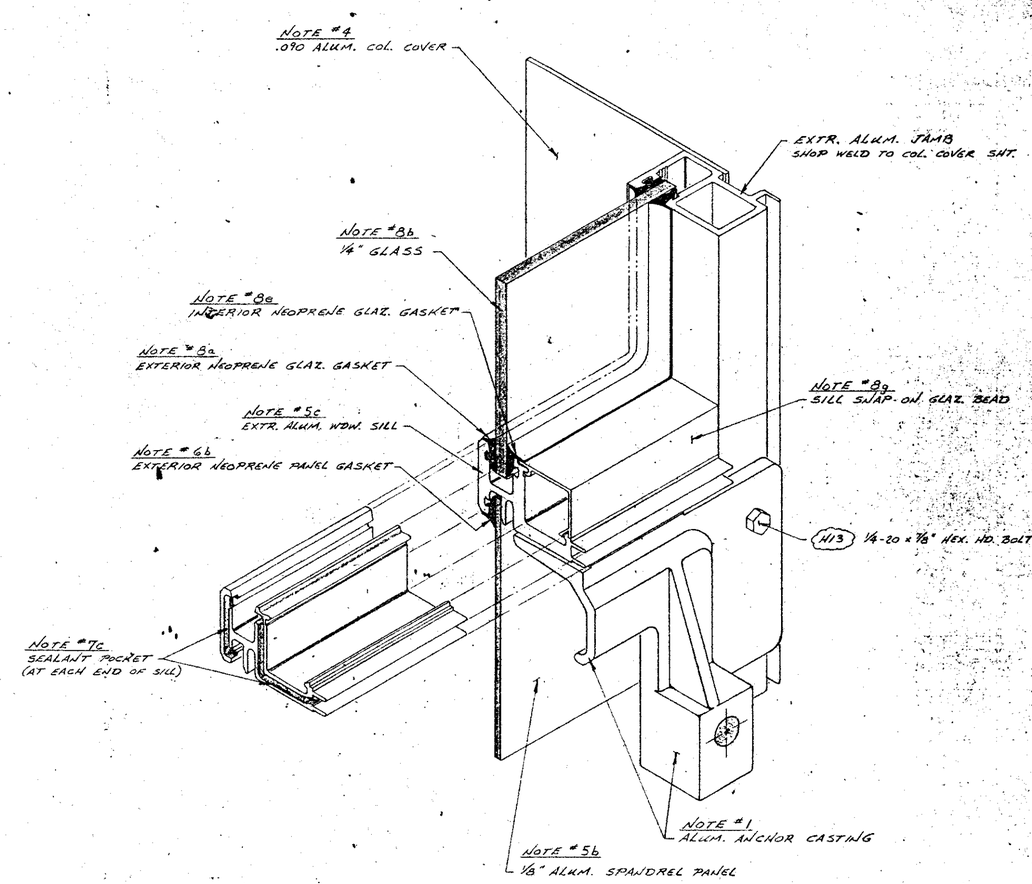
## TYP. WALL INSTALLATION AND SEALING SEQUENCE

| NOTE | DISCRIPTION |
|---|---|
| 1. | ATTACH AND ALIGN ALUM. ANCHOR CASTING TO BLDG. STRUCTURE |
| 2. | ATTACH GALV. STL. LINER BAFFLES TO BLDG. STRUCTURE |
| 3. | SPRAY EXTERIOR FIREPROOFING |
| 4. | SET COL. COVER AND ATTACH TO ANCHOR CASTING |
| 5.(a) | INSTALL WDW. HEAD AND ATTACH TO ALIGNMENT PIN CASTING |
| (b) | SLIDE ALUM. SPANDREL PANEL INTO PLACE |
| (c) | SET WDW. SILL AND ATTACH TO ANCHOR CASTING |
| 6.(a) | INSTALL NEOPRENE GLASS SETTING BLOCK SPACERS AT SILL |
| (b) | INSTALL EXTERIOR PANEL GASKET |
| 7.(a) | SEAL WDW. HEAD TO ALIGNMENT PIN CASTING, COL. COVER AND WDW. JAMB. USE SEALANT HOLE AS INDICATED ON ISOMETRIC DET. |
| (b) | SEAL TOP OF WDW. JAMB TO UNDER SIDE OF HEAD. USE SEALANT HOLE AS INDICATED ON ISOMETRIC DET. |
| (c) | SEAL WDW. SILL TO JAMB |
| 8.(a) | INSTALL EXTERIOR GLAZING GASKET<br>SEAL CORNERS OF GASKET TO HORIZ. RAILS AND JAMB |
| (b) | SET GLASS |
| (c) | INSTALL NEOPRENE GLASS SPACER AT HEAD |
| (d) | INSTALL HEAD GLAZ. BEAD AND ATTACH TO HEAD |
| (e) | INSTALL INTERIOR GLAZ. GASKET<br>SEAL CORNERS OF GASKET TO HORIZ. RAILS AND JAMB |
| (f) | SEAL ENDS OF HEAD GLAZ. BEAD TO JAMB |
| (g) | INSTALL SILL SNAP-ON GLAZ. BEAD |
| 9. | ASSEM. AND INSTALL INTERIOR ALUM. LINERS AND GASKET |
| 10. | FIREPROOF AND PLASTER INTERIOR SIDE OF STEEL |




ISOMETRIC DETAIL
TYPICAL WALL SILL

JOB NAME
THE WORLD TRADE CENTER
THE PORT OF NEW YORK AUTHORITY

ARCHITECT
MINORU YAMASAKI & ASSOC.
EMERY ROTH & SONS

| REVISIONS | | | | DRAWN |
|---|---|---|---|---|
| NO. | DATE | BY | DESCRIPTION | R. LAPRAIRIE |
| | | | | DATE 3-30-70 |
| | | | | CHECKED |

ALCOA
CURTAIN WALL PRODUCTS

APPROVED: REE TISHMAN
TRANSMITTAL OF 5/21/70

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