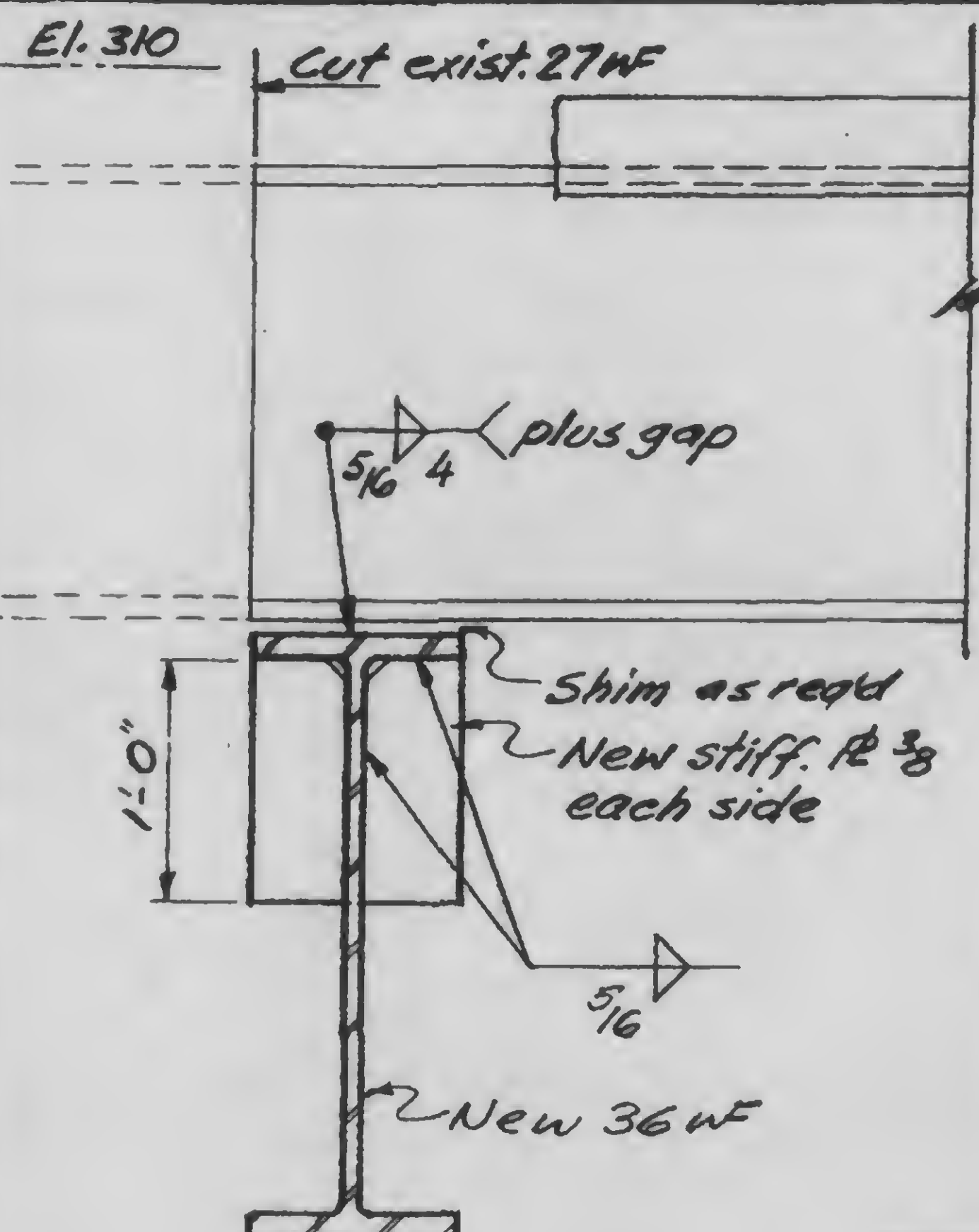
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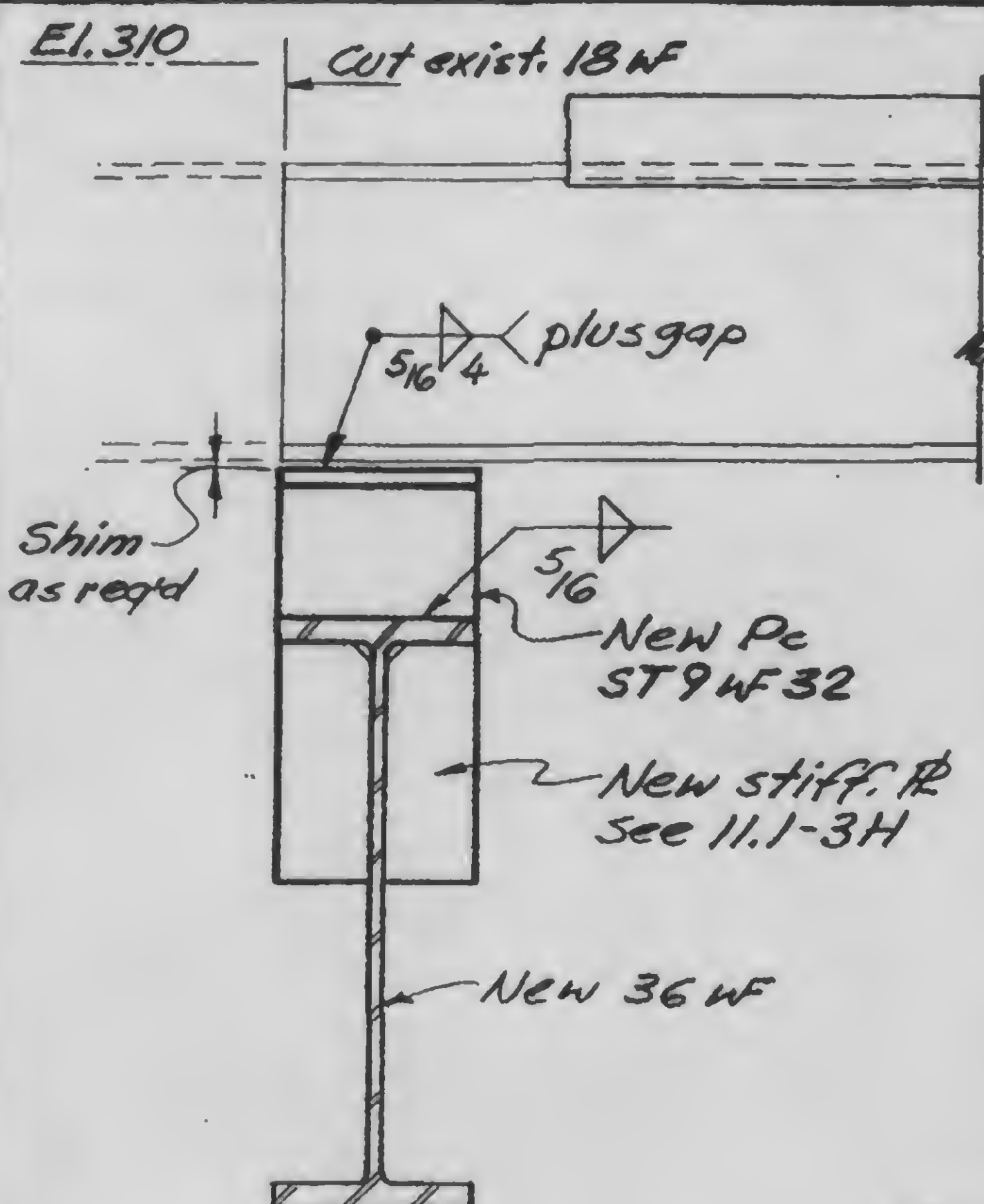
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5-7-73

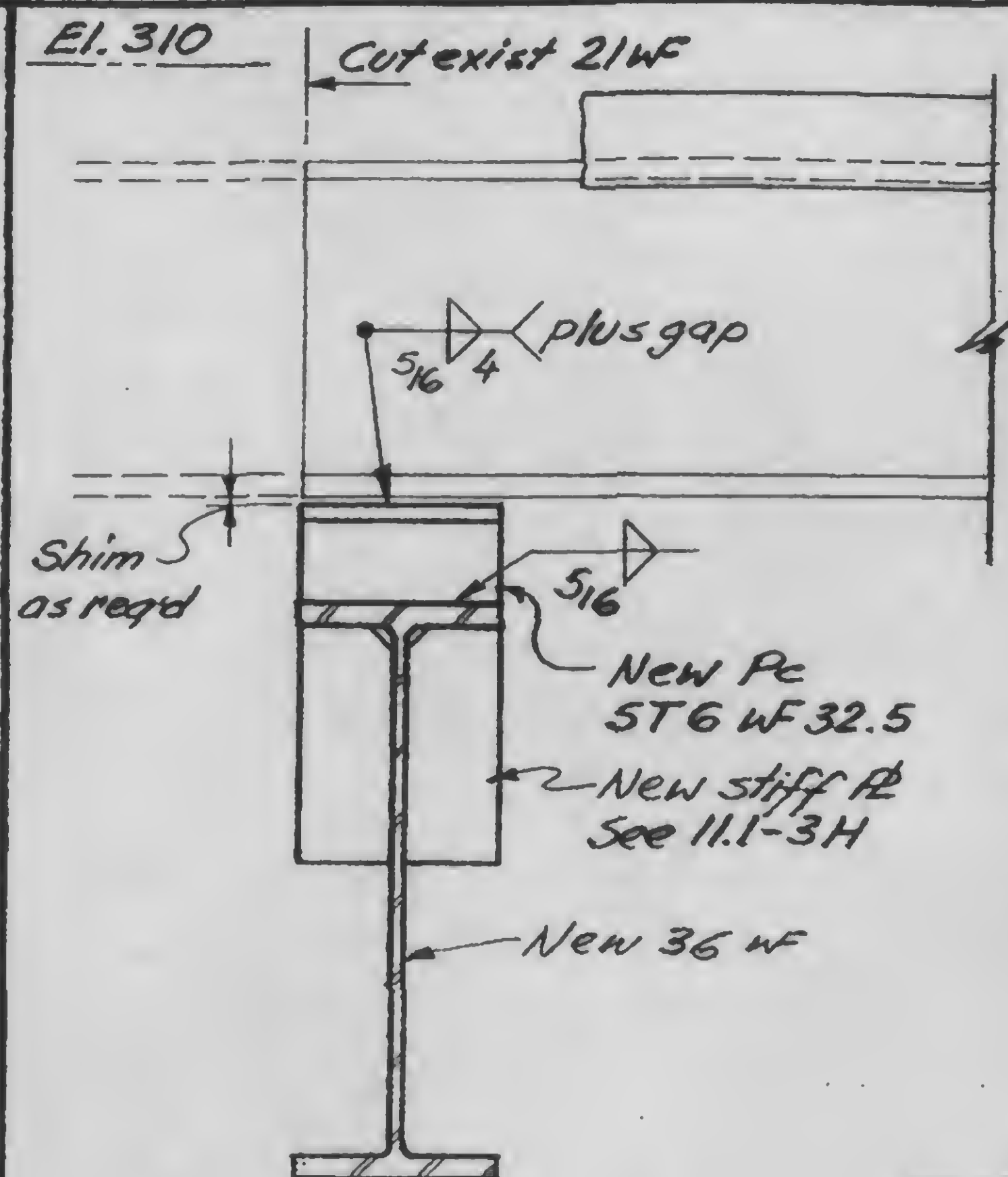
REVISIONS



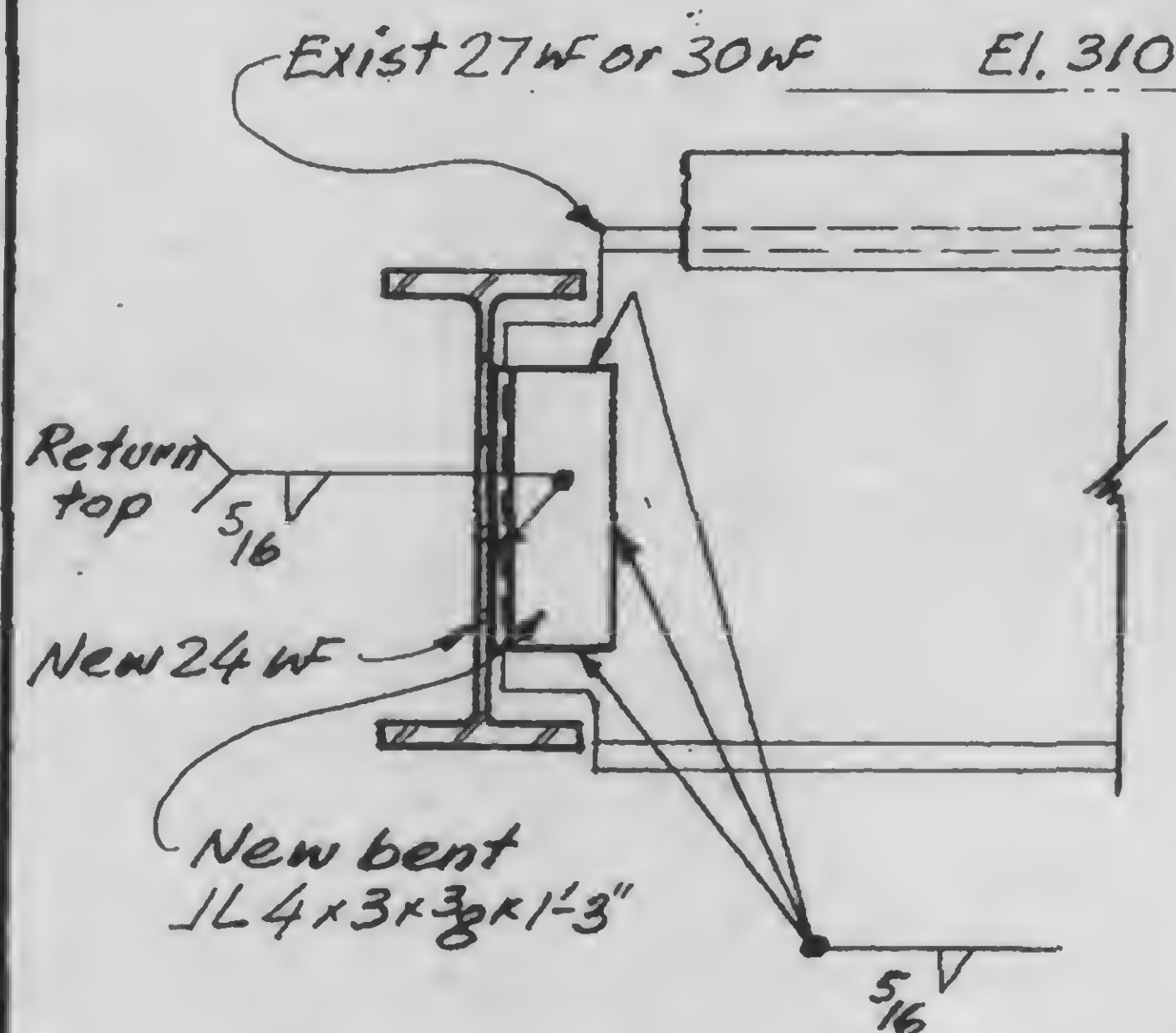
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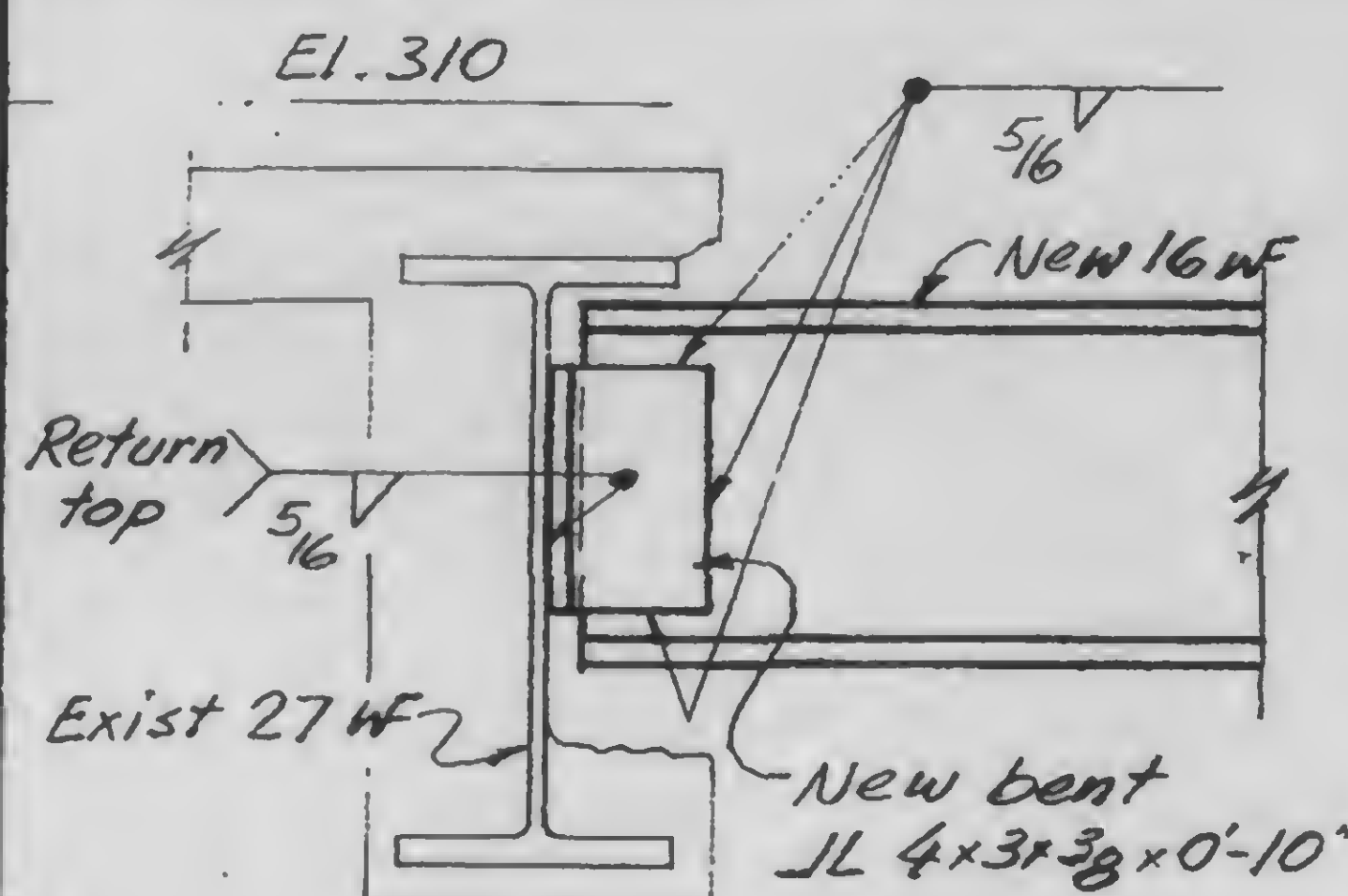
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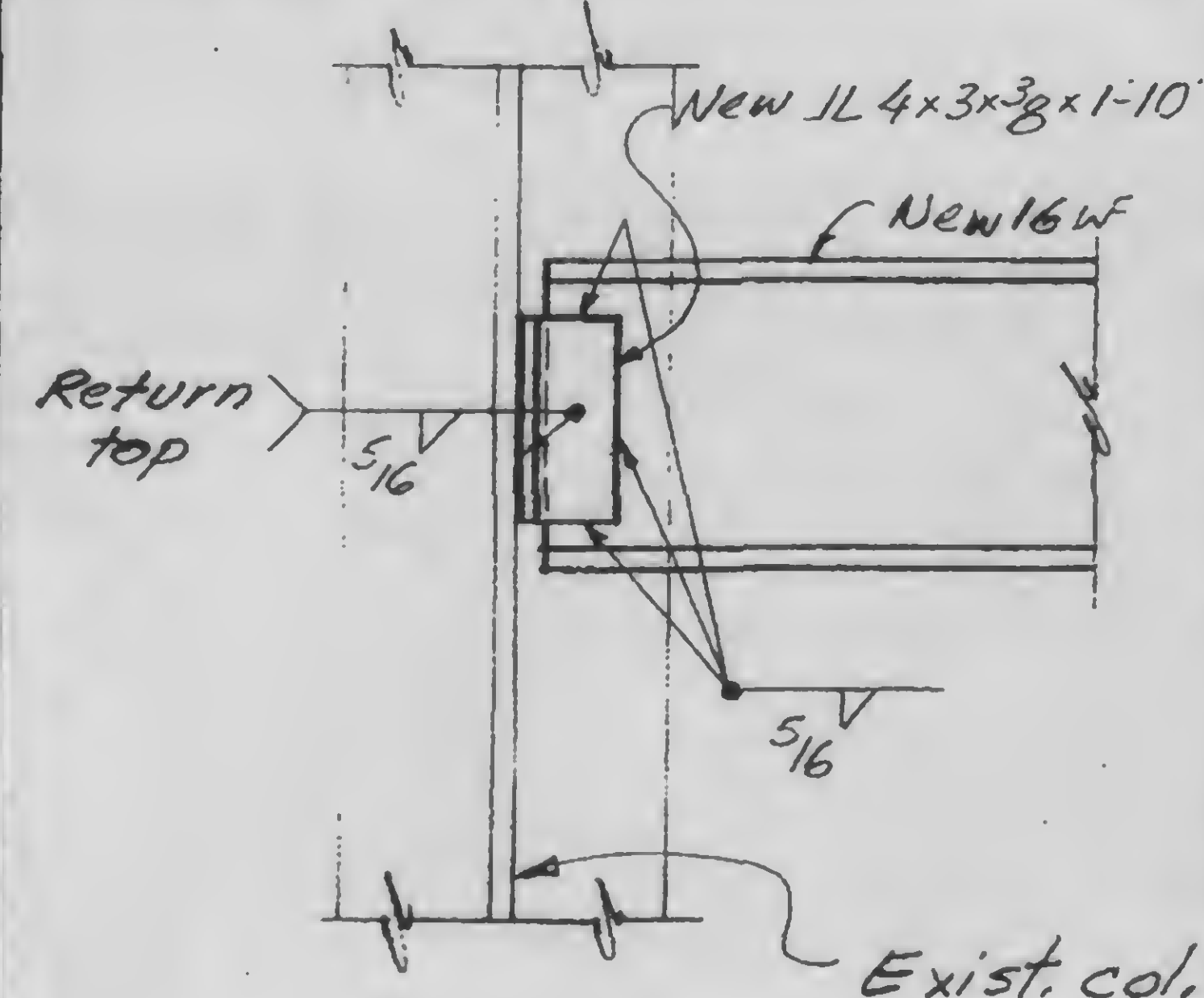
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M

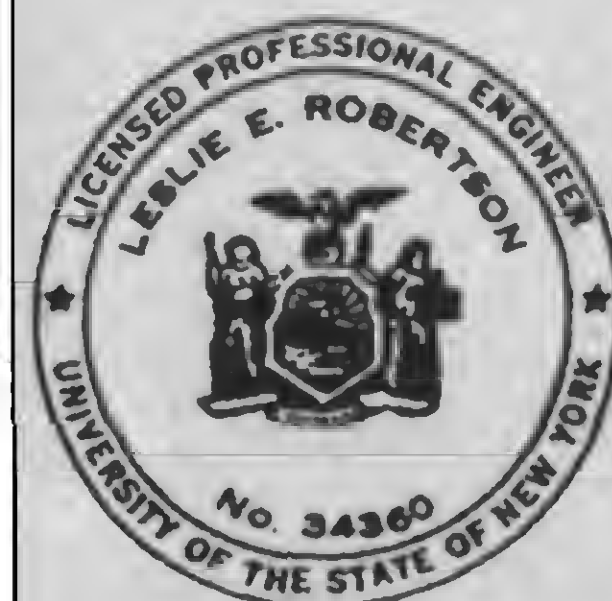


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13-K11.1-3.4



DESIGNED

DRAWN

REVIEWED

John J. Robertson

WAB

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

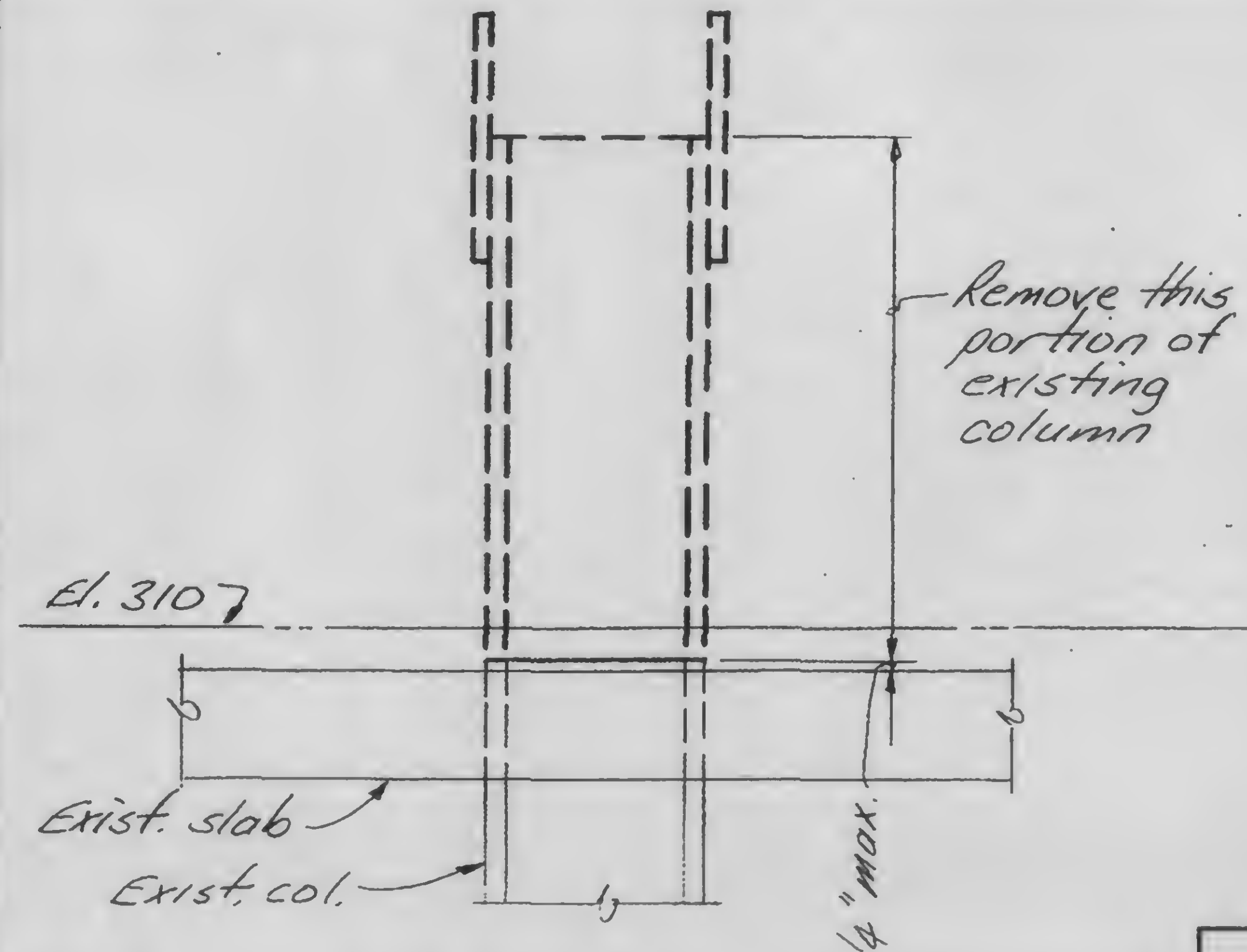
Structural & Civil Engineers

PROJECT *THE WORLD TRADE CENTER*

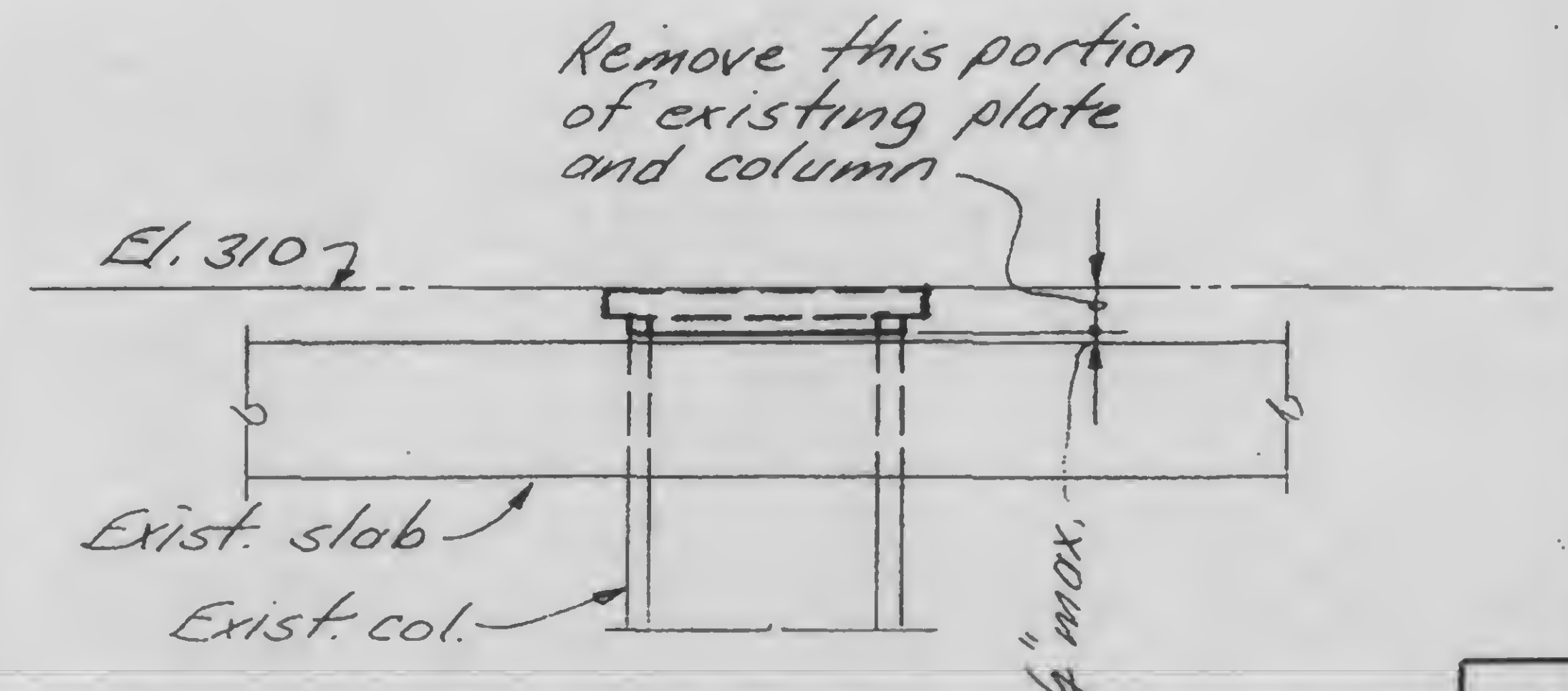
TITLE *EL. 310 - ZONE K3 - COLUMN REMOVAL DETAILS*

DATE *5-7-73*

REVISIONS



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DESIGNED

DRAWN

JA

REVIEWED

WOB

13-K11.1-4

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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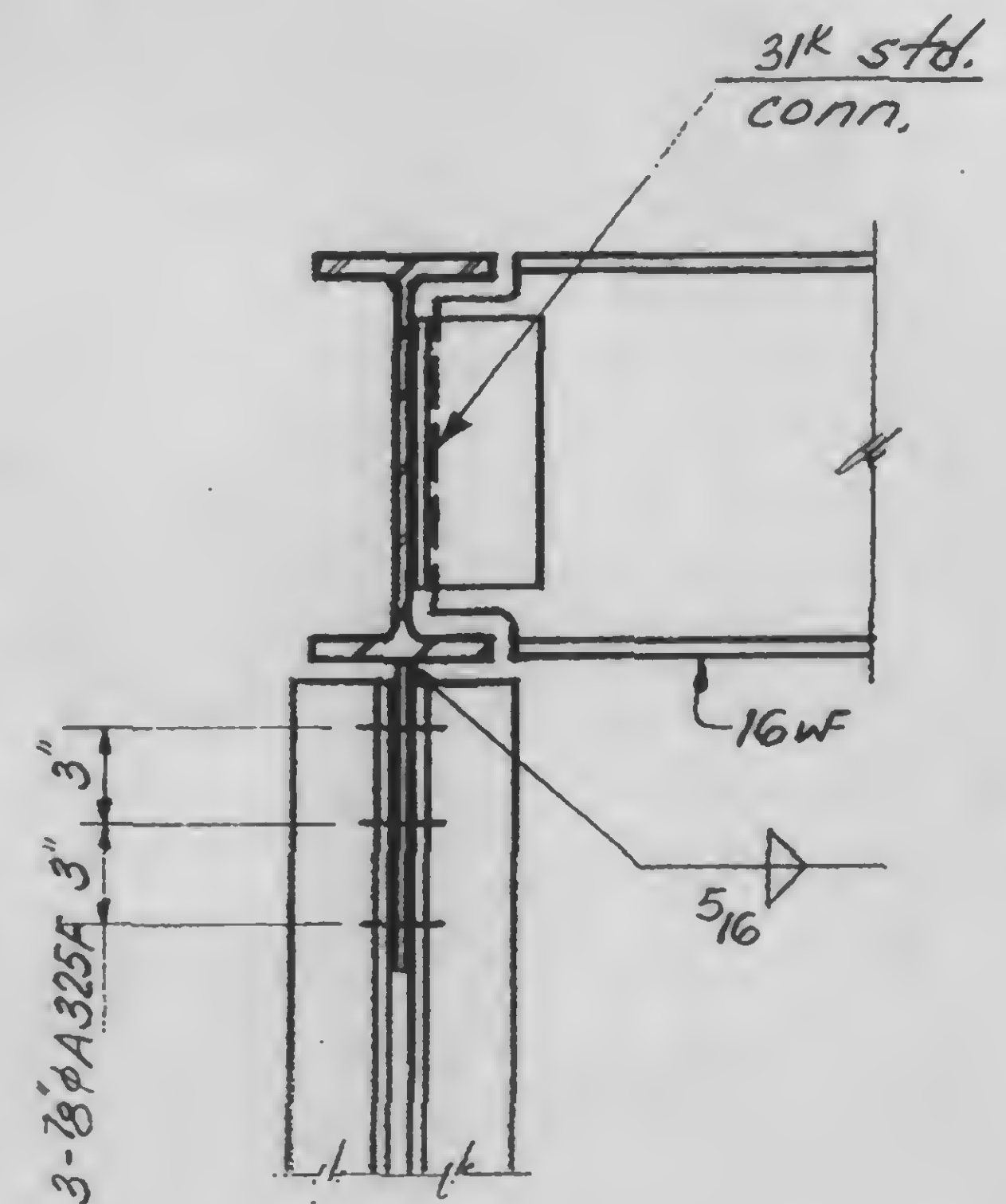
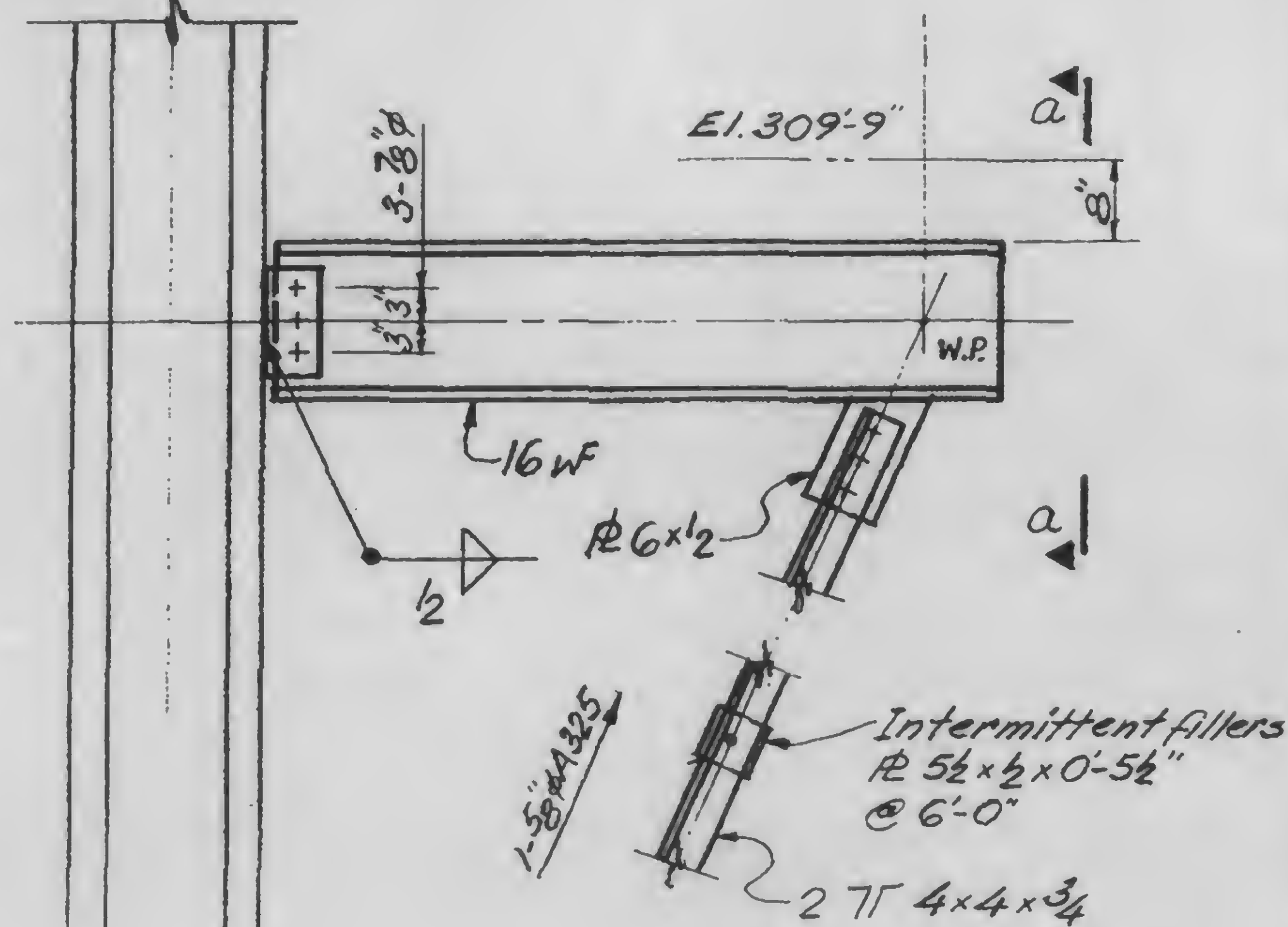
PROJECT THE WORLD TRADE CENTER

TITLE EL 310 - ZONE K1 - NEW OPENINGS - CONN. DETAILS

DATE 5-7-73

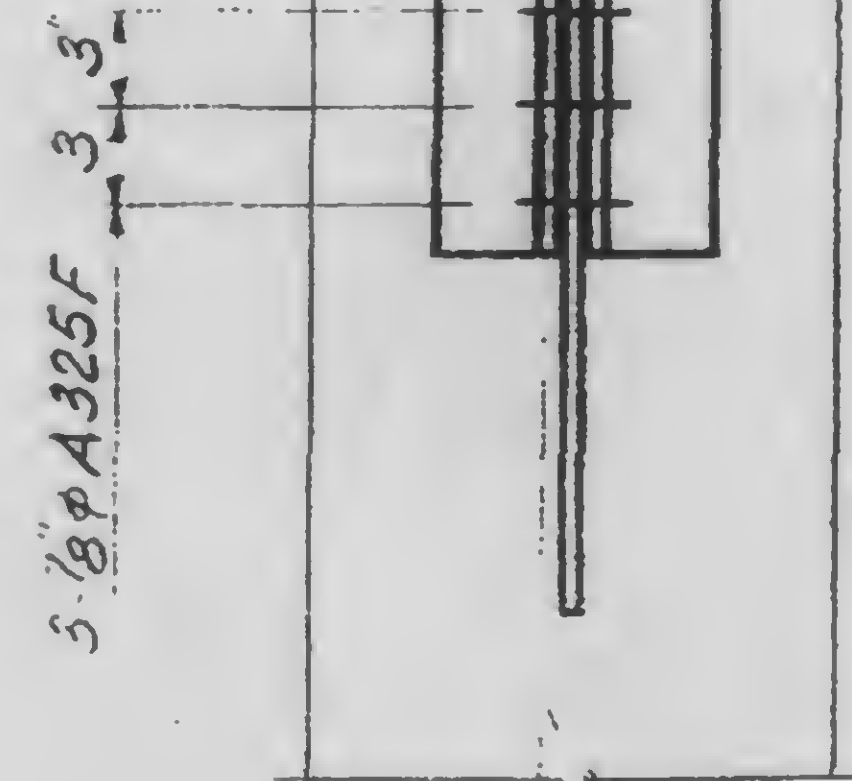
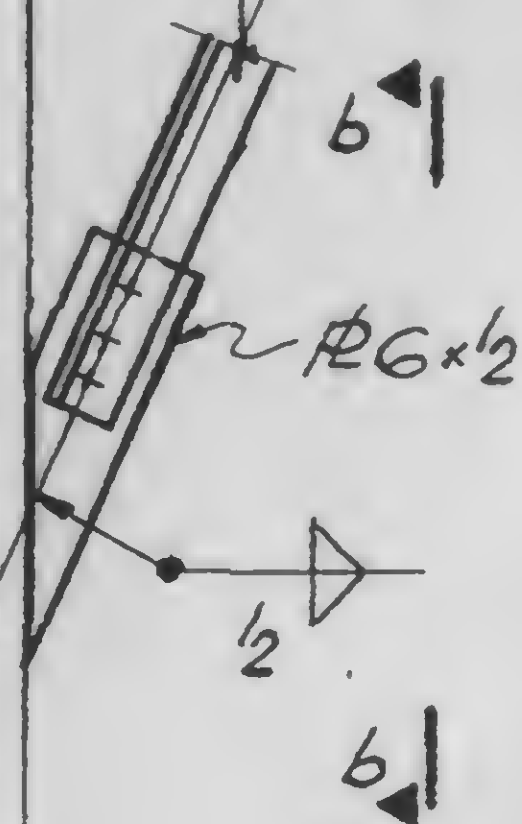
REVISIONS

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13-K11.1-5.1.



DESIGNED

DRAWN

REVIEWED

(1) AR

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

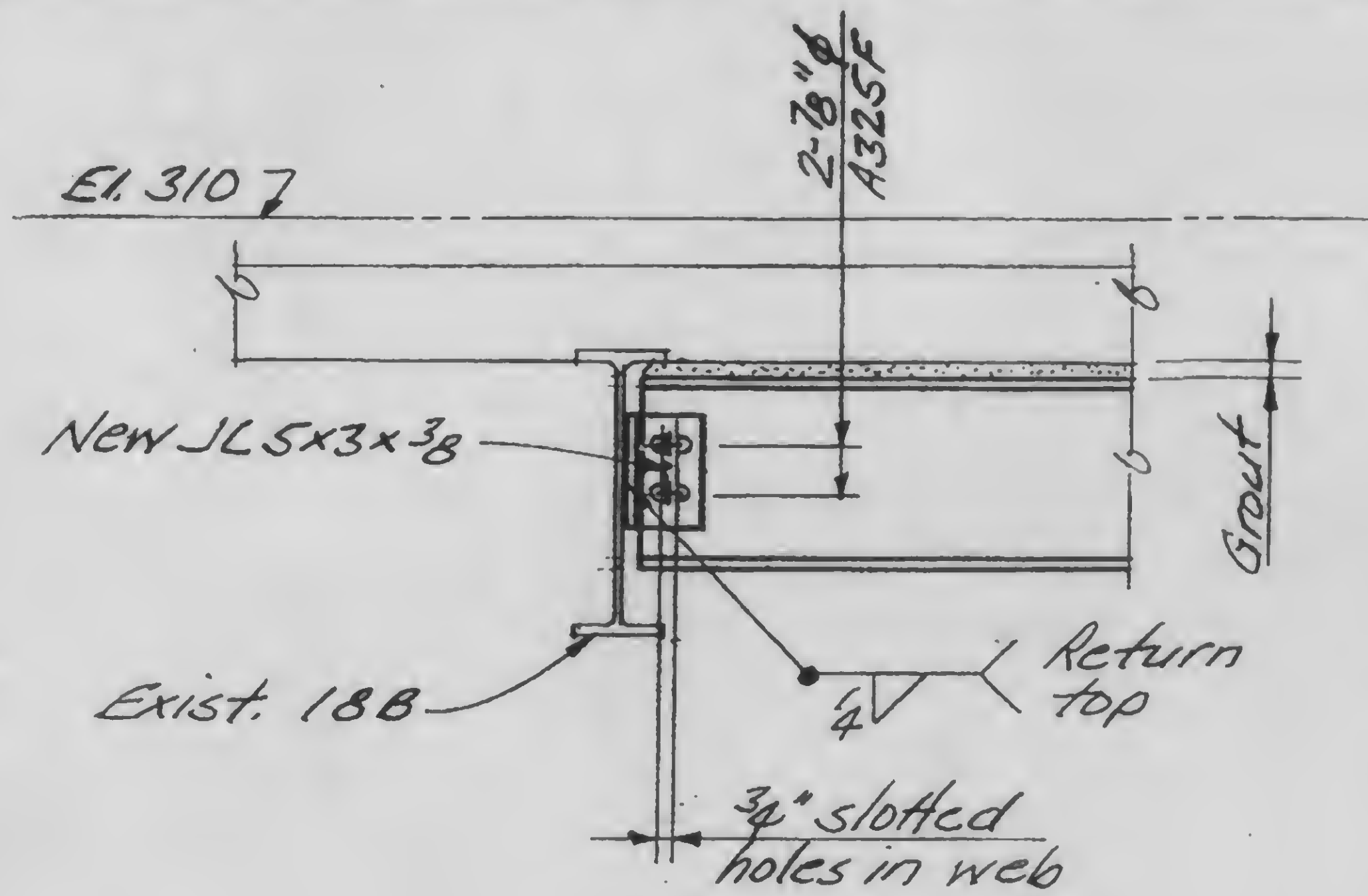
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

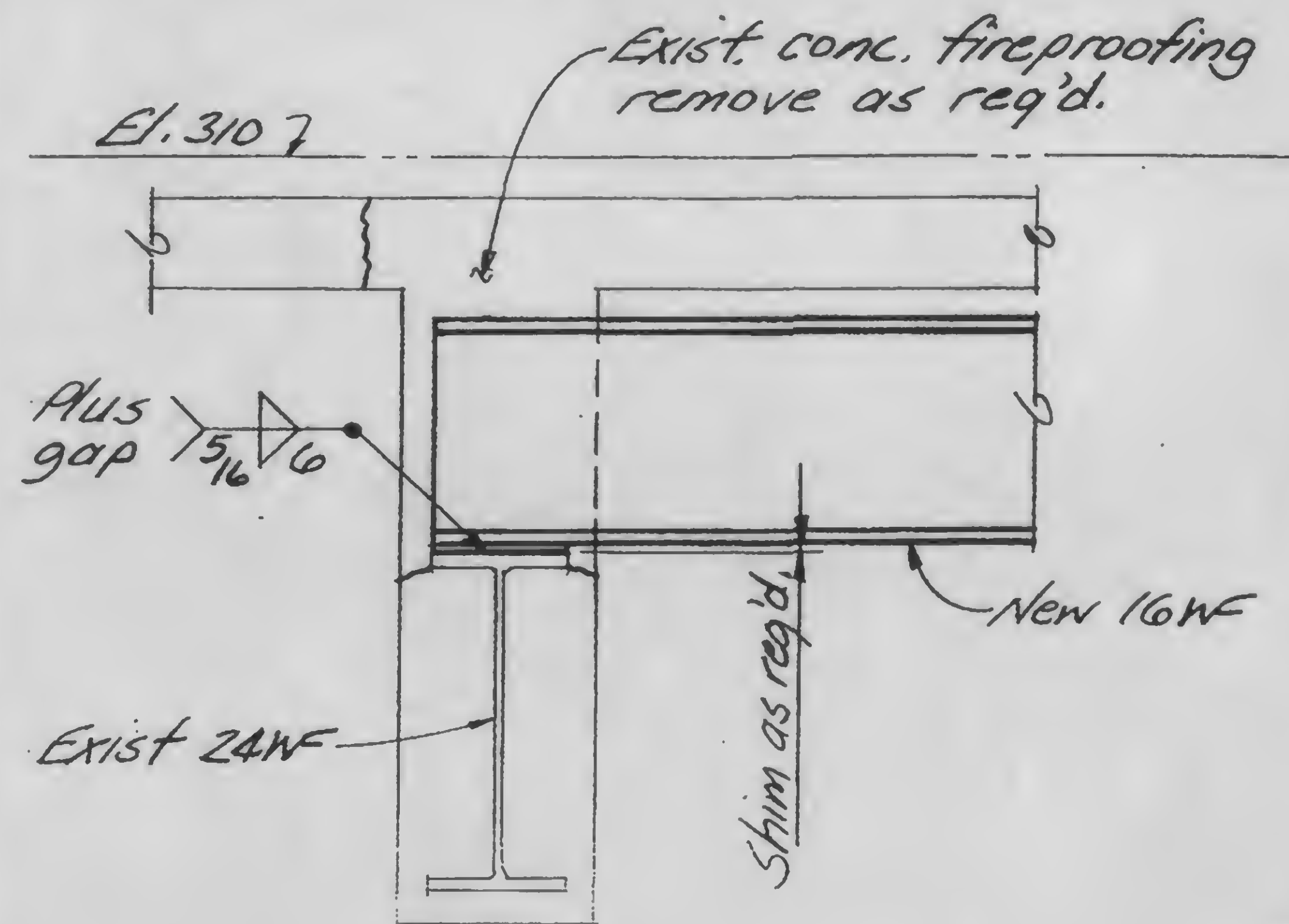
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DATE 5-7-73

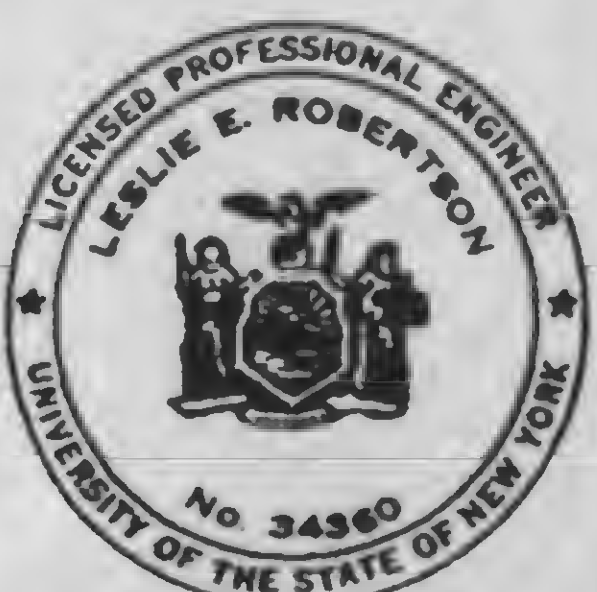
REVISIONS



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DESIGNED

DRAWN

JA

REVIEWED

WAB

13-K11.1-5.2

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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PROJECT

THE WORLD TRADE CENTER

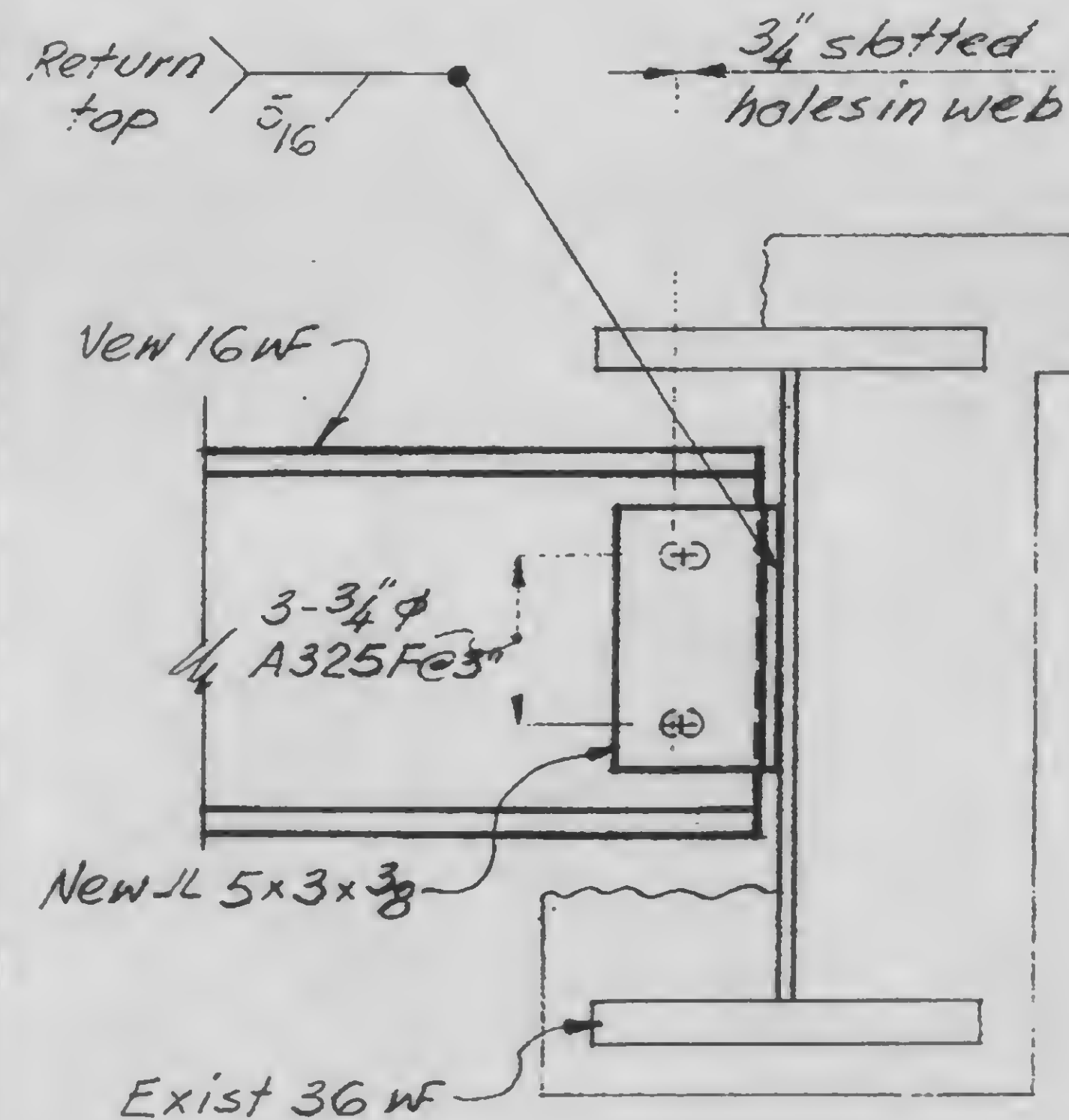
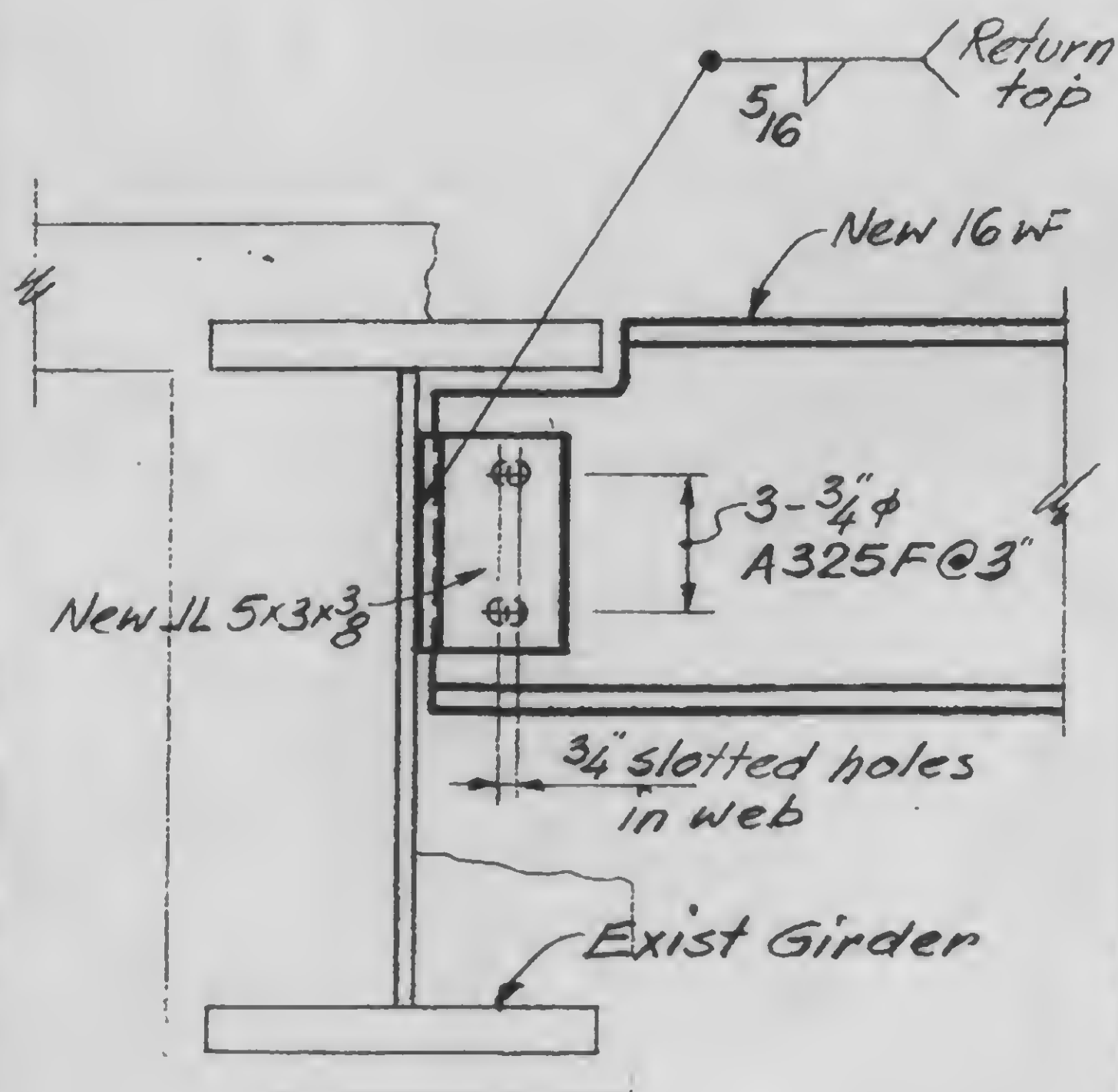
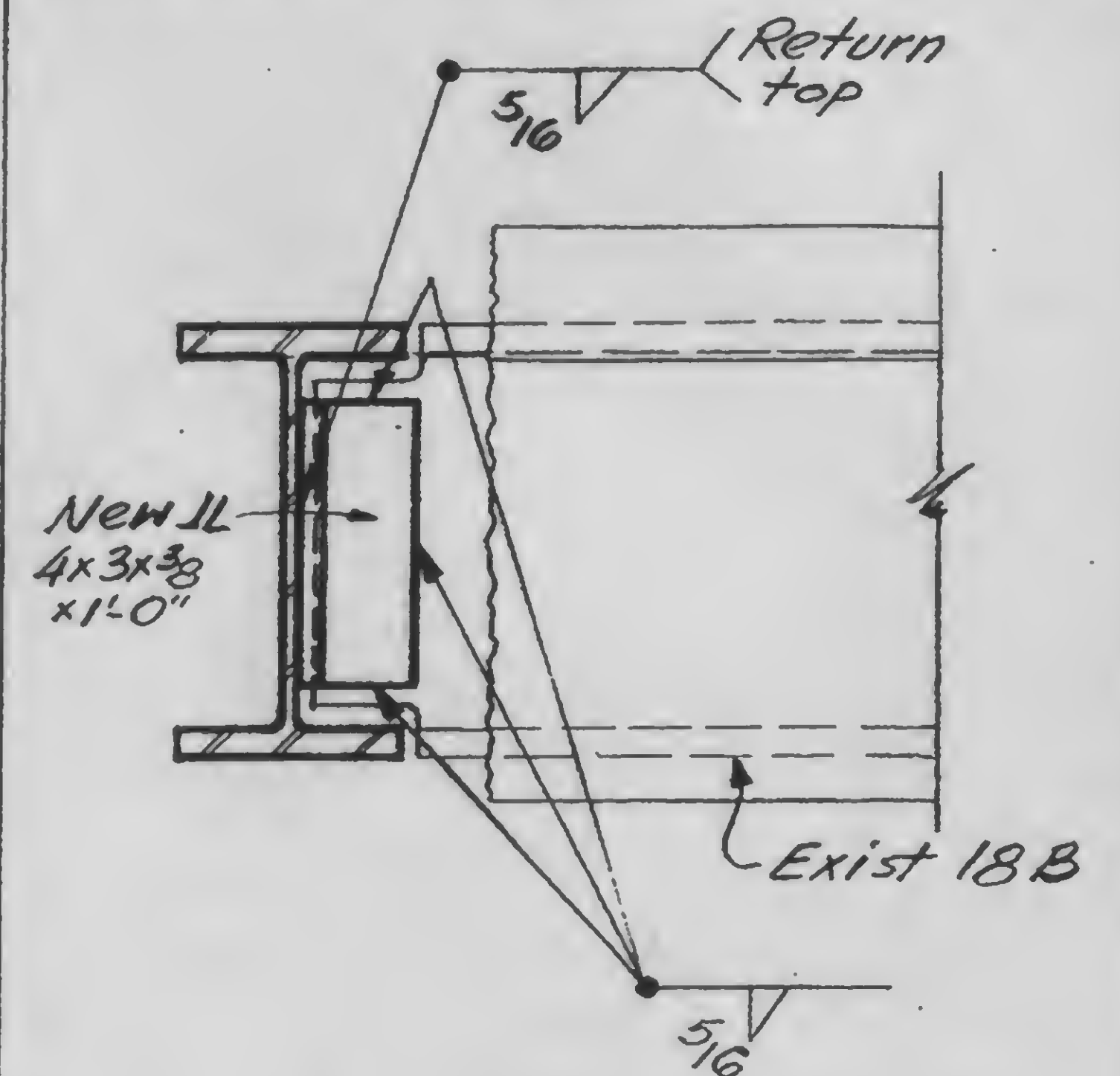
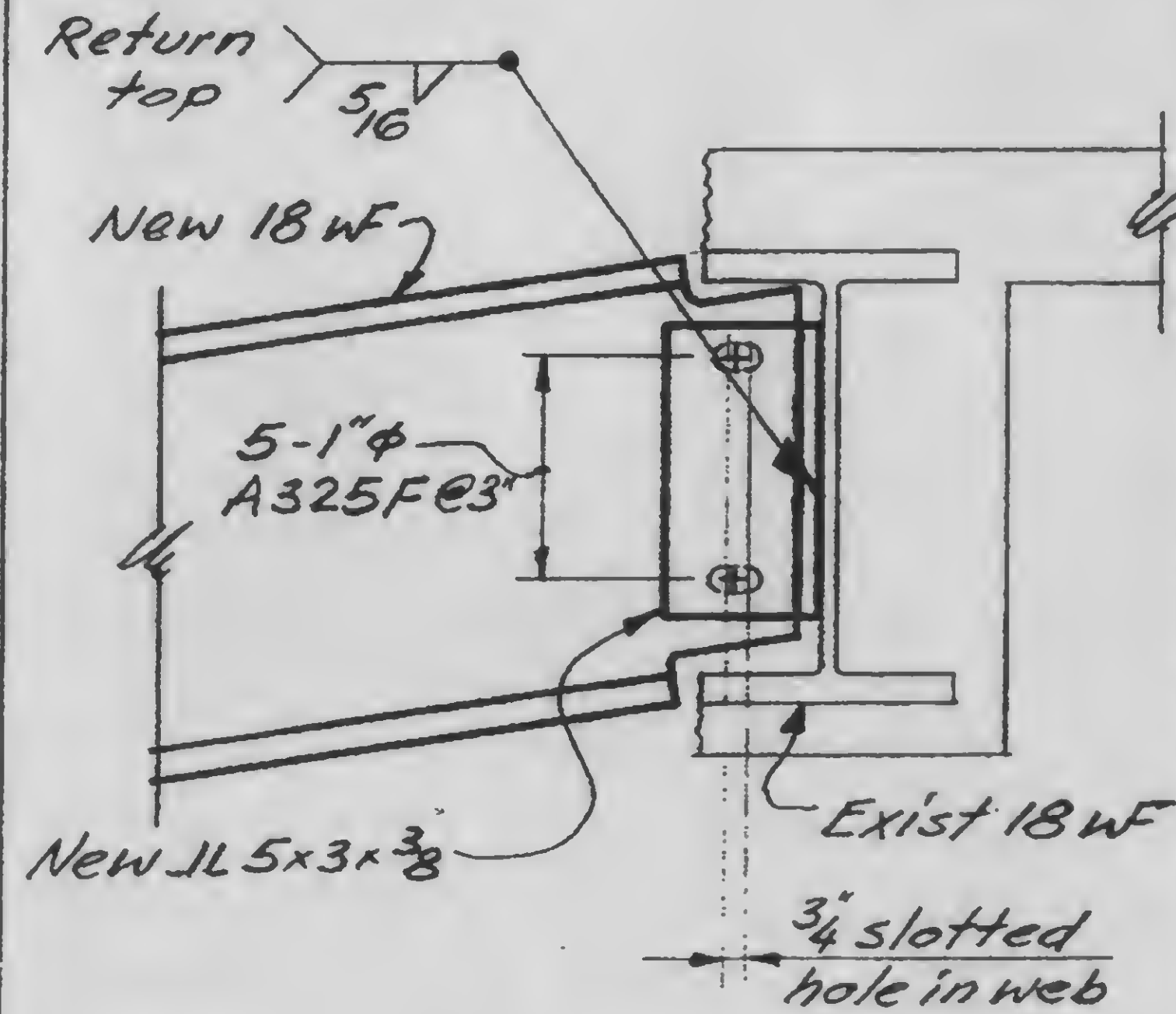
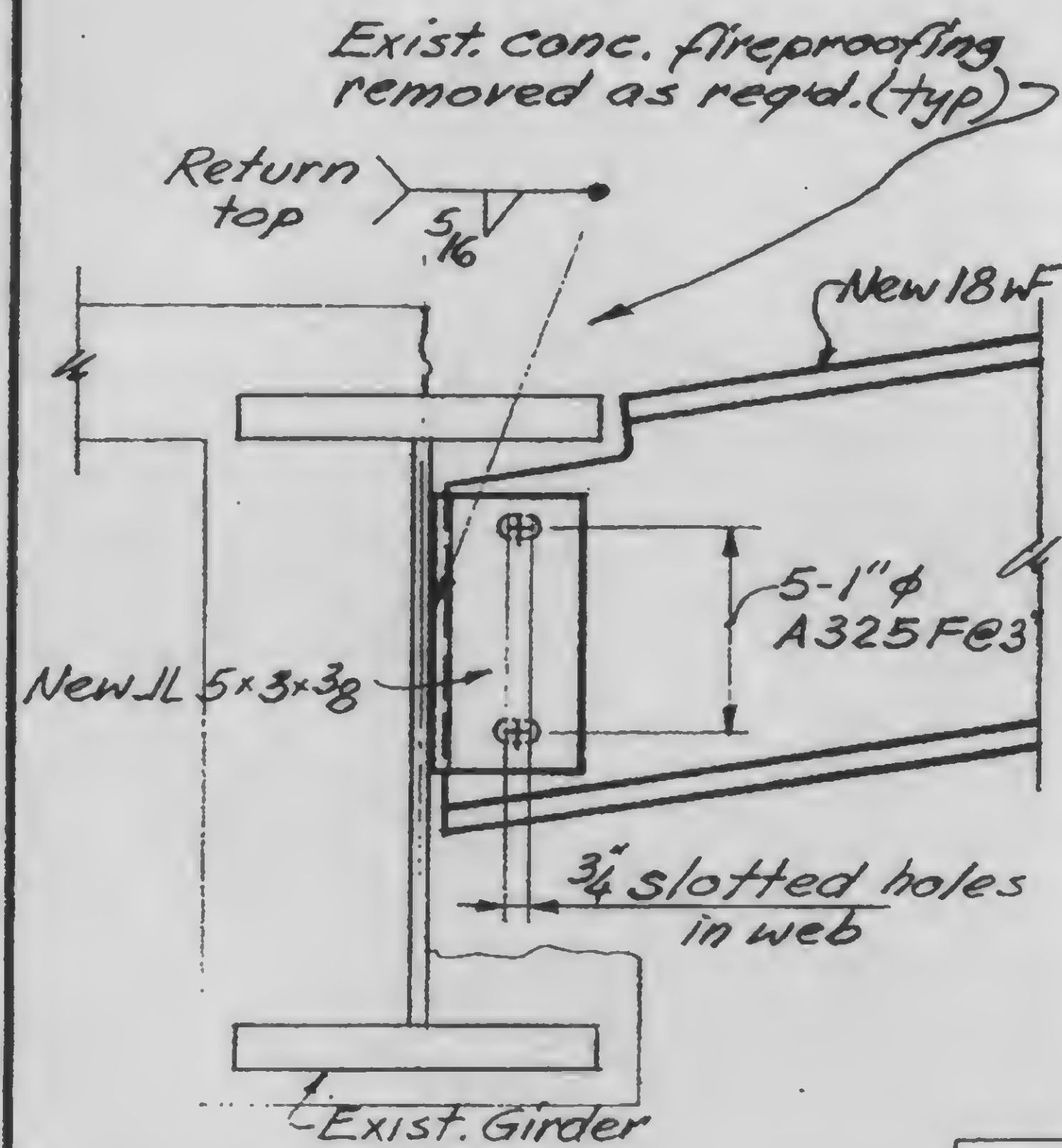
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EL. 310-ZONE K5-STAIR K6A-CONN. DETAIL

DATE

5-7-73

REVISIONS



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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

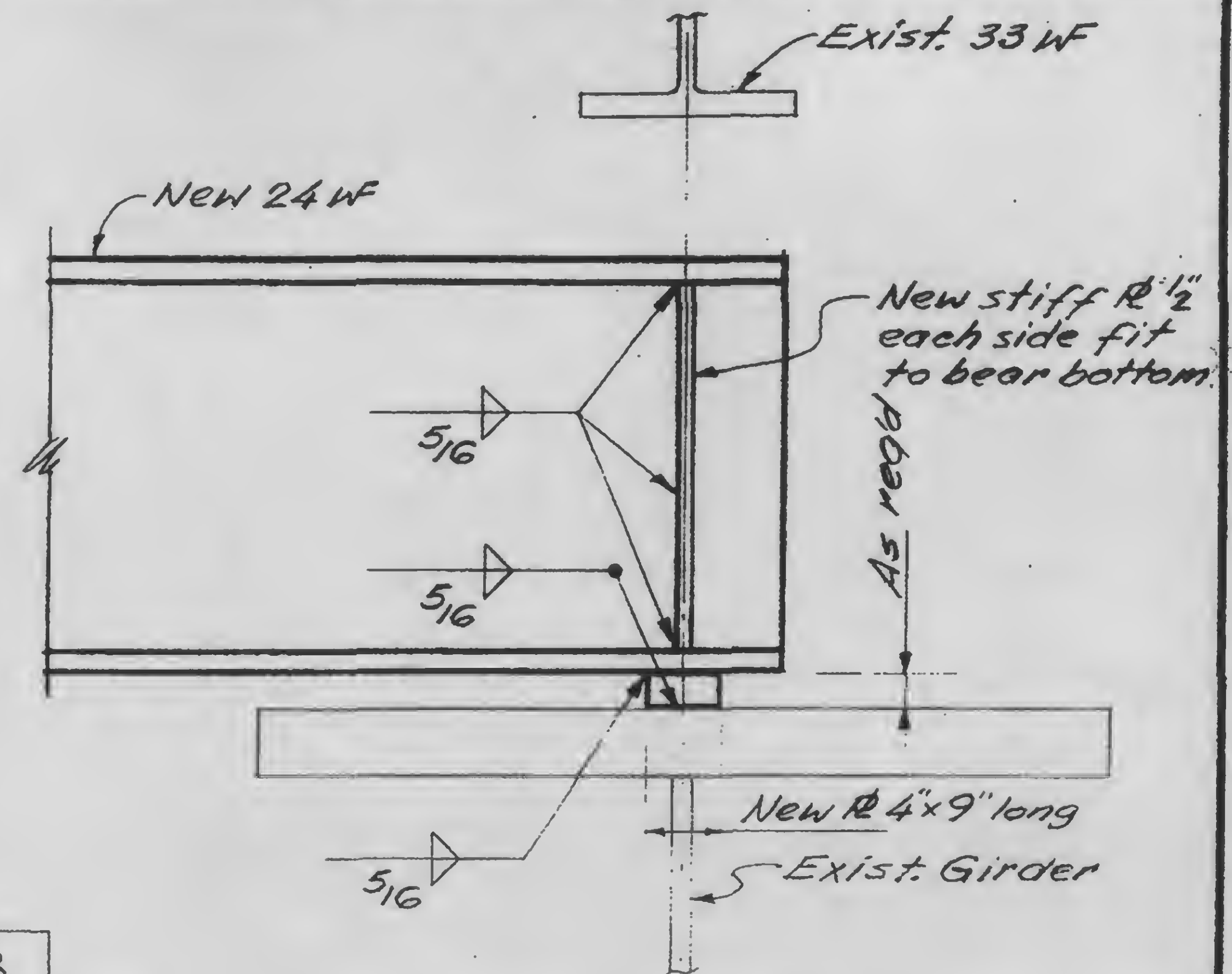
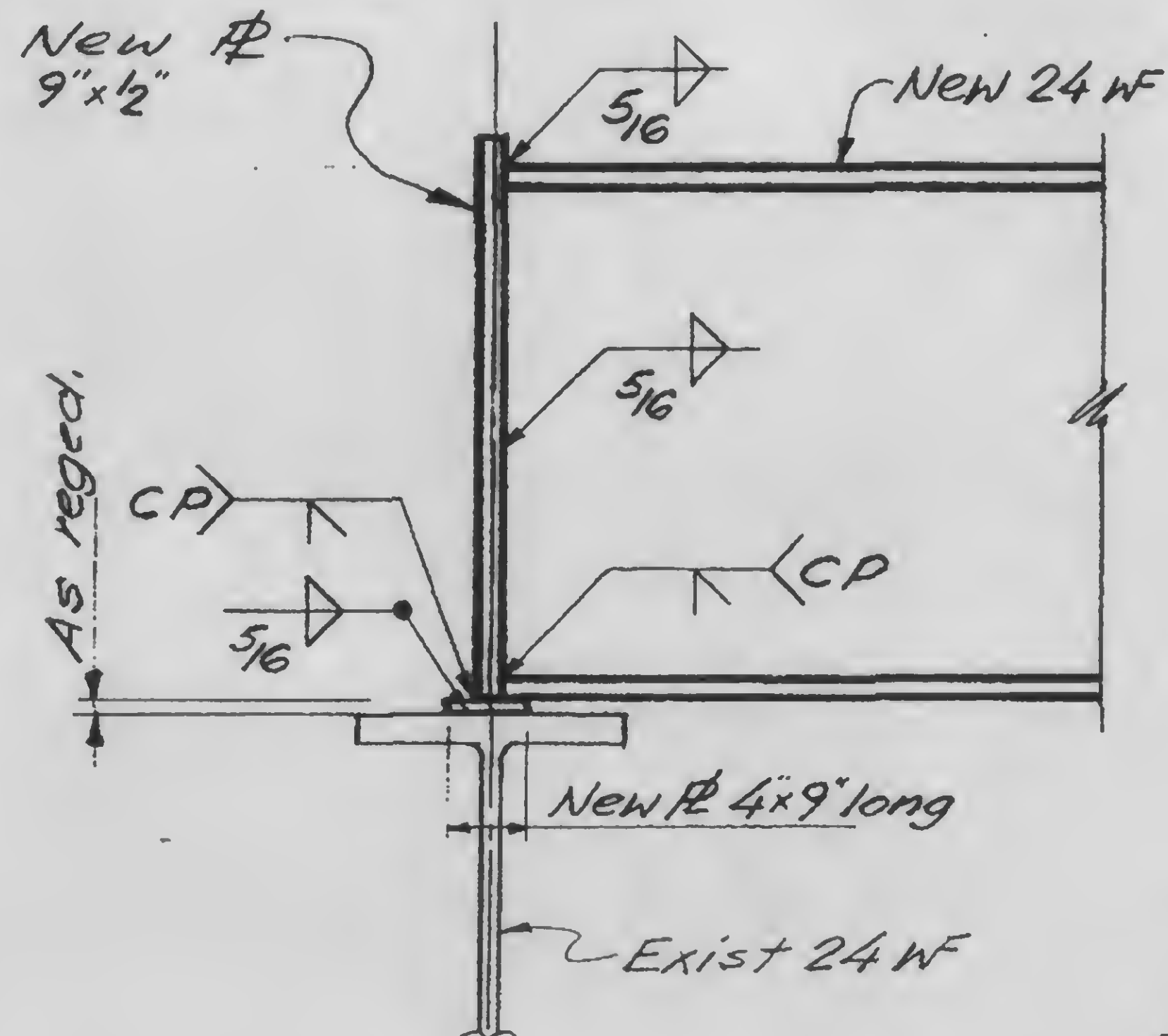
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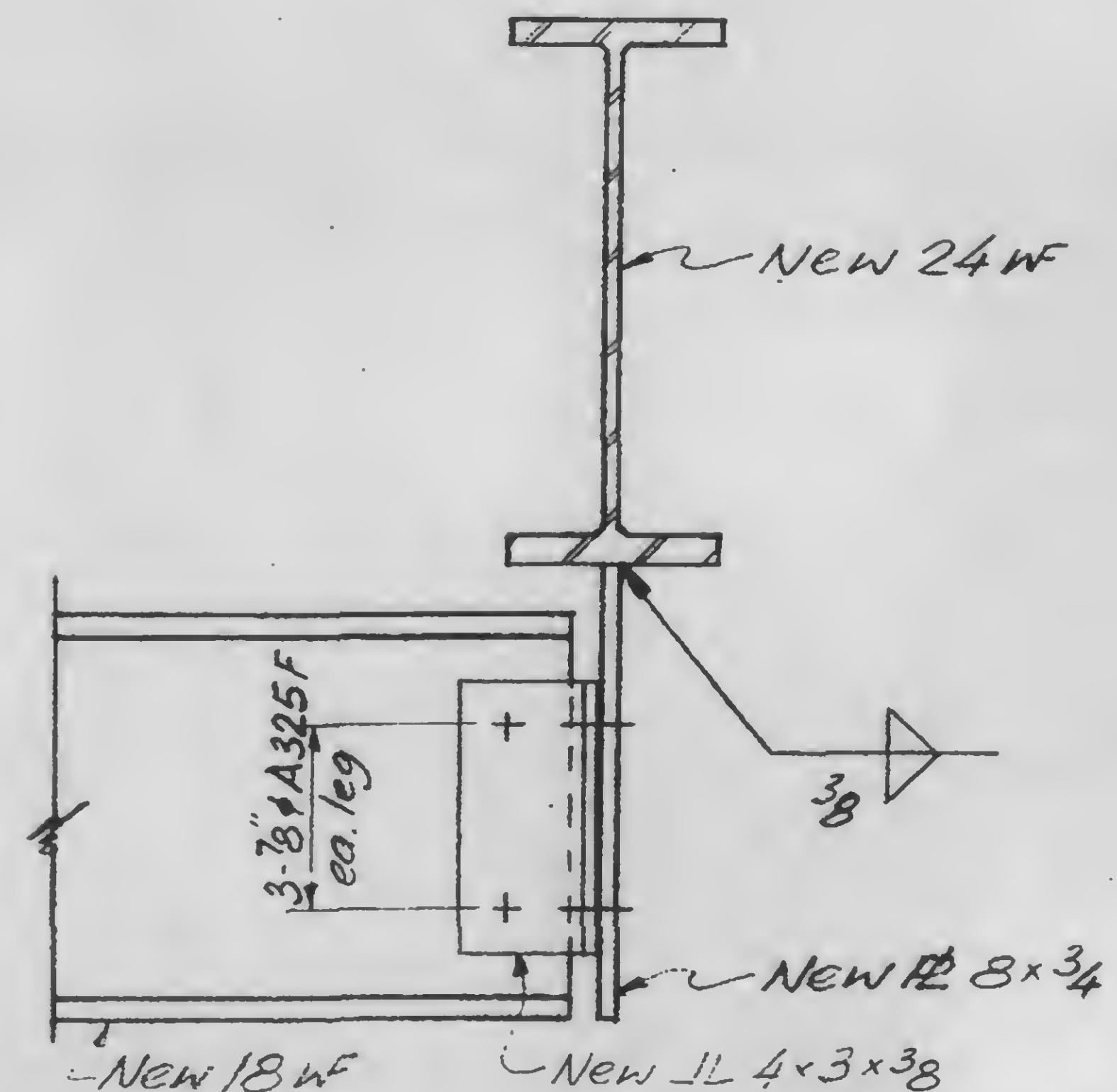
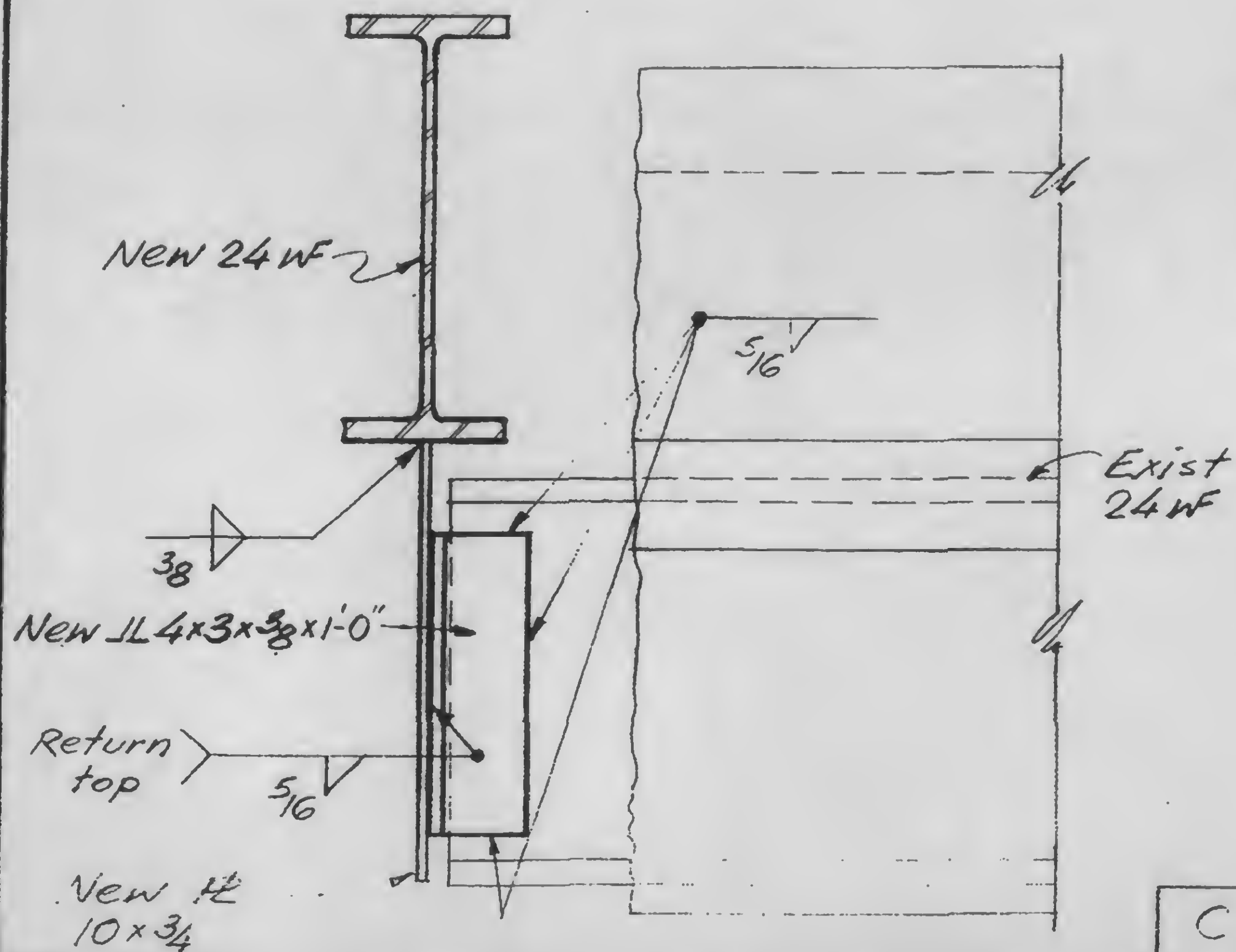
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DATE **5-7-73**

REVISIONS



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DESIGNED

DRAWN

REVIEWED

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

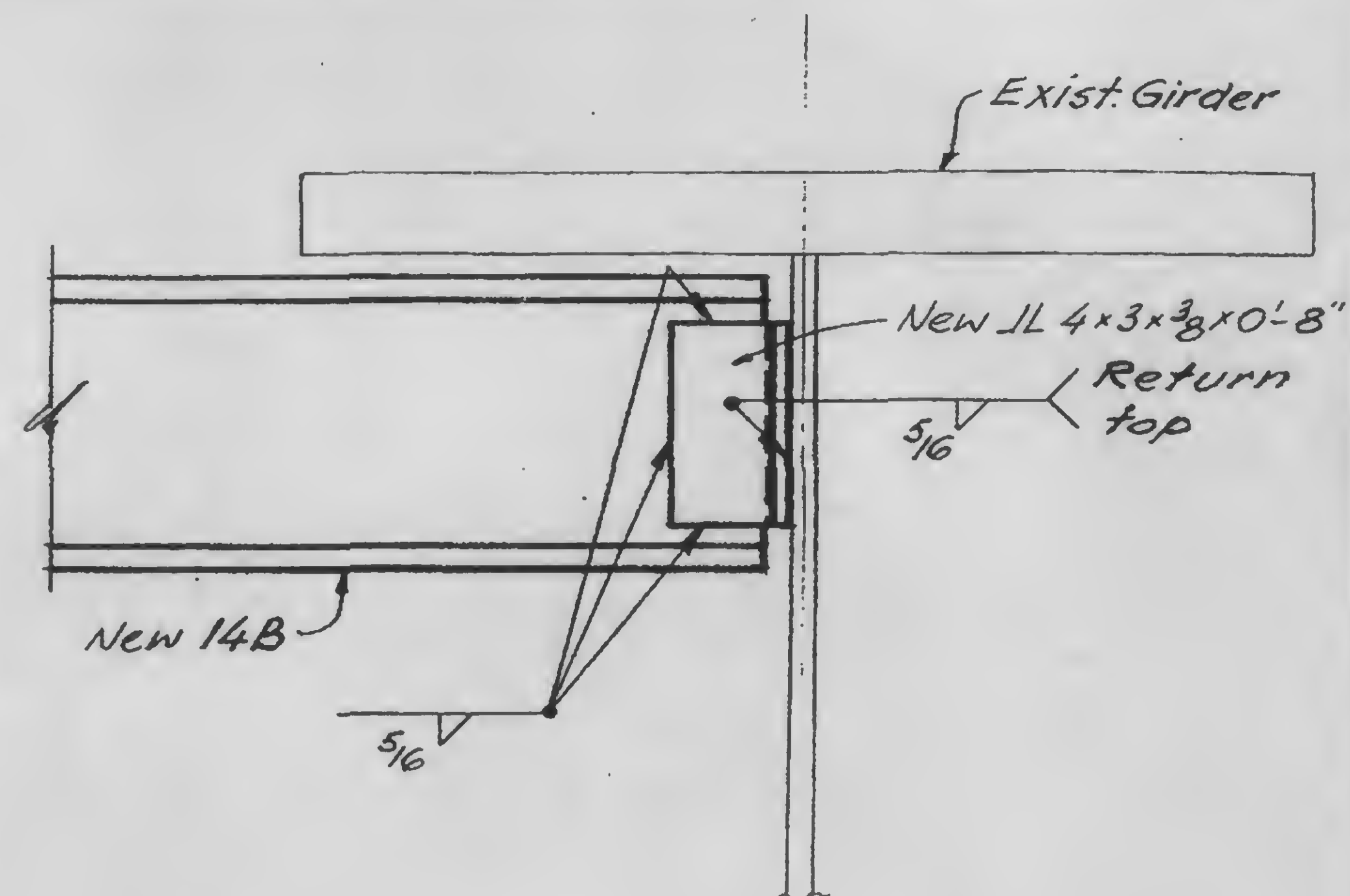
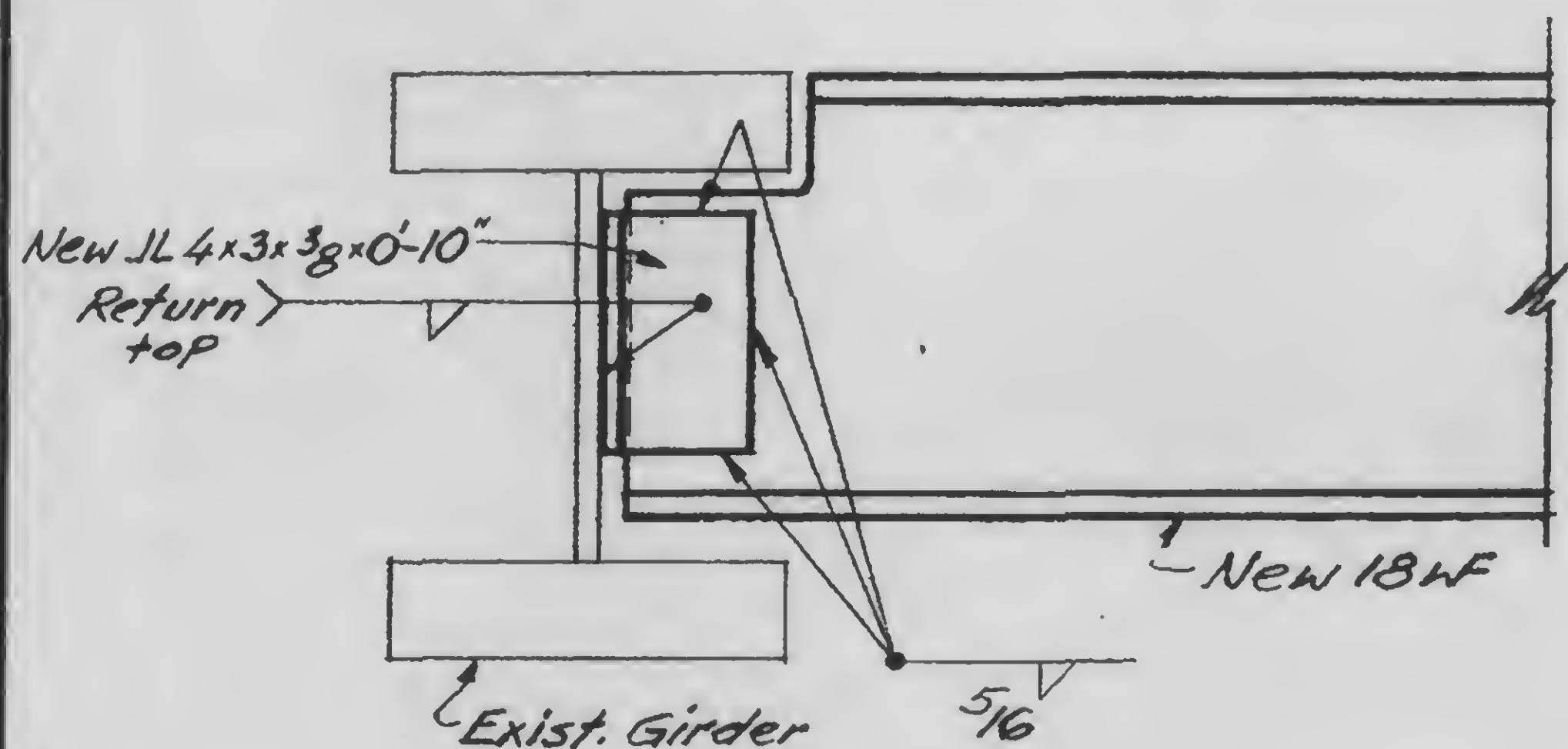
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PROJECT THE WORLD TRADE CENTER

TITLE EL 310 - ZONE K5-STAIR 8-CONN. DET.

