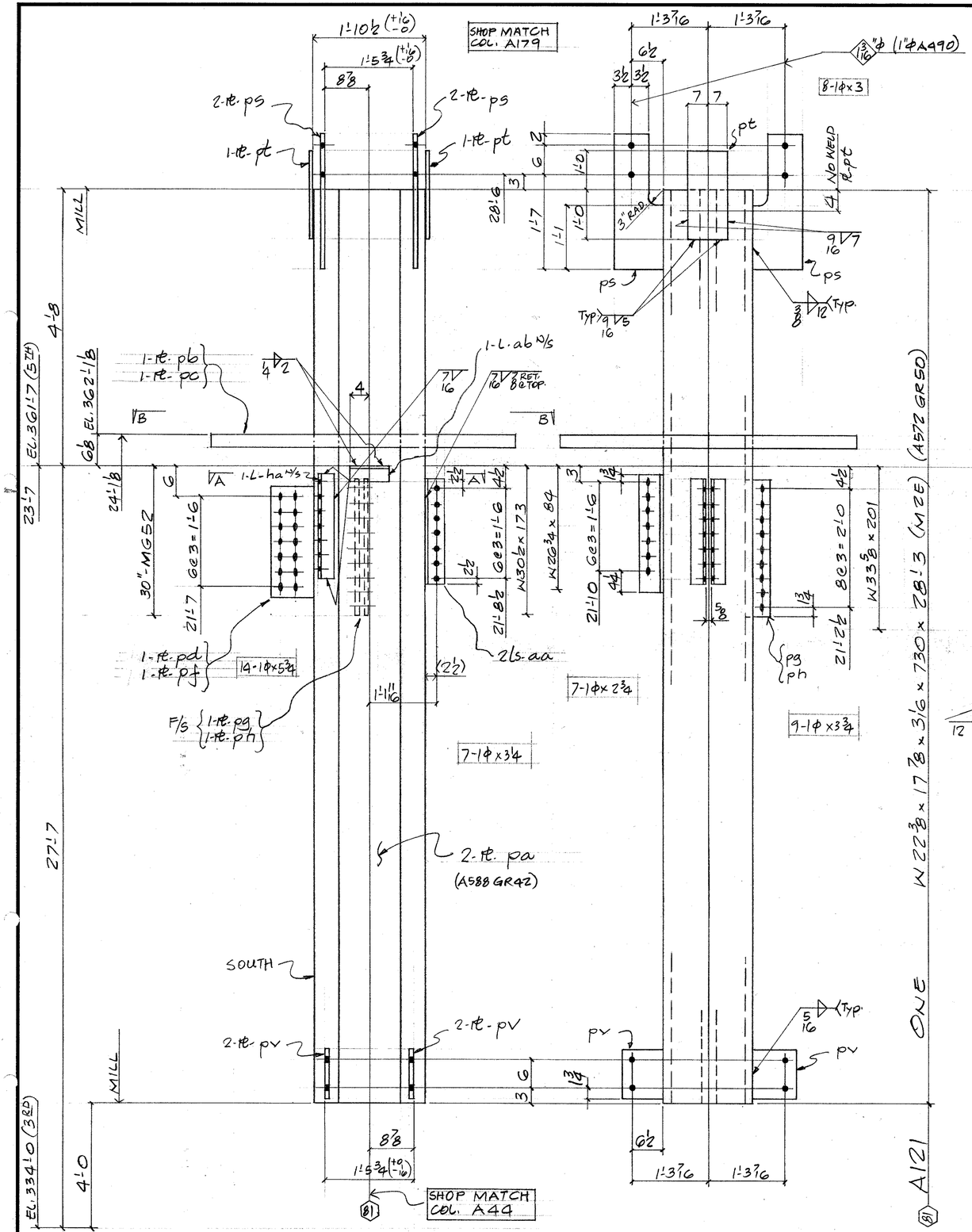
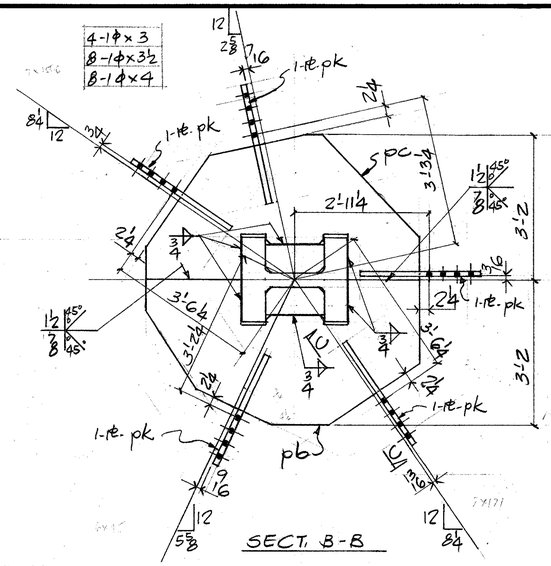
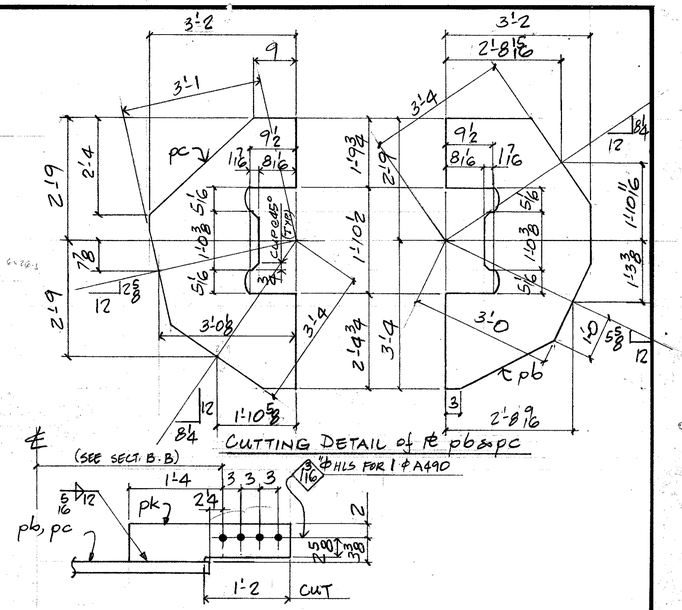
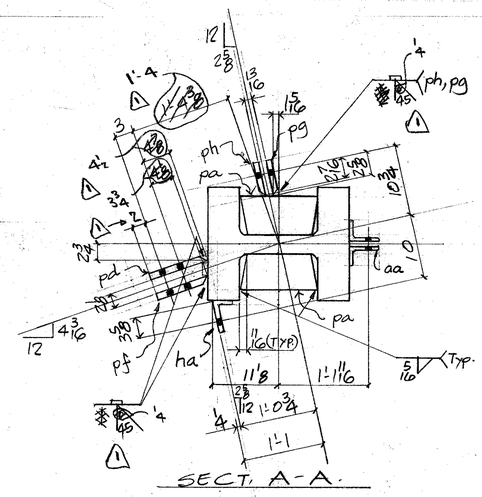








