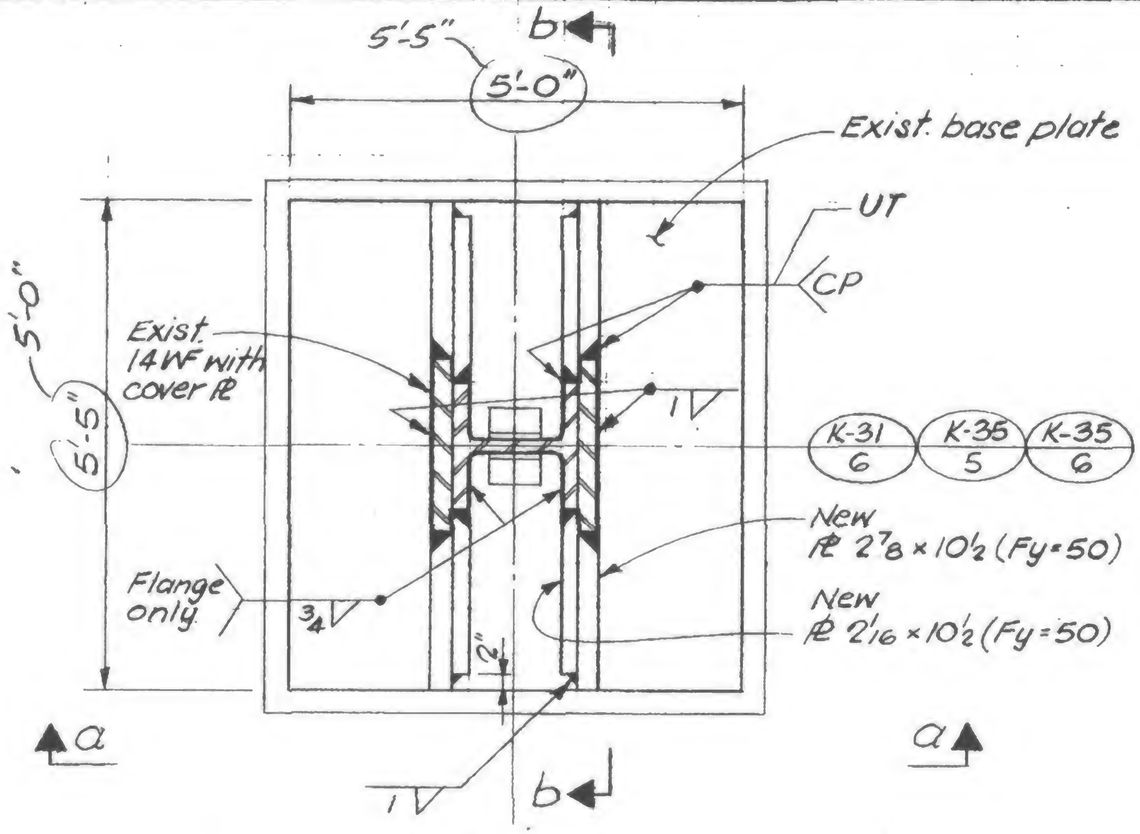
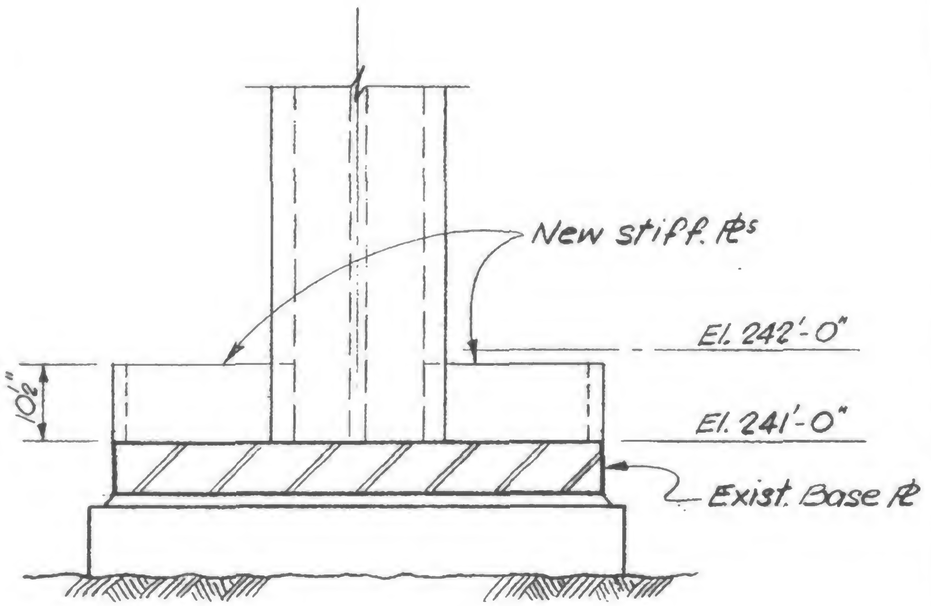
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PROJECT: THE WORLD TRADE CENTER | TITLE: BASE PLATE REPAIR | DATE: 2-15-72