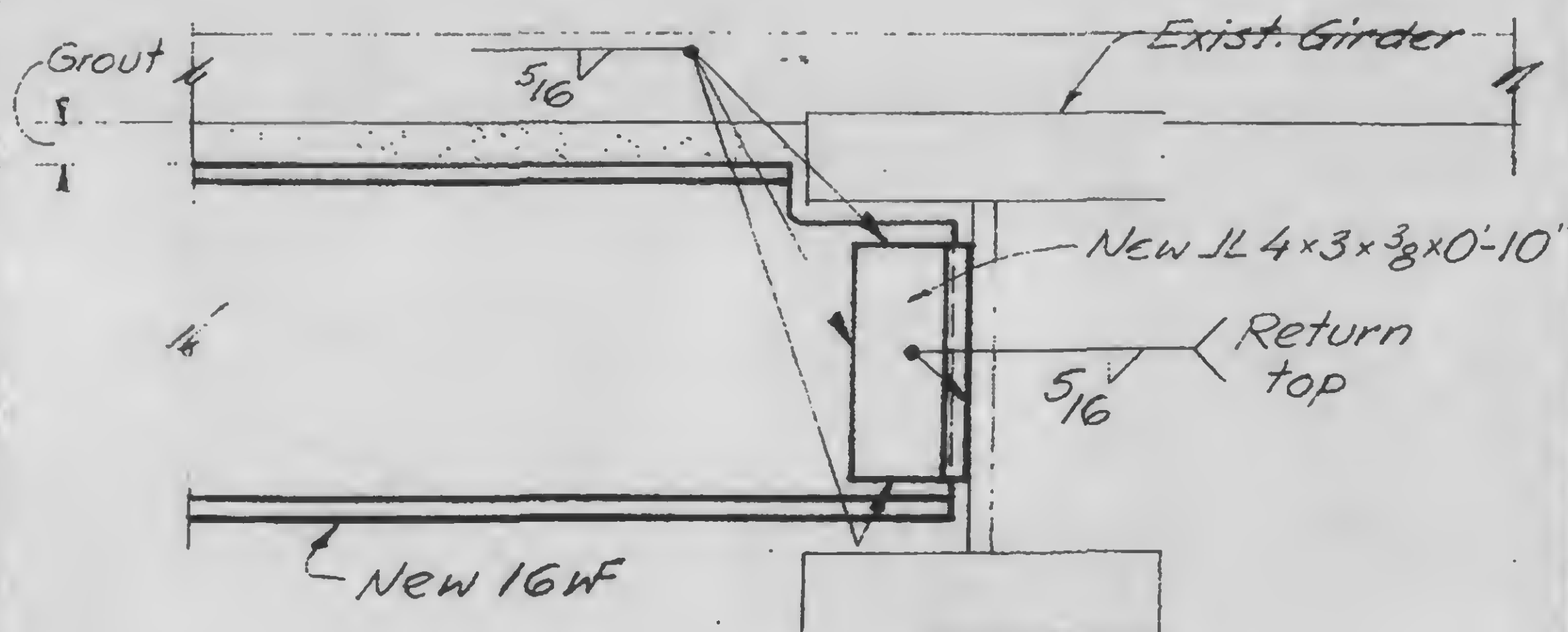
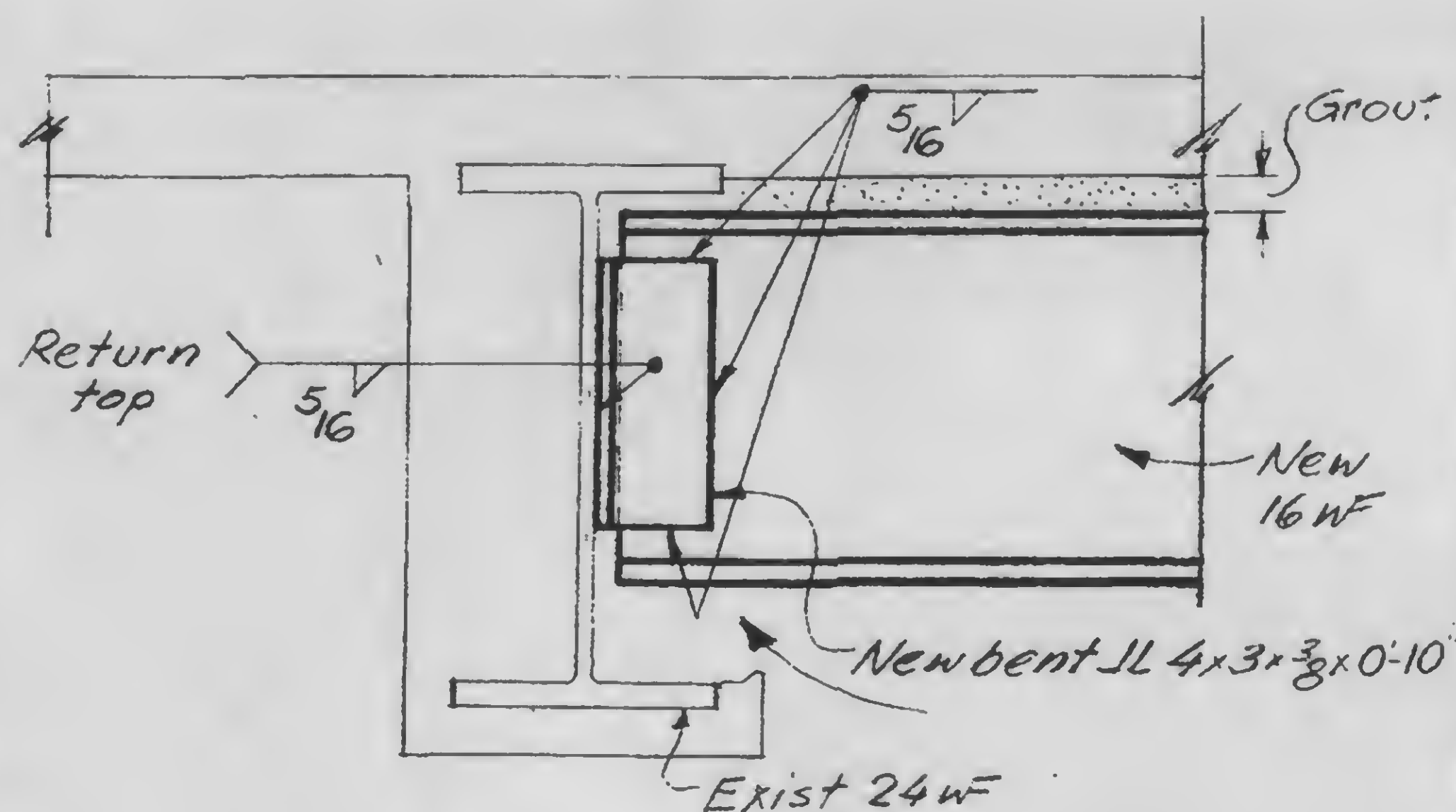
DATE 5-7-73

REVISIONS



E

F



Exist conc. fireproofing removed as req'd.

G

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13-K11.2-2.2



DESIGNED

DRAWN

REVIEWED

Wab

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

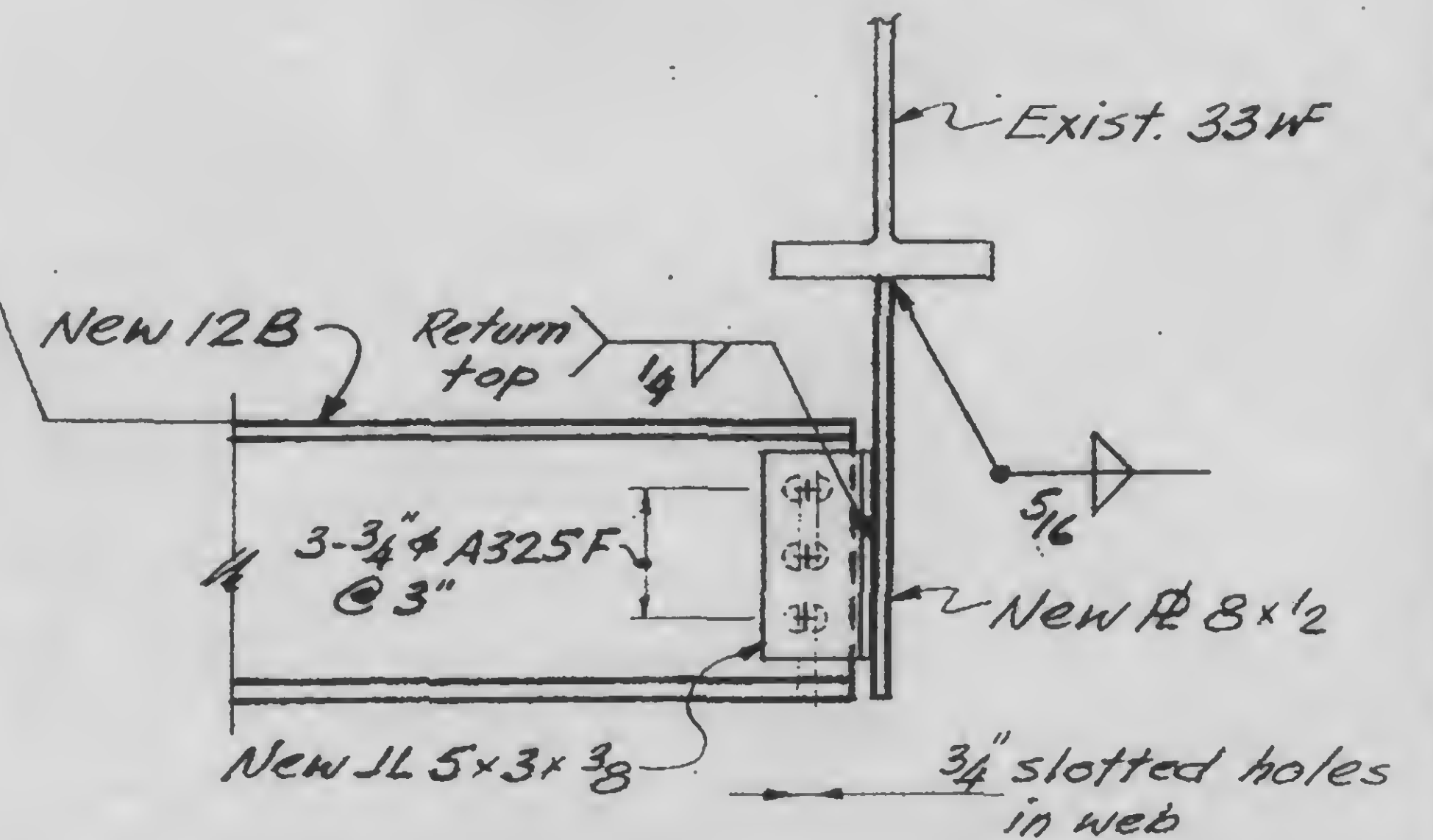
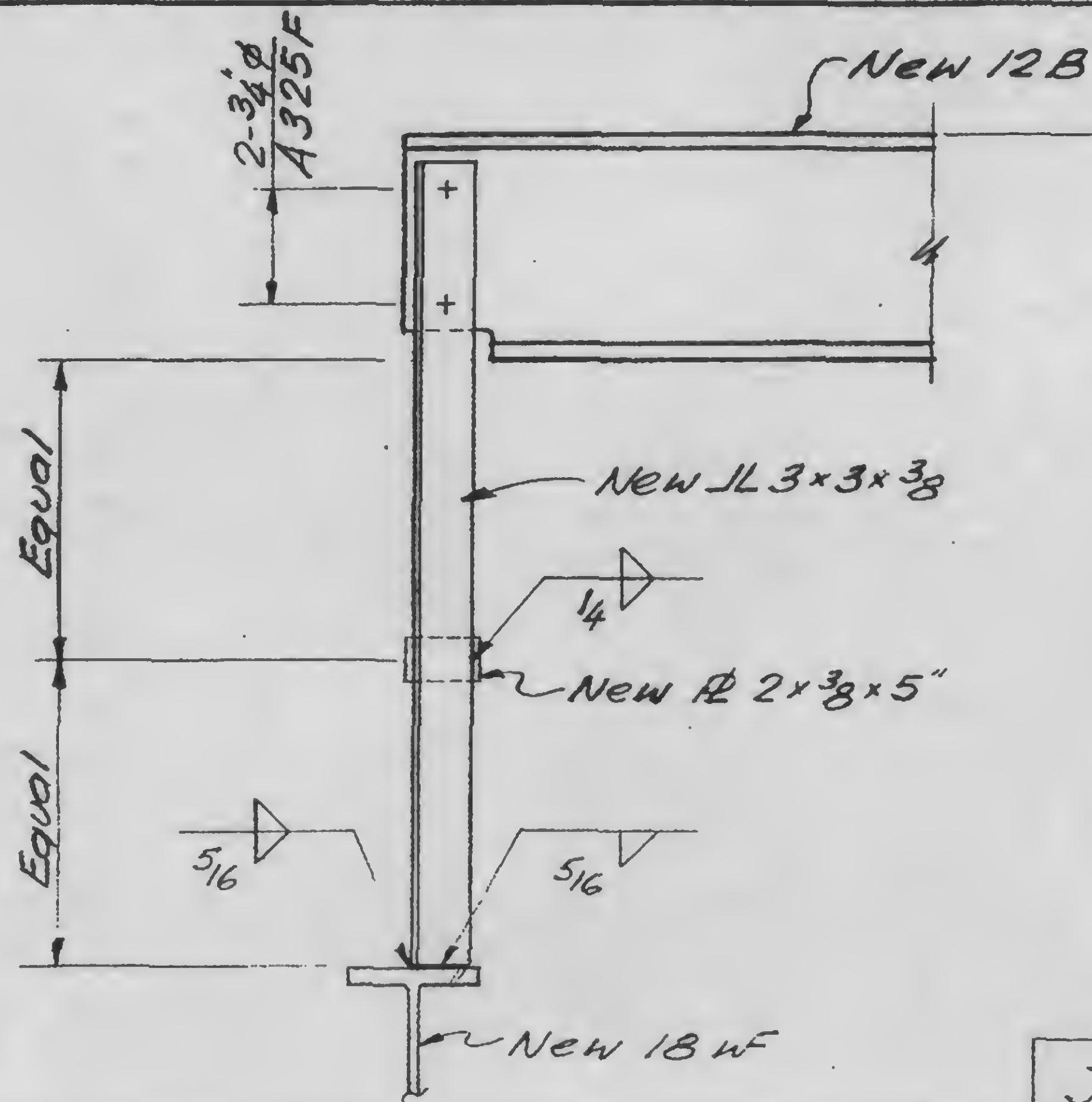
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE EL.310 - ZONE K5-STAIR 8-CONN. DETAILS

DATE 5-7-73

REVISIONS



DESIGNED

DRAWN

REVIEWED

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13-K11.2-2.3

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

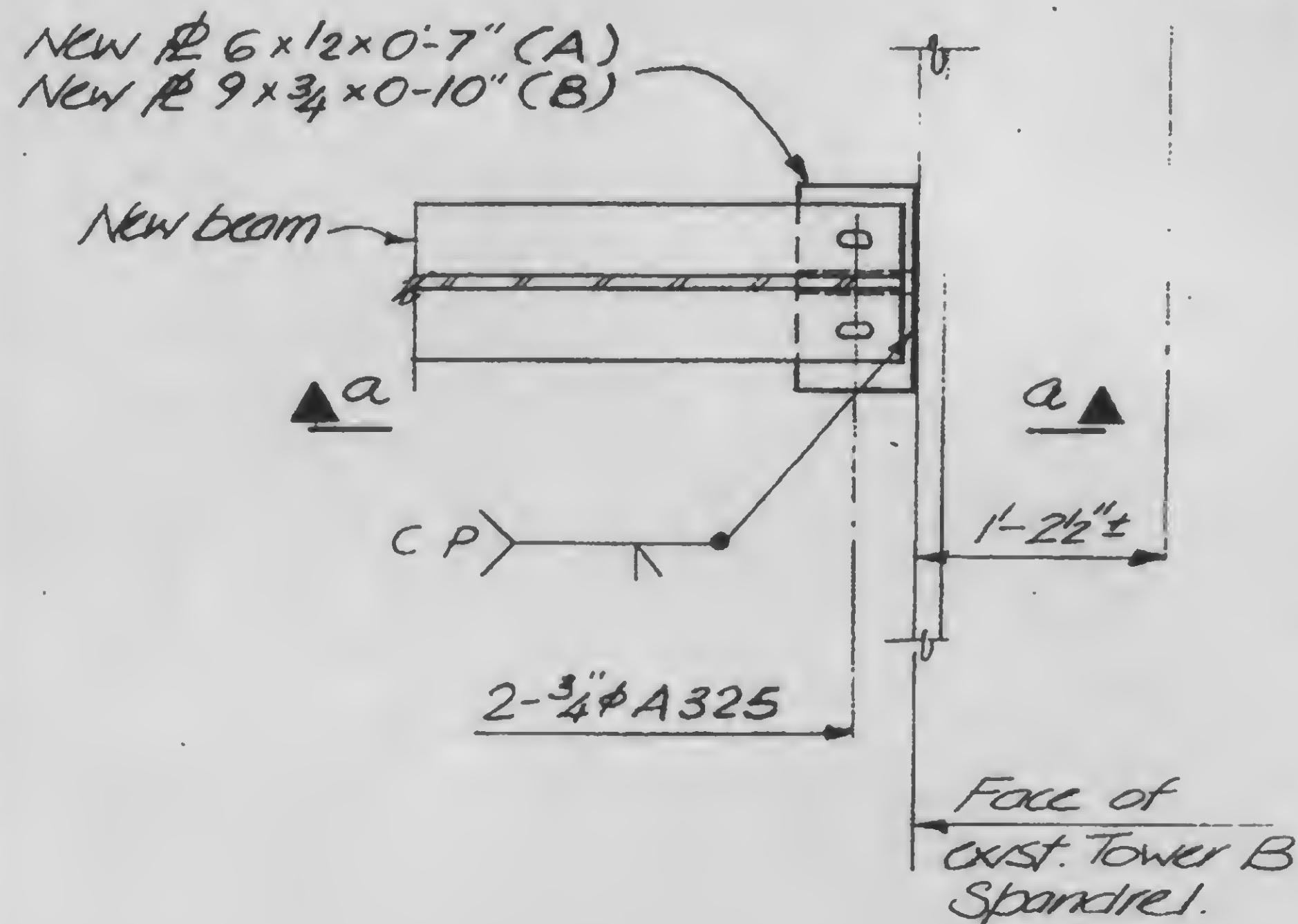
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DATE

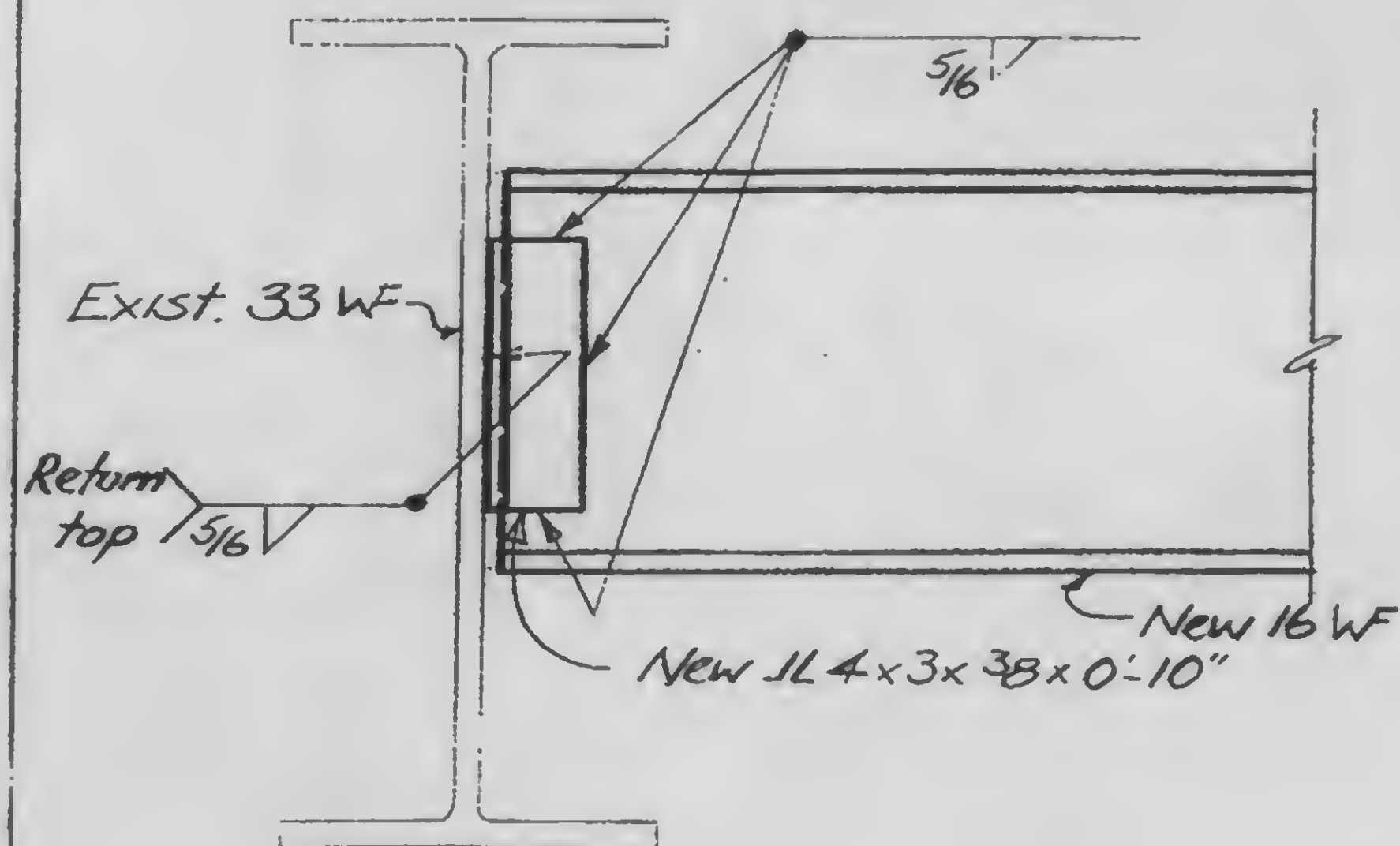
5-7-73

REVISIONS

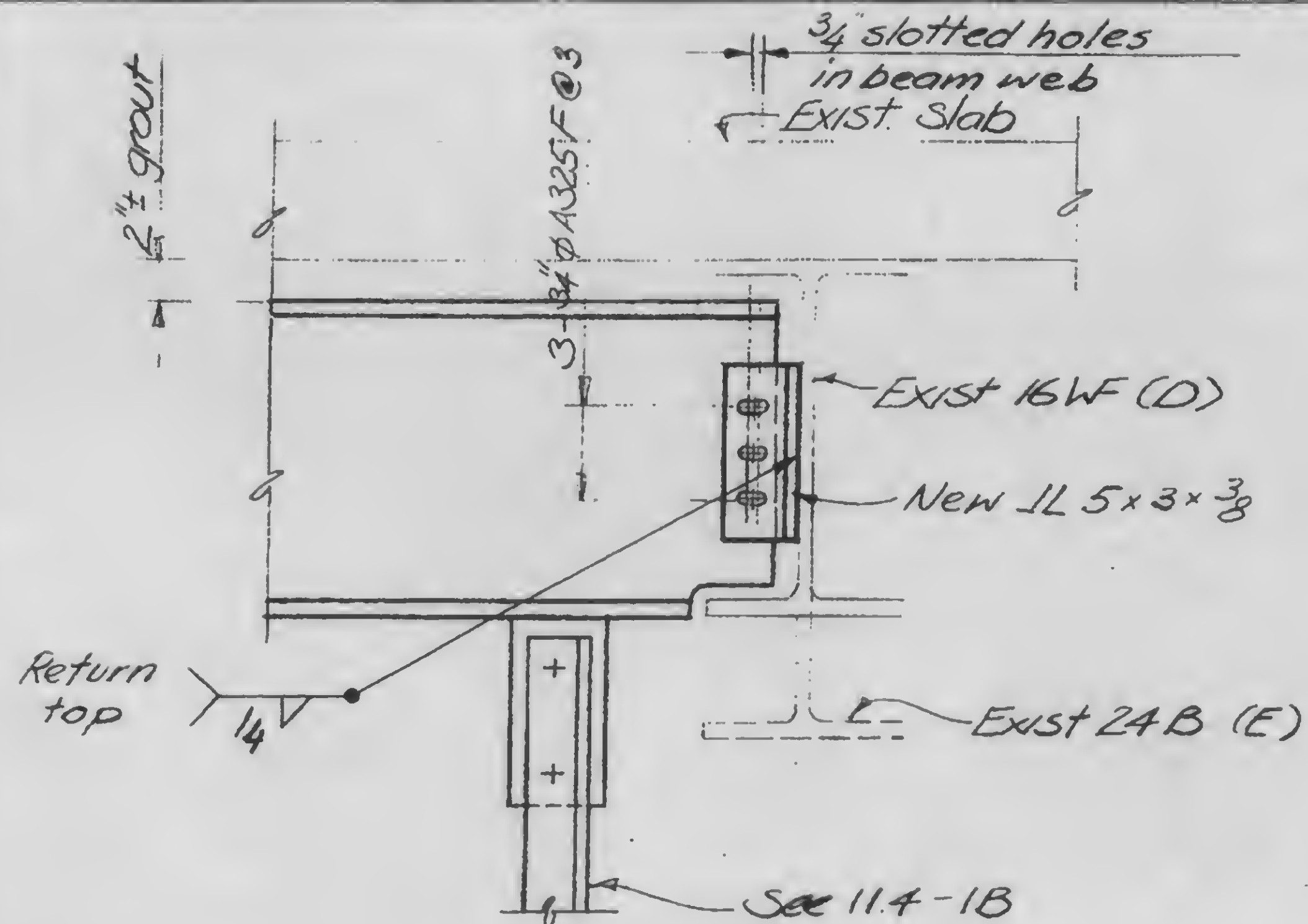
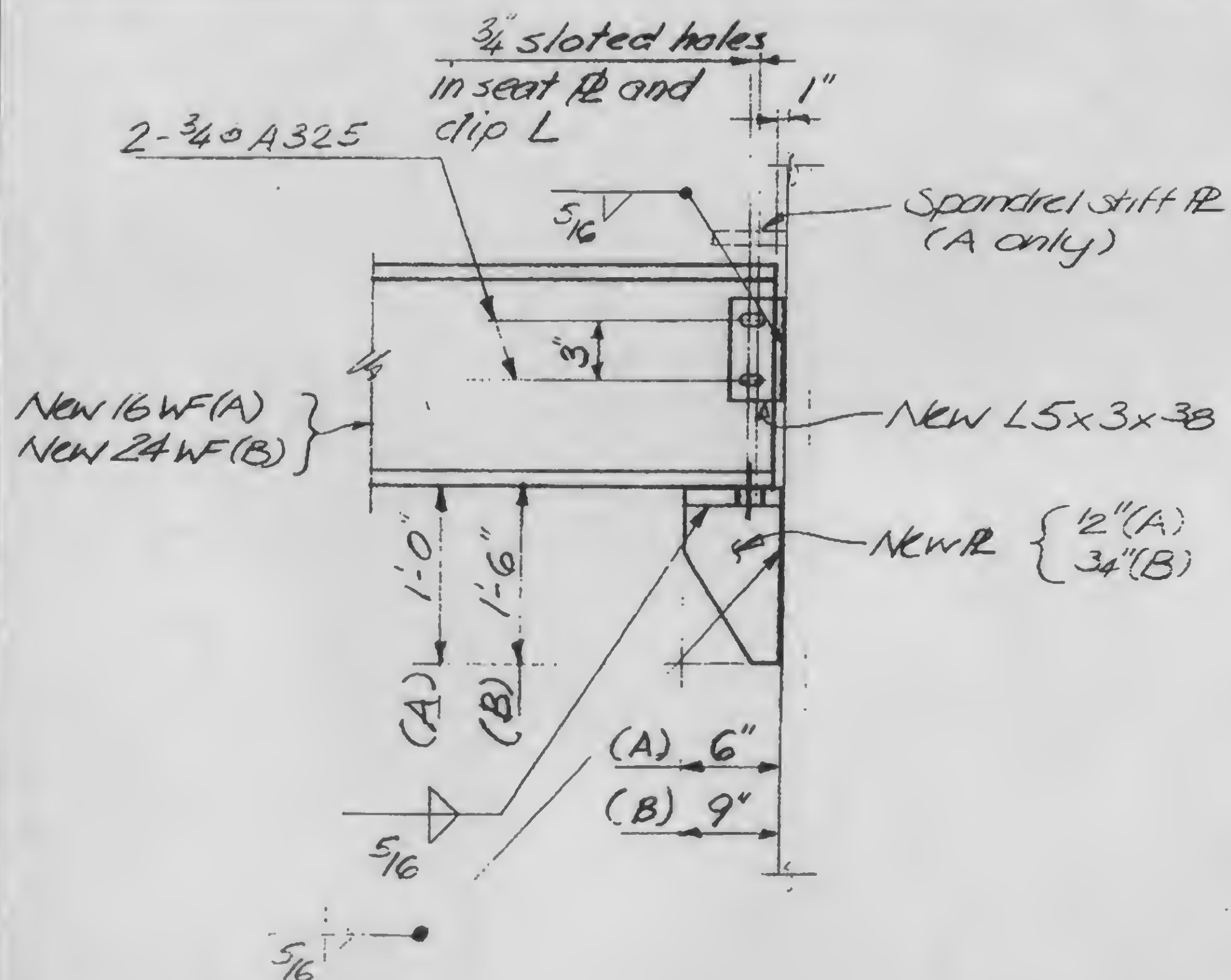


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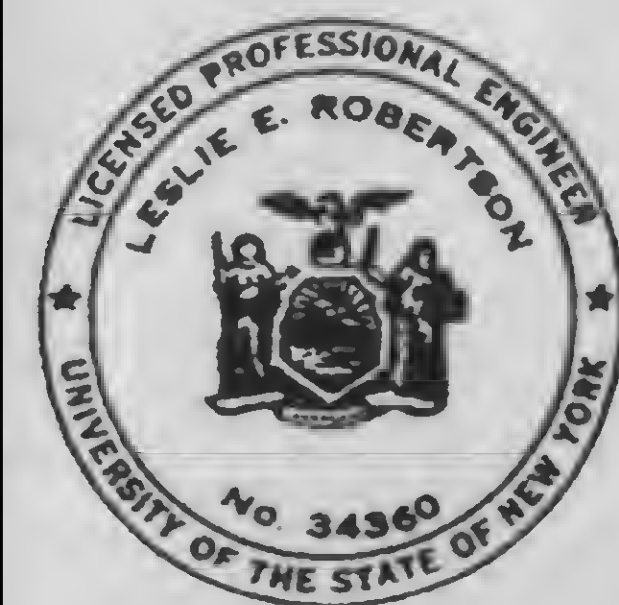


D

a

E

13-K11.2-3.1



DESIGNED

L. Chiang

DRAWN

John S. ...

REVIEWED

Walt

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

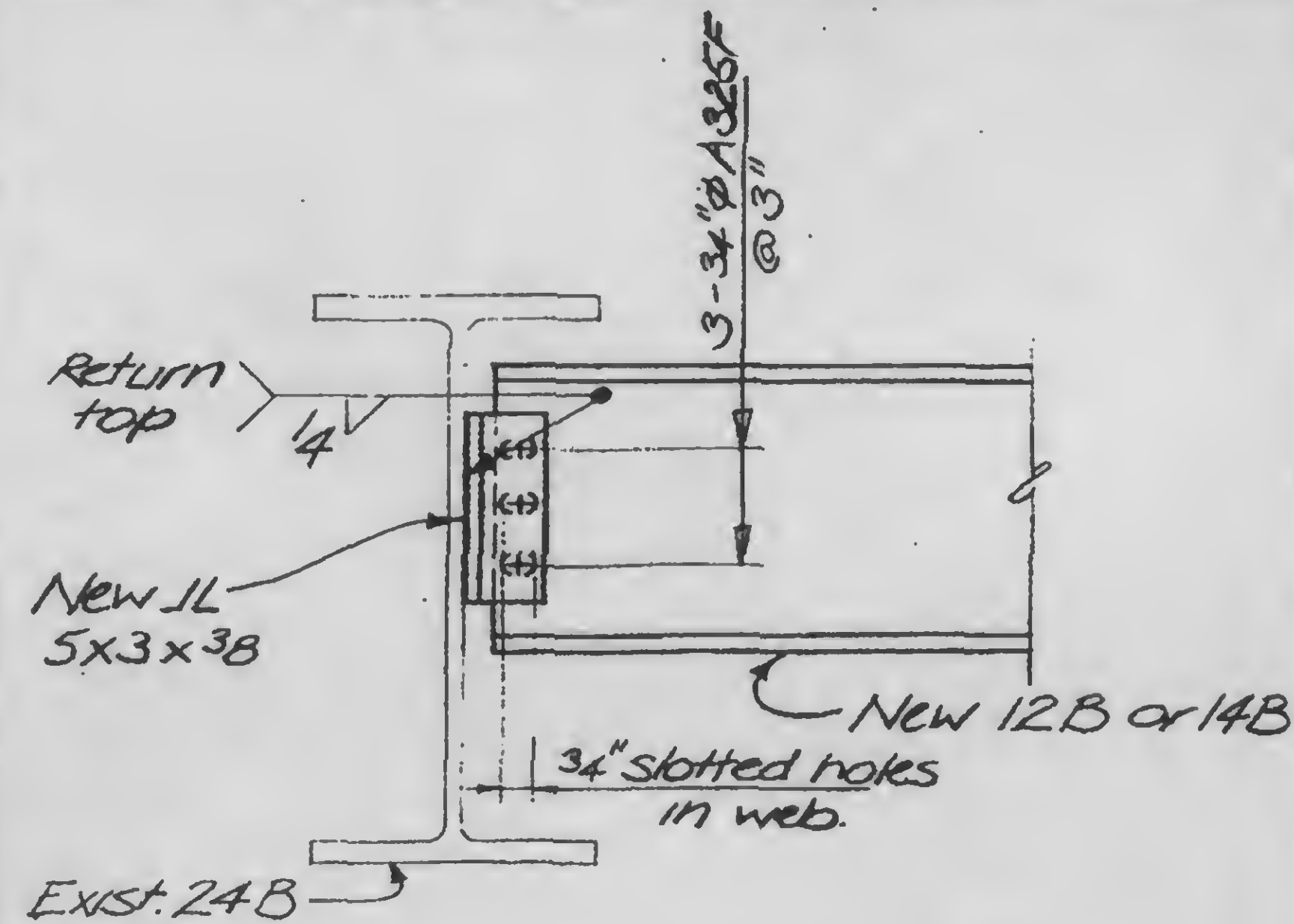
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

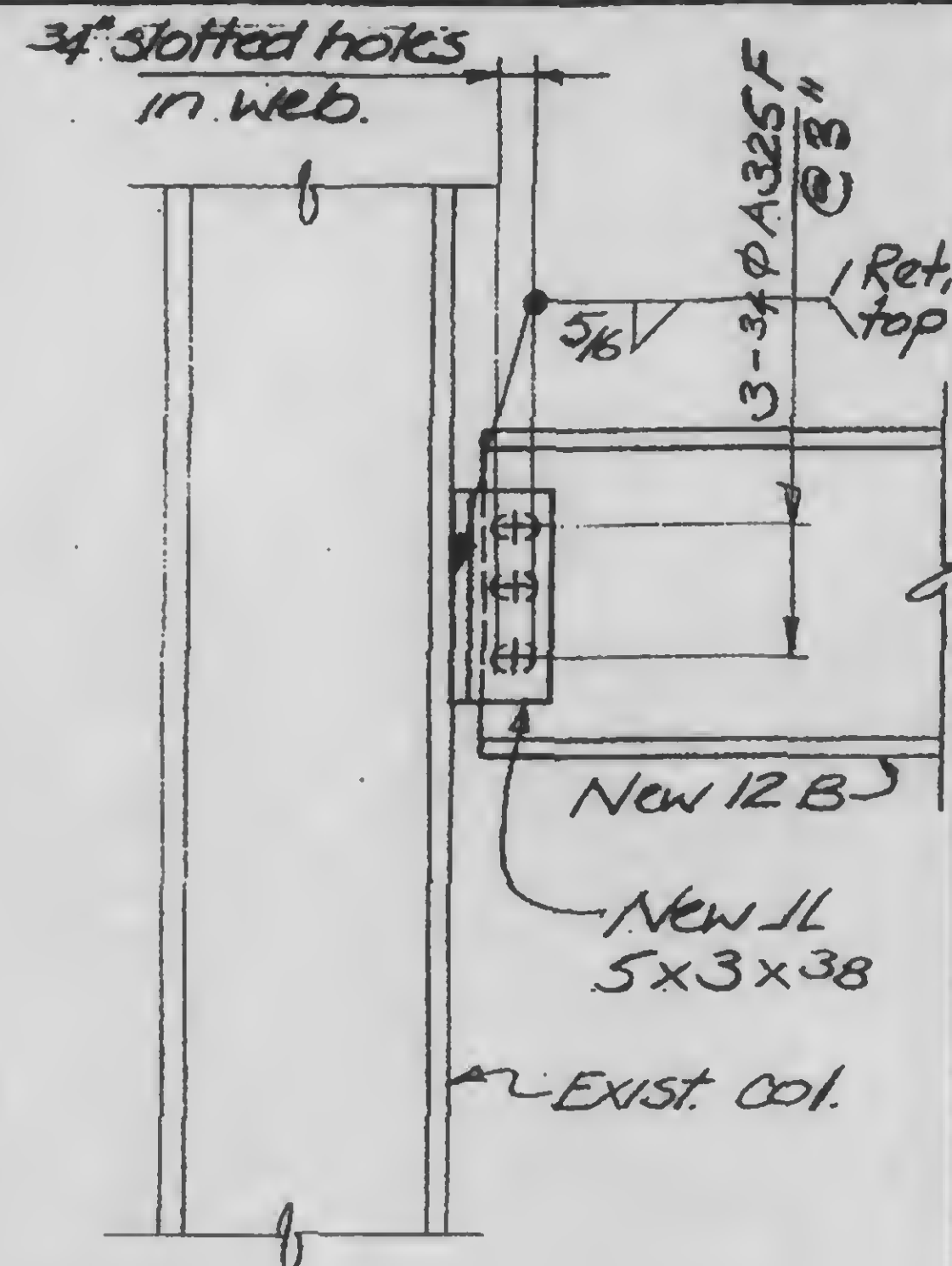
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DATE 5-7-73

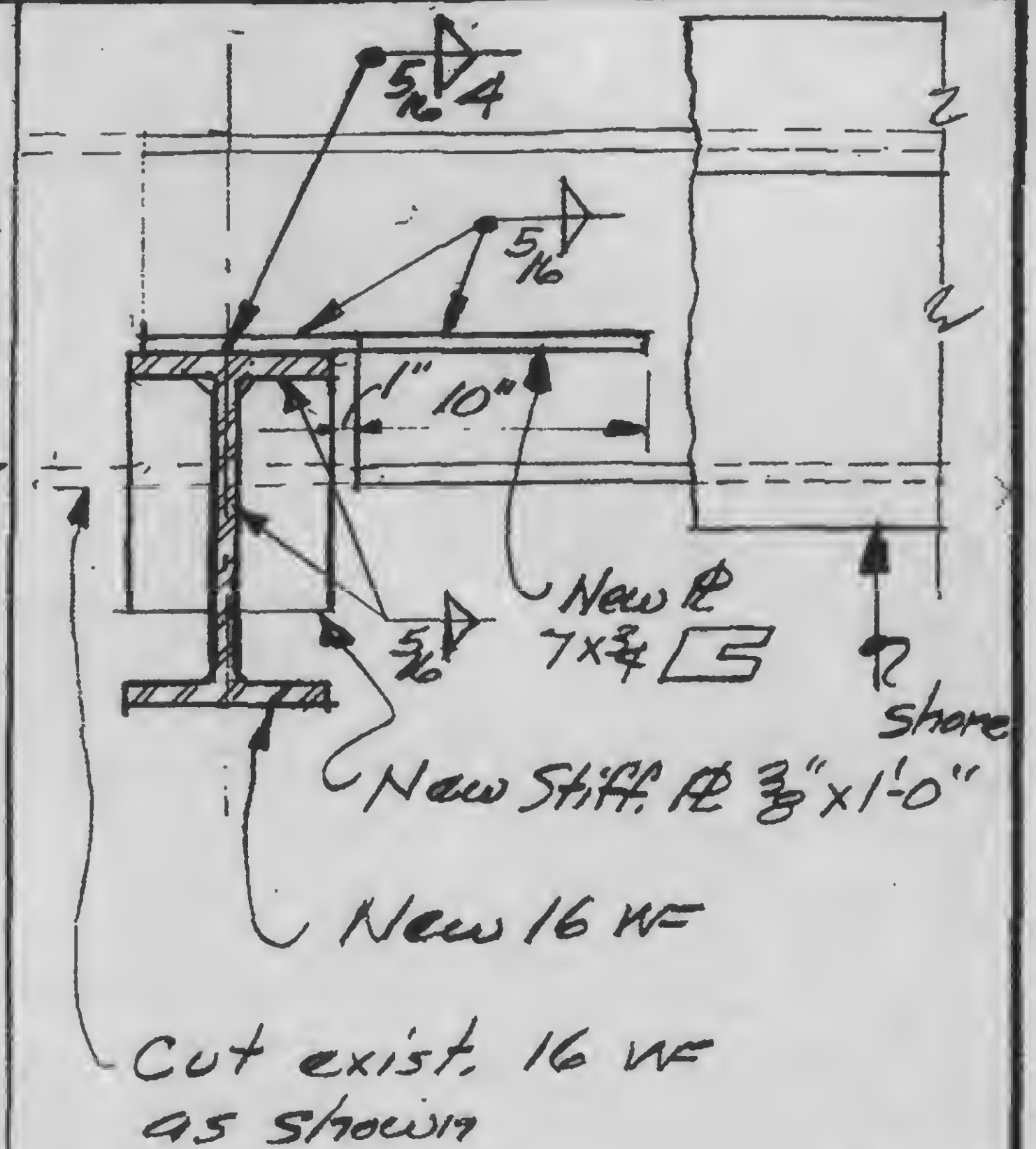
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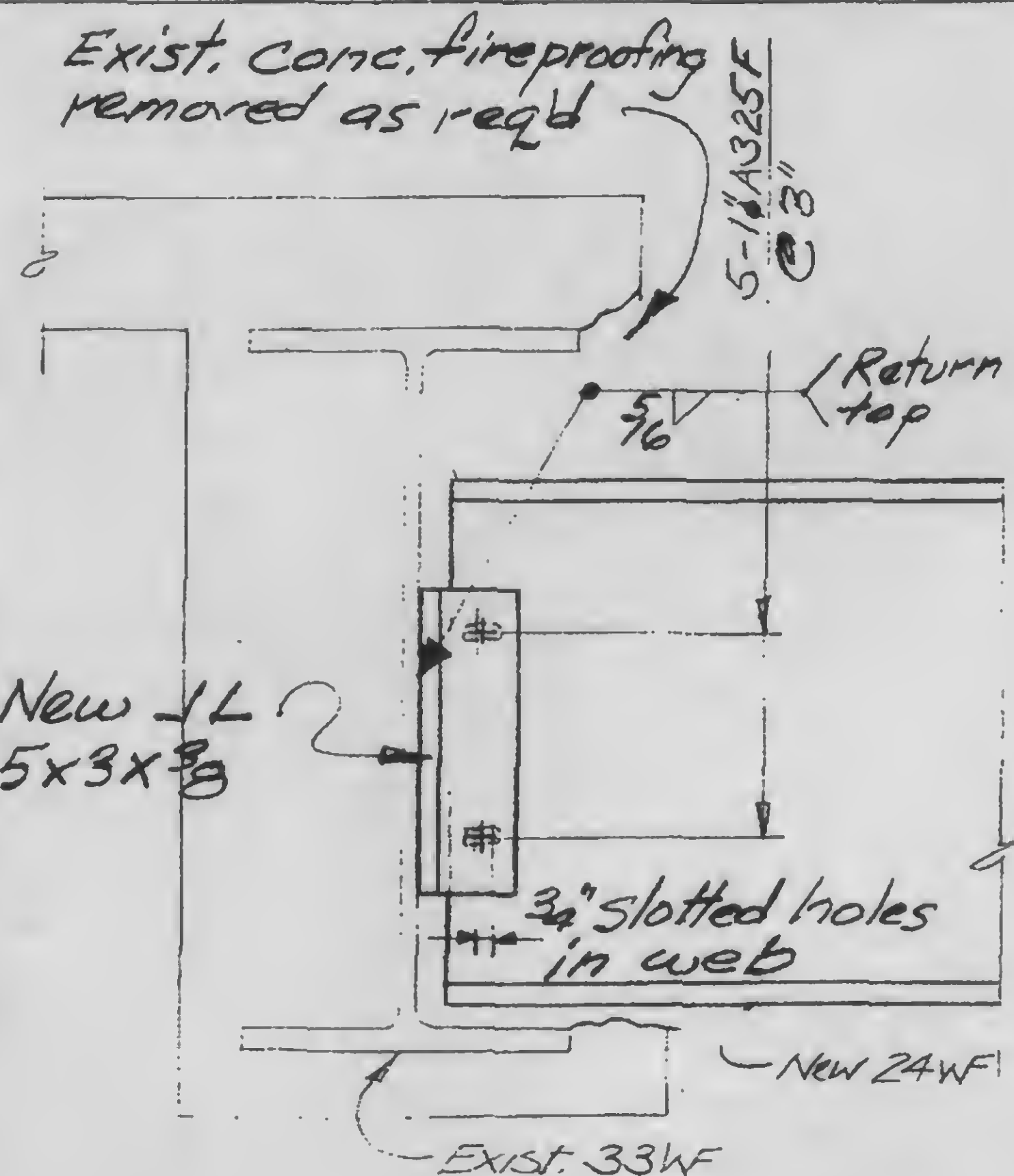
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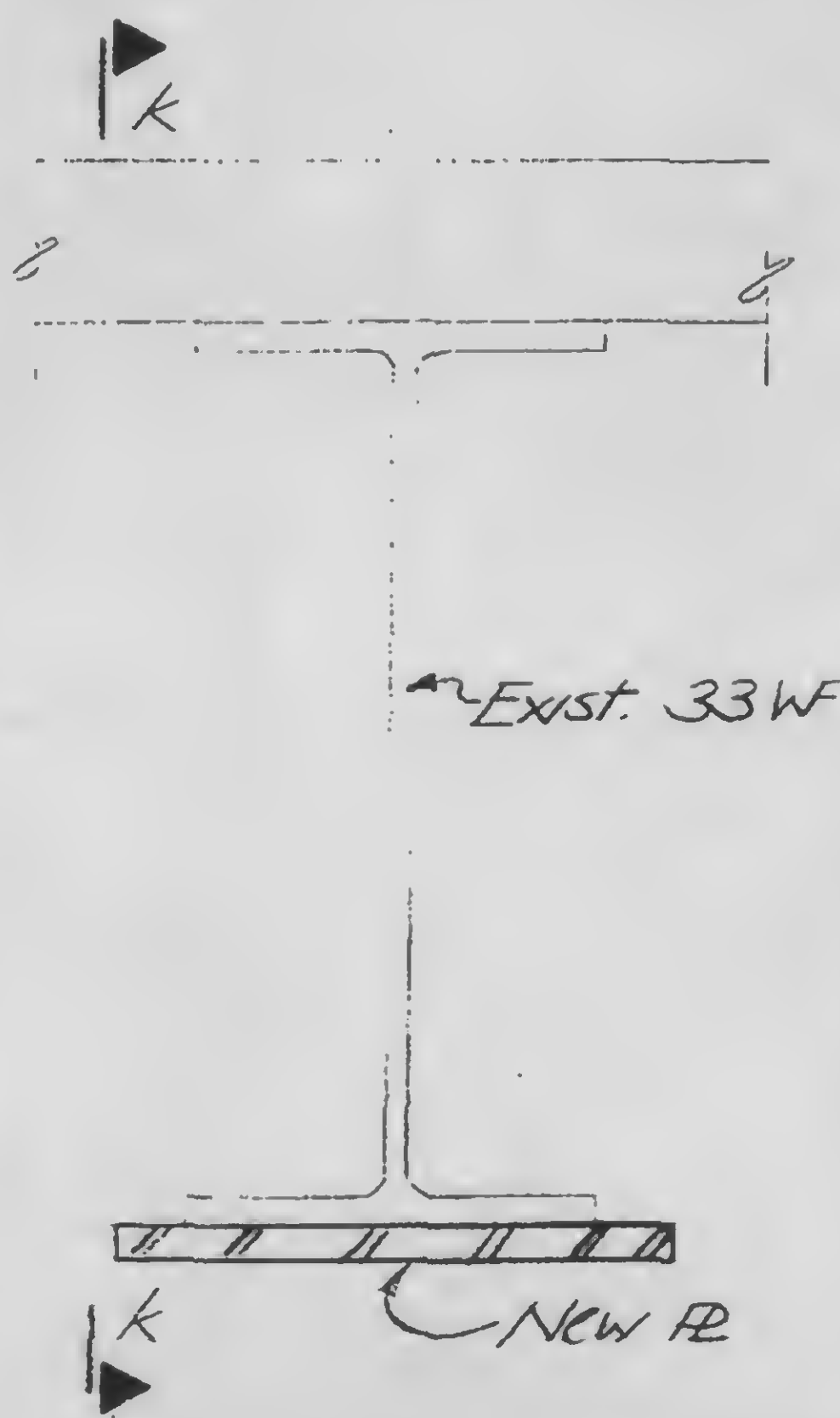
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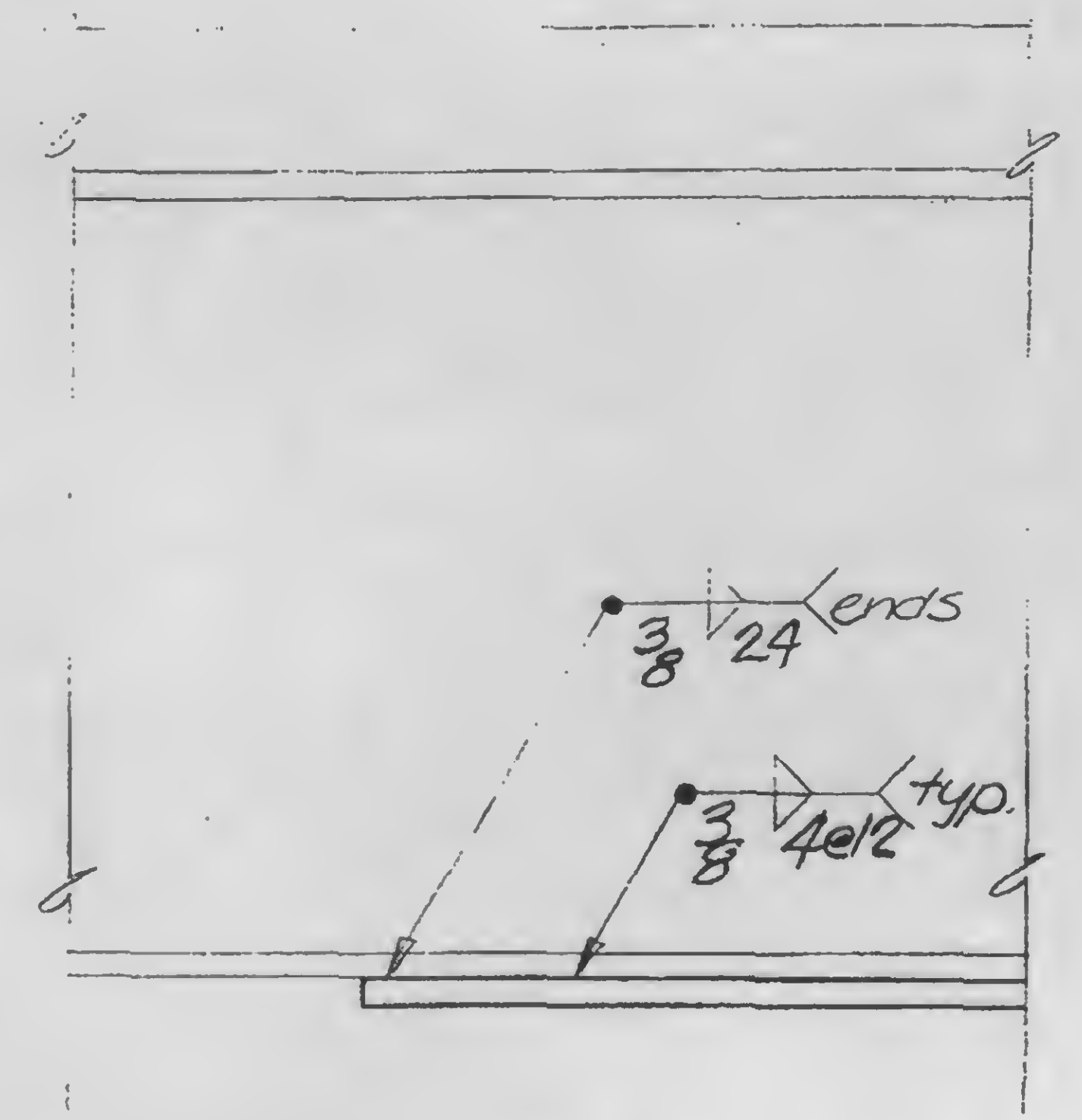
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I



K K



13-K11.2-3.2



DESIGNED

DRAWN Banks

REVIEWED T. J. Rab

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

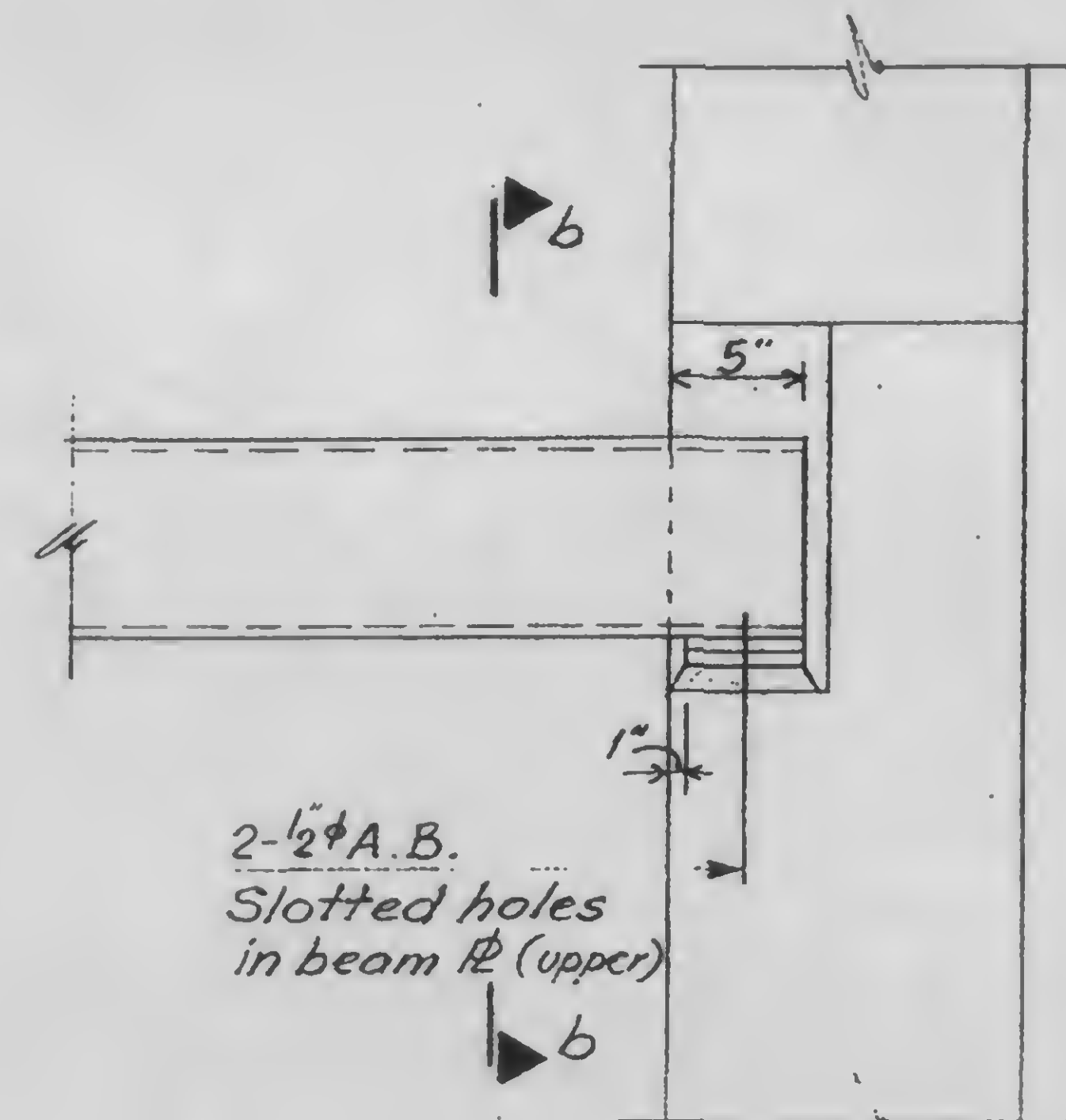
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE E1. 310 - ZONE K5-SERVICE ELEV.-CONN. DETAILS

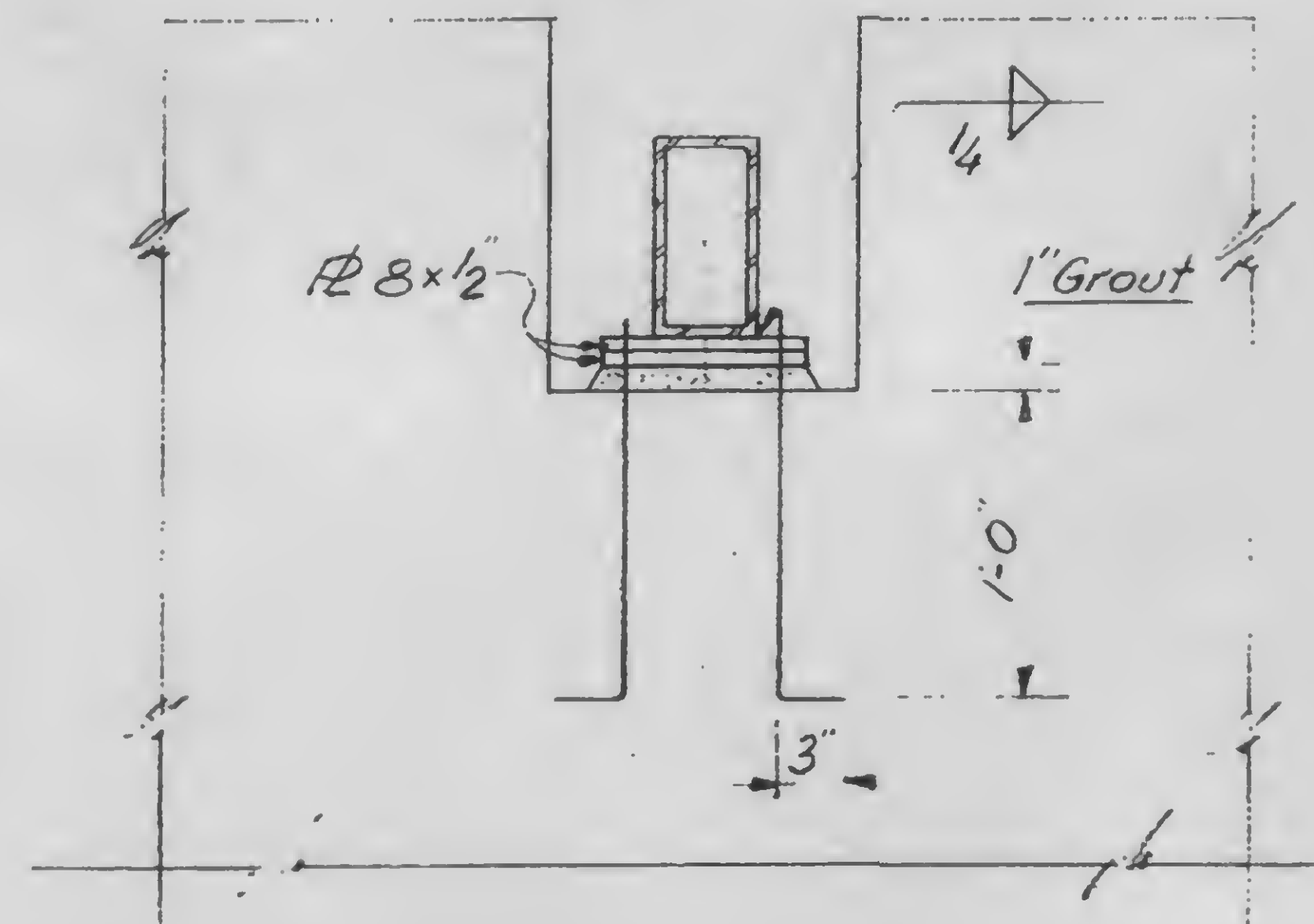
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REVISIONS

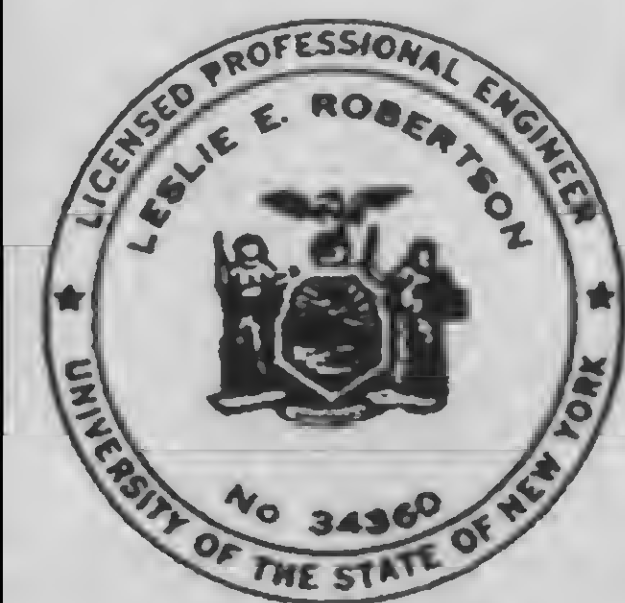


A

a



13-K11.2-4.1



DESIGNED

K. Chiang

DRAWN

John Robertson

REVIEWED

LLK

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

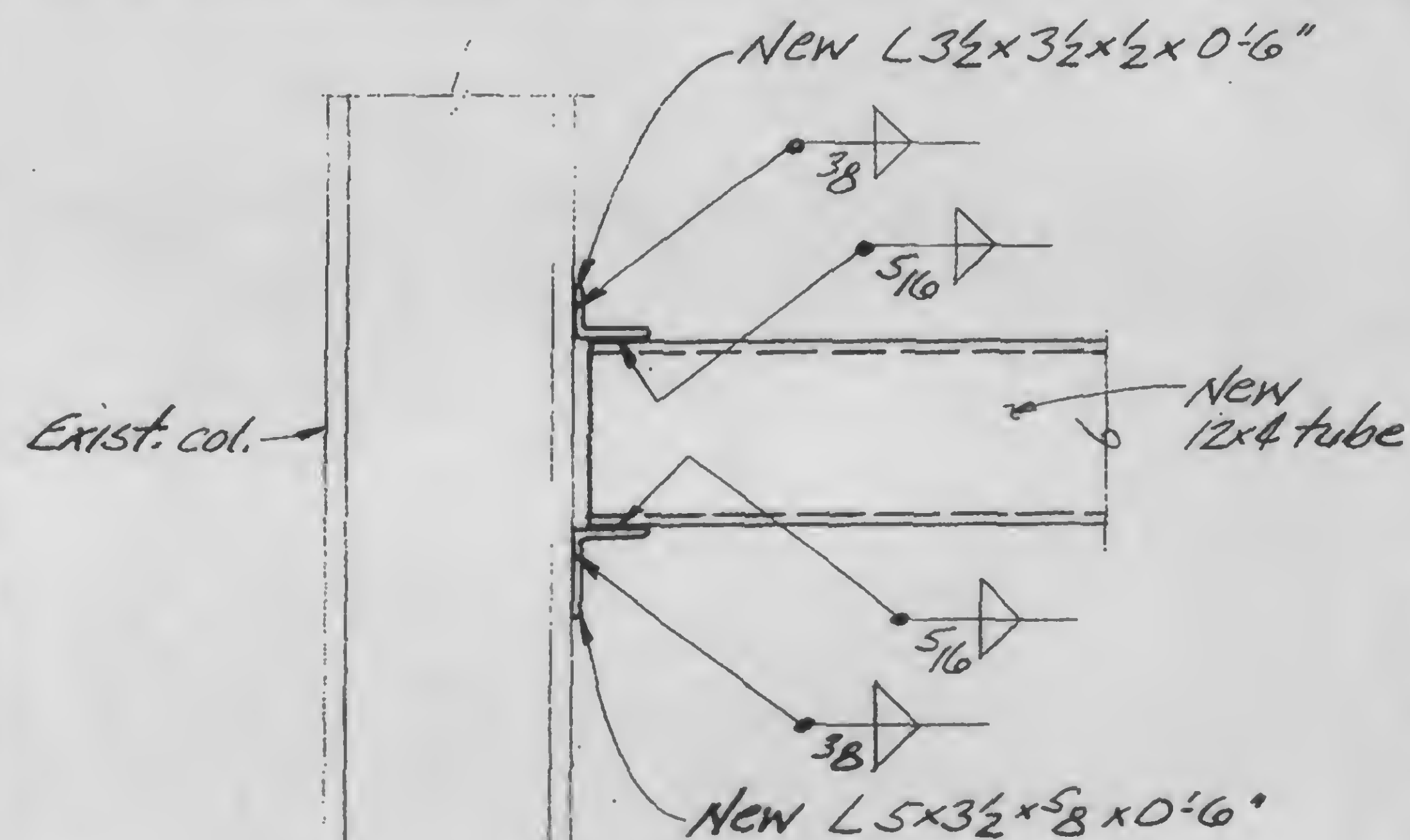
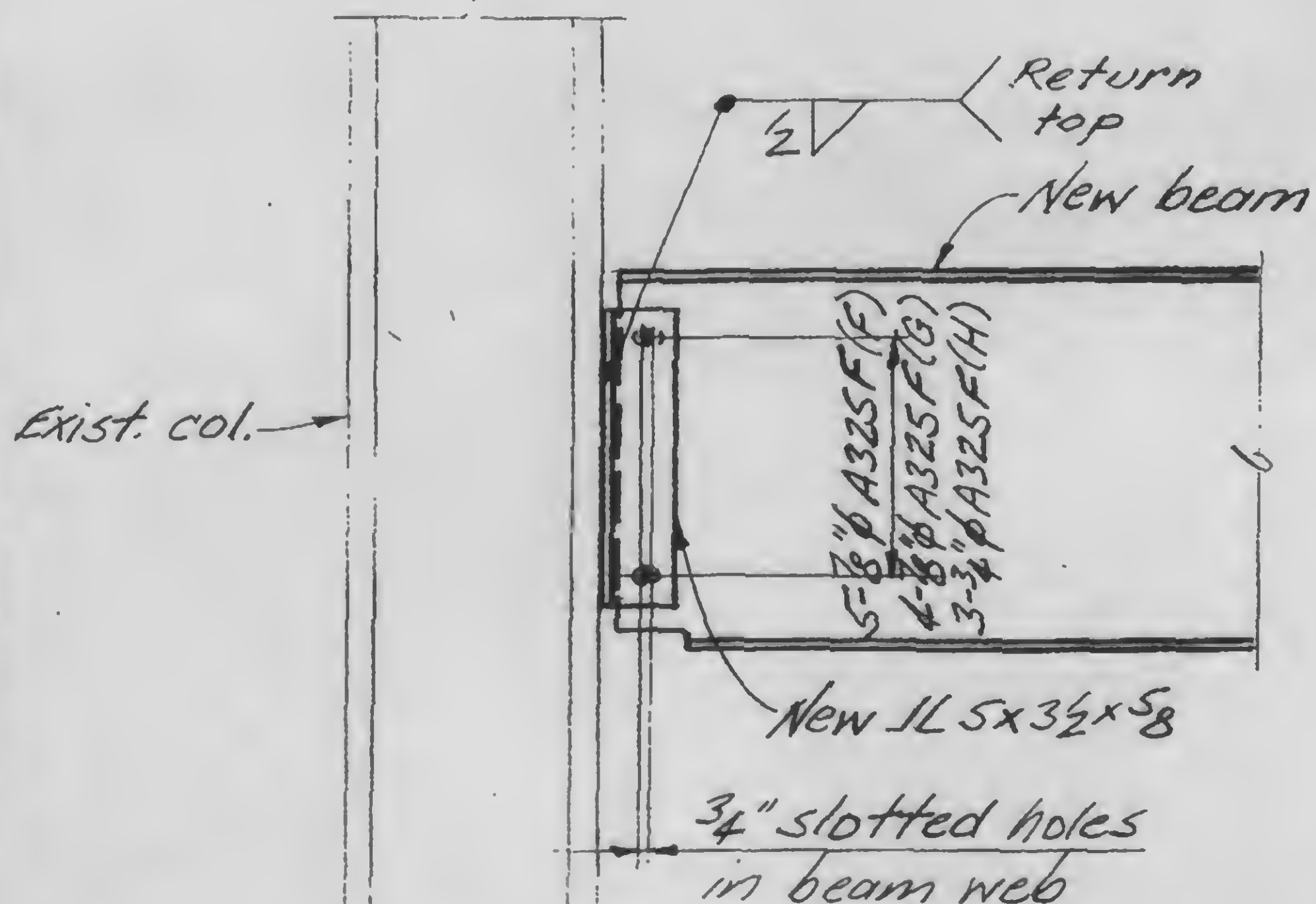
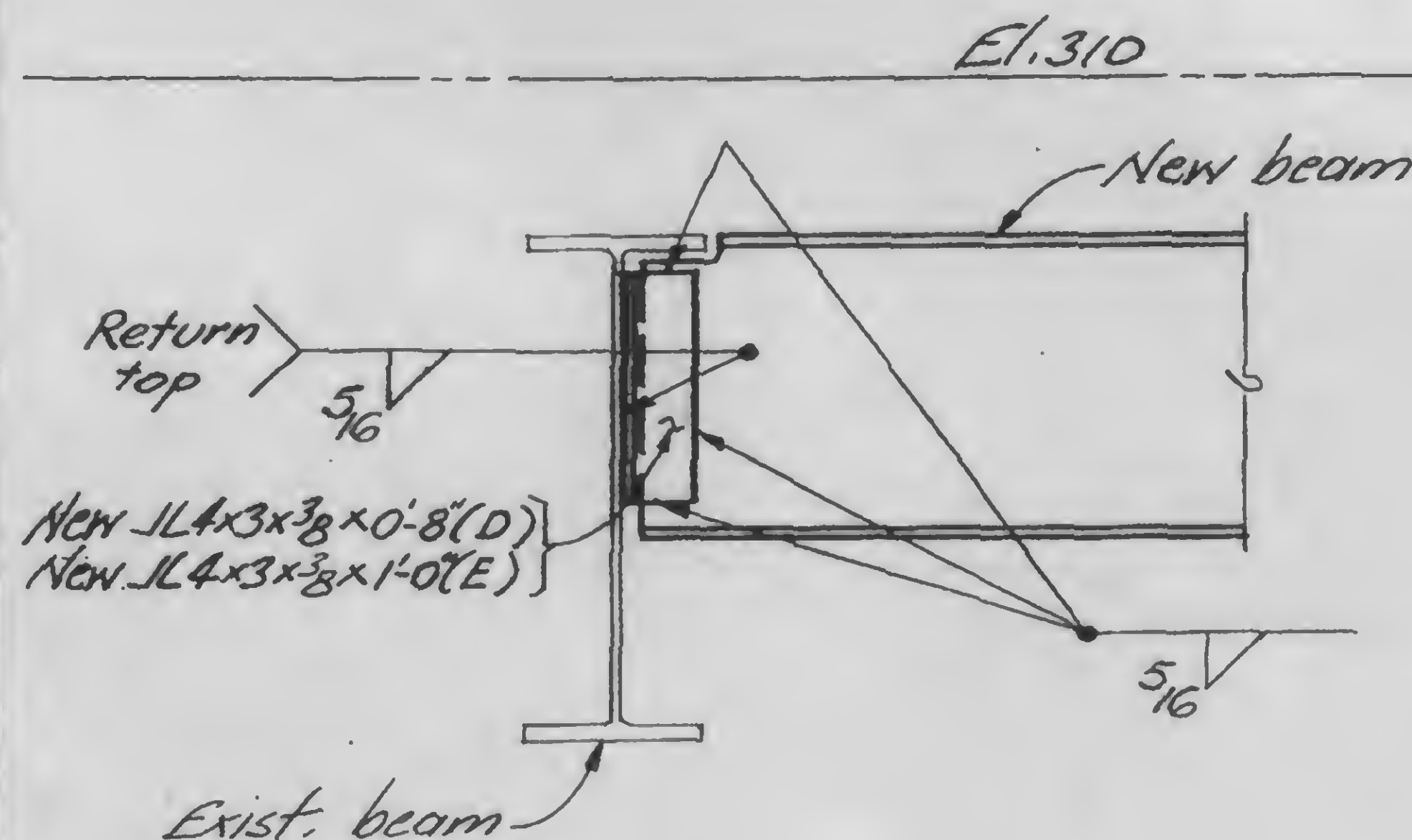
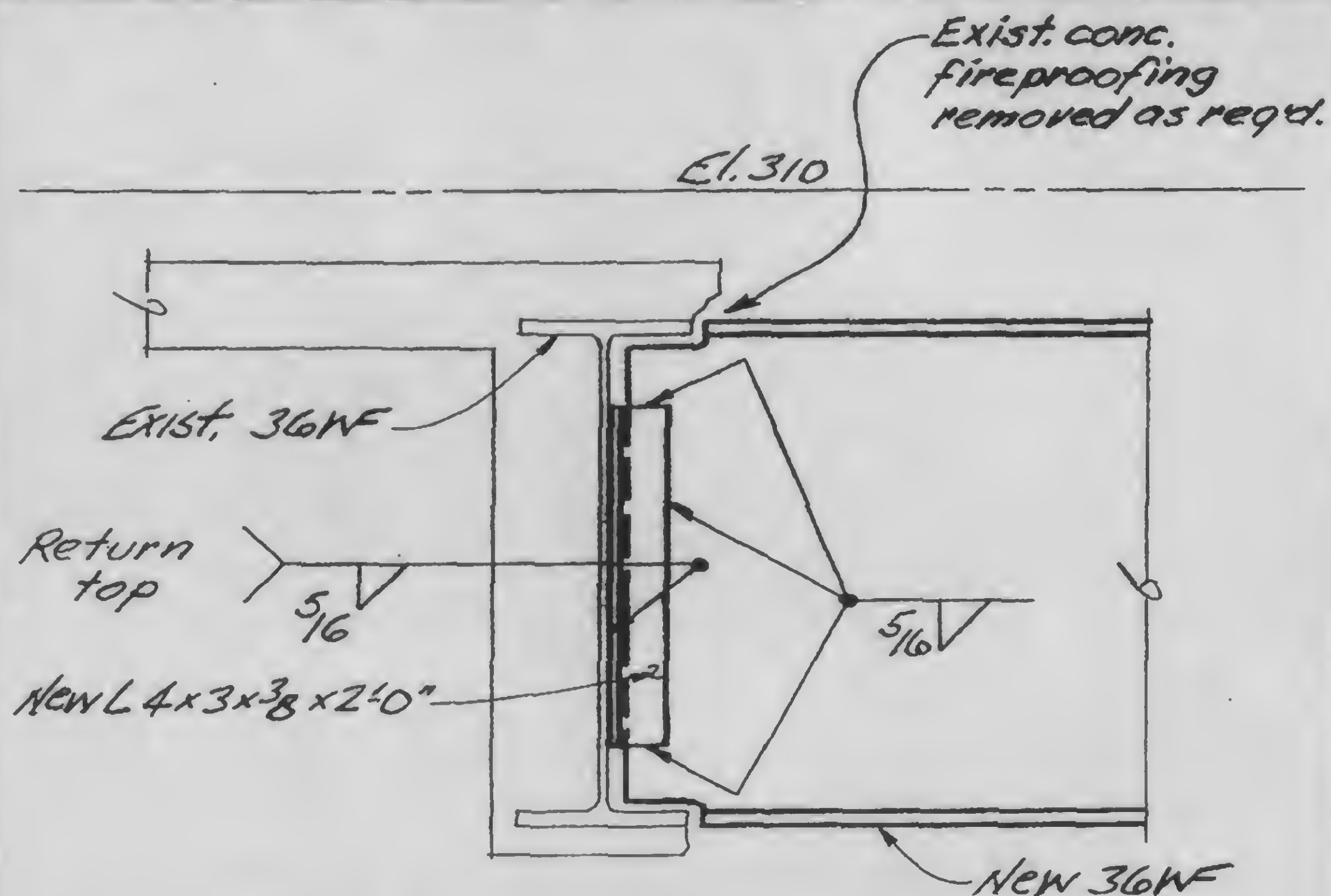
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PROJECT THE WORLD TRADE CENTER

TITLE EL. 310 - ZONE K5 - SERVICE ELEV. - CONN. DETAILS

DATE 5-7-78

REVISIONS



DESIGNED

DRAWN

J. A.

REVIEWED

P. A. - D

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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

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PROJECT

THE WORLD TRADE CENTER

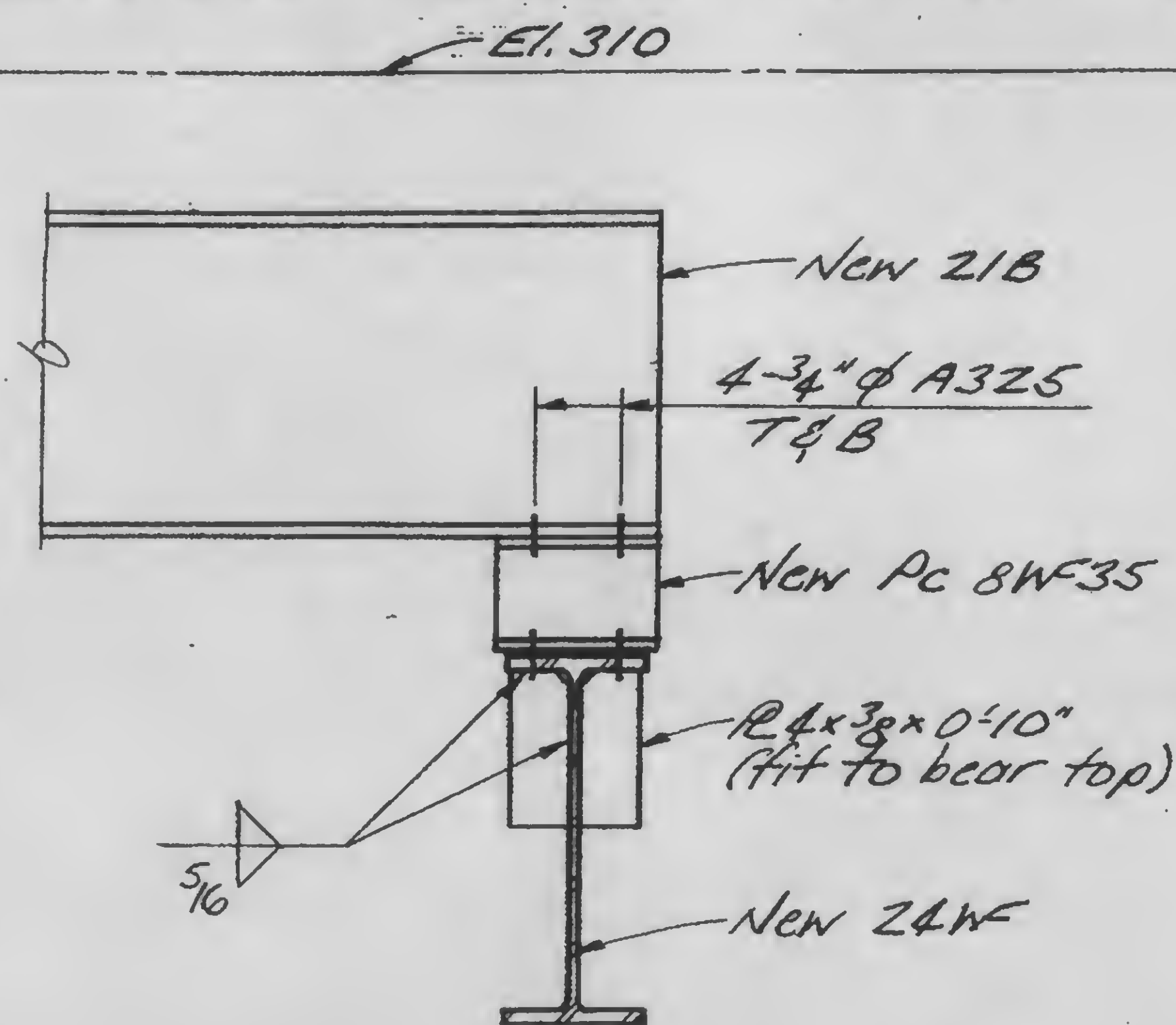
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EL 310 - ZONE K5 - ESC. H3 & 4 - CONN. DETAILS