FIELD BOLTS.

7-1℄A490	x 2¾
12-	x 3
7-	x 3¼
8-	x 3½
9-	x 3¾
8-	x 4
14-	x 5¾

65-1℄ A325 WASHERS.

ALL 1℄ BOLTS TO HAVE 2-WASHERS.
DETAIL MAT'L: G40.21 GR44W
ELECTRODE: E70xx
REF. DIAG. E4, E5, E5A, 952

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02																		
03			PA		2	P1	12	8		6	8	A588 A572	28	3	0	7	16	M2E REV. 2 S
04			PB		1	/	38	0		2	8	44W	6	1	0	120	20	PREP I.E.
05			PC		1	/	38	0		2	8		6	1	0	120	20	
06			PD		1	/	9	10		1	0		1	9	8			PREP I.E.
07			PF		1	/	8	14		1	0		1	9	8			PREP I.E.
08			PG		1	/	4	6		10			2	3	8			PREP I.E.
09			PH		1	/	4	4		10			2	3	8			PREP I.E.
10			PK		5	/	5	6		14			2	3	0			
11																		
12																		
13																		
14			PS		4	/	10	0	x	1	0		2	3	0			
15			PT		2	/	14	0	x	1	0		2	0	0			
16			PV		4	P1	8	4	x	1	0		1	9	8			
17																		
18			HA		1	/	L 6	x 4	x ½				2	0	0			BENT
19																		
20			AA		2	/	L 4	x 4	x ½				1	11	0			
21			AB		1	/	L 3	x 3	x ¼			44W		8	0			
22																		
23																		
24																		
25																		
26			TOTAL				TOTAL											1 OF 2
01																		
02					1	/	IF	¼						8	0			
03					1	/	IF	5/16					129	4	0			
04					1	/	IF	⅜						8	0	0		
05					1	/	IF	7/16						2	7	0		
06					1	/	IF	9/16						4	0	0		
07					1	/	66	½						4	7	0		
08					1	/	66	⅜						4	3	0		
09					1	/	66	1						3	7	0		
10					1	/	66	1 2						4	3	0		
11																		
12																		
13																		
14																		
15																		
16			0026 A121		1	/	W 14	x 730				A572 GR 50	28	3	0	7	4	M2E COL
17																		
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		Apr 15/85
26			TOTAL		38		TOTAL						241					2 OF 2

WHEELING

REV.	DATE	BY			
1	Apr 22/85	JM	SPEC. A572 GR50 U/N	**FRANKEL STEEL LIMITED**	
2	DATE	BY	HOLES 1"℄ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH		

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
PBG.	FEB '85	FR.	7 WORLD TRADE CENTER	84-15	121
CHK'D. 28 D.I.	DATE APRIL 85		DETAIL: COLUMN (81) (3RD TIER)		