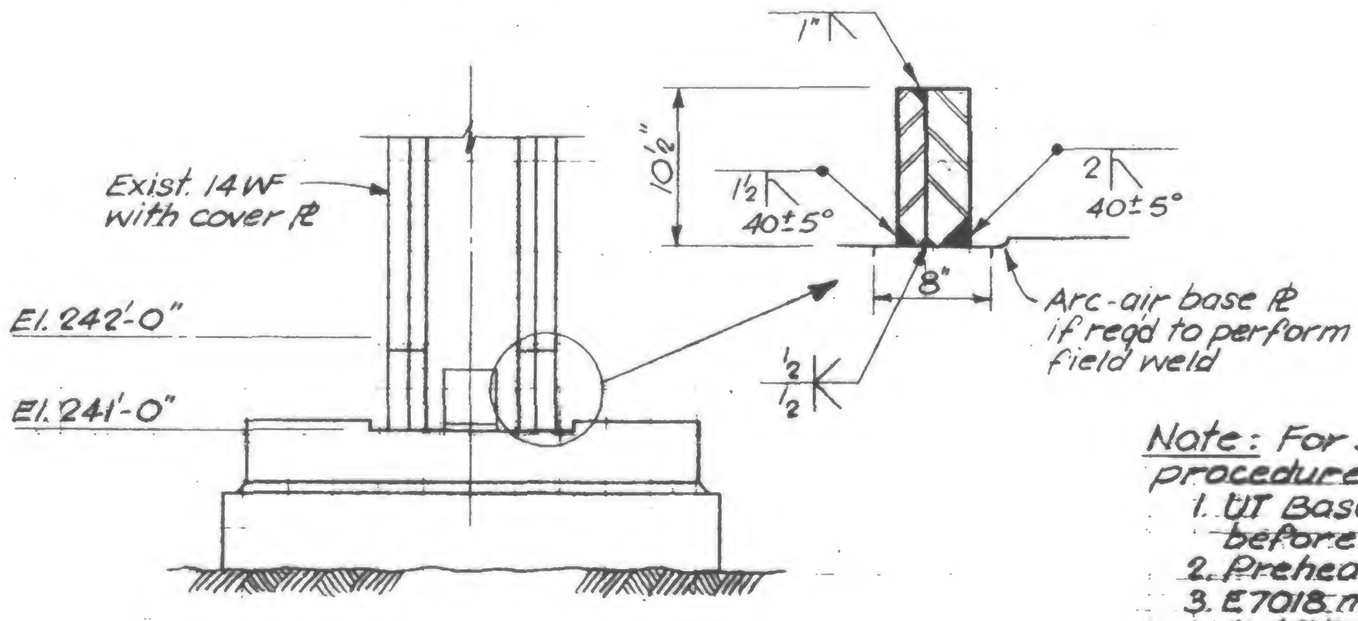
REVISIONS



Plan



Section b-b



Section a-a

Note: For stiffener to base plate, welding procedure shall include the following:

1. UT Base Pl. 4 locations (8"×21") 100% before welding.
2. Preheat (soak) 250°F minimum preheat.
3. E7018 manual or Fabshield semiautomatic welding.
4. Postheat 200°F for 18-24 hours, slow cool.
5. UT welds after cooling.

LICENSED PROFESSIONAL ENGINEER — LESLIE E. ROBERTSON — No. 34360 — UNIVERSITY OF THE STATE OF NEW YORK

DESIGNED D.S.

DRAWN S.C.

REVIEWED L E Robertson

19-K-1054