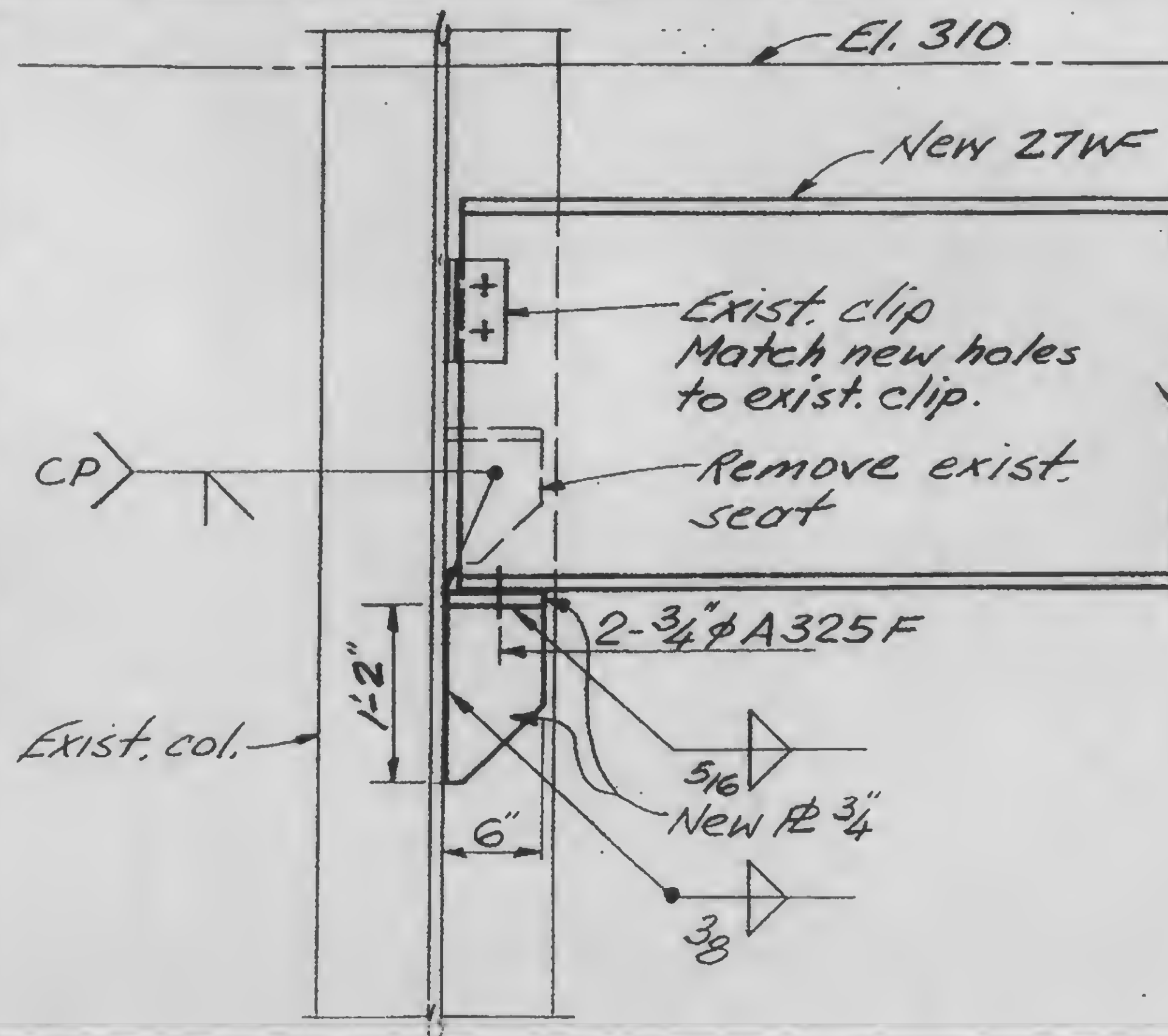
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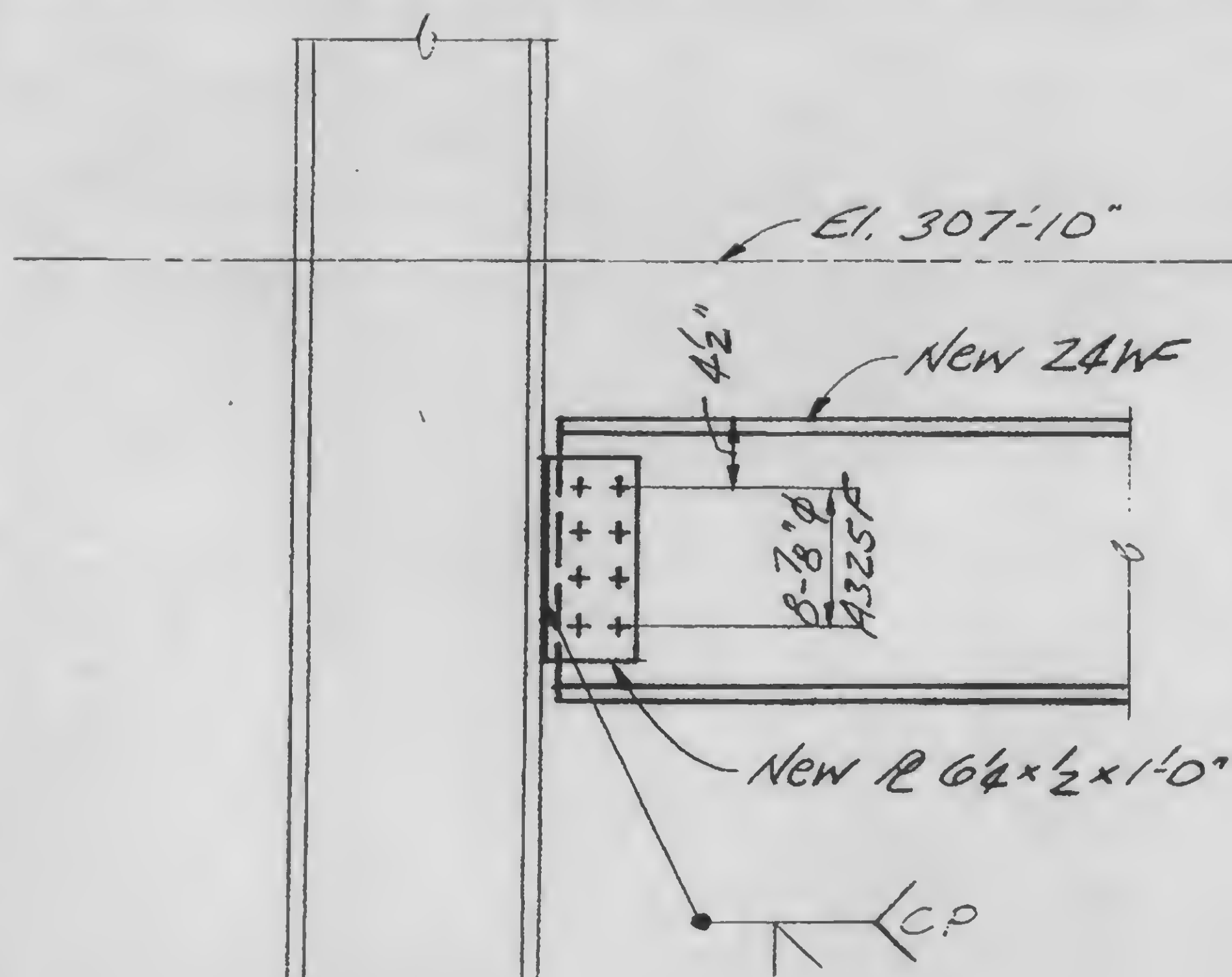
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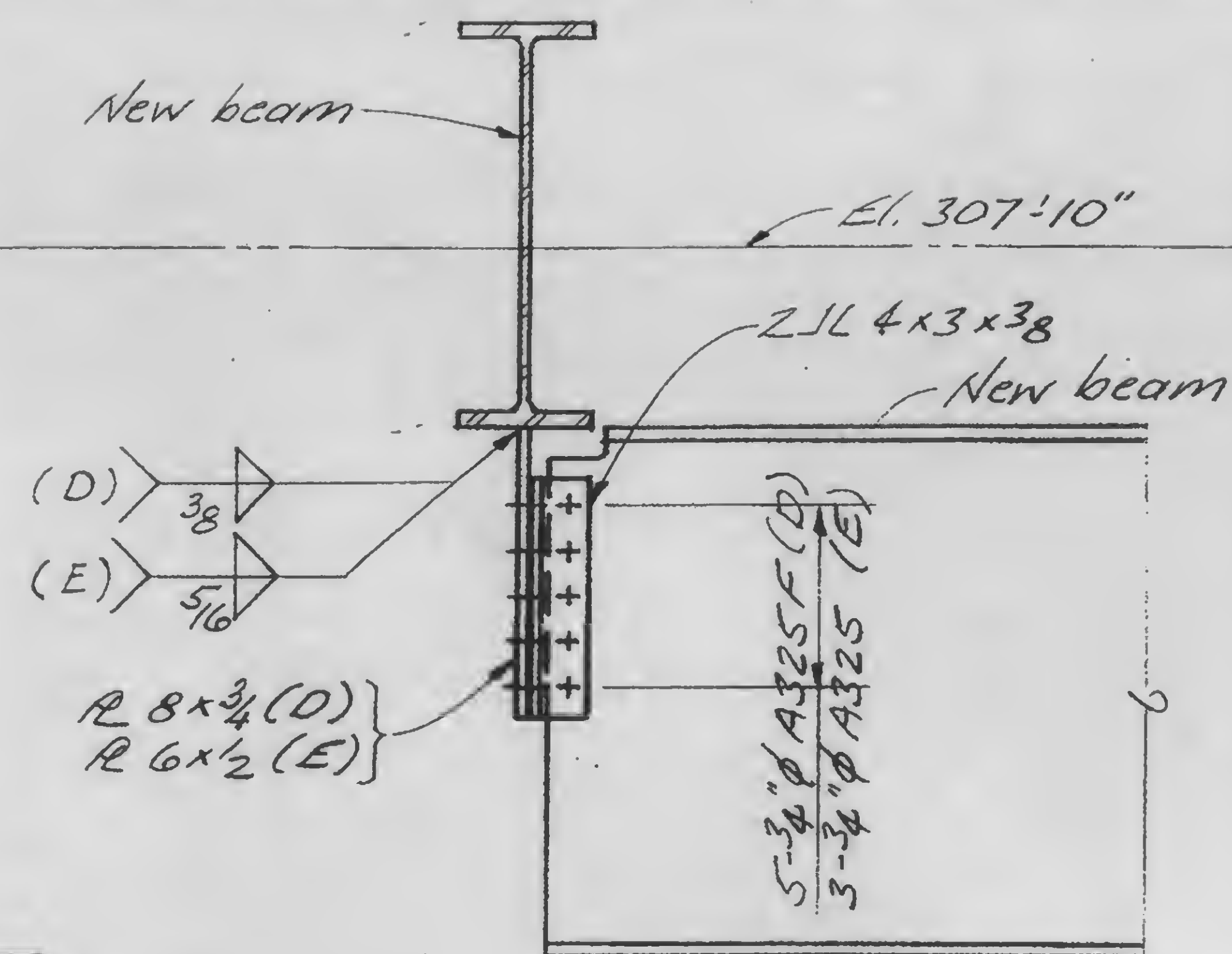
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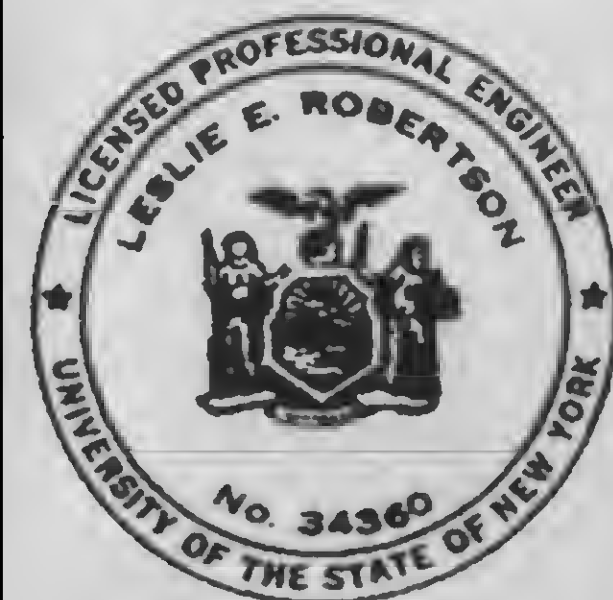
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13-K11.2-5.1



DESIGNED

KC

DRAWN

JA

REVIEWED

WAB

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

Structural & Civil Engineers

PROJECT

THE WORLD TRADE CENTER

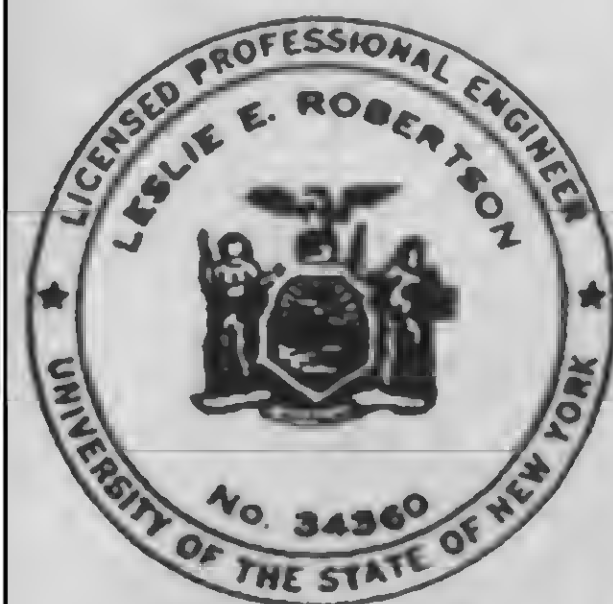
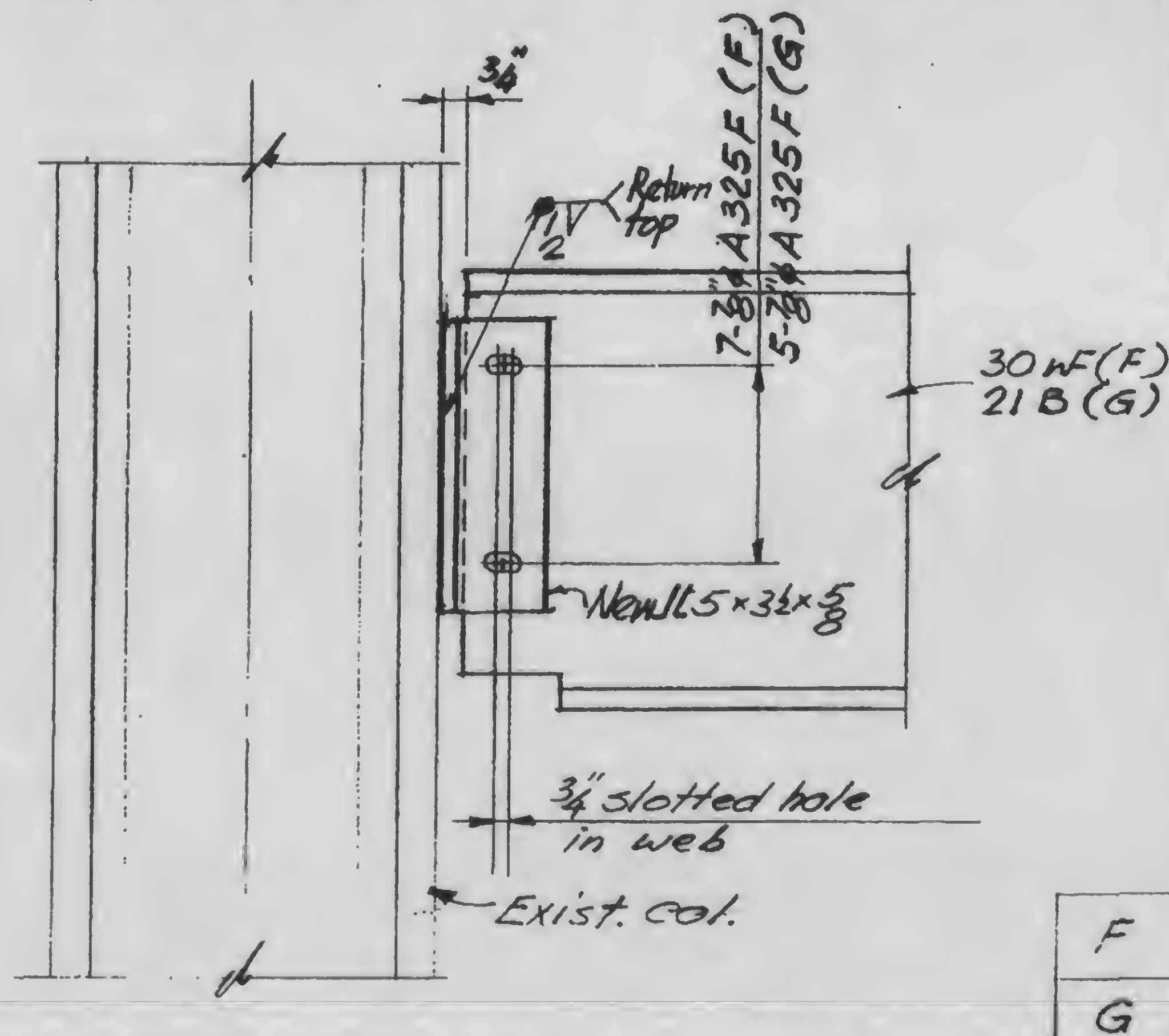
TITLE

EL 310 ZONE K5 ESC. H3 & 4 CONN. DETAIL

DATE

5-7-73

REVISIONS



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DRAWN

REVIEWED

13-K11.2-5.2

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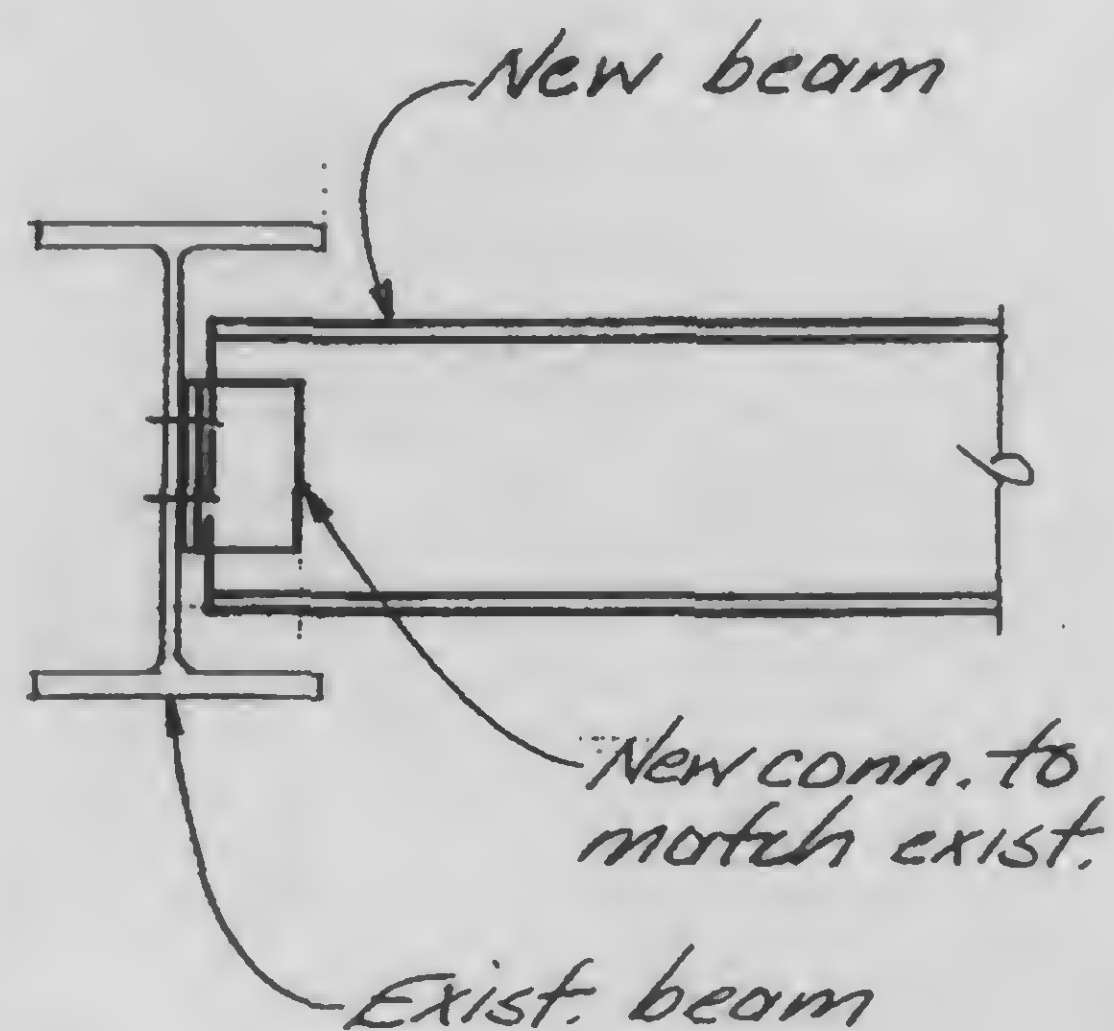
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

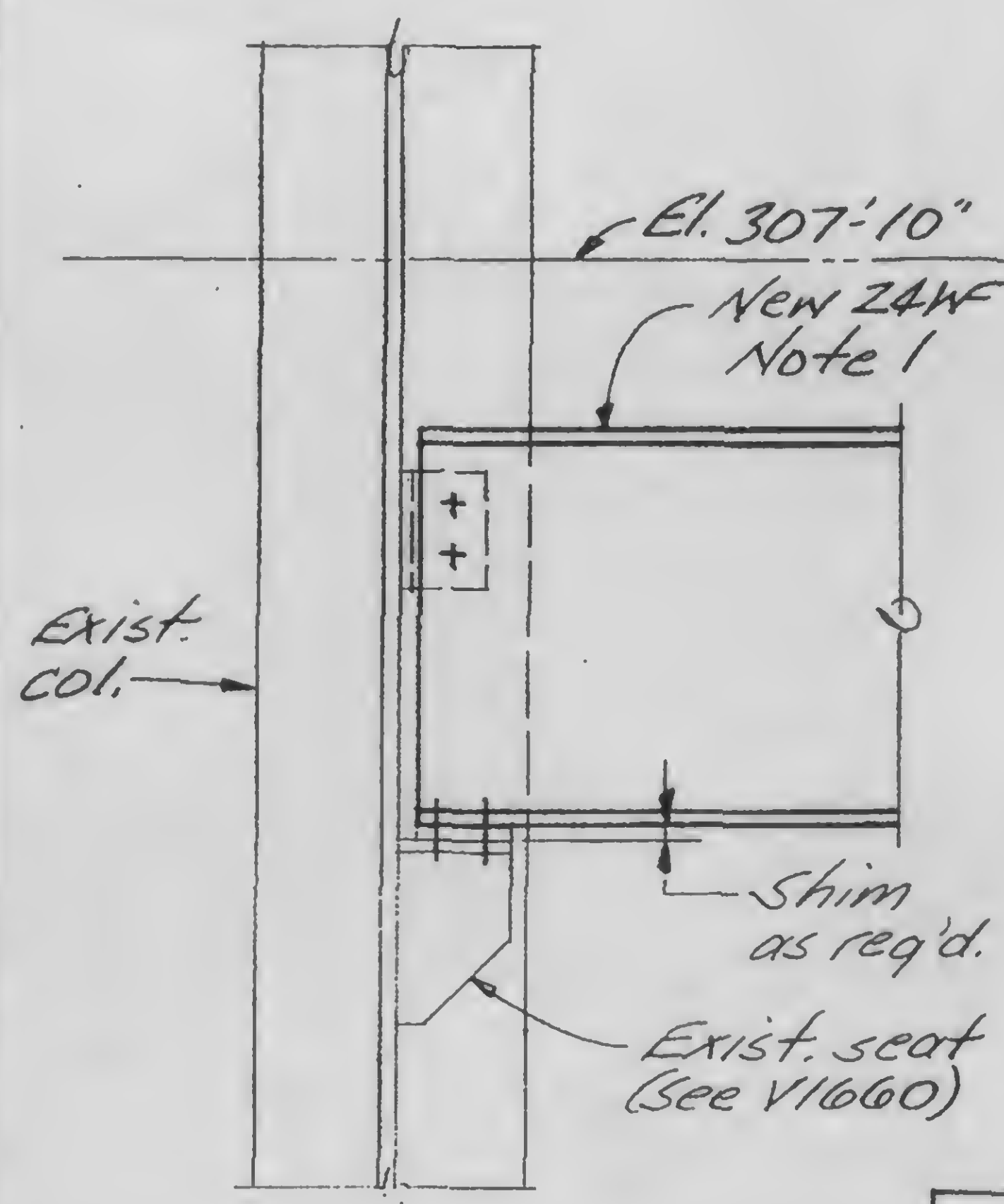
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DATE 5-7-73

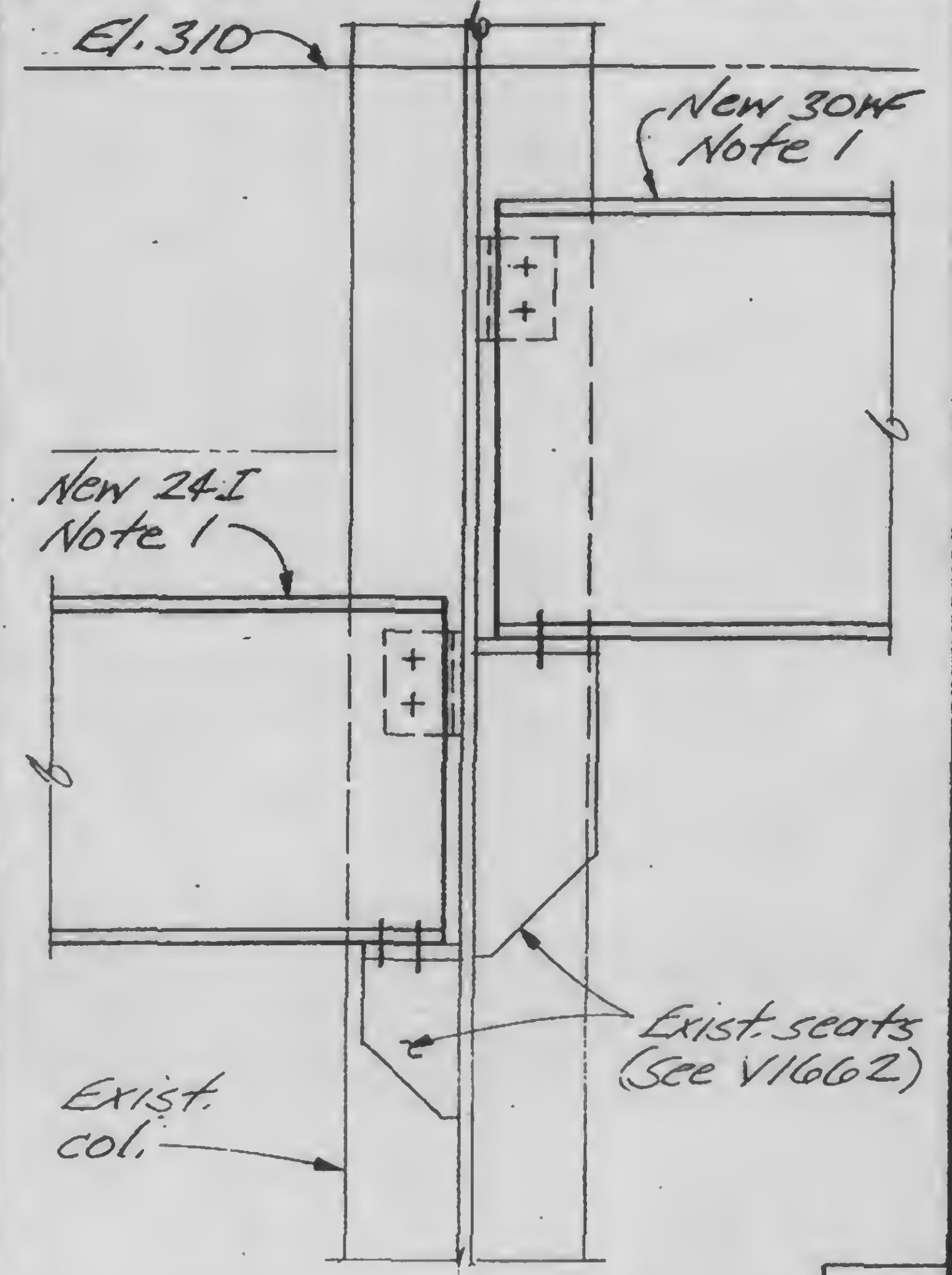
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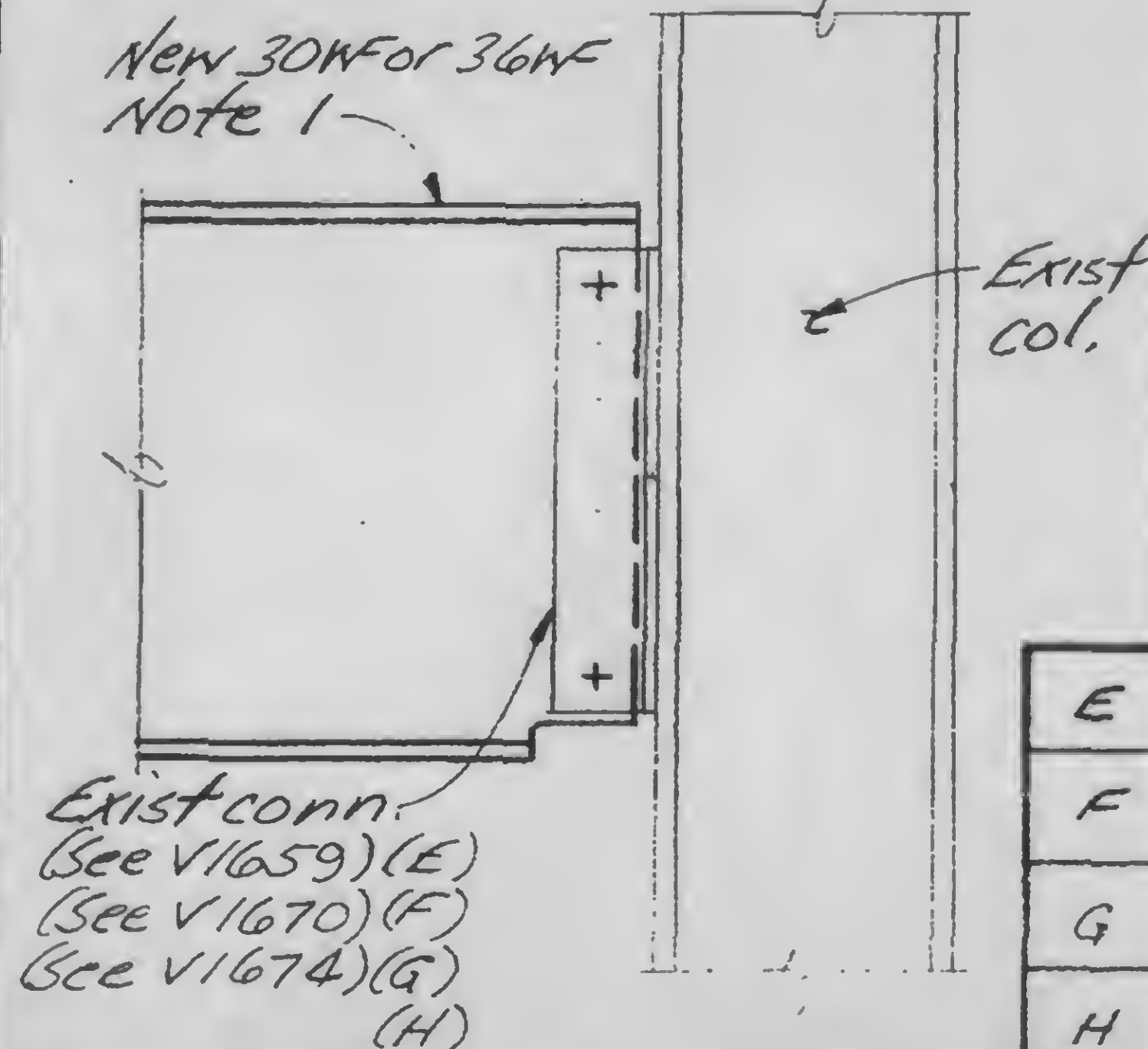
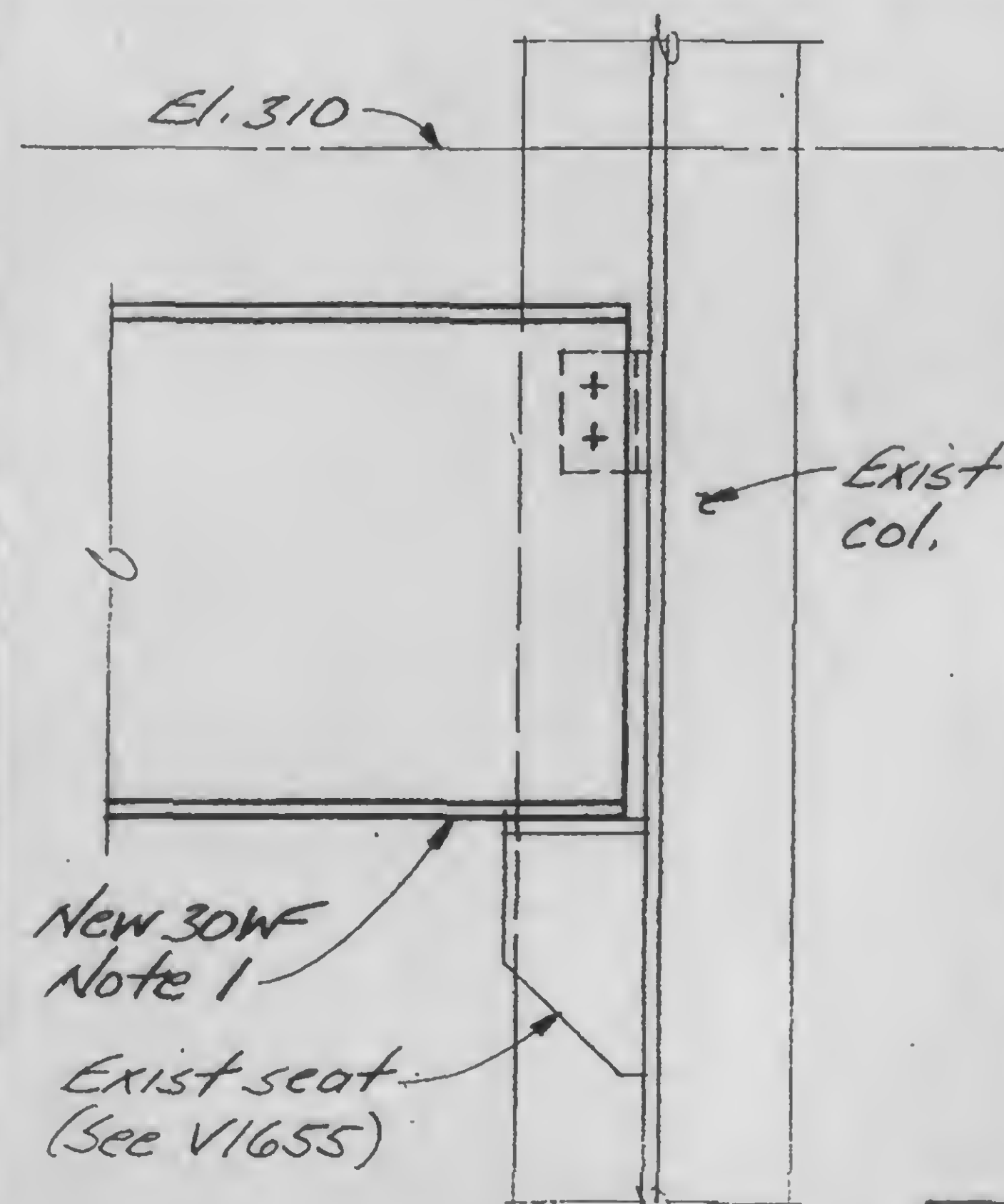
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Notes:
1. Fabricate new beams to match exist. conn.

E

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13-K11.3-1



DESIGNED

DRAWN

J. G.

REVIEWED

100AB

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

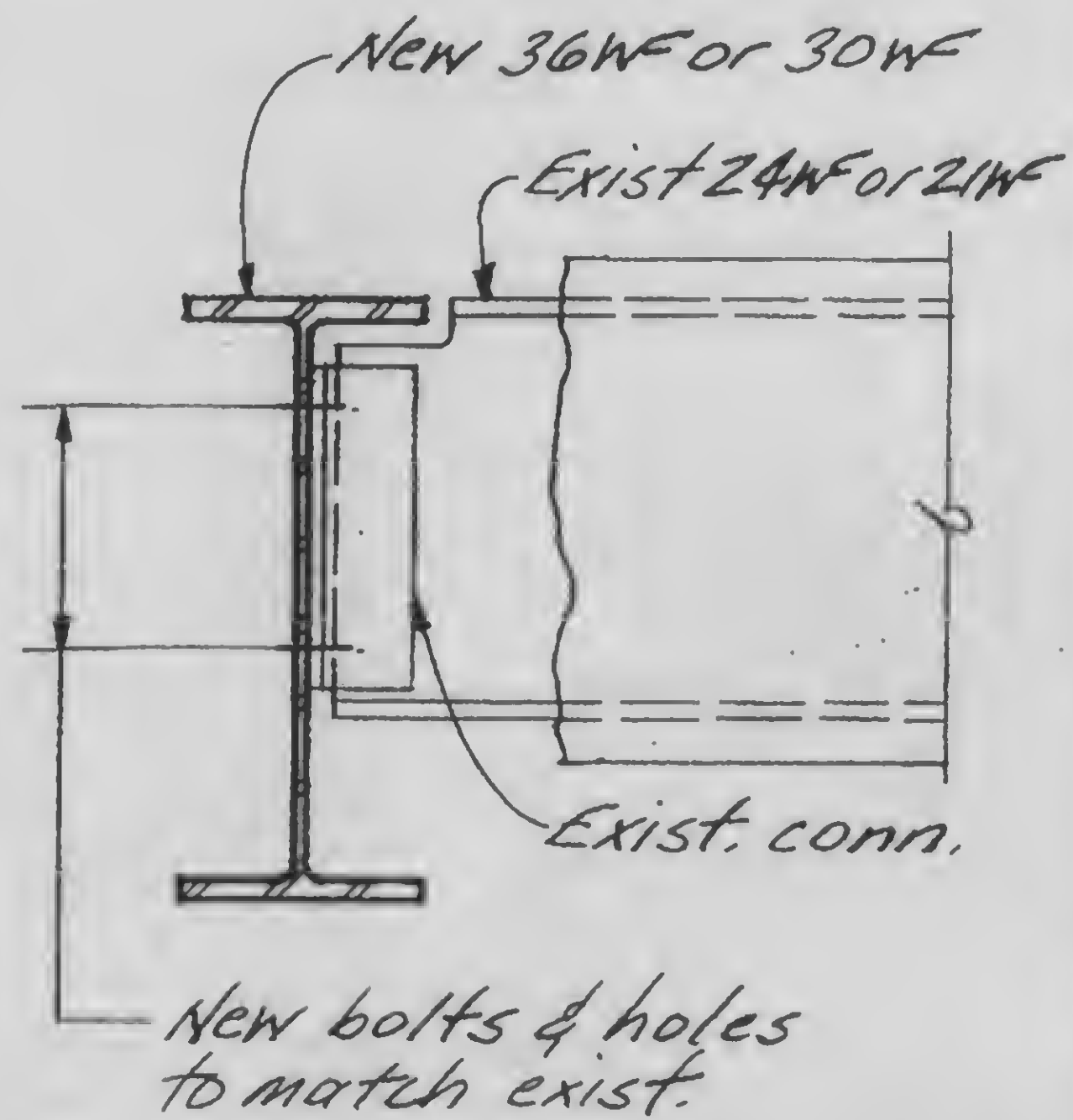
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

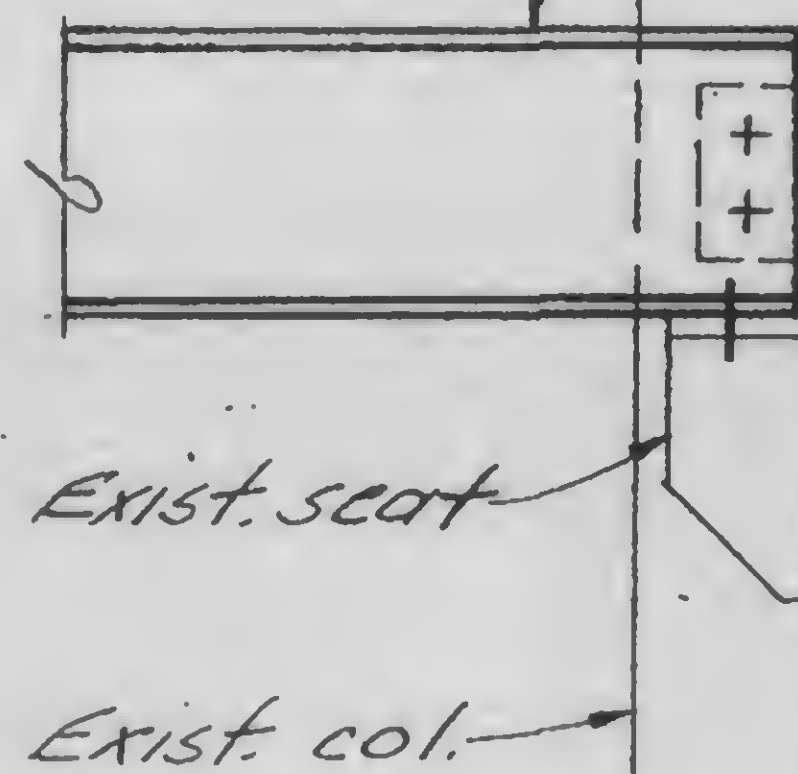
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DATE 5-7-73

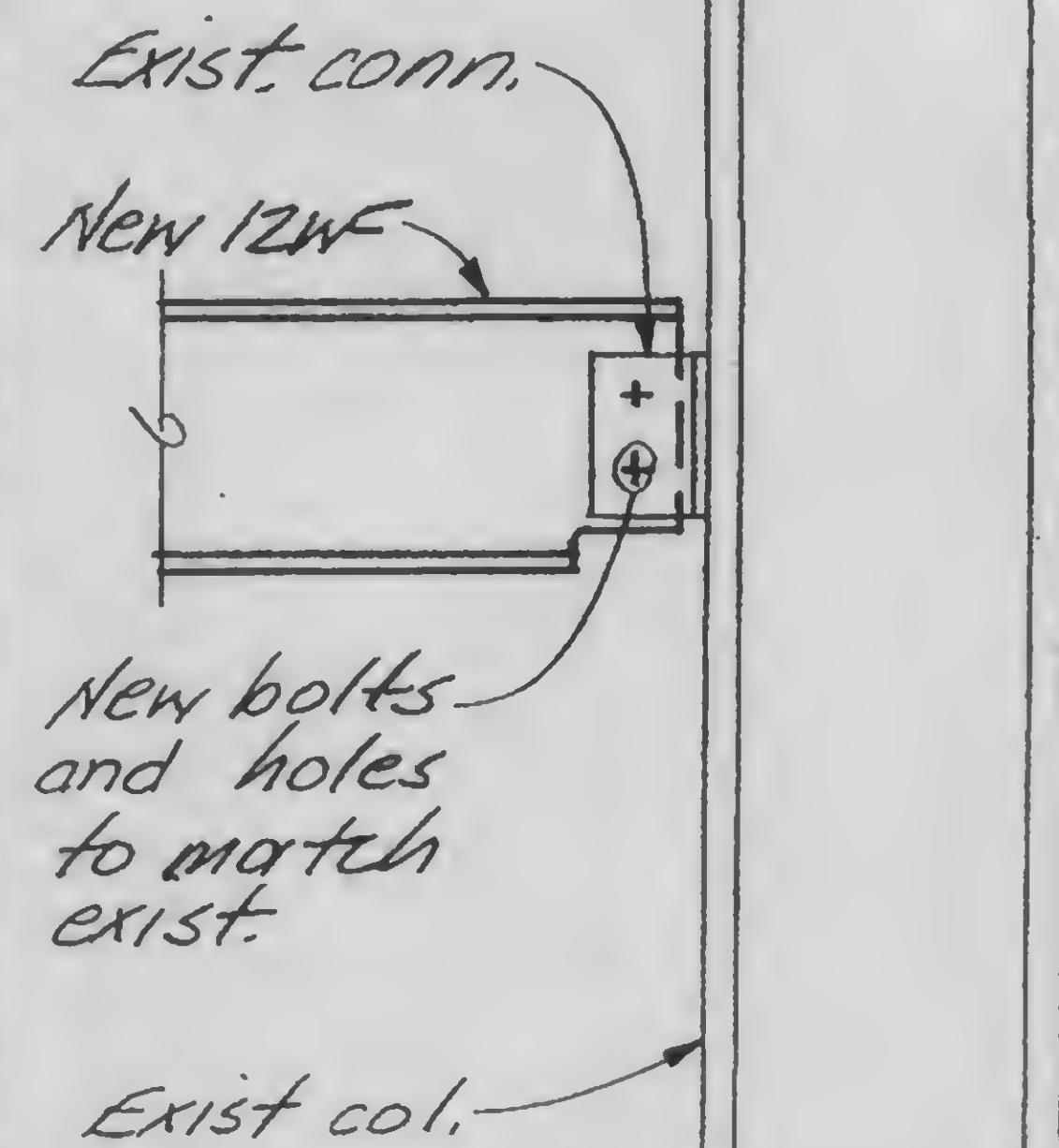
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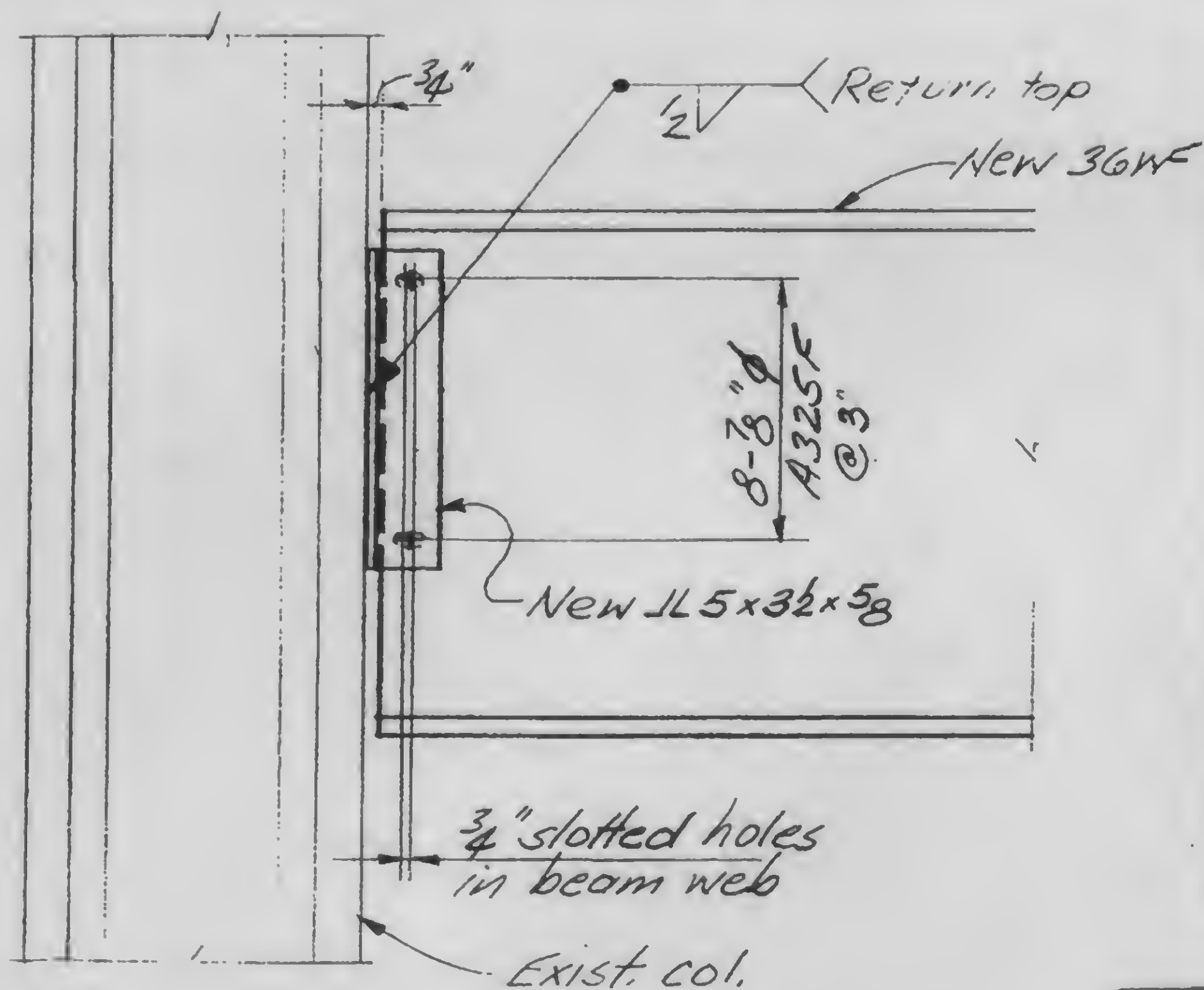
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New 12WF
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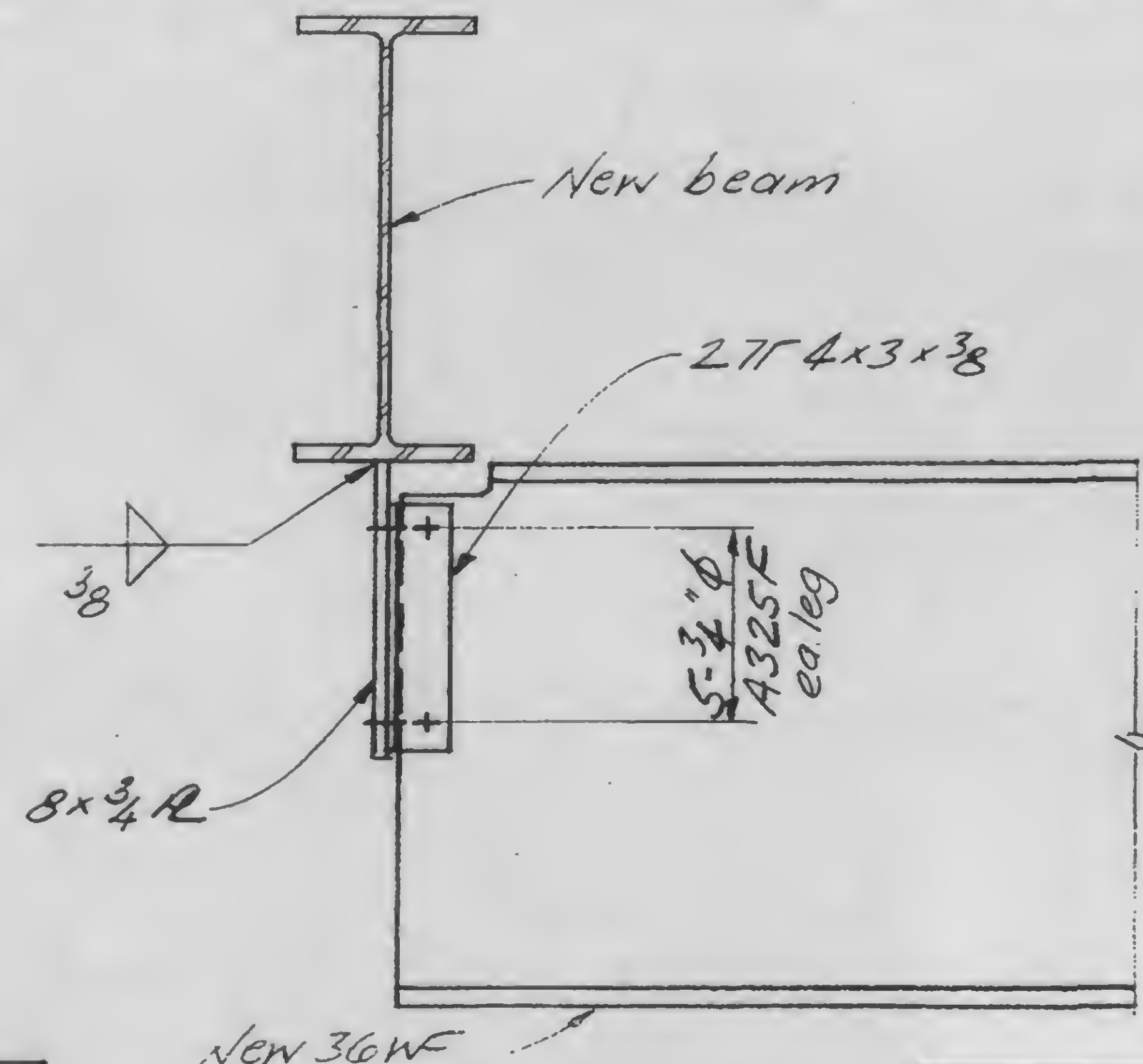
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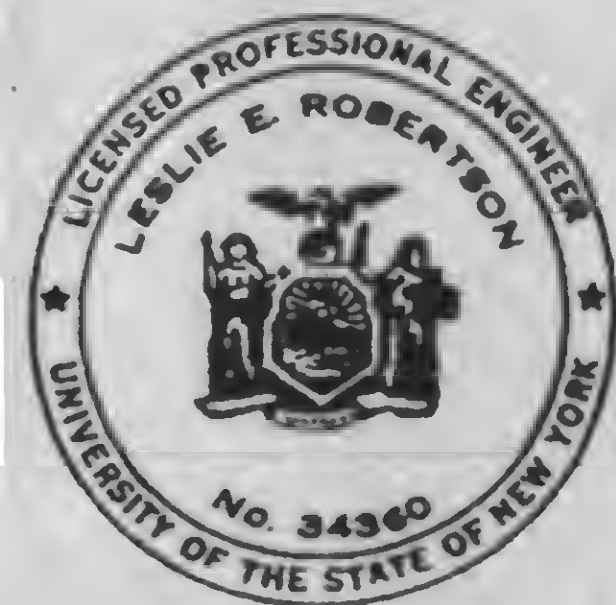
C



D E



13-K11.3-2



DESIGNED

KC

DRAWN

JA

REVIEWED

WAB

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

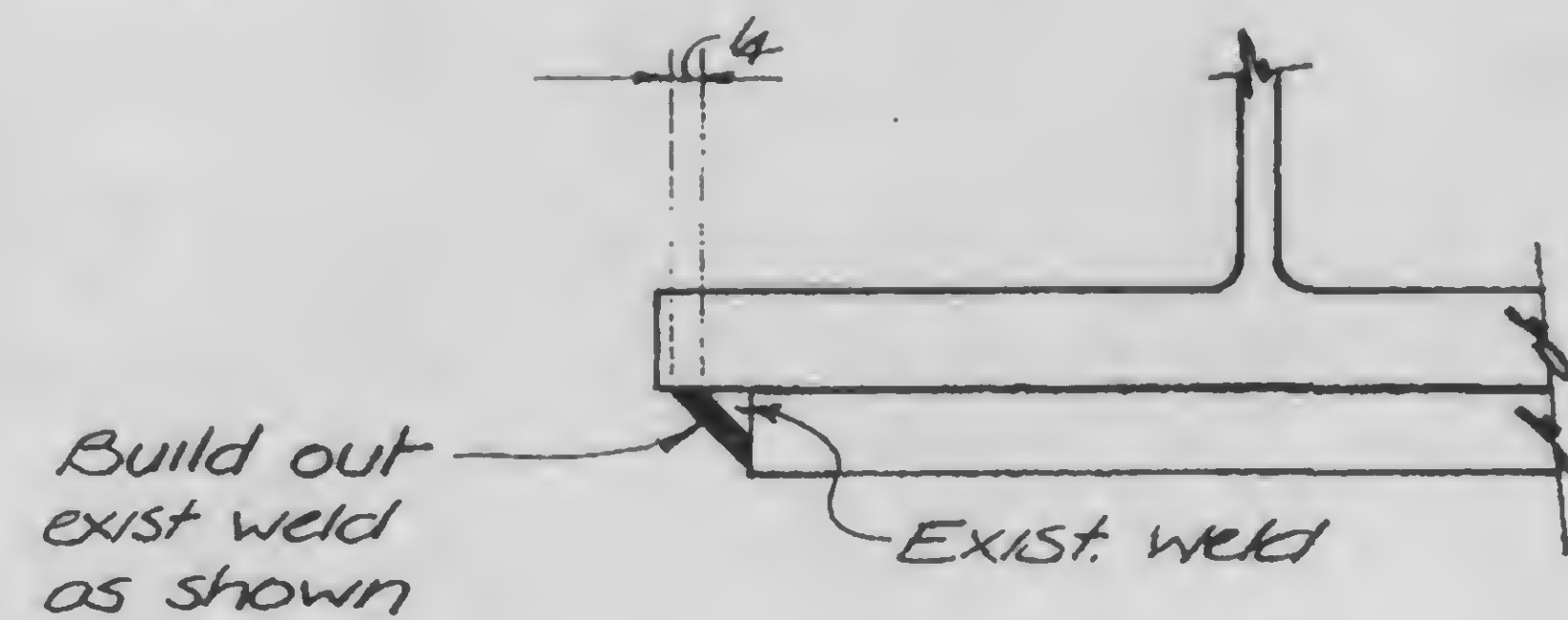
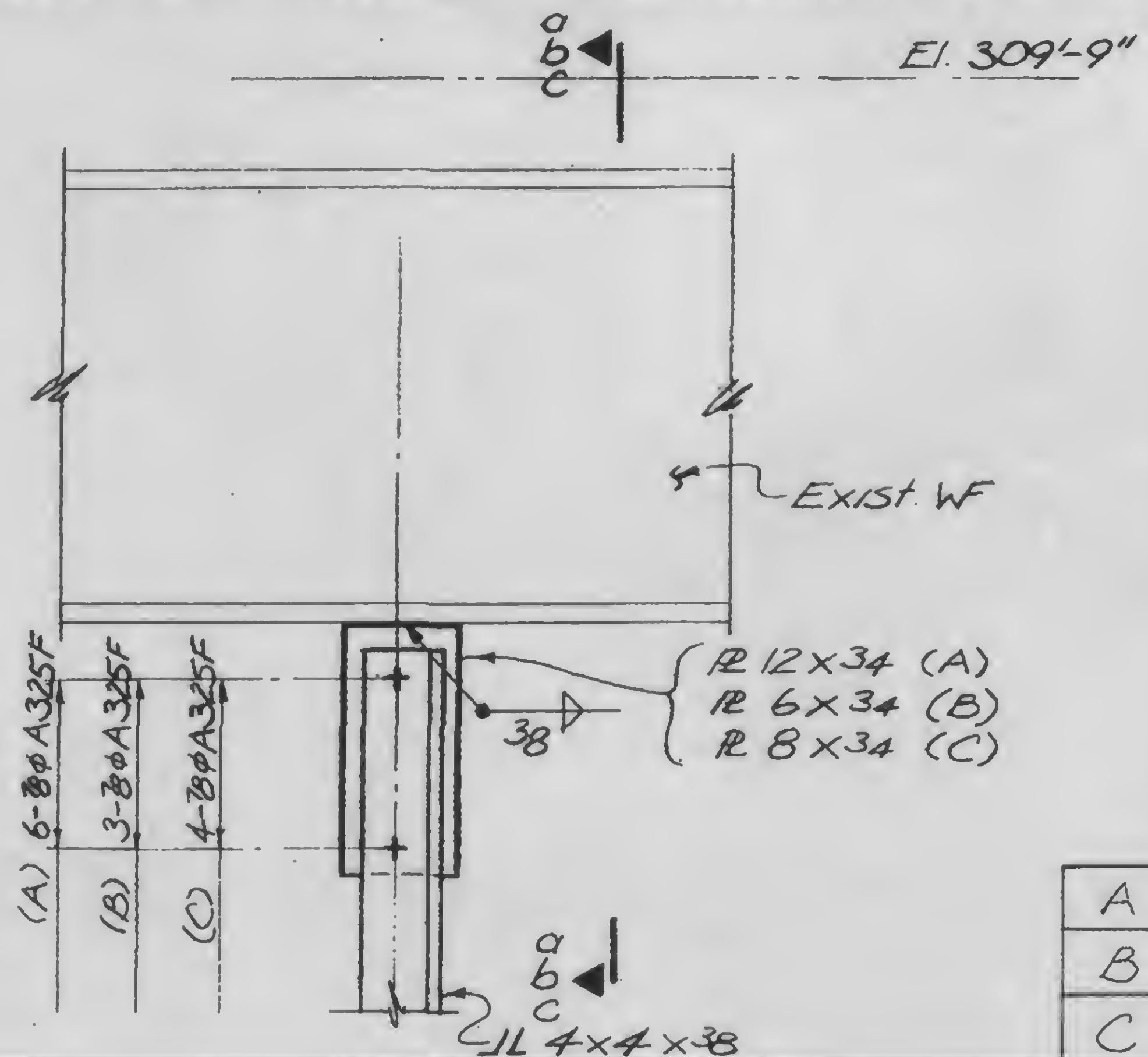
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PROJECT THE WORLD TRADE CENTER

TITLE EL. 310 - ZONE K-5 - HANGER DETAILS.

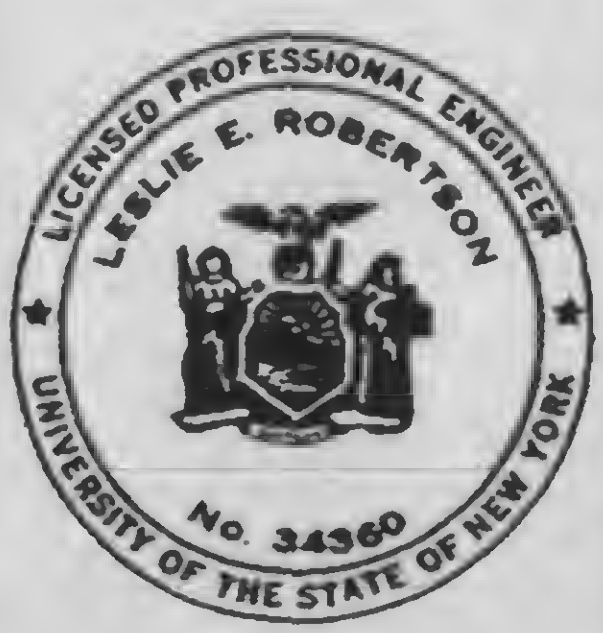
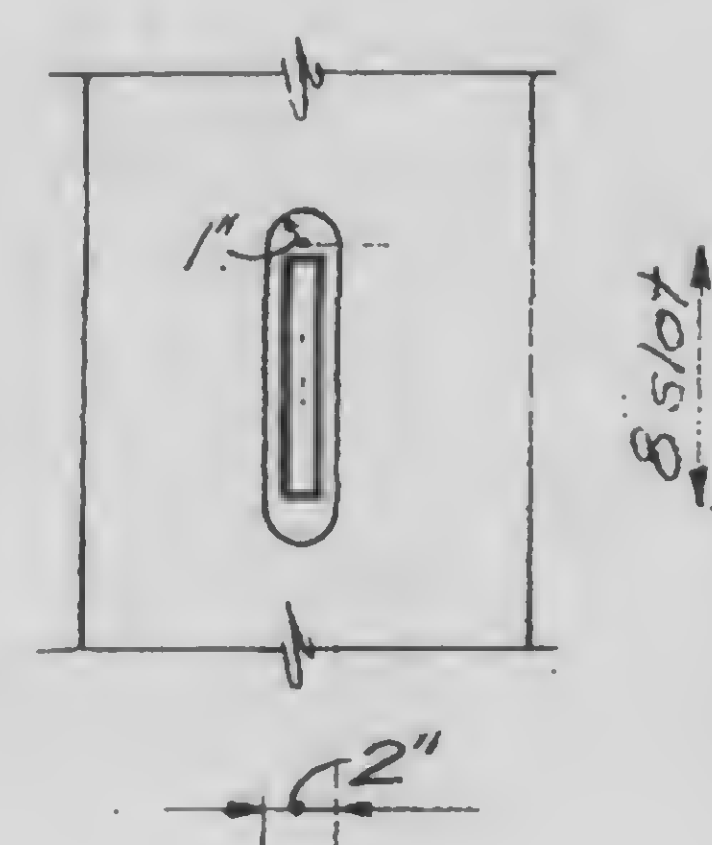
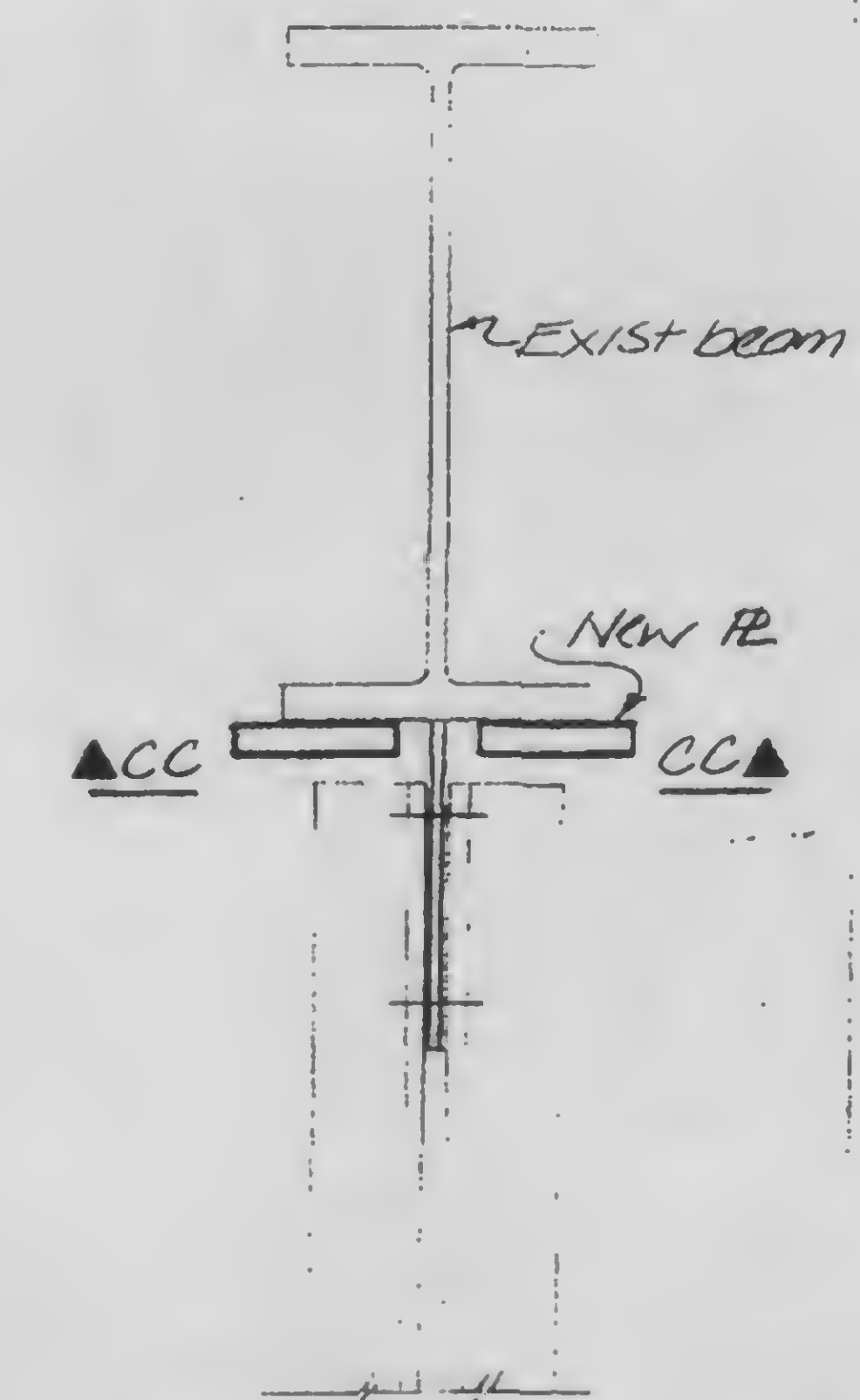
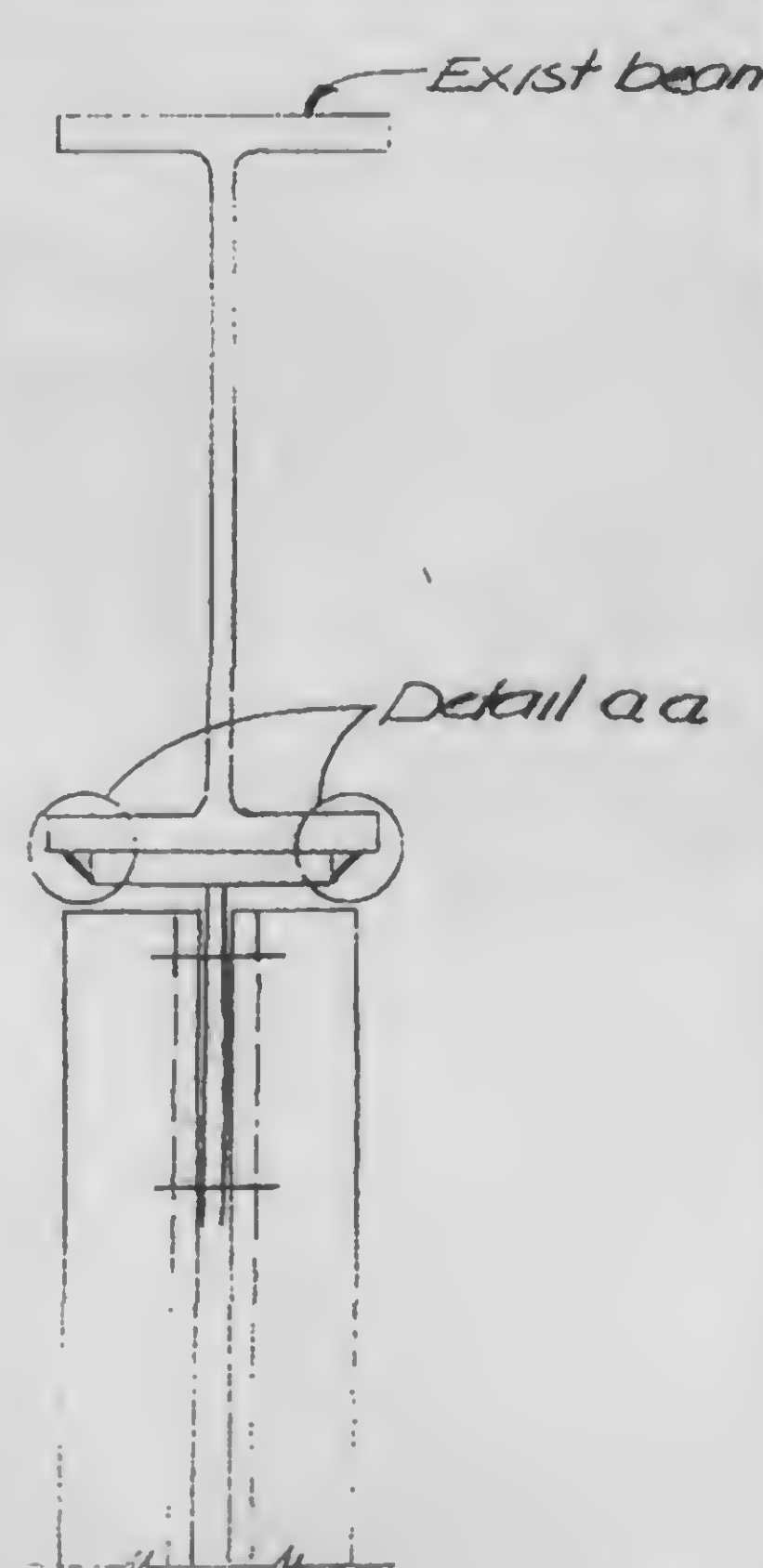
DATE 5-7-73

REVISIONS



A
B
C

a-a



DESIGNED
L. Chiang
DRAWN
J.G.
REVIEWED
WOB

a

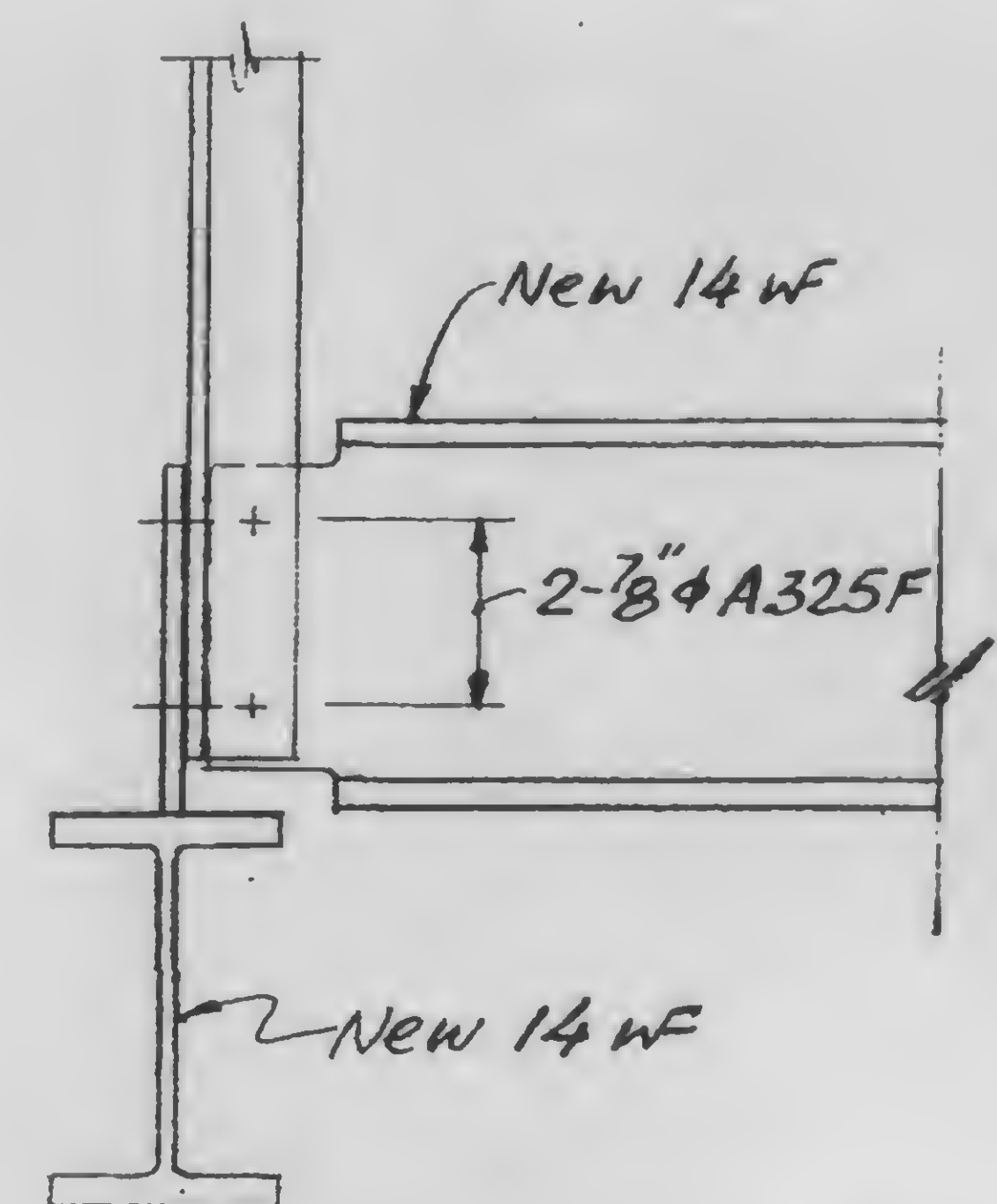
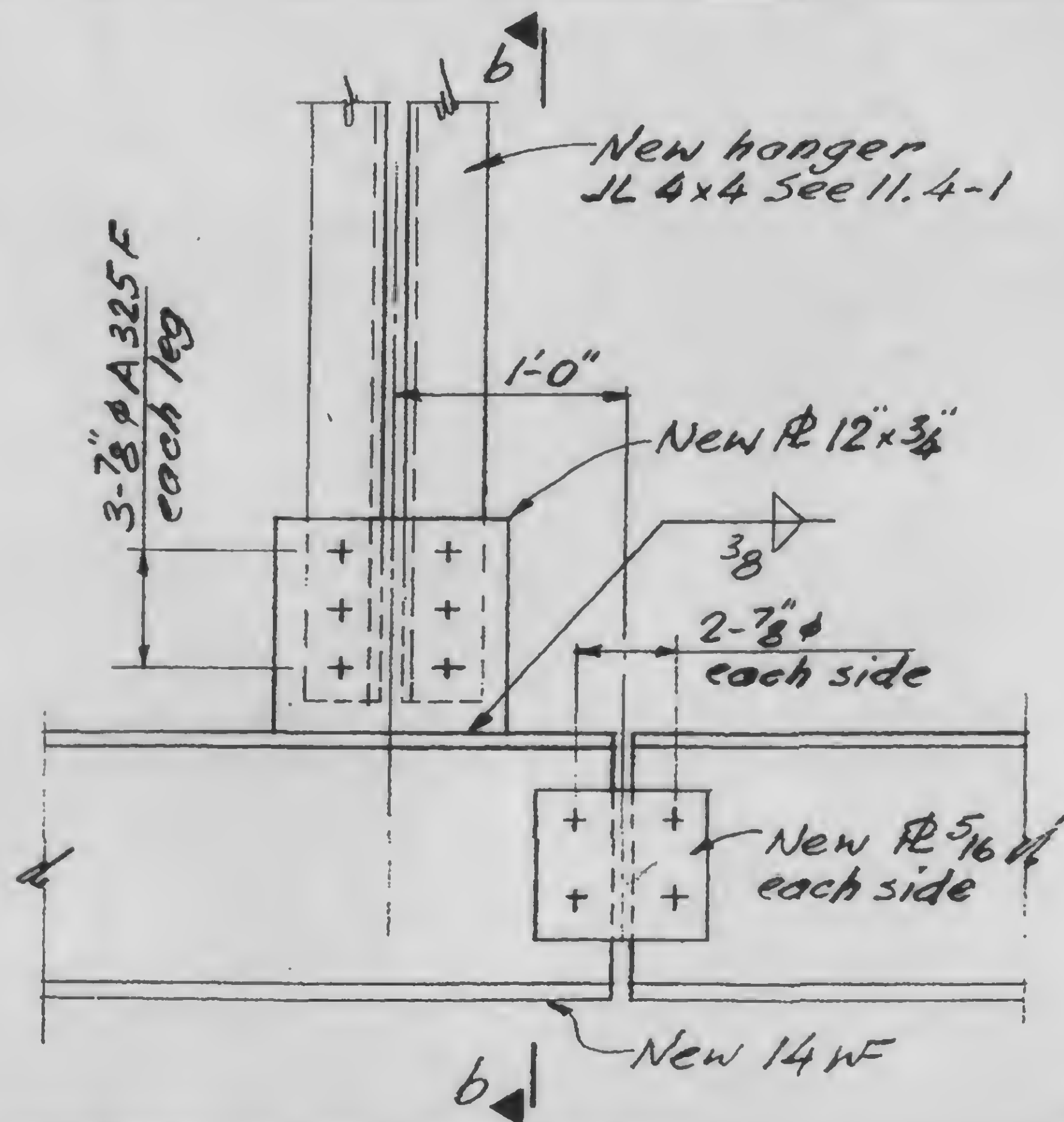
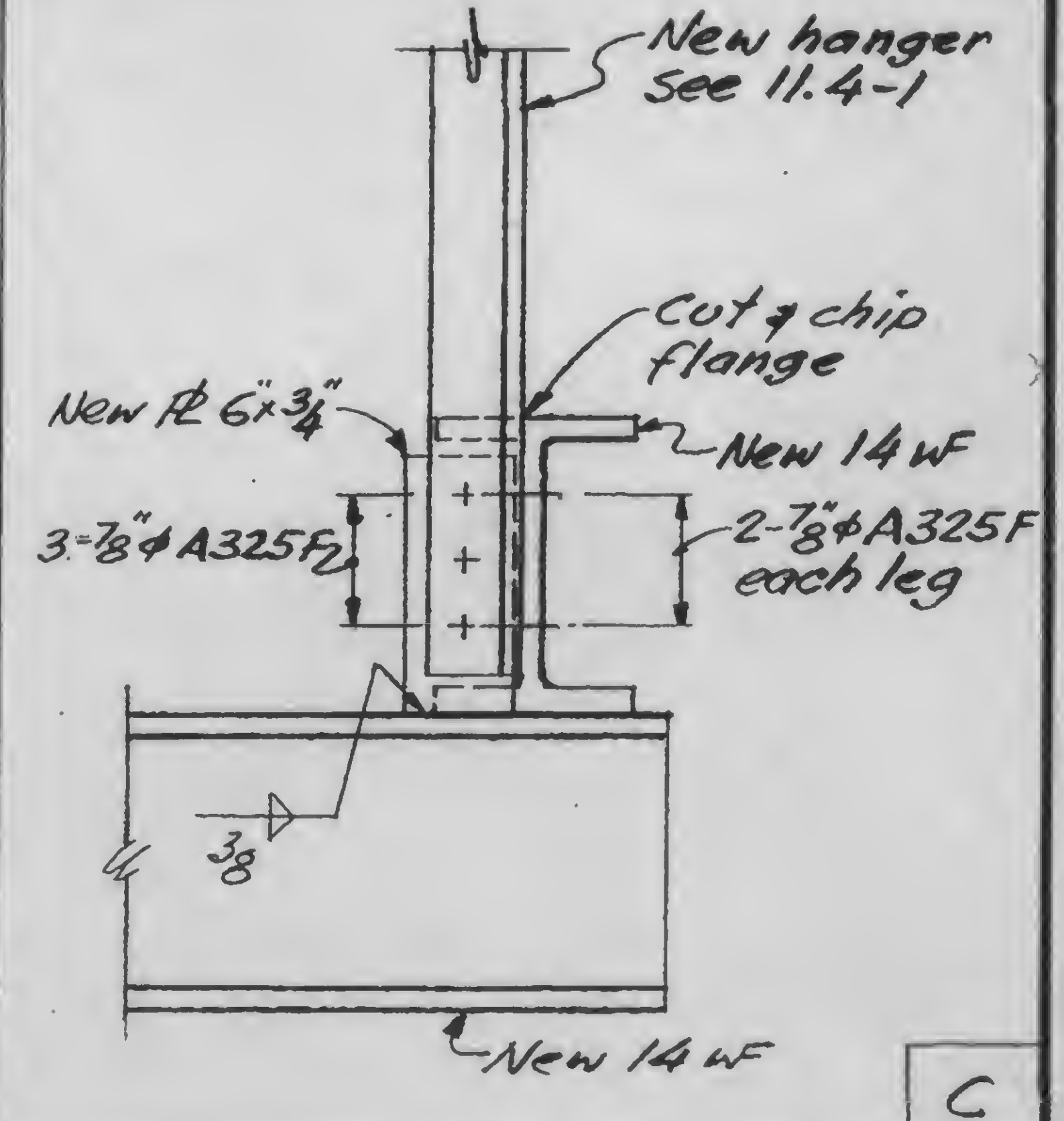
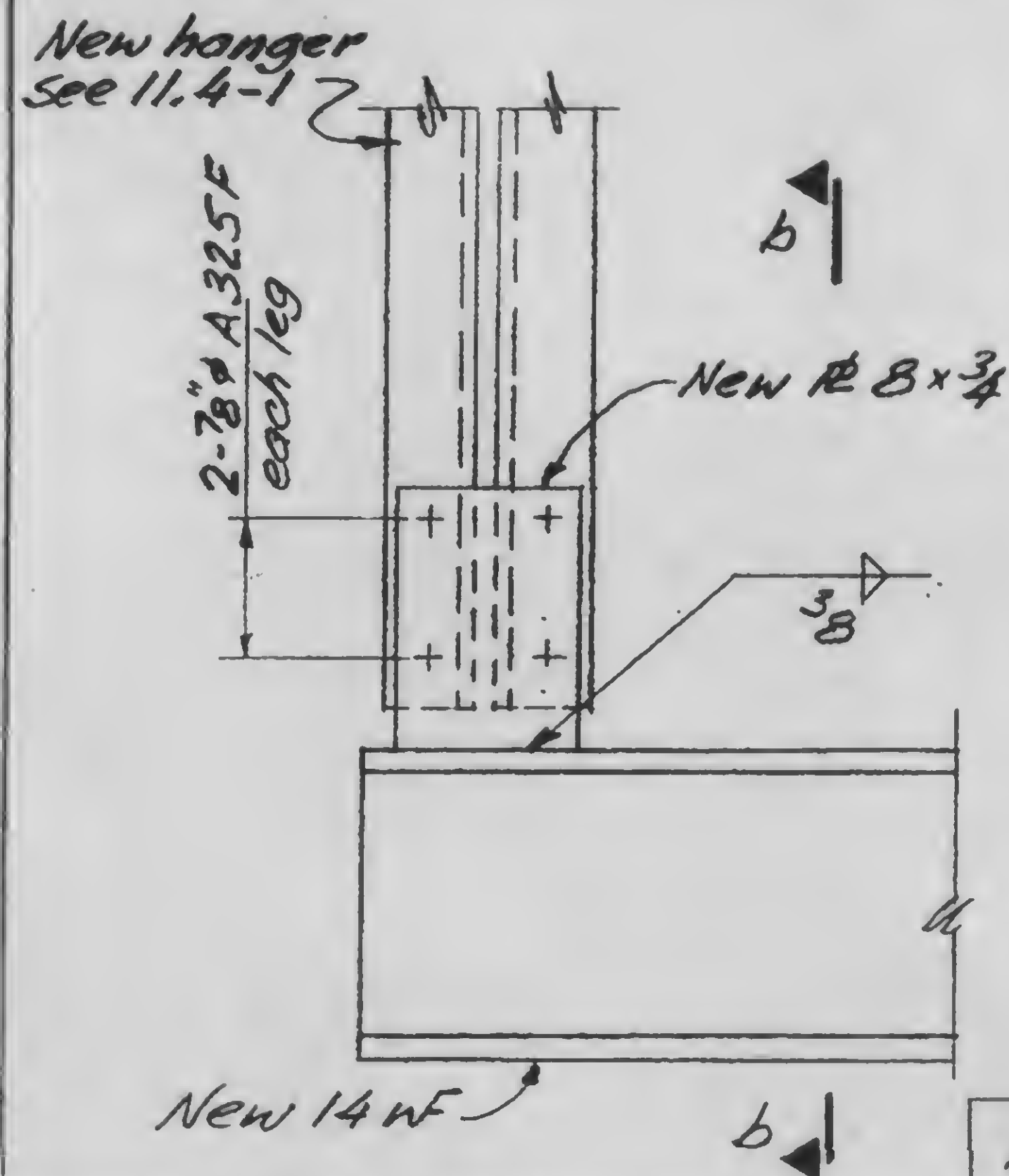
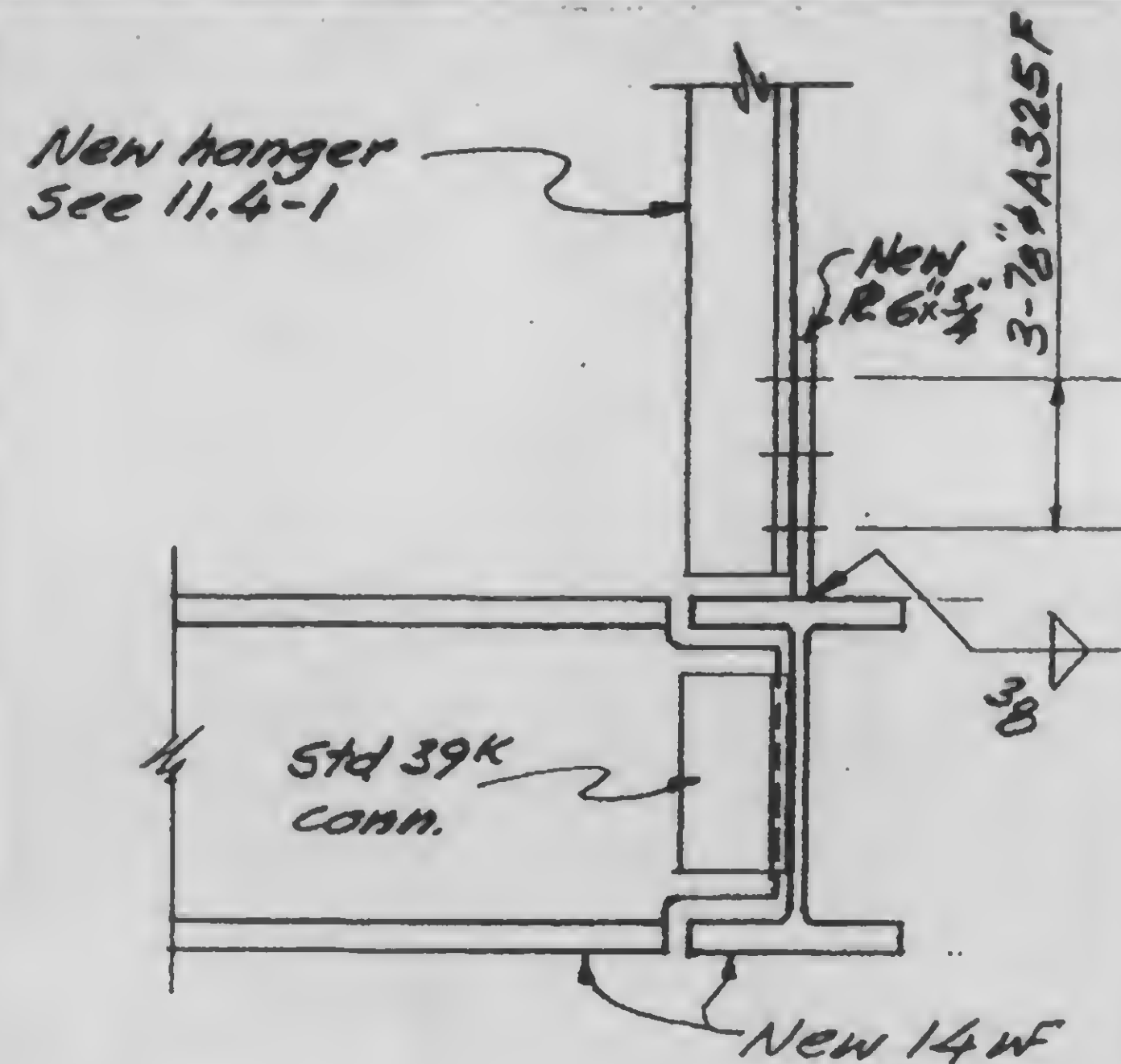
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c CC

13-K11.4-1

PROJECT **THE WORLD TRADE CENTER**TITLE **EL. 303'-6"-ZONE K5-MECH. PLATFORM-CONN. DETAILS**DATE **5-7-78**

REVISIONS



13-K11.4-2



DESIGNED

DRAWN
John Fox

REVIEWED

WAB

D 6

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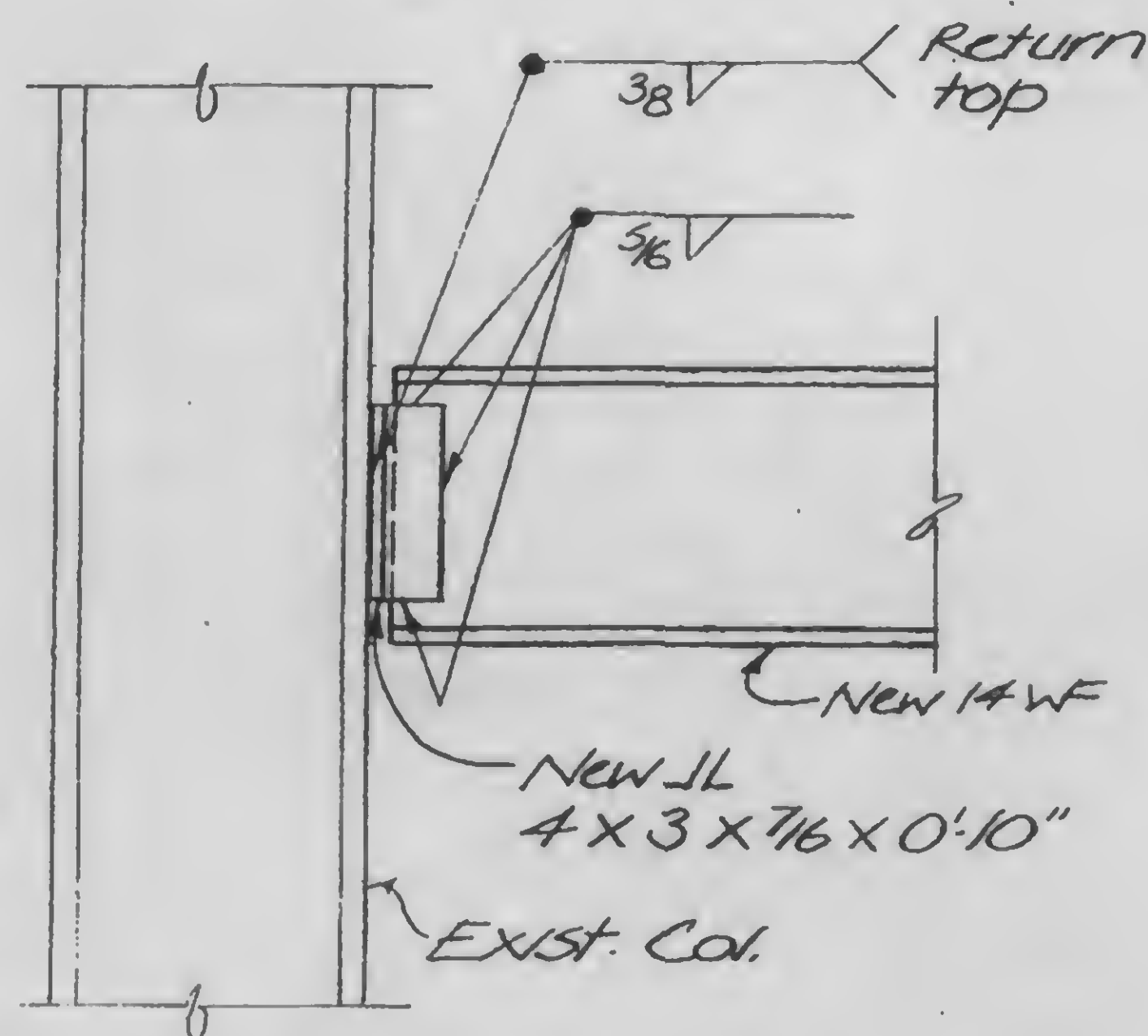
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TITLE EL. 303-6 ZONE K5 - MECH. PLATFORM CONN. DETAILS

