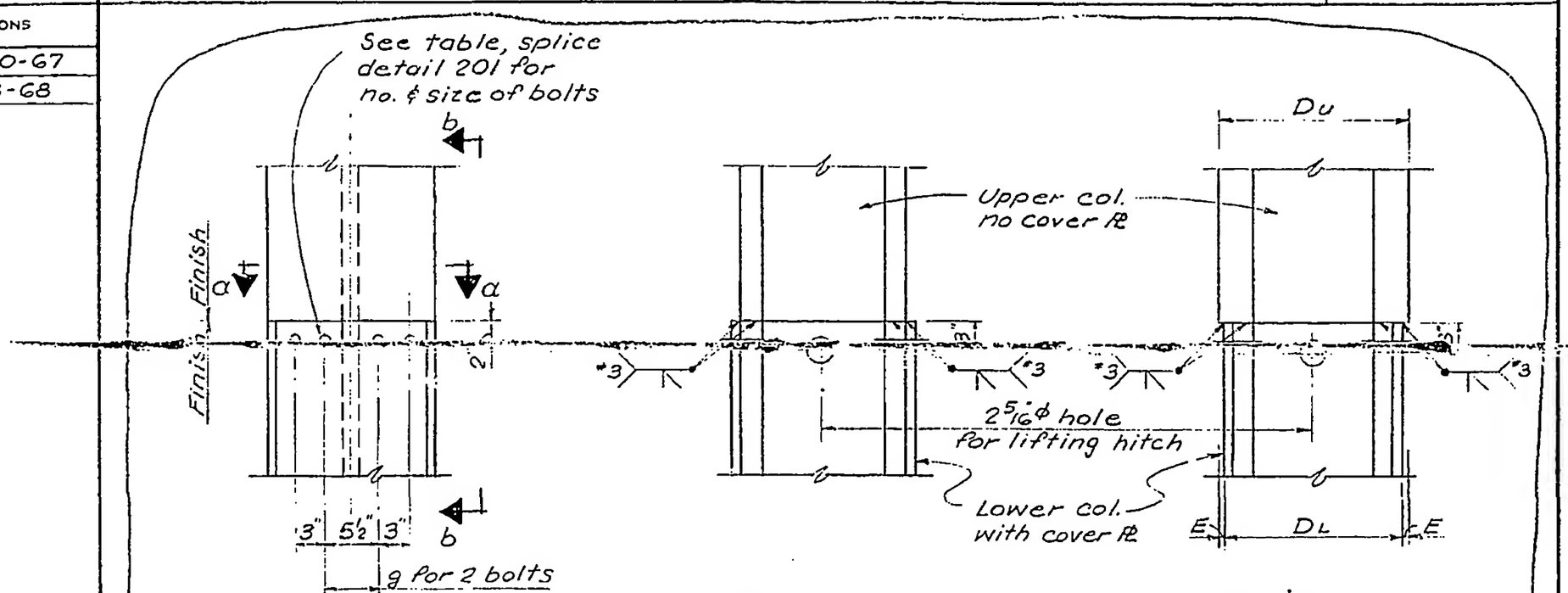
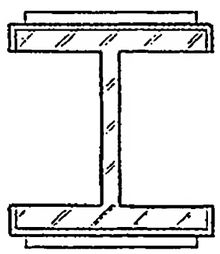
SKILLING - HELLE - CHRISTIANSEN - ROBERTSON Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER | TITLE TYPICAL COLUMN DETAILS | DATE 5-15-67

REVISIONS
10-20-67
3-13-68





Section a-a

FLANGE THICKNESS OF UPPER COL.	*WELD *3
11/16" & less	C.P.
3/4" - 15/16"	5/8" P.P.
1" - 1 1/4"	11/16"
1 5/16" - 1 9/16"	3/4"
1 5/8" - 2 1/16"	13/16"
2 1/8" - 2 9/16"	7/8"
2 5/8" - 3 1/16"	15/16"
3 1/8" - 3 7/16"	1"
3 1/2" - 4"	1 1/16"
4 1/16" - 4 5/8"	1 1/8"

NOTE:
1. * Where Du > DL, add E to depth of weld *3

LICENSED PROFESSIONAL ENGINEER
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SPLICE DETAIL 202

10-JK2-14