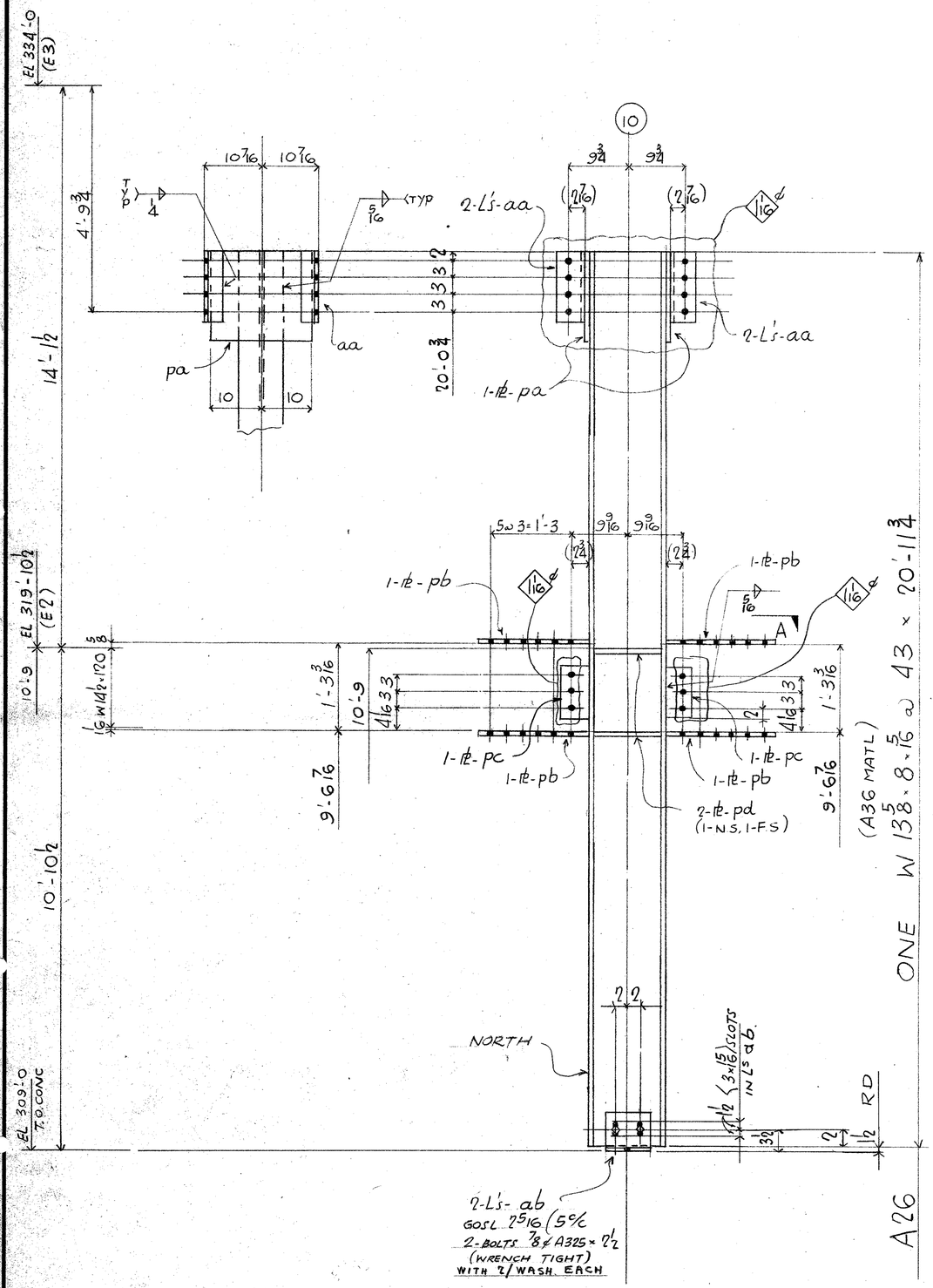
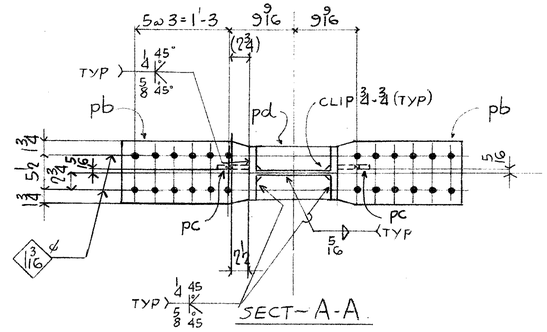




6-1 ø 2¾	WEB
24-1" ø x 3½	FLTM
24-1" ø x 4¼	FLTP

FIELD BOLTS.

6 - 1" ø A490 x 2¾
24 - { x 3½ / x 4¼
54 - 1" ø A325 FLAT WASHER.
2 - ¾ ø x 6 LG EXPANSION BOLTS.

REF DIAGS E1, 2, 20

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				AB	2	L	6	3½	2 x 5/16			44W		9	6	8			
04				PA	2	PL	16		OX	0	8	44W		1	8	0			
05				PB	4		9		OX	1	0			1	7	12			PREP 1E
06				PC	2		4	8	X	0	8			9	10	0			
07				PD	4		3	12	X	1	0			1	0	8			PREP 2E
08				AA	4	L	4	3	x 3/8					1	1	0			
09					1				I.F. 1/4					8	8	0			
10					1				I.F. 5/16					15	4	0			
11					1				66 5/8					5	4	0			
12					1				66 1/4					5	4	0			
13																			
14					2				HT BOLT ⅞ x 2½			325							
15					2				HT WASHER ⅞			H							
16																			
17																			
18	0022		A26		1		W	14	43			A36		20	11	2	9	18	
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		78				TOTAL					57 (1 OF 1)					

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
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23																			
24																			
25																			
26			TOTAL						TOTAL										Apr 3/85

REV.					
	1	DATE	BY	SPEC.	A36 U/N
	2	DATE	BY	HOLES	15 16ø U/N
	3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 ACS	DEC '84	FR	7 WORLD TRADE CENTER	84-15	26
CHK'D. 28 MK	DATE MAR 85		DETAIL: HANGER (10)		