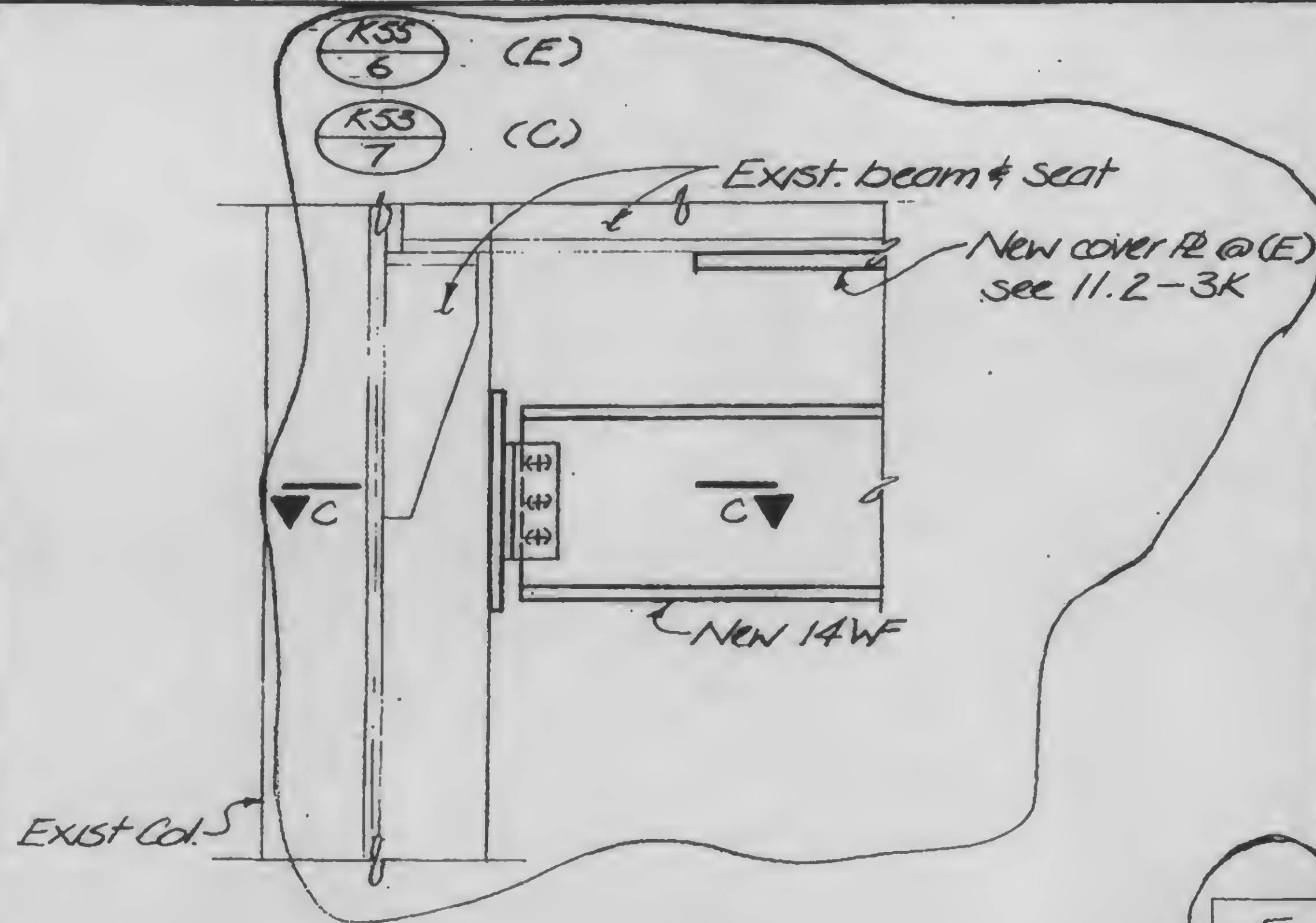
DATE 5-7-73

REVISIONS

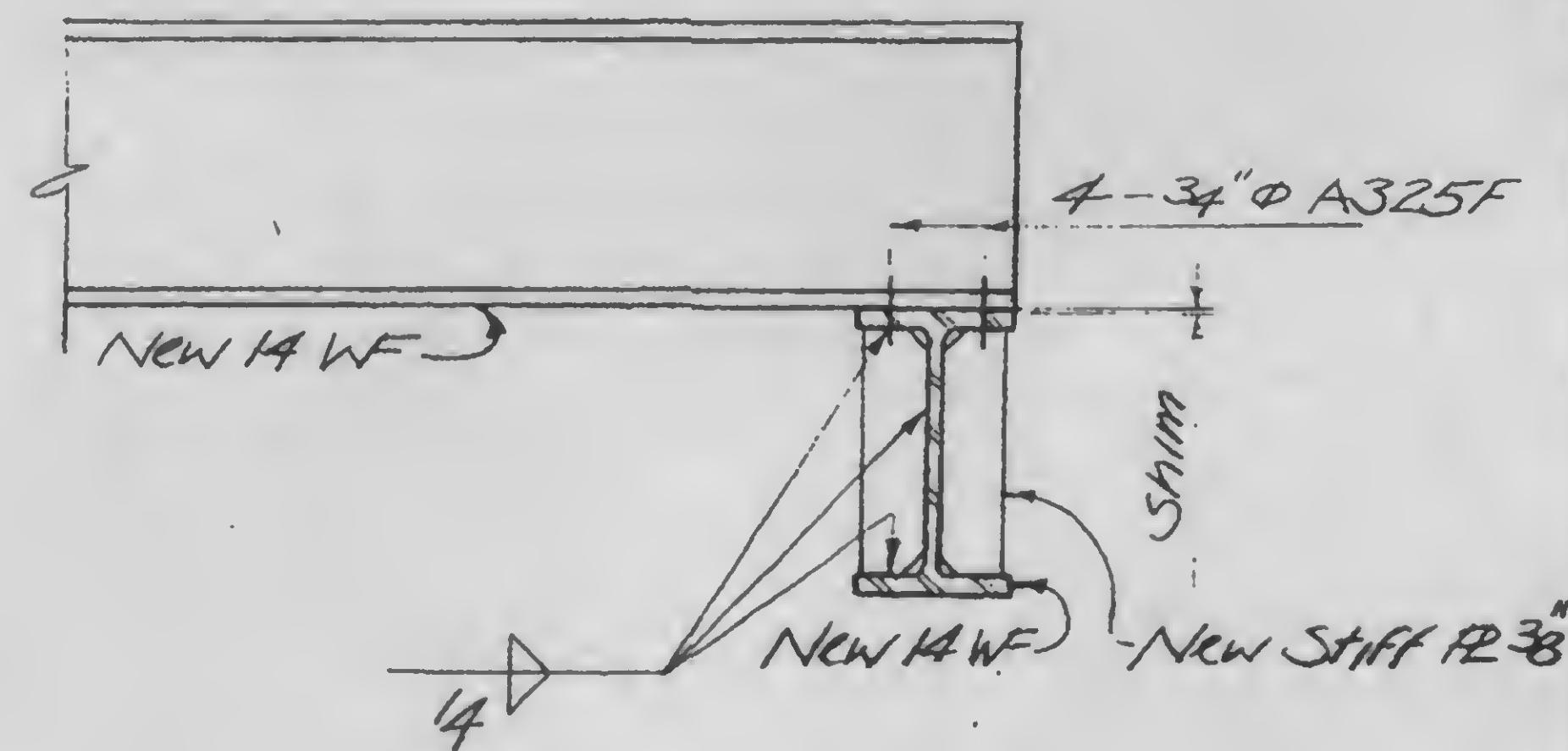
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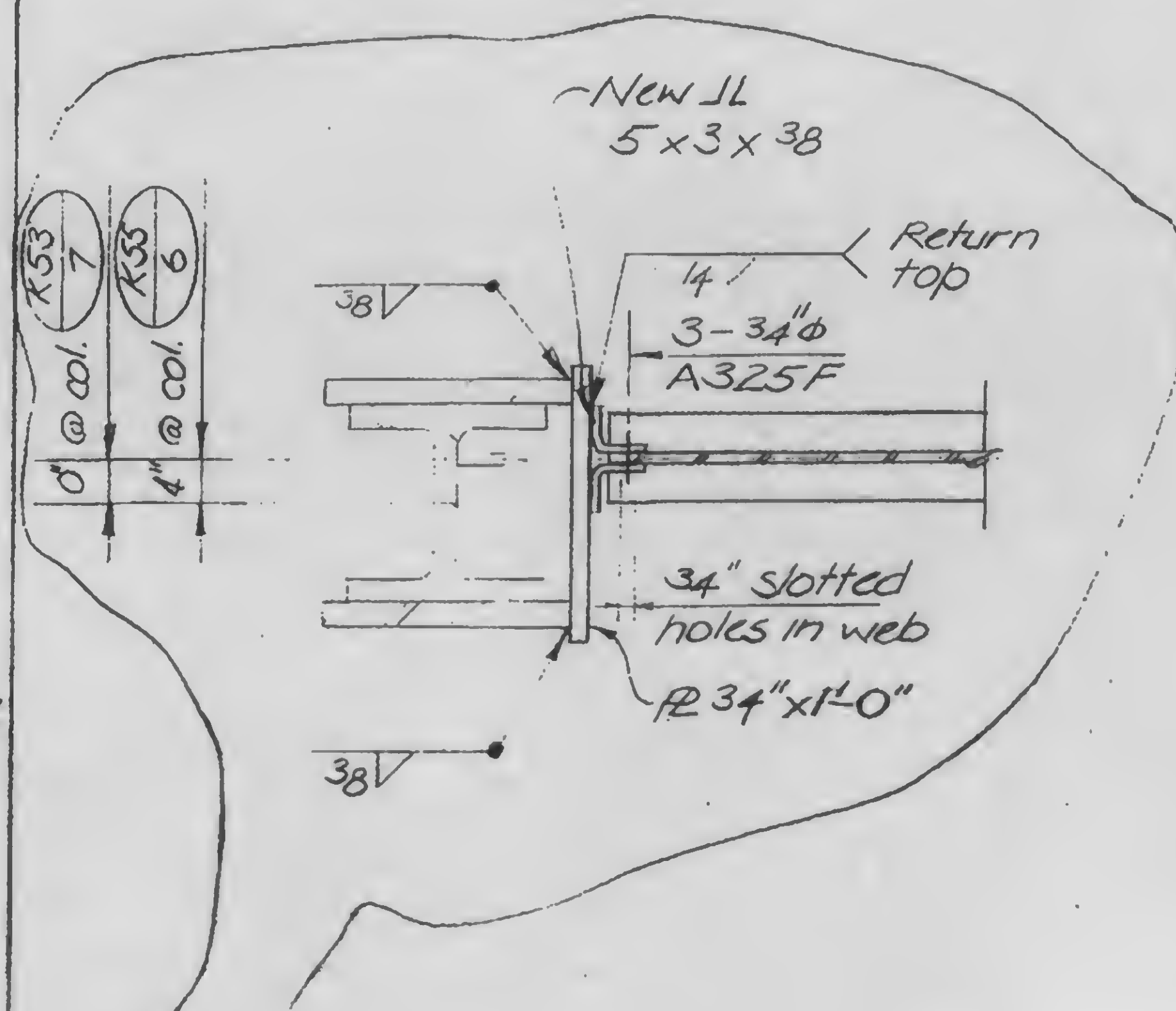
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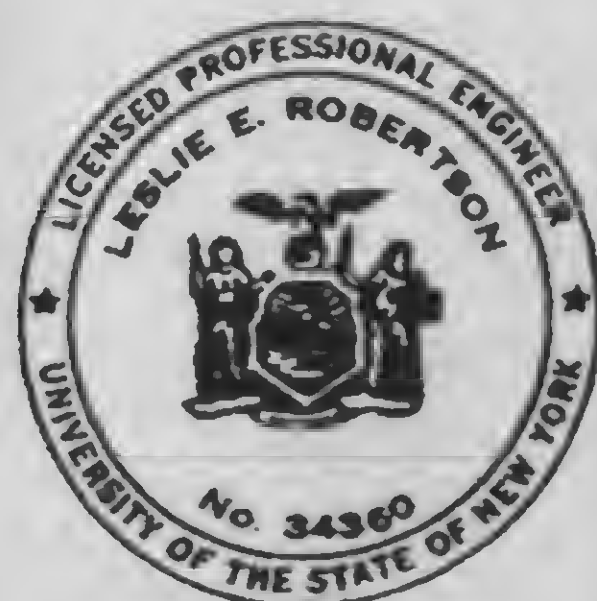


D



C

13-K11.4-3



DESIGNED

DRAWN
T. Banks

REVIEWED

Wet

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

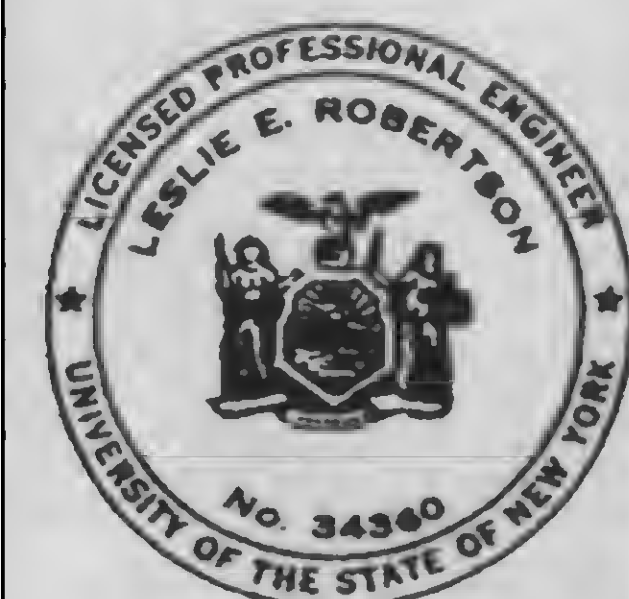
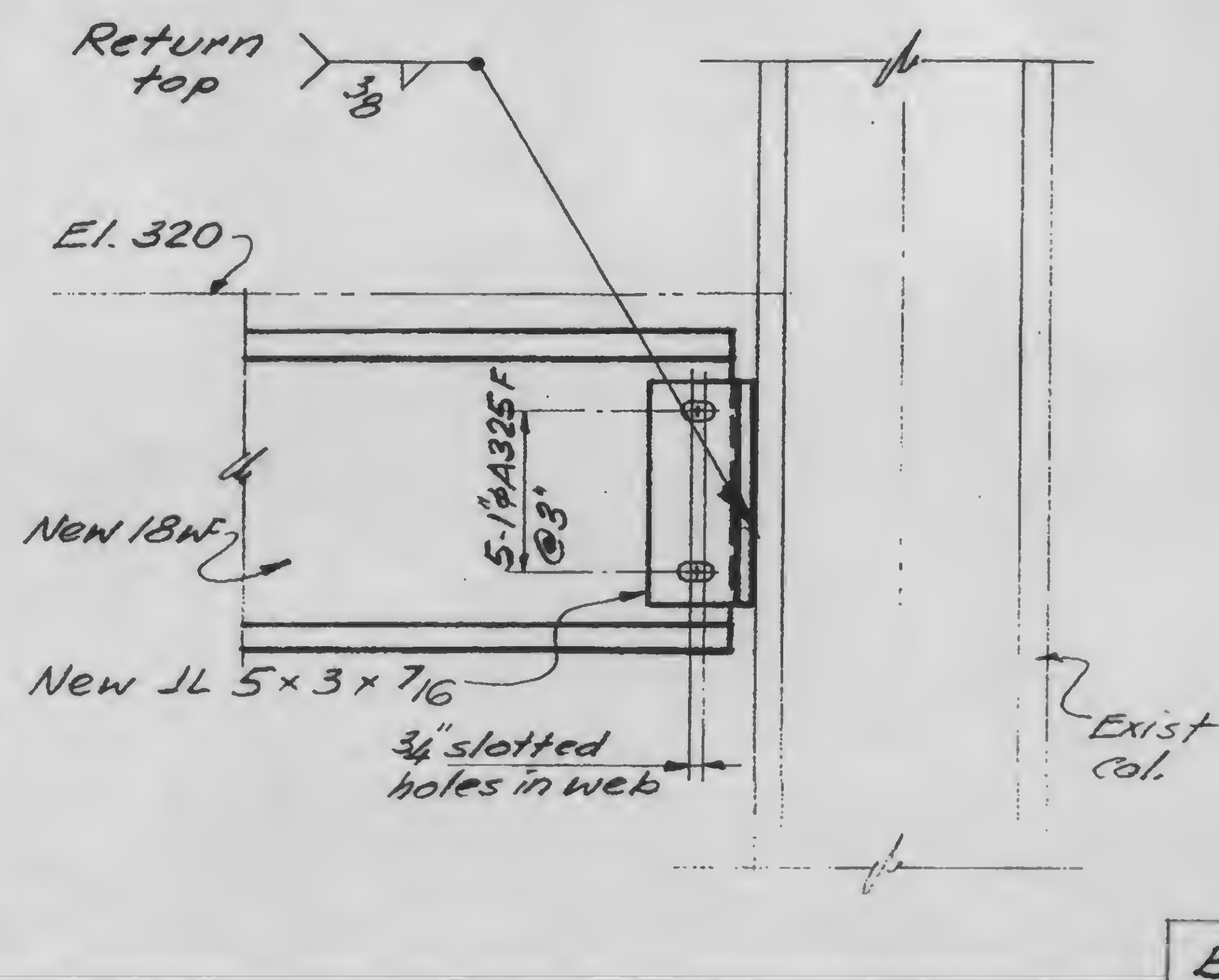
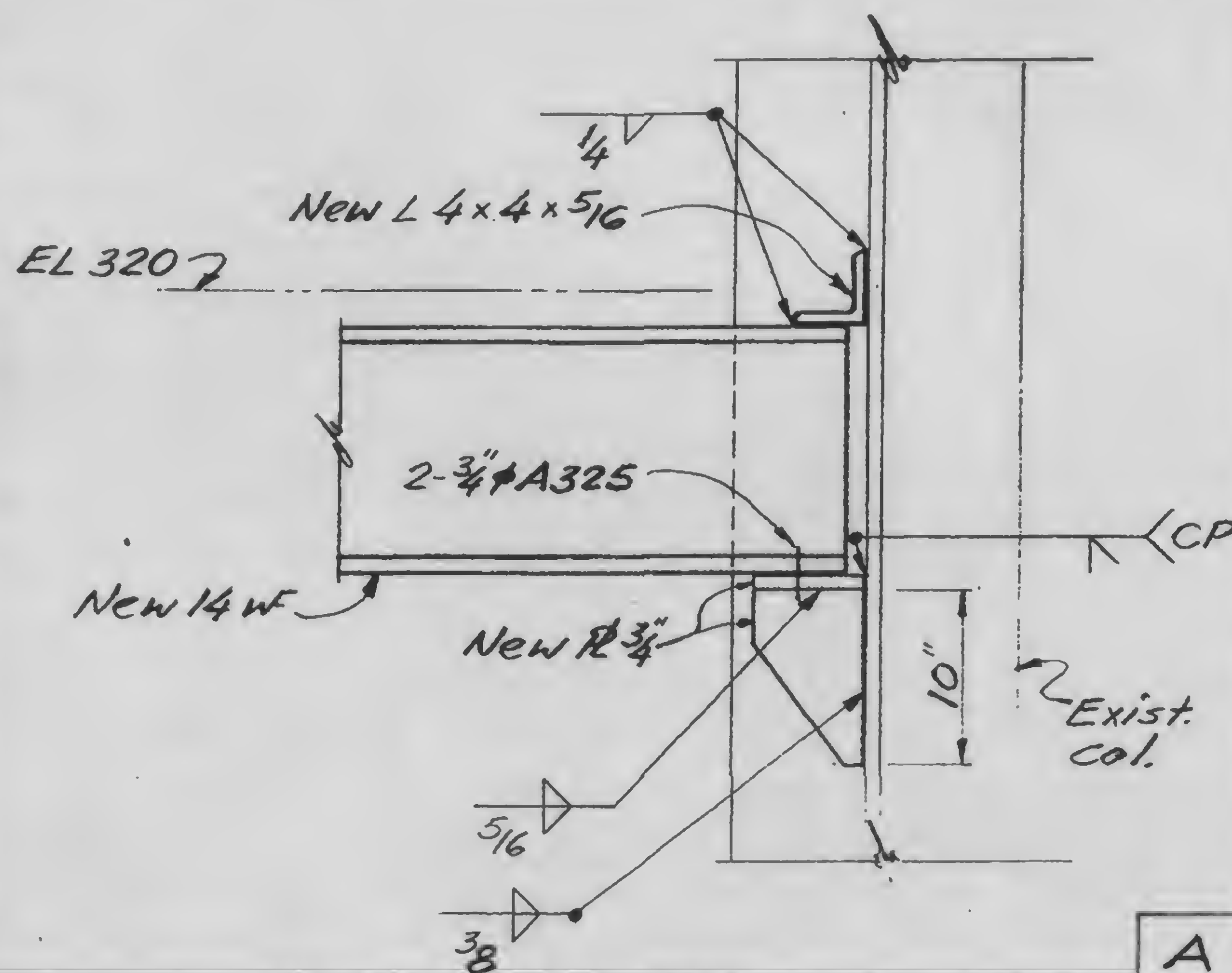
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PROJECT THE WORLD TRADE CENTER

TITLE EL 320-ZONE K5-MEZZ. LEVEL-CONN. DETAIL

DATE 5-7-78

REVISIONS



DESIGNED

DRAWN *John J. ...*

REVIEWED *W. A. B.*

13-K12-1

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PROJECT

THE WORLD TRADE CENTER

TITLE

EI. 320-ZONE K3-HANGERS-CONN. DETAILS

DATE

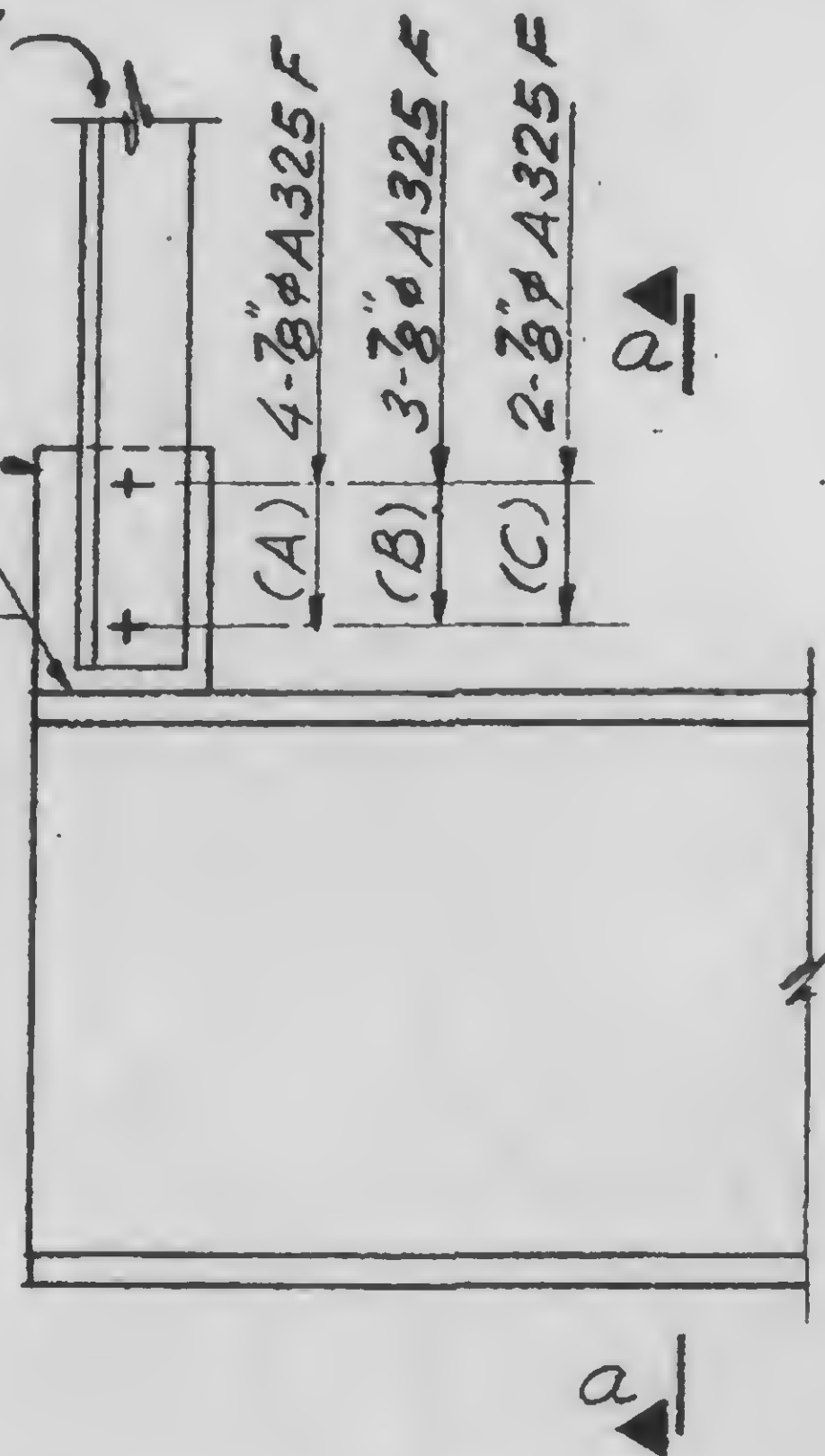
5-7-73

REVISIONS

For upper part
See 8.1-3

(A) $\phi 8 \times \frac{3}{4}$
(B & C) $\phi 6 \times \frac{1}{2}$

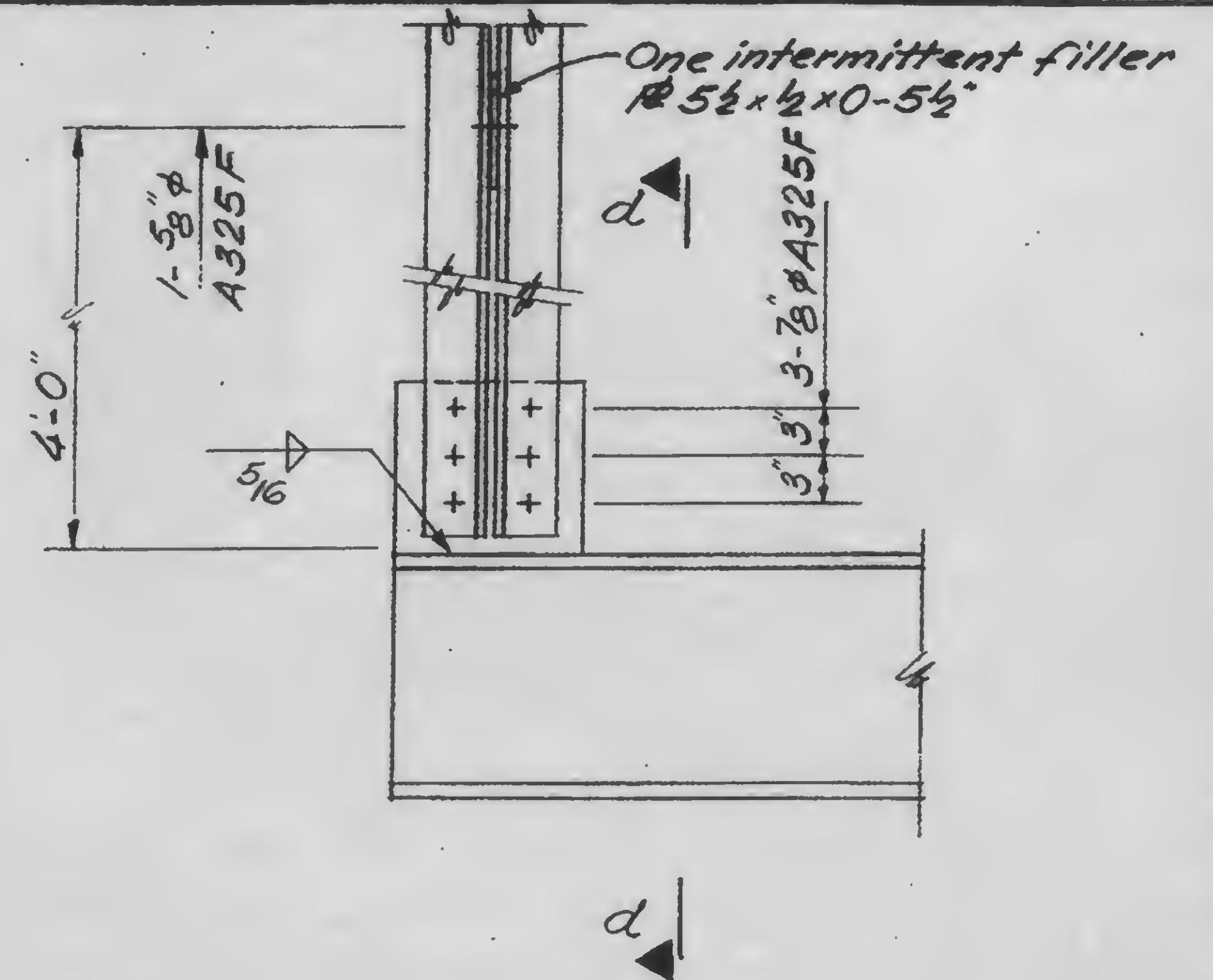
(C) $\frac{5}{16}$
(A & B) $\frac{3}{8}$



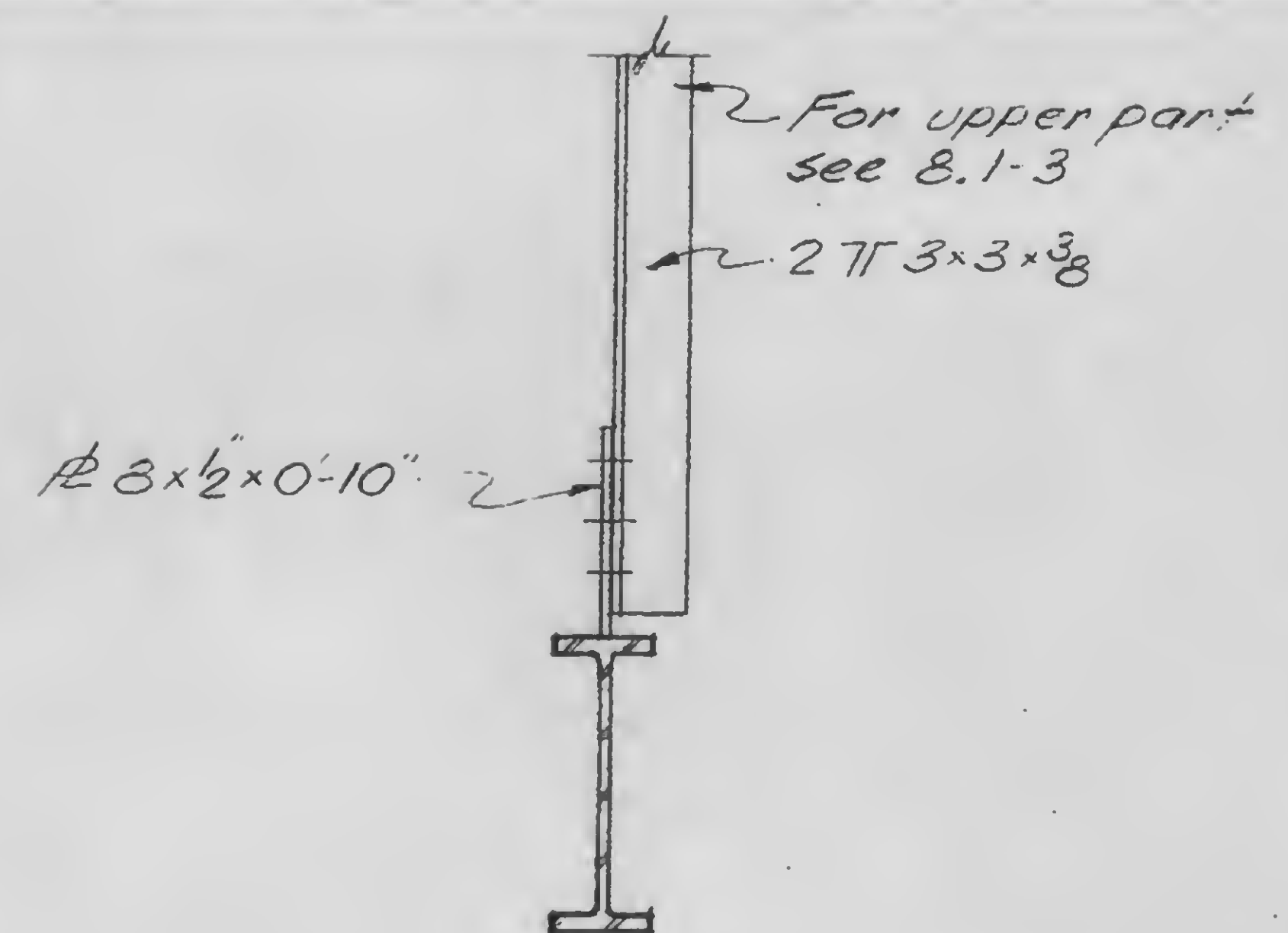
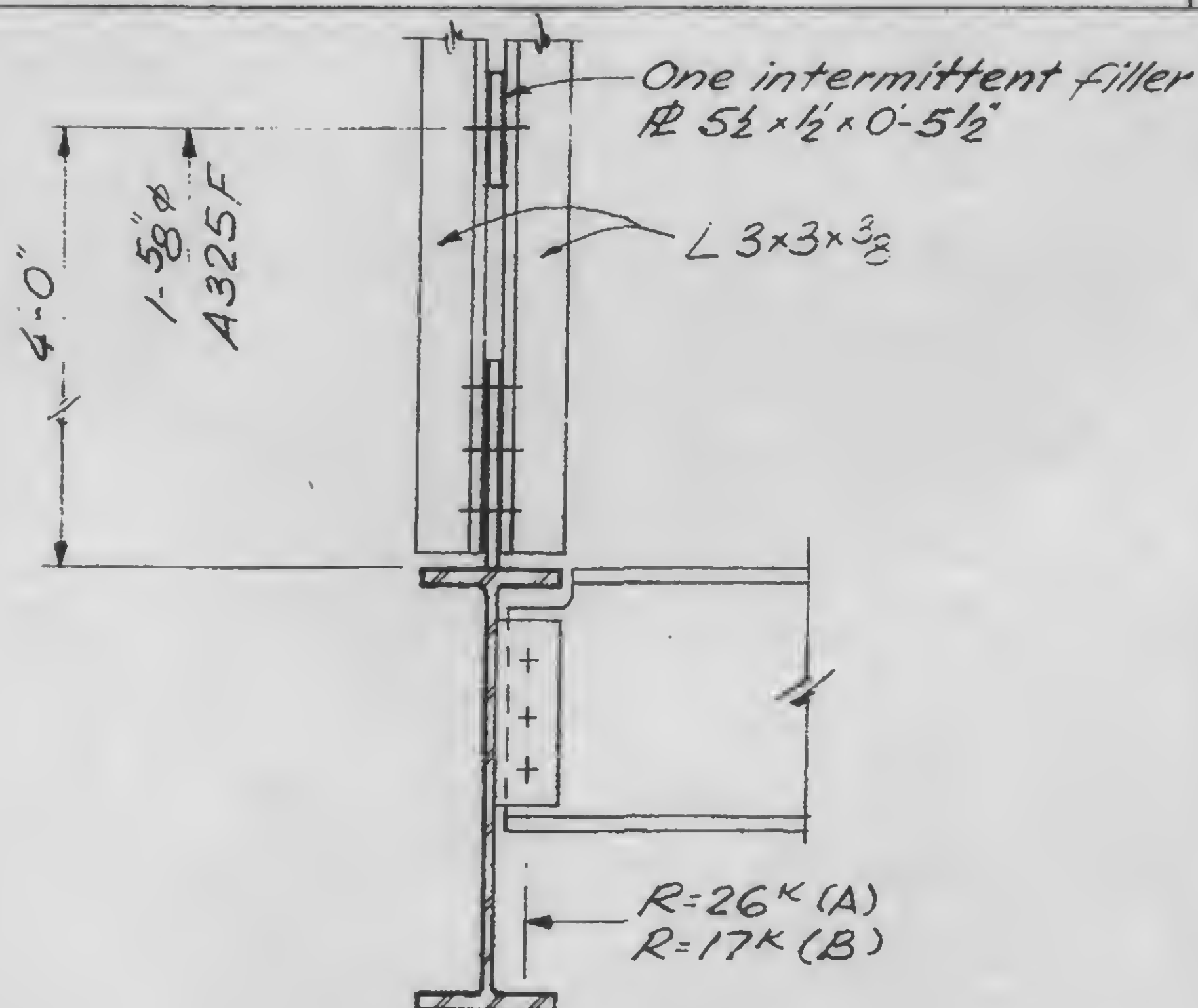
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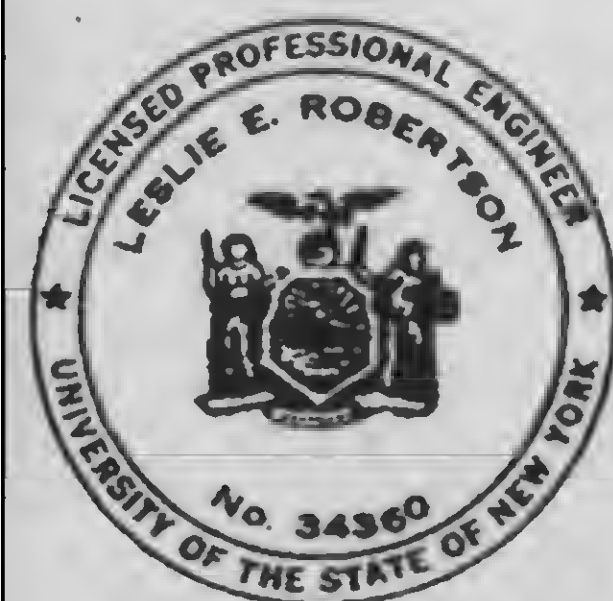
D



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d

13-K12-2



DESIGNED

K. Chiang

DRAWN

John F. ...

REVIEWED

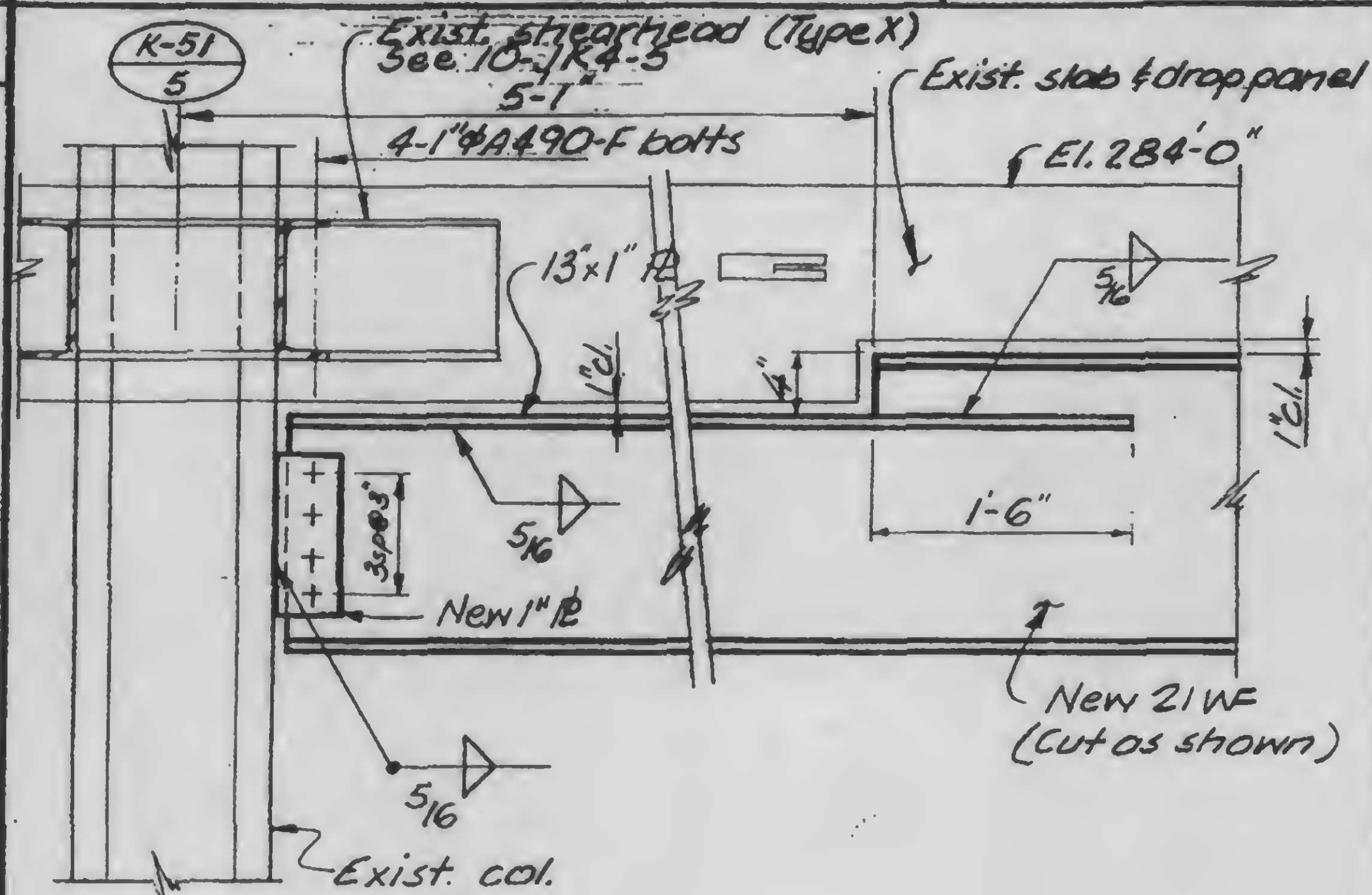
Watts

PROJECT THE WORLD TRADE CENTER

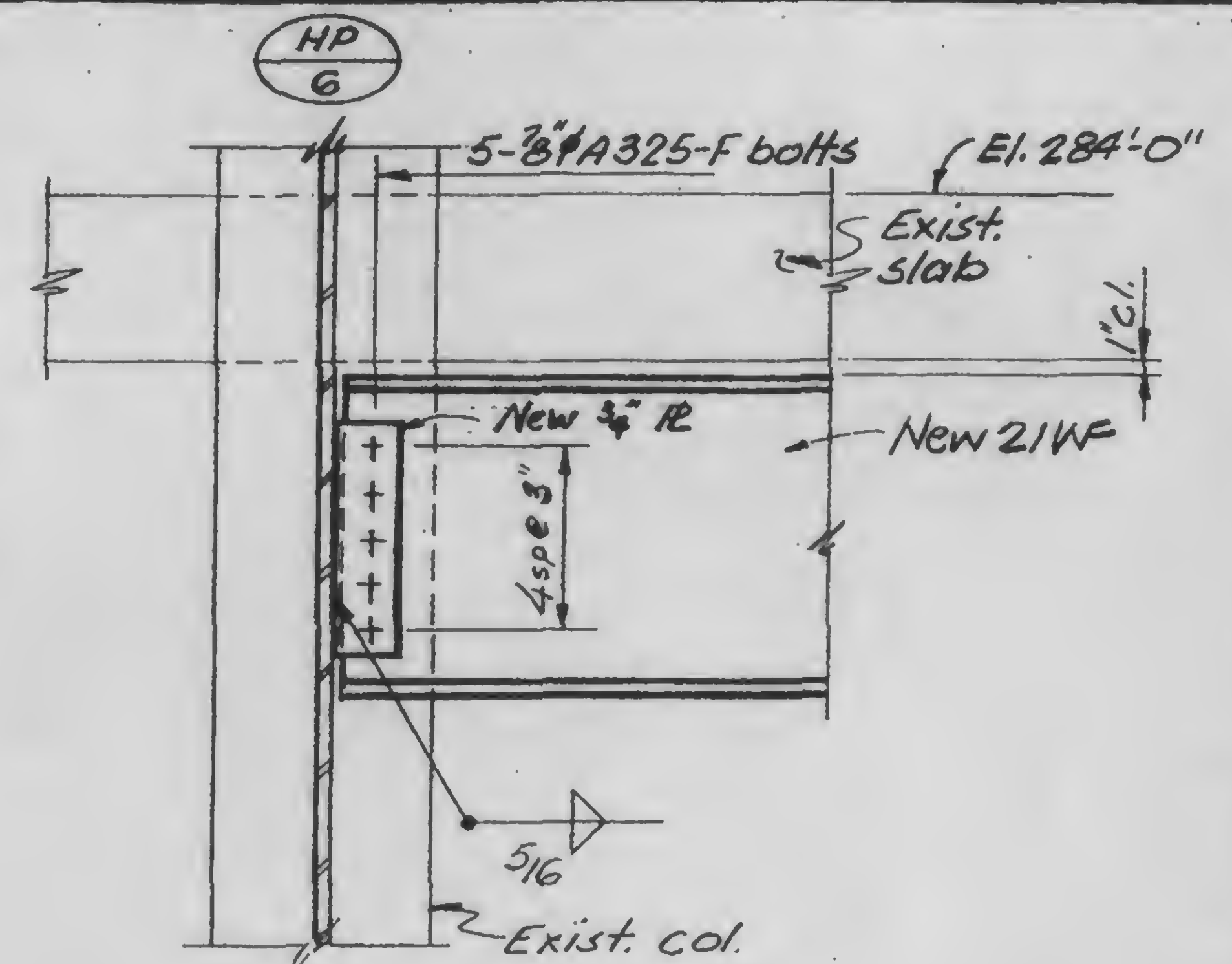
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DATE 1-12-73

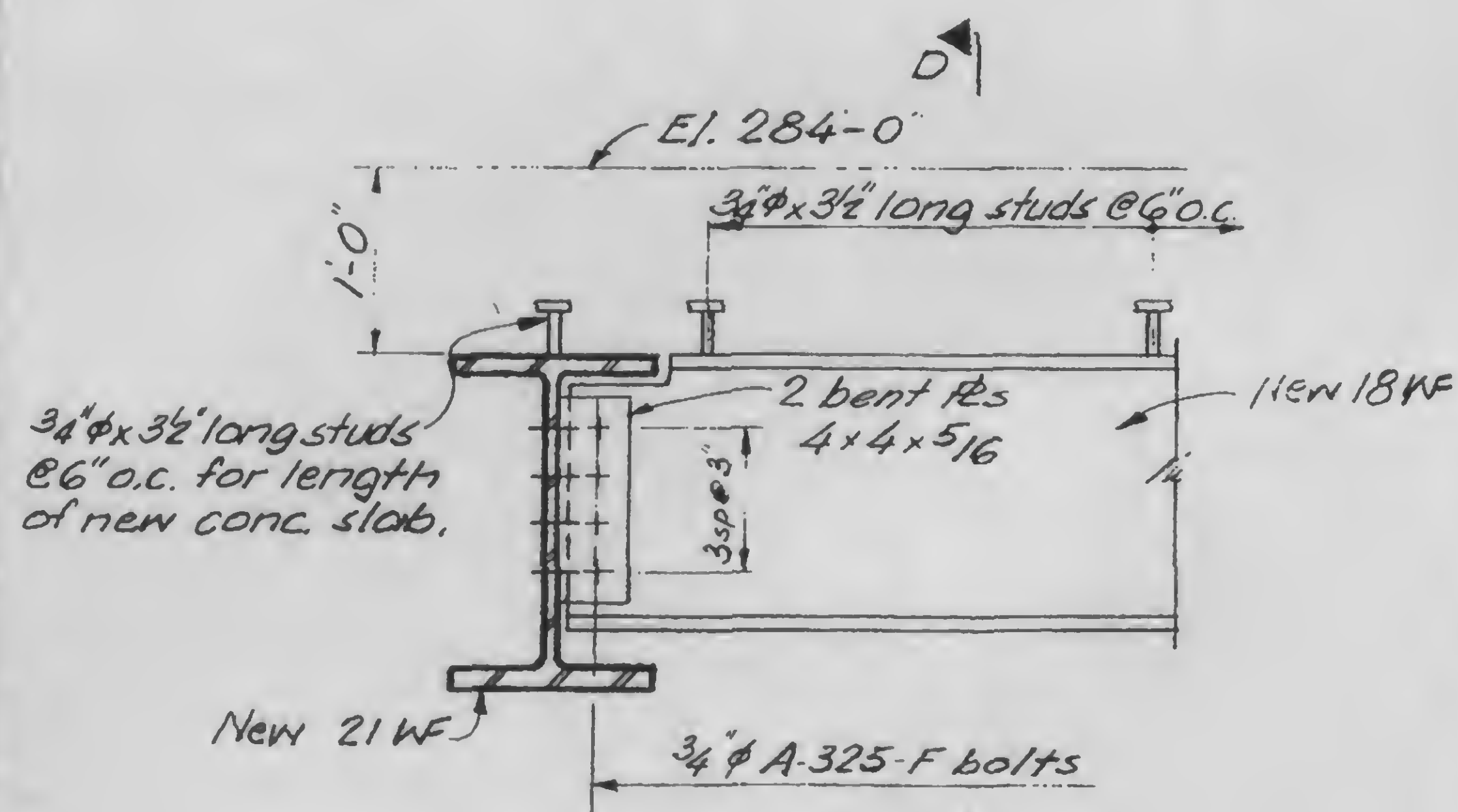
REVISIONS



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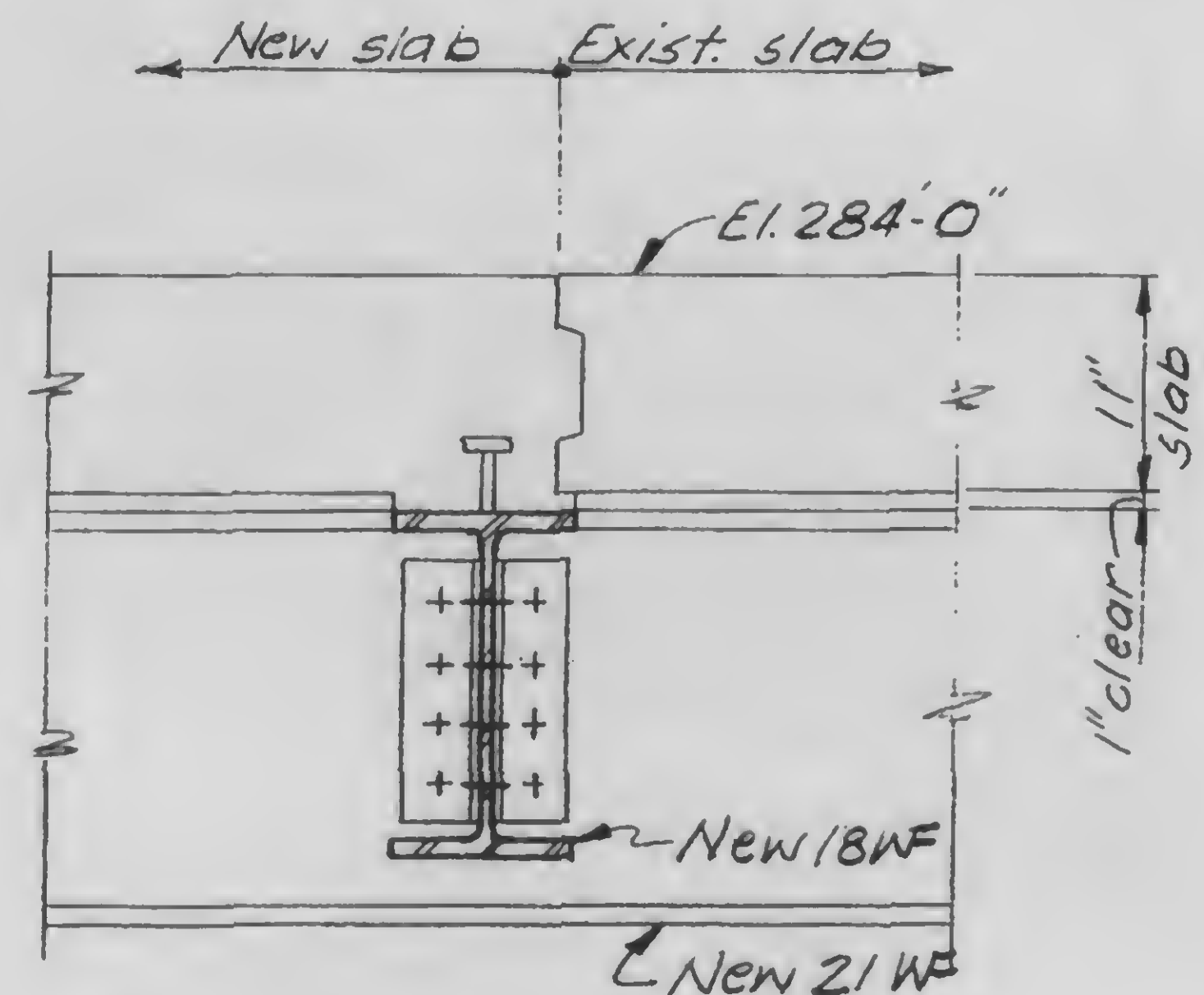


B



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D



Note:

Shear studs to be omitted if steel beams are installed after conc. slab is in place.

13-K13-1



DESIGNED

DS

DRAWN

TR

REVIEWED

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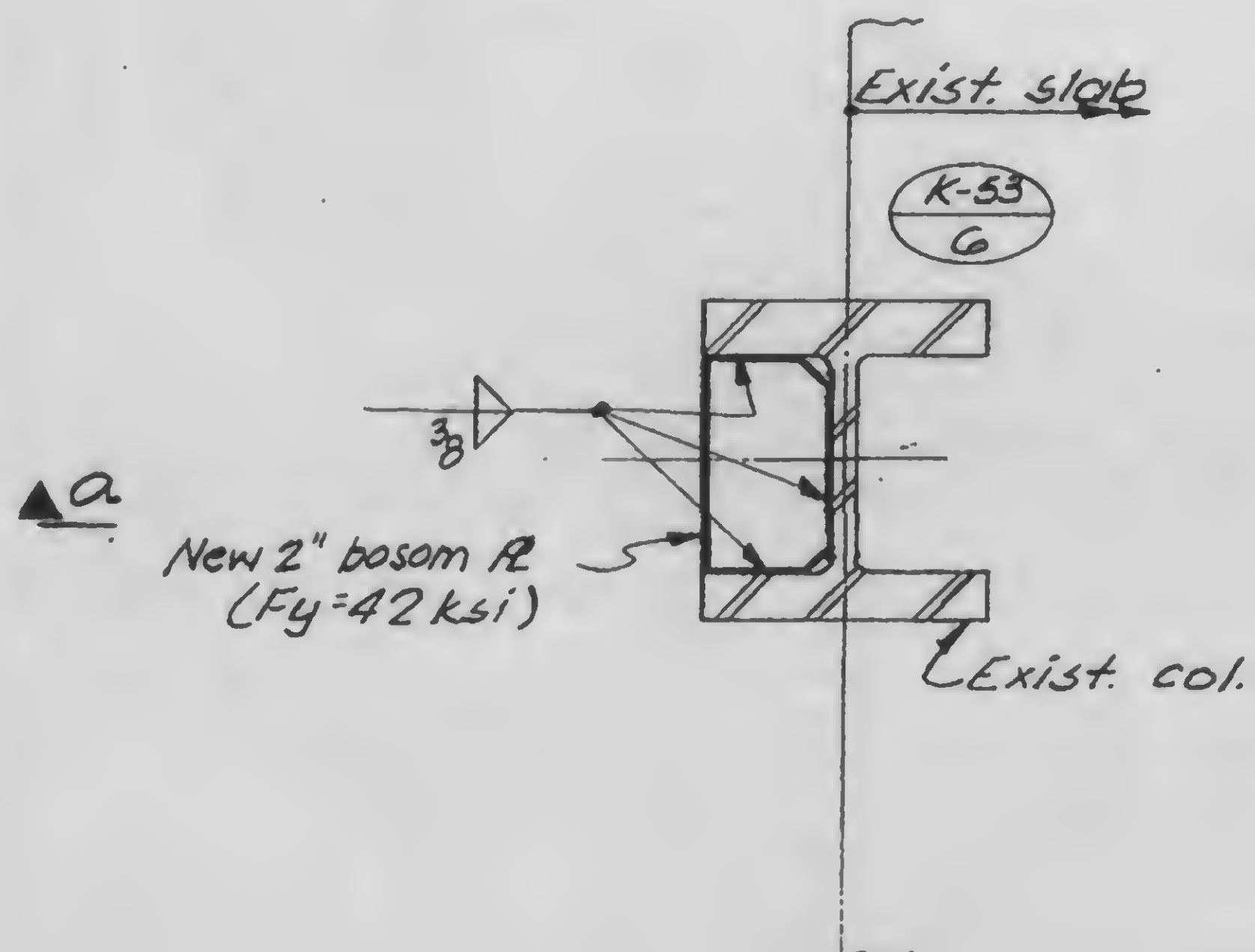
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PROJECT THE WORLD TRADE CENTER

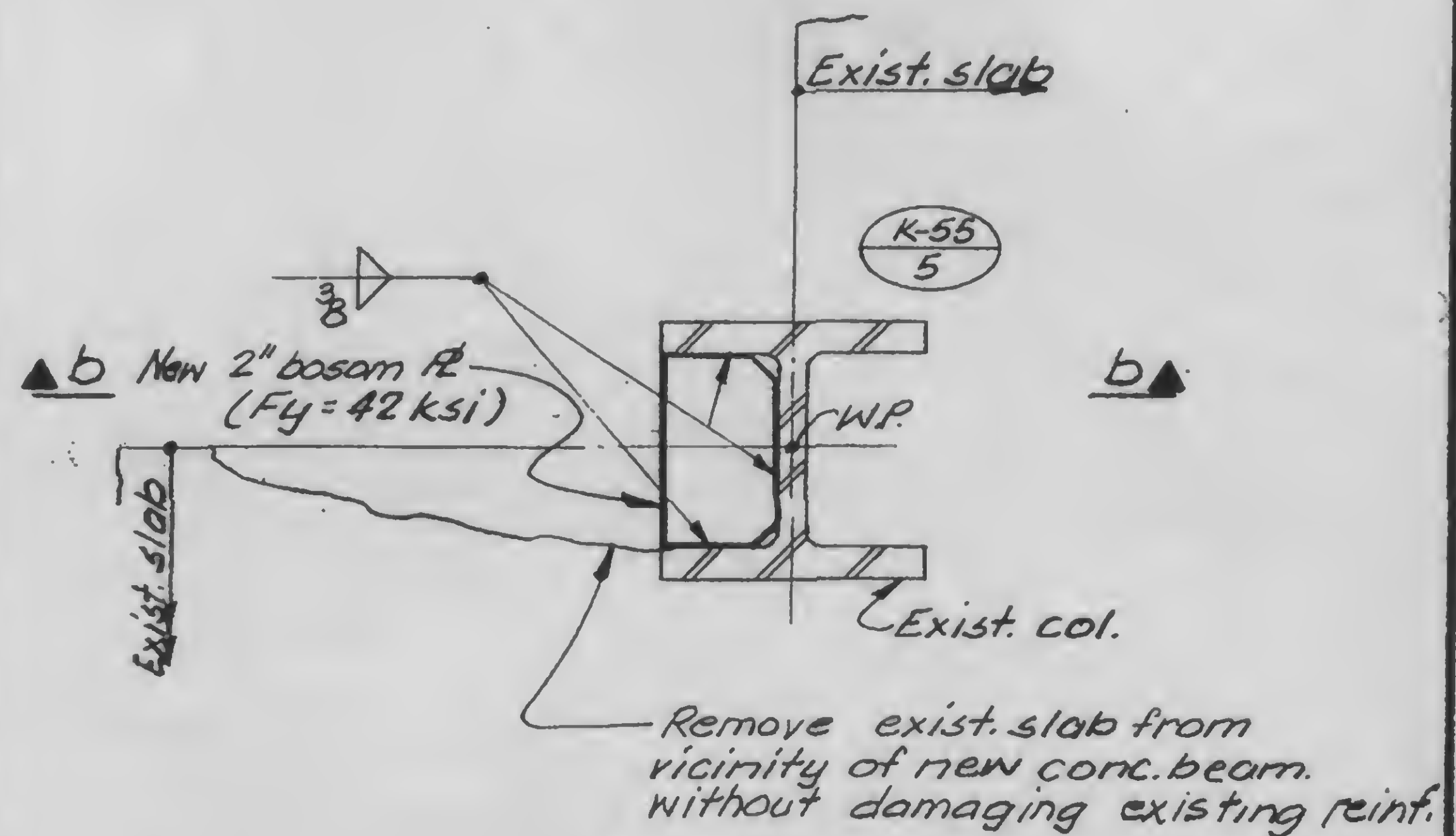
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DATE 1-12-73

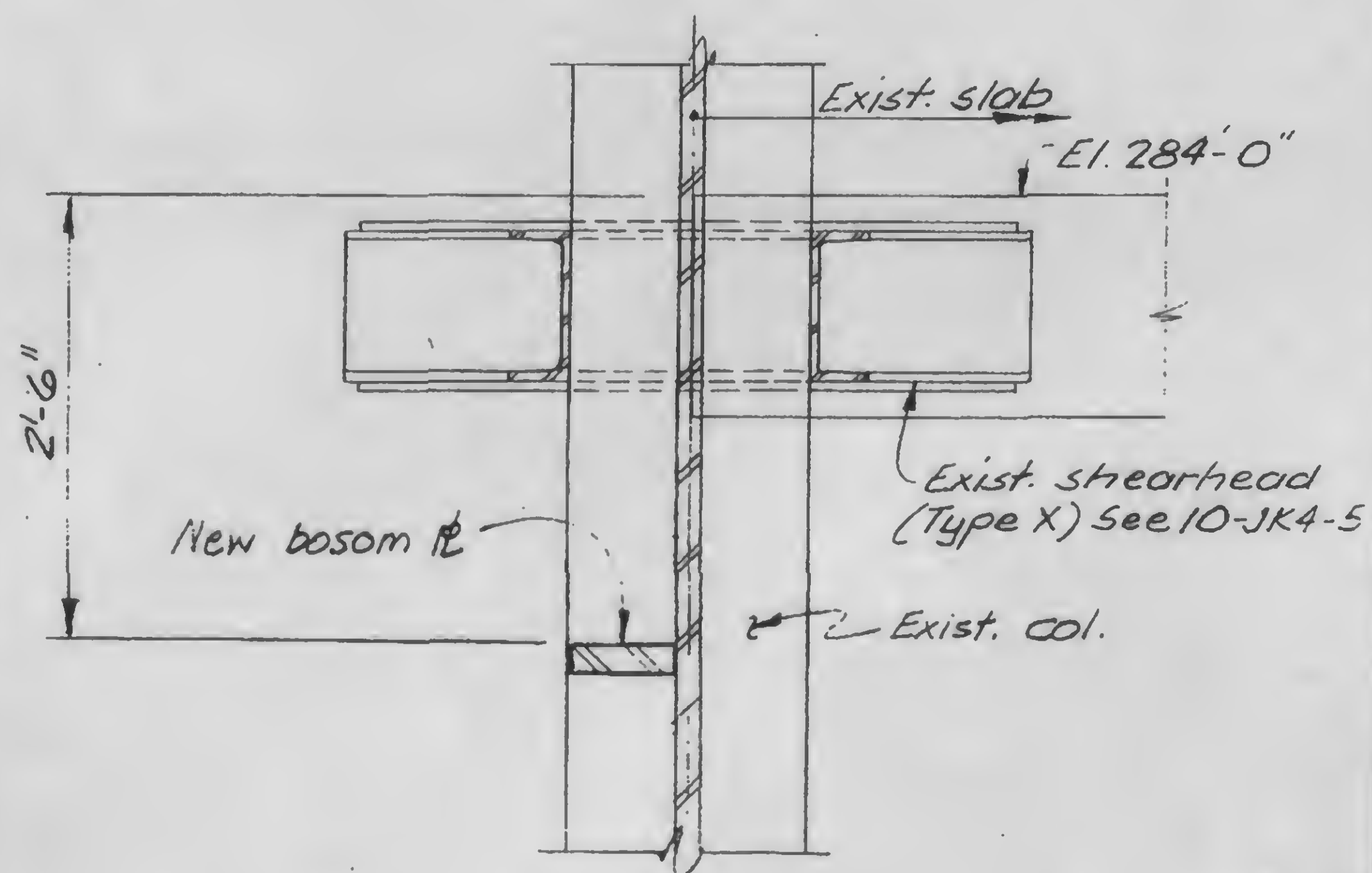
REVISIONS



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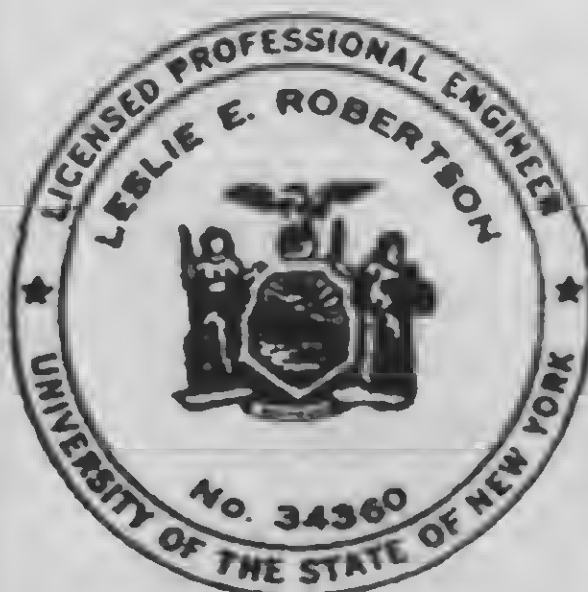
B



a

b

13-K13-2



DESIGNED

DS

DRAWN

TR

REVIEWED

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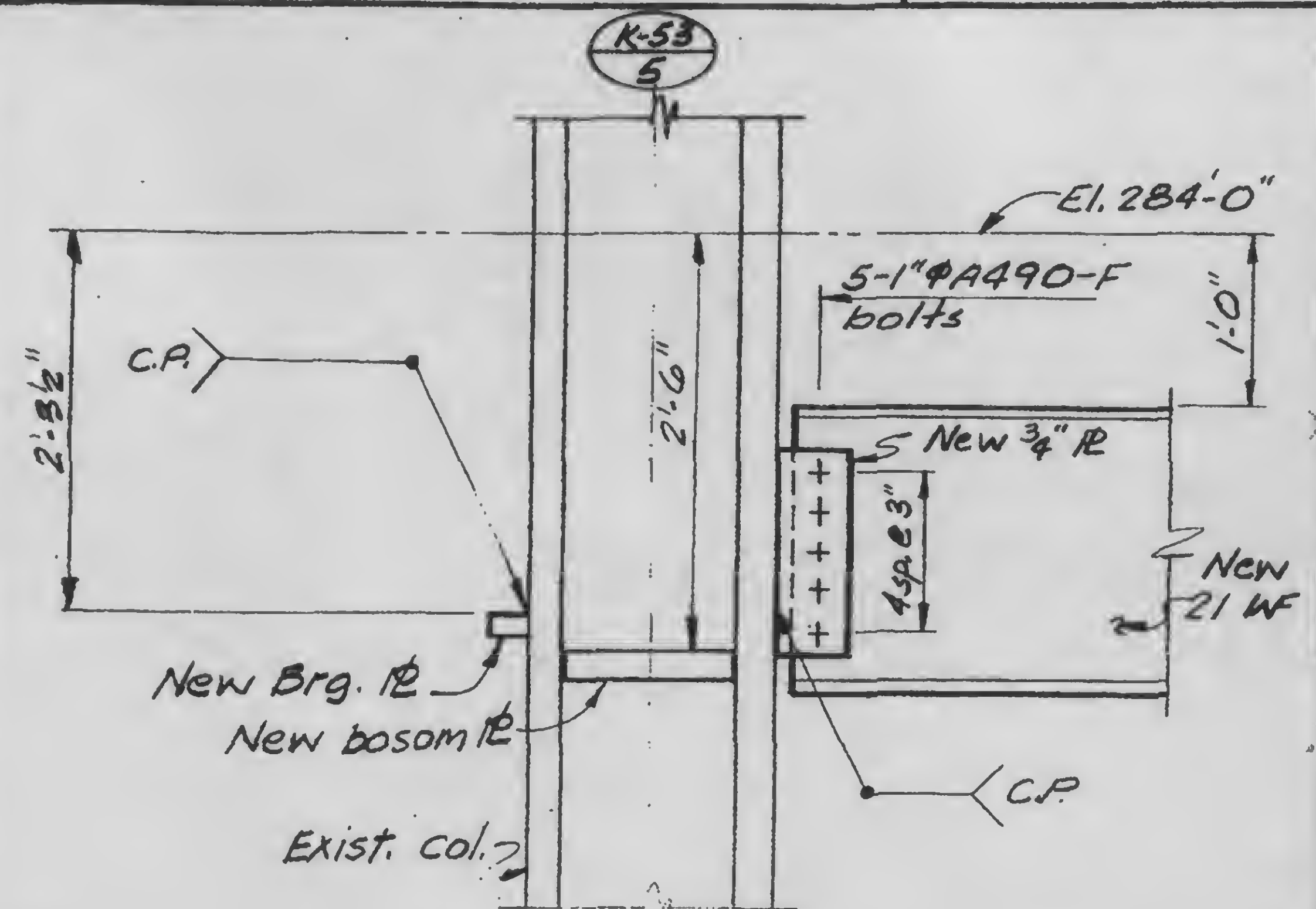
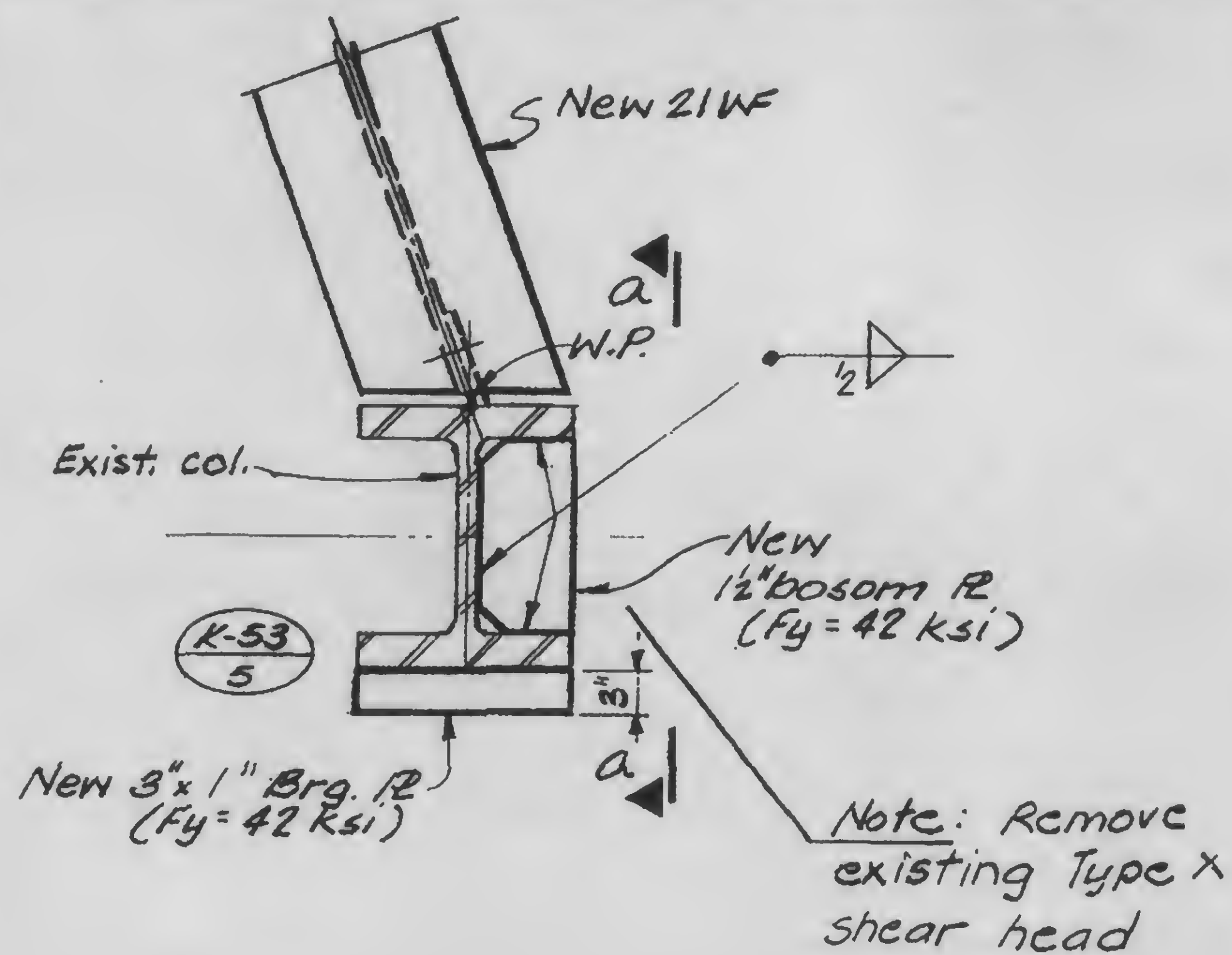
Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER

TITLE SECTIONS AT AUTO LIFT - EL. 284'-0"

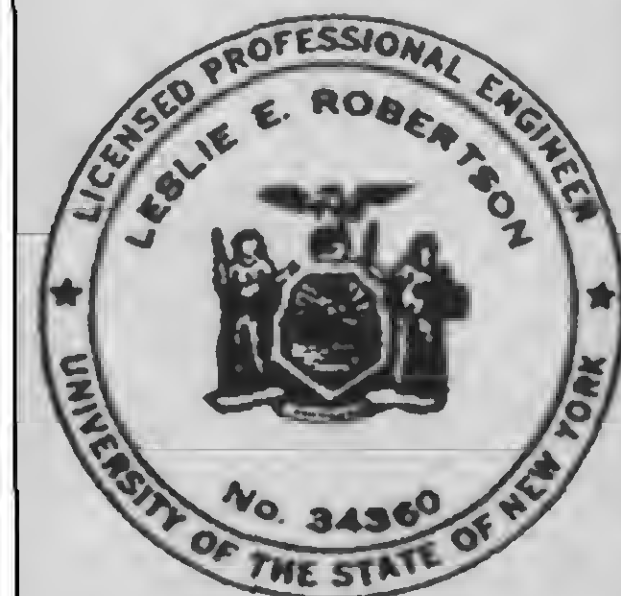
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REVISIONS



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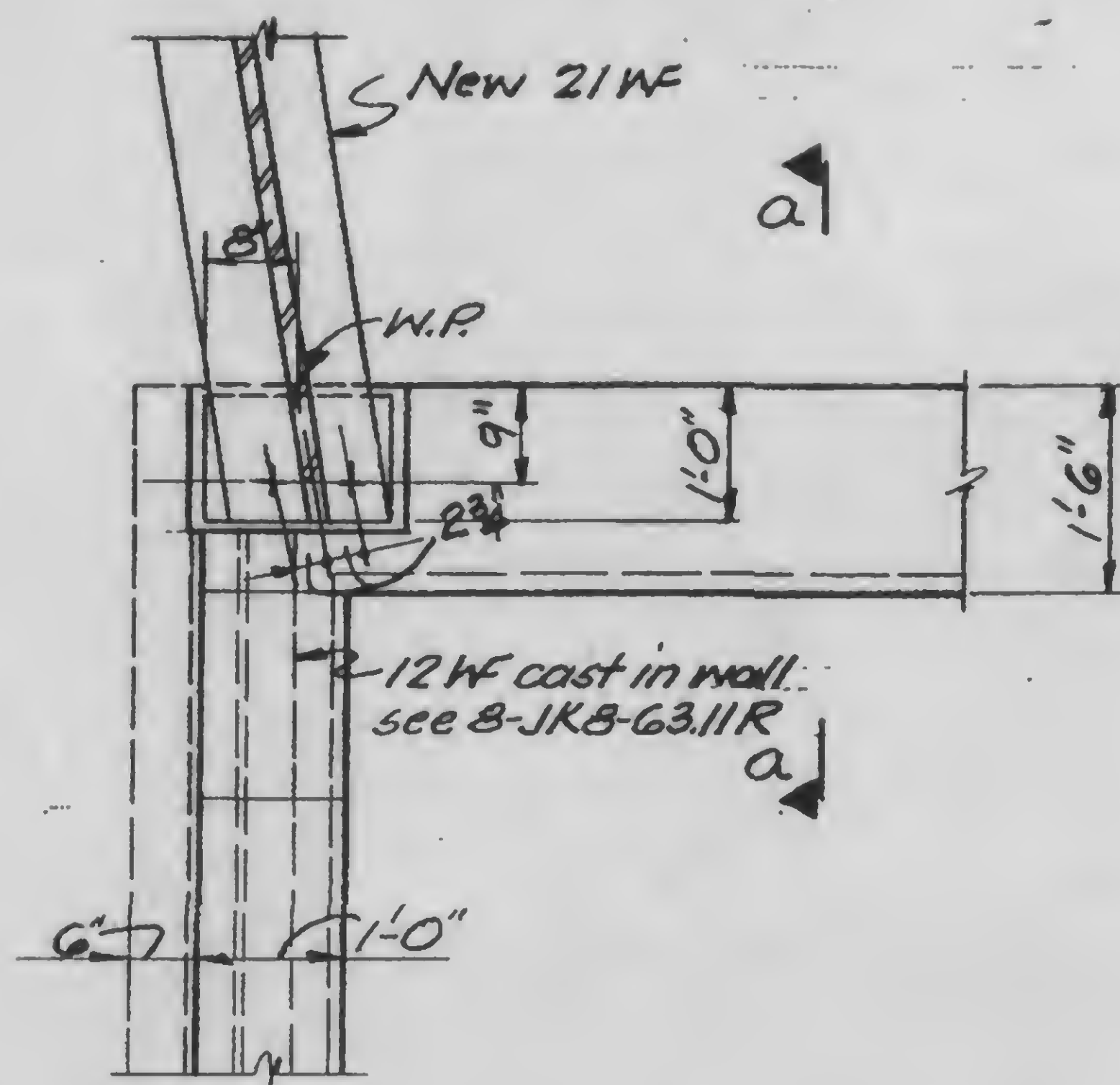
DESIGNED D.S.

DRAWN TR

REVIEWED

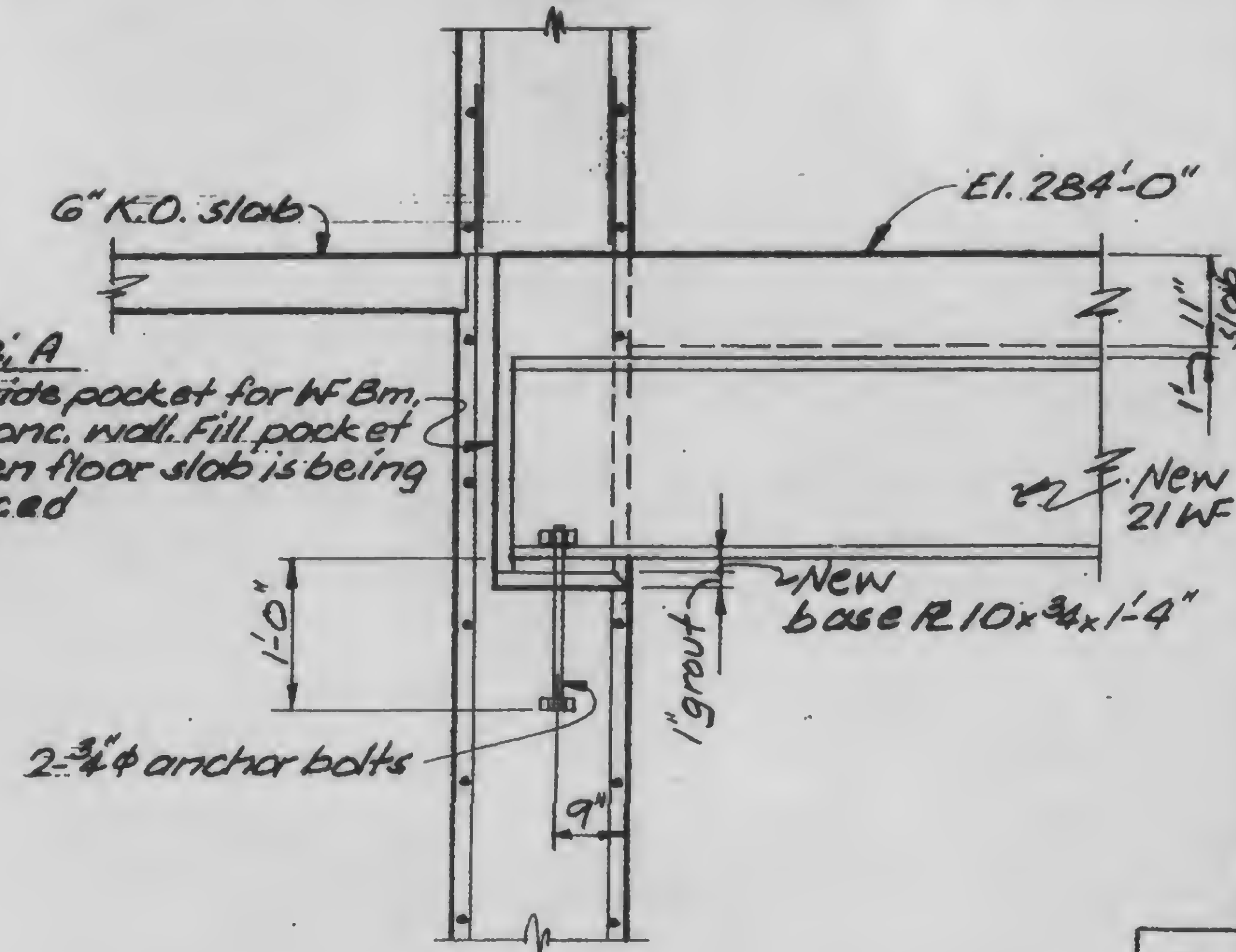
13-K13-3

REVISIONS



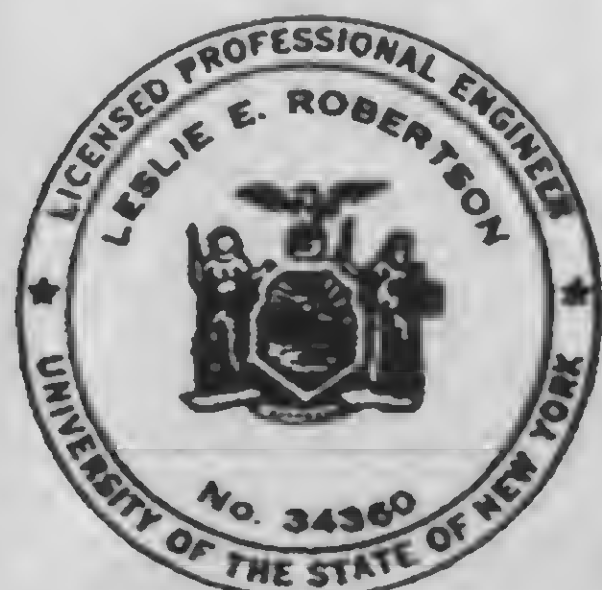
Note: A

Provide pocket for WF Bm. in conc. wall. Fill pocket when floor slab is being placed



A

a



SIGNED

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13-K13-4

REVISIONS 2-1-79 Printed 2-79 Seal 2/7/79	SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO. 13-K19
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The Professional Seal and signature affixed hereon is all inclusive for the full content of this document.

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CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO
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PROJECT WTC-1978 HOTEL - SUPPORT REV.

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BY
WAB

2

DATE
1-3-79

Codes

1. Building Code for the City of New York.
2. AISC "Specification for the Design, Fabrication, and Erection of Structural Steel for Buildings".
3. Structural Welding Code AWS D1.1-Rev. 2-77.
4. ACI 318-77 "American Concrete Institute Standard Building Code Requirements for Reinforced Concrete".

Specifications

See "World Trade Center Hotel - 05120-1-, Structural Steel 6/2/78" except as modified in these Notes and drawings.

Site

1. Dimensions shown in the Drawings are correct to the best of the knowledge of the Port Authority of New York, World Trade Center Planning and Construction hereafter referred to as the Engineer. However, the Contractor shall verify all dimensions by field measurements prior to installing any material. For material fabricated to fit within restricted dimensions, field dimensions shall be verified prior to fabrication and shall be shown in the shop detail drawings.
2. Shop Drawings shall be submitted to the Engineer prior to fabrication of any material.

Structural Steel

1. All steel shall be ASTM A 36 or another weldable steel included in paragraph 1.4.1.1 of the AISC Specifications and selected to provide the yield point required in the drawings.
2. All bolted connections shall be made with bolts as noted in the drawings.
3. Reinforcing is to be provided where field cuts have reduced the shear or moment capacity below the capacity before field cuts were made.
4. Electrodes, flux and shielding gas shall conform to AWS A5.1-69, AWS A5.17-69 or AWS A5.20-69 as applicable and shall provide physical properties after welding equivalent to or better than E7018 low-hydrogen electrodes. Drying or redrying of low hydrogen electrodes shall be performed at a temperature between 700 and 800 degrees Fahrenheit for not less than one hour.
5. All welds shall be subject to inspection by the Engineer to the extent deemed necessary by the Engineer. Conformance to AWS D1.1 of all full penetration welds (CP) shall be verified by UT. Partial penetration welds shall be UT where shown in the drawings and as deemed necessary by the Engineer.

Reinforced Concrete

1. Concrete shall be $f'c = 4,000$ psi made with normal weight aggregate.
2. Concrete which is to be adjacent to existing concrete shall have mixes designed and proportioned to produce minimum practicable shrinkage.
3. Where concrete is to be cast against existing concrete, the existing concrete shall be cleaned and completely coated with an approved epoxy bonding agent prior to casting new concrete.
4. All reinforcing steel shall be deformed bars conforming to ASTM A 615, Grade 60 unless otherwise noted in the Drawings.

