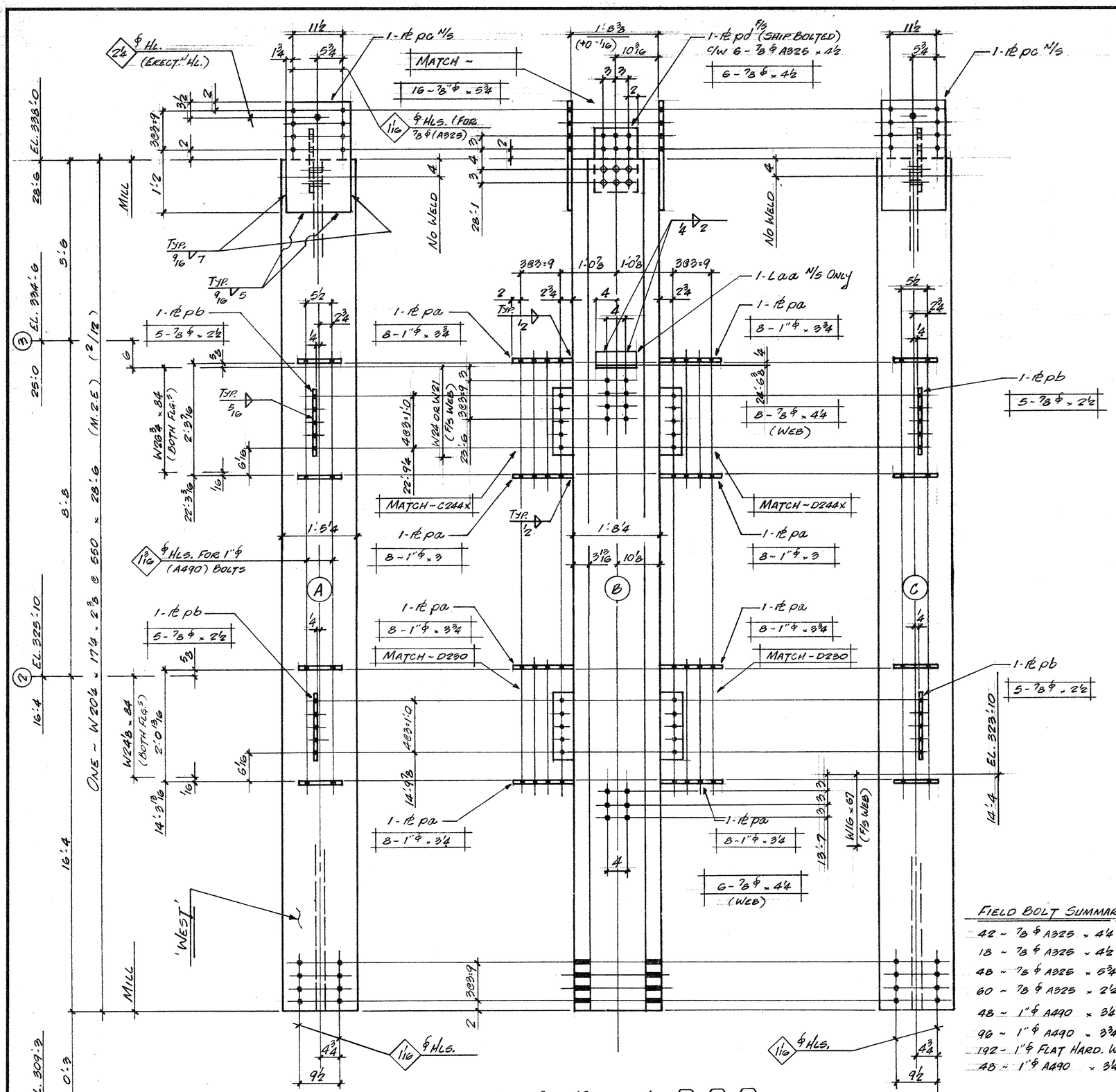


3 ~ COL'NS. - A74 (17A) (18A) (19A)

(1 - DIV. 0009, 2 - DIV. 0010)

(2ND LIFT)

DET'L MAT'L ~ G40.21 GR. 44W U/N

E70 XX ELECTRODES

REF. DIAG.S E2, E3, E117 & E119

FIELD BOLT SUMMARY

- 42 ~ ⅞ ϕ A325 x 4'4
- 18 ~ ⅞ ϕ A325 x 4½
- 48 ~ ⅞ ϕ A325 x 5¾
- 60 ~ ⅞ ϕ A325 x 2½
- 48 ~ 1" ϕ A490 x 3¼
- 96 ~ 1" ϕ A490 x 3¾
- 192 ~ 1" ϕ FLAT HARD. WASHER
- 48 ~ 1" ϕ A490 x 3¼

BILL OF MATERIAL

LINE	C.C. DOS TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F003															
02																			
03				PA	24 PI	9	0	x			12	44W		1	11	2			
04				PB	12 PI	4	4	x			8			1	3	0			
05				PC	6 PI	15	0	x			10			2	1	0			
06				PD	3 PI	10	0	x			10			1	1	0			
07				AA	1	L 3 x 3 x ¼									8	0			
08					18	HT BOLT ⅞ ϕ x 4½						A325							
09																			
10					1	IF 5/16									30	0			
11					1	IF ½									36	0			
12					1	IF 9/16									13	0			
13					1	IF ¼									2	0			
14																			
15																			
16		0009	A74		1	W 14 x 550						A36		28	8	0	2	12	M2E COL'N
17																			
18		0010	A74		2	W 14 x 550						A36		28	8	0	2	12	M2E COL'N
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		74				TOTAL					141					1 OF 1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
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21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										MAR 19/85

REV.					
	1	DATE	BY	SPEC.	A36 U/N
	2	DATE	BY	HOLES	15/16 ϕ U/N
	3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
MH	MAR'85	FR	7 WORLD TRADE CENTRE	84-15	74
CHK'D. 28 ME	DATE MAR 85		DETAIL: COL'S 2ND LIFT (17A) (18A) (19A)		