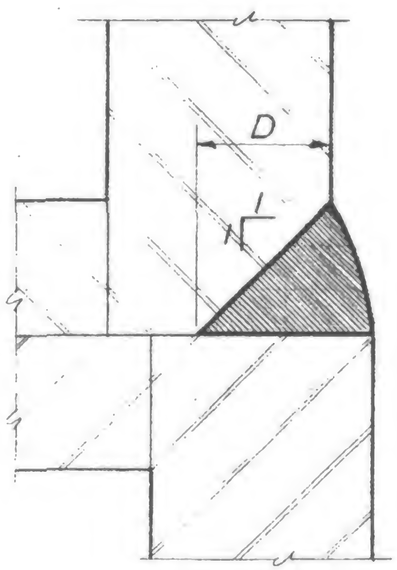
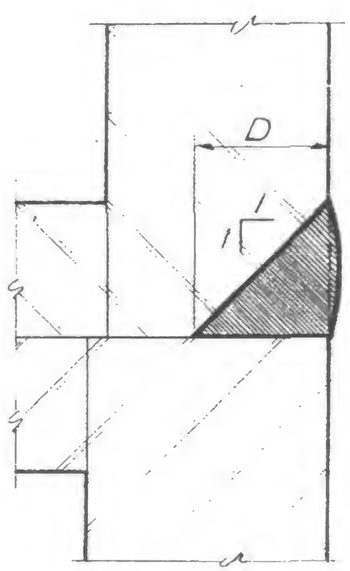
SKILLING - HELLE - CHRISTIANSEN - ROBERTSON Structural & Civil Engineers

PROJECT THE WORLD TRADE CENTER | TITLE EXTERIOR WALL - COLUMN SPLICE REPAIR PROCEDURE | DATE 6-20-69

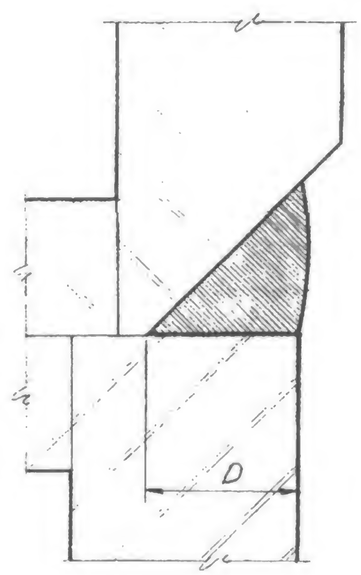
REVISIONS



Case 1



Case 2

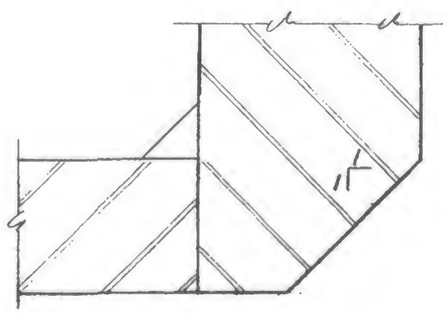


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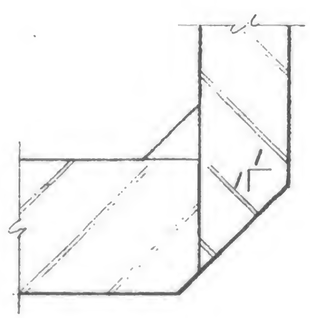
D = Scheduled weld size for weld #12 or #13

DETAIL X

Showing field welding of welds #12 & #13



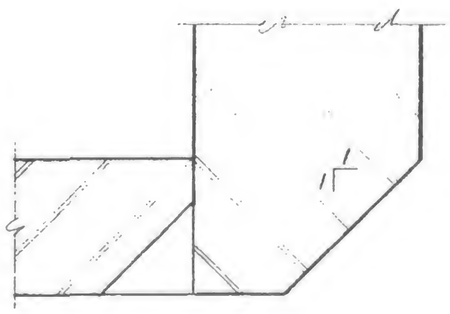
T1 or T2 > weld #12 or #13



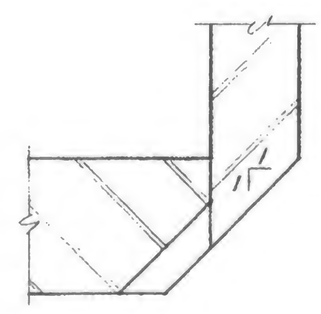
T1 or T2 < weld #12 or #13

DETAIL Y

Showing edge preparation for weld #12 & #13



T3 > weld #13



T3 < weld #13

DETAIL Z

Showing edge preparation for weld #13

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