END PREP FOR W-ma

EL 304'-5 | EL 308'-7 | EL 321'-0 13/16 | EL 334'-6

4'-2 | 12'-5 13/16 | 13'-5 5/16 | 3'-6

W27 x 84 GR. 50 | W14 x 109 | W24 8 x 84 | 6 | 7

1'-9 1/2 | EL 306'-2 1/2

33'-7

4 — W 22 3/8 x 17 7/8 x 3 1/16 x 730 x 33'-3. (M.2.E) (A572 GR.50)

MILL | MILL

3'-0 FLANGE PREP.N | 4 1/2

1 PL - 2 1/2 x 4 x 2'-1 - pb (M.2.F.)

1 PL - 5/4 x 7/8 x 1'-3 1/2 - pw

2 PLs - 12 1/2 x 8 x 33'-3 - pa (M.2.E.) A588 1-N/S 1-F/S

1 PL - pt (F/S)

1 PL - 9 x 3/4 x 1'-4'8 - pt (F/S)

1 PL - 8 x 1/2 x 1'-4 - pm (1-N/S 1-F/S)

8 - 1Φ x 3 1/2 pm

10 - 1Φ x 3 1/2
13 - 1Φ x 3

2 PLs - px

1 PL - 10 x 1 x 2'-3 - px

2 PLs - pm (1-N/S 1-F/S)

1 PL - 5 x 1/2 x 5 - pc

1 PL - pc

SECT'N. G-G

FOR FIELD WELDS SEE DWG. 915 (2)

1 PL - 18 x 14 x 4'-0 - pt.

SEE DWG 980 (4)

SECTION A-A

1 PL - 17/16 x 5/8 x 2'-10 9/16 pf

24 - 1Φ x 5 3/4
9 - 1Φ x 3 1/2

1 PL - 16 x 1 1/2 x 3'-1 7/8 - pg

1 RAD. RAT HOLE

1C 10 x 15.3 x 1'-2 - mb

1L - 3 x 3 x 4 x 1'-5 - af

1L - 4 x 2 1/2 x 3/8 x 1'-9 - ab GOSL 27/16 (BENT)

1L - 4 x 3 x 3/8 x 1'-9 - ac GOSL 27/16 (BENT)

1L - 3 x 3 x 4 x 1'-9 1/2 - ad

1L - 3 x 3 x 4 x 3'-3 - aa

SECTION B-B

DETAIL FOR PL - pf

SECTION C-C

SECT'N. F-F

ONE COL - A50 (1ST TIER)

REF. DWG. - 520
REF. LAYOUT - 915 932

ALL WELD E70xx
DETAIL MAT'L — G40.21.-44W U/N

FIELD BOLTS

36 - 1Φ A 490 x 7	
24 -	x 5 3/4
20 -	x 5 1/2
4 -	x 4 1/2
12 -	x 4
49 -	x 3 1/2
26 -	x 3
3 - 1Φ A490 x 2 1/2	

MATCH TO A11S

REVISED		OPEN HOLES 13/16Φ	7 WORLD TRADE CENTRE	FRANKEL STEEL LIMITED
DATE Feb 85	BY AK	PAINT	47 STOREY OFFICE BLDG	220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2
DATE Mar 6	BY JM	ERECTED BY	EMERY ROTH & SONS P.C. (CUSTOMER)	SQUAD F.R.
DATE Apr 15	BY JM	FIELD PAINT	IRWIN. G. CANTOR P.C. (ENGINEER)	MADE BY AAS DATE DEC 84 CHK'D. BY MAE DATE
DATE Apr 29	BY JM	INSPECTION	(ARCHITECT)	CONT. No. 84-15 SHEET 50
DATE	BY			