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DRAWING NO.
13-K19
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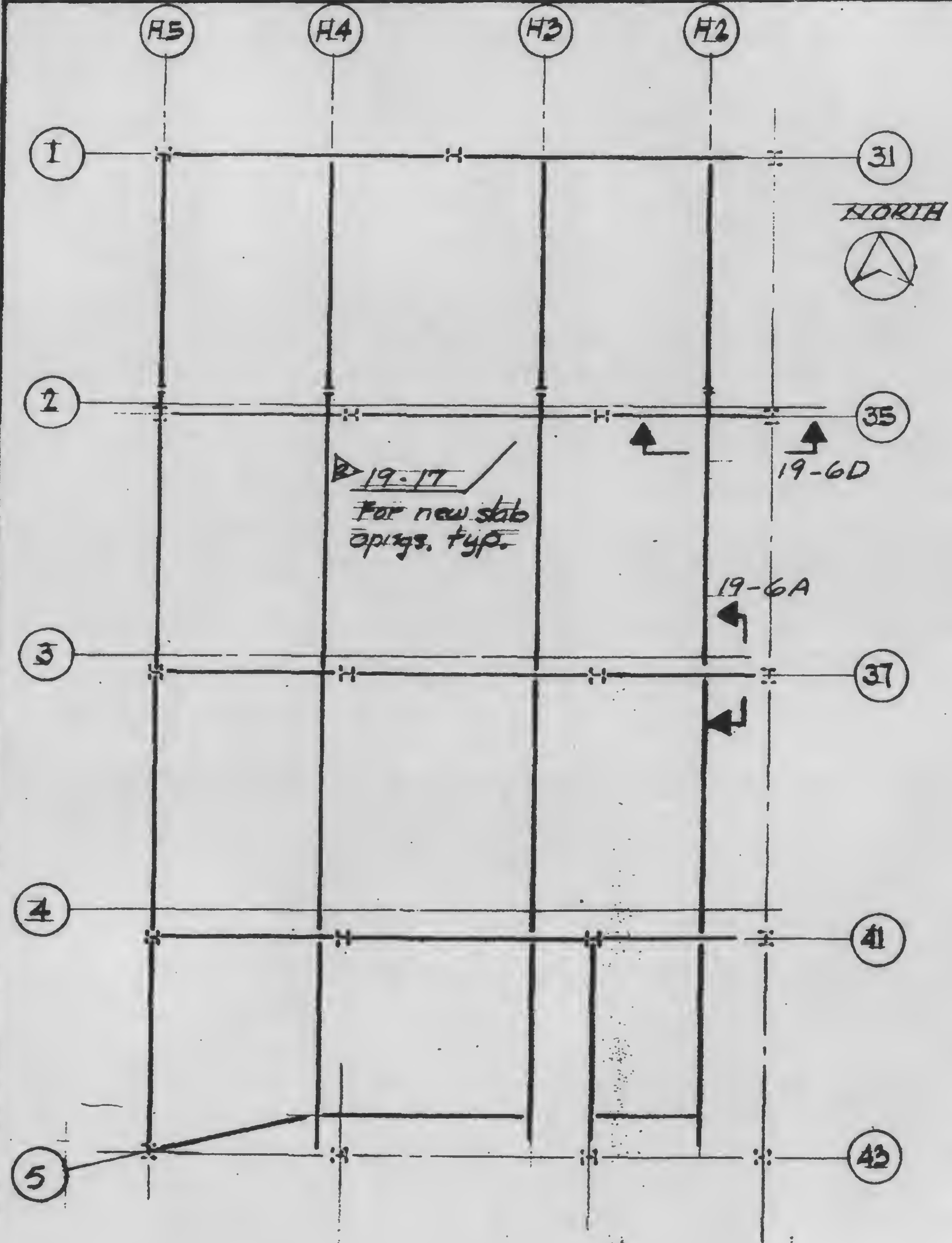
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PROJECT NO.
701-283

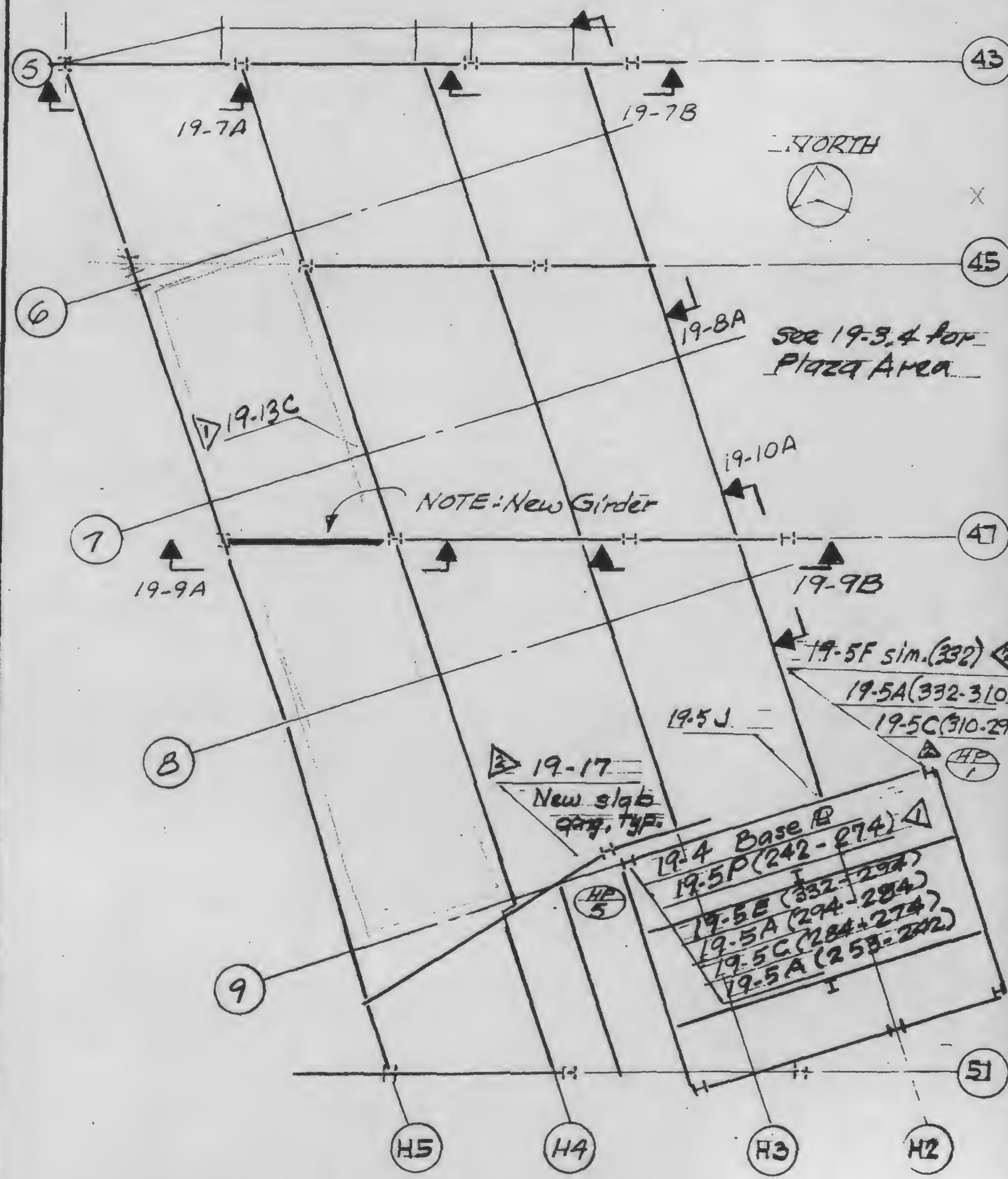
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DATE
1-3-79

KEY PLAN ZONE K-1



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	KEY PLAN ZONE K-3			DATE 1-3-79



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13-K19
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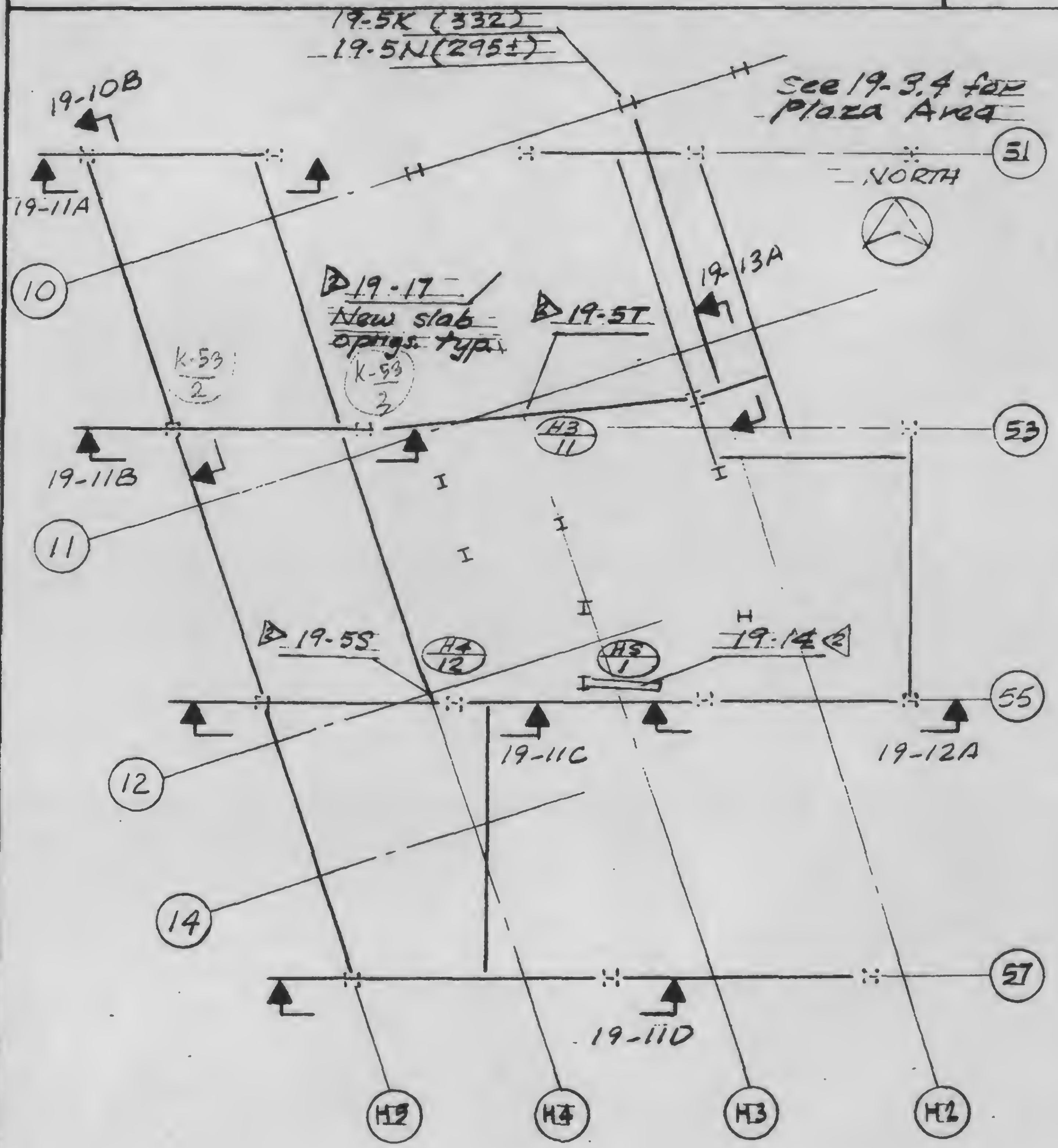
PROJECT
WTC-1978 HOTEL-SUPPORT REV.

PROJECT NO
701-283

BY
CWB

DATE
7-3-79

KEY PLAN ZONE K-5



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CONSULTING STRUCTURAL AND CIVIL ENGINEERS

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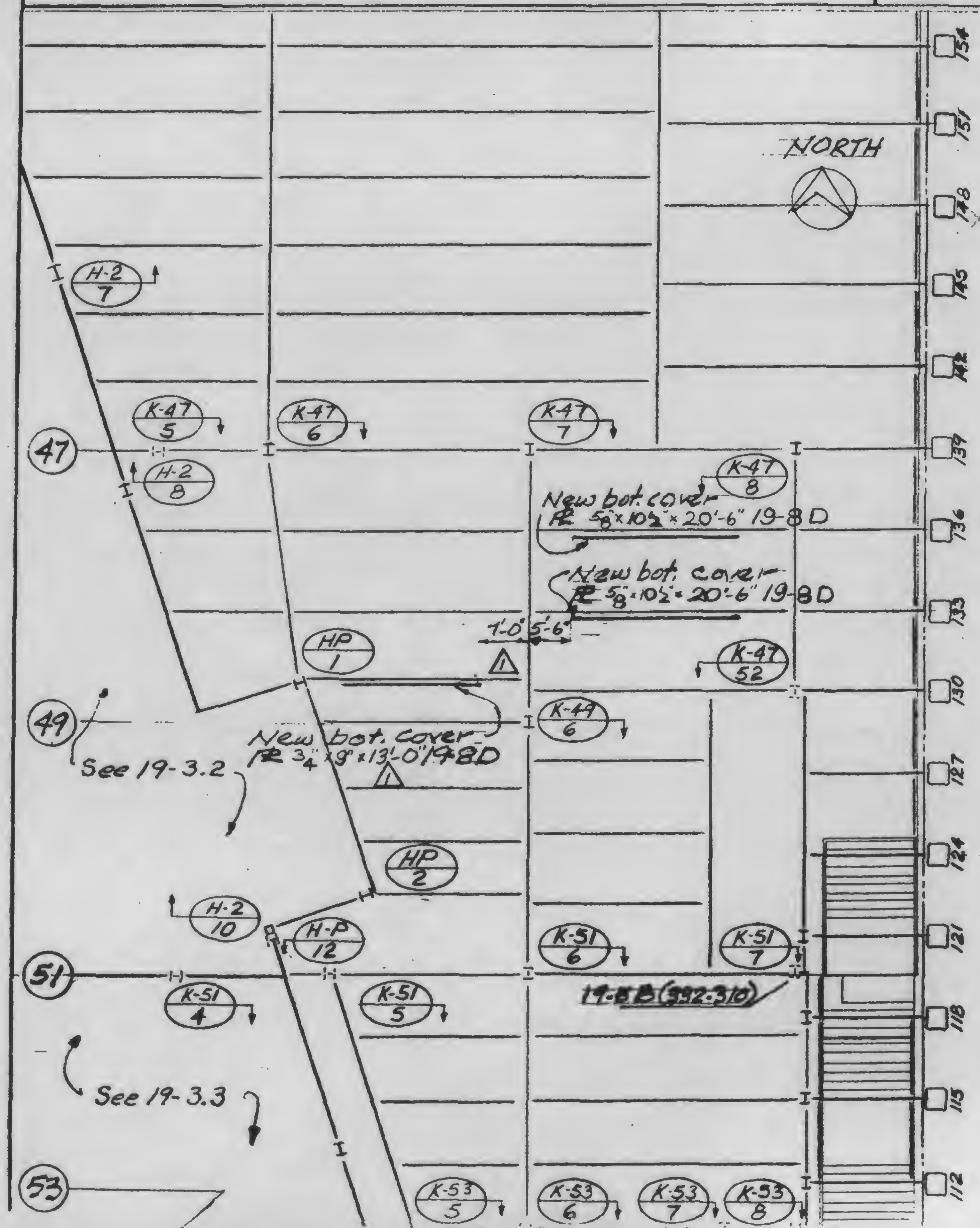
PROJECT **WTC-1978 HOTEL SUPPORT REV.**

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DATE
1-3-79

KEY PLAN PLAZA AREA



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2-1-79

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DRAWING NO.

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PROJECT WTC-1978 HOTEL-SUPPORT REV.

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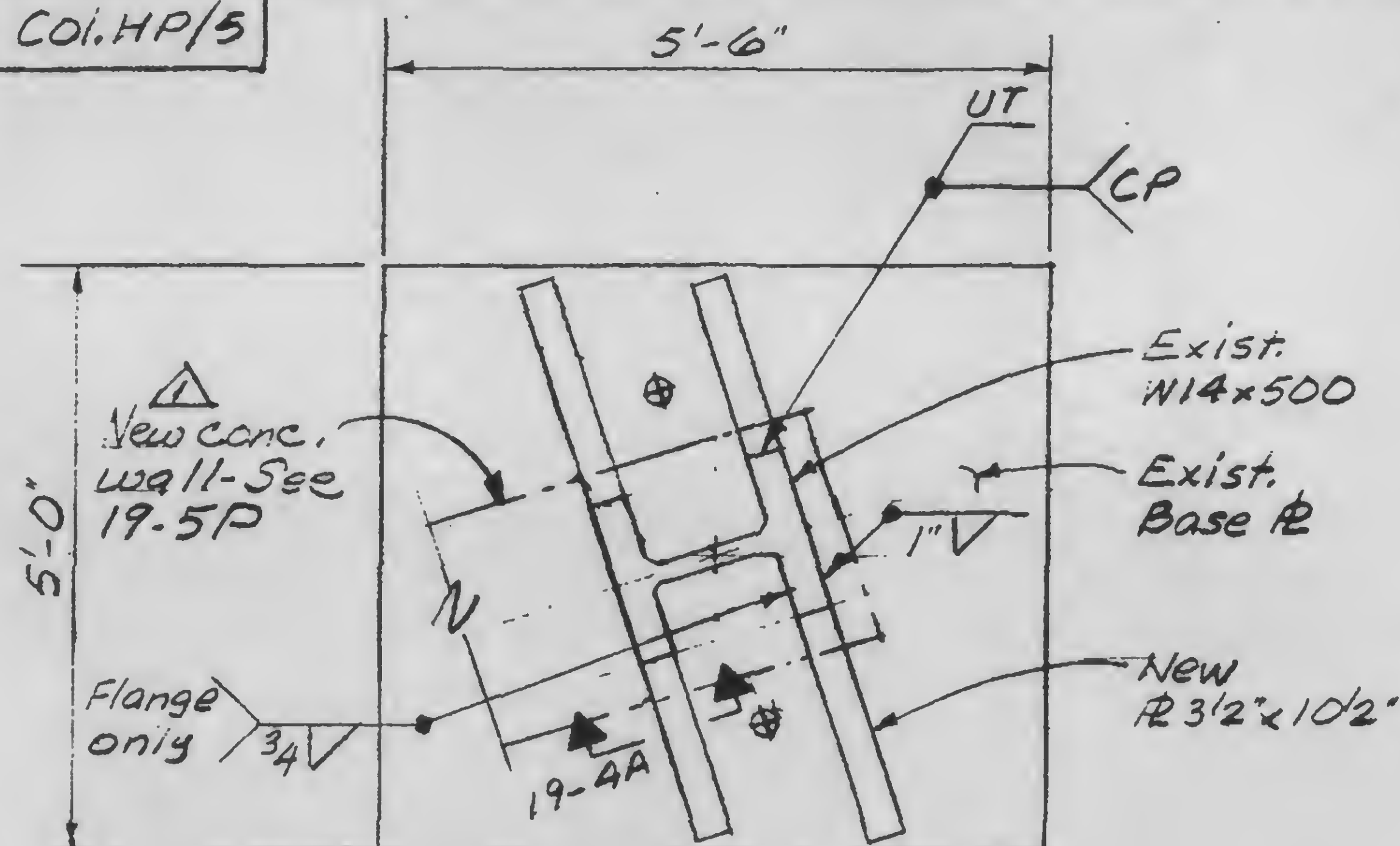
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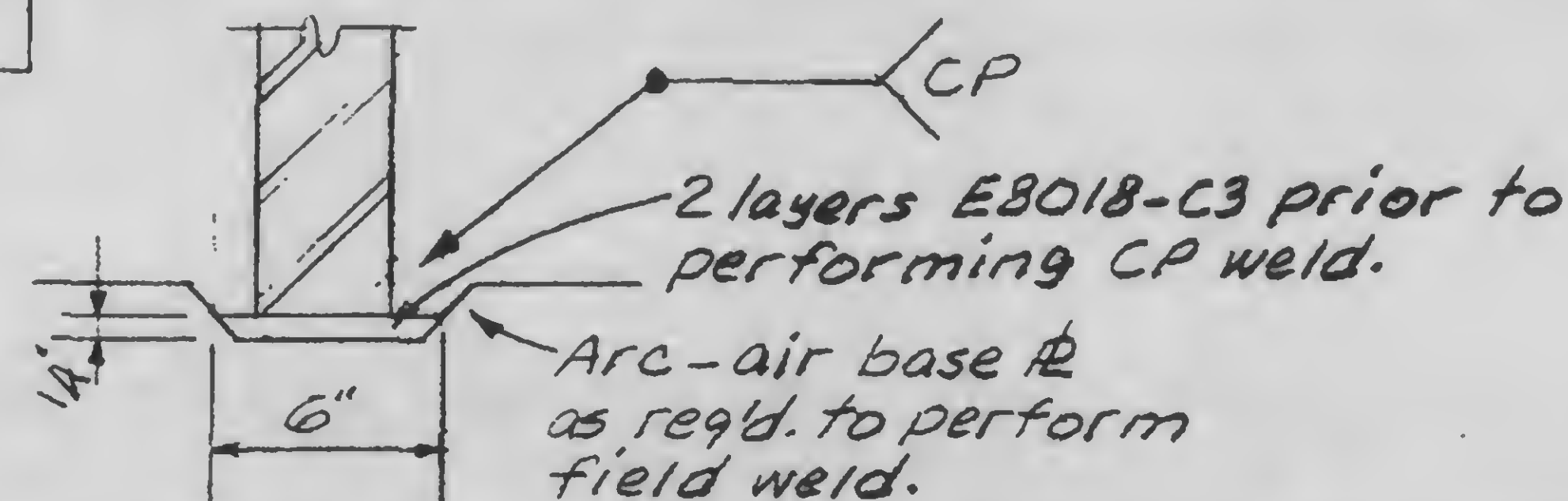
BASE Φ REINFORCING

DATE
1-3-79

Plan Col. HP/5



A



Note: For stiffener to base plate, welding procedure shall include the following:

1. UT Base Φ 4 locations 100% before welding.
2. Preheat (soak) 250°F minimum preheat.
3. E7018 manual or E70T-1 semiautomatic welding.
4. Cover heated areas with asbestos blankets and slow cool.
5. UT welds after cooling.

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PROJECT NTC-1978 HOTEL-SUPPORT REV.

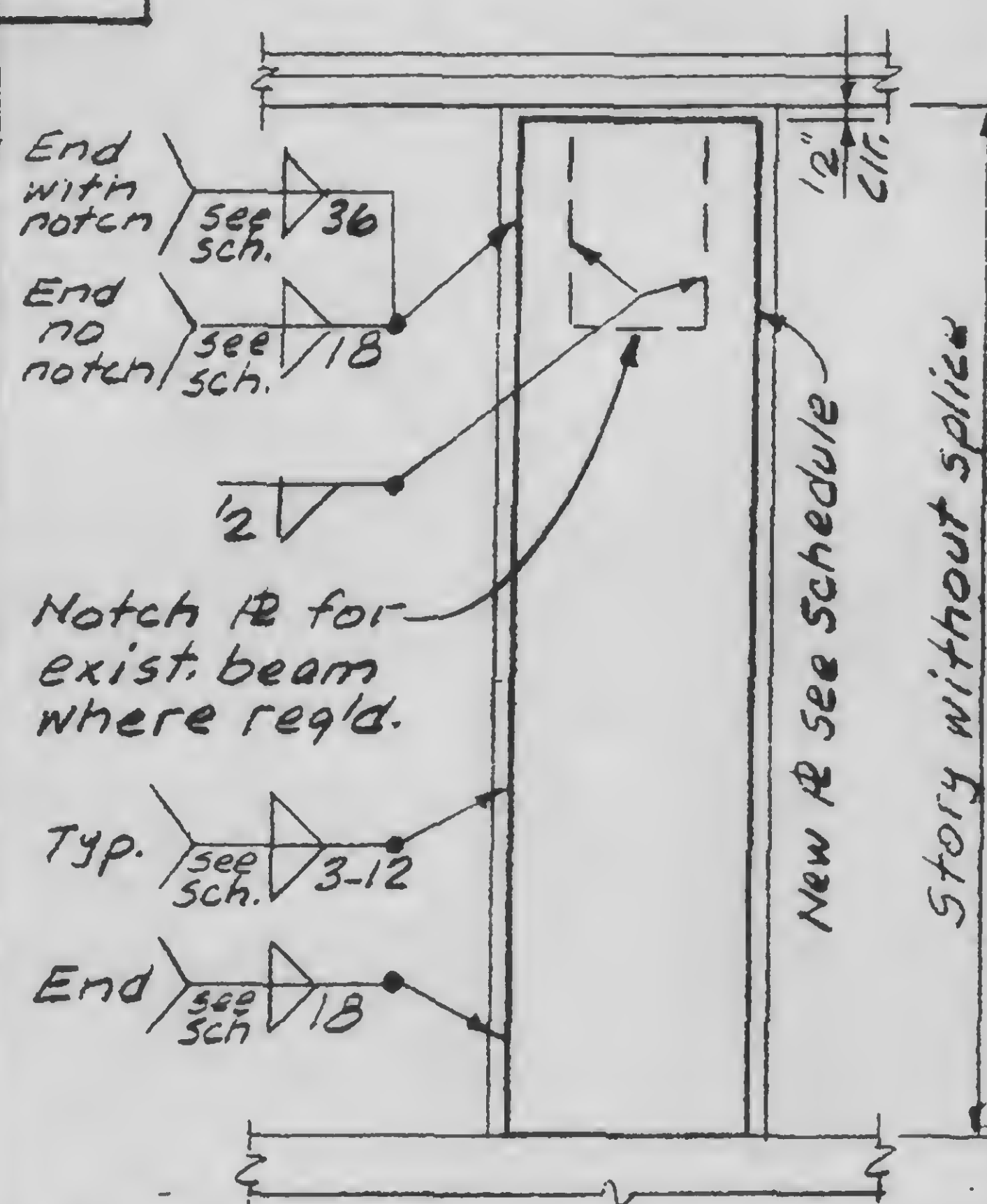
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701.283

BY WAB

DATE
1-3-79

COLUMN REINFORCING

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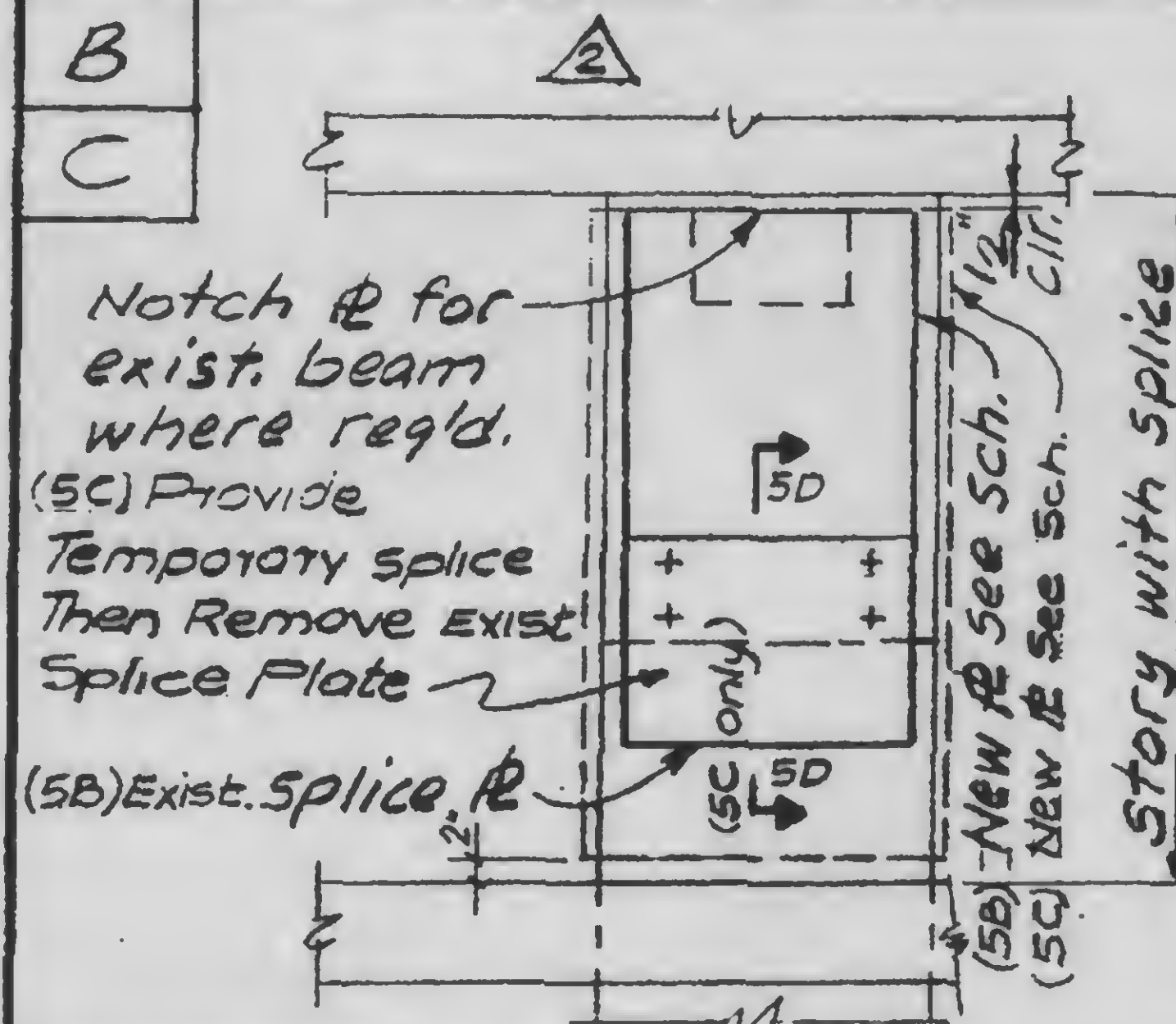


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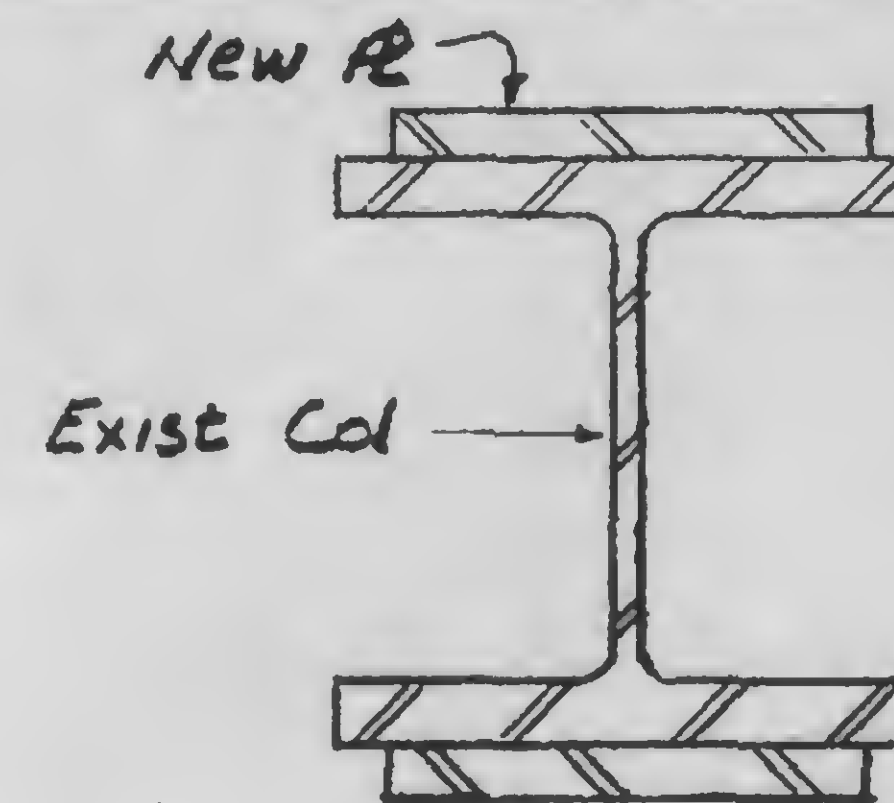
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294 to 284	#1 x 18 36 19-5A		
284 to 274	#1 x 18 36 19-5C		
274 to 264			
264 to 253			
253 to 242	#1 x 18 36 19-5A		

B

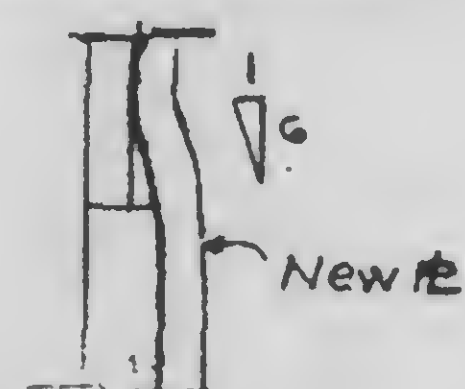
C



TYPICAL COLUMN SECTION



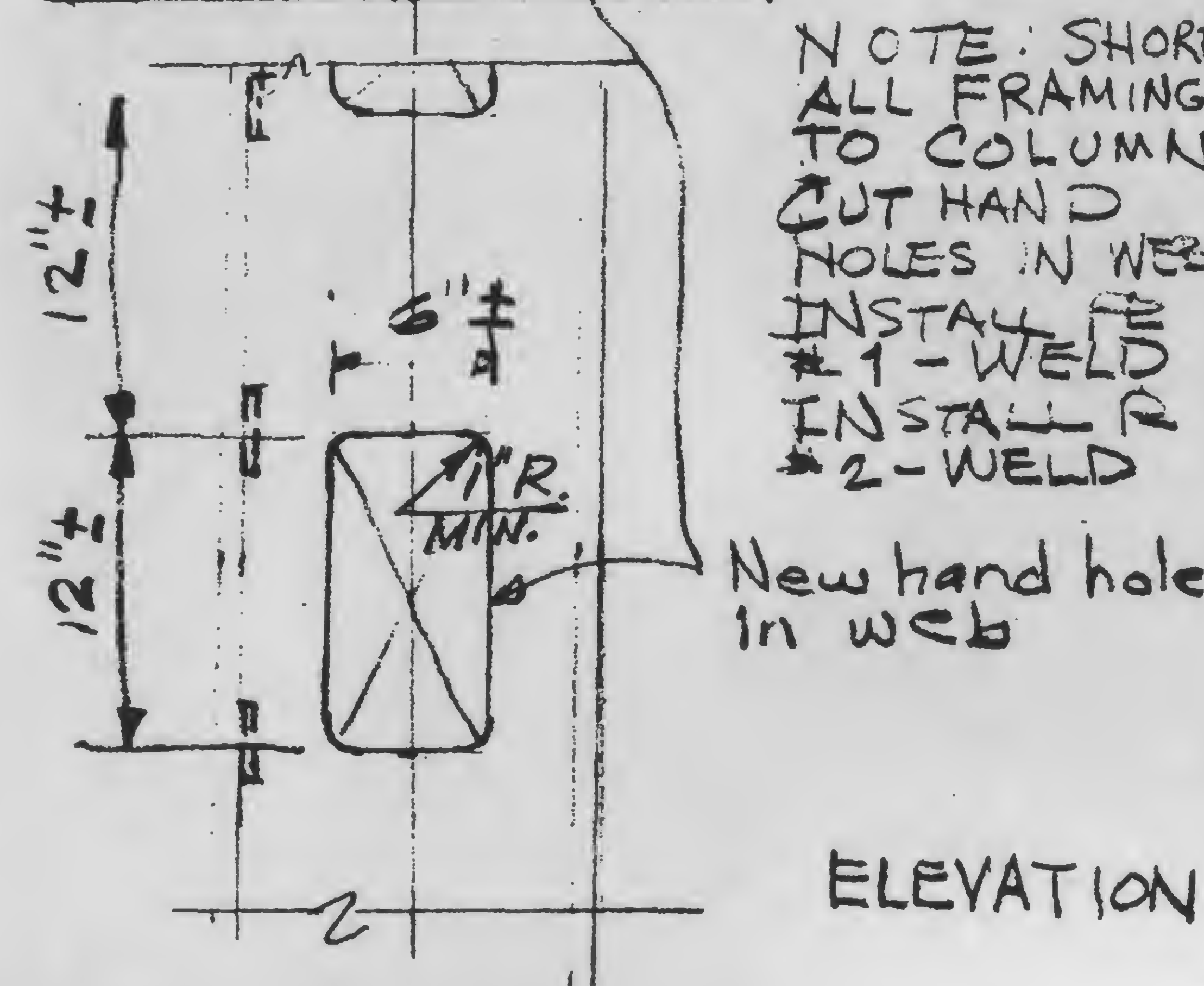
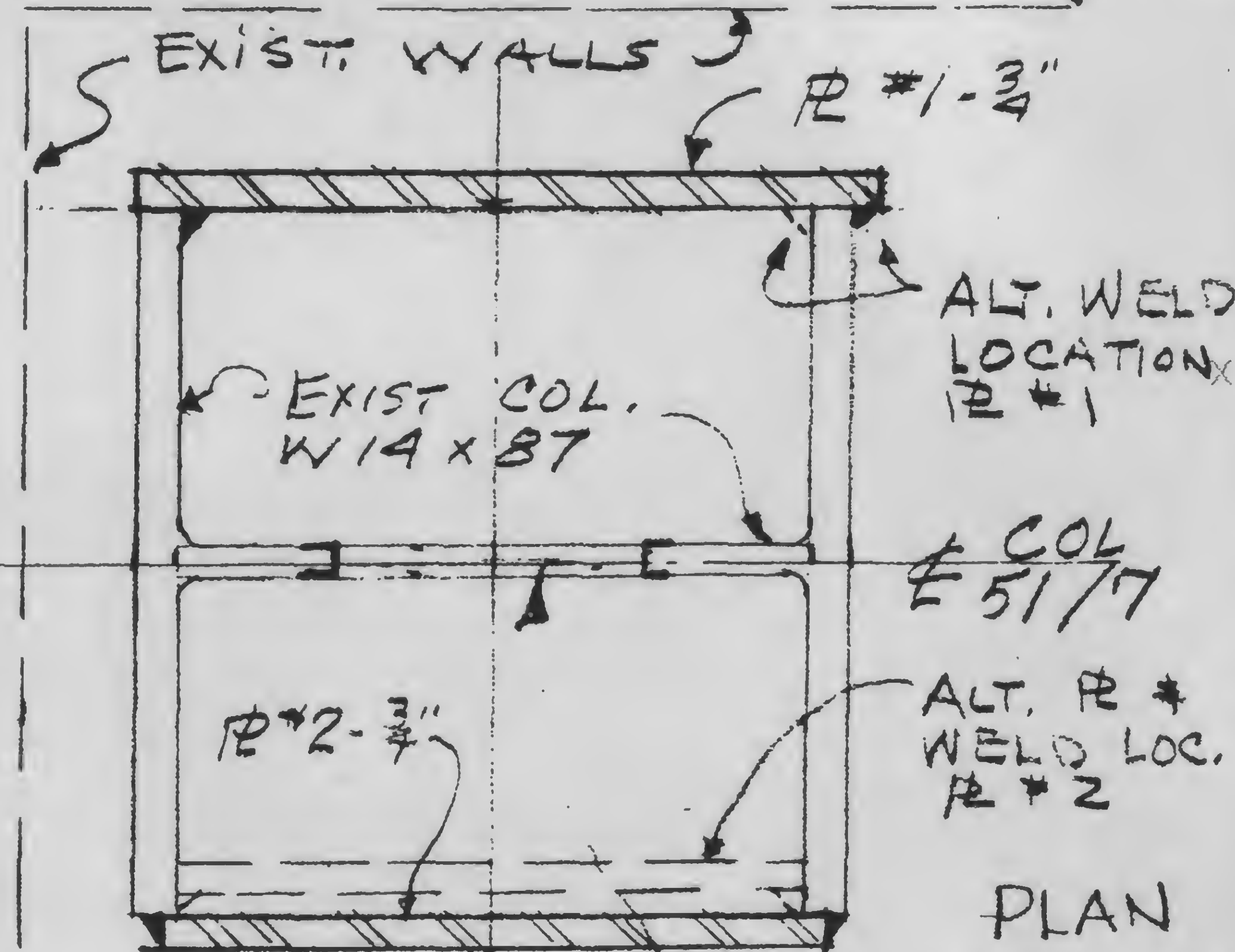
D



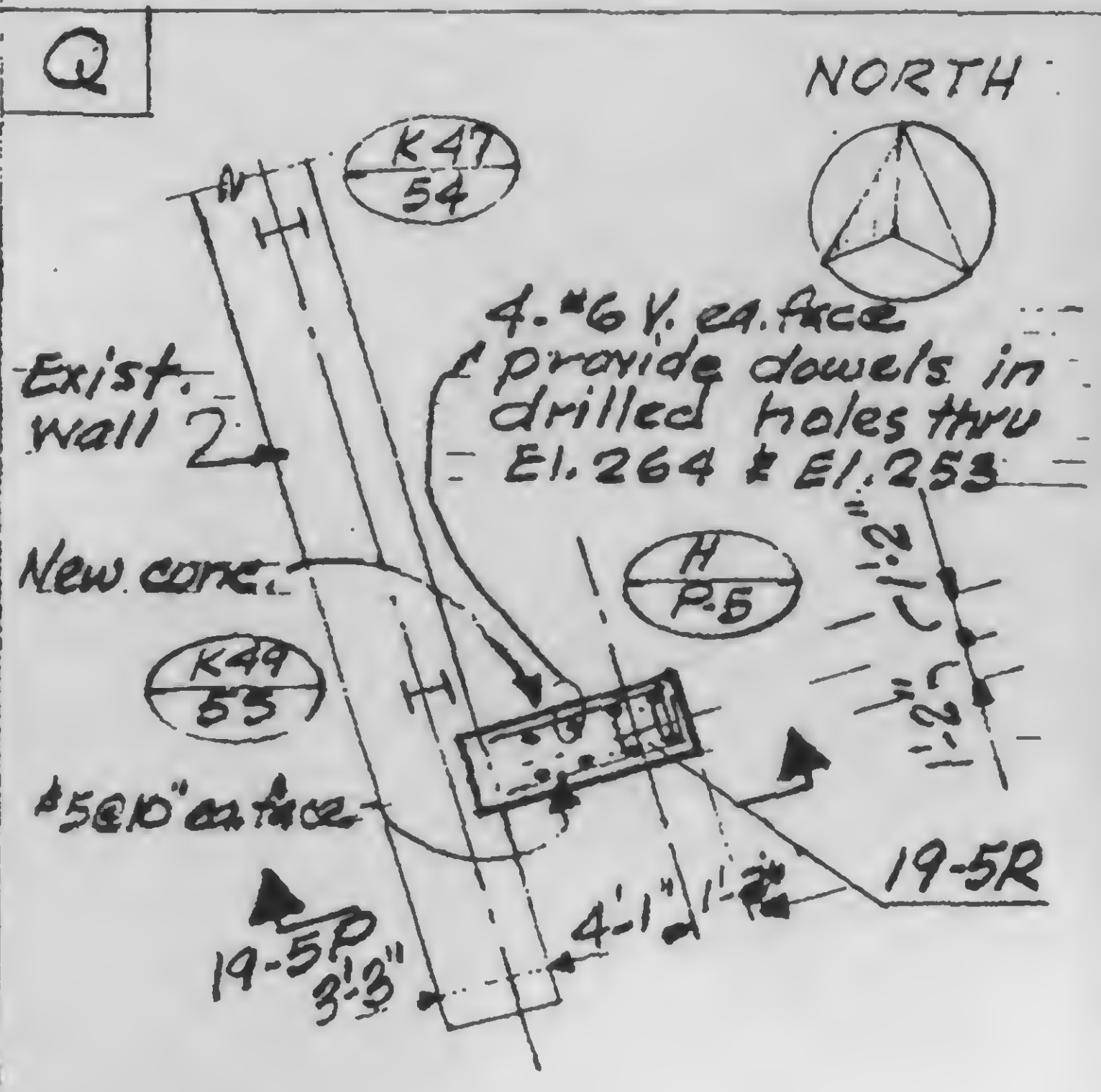
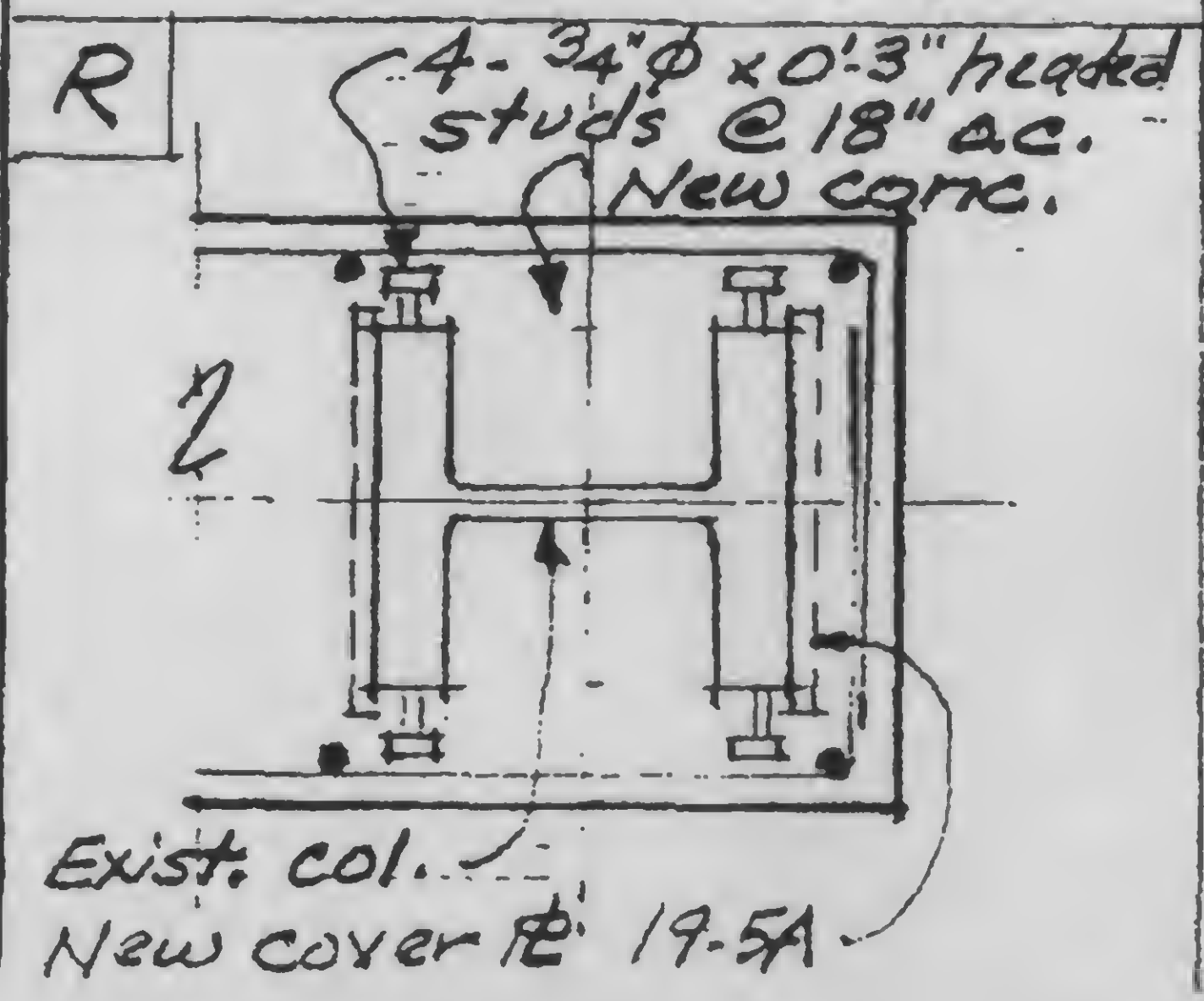
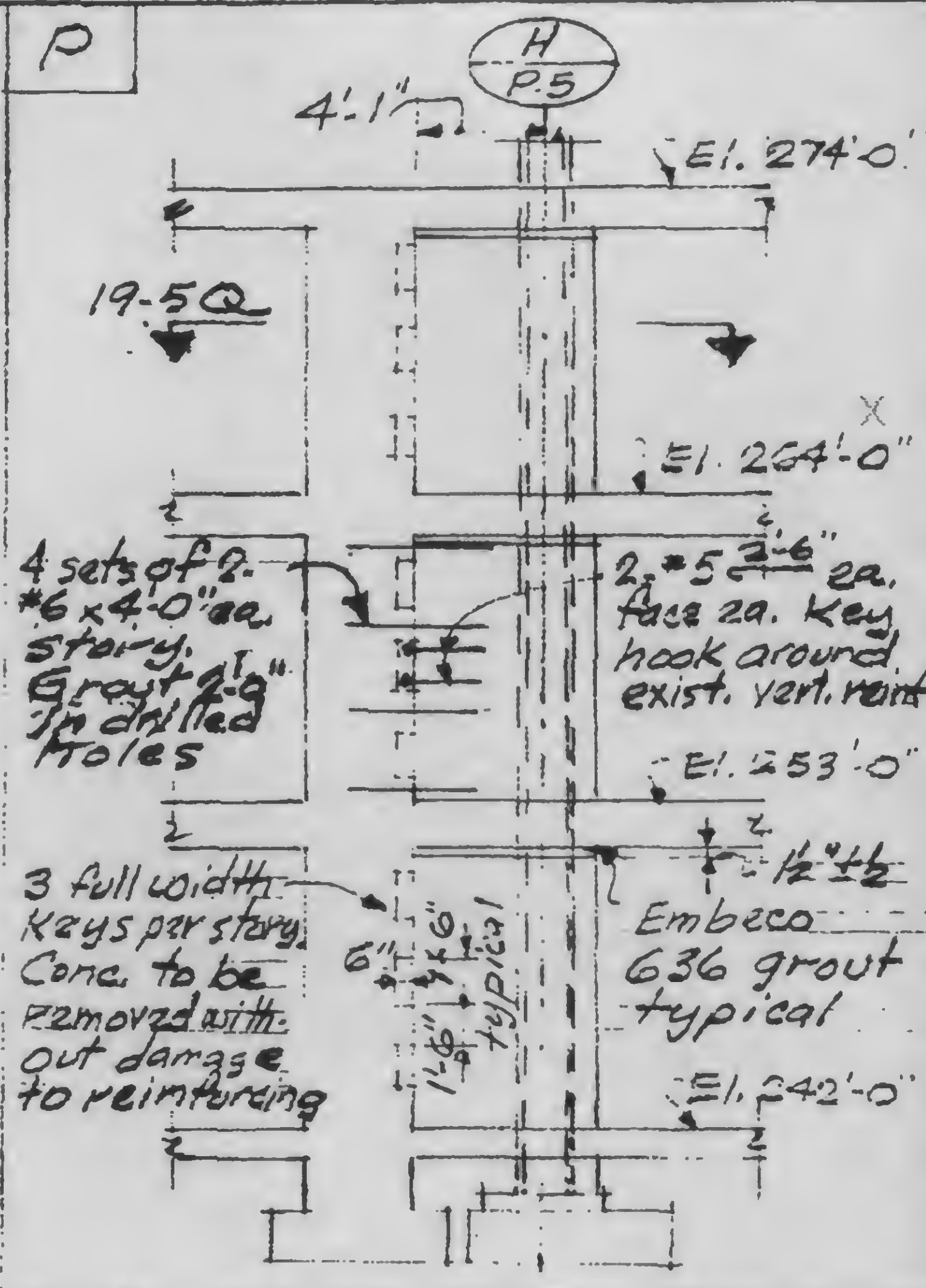
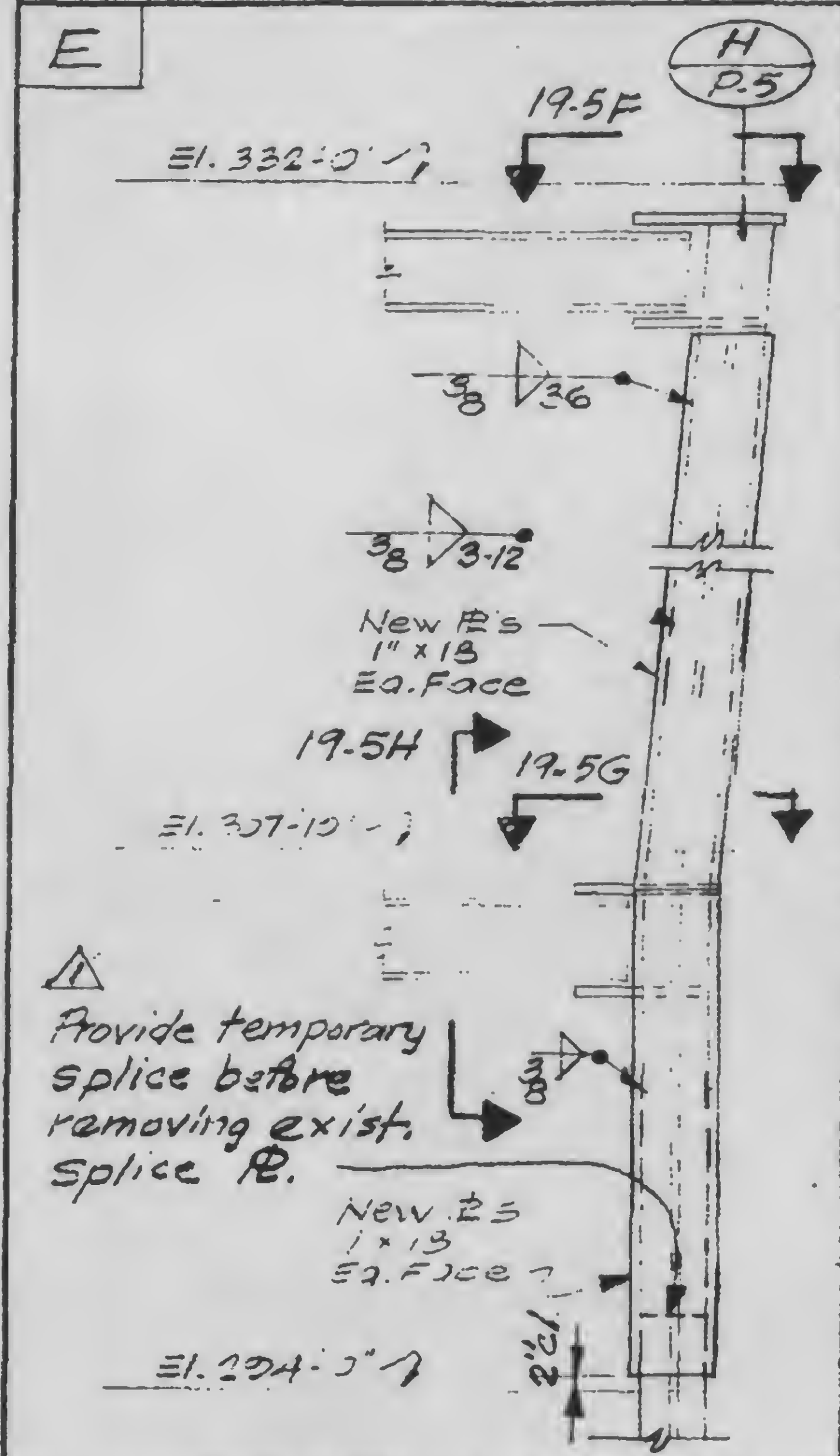
Notes:

1. All new cover plates to be $F_y = 36$ except 5/8 $F_y = 50$ Ksi
2. Field measurement is required to establish the length of all new cover plates.

See SCH. 13-K19-5.1 for welding



REVISIONS
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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K-1

PROJECT WTC-1973 HOTEL-SUPPORT REV.

PROJECT NO.
701.233

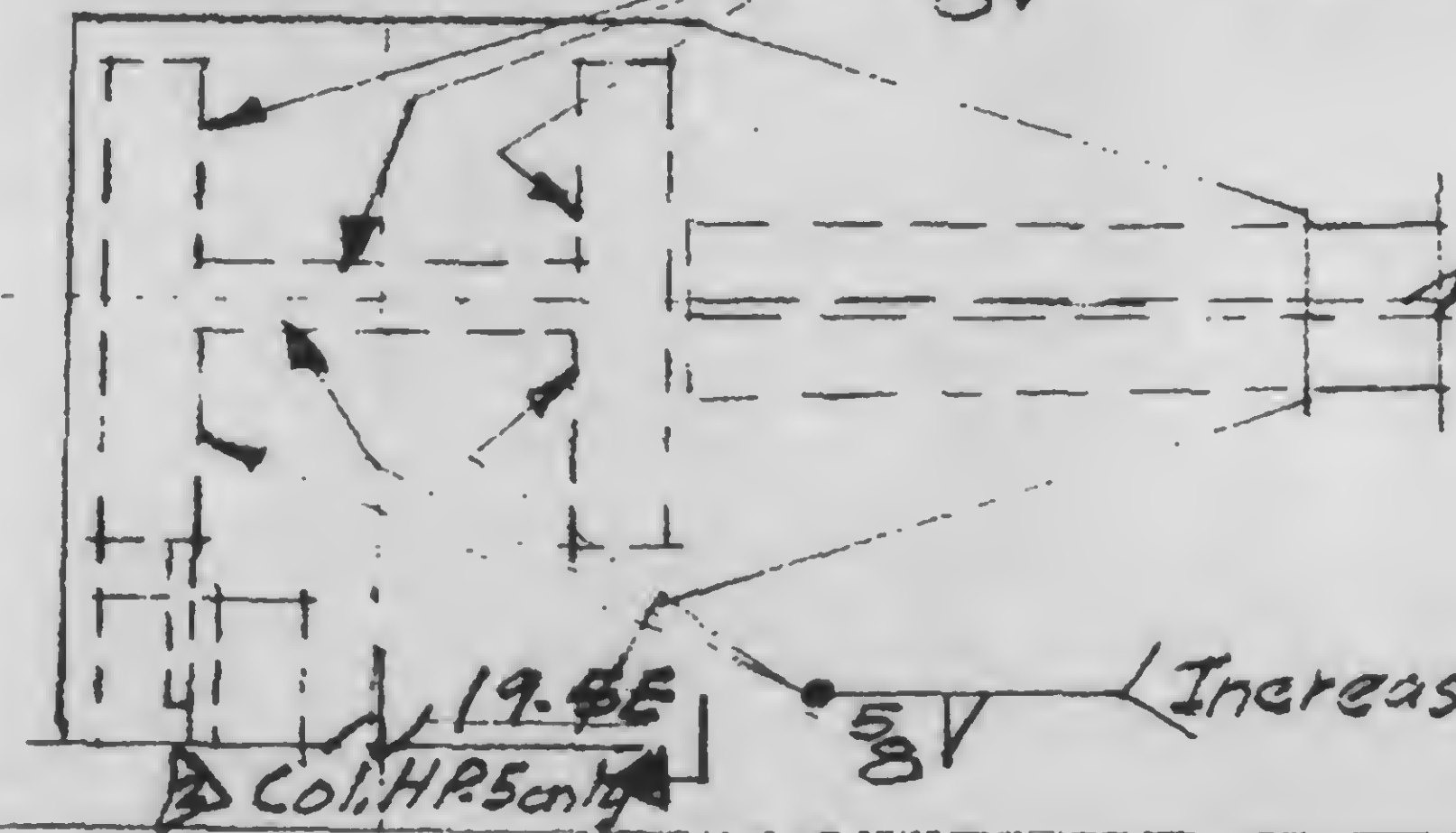
BY WAB

5.3

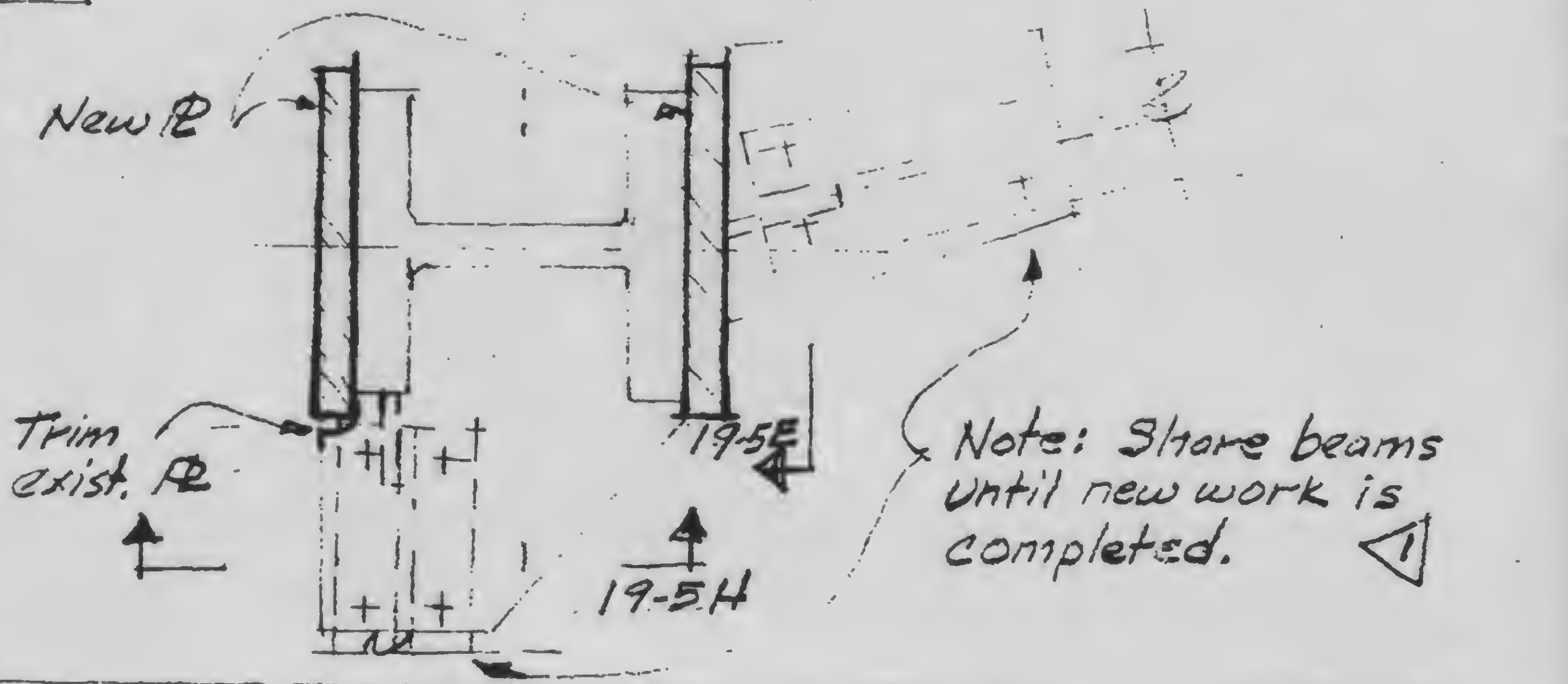
COLUMN REINFORCING

DATE
1-3-79

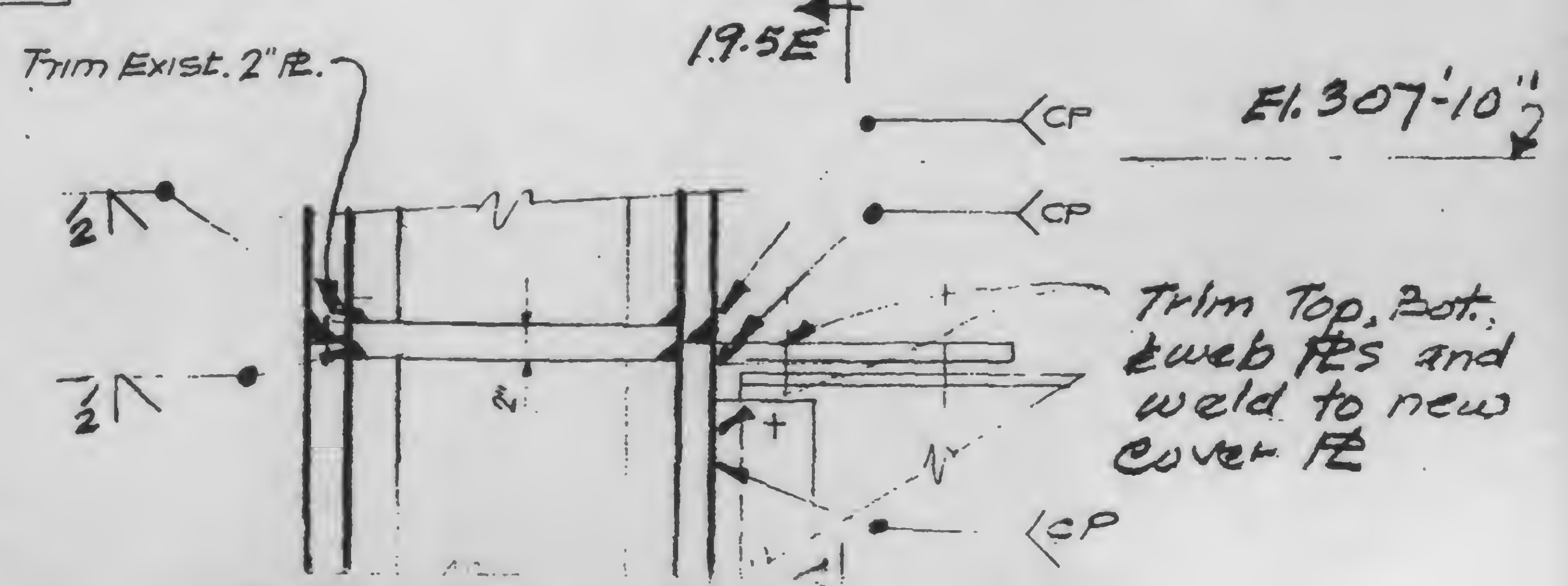
F 58V Increase exist. web



G 58V Increase exist. web



H 19.5E



REVISIONS
 12-1-77
 Printed
 12-1-77

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
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DRAWING NO
 13-K.3
 5.4

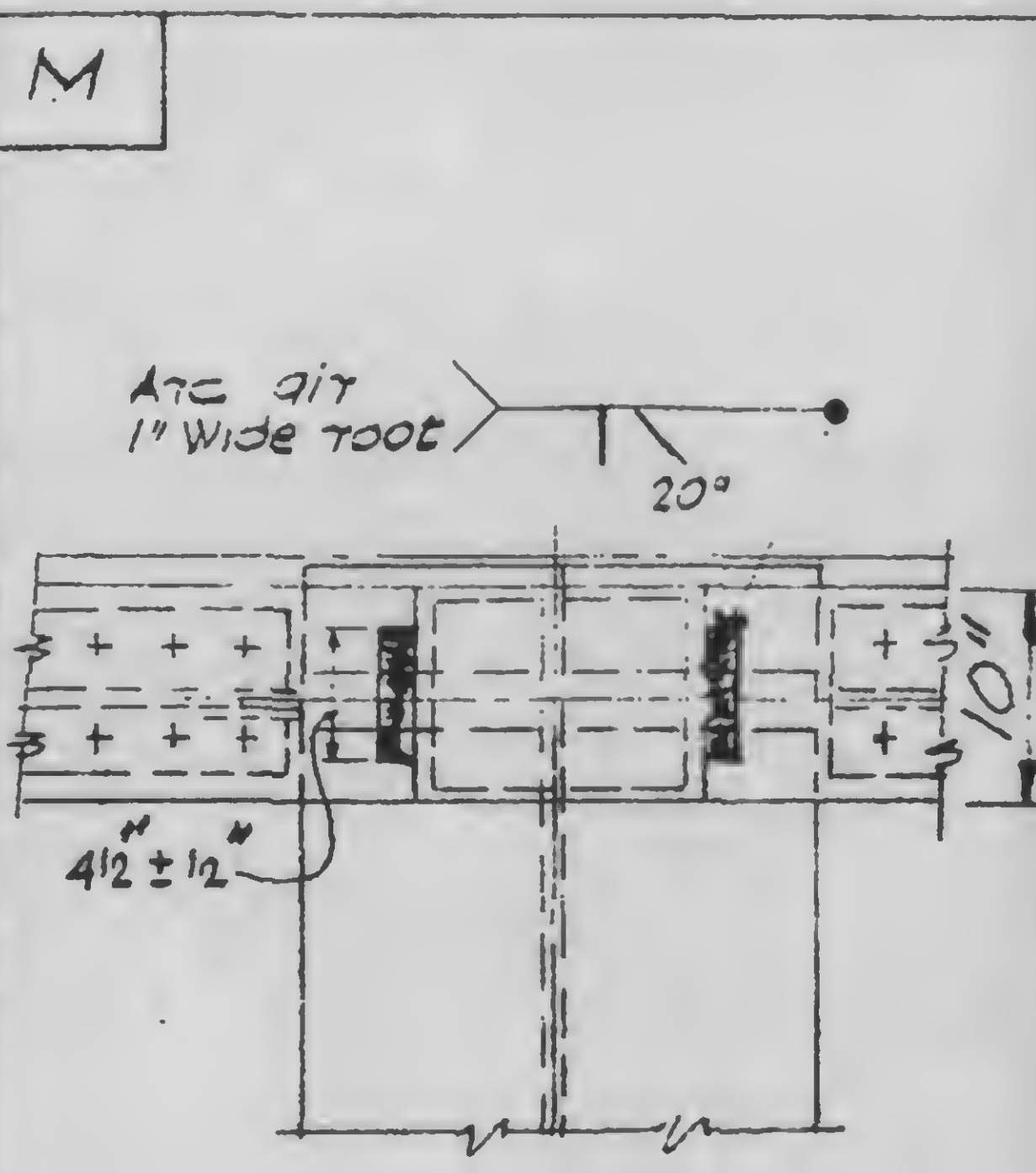
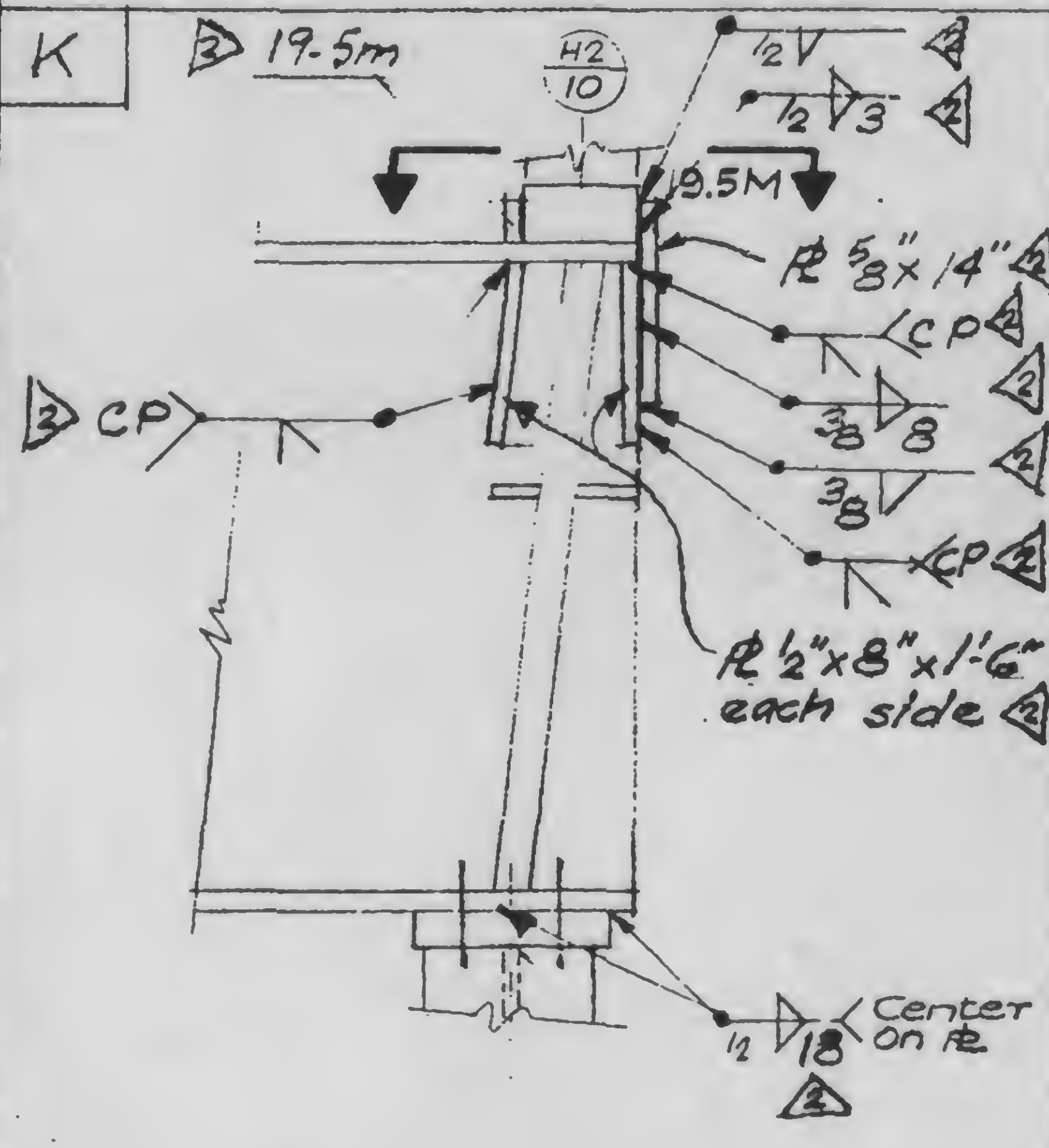
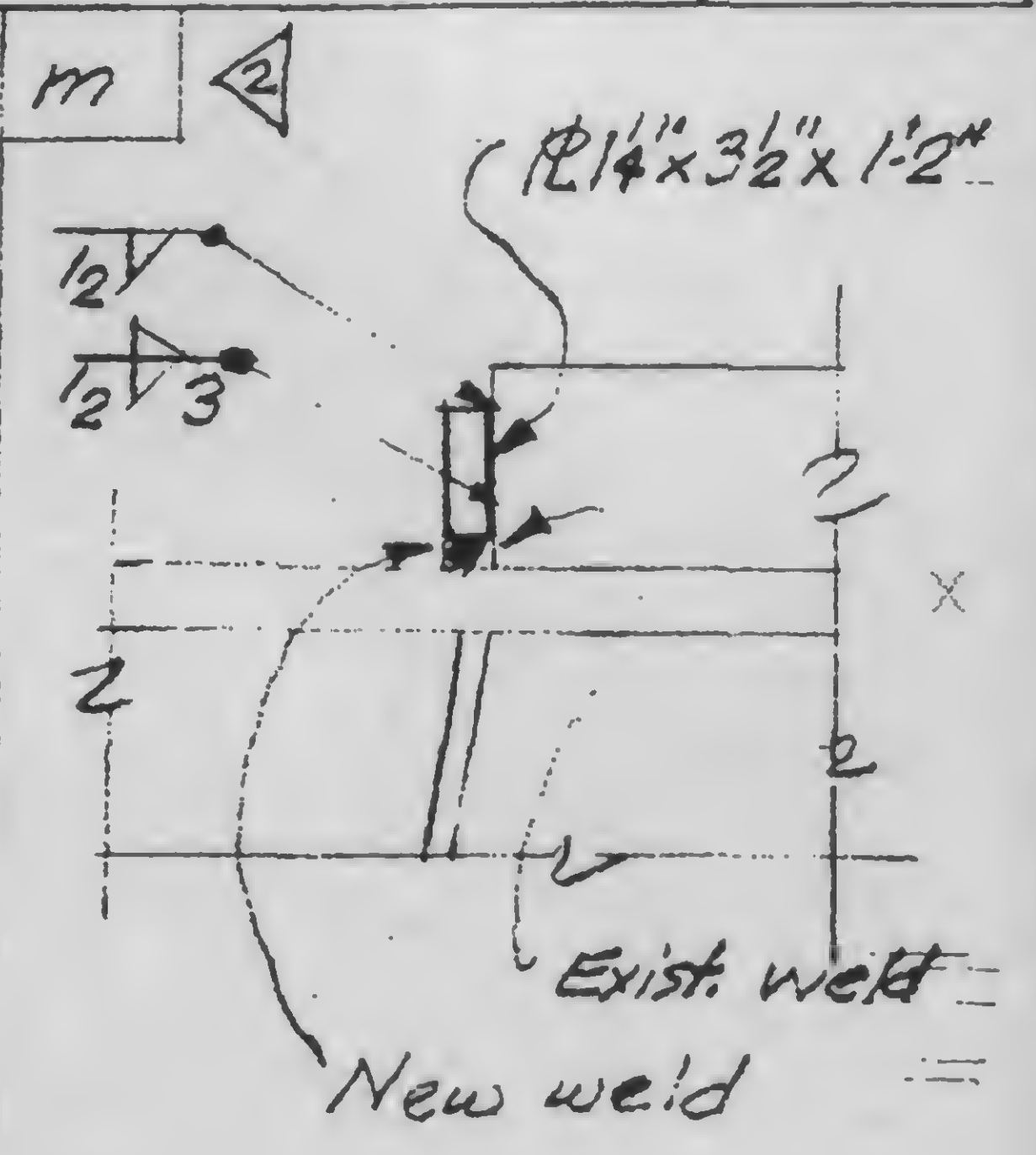
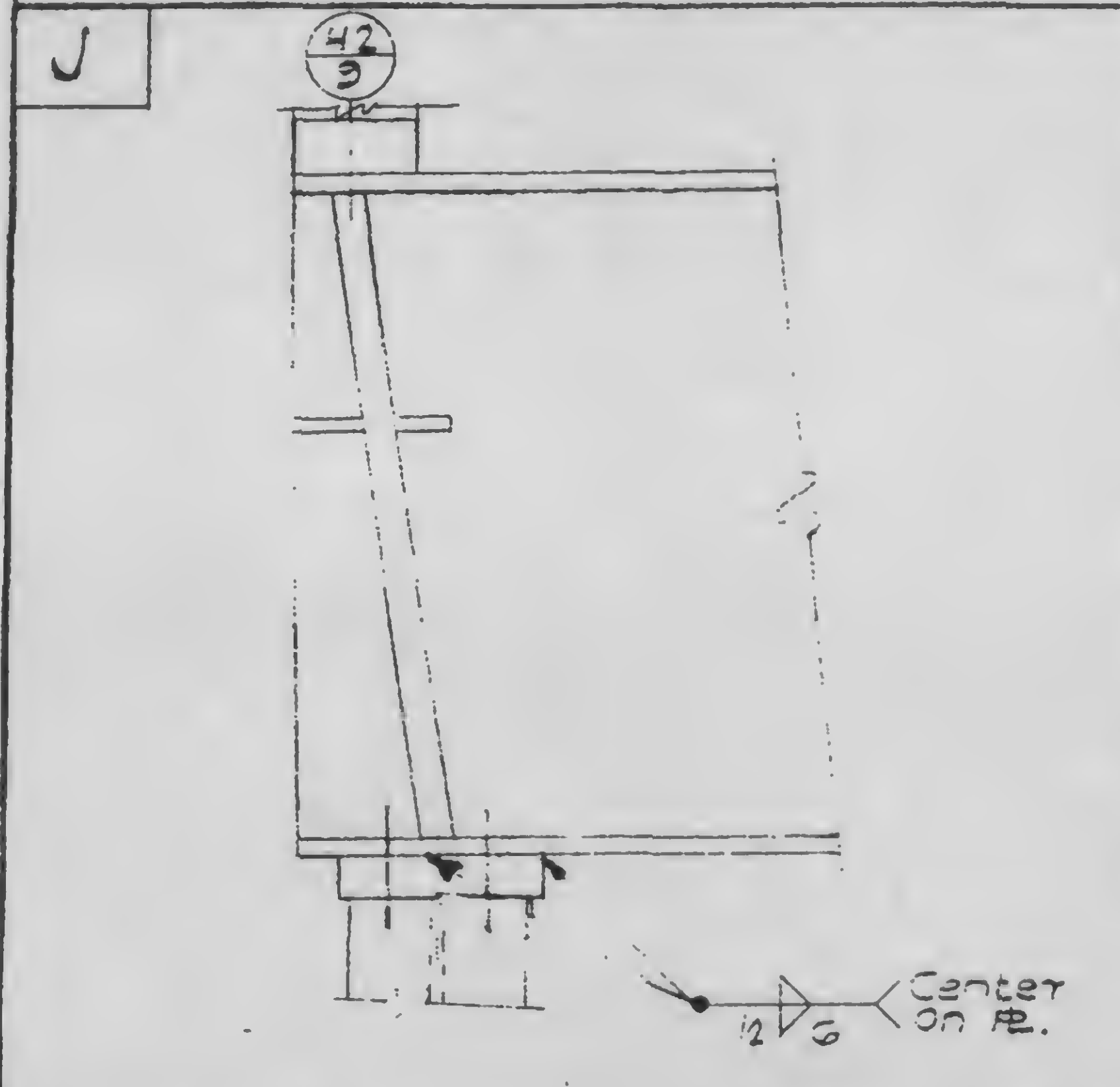
PROJECT WTC-1978 HOTEL-SUPPORT REV

PROJECT NO
 701.283

BY
 U. 15

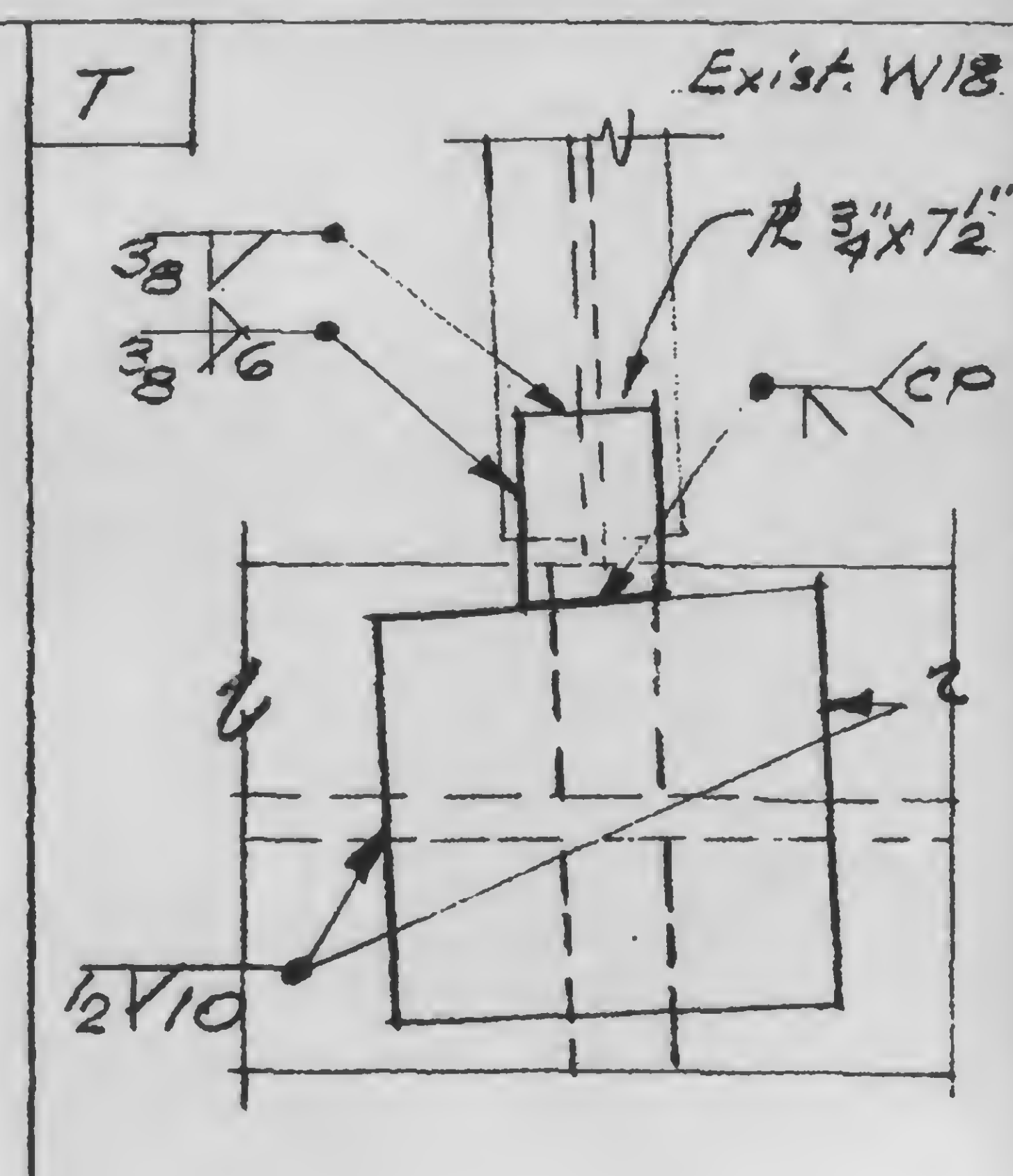
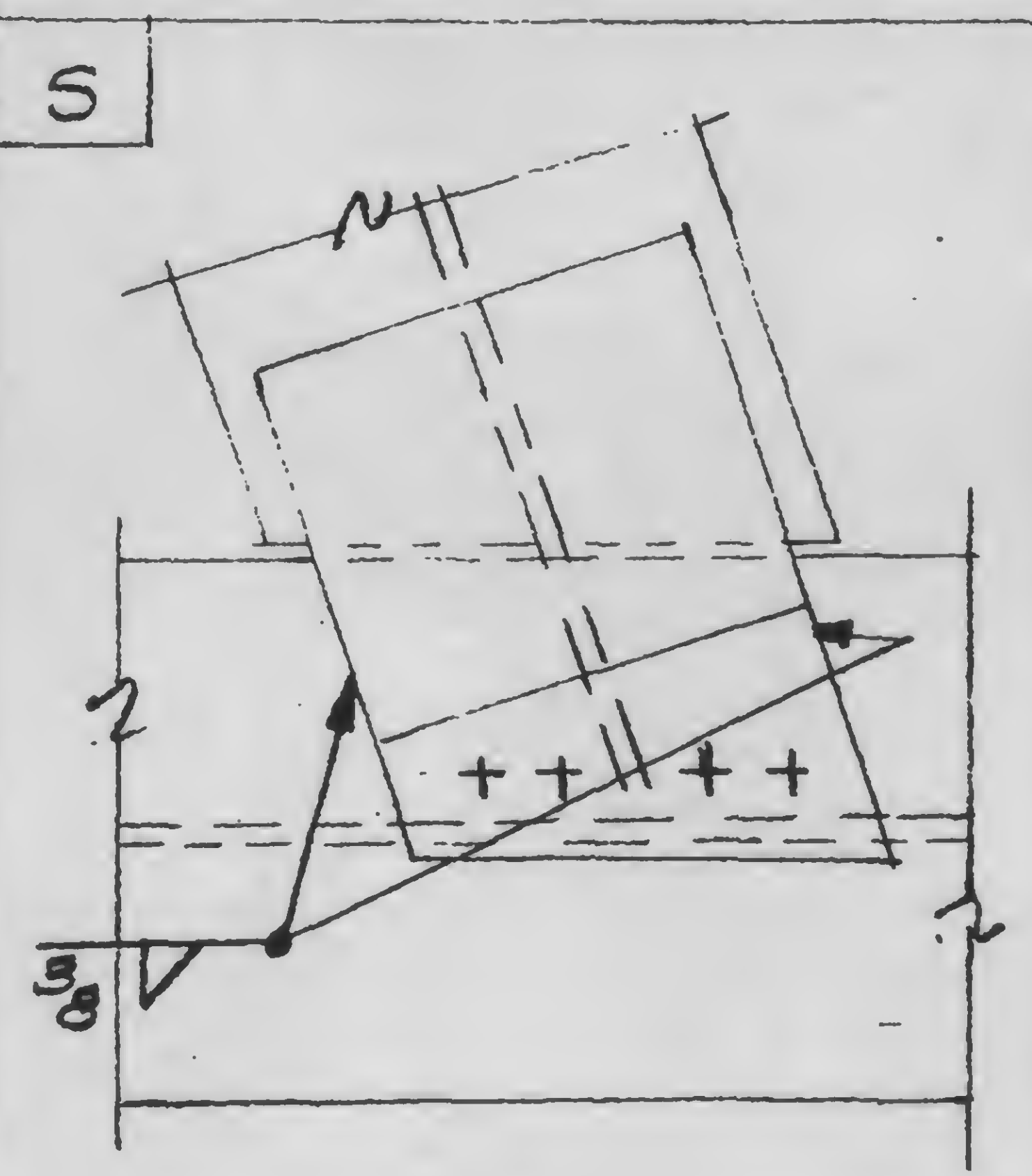
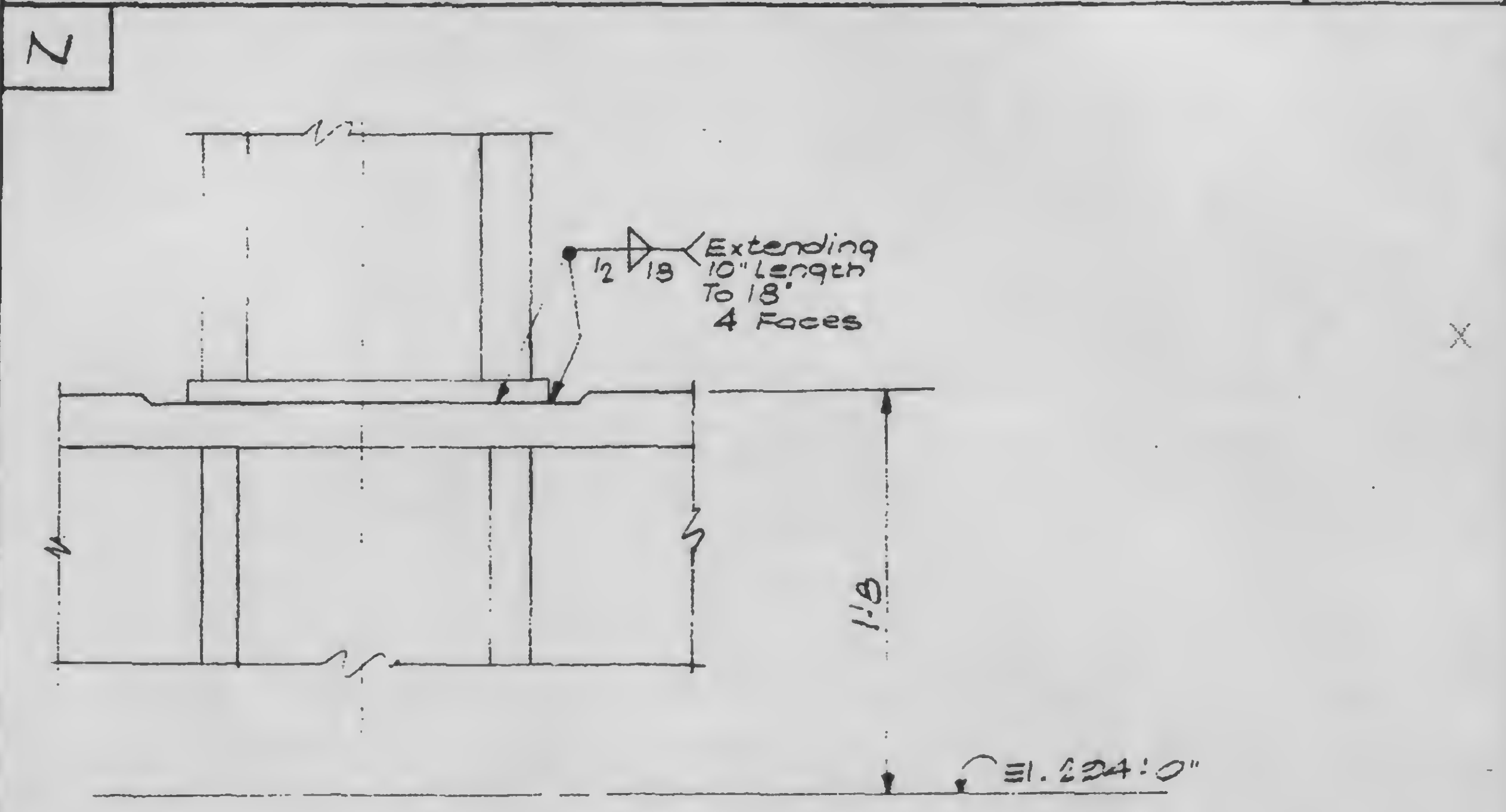
COLUMN REINFORCING

DATE
 1-3-79



REVISIONS
 12-1-77
 Printed
 1-3-79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO 13-K-19
PROJECT WTC-1973 HOTEL- SUPPORT REV.	PROJECT NO 701,233	BY WTB	5.5
COLUMN REINFORCING			DATE 1-3-79



PROJECT NTC-1978 HOTEL-SUPPORT REV.

