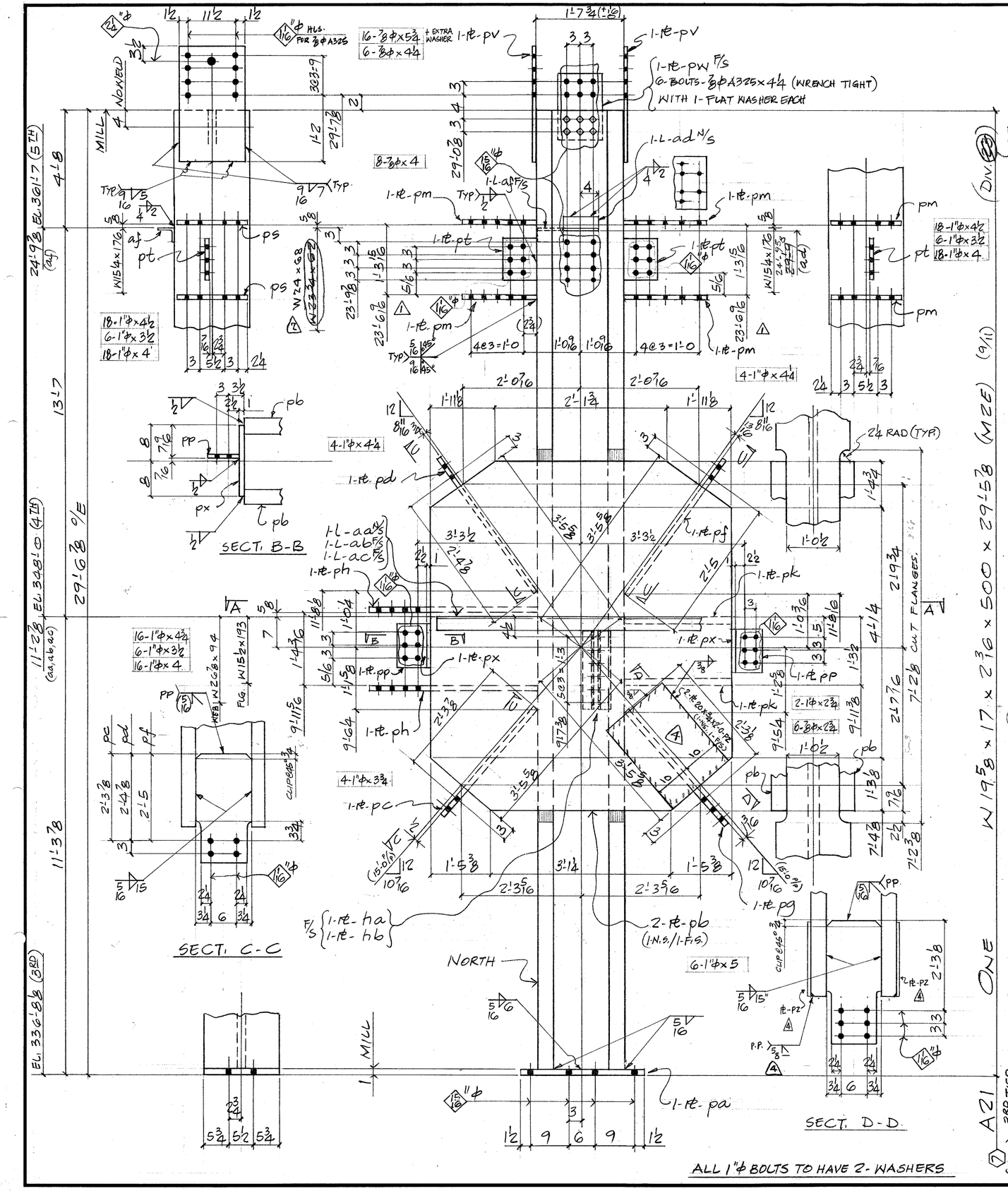


FIELD BOLTS.

8 - ⅞"ϕ A325 x 4
7 - ⌊ x 2¾
6 - ⌊ x 4¼
16 - ⅞ϕ A325 x 5¾

16 - ⅞ϕ A325 WASHERS

2 - 1"ϕ A490 x 2¾
18 - ⌊ x 3½
4 - ⌊ x 3¾
52 - ⌊ x 4
36 - ⌊ x 4½
16 - ⌊ x 4¾
8 - ⌊ x 4¼
6 - 1"ϕ A490 x 5
142 - 1"ϕ A325 WASHERS

(3) ℄ 9½x1x1'-4 px

(4) Apr 2/85 JM

DET. MAT'L: G40.21-44W 4/N
ELECTRODES - E70xx
1925
REF. DWGS. E3, E4, E5, E20

BILL OF MATERIAL

LINE	CC OSD T E	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03			PA		1	PL	17	0	x		1	44W		2	3	0			
04			PB		2		72	0	x	3"	⅝			6	9	2	12	2	11
05			PC		1		12	8	x		1	0		2	8	12			
06			PD		1		12	8	x		1	0		2	9	12			
07			PE		1		12	8	x		1	0		2	9	12			
08			PG		1		12	8	x		1	0		2	11	0			
09			PH		2		16	0	x		1	0		3	4	4			
10			PK		2		12	8	x		1	8		2	2	3			PREP. 1E
11			PM		4		16	0	x		1	0		1	4	12			PREP. 1E
12																			
13			PP		2		7	0	x		1	0			9	8			
14																			
15			PT		2		7	8	x		1	0			9	8			
16			PV		2		14	8	x		1	0		2	1	0			
17			PW		1		10	0	x		1	0		1	1	0			
18			PX		2	2	9	8	x		1	8		1	4	0			
19																			
20																			
21			AA		1	L	3x3x¼							5	9	0			
22			AB		1	L	3x3x¼							2	6	0			
23			AC		1	L	3x3x¼							2	1	0			
24			AD		1	L	3x3x¼								8	0			
25			AE		1	L	3x3x¼								6	0			
26			TOTAL											TOTAL			1 OF 2		
01																			
02			HA		1	PL	6	8	x		6	44W		1	6	0			BENT
03			HB		1	PL	6	0	x		6	44W		1	6	0			BENT
04																			
05																			
06					1							1F			7	2	0		
07					1							1F			75	3	0		
08					1							1F			21	2	0		
09					1							1F			4	0	0		
10					1							1F			27	6	0		
11					1							GG			6	3	0		
12					1							GG			2	1	0		
13																			
14																			
15																			
16	(4)	S0025 6023	A21		1	W	14x5.00					A36		29	5	14	9	11	M2E Col
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		40									TOTAL	179		2 OF 2		

(4) Apr 2/85 SR
2-16a 5/85 SR
FEB 28/85 SR
FEB. 18/85

REV	DATE	BY	
1	DATE 2/14/85	BY PBG	SPEC. A36 4/N
2	DATE Apr. Feb 28	BY JM	HOLES 1⅛ϕ FOR 1"ϕ BOLT 4/N
3	DATE MAR 5	BY FR	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 PBG	JAN 85	FR
CHK'D. 28 AS	DATE JAN 85.	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: COLUMN (7) 3RD TIER
CONTRACT 84-15
DWG.No. 21