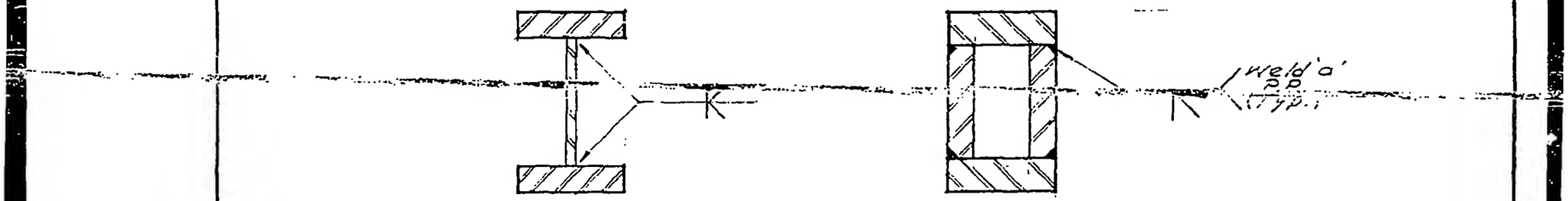
SKILLING - HELLE - CHRISTIANSEN - ROBERTSON Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER | TITLE TYPICAL DETAIL OF BUILT-UP COLUMNS | DATE 6-7-68

REVISIONS



NOTE:
Size of weld 'a' not less than $D = \sqrt{\frac{T}{8}} + \frac{1}{4}$ (min. 1")

Where T = thickness of thinner PL at the joint.

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