PROJECT NO.
701.283

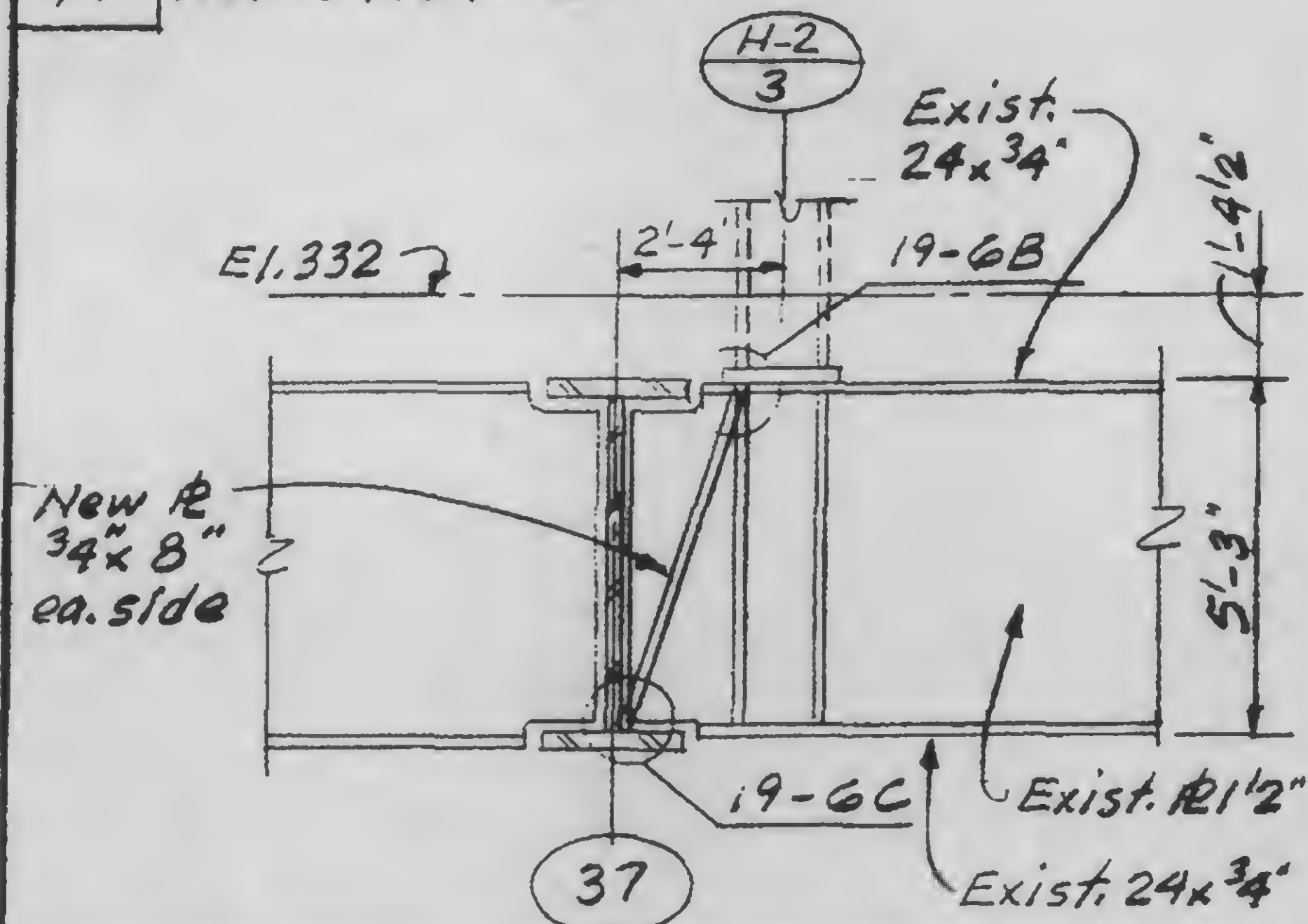
BY *cab*

6

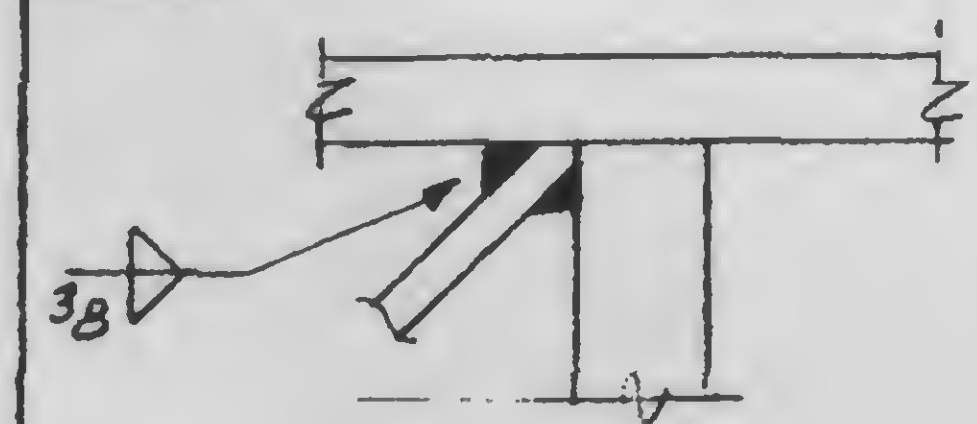
WEB REINFORCING

DATE
1-3-79

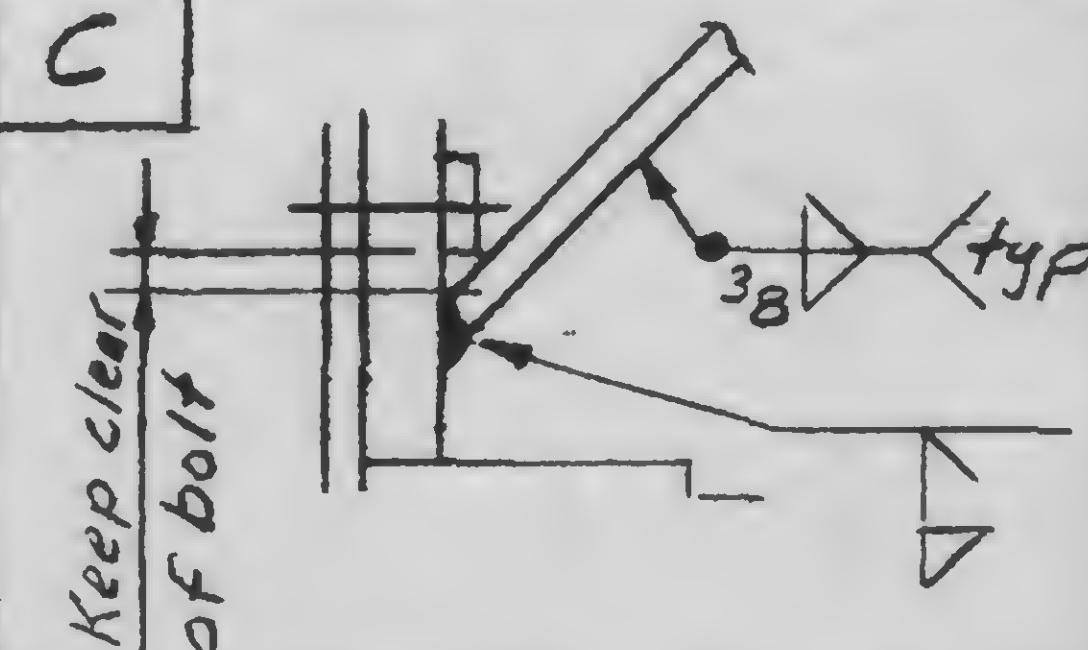
A Ref. 13-K3.1-1B



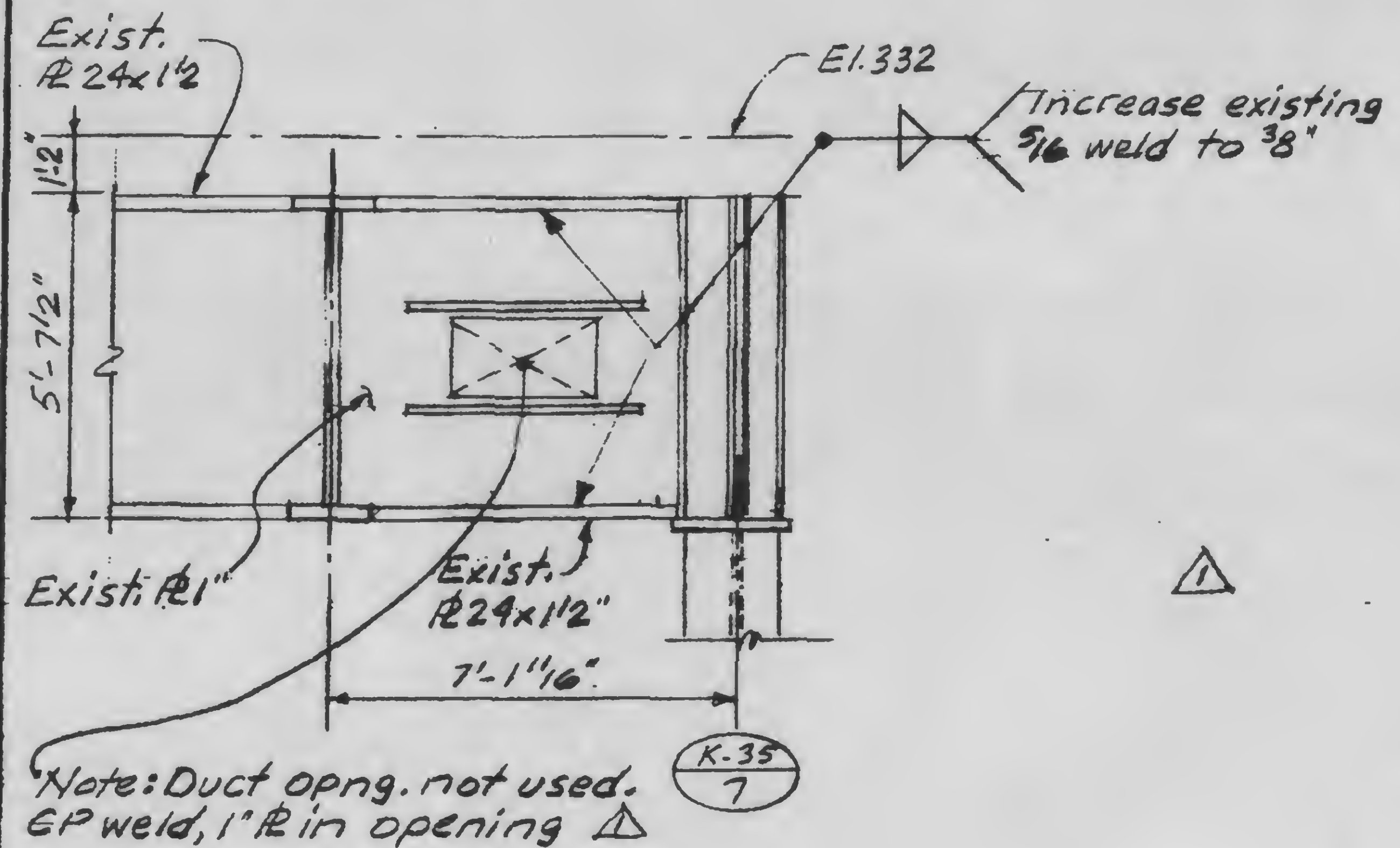
B



C



D Ref. 13-K2.1-2



Note: Duct opng. not used.
GP weld, 1" R in opening Δ

DRAWING NO
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7.1

DATE
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Ref. 13-K2.1-5

19-7E

El. 332

4'-0"

1'-6"

Exist. R 24x2

Exist. 10" Ø opng. CP weld 1/4" R in fill.

19-8B

19-8C

New R 12x1"

Weld bot. R before top R.

Exist. R 1/4"

New R 2x3" each side

K-43 5

K-43 6

REVISIONS
2-1-79

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PROJECT NTC-1978 HOTEL-SUPPORT REV.

PROJECT NO 701-283

BY WAB

DRAWING NO 13-K19

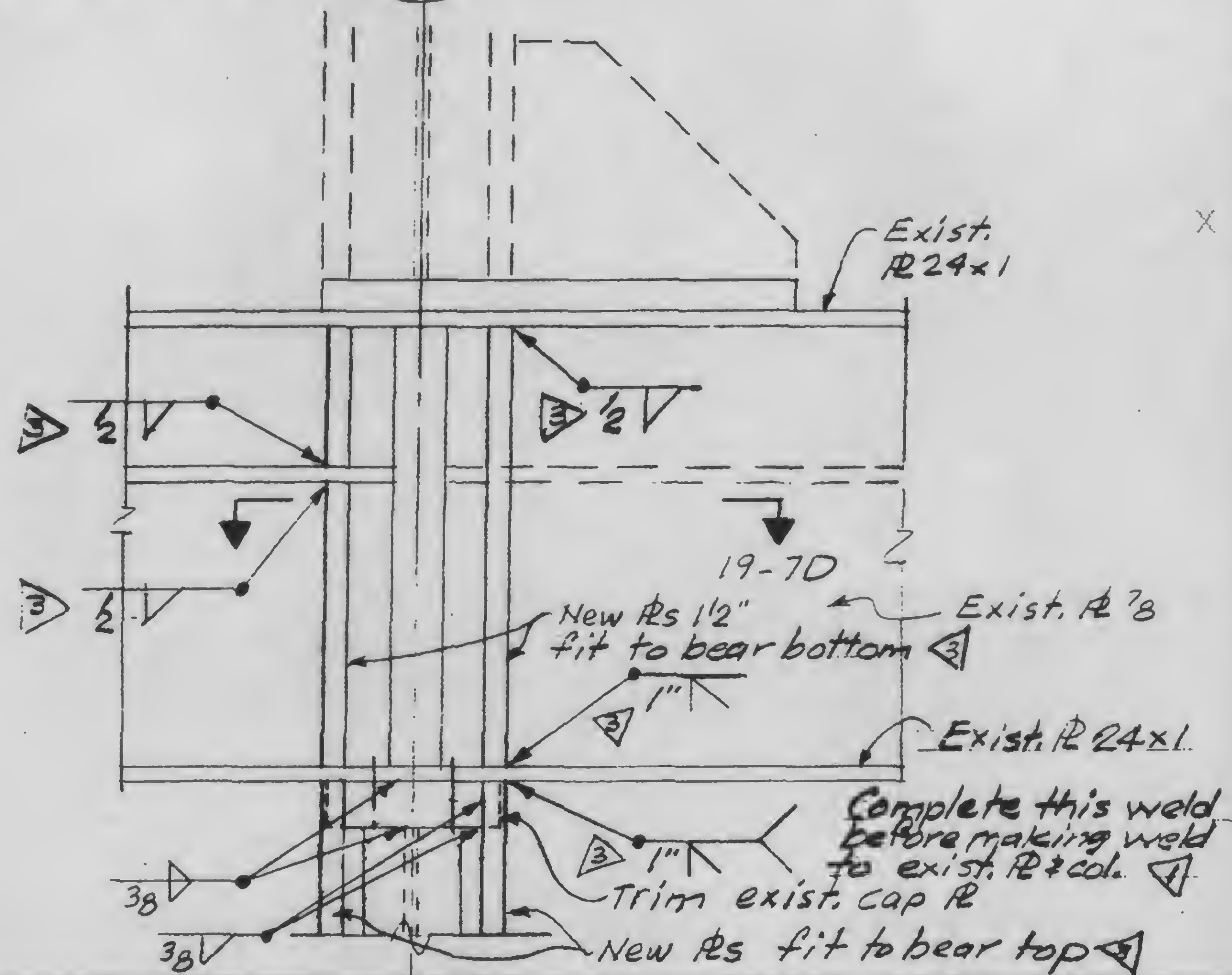
7.2

DATE 1-3-79

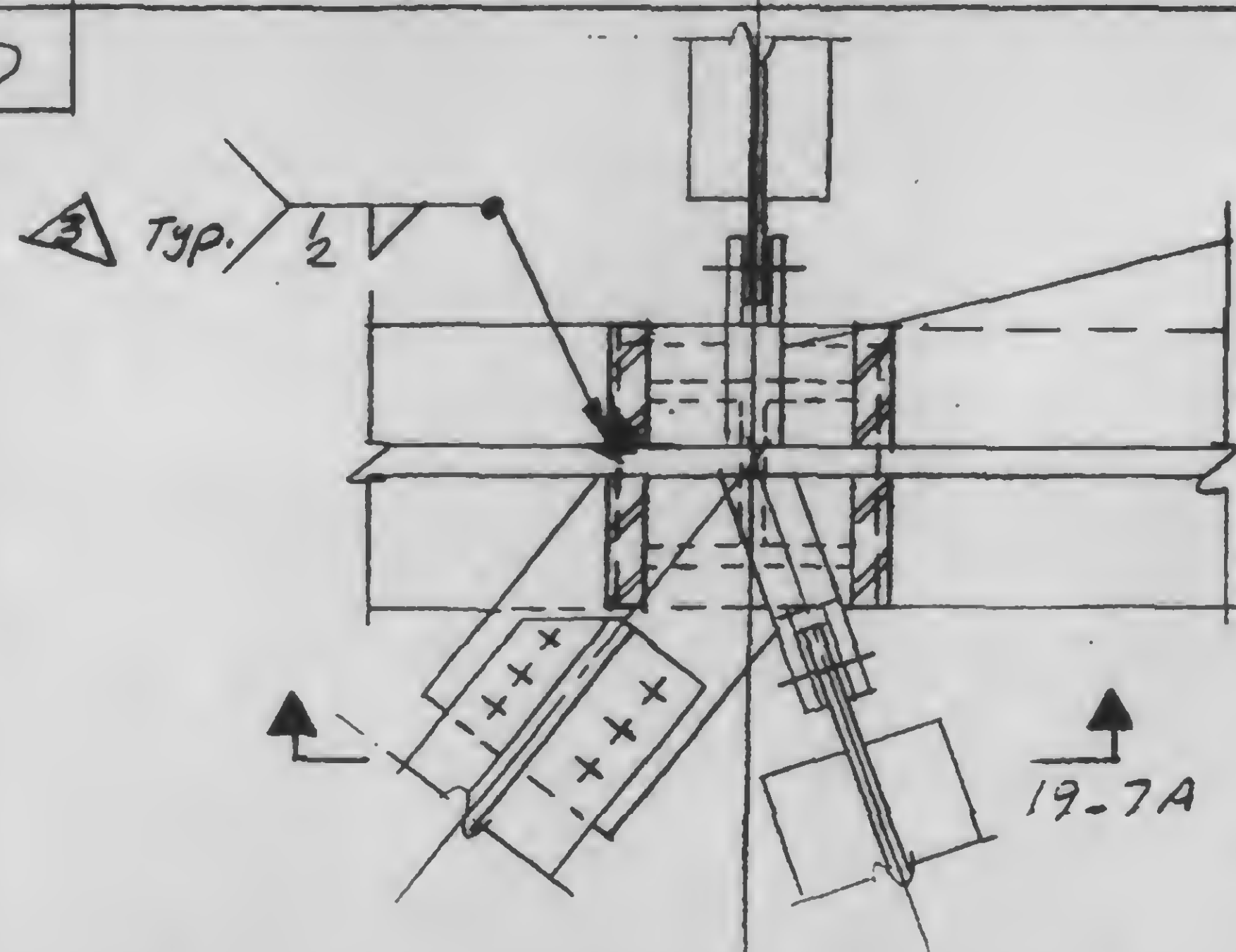
REINFORCING DETAILS - LINE 43

C Ref. 13-K2.5-3

4-5
5



D



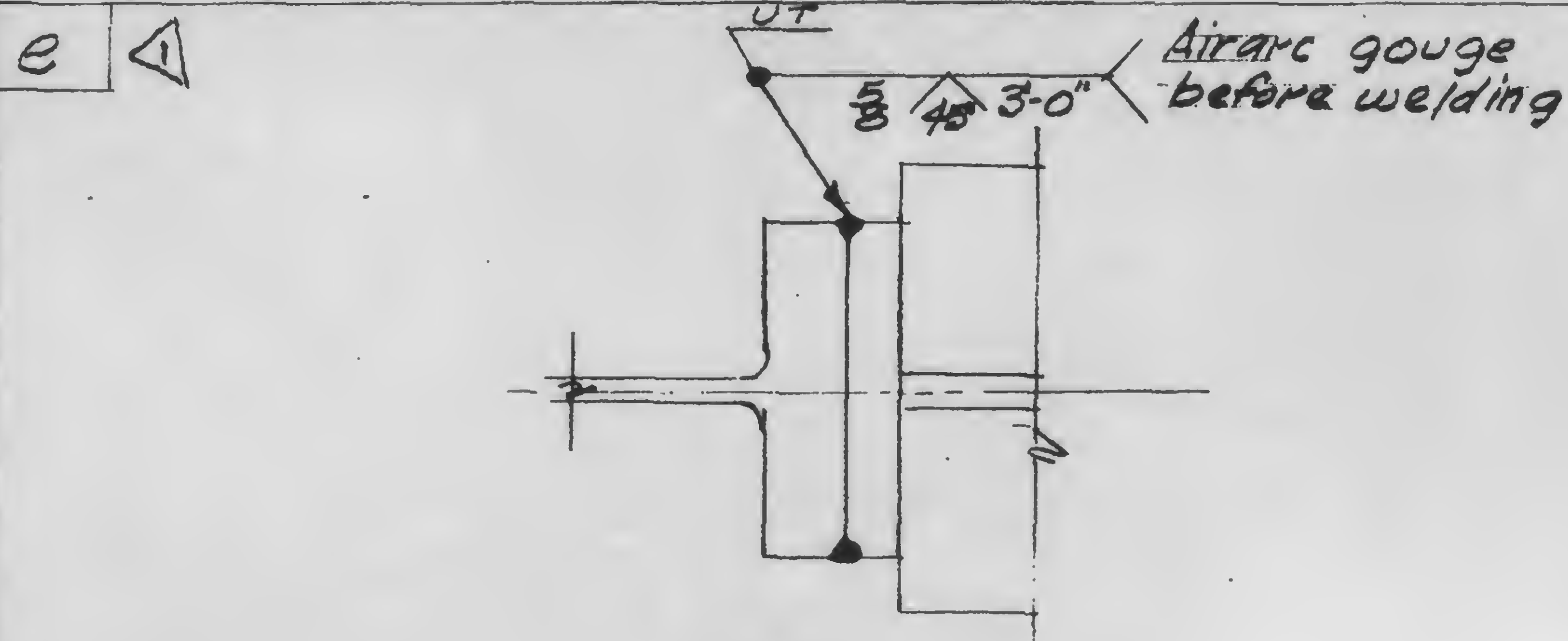
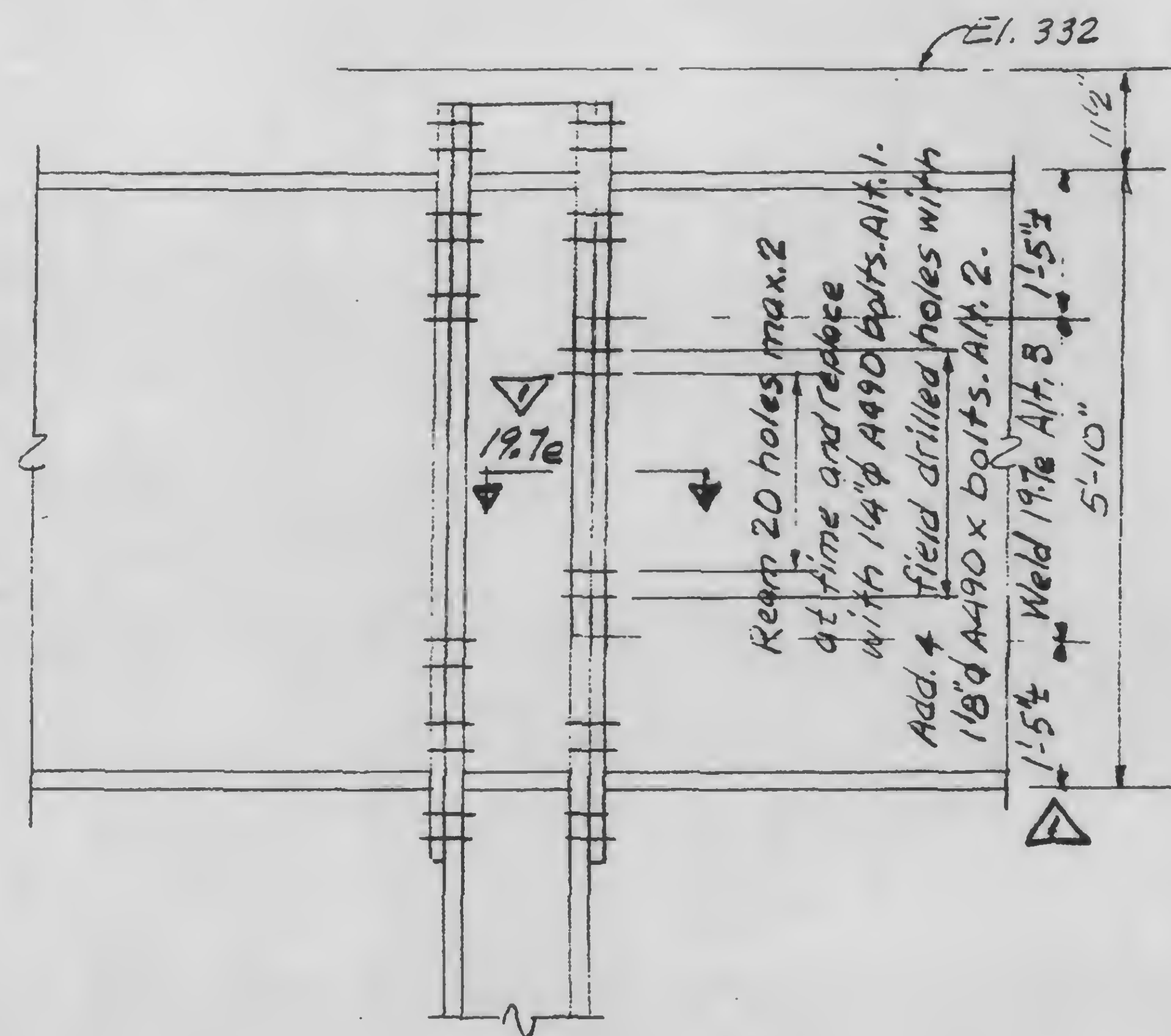
DRAWING NO
13-K19

BY *war*

7.3

DATE 7-3-79

E Ref. 13-K2.4-5B



REVISIONS
2-1-79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

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PROJECT WTC-1978 HOTEL-SUPPORT REV

PROJECT NO.
701.283

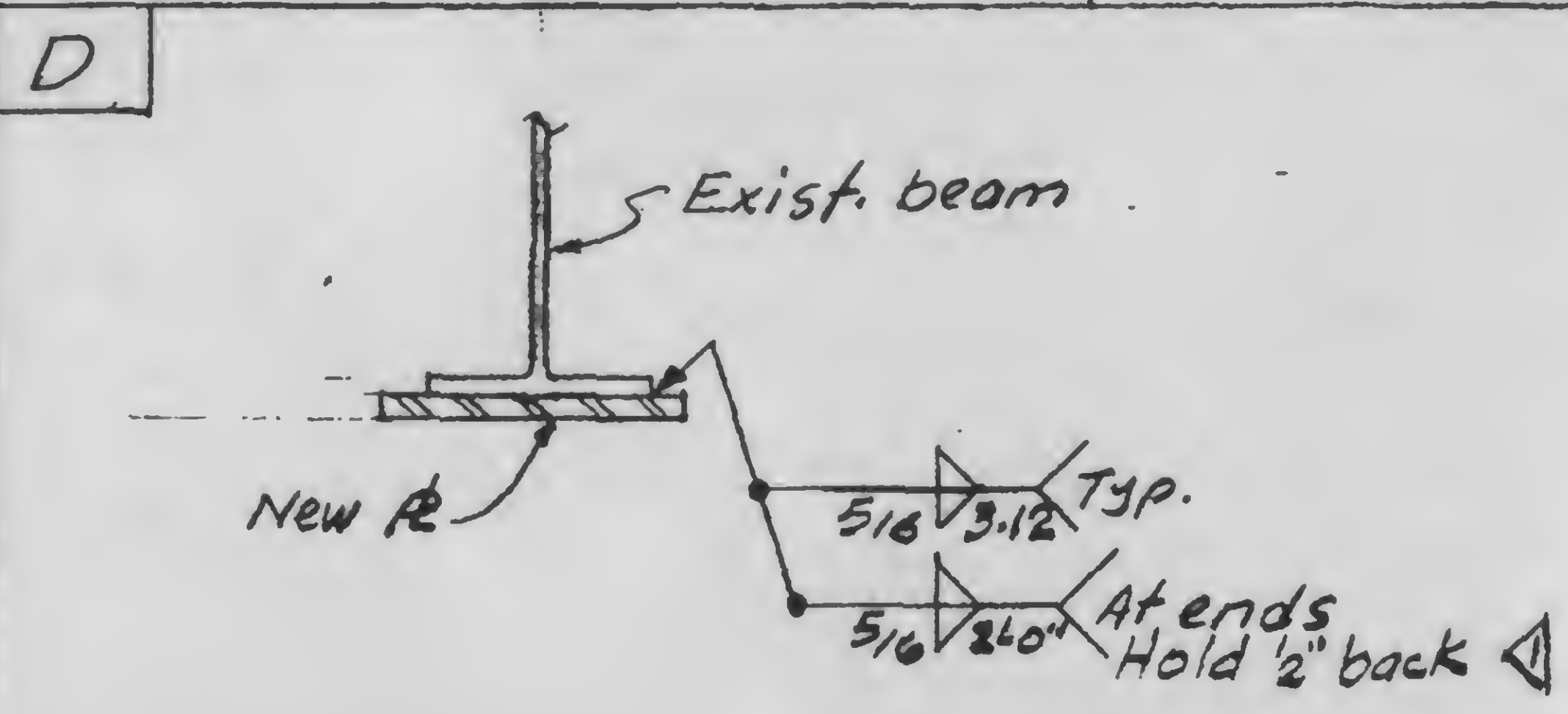
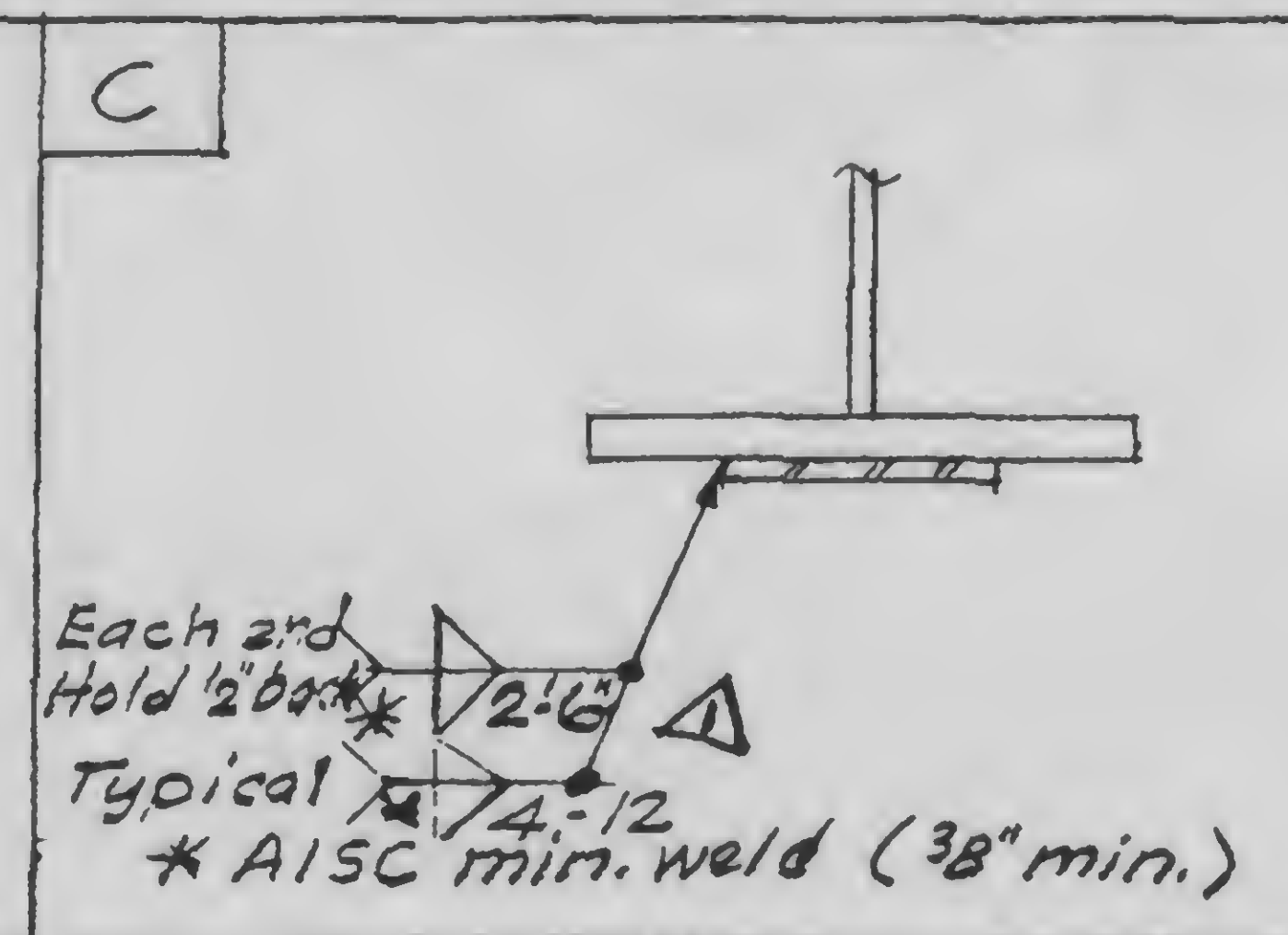
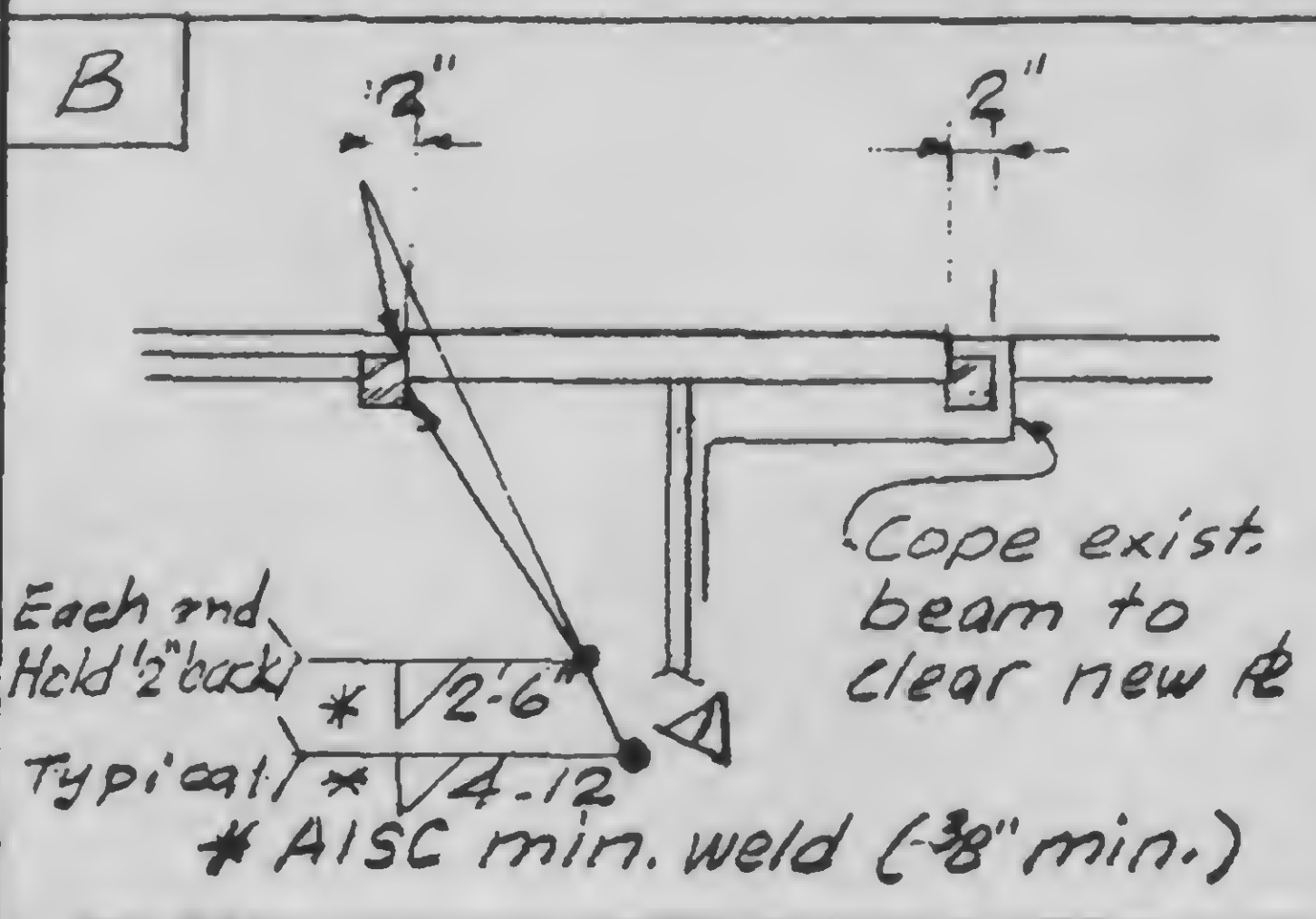
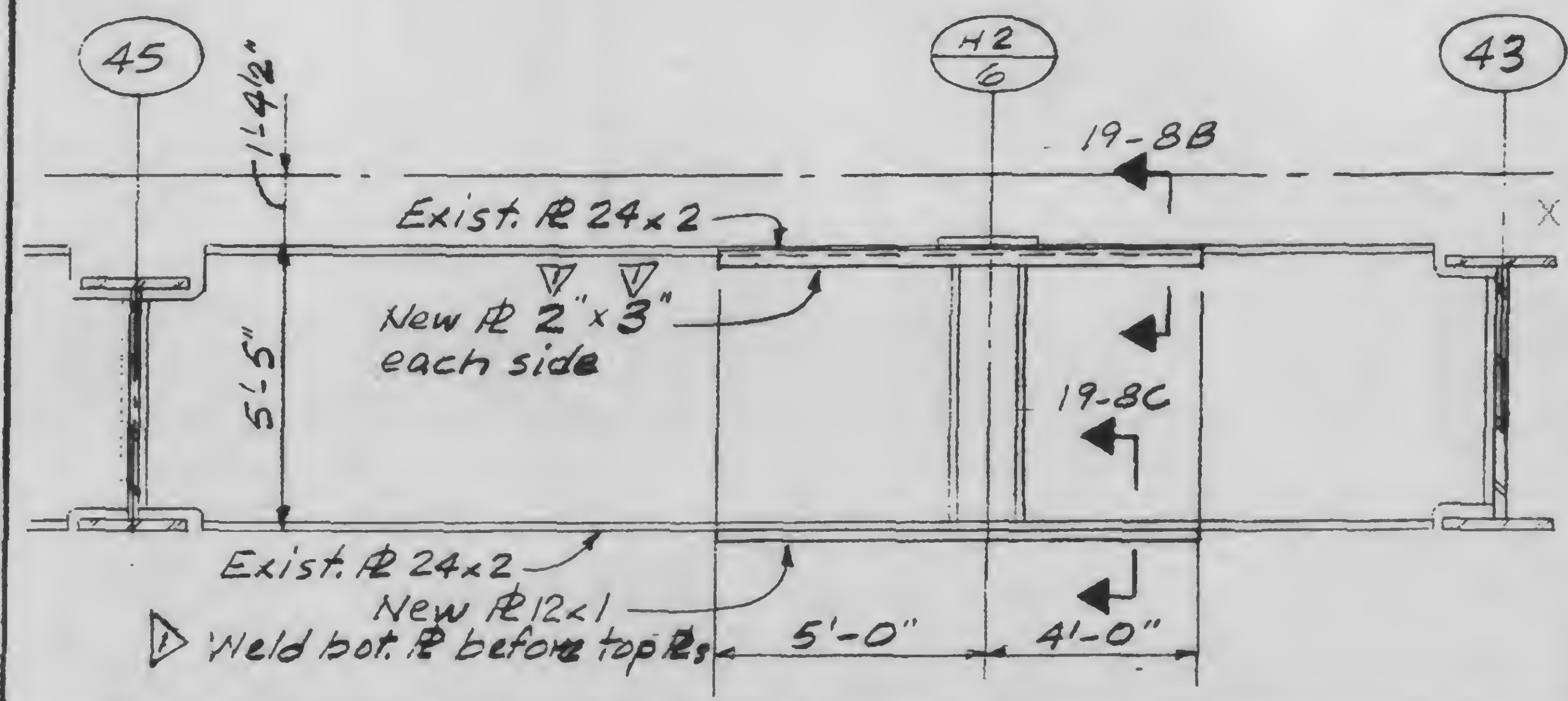
BY WAB

8

FLANGE REINFORCING

DATE
7-3-79

A Ref. 13-K3.1-4C



REVISIONS
 2-1-79
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SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
 CONSULTING STRUCTURAL AND CIVIL ENGINEERS

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 9.1

PROJECT NTC-1978 HOTEL-SUPPORT REV.

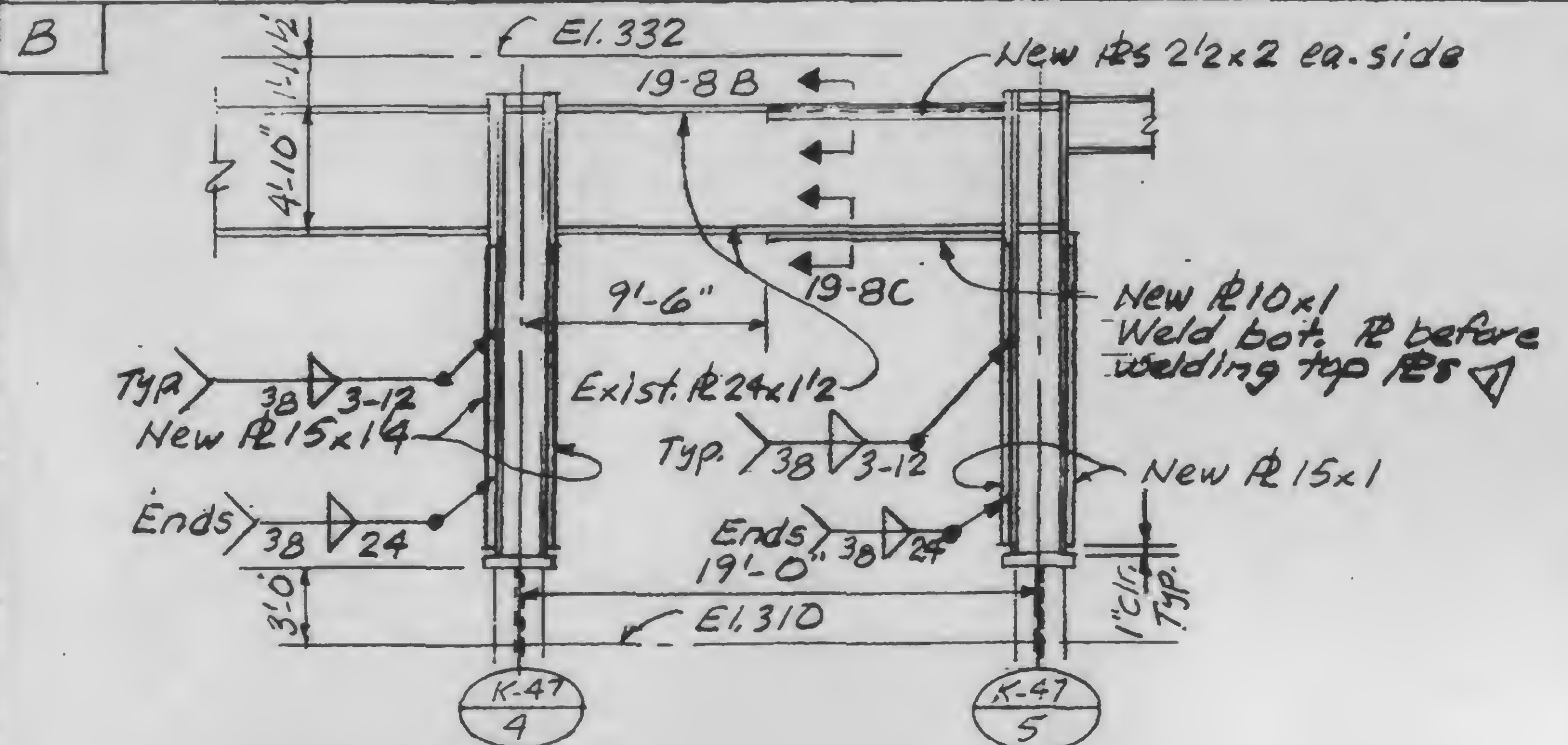
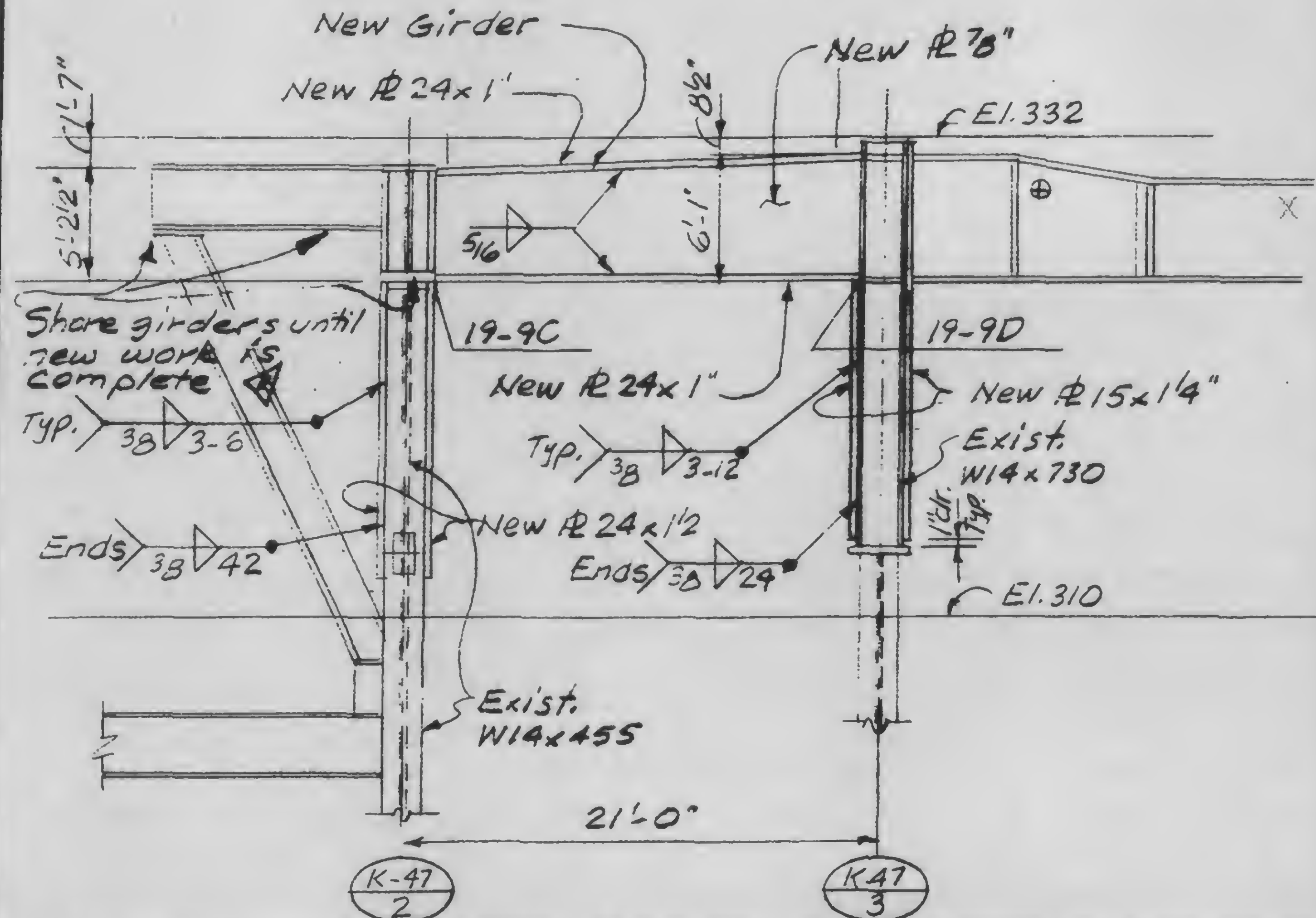
PROJECT NO
 701-283

BY WAB

REINFORCING DETAILS - LINE 47

DATE
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A Ref. 13-K2.1-7 60-3/4" ϕ x 0.41/2" headed shear studs in 2 rows. (2)



REVISIONS
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13-K19

PROJECT

WTC-1978 HOTEL-SUPPORT REV.

PROJECT NO.

701.283

BY

WAP

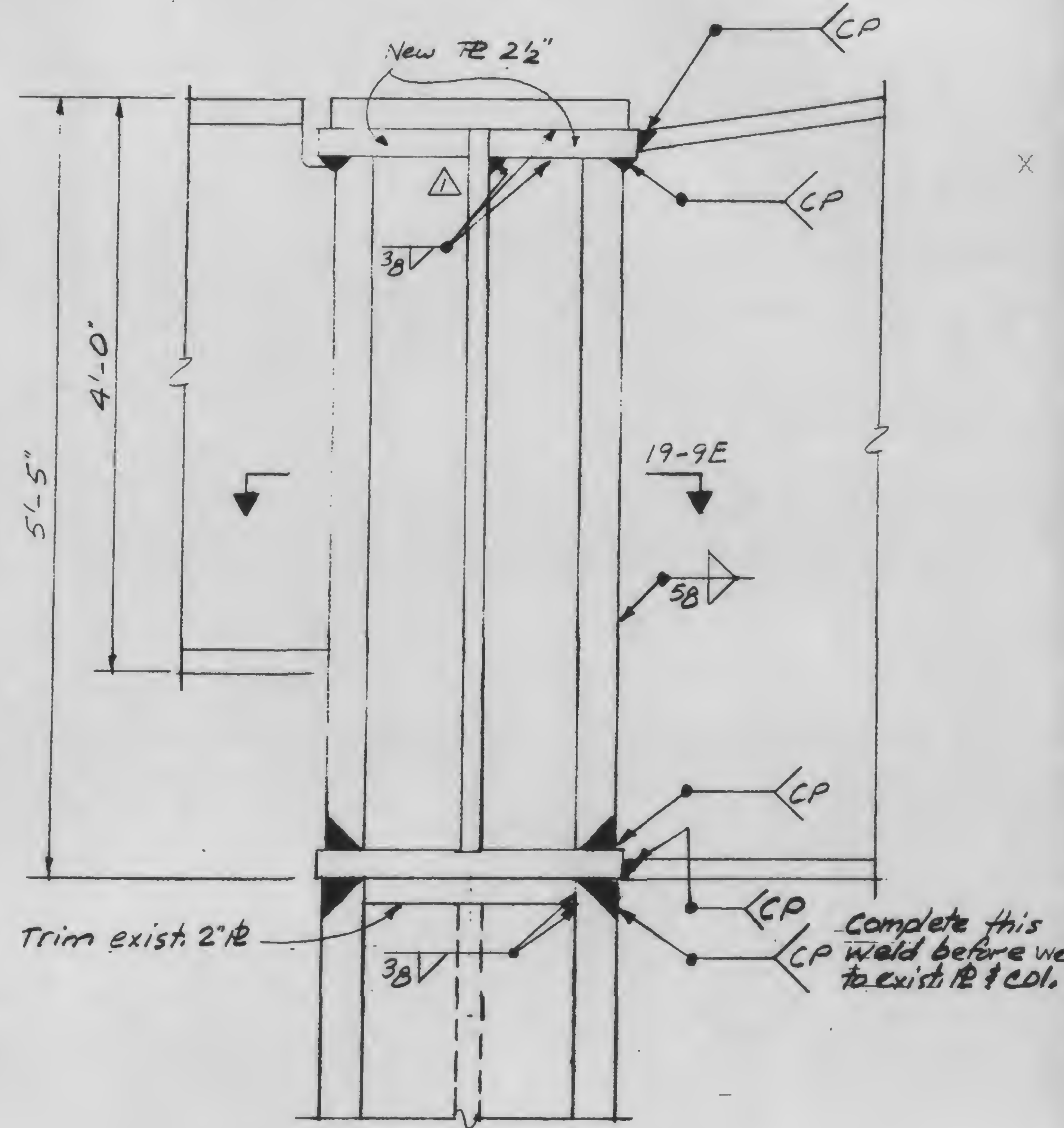
9.2

REINFORCING DETAILS - LINE 47

DATE
7-3-79

C

Ref. 13-K3.3-8B



REVISIONS
2-1-79
-ed

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

3-K19

9.3

PROJECT: NTC-1978 HOTEL-SUPPORT REV.

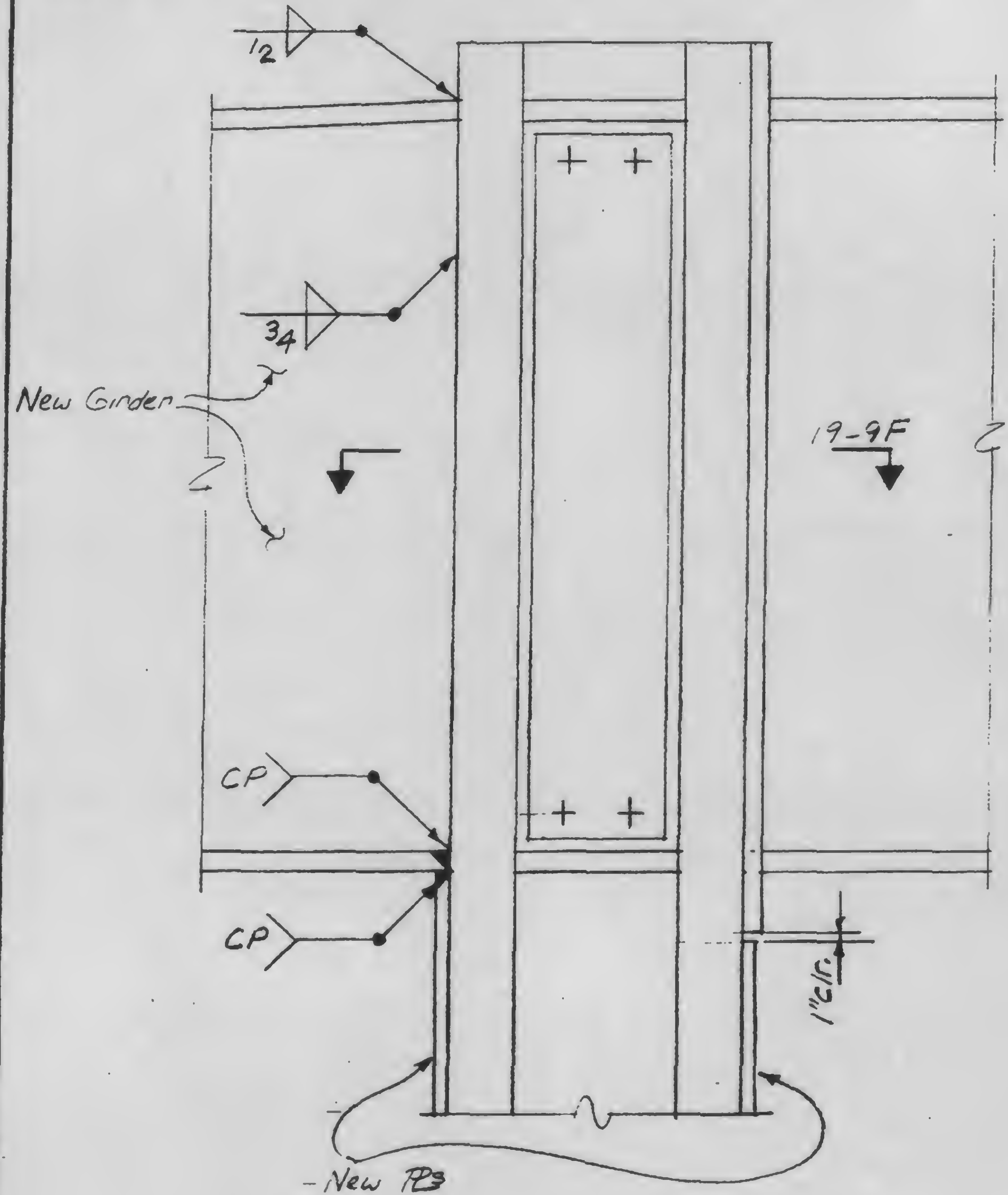
PROJECT NO.
701.283

BY
WAB

DATE
1-3-79

REINFORCING DETAILS - LINE 47

D Ref. 13-K2.4-8A



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2-1-79
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DRAWING NO.
13-K19

PROJECT NTC-1978 HOTEL-SUPPORT REV.

PROJECT NO.
701.283

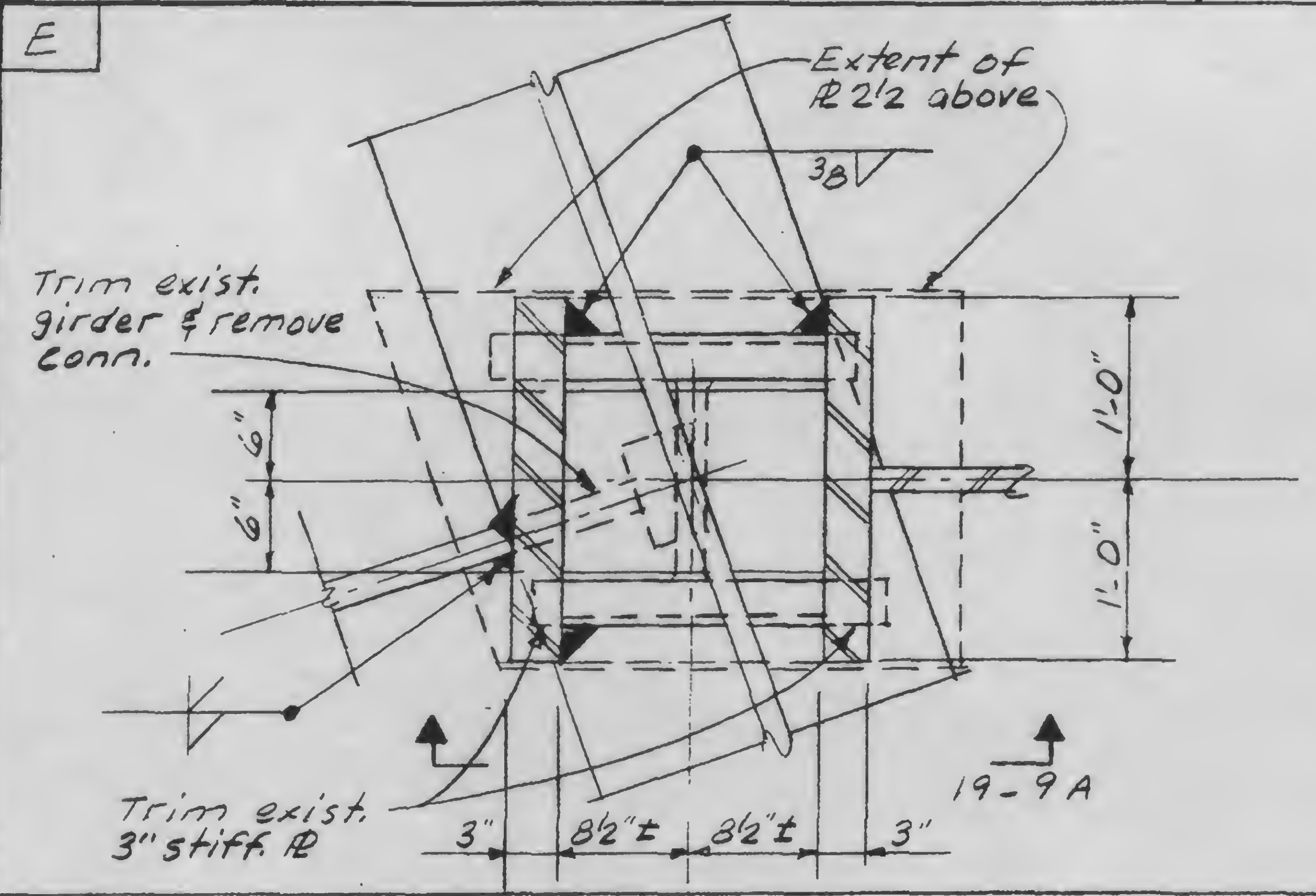
BY WAB

9.4

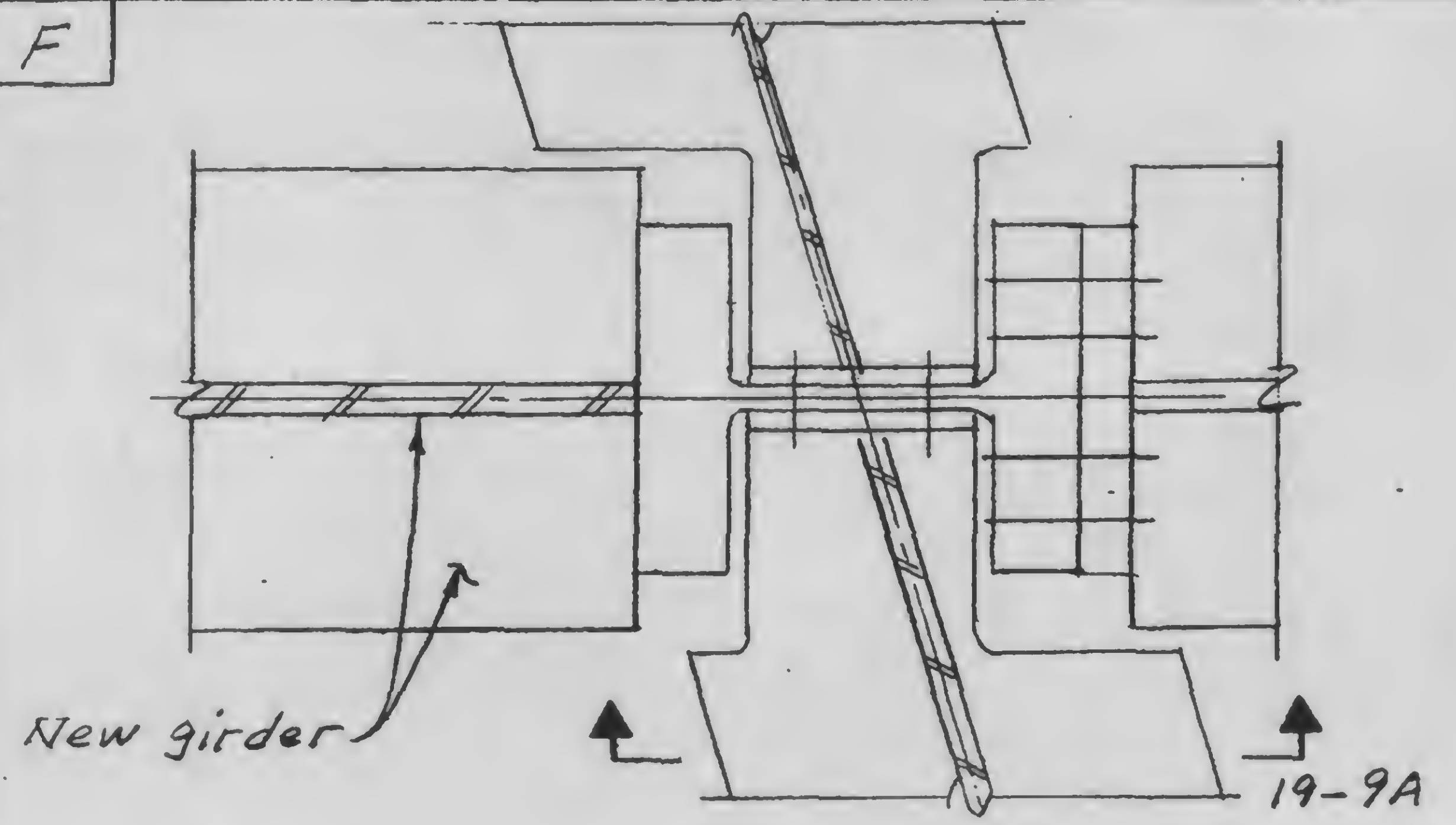
REINFORCING DETAILS-LINE 47

DATE
1-3-79

E



F



REVISIONS
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CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

3-K19

PROJECT WTC-1978 HOTEL-SUPPORT REI.

PROJECT NO.
701.283

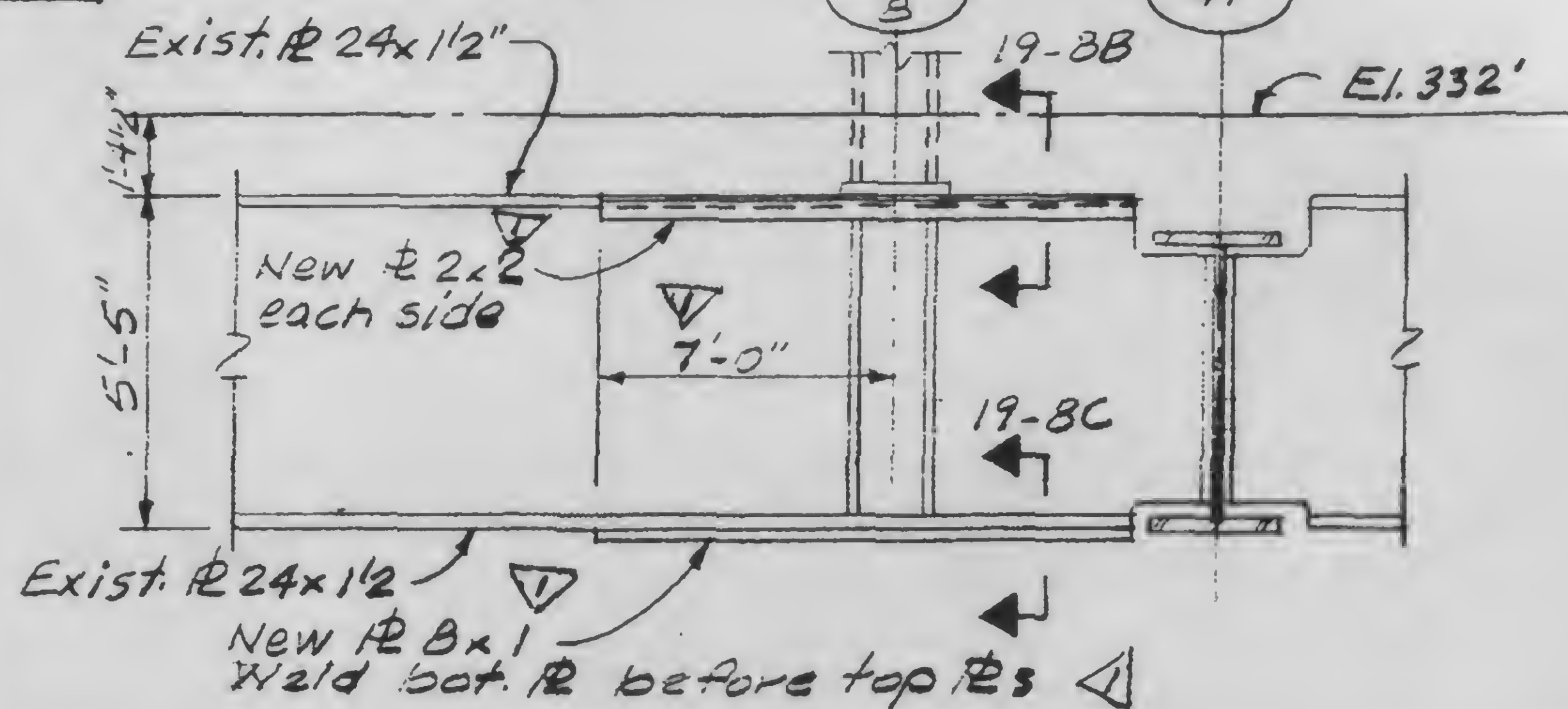
BY
JOD

10

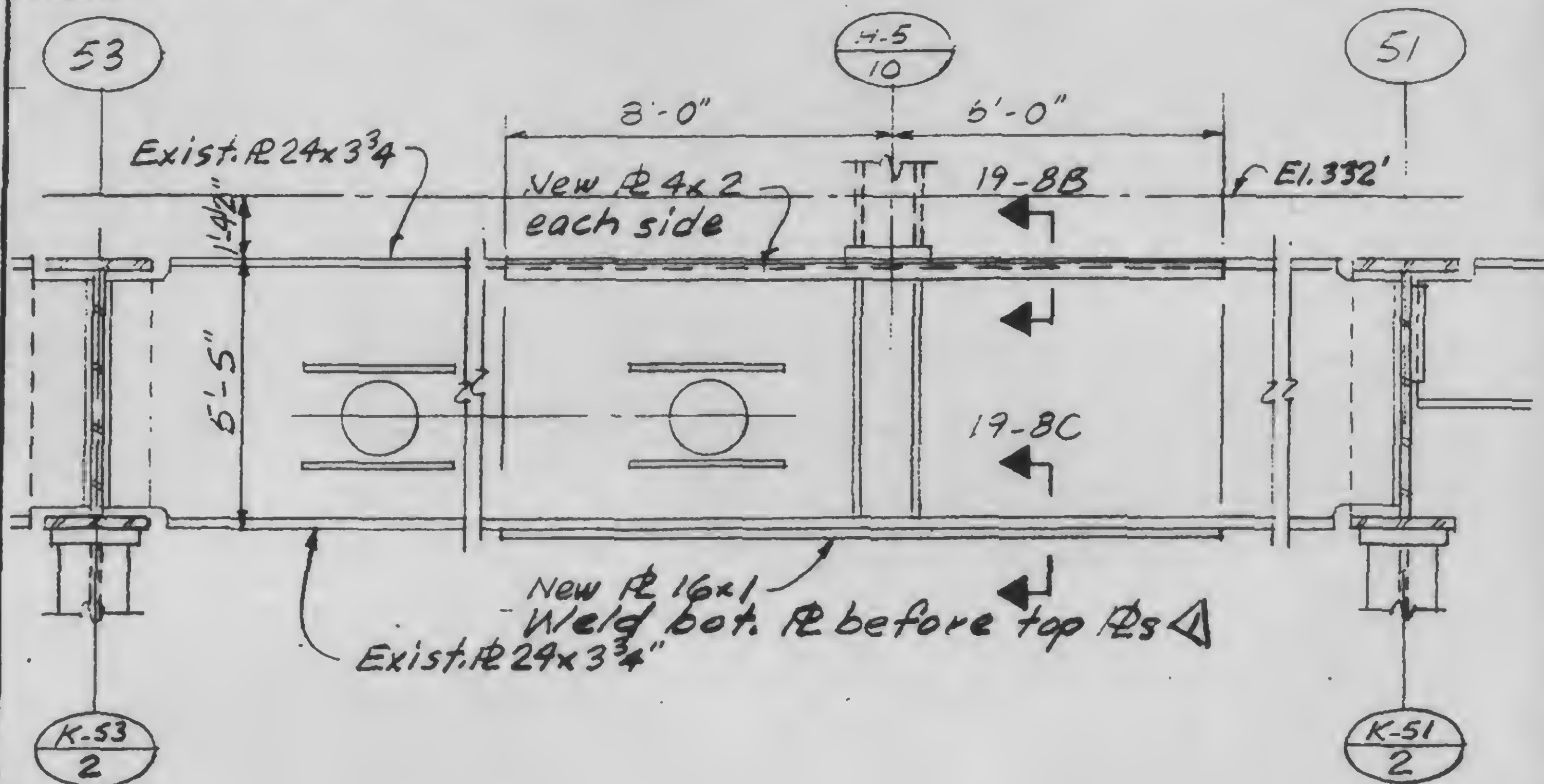
FLANGE REINFORCING

DATE
1-3-79

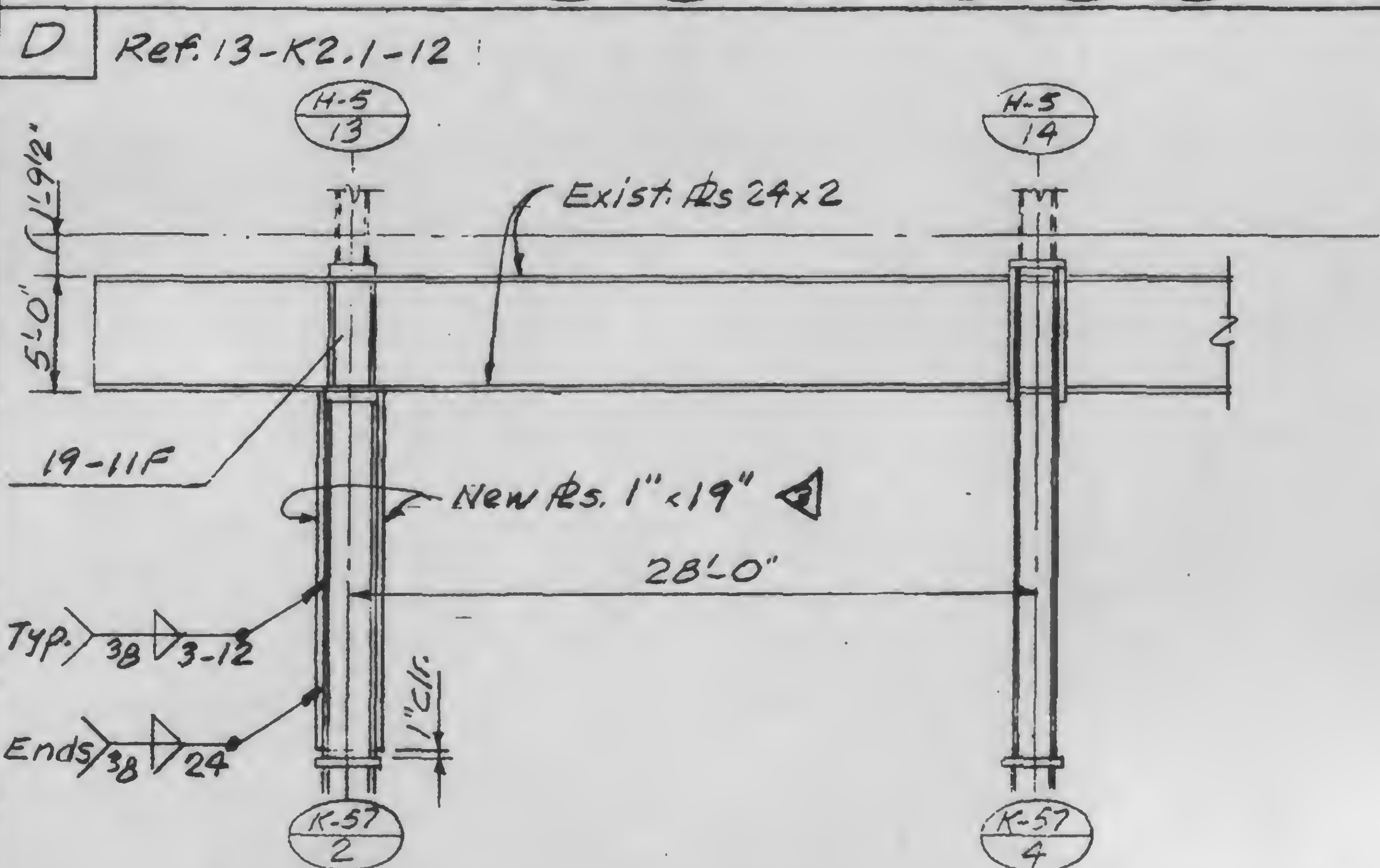
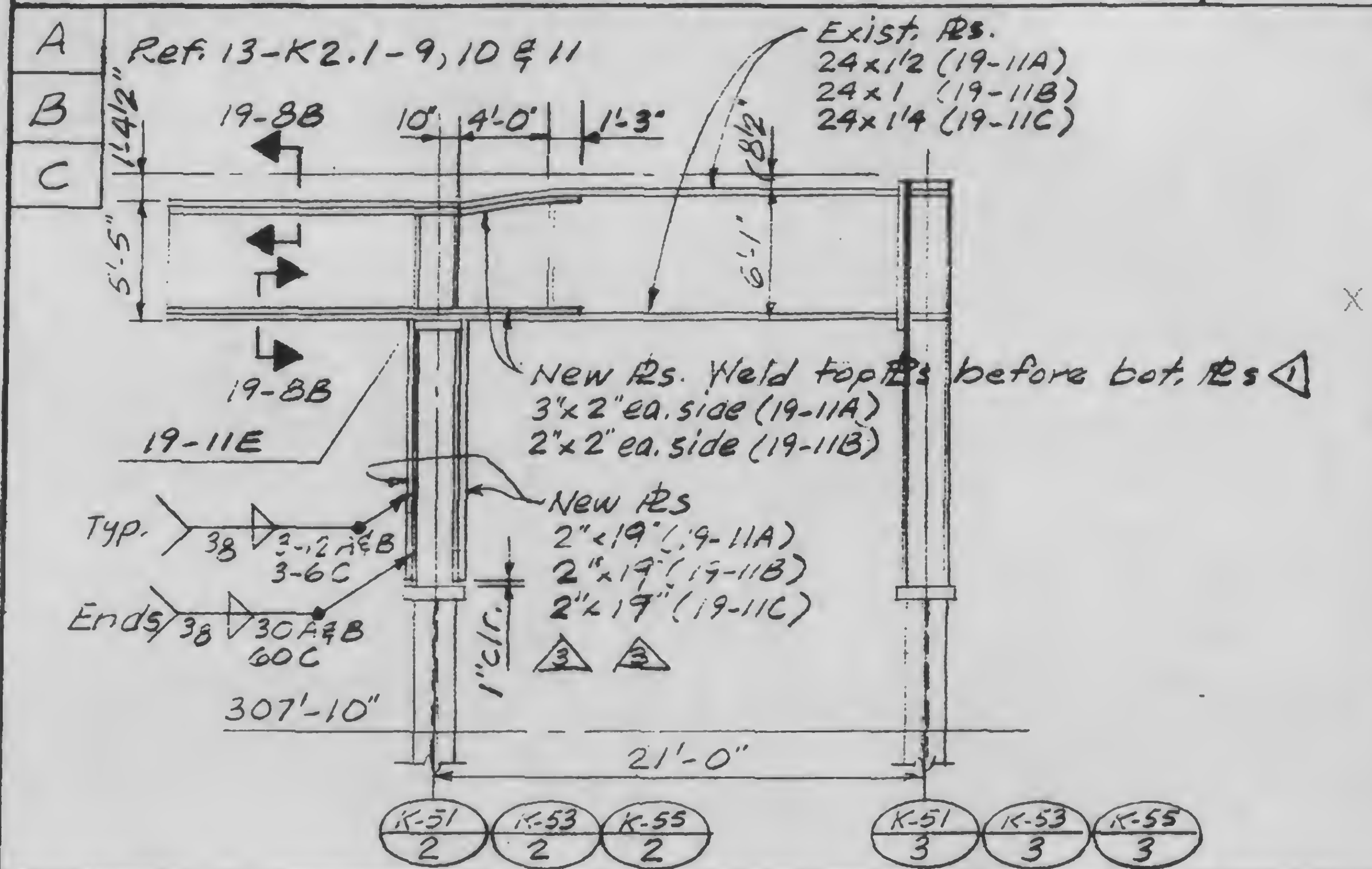
A Ref. 13-K3.1-6C



B Ref. 13-K3.1-8A



REVISIONS 2-1-79 3-20-79	SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO. 13-K19
	PROJECT NTC-1978 HOTEL-SUPPORT REV.	PROJECT NO. 701.233	BY WOB	11.1
	REINFORCING DETAILS			DATE 1-3-79



REVISIONS
2-1-79
3-10-79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO
13-K19
11.2

PROJECT NTC-1978 HOTEL-SUPPORT REI

PROJECT NO
701-283

BY 1020

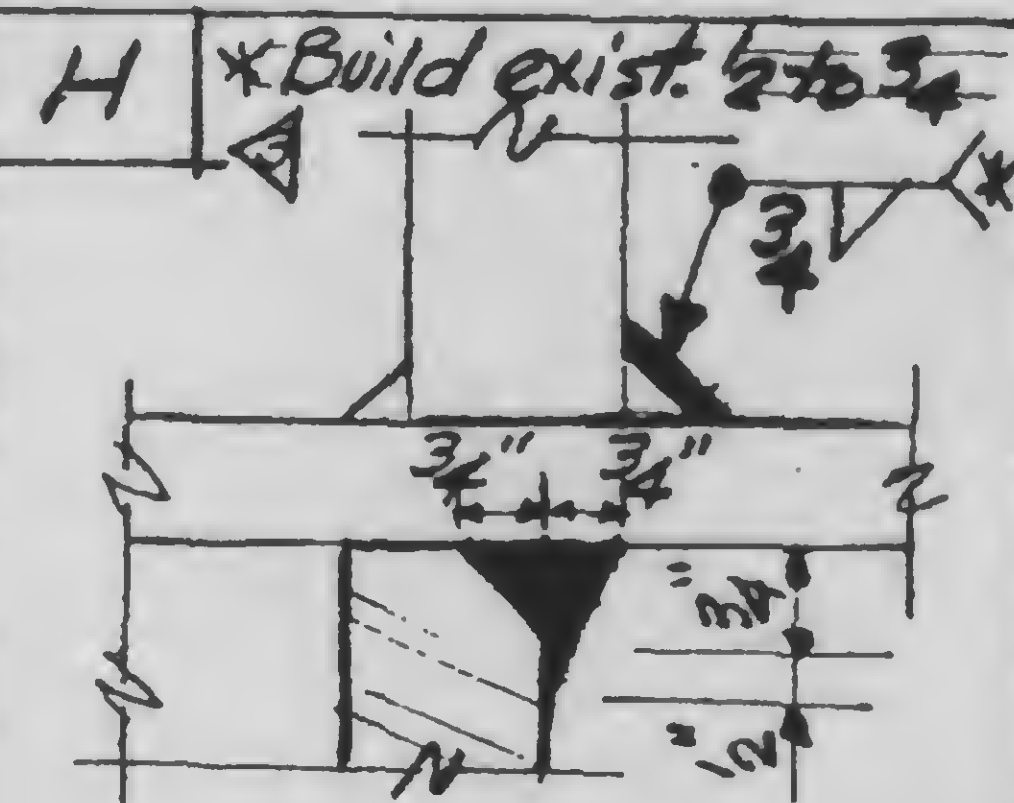
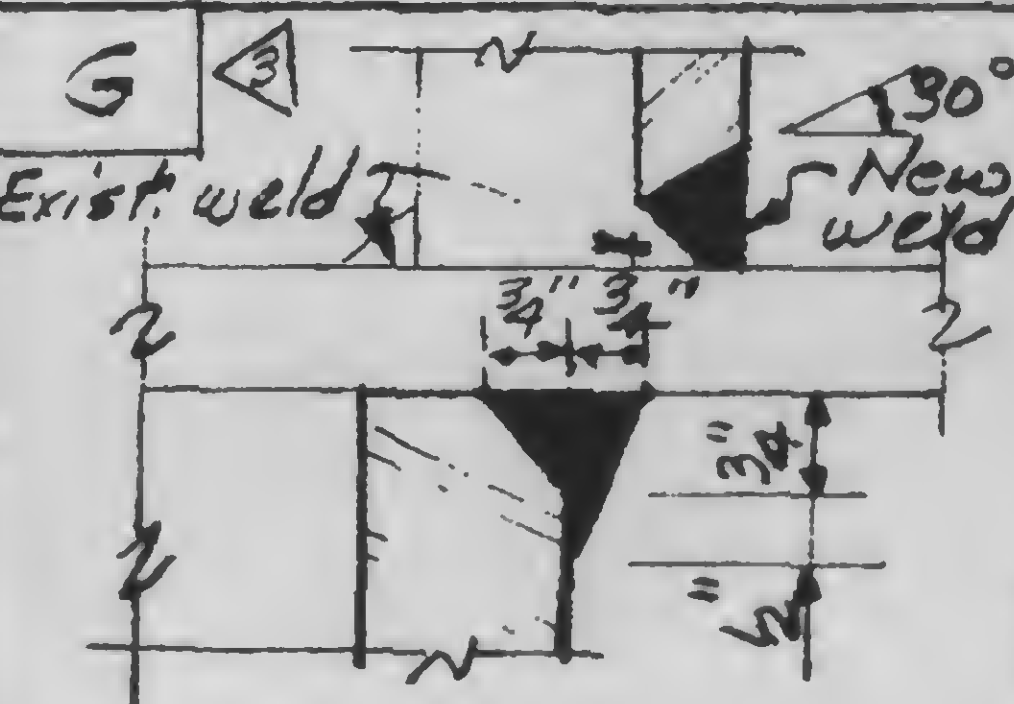
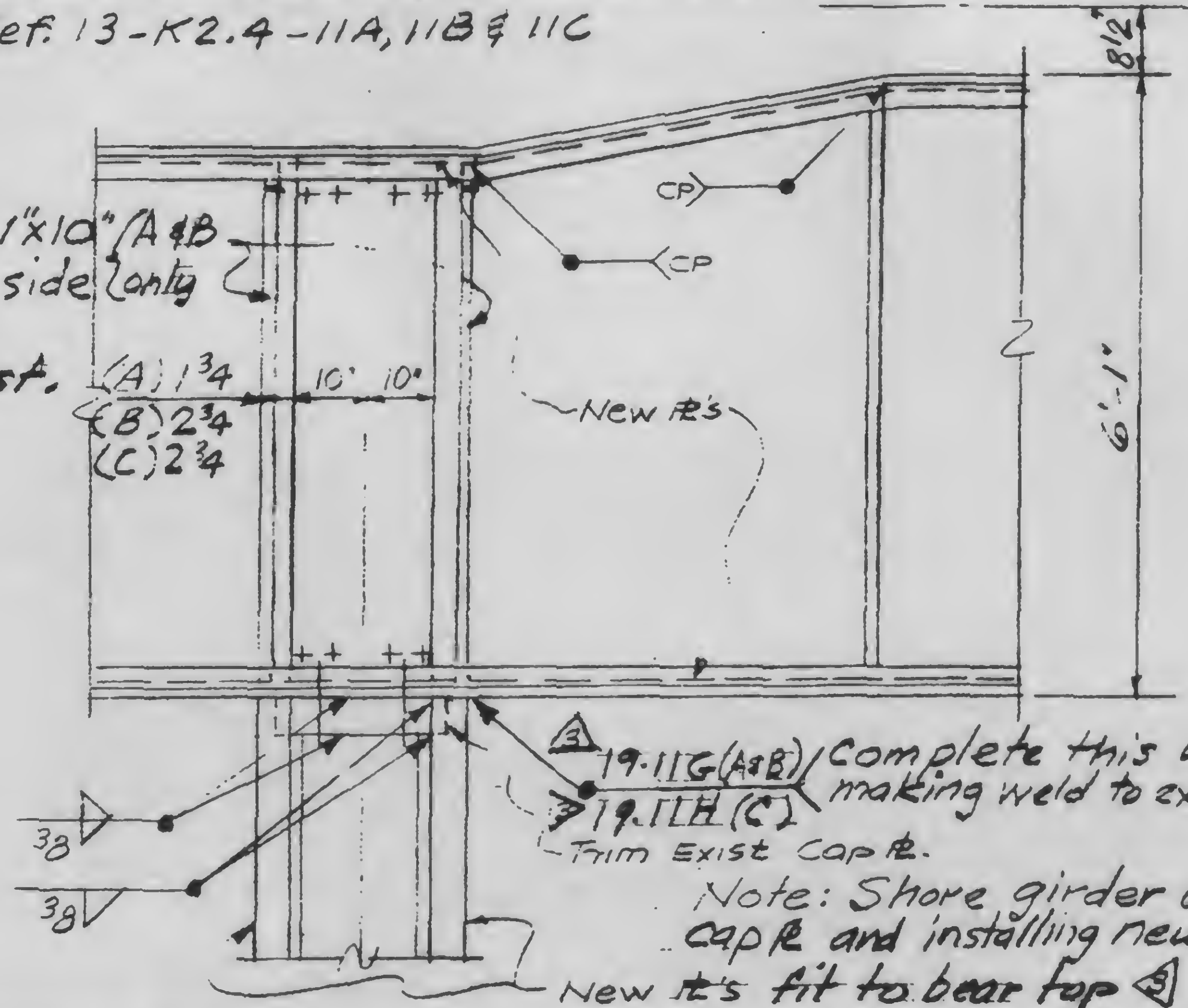
REINFORCING DETAILS

DATE
1-3-79

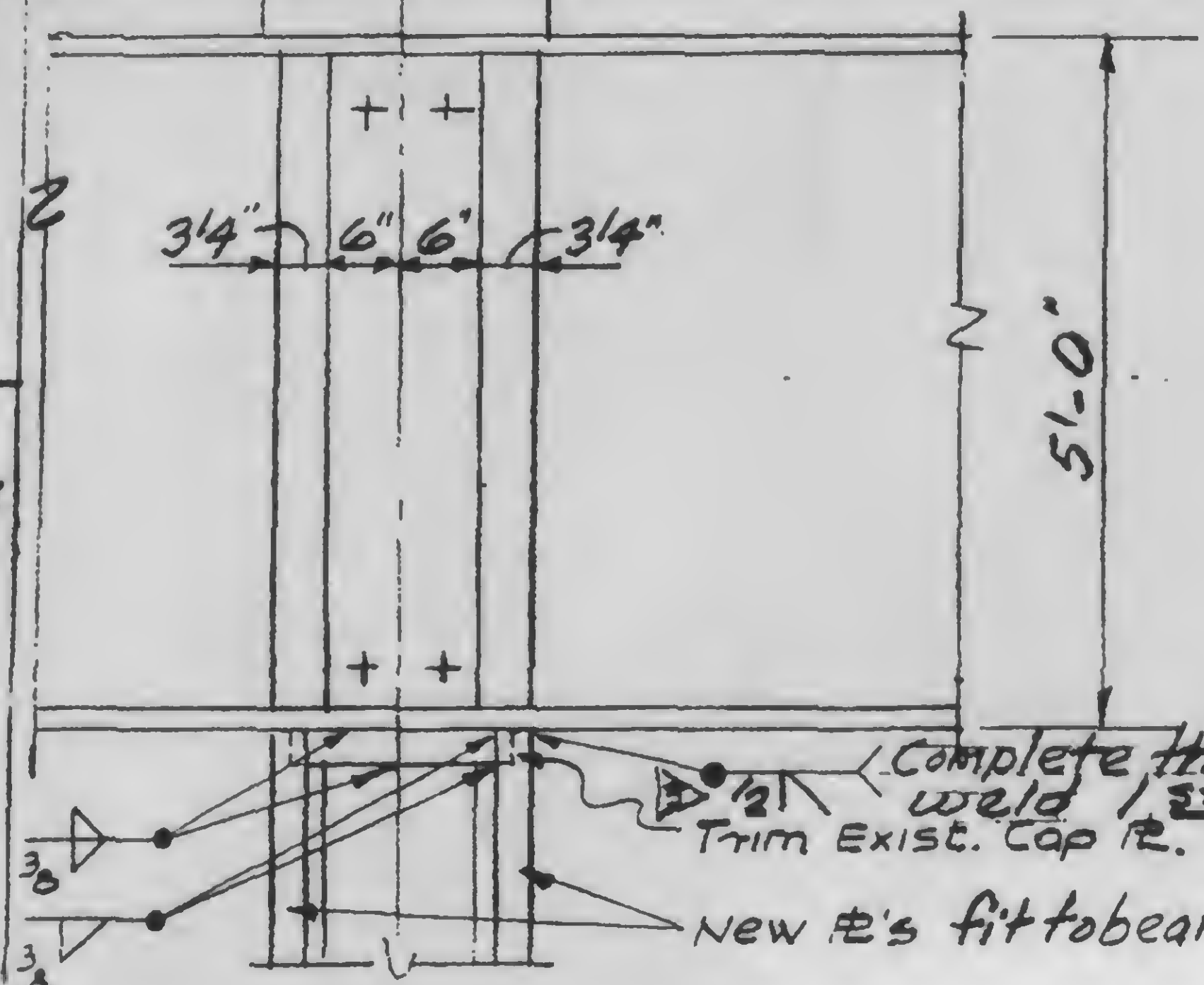
E Ref. 13-K2.4-11A, 11B & 11C

3 New $\Phi 1 \times 10$ (A & B)
each side only

3 Exist. (A) $1 \frac{3}{4}$
(B) $2 \frac{3}{4}$
(C) $2 \frac{3}{4}$



F Ref. 13-K2.5-4A



REVISIONS
2.1.79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO
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12

PROJECT NTC-1978 HOTEL - SUPPORT REV.

