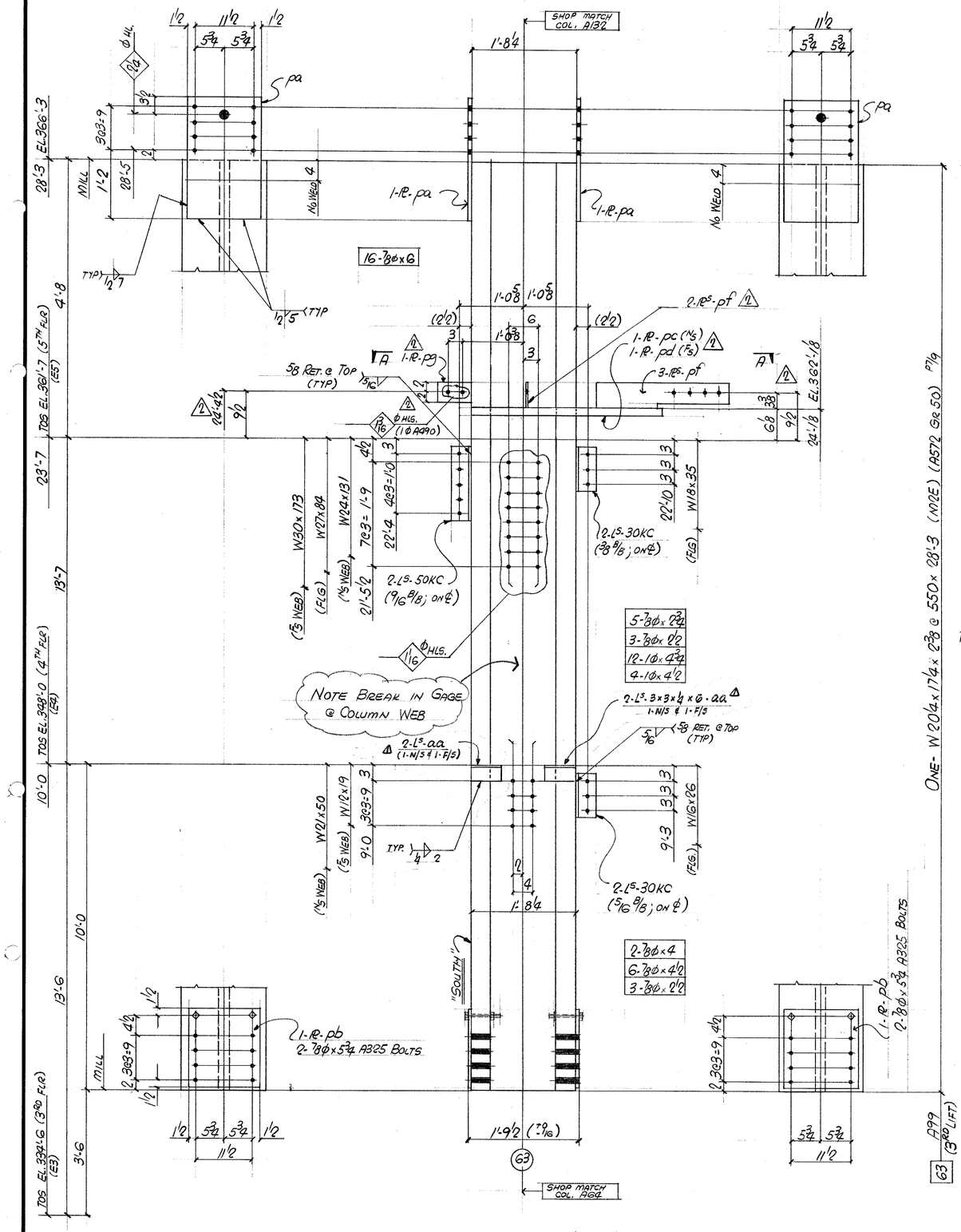
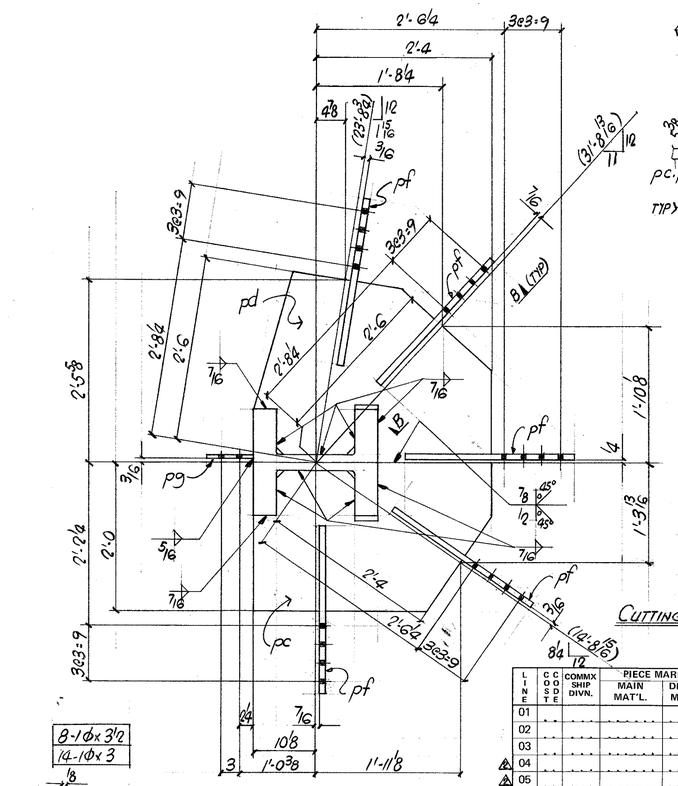
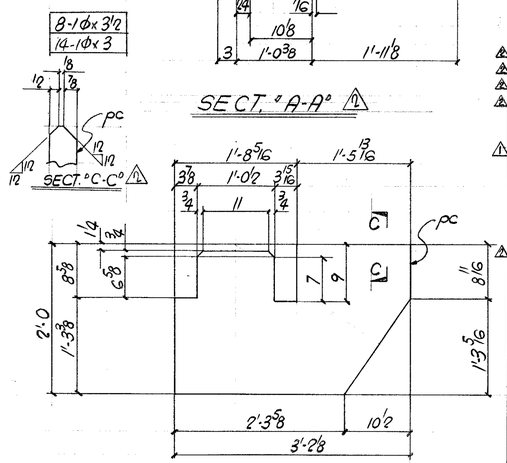






