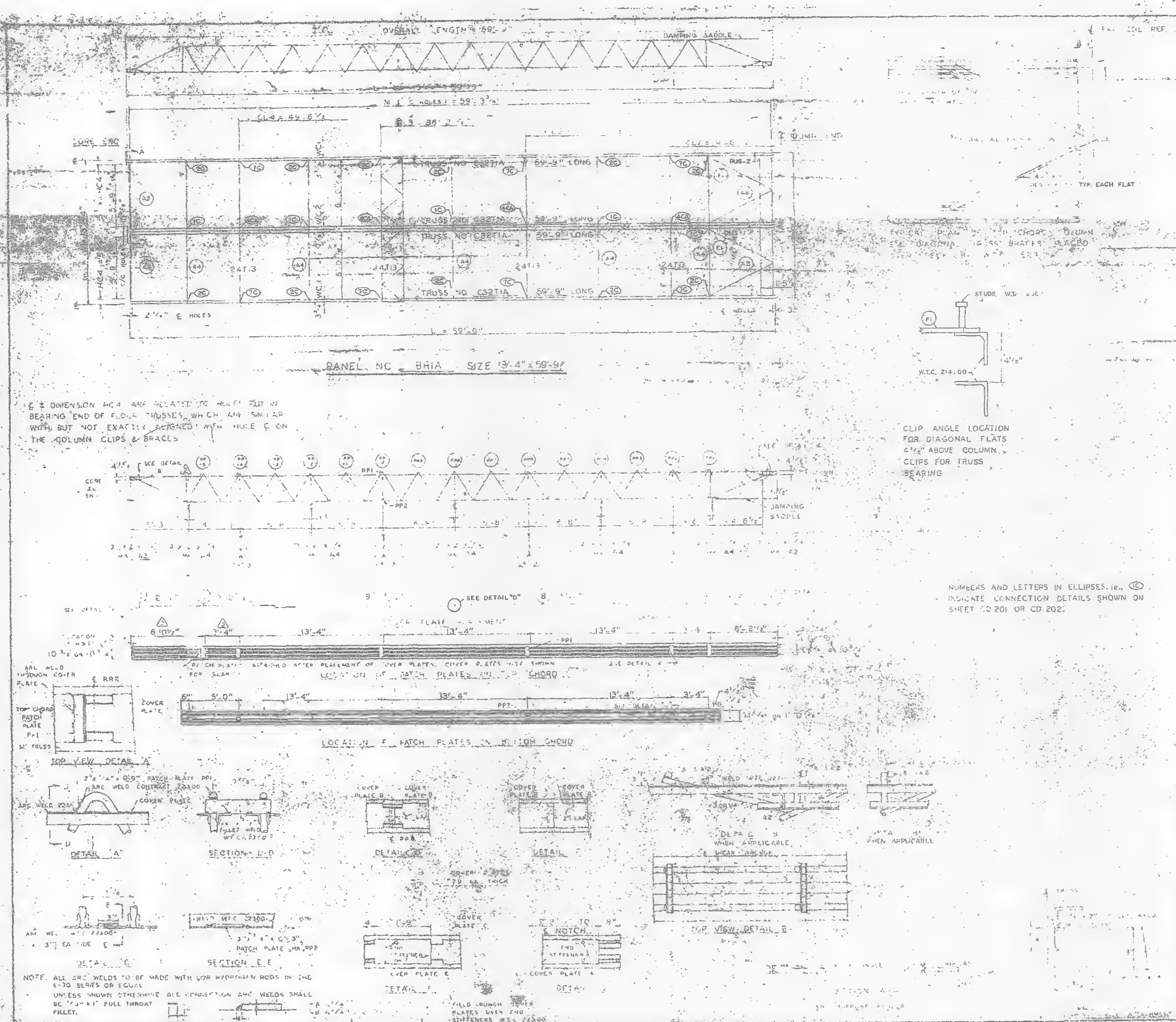


NOTE. ALL ARC WELDS TO BE MADE WITH LOW HYDROGEN RODS IN THE E-70 SERIES OR EQUAL. UNLESS SHOWN OTHERWISE ALL CONNECTION ARC WELDS SHALL BE 1/4" x 1" FULL THROAT FILLET.

REQUIRED MATERIAL PER PANEL				REF DRWG
MATERIAL	MK	PCS	SIZE	
FLOOR TRUSSES	[illegible]	4	C32T1A 59'-9	[illegible]
BRIDGING TRUSSES	[illegible]	4	24T13 13'-4	[illegible]
ANGLE	A2	[illegible]	[illegible]	[illegible]
	A4	5	[illegible]	[illegible]
DIAGONAL FLATS	[illegible]	[illegible]	[illegible]	[illegible]
PATCH PLATES	PP1	12	[illegible]	[illegible]
	PP2	12	[illegible]	[illegible]
COVER PLATES	A	2	9" x .0135" x 3'-11 1/2"	ST 303
	B	2	9" x .0135" x 13'-2"	ST 303
	C	2	9" x .0135" x 13'-2 1/2"	ST 303
	D	2	9" x .0135" x 2'-1"	ST 303
ANGLE CLIPS	C1	16	2" x 1 1/2" x 1/4" x 0'-8"	ST 400
SHEAR ANCHOR	SA2	8	#8 REBAR x [illegible]	ST 400
DAMPING SADDLE	DUS-1	1	[illegible]	ST 298
	DUS-2	1	[illegible]	ST 238
CONNECTION BAR	CB1	4	[illegible]	ST 400
CONNECTION PLATES	P1	5	3 1/2" x 3/8" x [illegible]	ST 400
	P2	4	4 1/2" x .30" x 0'-9"	ST 400
	P3	4	4 1/2" x .30" x [illegible]	ST 400

NO	DATE	REVISION
2	6-5-69	AS NOTED
1	7-15-68	GENERAL

REF DRWG

[illegible]	10-15-68
[illegible]	7-22-68
[illegible] ABA-42	10-15-68
[illegible]	[illegible]
[illegible]	[illegible]
[illegible]	7-26-68
[illegible]	7-26-68

FLOOR PANEL DETAILS
FOR
WORLD TRADE CENTER - N.Y.C.
FOR
THE PORT OF NEW YORK AUTHORITY

BLDG. A FLOORS [illegible]
BLDG. B FLOORS 14-24, 26-38 (EAST & WEST) 48-58, 60-69 (WEST)

FABRICATED BY LACLEDE STEEL COMPANY
MADISON, ILLINOIS

DRAWN BY [illegible] DATE FEB. 24, 1968
CHECKED BY [illegible] DATE FEB. 26, 1968
APPROVED FOR FABRICATION DATE [illegible]