PROJECT NO.
701.283

BY *WAB*

DATE
1-3-79

REINFORCING DETAILS

A Ref. 13-K2.1-11

Exist. 214"

New Φ
2" x 2" Δ
each side

New R 34×8
(each side)

19-6B

El. 332'

19-88

New 20x1"

Exist. Δ 19-8C
24x14"

27X14

19-6C

19-12B

Weld bot. $\varnothing$ before
welding top $\varnothing$ s

E. 310'

 $22^{\circ}43'4''$

K-55
4

K-55
5

6	
---	---

UT

Airarc gouge before welding

B

3" 7 1/2" 3"

24

3³/₄ 32

Exhibits:

6/27/21

9-126

17. 1941

red A

12/21

22

△

1

for 118" ϕ A490X

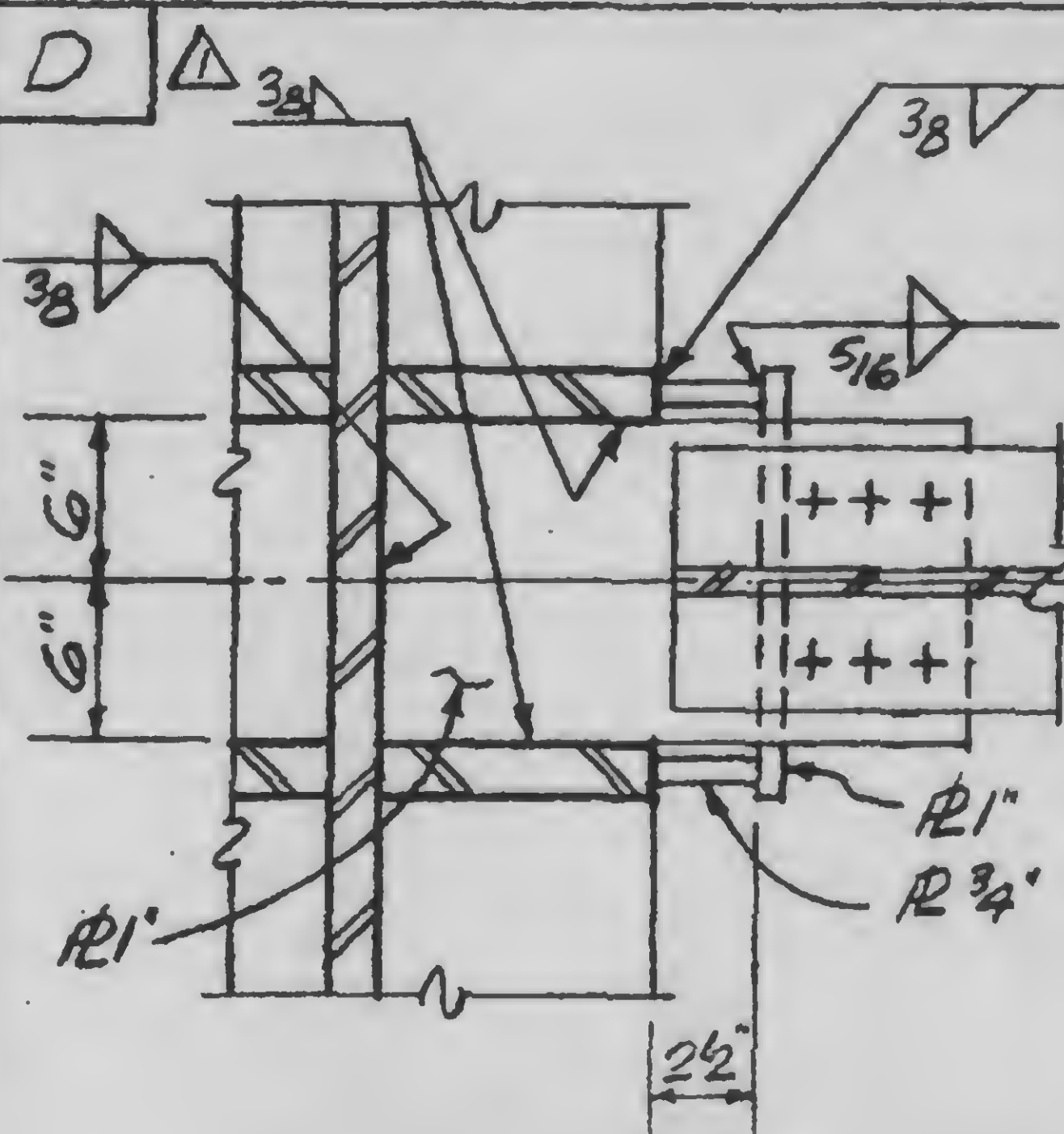
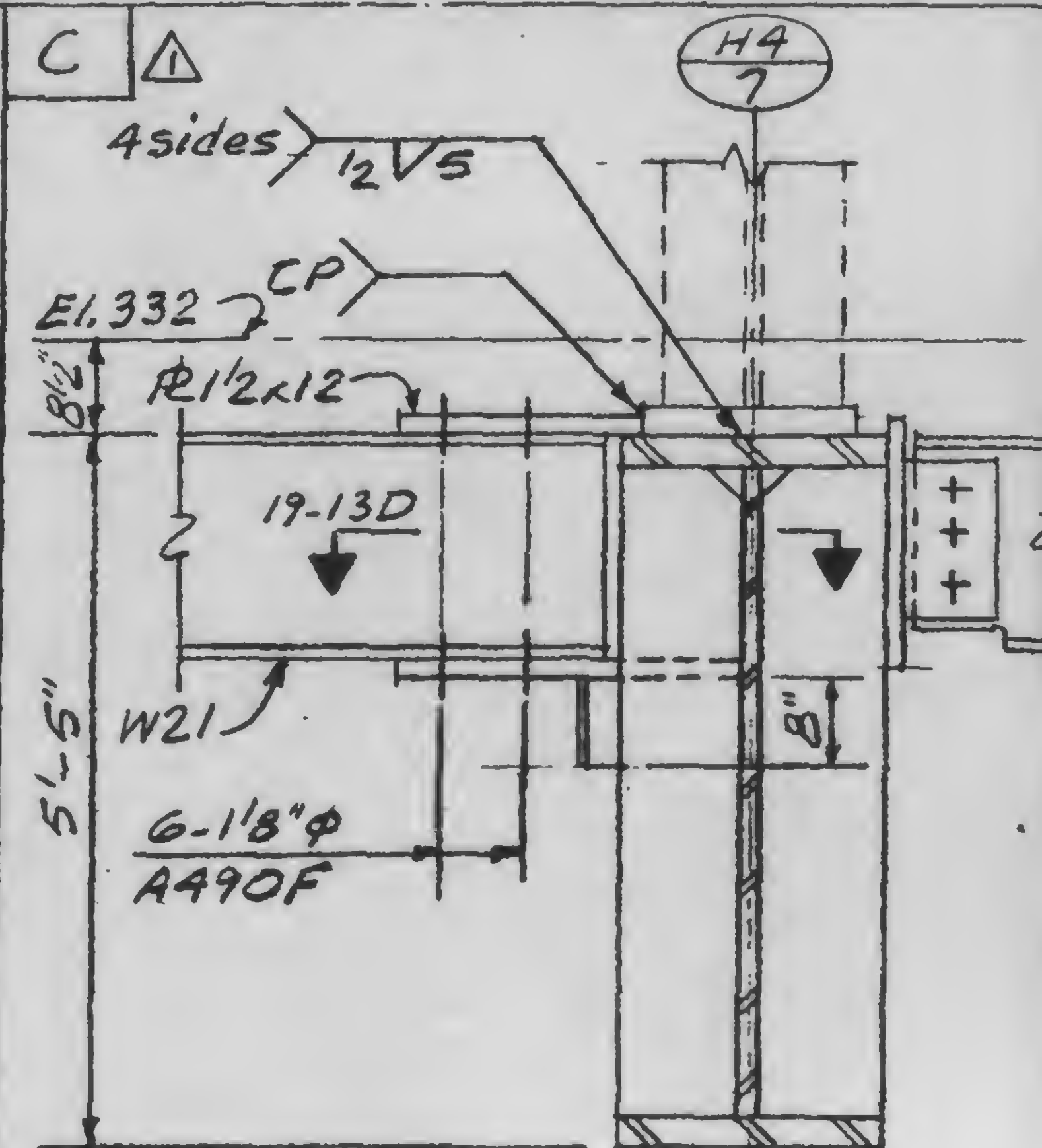
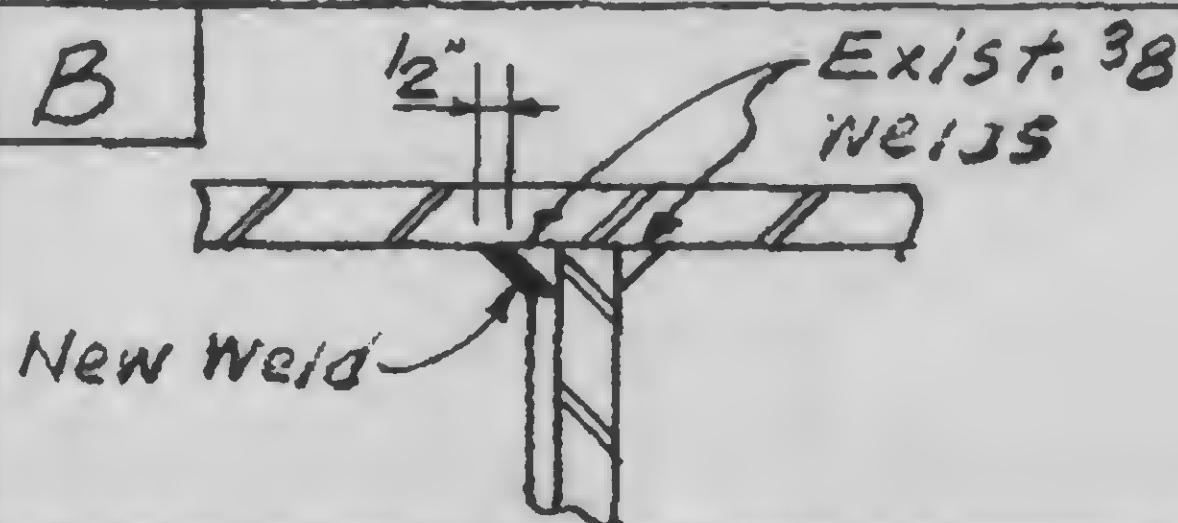
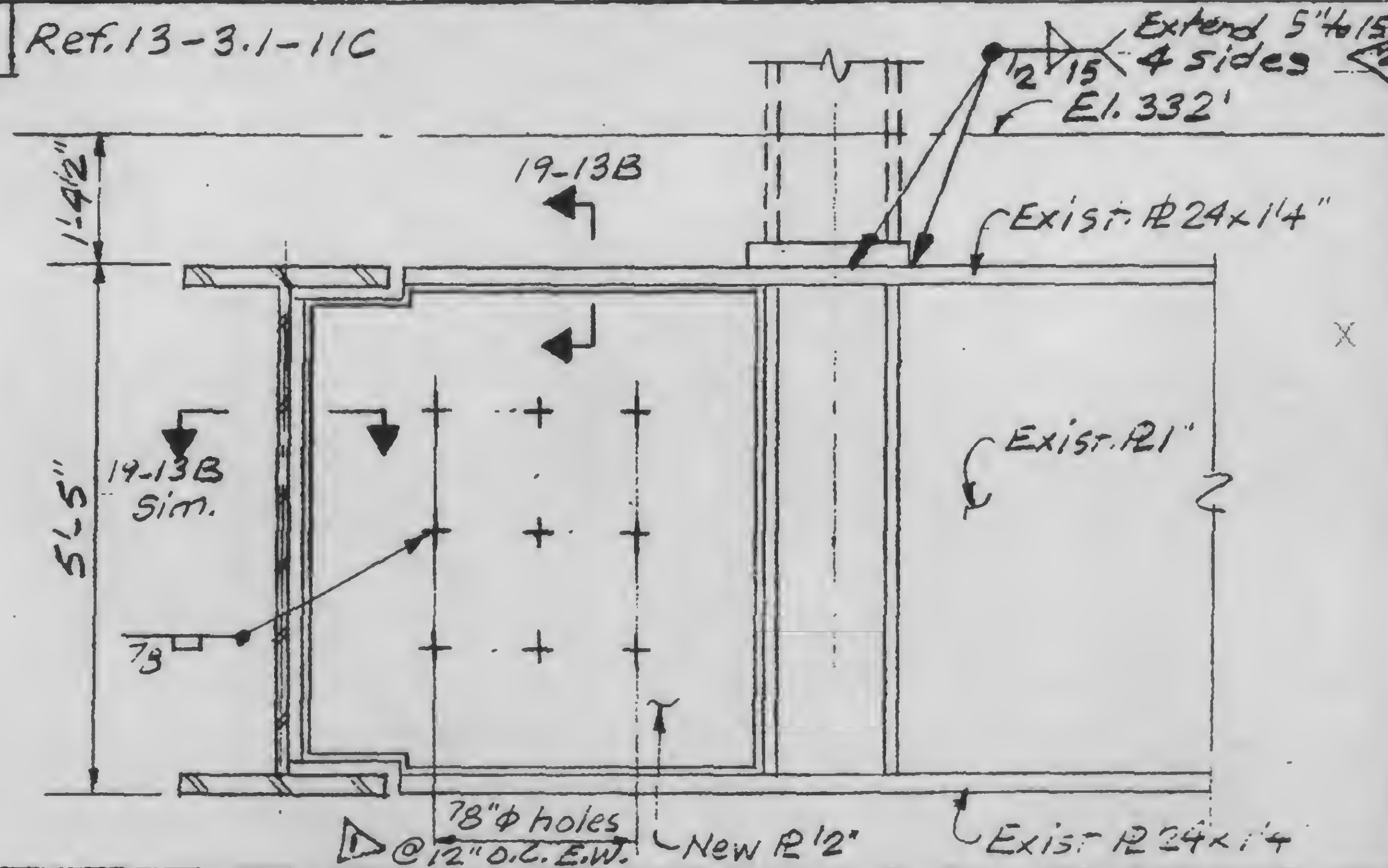
19.126

9"

9"

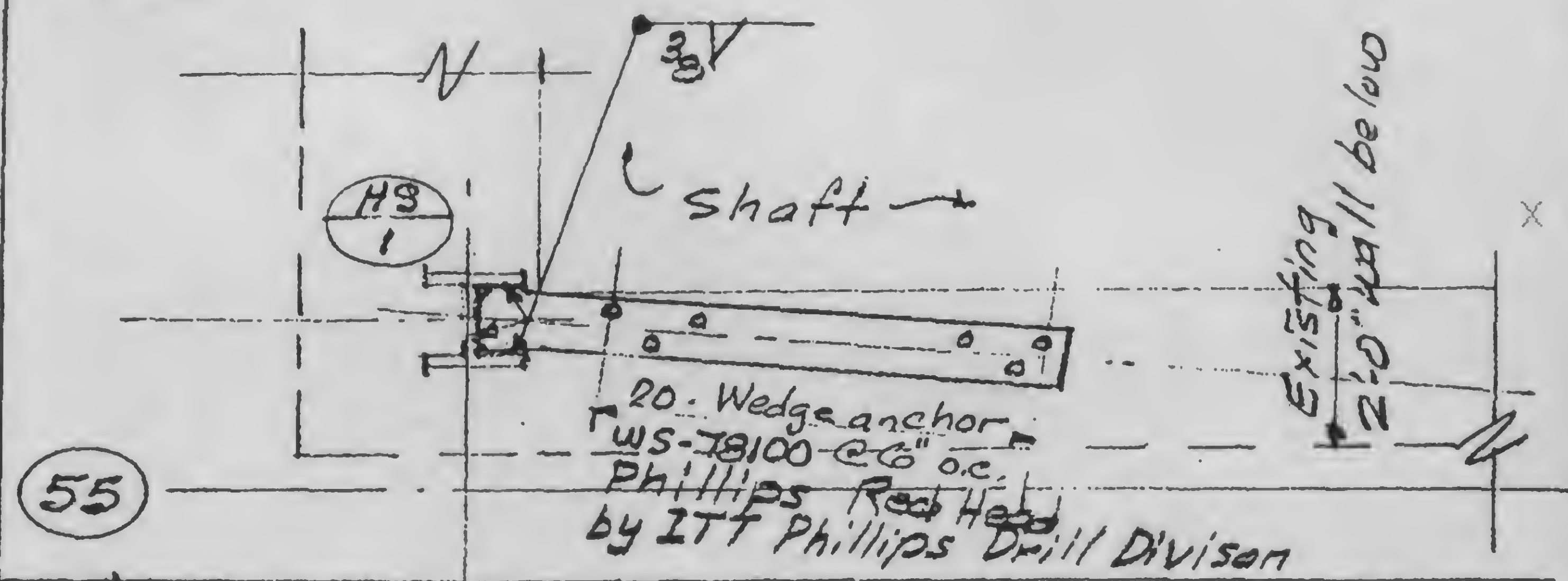
REVISIONS 2-1-79 3-12-79	SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO.
	PROJECT	WTC-1973 HOTEL-SUPPORT REV	PROJECT NO. 701.253	BY WAB
	REINFORCING DETAILS			DATE 7-3-73

A Ref. 13-3.1-11C

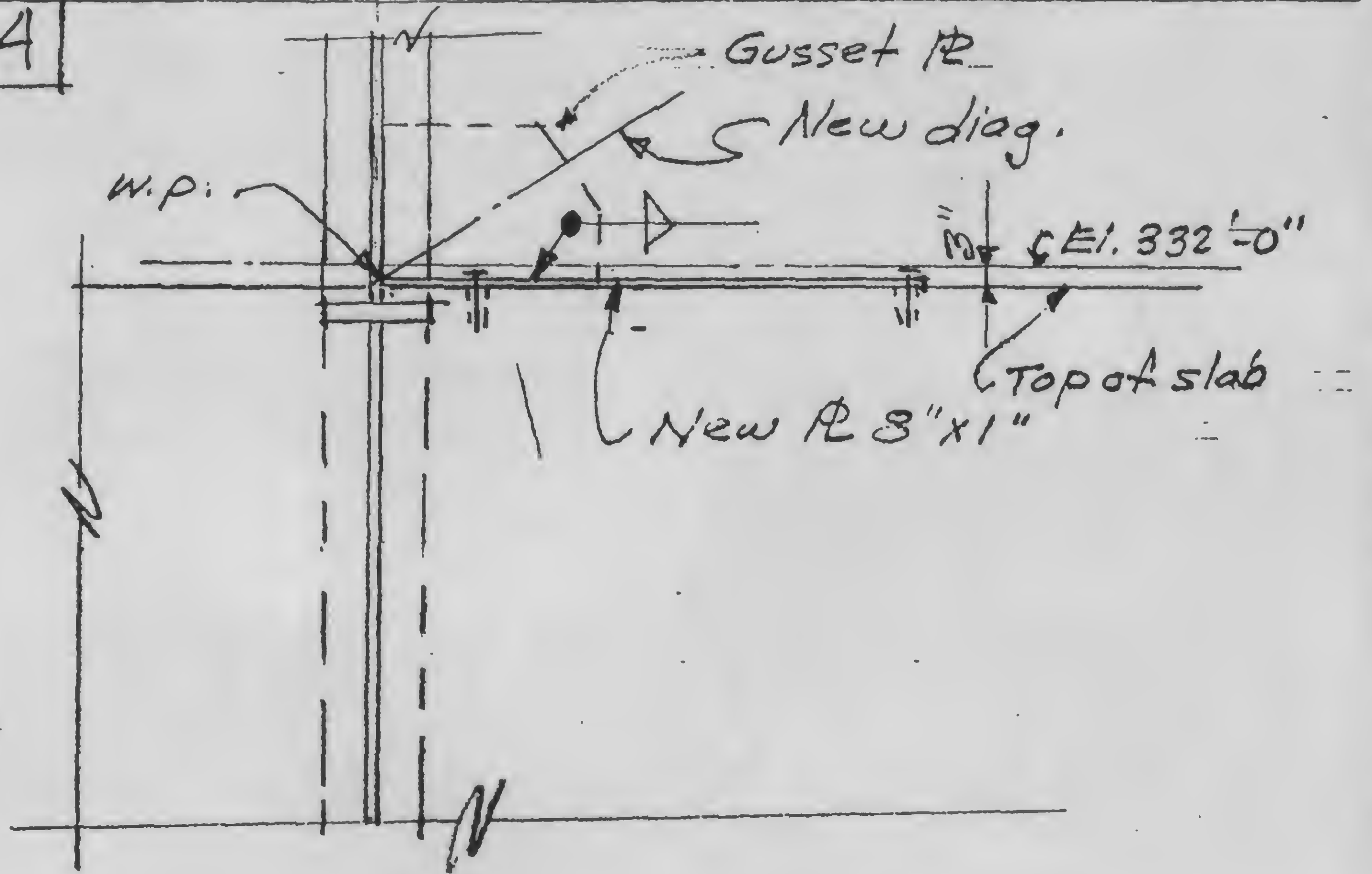


REVISIONS 1	SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO 13-K19
	PROJECT WTC - 1978 HOTEL SUPPORT REV. 701, 2B3		BY WAB	14
	HORIZONTAL ANCHOR COL. HS-1			DATE 3-12-79

PLAN



A



REVISIONS
10/5/79

SKILLING, HELLÉ, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K19-
15.1

PROJECT WTC-1978 HOTEL-SUPPORT REV.

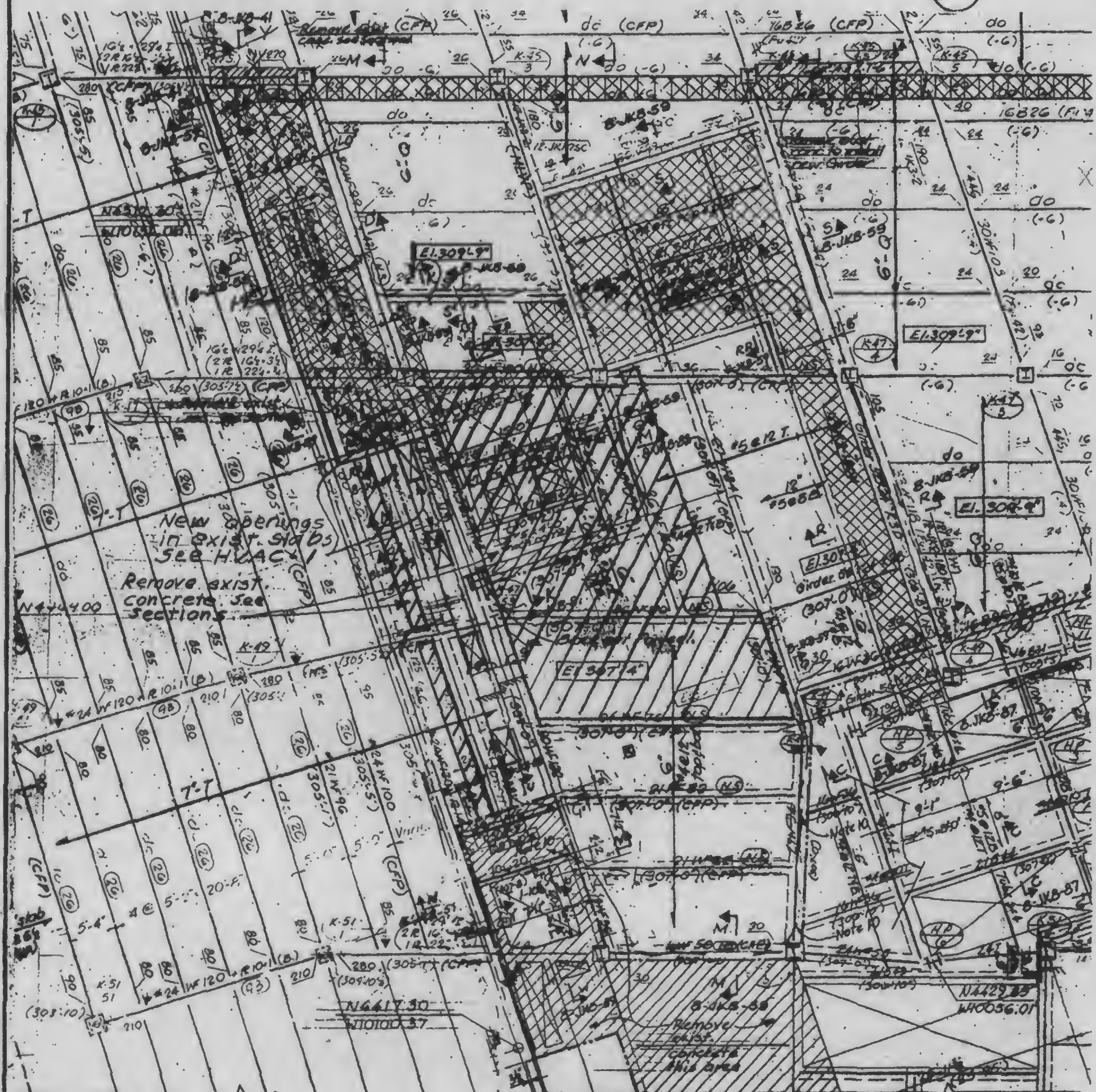
PROJECT NO.
701.283

BY WAB

TRANSFORMER AREA-DEMOLITION PLAN-EL.307-4

DATE
9/7/79

NORTH



REVISIONS
10/3/79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K19-
15.2

PROJECT NTC- HOTEL-SUPPORT REV.

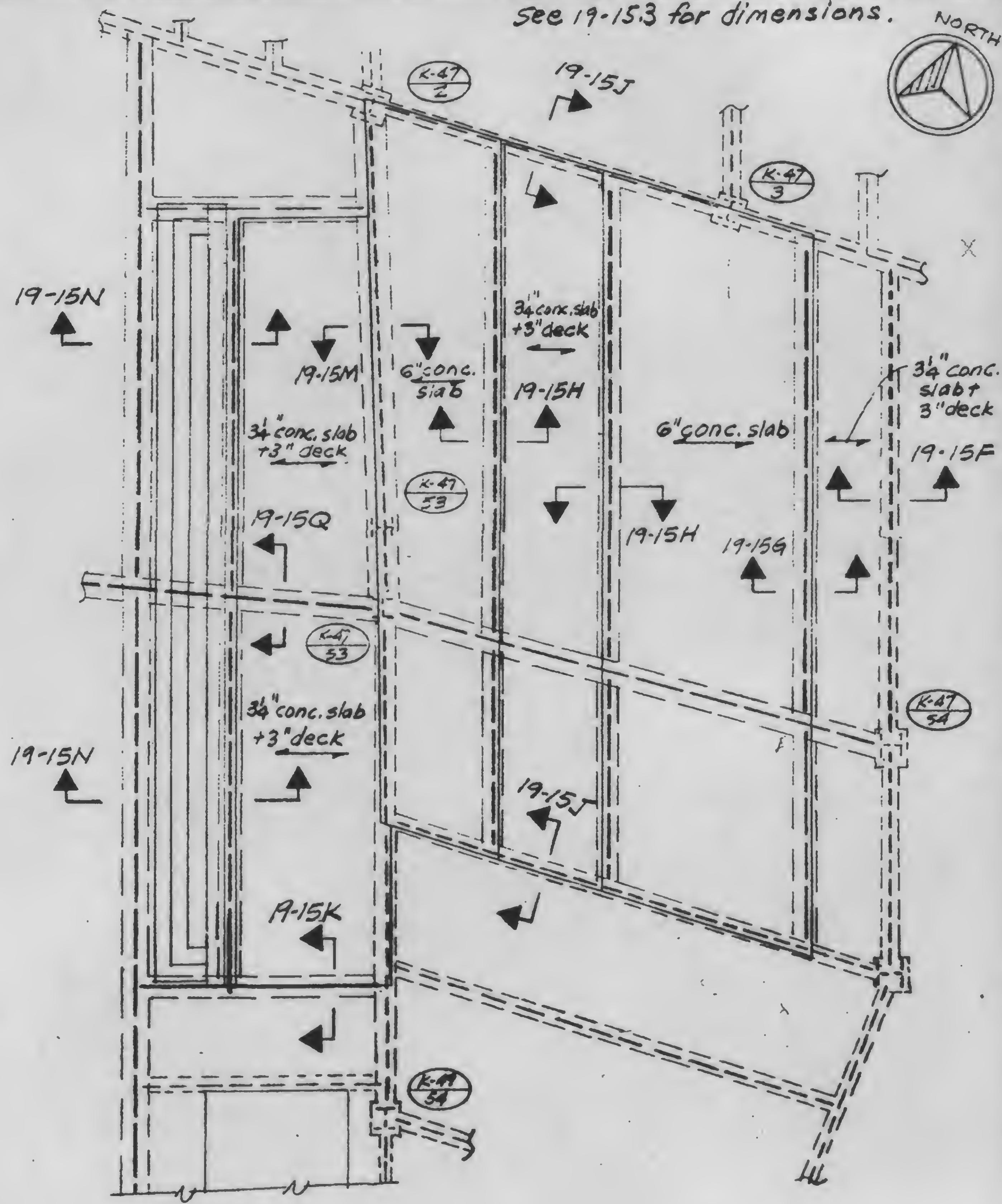
PROJECT NO
701.238

BY WAB

TRANSFORMER AREA-FRAMING PLAN EL. 310

DATE
9/7/79

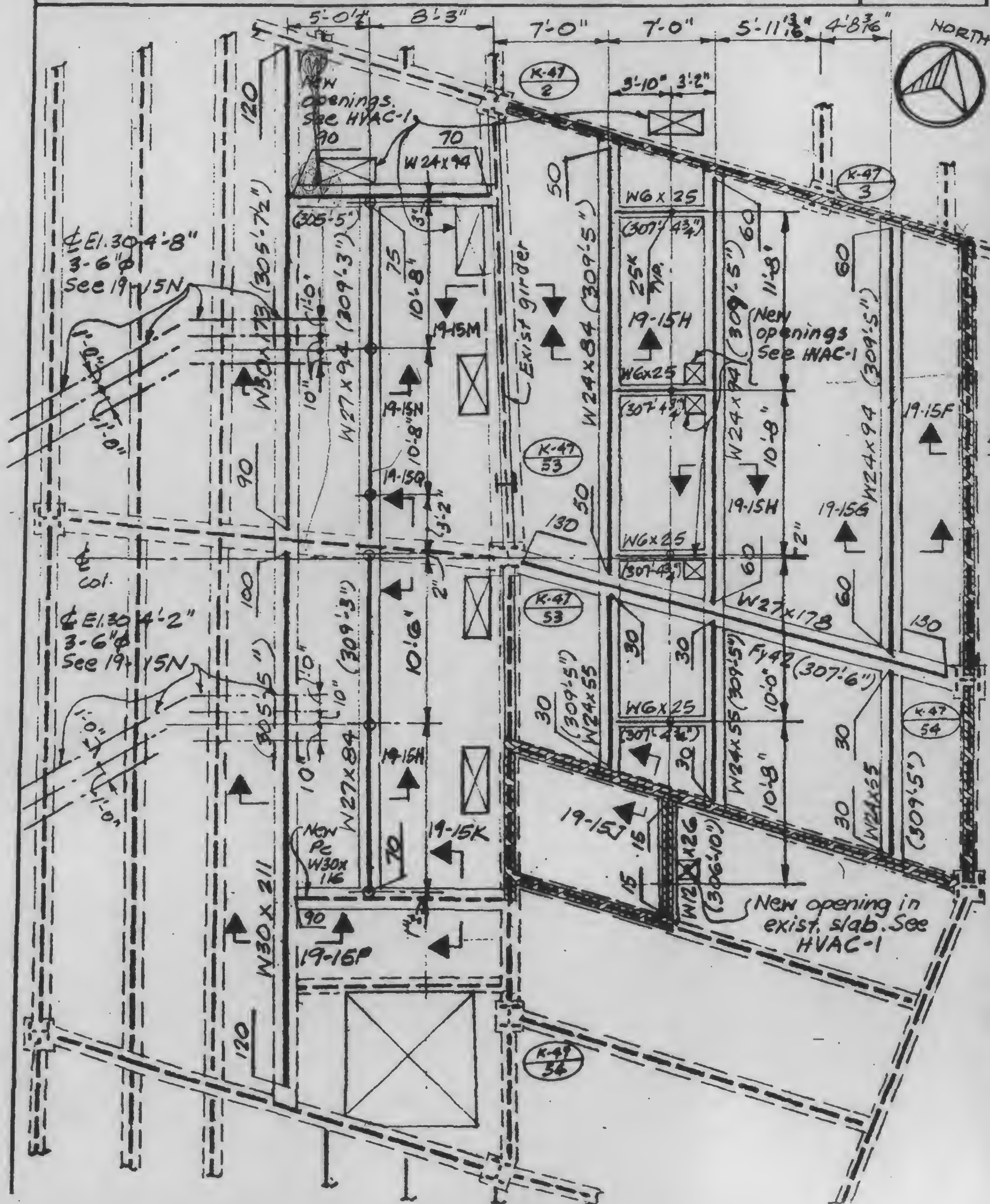
See 19-15.3 for dimensions.



DRAWING NO.
13-K17-
15.3

BY *HAB*

DATE 9/7/79



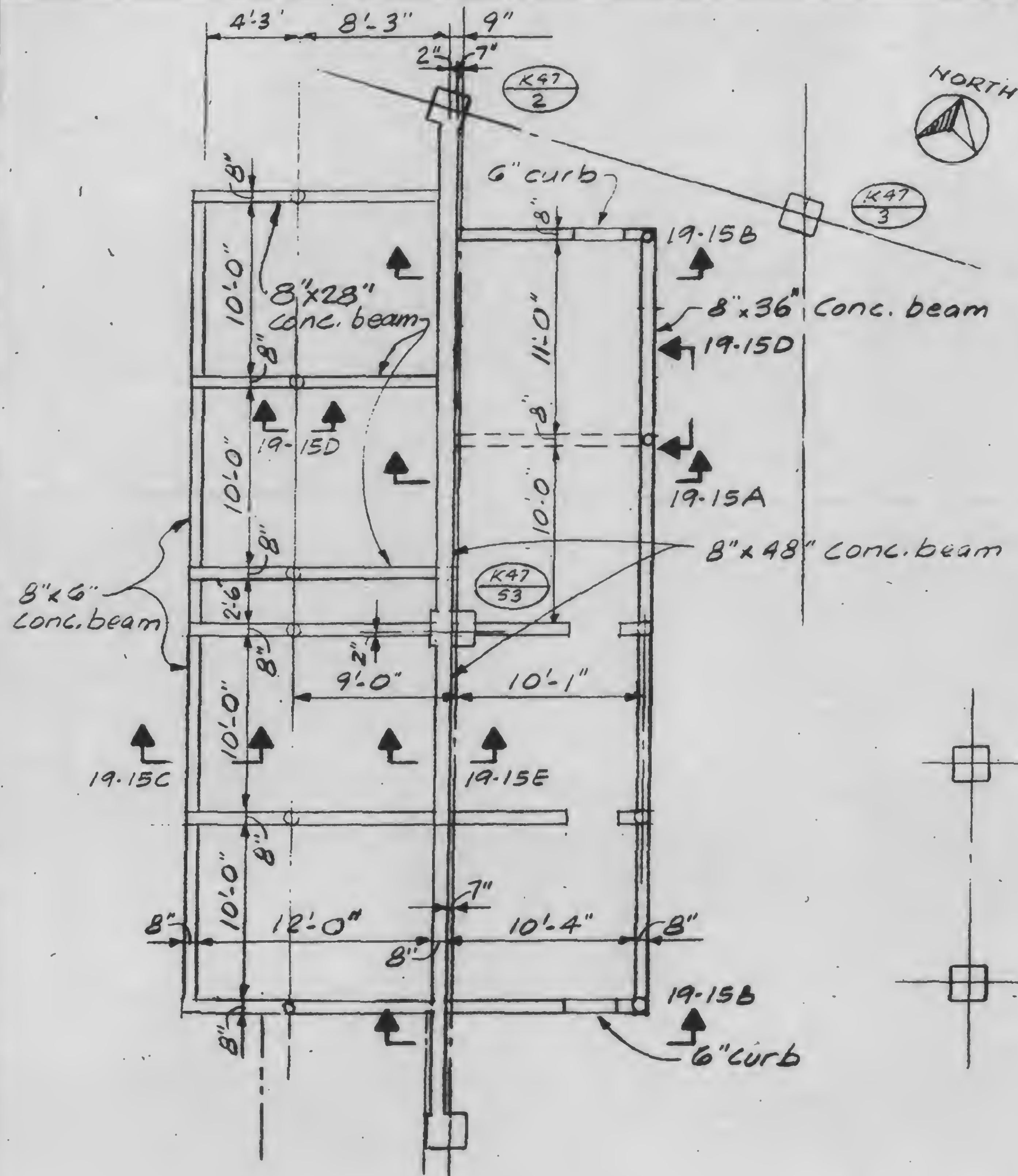
PROJECT NTC-1978 HOTEL-SUPPORT REV.

PROJECT NO.
701-293

BY WAB

TRANSFORMER AREA - FRAMING PLAN 294

DATE
9/7/79



REVISIONS
10/5/79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K19-
15.5

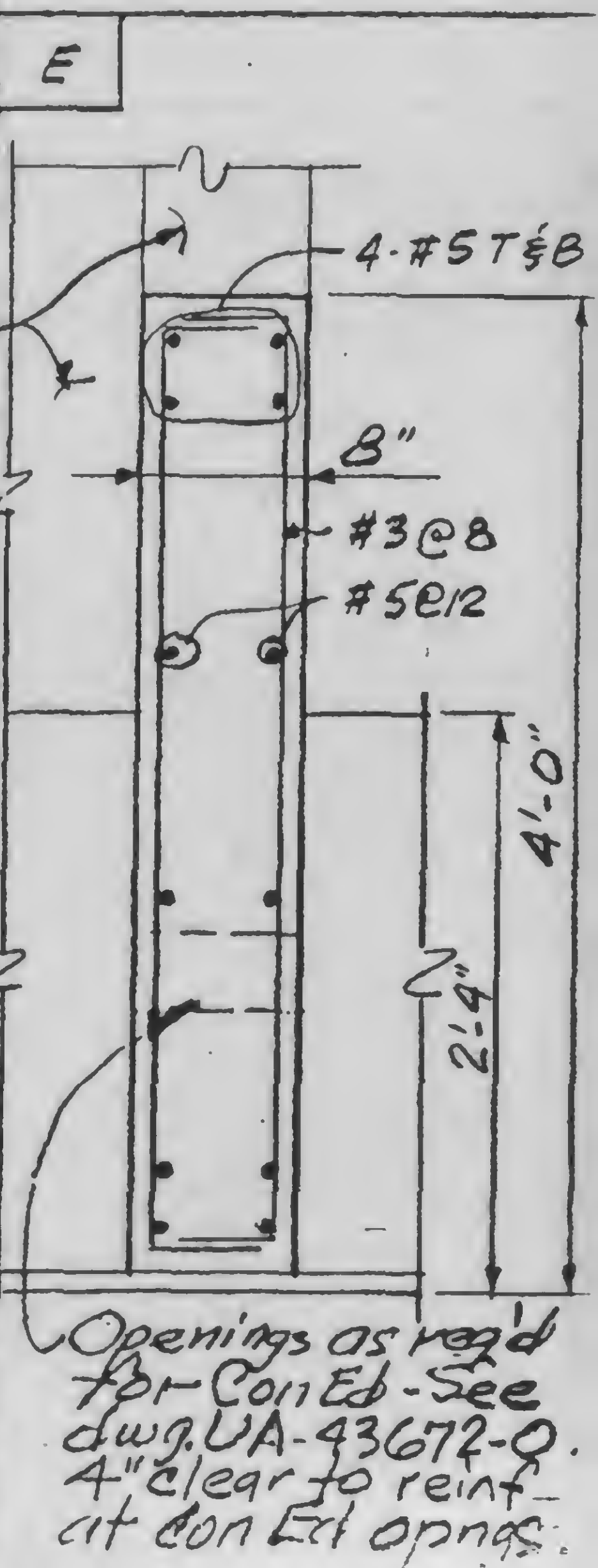
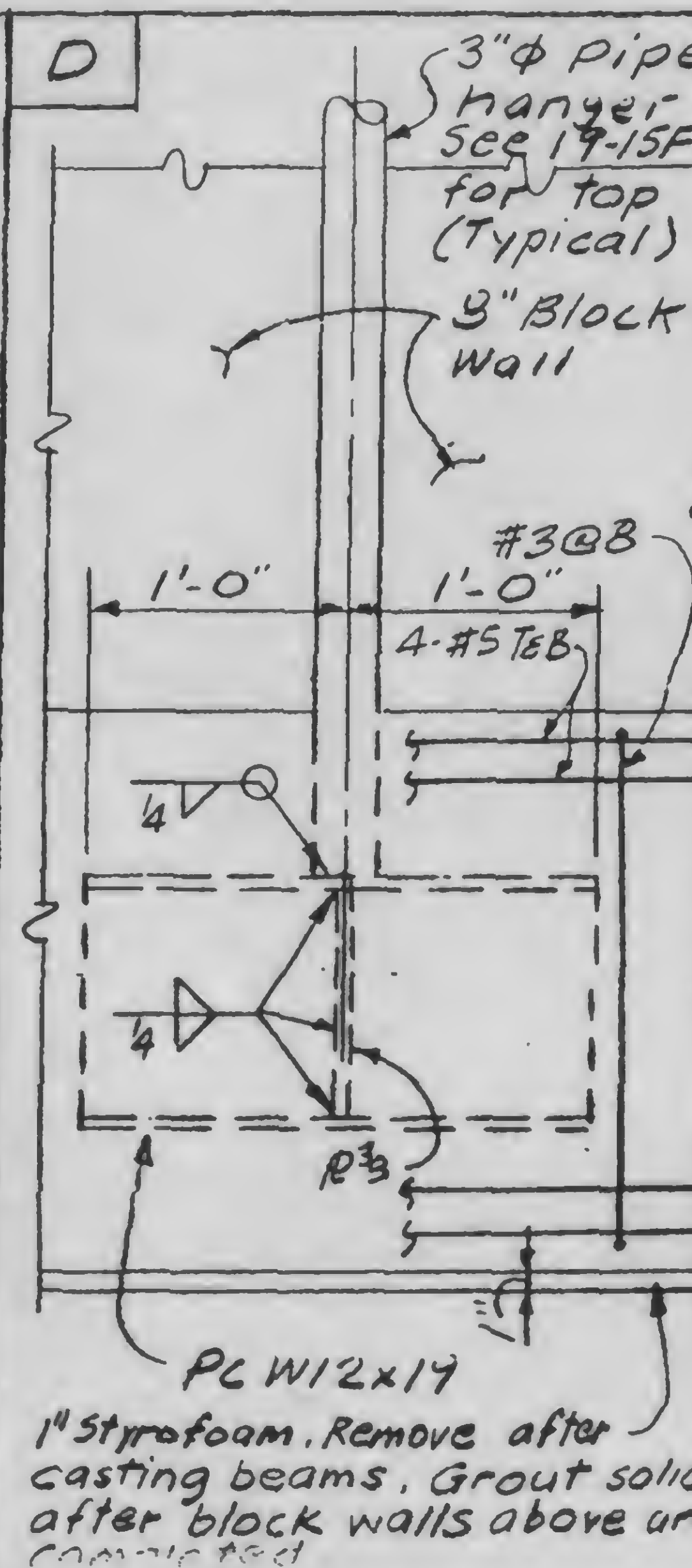
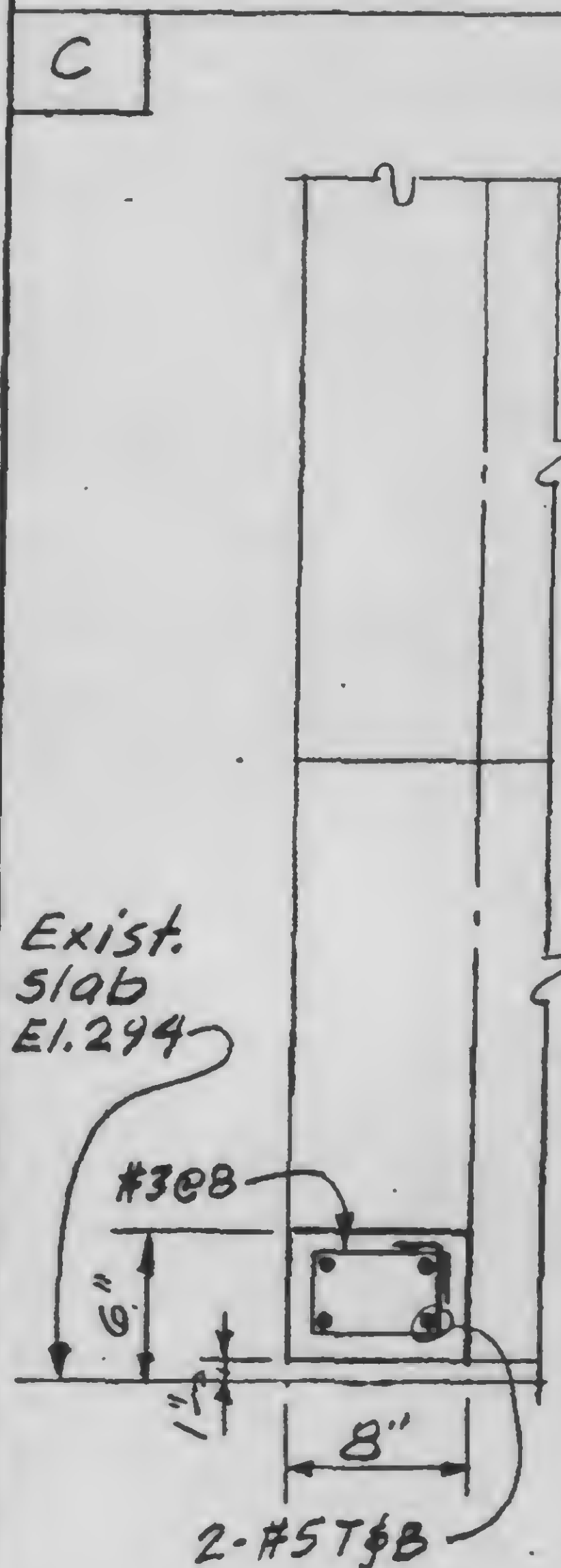
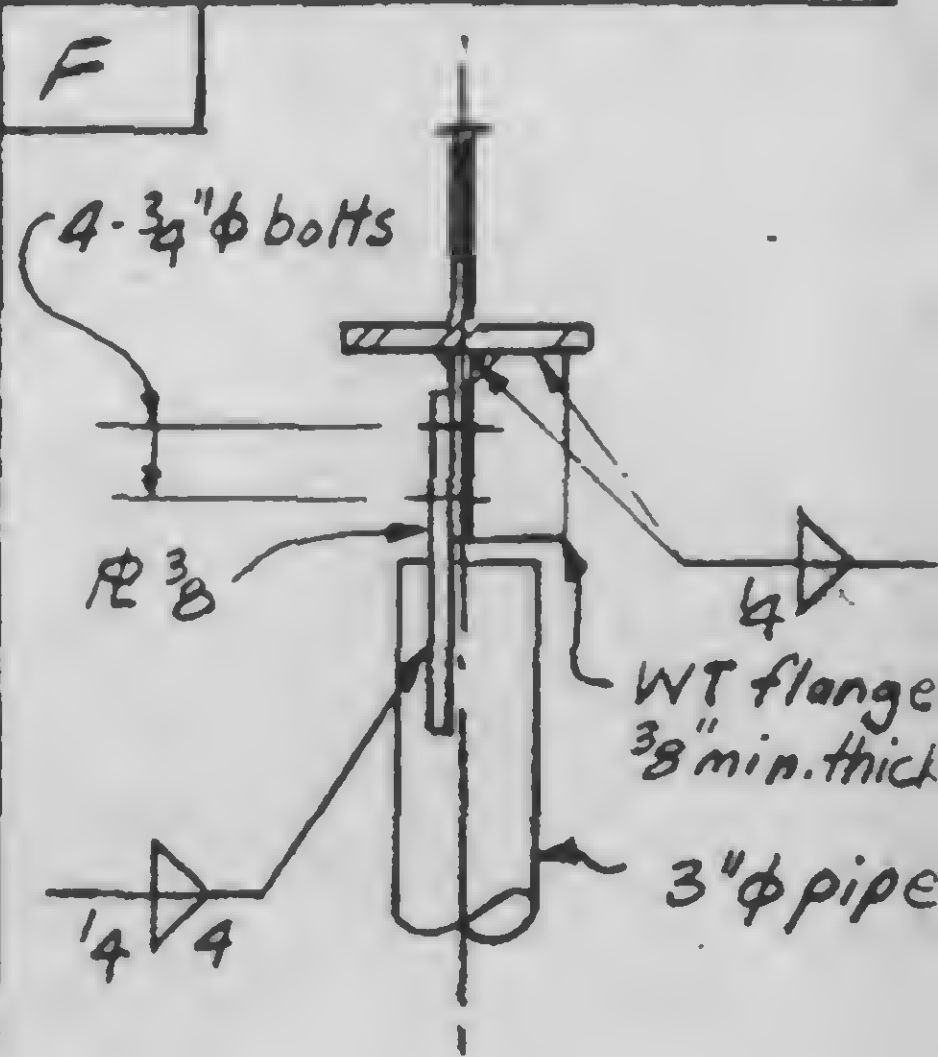
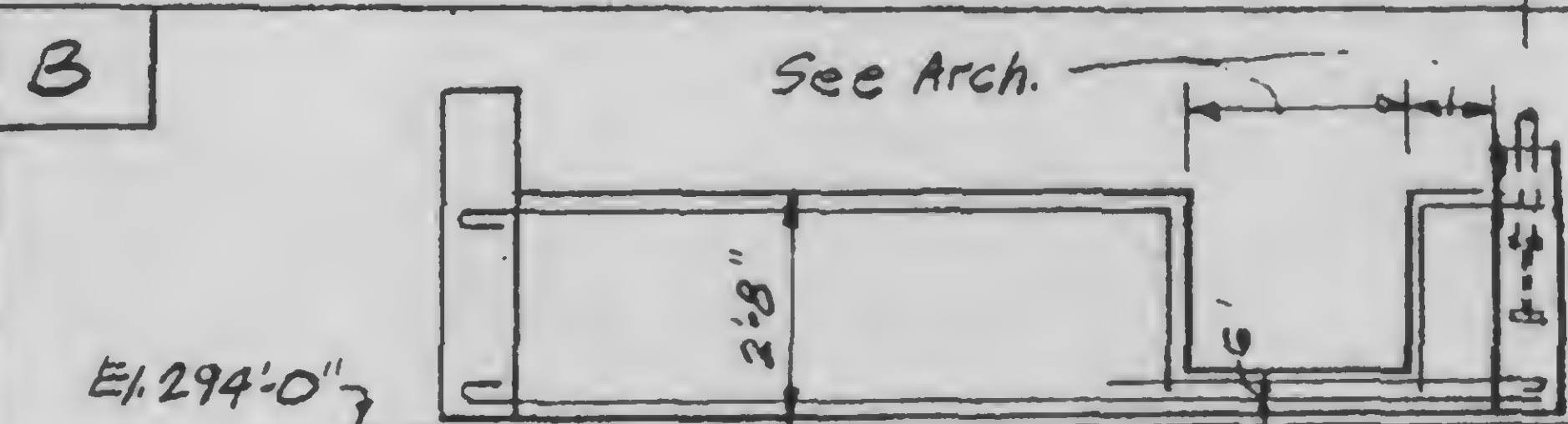
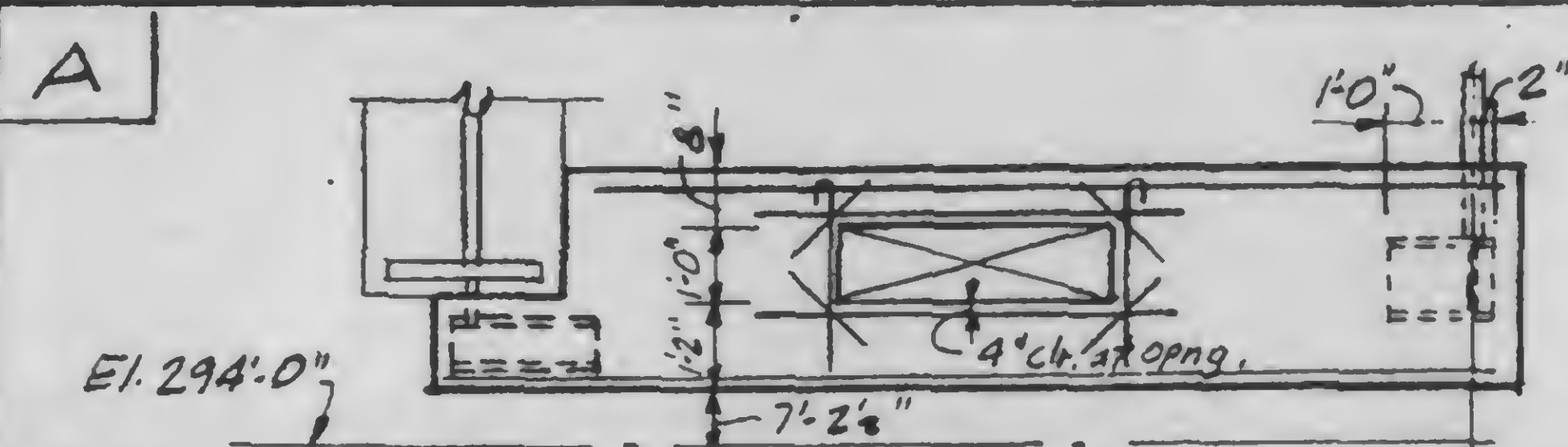
PROJECT **WTC-1973 HOTEL-SUPPORT REV.**

PROJECT NO.
701.283

BY **WAB**

TRANSFORMER AREA - SECTIONS 294

DATE
9/7/79



Openings as req'd
for Conn Ed. See
dwg. UA-43672-0.
4\"/>

REVISIONS
10/5/79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K19-
15.6

PROJECT NTC - HOTEL - SUPPORT REV

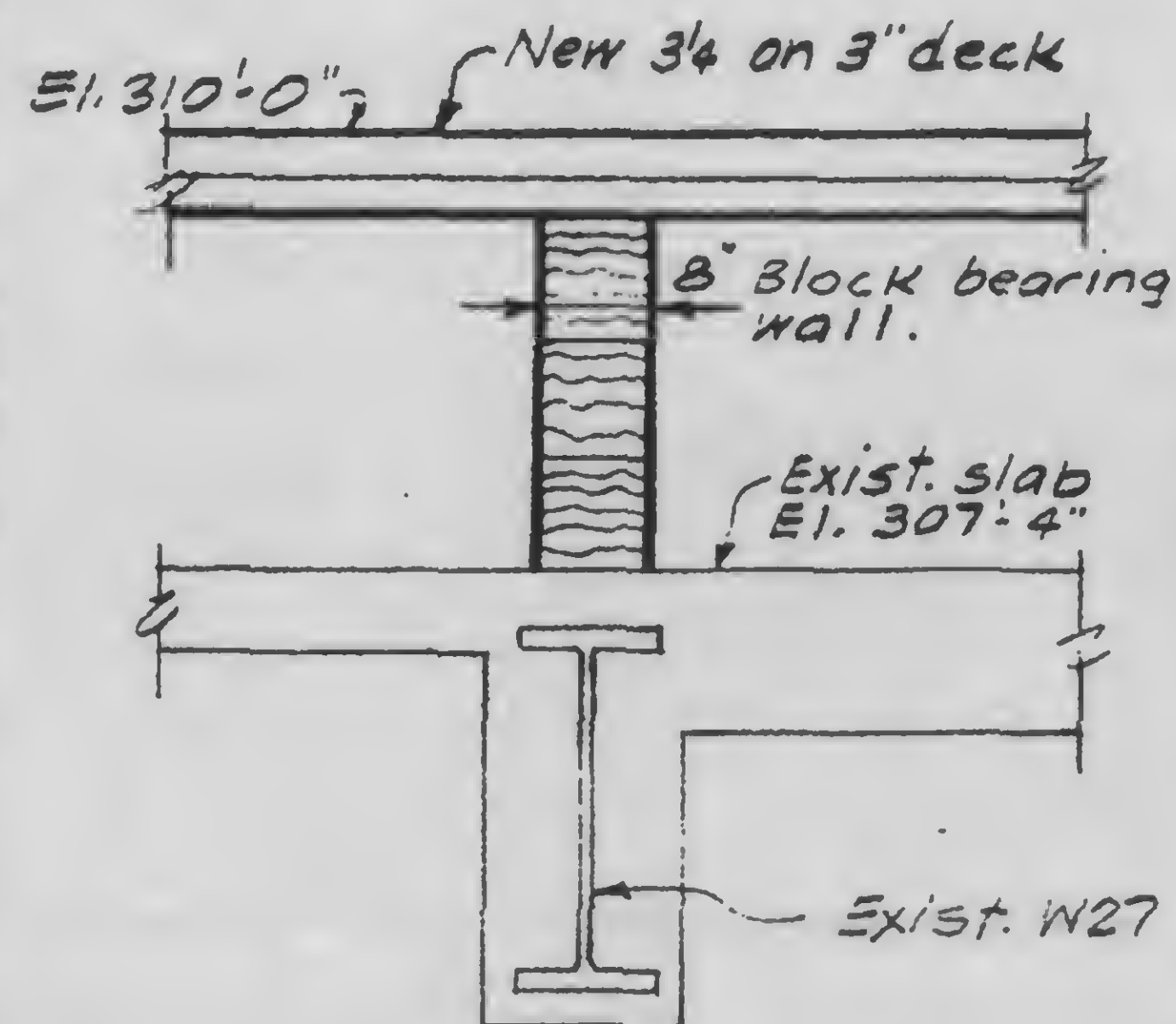
PROJECT NO.
701.238

BY
WAB

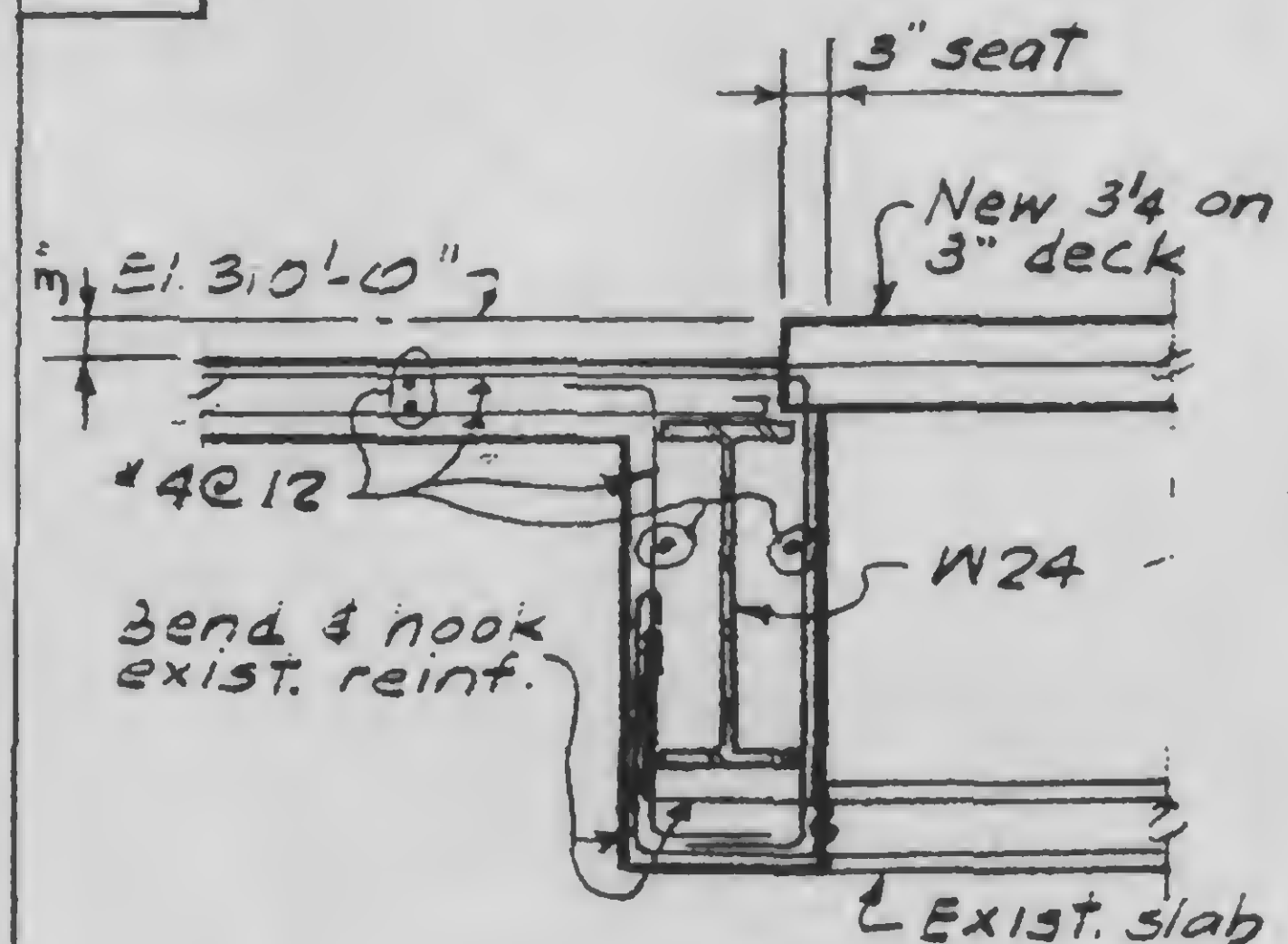
TRANSFORMER AREA - SECTIONS 307-310

DATE
9/7/79

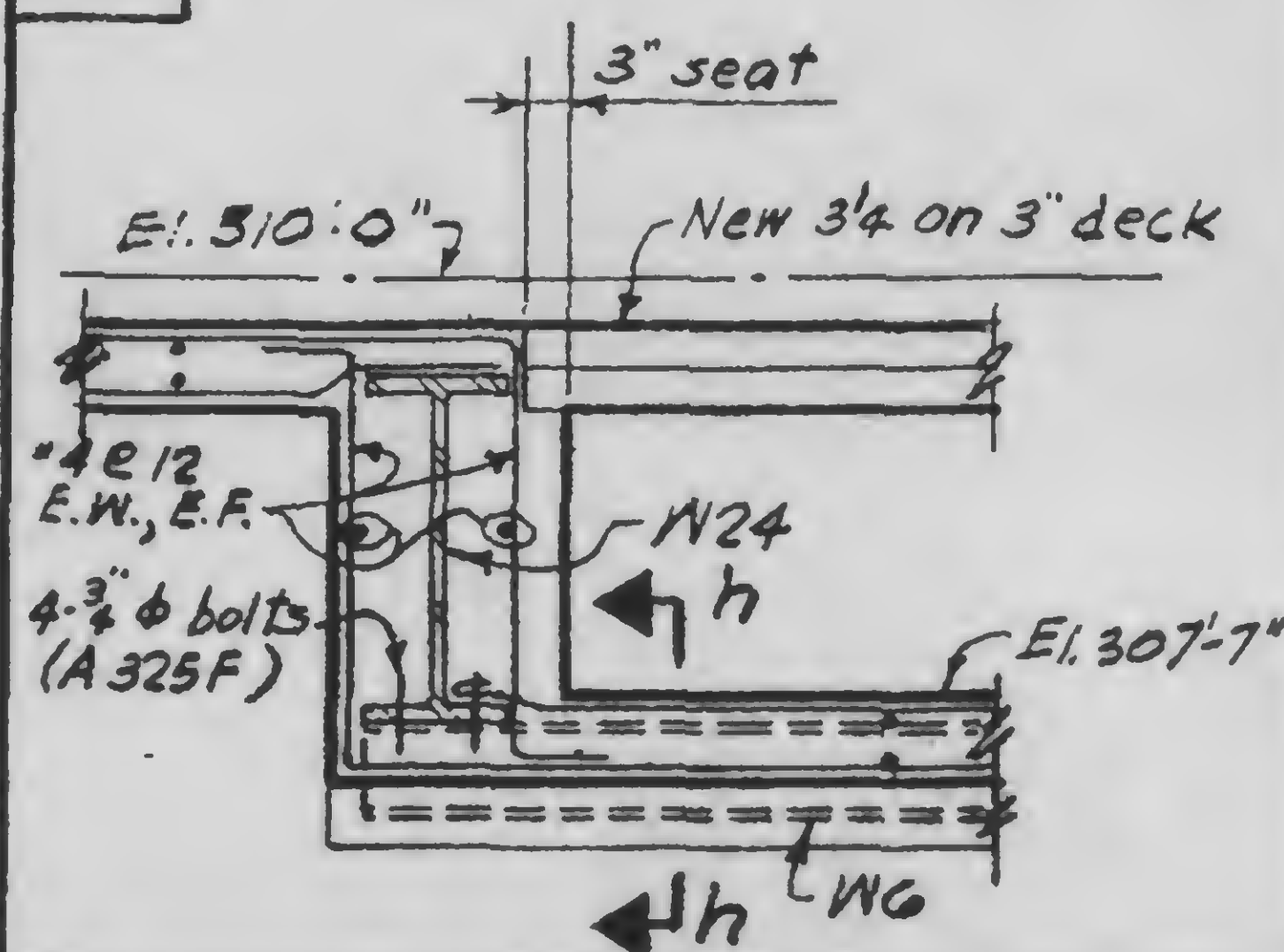
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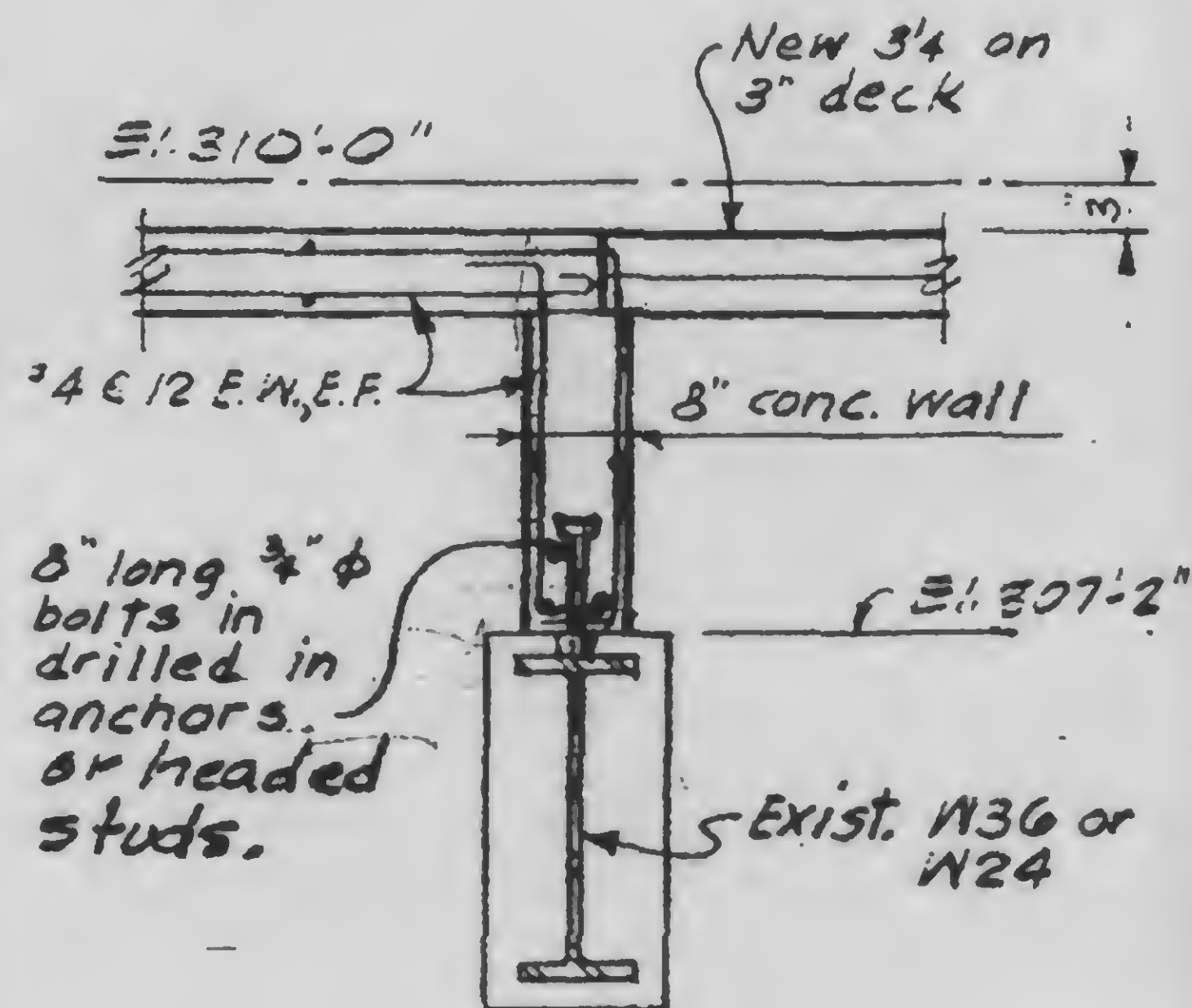
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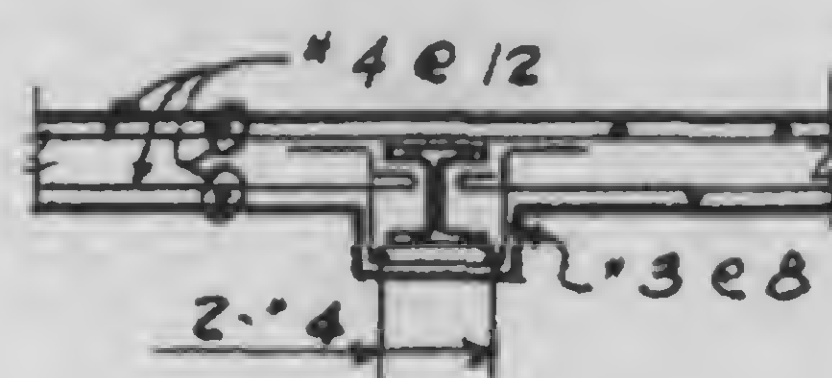
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J



h



REVISIONS
10/5/79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

13-K19-

15.7

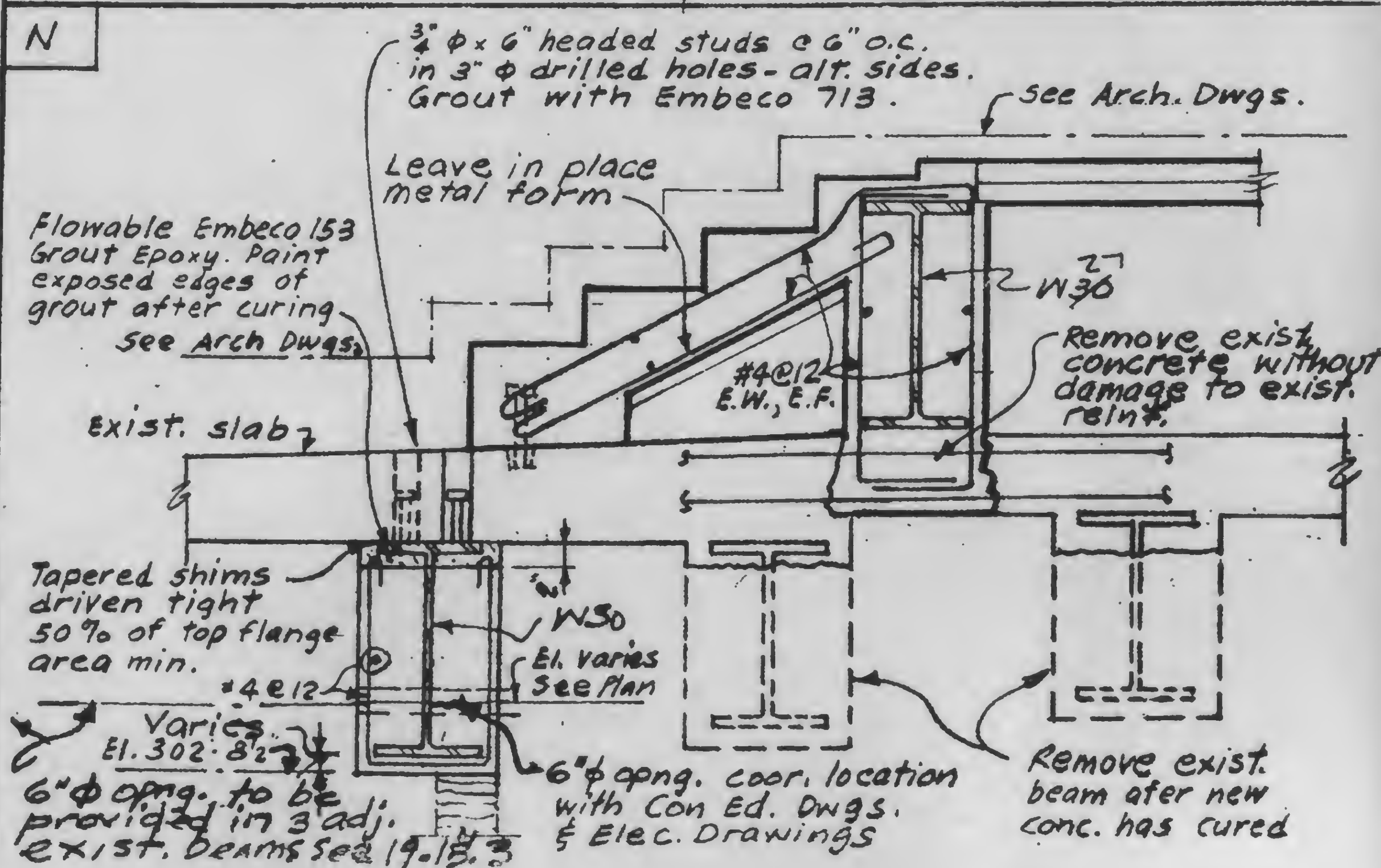
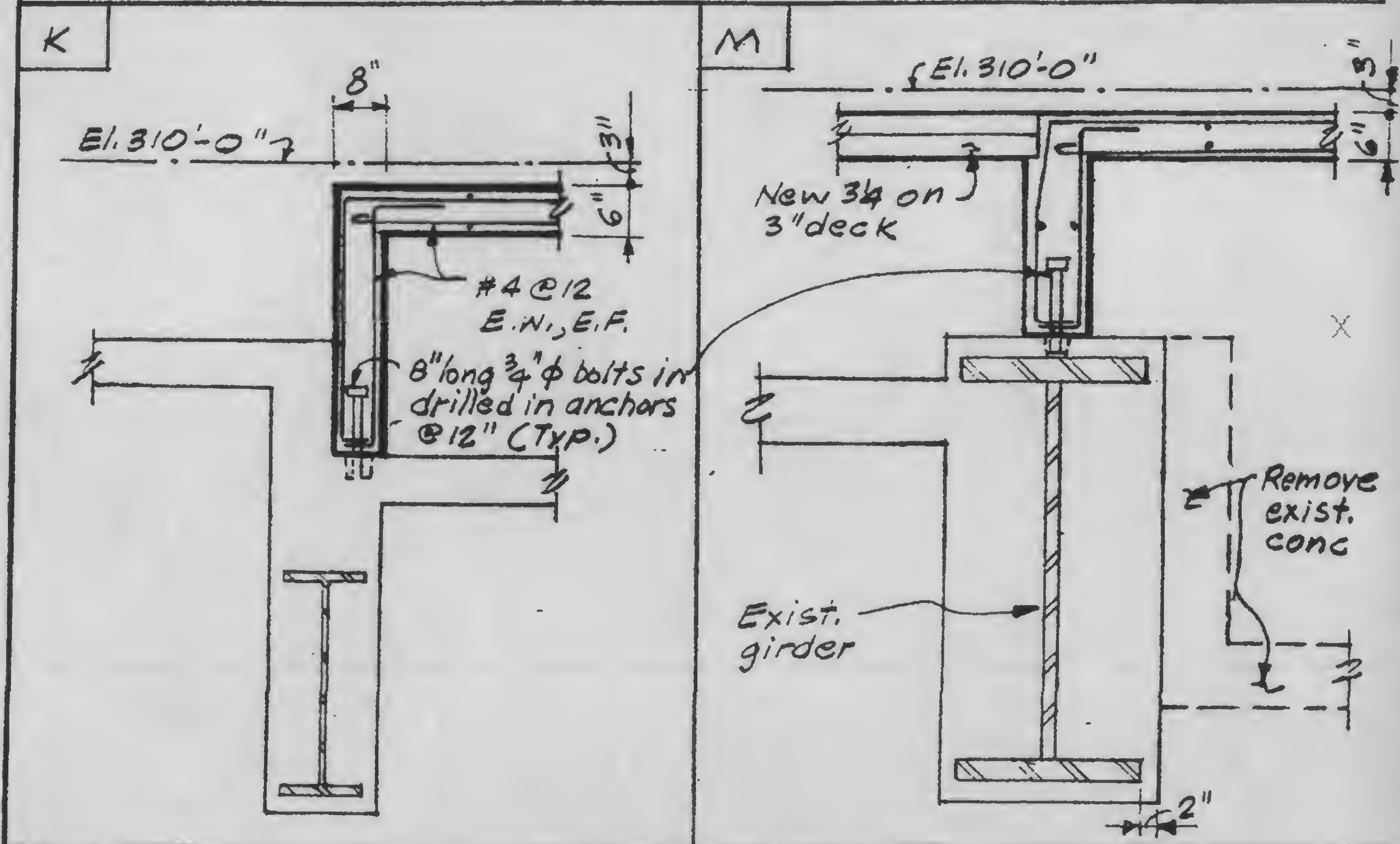
PROJECT WTC- HOTEL SUPPORT REV.

PROJECT NO.
701.238

BY
WAB

TRANSFORMER AREA - SECTIONS 307-310

DATE
9/7/79



REVISIONS
10/5/79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K19-

PROJECT NTC - HOTEL - SUPPORT REV.

PROJECT NO
701.238

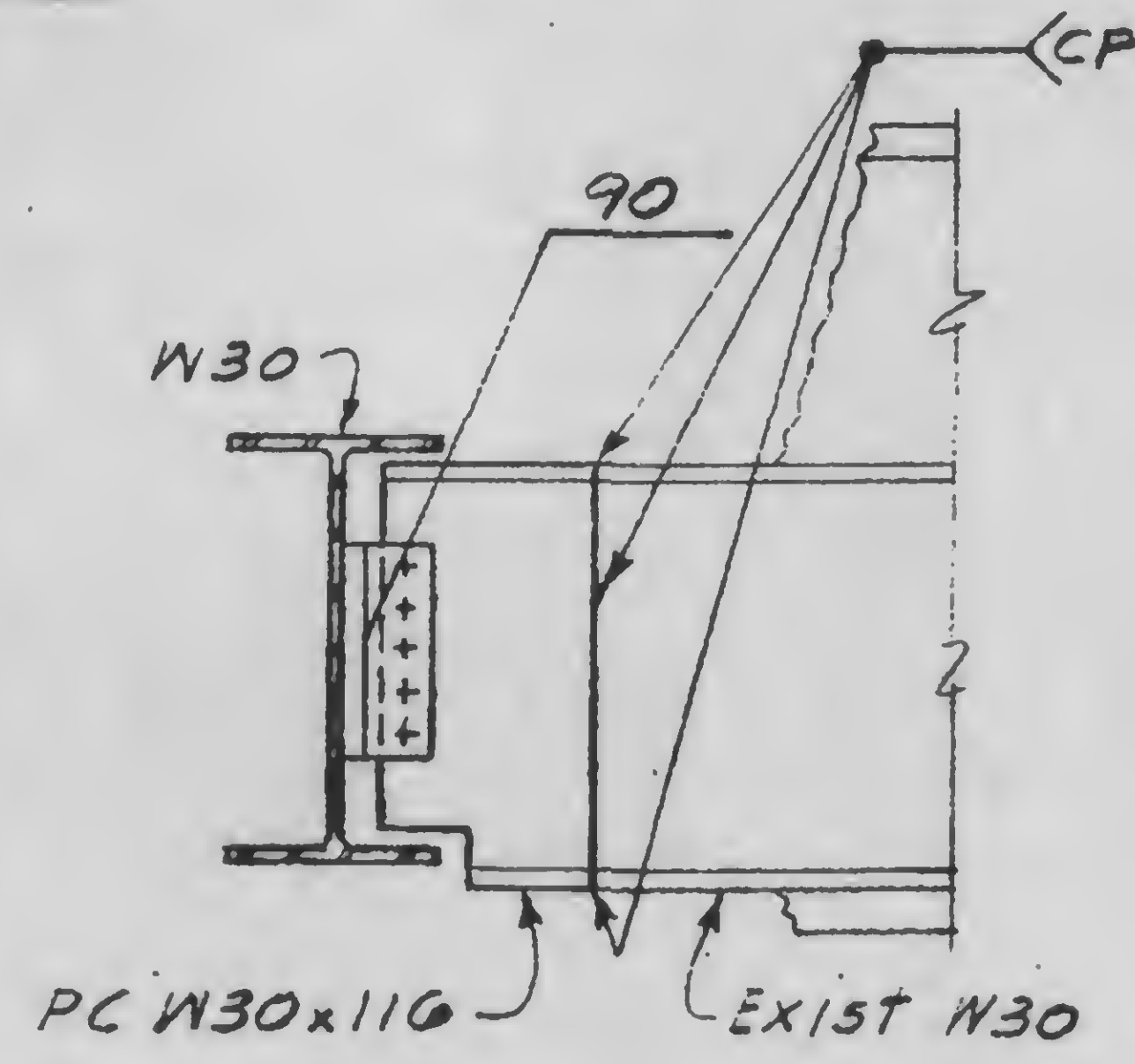
BY WAB

15.8

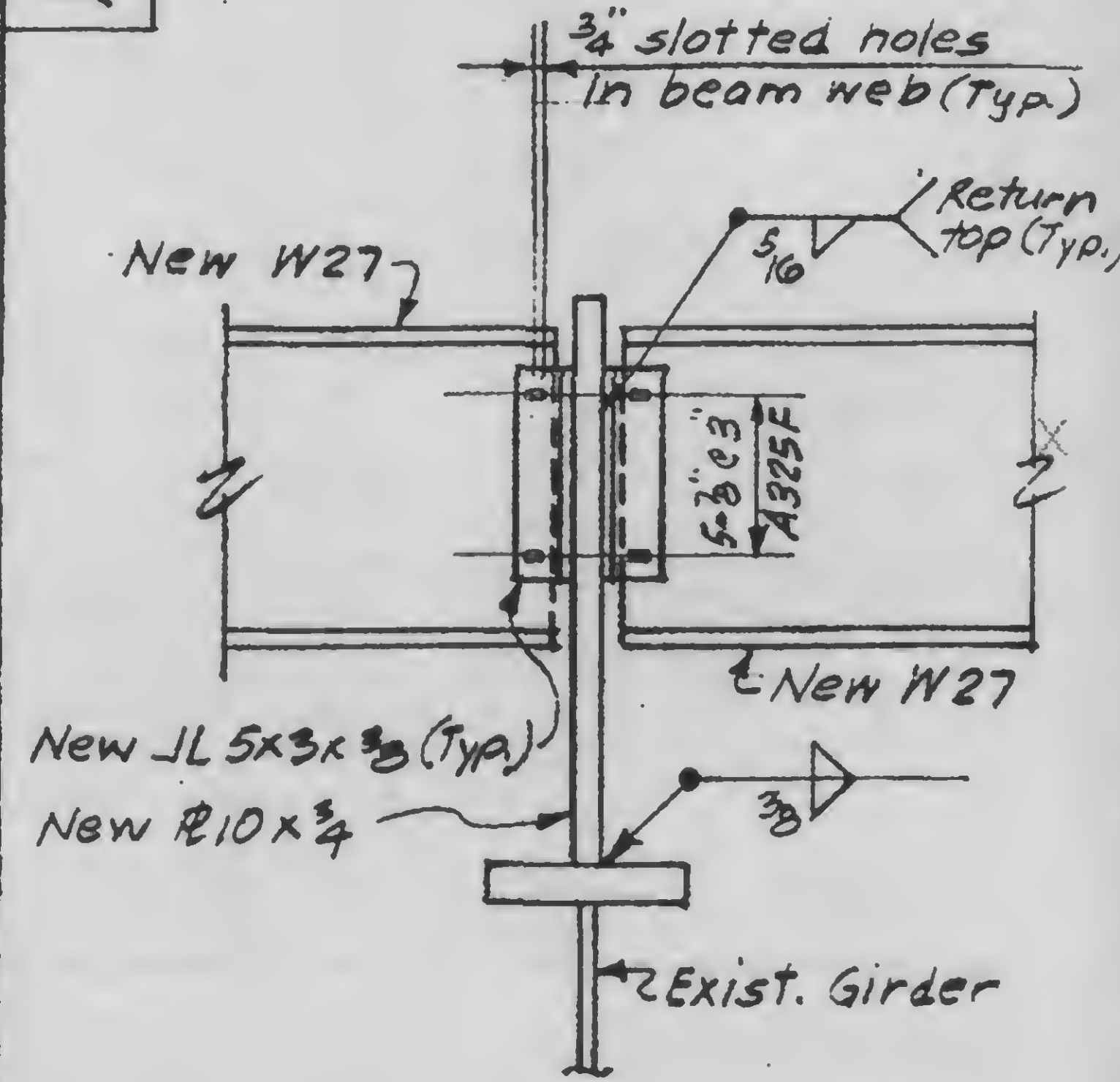
TRANSFORMER AREA - SECTIONS 307-310

DATE
9/7/79

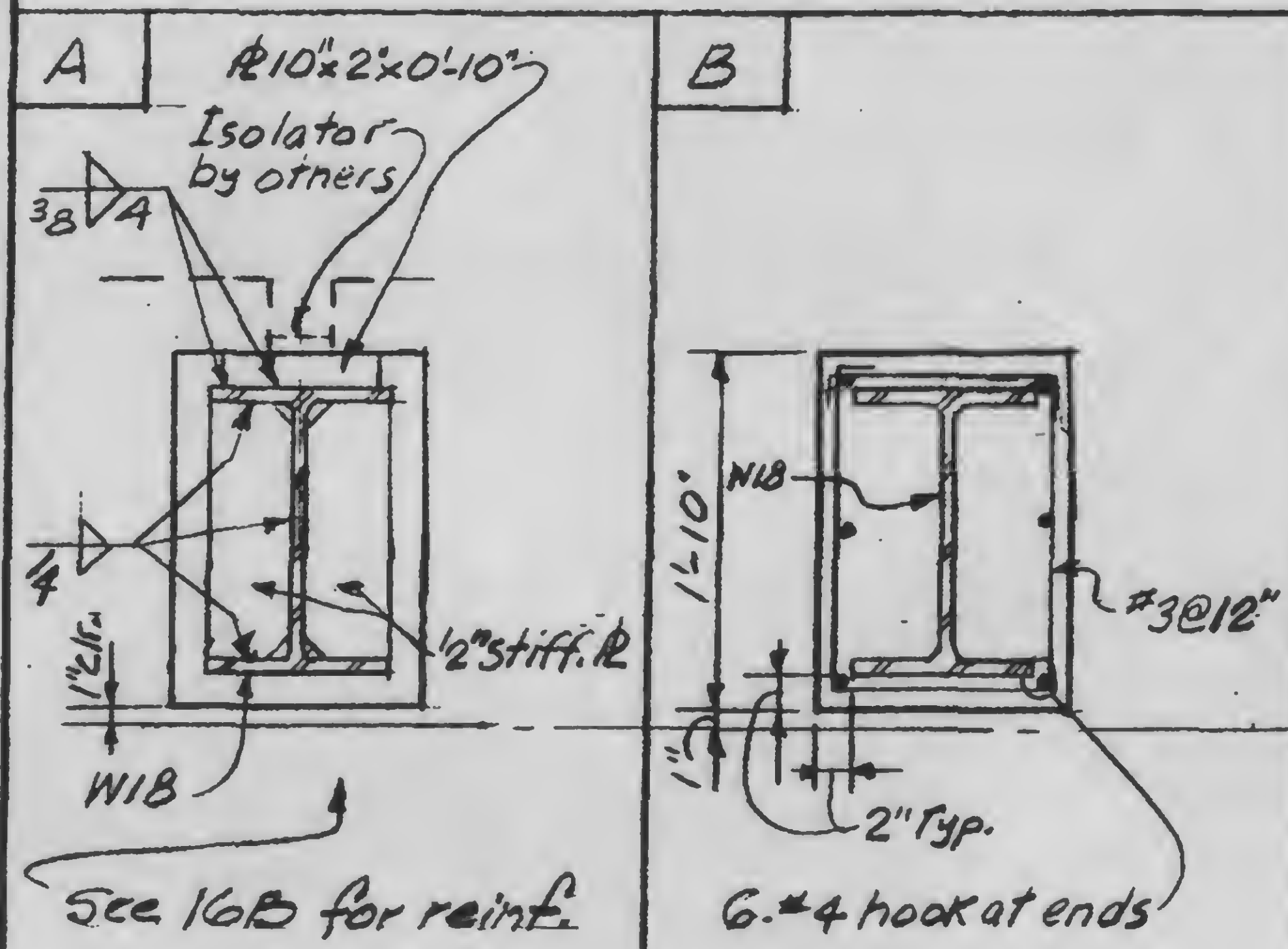
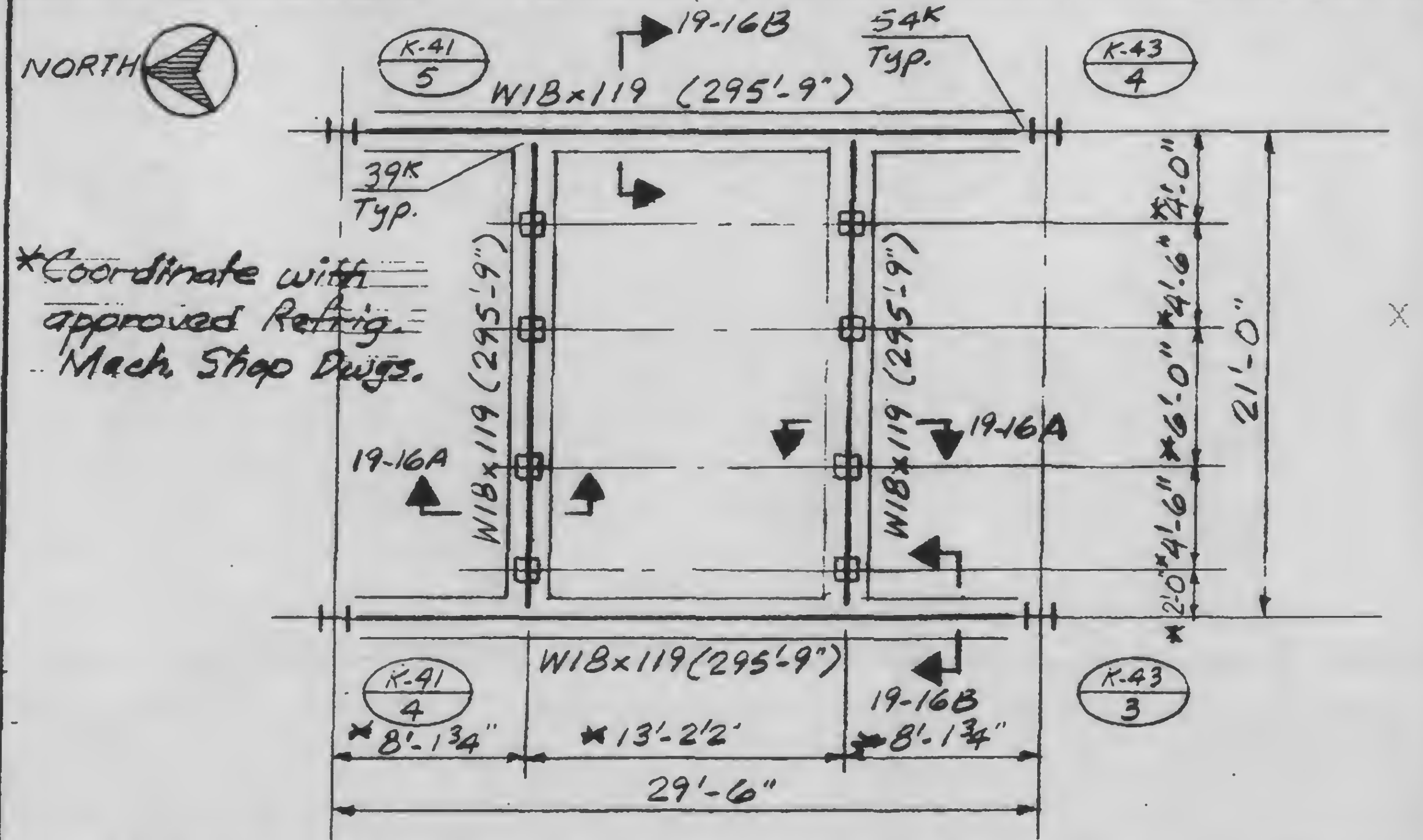
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Q



REVISIONS For 5500. 4-6-79 Gen Rev. 3-12-79	SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO.
	PROJECT	WTC-1978 HOTEL SUPPORT REV.	PROJECT NO.	13-K19
			701-283	16
	EL. 294 - REFRIGERATION MACH. SUPPORTS			DATE
				3-12-79



See 16B for reinf.

