REVISIONS
△2-1-79

SKILLING, HELLE, CHRISTIANSEN, ROBERTSON
CONSULTING STRUCTURAL AND CIVIL ENGINEERS

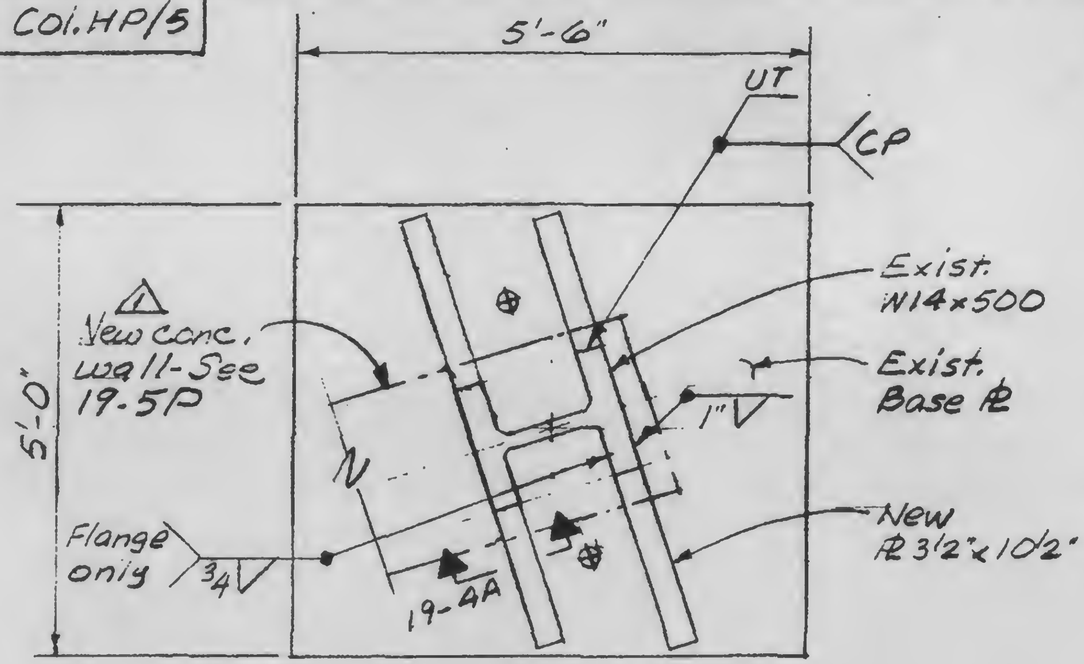
DRAWING NO. 13-K19 4

PROJECT WTC-1978 HOTEL-SUPPORT REV. | PROJECT NO. 701.283 | BY WAR

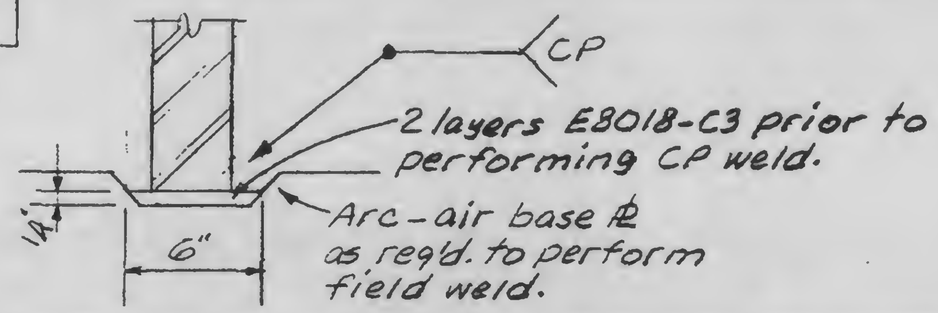
DATE 1-3-79

BASE ℄ REINFORCING

Plan Col. HP/5



A



Note: For stiffener to base plate, welding procedure shall include the following:

1. UT Base ℄ 4 locations 100% before welding.
2. Preheat (soak) 250°F minimum preheat.
3. E7018 manual or E70T-1 semiautomatic welding.
4. Cover heated areas with asbestos blankets and slow cool.
5. UT welds after cooling.