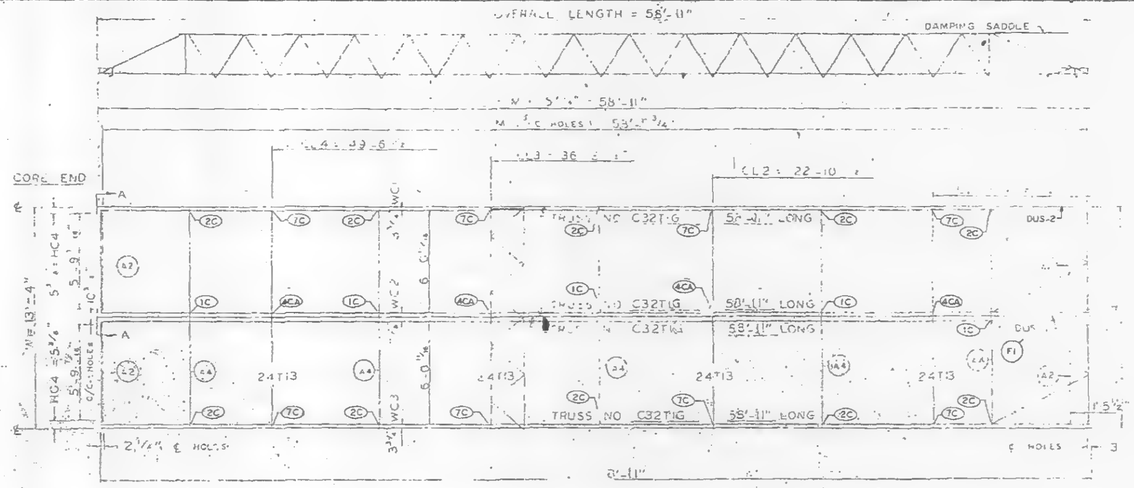
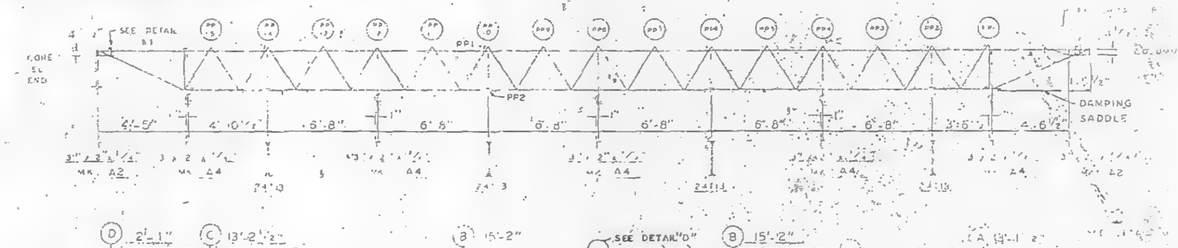
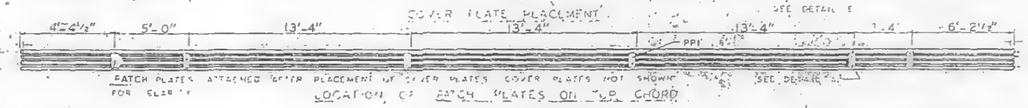


PANEL NO. 5BRIG SIZE 13'-4" x 58'-11"

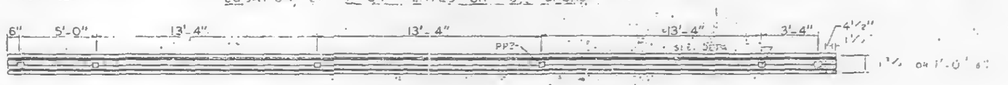
℄ DIMENSION HC4 ARE RELATED TO HOLES PUT IN BEARING END OF FLOOR TRUSSES WHICH ARE SIMILAR WITH BUT NOT EXACTLY ALIGNED WITH HOLE C ON THE COLUMN CLIPS & BRACES



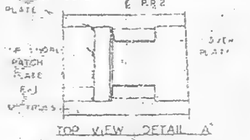
COVER PLATE PLACEMENT
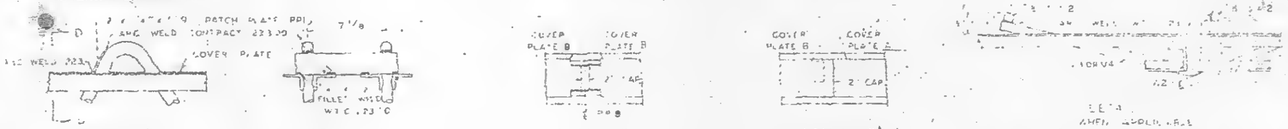


LOCATION OF FATCH PLATES ON TOP CHORD



LOCATION OF PATCH PLATES ON BOTTOM CHORD



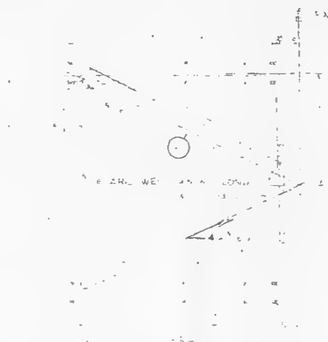


NOTE. ALL ARC WELDS TO BE MADE WITH LOW HYDROGEN RODS IN THE E-70 SERIES OR EQUAL.
UNLESS SHOWN OTHERWISE ALL CONNECTION ARC WELDS SHALL BE 1/4" x 1" FULL THROAT FILLET.



FIELD PUNCH COVER PLATES OVER END STIFFENERS WT C 23.00





CLIP ANGLE LOCATION FOR DIAGONAL FLATS 2 1/2" ABOVE COLUMN CLIPS FOR TRUSS BEARING

				REF DRAG
				ST201G
				ST303
				ST303
				ST400
				ST400
PATCH PLATES	PP2	12		ST400
				ST303
				ST303
				ST303
				ST 40D
				ST 40D
				ST298
				ST298
				ST 400
CONNECTION PLATES	P1	5	3 1/2" x 3/8" x 8 1/2"	ST 400
	P2	4	4 1/2" x .39" x 0'-9"	ST 400
	P3	4	4 1/2" x .39" x 1'-0"	ST 400

NUMBERS AND LETTERS IN ELLIPSES, ie., (1C) INDICATE CONNECTION DETAILS SHOWN ON SHEET CD 201 OR CD 202.

NO.	DATE	REVISION	BY
1	7-15-68	GENERAL	EMC

	4 1.3.1 & 30	1-68
	15,8,16	5-6-68
	42	4-1-68
	1	1-20-67
	2	1-68
	2	2-5-68
	4	5-15-68

ACCLEDE STEEL COMPANY

DESIGN DRAWING NO 7 45 6 4 1-68 PLATE

DRAWN BY [illegible] DATE FEB 24, 1988

CHECKED BY J.S. PAUL DATE FEB 24, 1988

IN CHARGE OF PROD. DEV.

FABRICATION CONT NO WT 221

SHEET NO FP 5BRIG