EL. 294

REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO

13-K19

PROJECT WTC-1978 HOTEL SUPPORT REV.

PROJECT NO 701.283

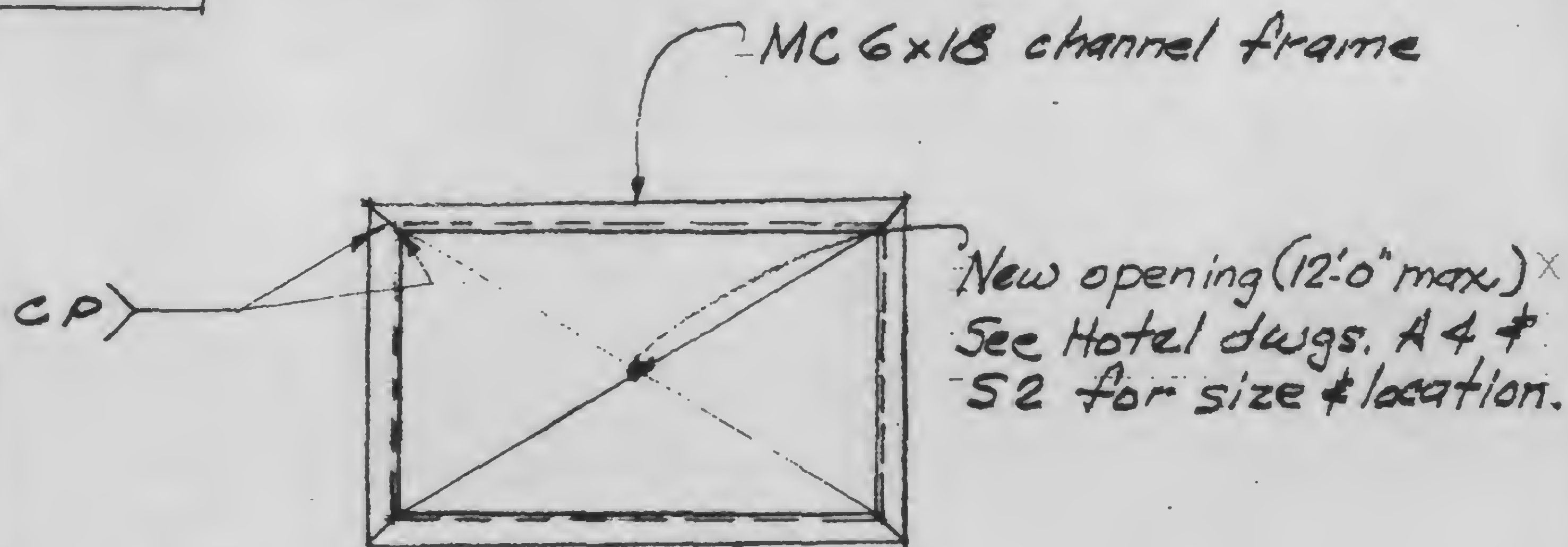
BY WAB

17

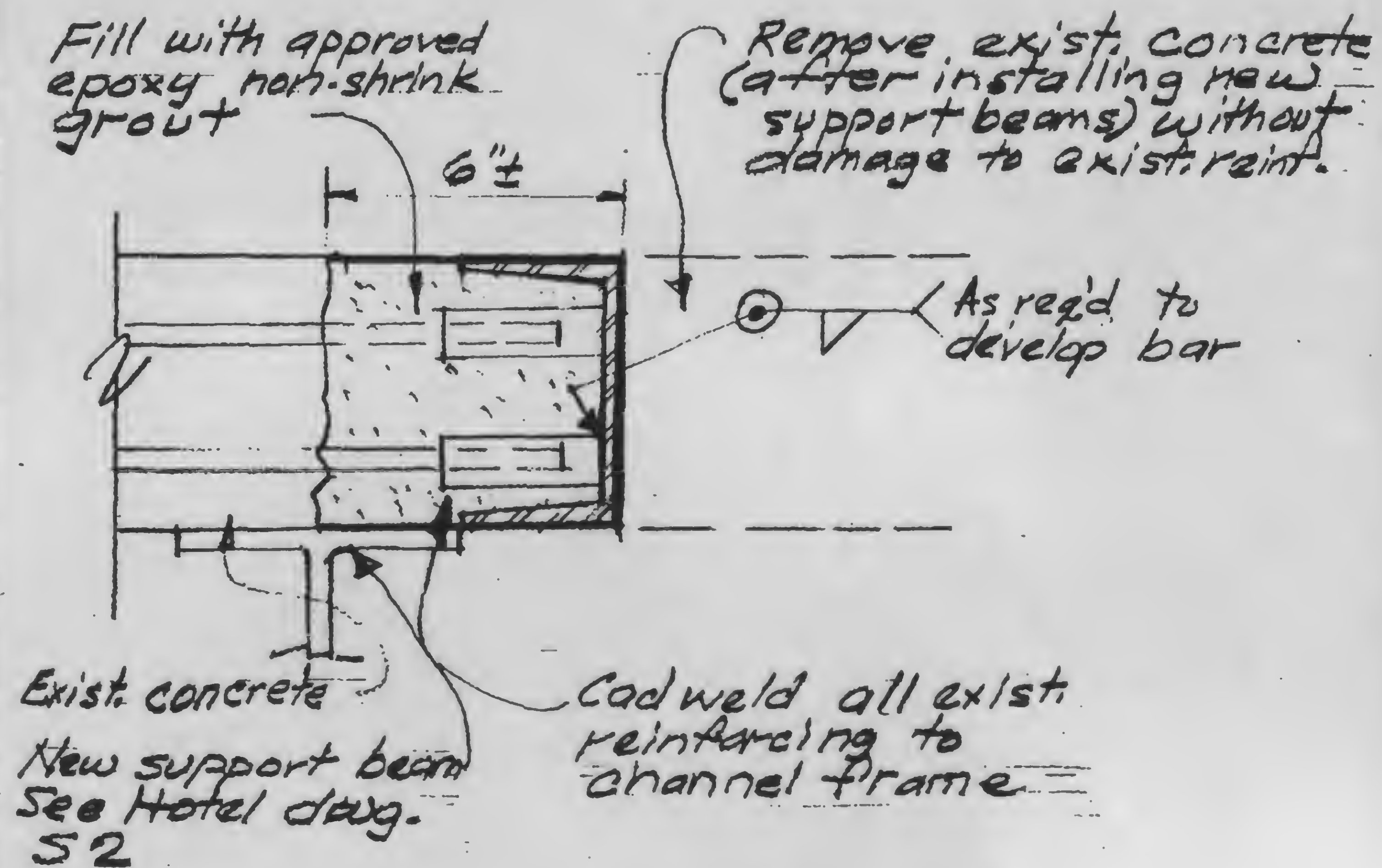
REINFORCING AT NEW OPENINGS EL. 332

DATE 3.12.79

PLAN



TYP. SECTION



VISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON

CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO

13-K19

PROJECT WTC - 1978 HOTEL SUPPORT REV.

PROJECT NO 701.283

BY WAB

17 ALT.

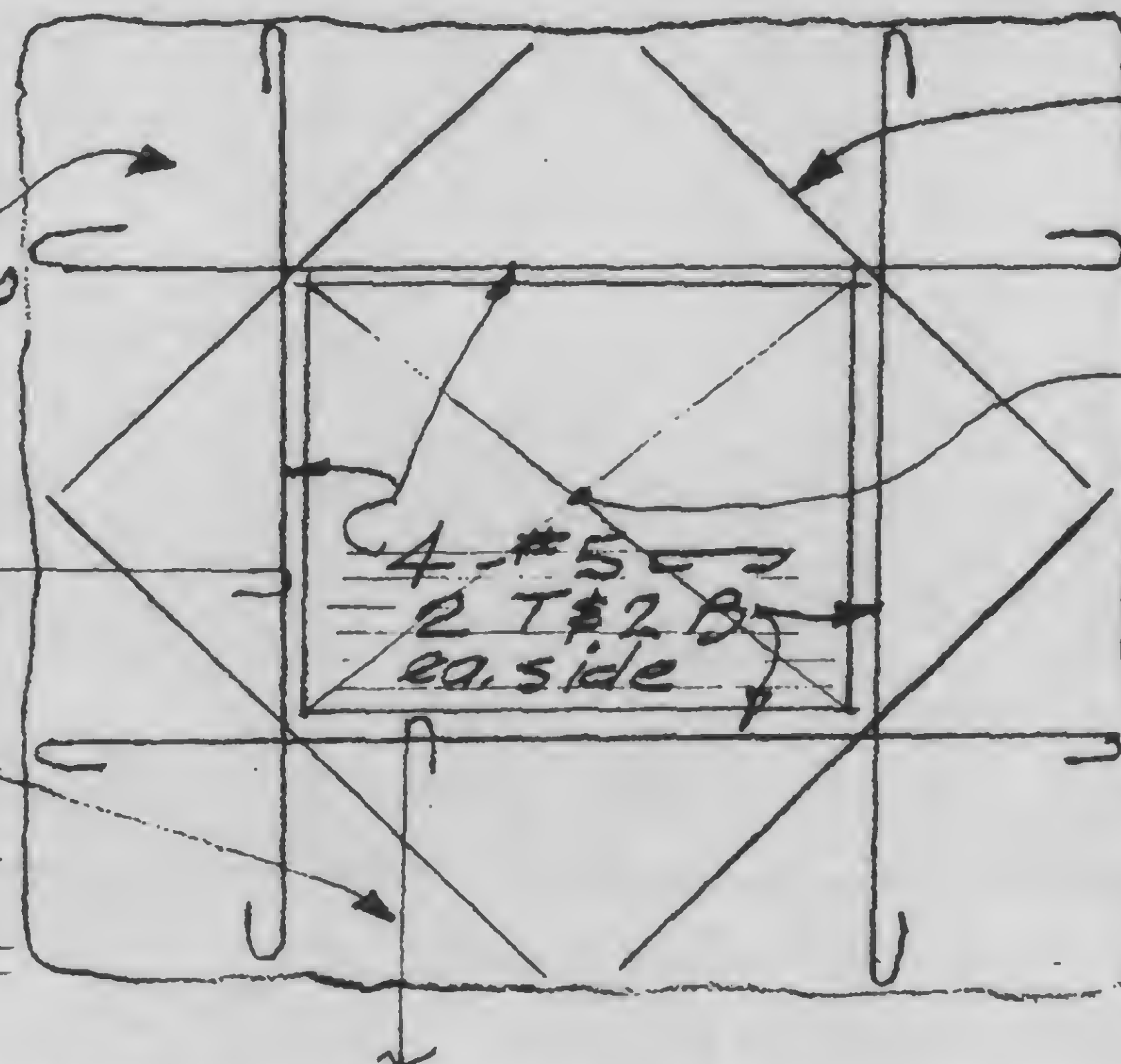
REINFORCING AT NEW OPENINGS EL. 332

DATE 4/6/79

PLAN

New concrete
shall be f'c = 4000
Non-shrink
concrete

Hook all
exist. reinf.
at opening

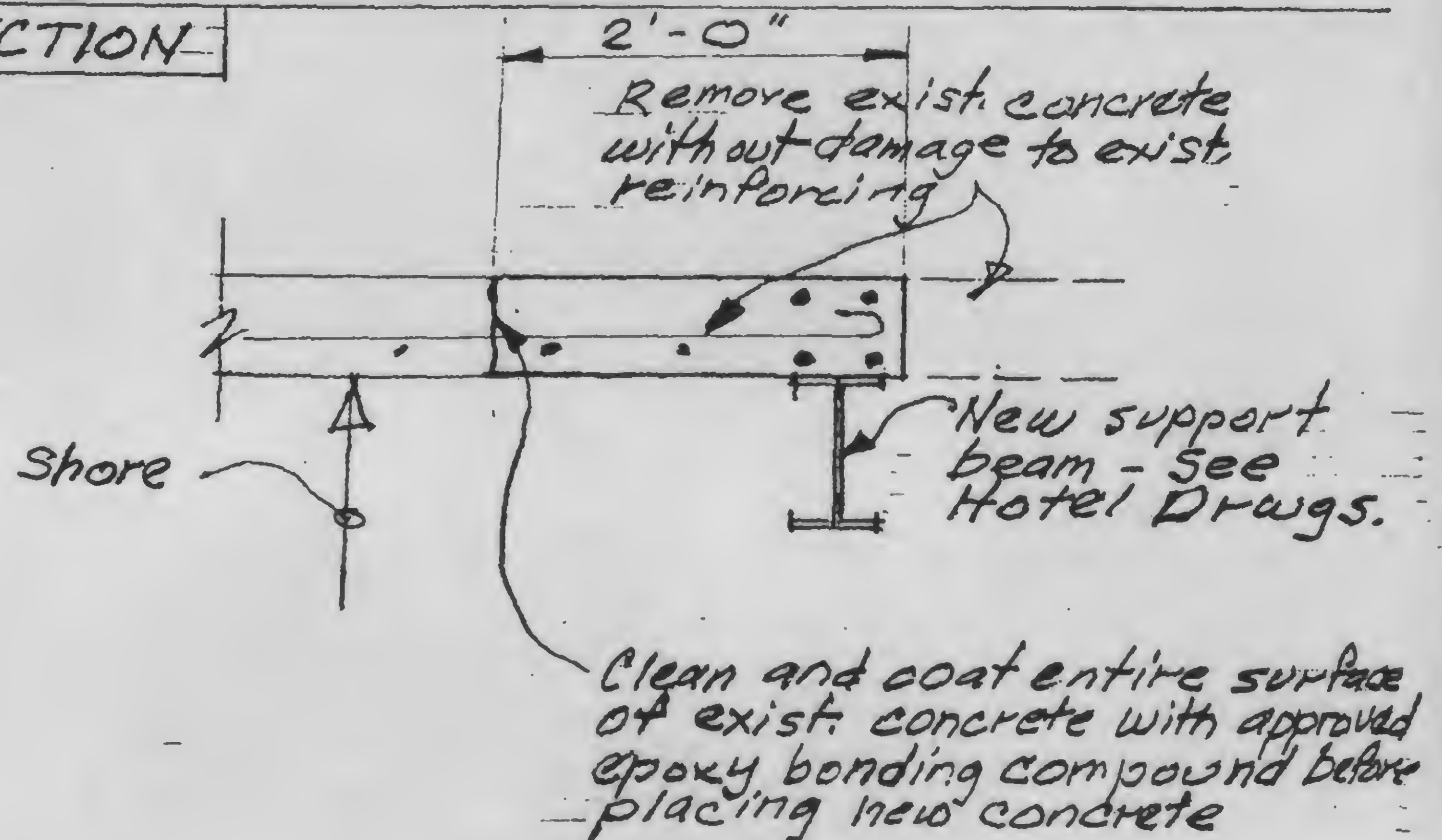


2 #5 x 5'-0" diag.

New opening
See Hotel drgs.
A 4 #3 for
size & location

4 #5
2 T #2 B
ea. side

SECTION



2'-0"

Remove exist. concrete
without damage to exist.
reinforcing

Shore

New support
beam - See
Hotel Drags.

Clean and coat entire surface
of exist. concrete with approved
epoxy bonding compound before
placing new concrete

REVISIONS
11-15 79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

13-K19

18.1

PROJECT WTC-1978 HOTEL SUPPORT REV.

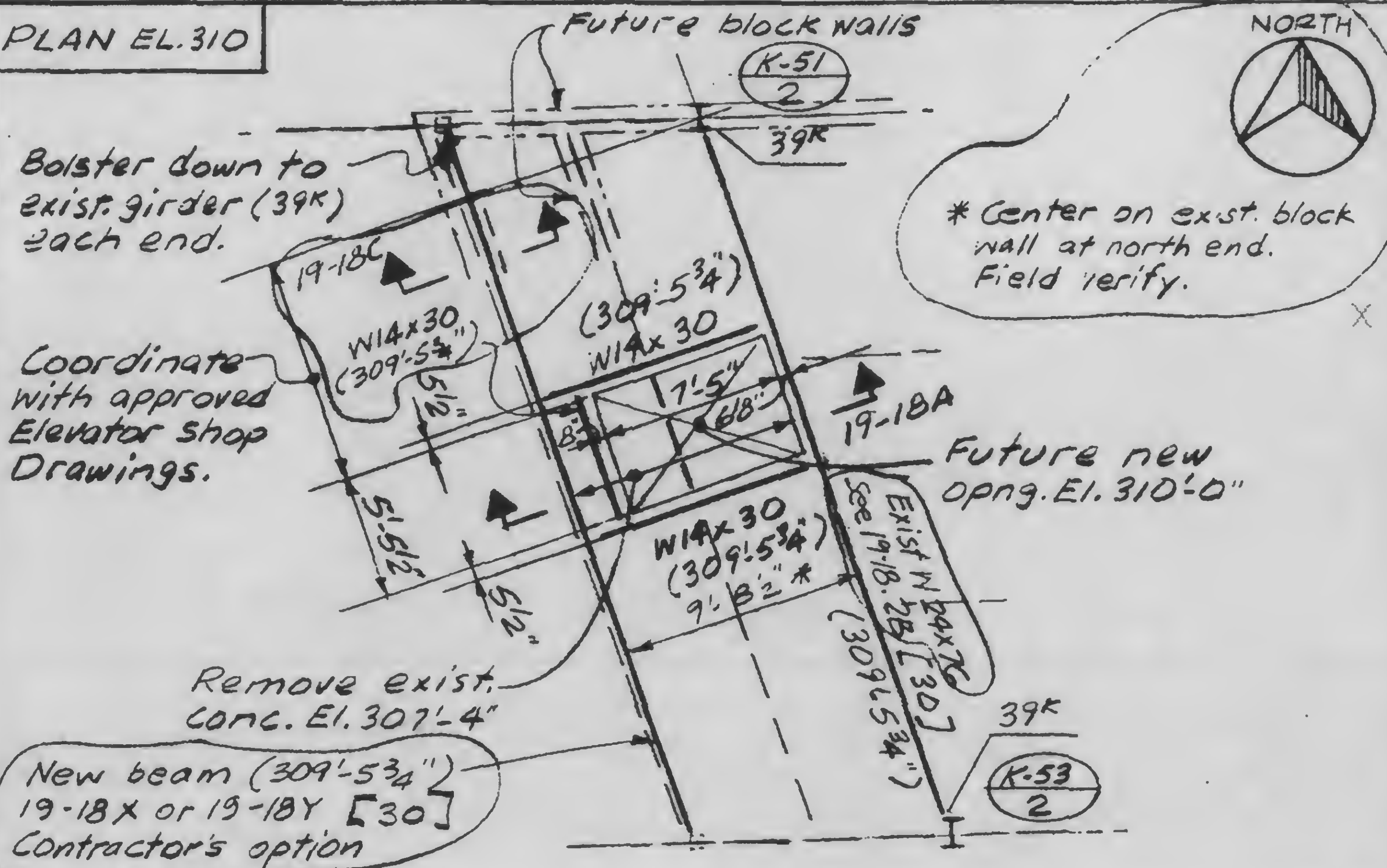
PROJECT NO.
701-293

BY

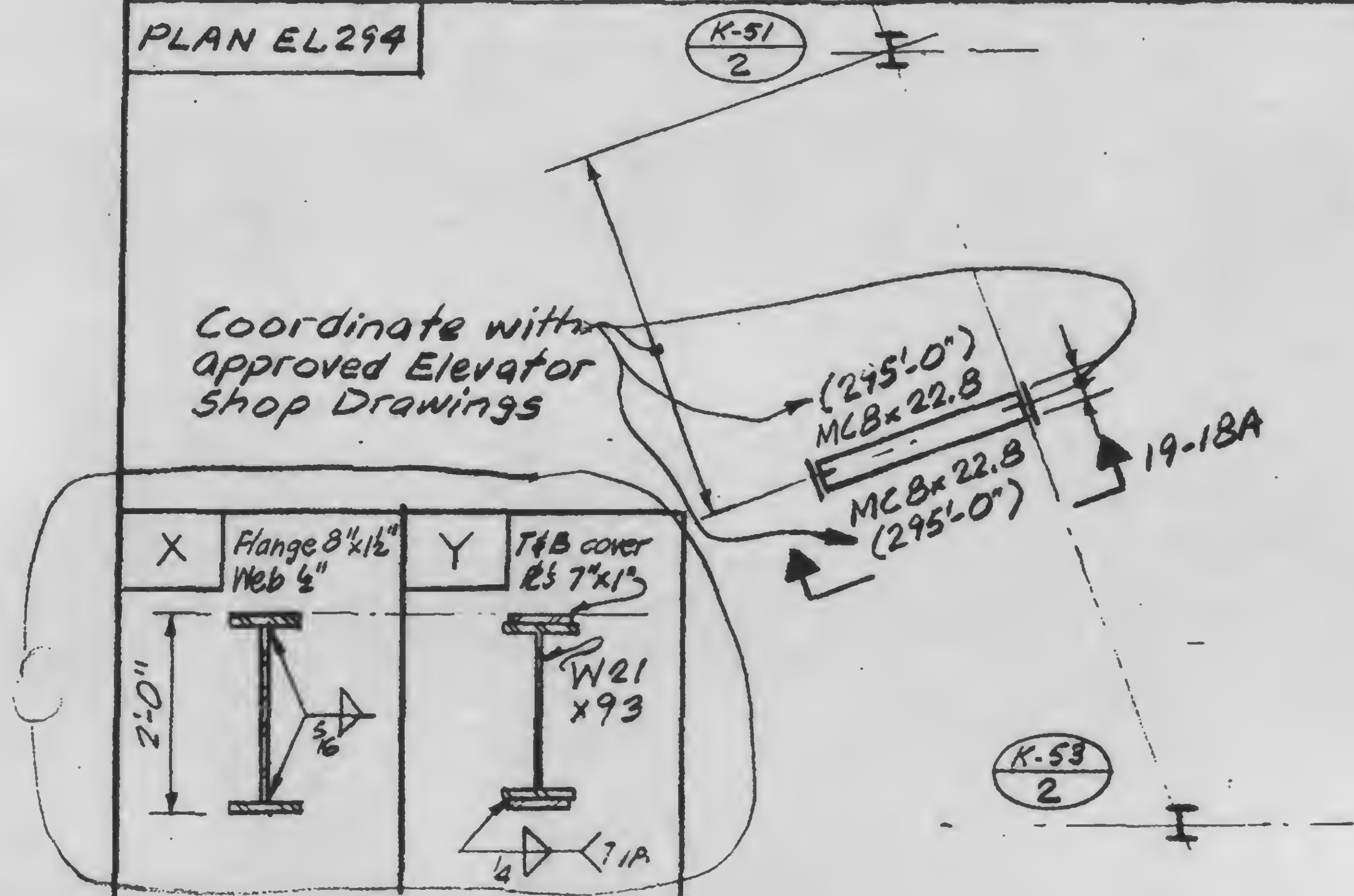
DATE
4/6/77

NEW ELEVATOR SUPPORT-EL. 294 & 310

PLAN EL. 310



PLAN EL. 294



REVISIONS
11-15-79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

13-K19

18.2

PROJECT

WTC-1978 HOTEL SUPPORT REV.

PROJECT NO.

701-283

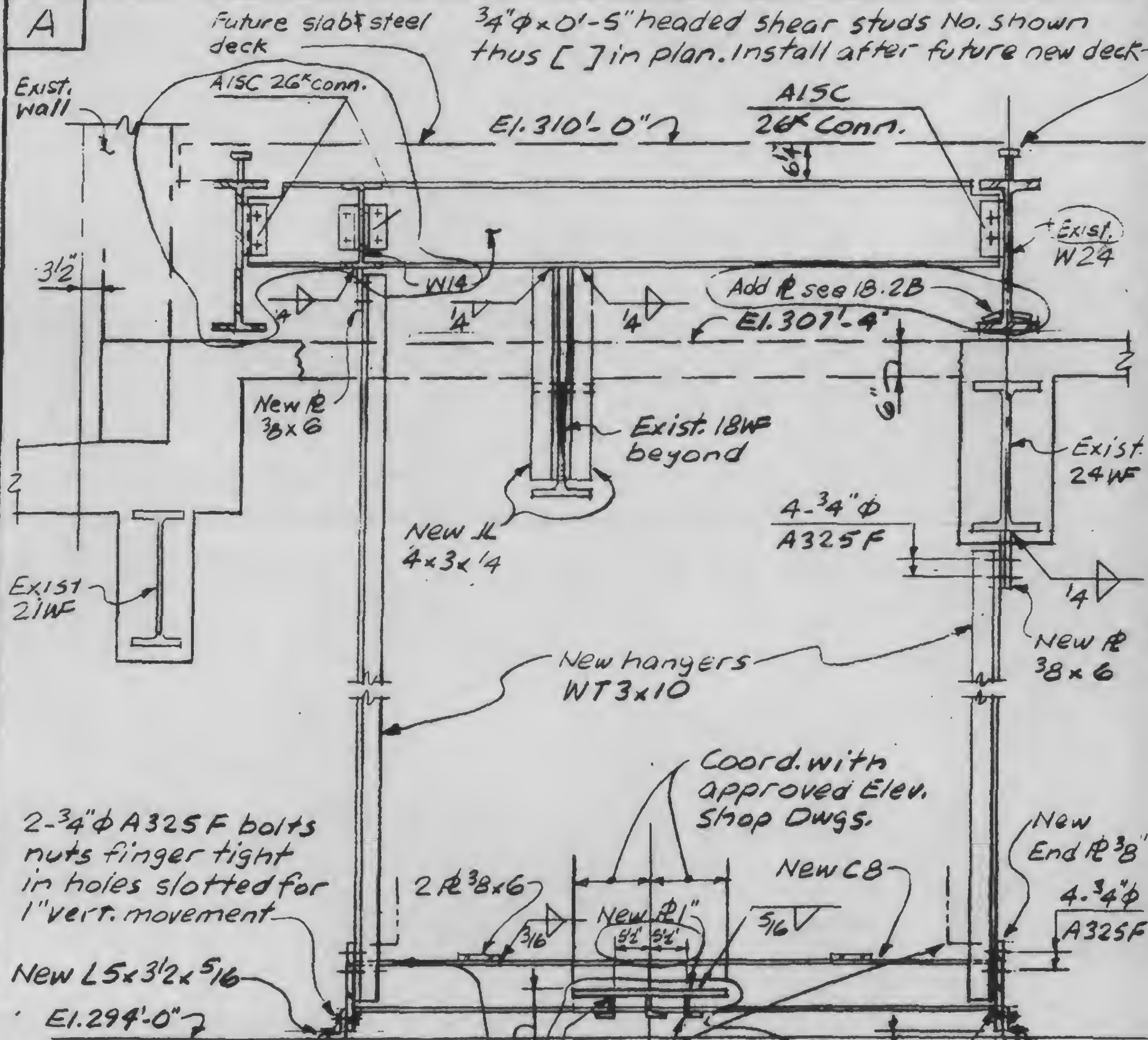
BY

DATE

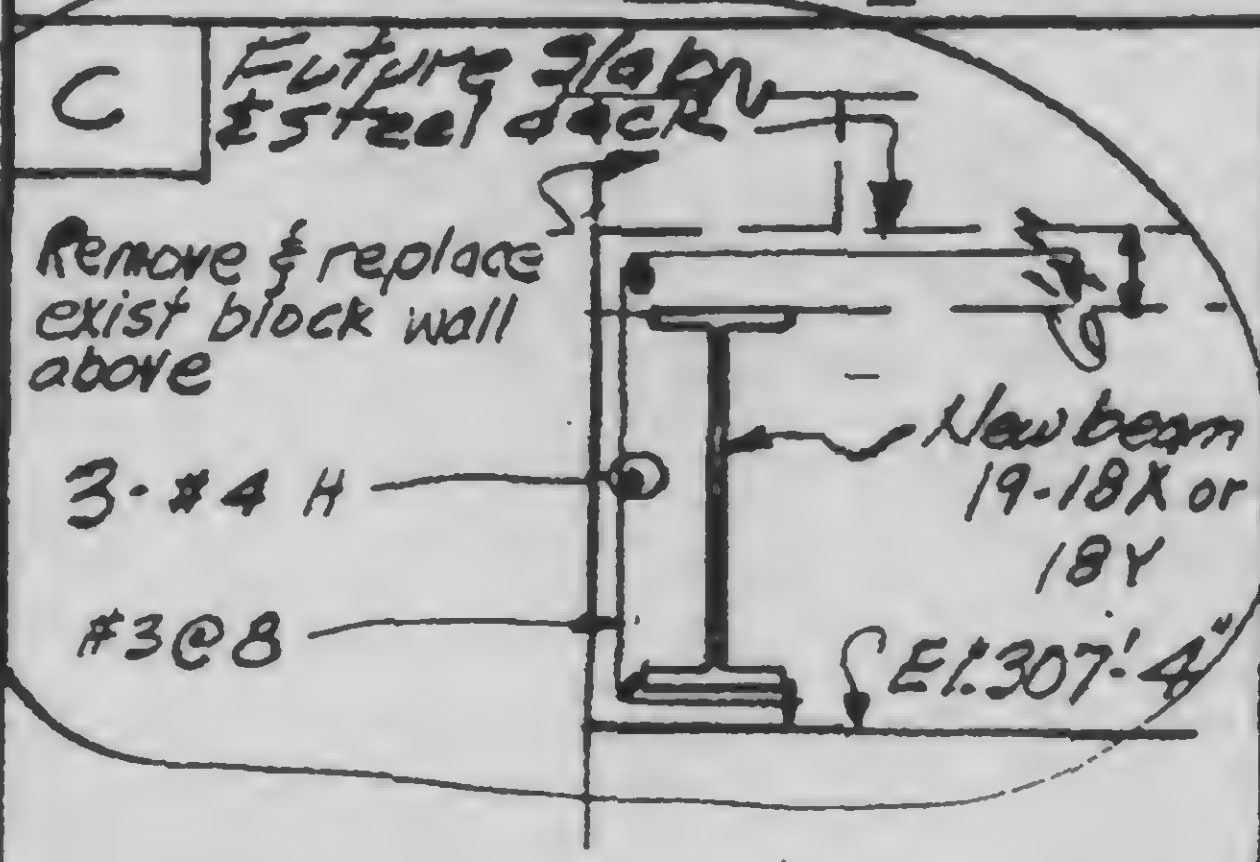
4/6/79

NEW ELEVATOR SUPPORT-EL. 294 & 310

A



C



Note: Do not bear new block wall on CB and provide bond breaker between block wall & hangers CB & End R.

2-3/4\"/>

HELLE
CHRISTIANSEN
ROBERTSON
Structural & Civil Engineers

PROJECT WIC - 1401 EL

ALT. W24x94 13-K19-18.1

PREPARED BY WAB

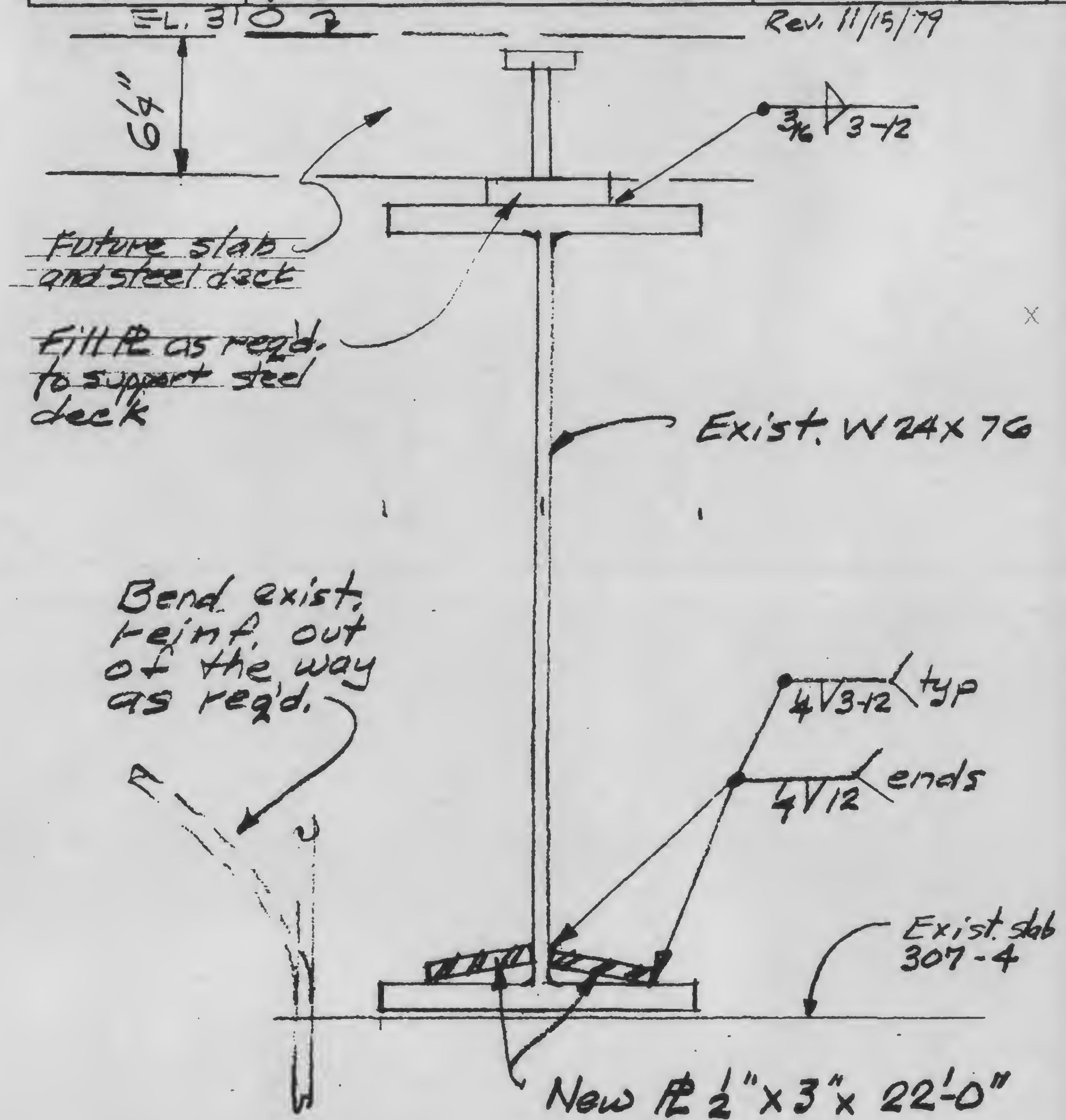
APPROVED

SHEET NO.

13-K19

18.2 B

Rev. 11/15/79



REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO

13-K19

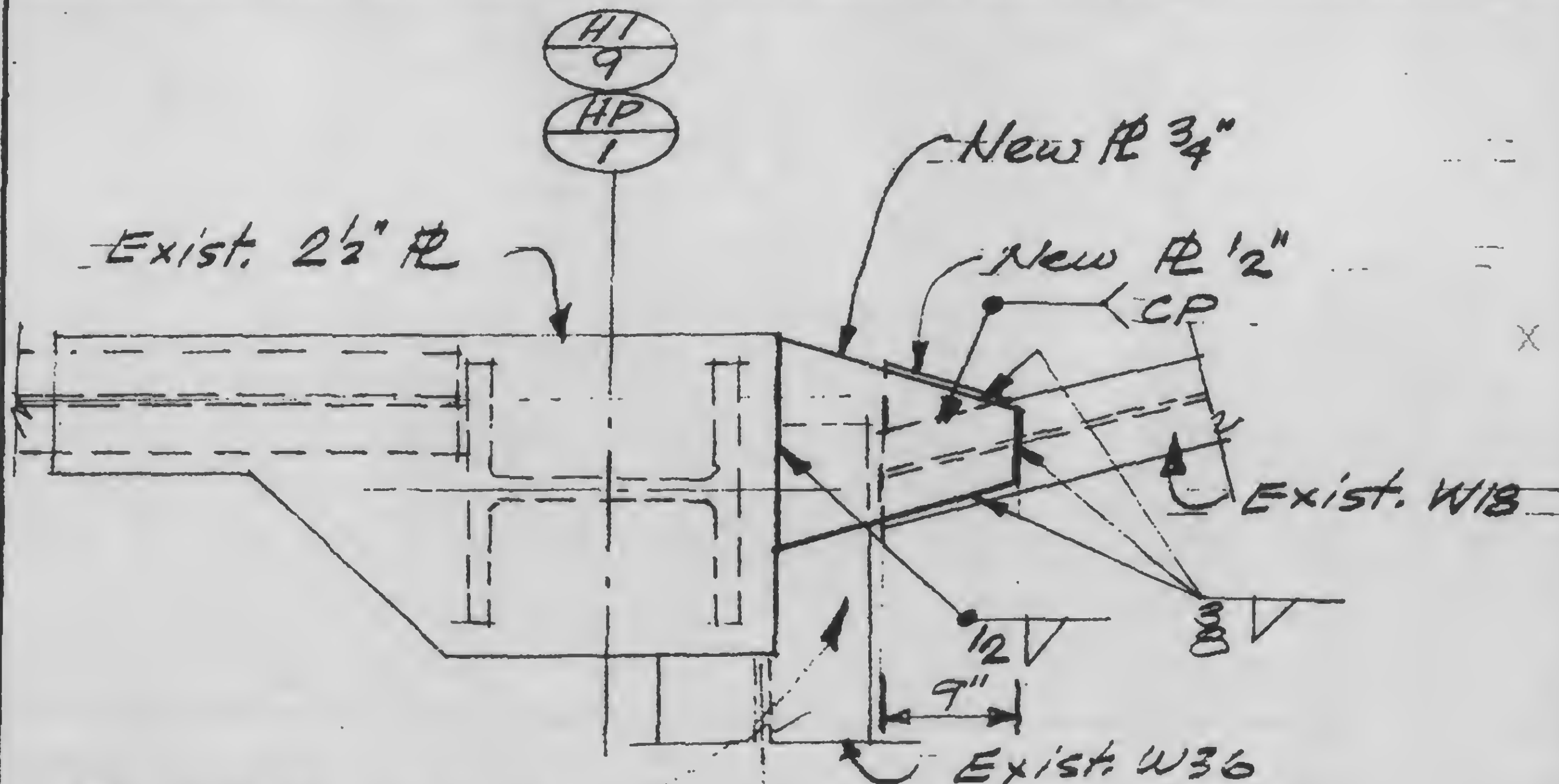
PROJECT WTC-1978 HOTEL SUPPORT REV. PROJECT NO 701.283 BY WAB

19

HORIZONTAL ANCHOR-COL. HP-1

DATE 7/7/79

NOT PROGRESS
4/29/79



Remove exist. cone
as req'd to install
new ϕ .

8-118-615

Structural & Civil Engineers

SKILLING, HELLE, CHRISTIANSEN. ROBERTSON

PROJECT THE WORLD TRADE CENTER

TITLE: PLACEMENT OF WALL REINF. AT SL 284

DATE 1-15-77

A

New W12x50

not below -

- 4 vert. bars
- some side as
- vert. reinforcement
- (see sections)

Add - 25

4 vert. bars
same size as
vert. reinf.
(see sections)

add 50

60 cc thru
1" holes in
column web

8-12-58 KK

19-20.3A

19-20.3A

—

W. 9

2115-11*

2013A

8 vert. bars as
shown same as
vert. cent.
(see sections)

4 vert. bars same
size as vert. reinf.
(see sections)

...

2

Section

100

...

Detail D

← Typ. all connections

Def: C (12-JK1-706) 19-20.2



Detail Q:

REVISIONS
1/25/80

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.
13-K19
21.1

PROJECT WTC-1978 HOTEL-SUPPORT REV.

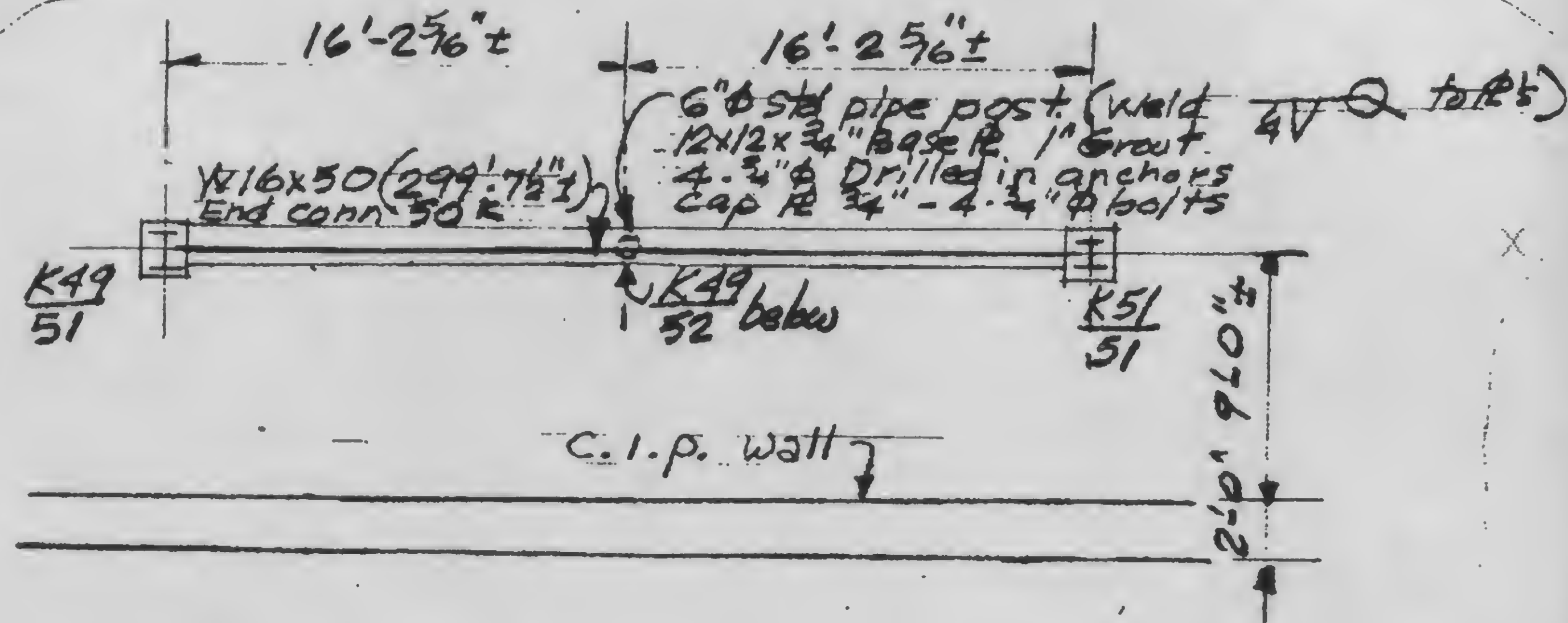
PROJECT NO.
701-283

BY
WAB

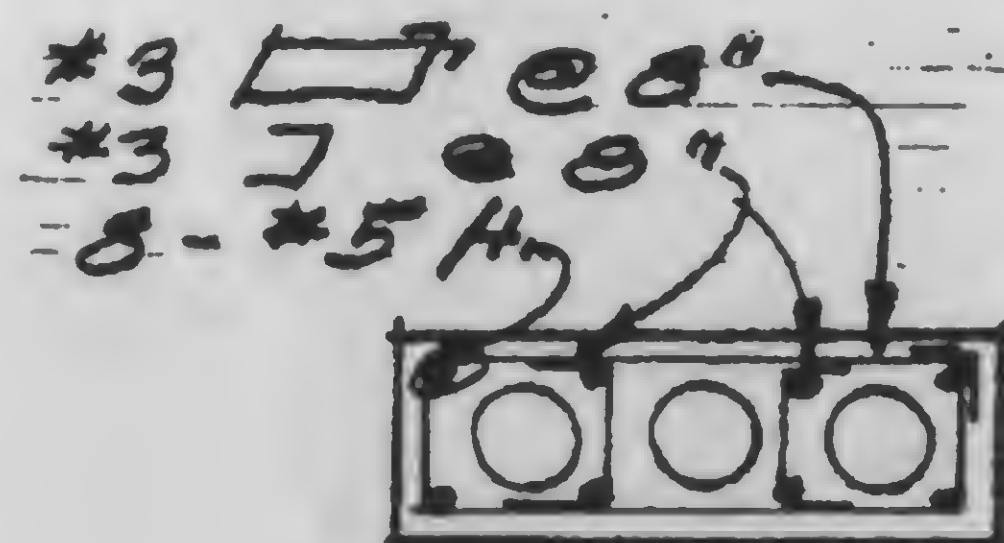
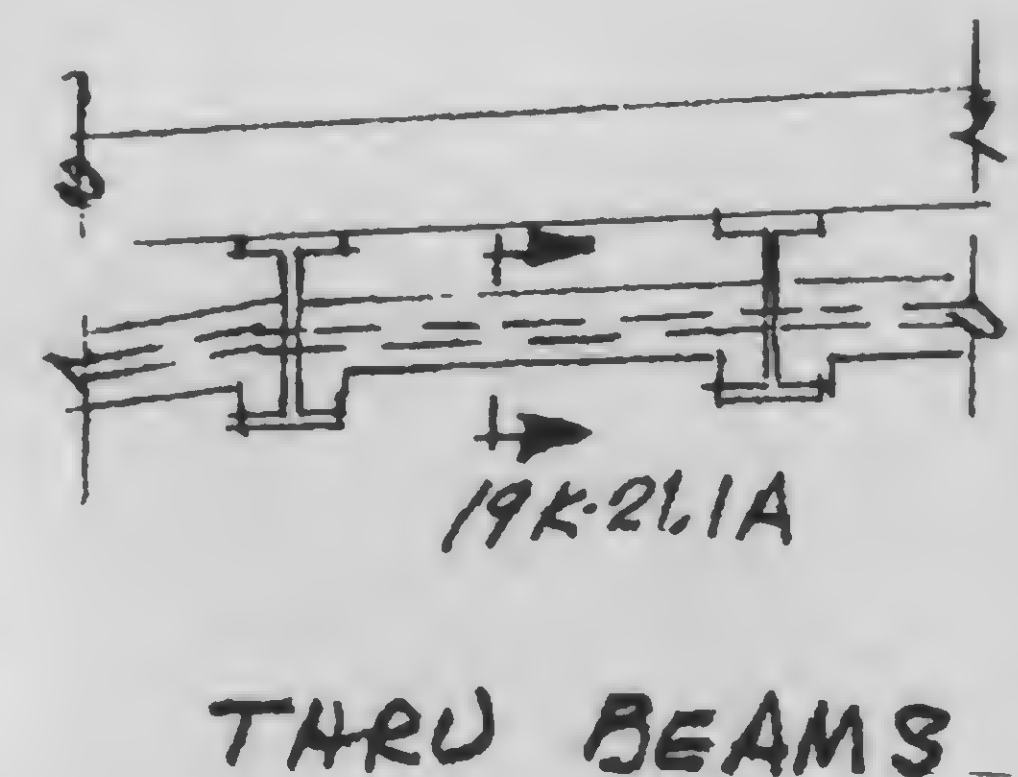
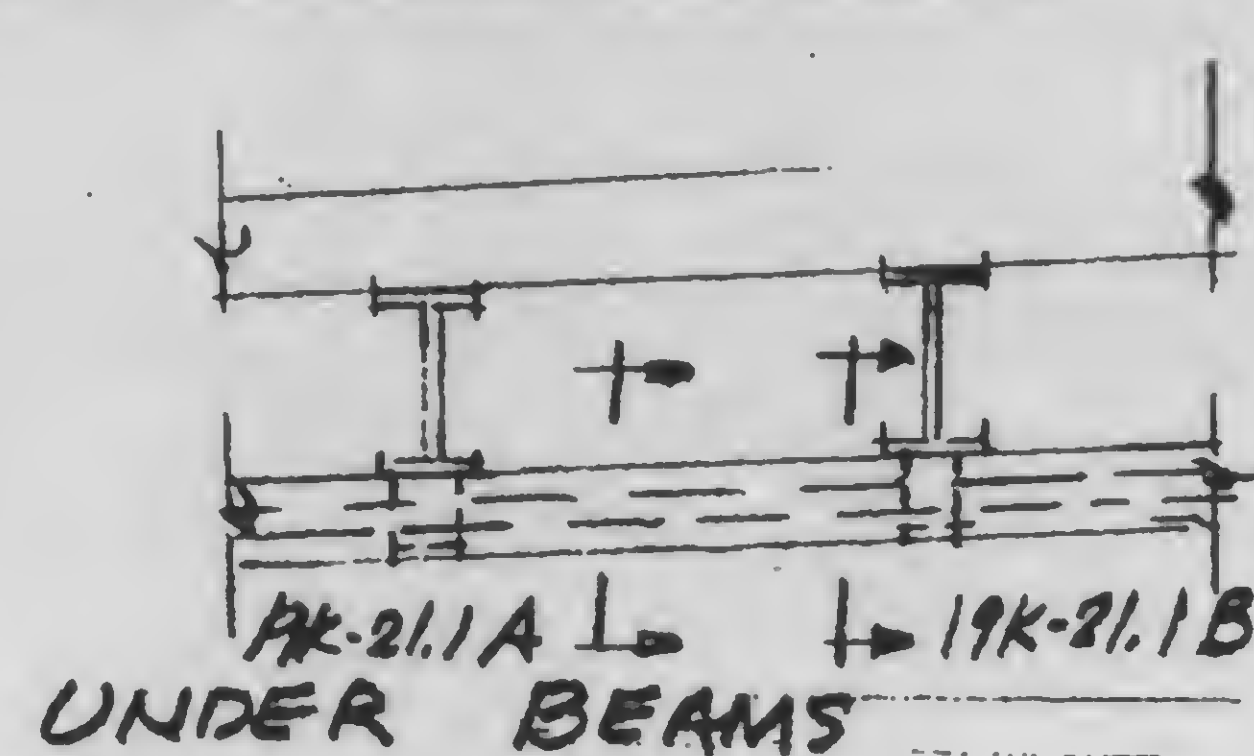
CON. ED- C.I.P. SPLICE CHAMBER

10/31/79

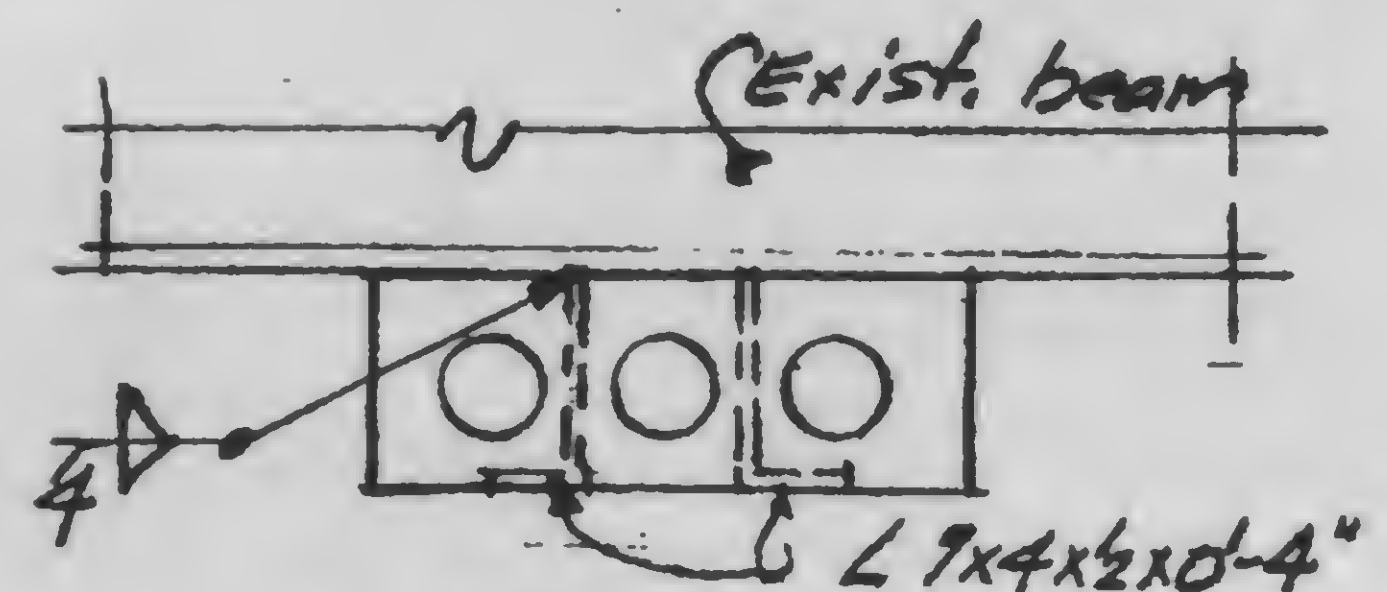
FRAMING PLAN



TYPICAL CONDUIT ENCASEMENT DET.



19K-21.1A



19K-21.1B

REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

13-K19

PROJECT WTC-1978 HOTEL-SUPPORT REV.

PROJECT NO. 701-283

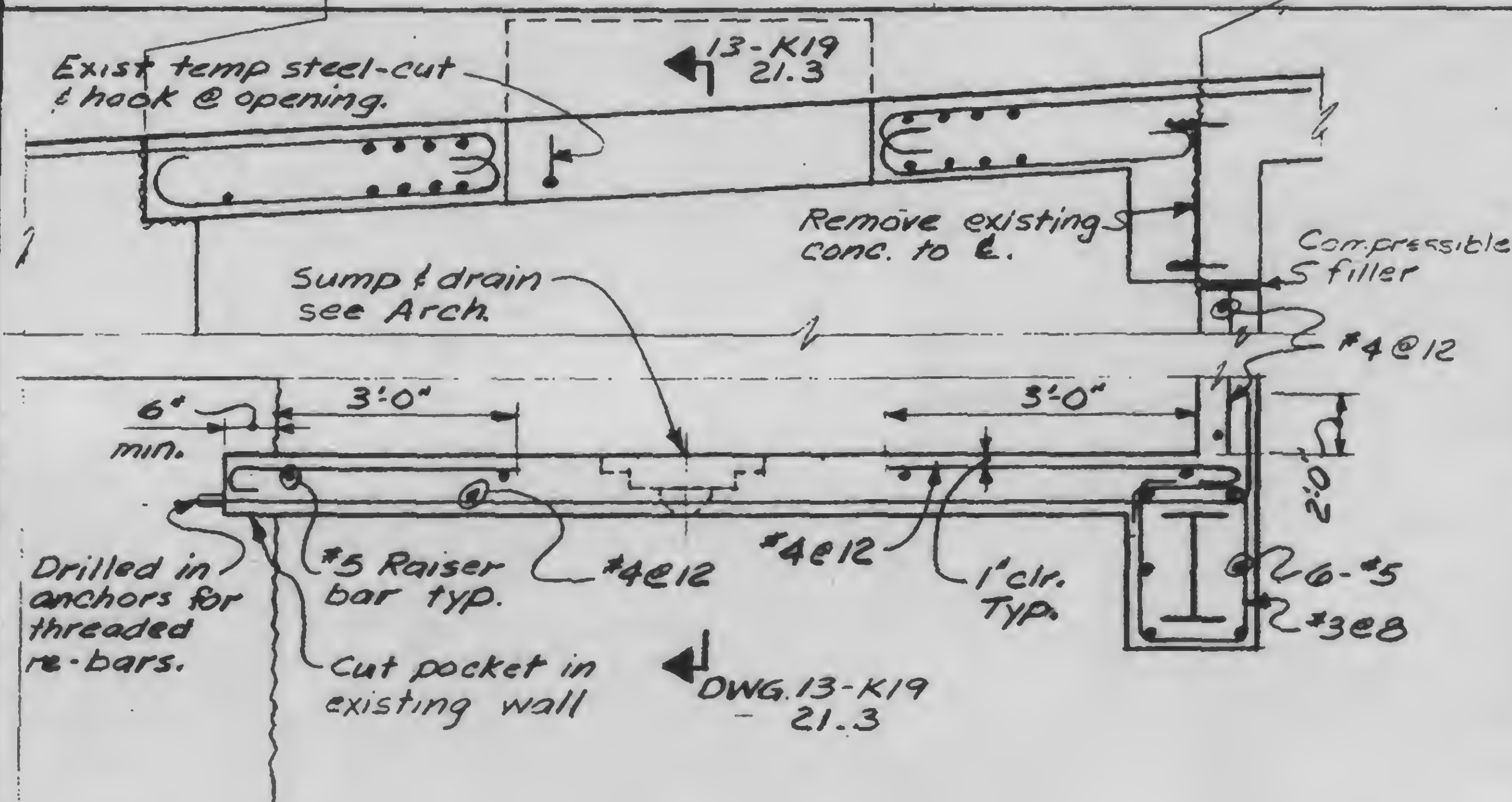
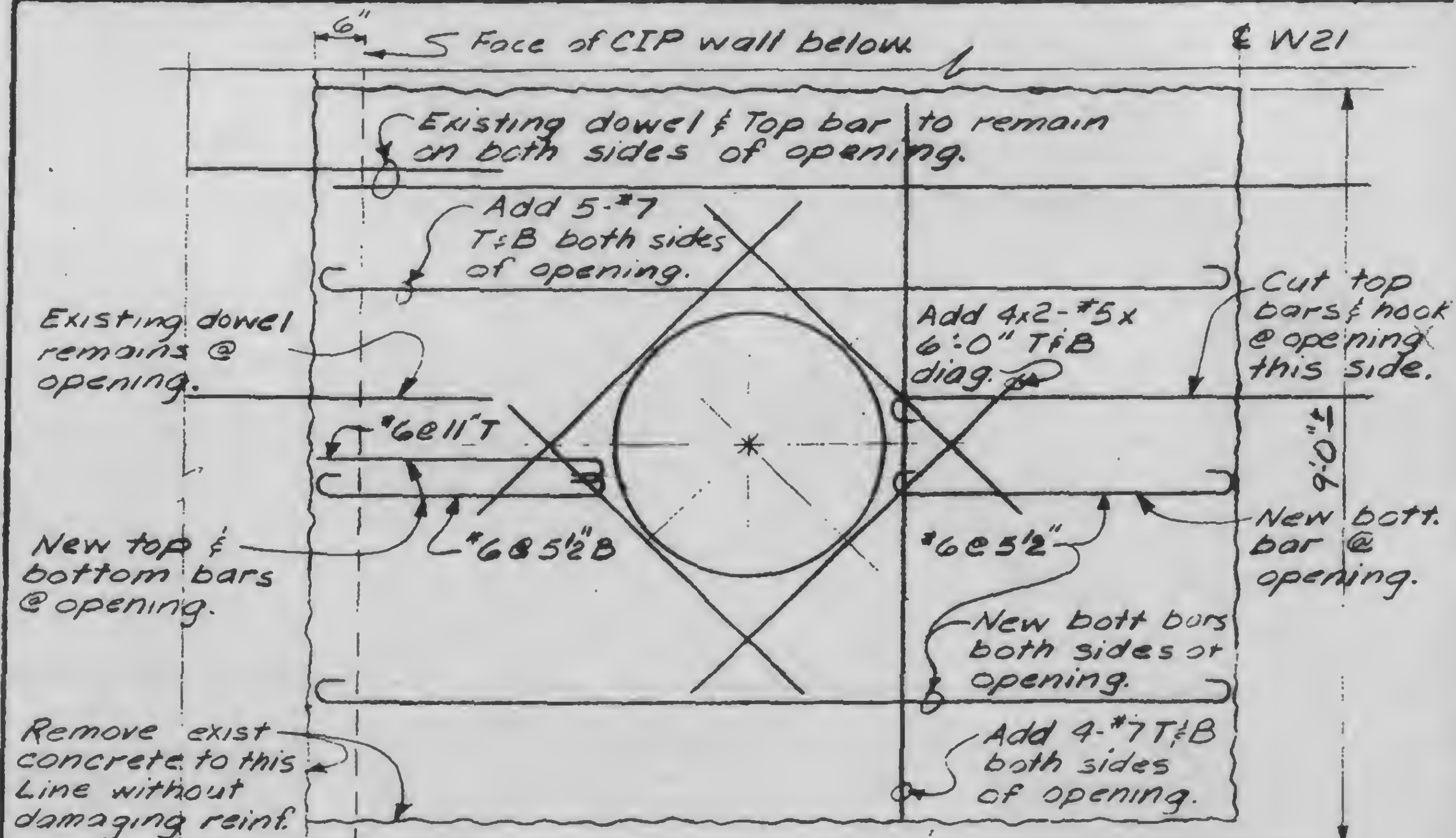
BY RBE

21.2

DATE

1/25/80

CON ED - C.I.P. SPLICE CHAMBER



REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO.

13-K19

PROJECT WTC - 1978 HOTEL-SUPPORT REV.

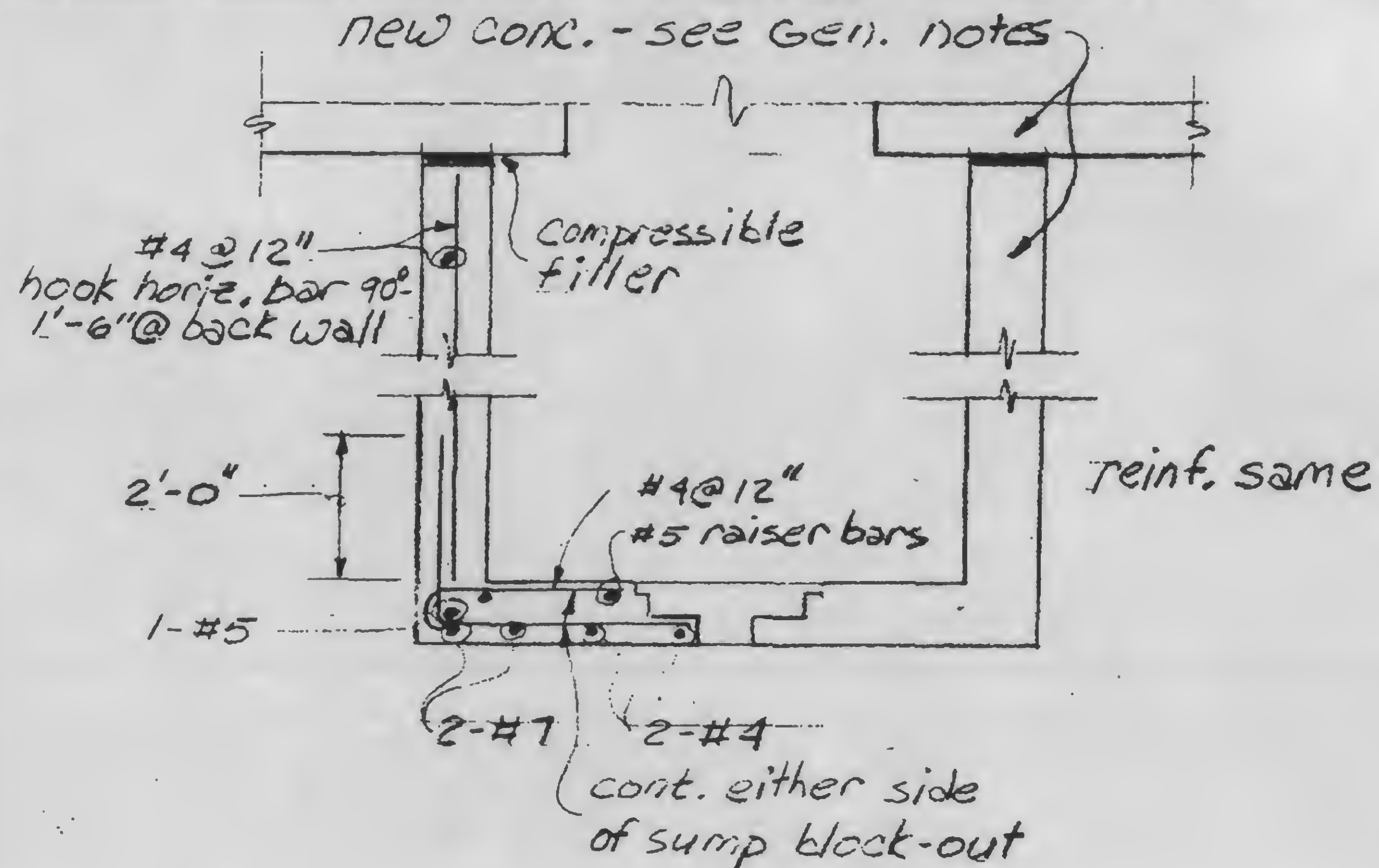
PROJECT NO 701-283

BY RBE

21.3

CON. ED.-C.I.P SPLICE CHAMBER

DATE 1/25/80



REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO

SKETCH

PROJECT WTC-1978 HOTEL SUPPORT REPAIR PROJECT NO 701-283 BY WAB

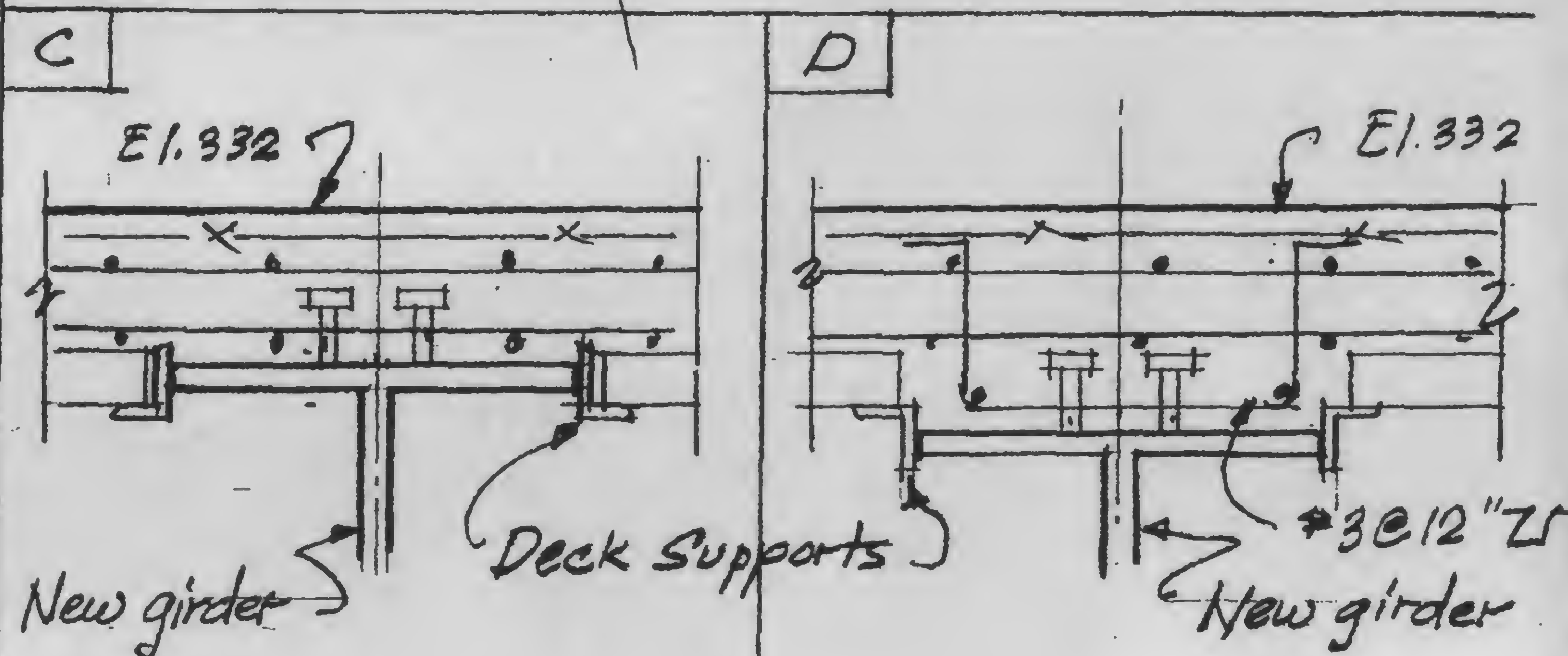
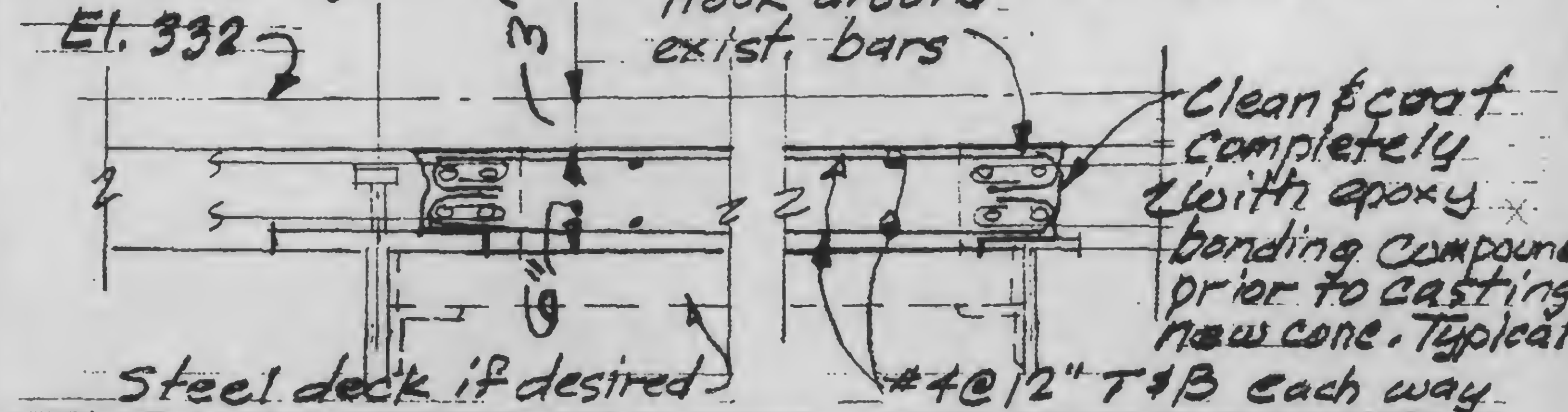
332-2

EL. 332 SLAB DETAILS

DATE

4/23/79

A Note: Remove exist. concrete without damage to exist. reinforcing. Typical.



REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO

13-K19

PROJECT

WTC-1978 HOTEL-SUPPORT REV.

PROJECT NO

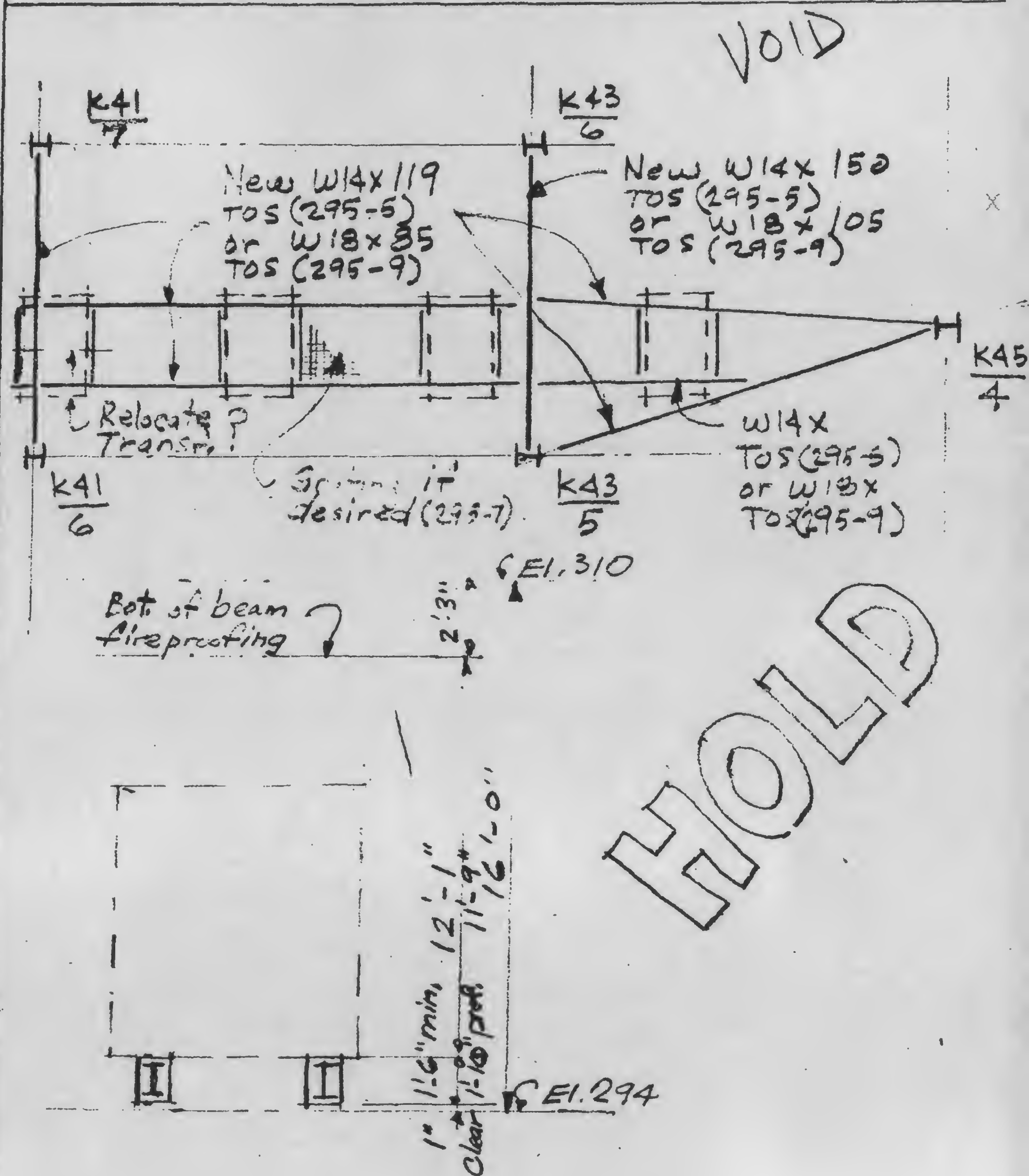
701.283

BY

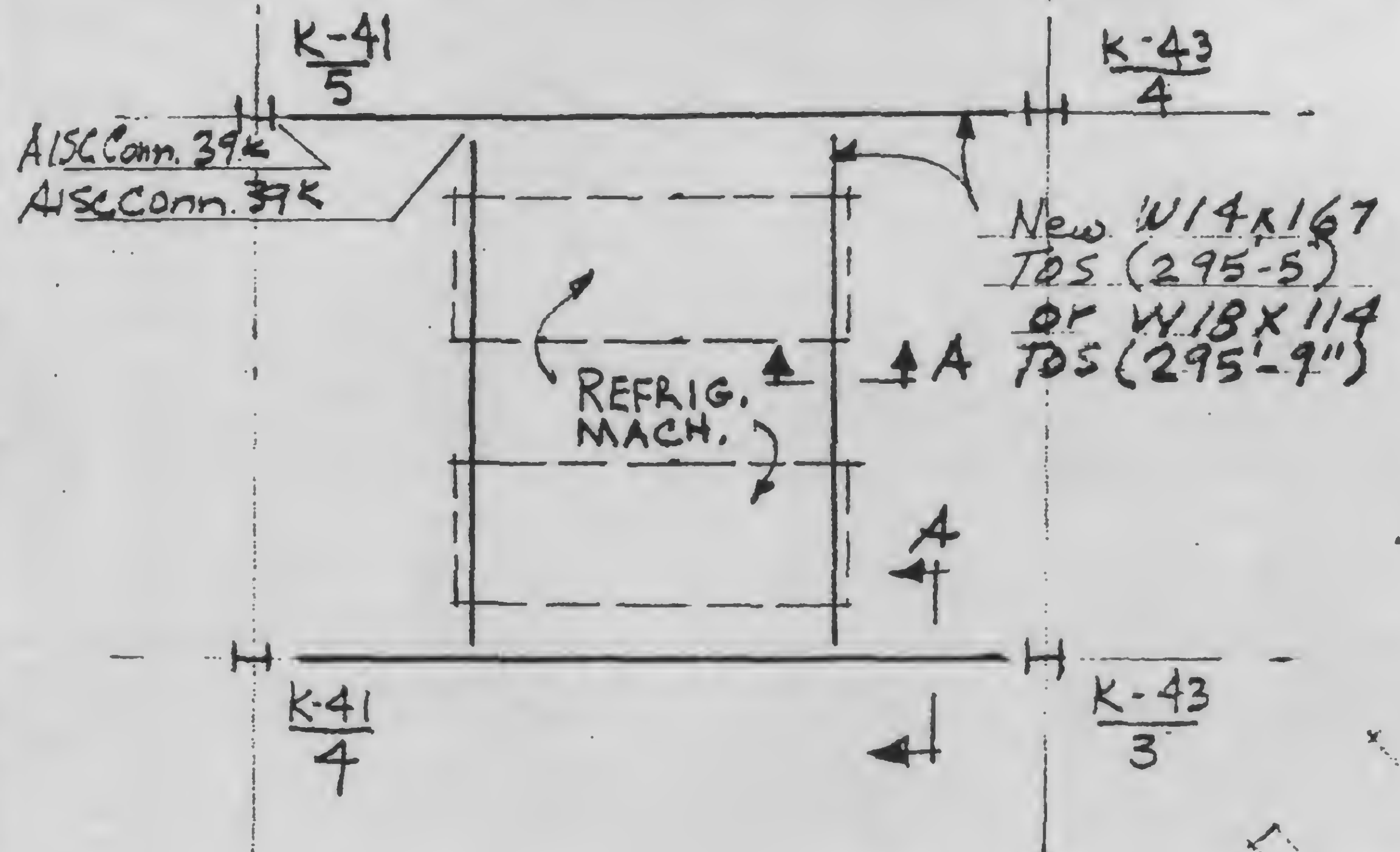
DATE

3-12-79

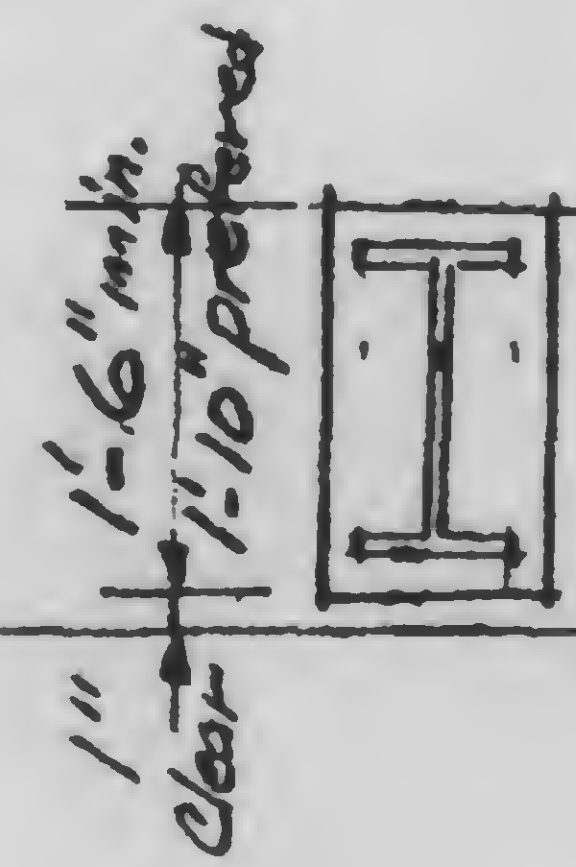
EL. 294 TRANSFORMER SUPPORTS



REVISIONS	SKILLING, HELLE, CHRISTIANSEN, ROBERTSON CONSULTING STRUCTURAL AND CIVIL ENGINEERS			DRAWING NO 13-K19
	PROJECT WTC-1978 HOTEL-SUPPORT-REV.	PROJECT NO 701-283	BY	16
	EL. 294 REFRIG. MACHINE SUPPORT			DATE 3-12-79



A



EL. 294

REVISIONS

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

DRAWING NO
13-K19

PROJECT WTC-1978 HOTEL - SUPPORT REV. PROJECT NO. 101-283 BY WAB

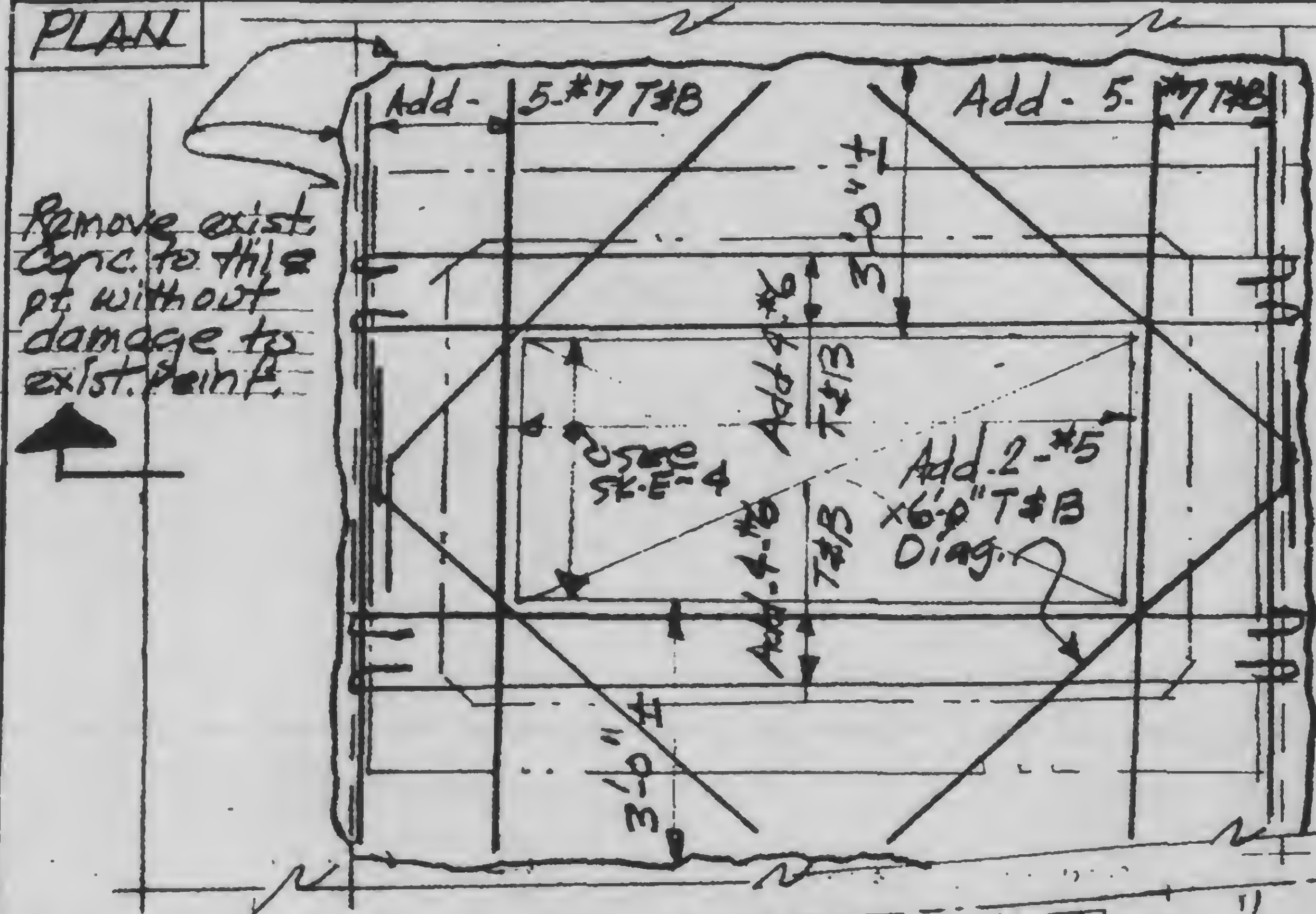
21.2

CON ED - P.C. SPLICE CHAMBER SUPPORT

DATE 10/31/79

PLAN

Remove exist.
conc. to this
pt. without
damage to
exist. reinf.



SECTION

New Conc.
See Gen. Notes
Remove portion
of exist. wall

All exist. reinf. to
be bent up for p.c.
splice chamber then
bent down & hooked

P.C. splice chamber by Con Ed
See Dwg. SK-E-4

Remove &
replace
exist. block
wall

2-3/4" drill
in anchors
R 3x8" 2
1" min.
grout

shim solid

New W12x50
Cut pocket
in exist wall

New W16x50
#3 @ 8"
6-#5 H.