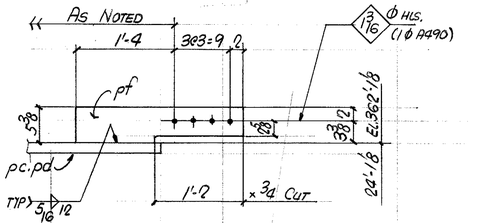
CUTTING LAYOUT OF PL pc (2)

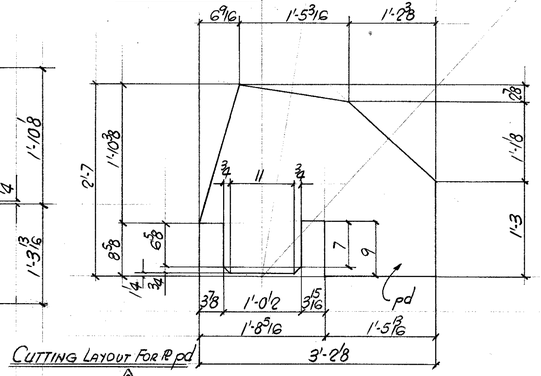
FIELD BOLT SUMMARY:

- 6- ¾ϕ A325 x 2½
- 5- x 2¾
- 2- x 4
- 6- x 4½
- 16- x 6
- 4- 1ϕ A490 x 4½
- 12- x 4¾
- (4) 8- x 3½
- (4) 14- x 3
- (4) 38- 1ϕ A325 WASH.

SEE FW62 DERRICK GUY CONN. @ 5TH FL. (3)

ALL 1ϕ A490 BOLTS TO HAVE 2 WASH.
DETAIL MATERIAL G40.21 (44W)
E70 SERIES ELECTRODES
REF. DIAG. E4.ES. E117A, 966





CUTTING LAYOUT FOR PL pd (1)

BILL OF MATERIAL

LINE	CCOSDSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				PA	2	PL	14	8	x	0	8	44W		2	1	0			
03				PB	2	/	14	8	x	0	10			1	4	8			
(4) 04				PC	1	/	24	0	x	1	8			3	2	2			PREP. 1 EDGE
(4) 05				PD	1	/	31	0	x	1	8			3	2	2			
(4) 06				PE	5	/	5	6	x	0	14	↓		2	3	0			
(4) 07				PG	1	PL	4	0	x	0	14	44W		0	7	8			
08																			
09																			
(1) 10				AA	4		L	3x3x¼				44W		0	6	0			
11				30KC	4		L	4x3½x⅜				44W		0	8	8			
12				50KC	2		L	4x3½x⅜				44W		1	2	8			
13																			
14					4		HT	Bolt ¾ϕx 5¾				325							
15					1		IF	¼						1	4	0			
(4) 16					1		IF	5/16						16	2	0			
17					1		IF	½						4	0	0			
18					1		IF	11/16						12	0	0			
19					1		GG	½						1	6	0			
20					1		GG	⅞						1	6	0			
21																			
22																			
23																			
24	0008	A99		W	14	x 550						A572 GR 50		28	3	0 7 9			NOE COL.
25																			
26			TOTAL		34					TOTAL				75					1 OF 1

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26			TOTAL							TOTAL									

Mar 14/85 K
Mar 5/85 K
FEB 27/85

REV.			
1	DATE MAR 5/85	BY JMcK	SPEC. A572(GR50) 4/N
2	DATE MAR 11/85	BY ELN	HOLES 13/16ϕ 4/N
3	DATE MAY 9/85	BY JEB	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 ELNEBRIJA	FEB '85	ELN	7 WORLD TRADE CENTER	84-15	99
CHK'D. 28 D.I.	DATE FEB 85		DETAIL: COLUMN - (63) - 3RD LIFT		