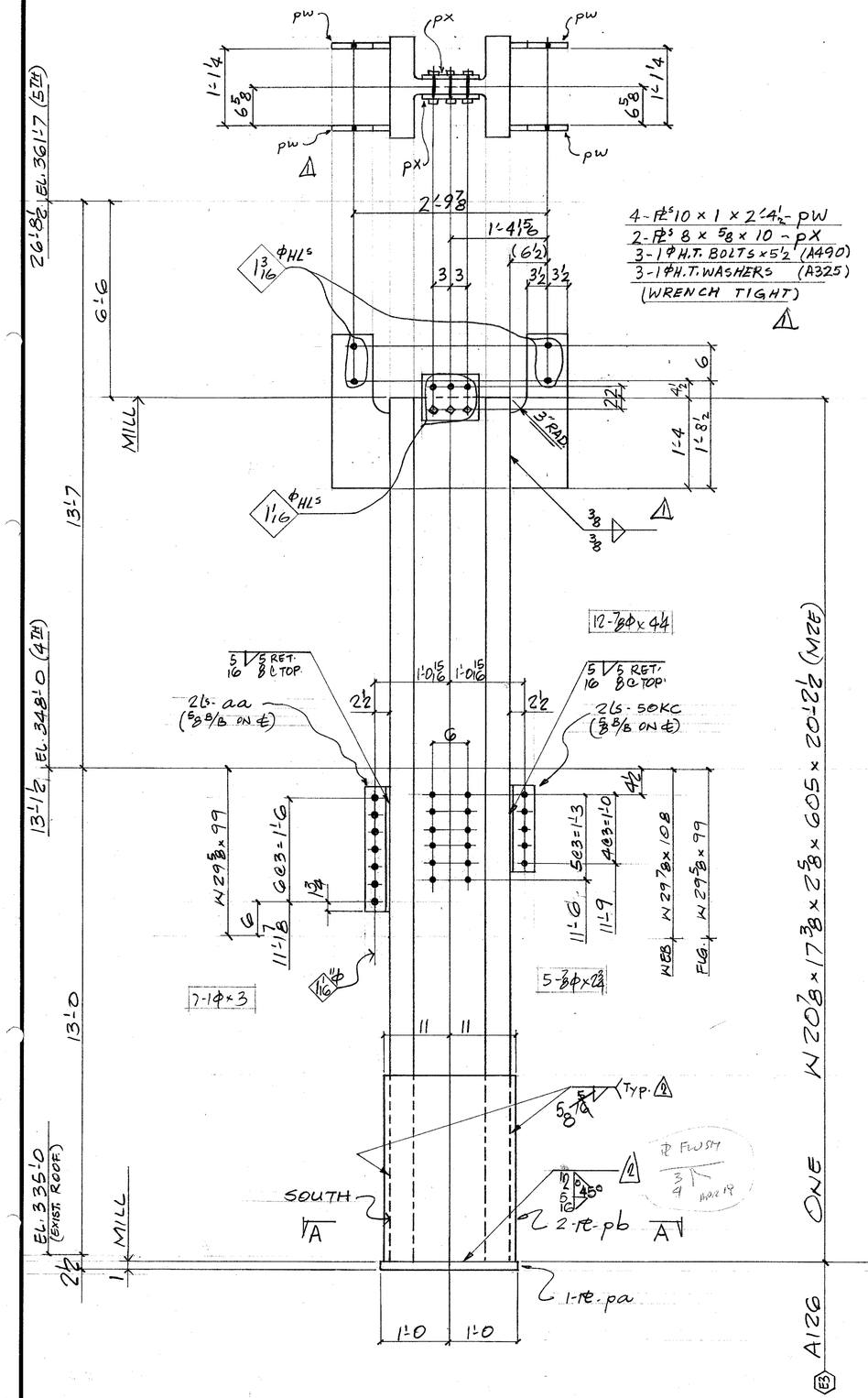


FIELD BOLTS.

⅞φ A325

12- ⊥ x 4¼

5- ⊥ x 2¾

7-1φ A490 x 3

3- ⊥ x 5½

4-1-A325 WASHER.

8-1φ A490 x 3¾

WELDING W BASE

ALL 1"φ BOLT TO HAVE 2-WASHERS.

DET. MAT'L: G40.21-44W

ELECTRODE: E70XX

REF. DIAG. E3, E4

BILL OF MATERIAL

LINE	COSDET	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03			PA		1	PL	21	0	x	1	0	44W		2	0	0			
04			PB		2	PL	22	0	x	1	0	AS72GR50		4	1	8			
05			PC		1	PL	8	8	x	8		44W			10	0			
06																			
07																			
08																			
09			AA		2	L	4	4	x 3/8			44W		1	9	8			
10			50KC		2	L	4	3	x 3/8			44W			13	0			
11																			
12																			
13					1	IF	5/16							27	10				
14					1	IF	1/2							4	4	0			
15																			
16																			
17																			
18																			
19	0042	A126			1	W	14	605				A572GR.50		20	2	8	717	M2E	
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		12							TOTAL		59					1 OF 1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
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25																			
26			TOTAL									TOTAL							

Apr 17/85 R
Apr 11/85 R
Mar 28/85

REV.	DATE	BY	
1	APR. 10/85	GF	SPEC. A572GR50 4/N
2	APR 11/85	JIM	HOLES 15/16"φ 4/N
3	MAY 1/85	JIM	FINISH

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
PBG	FEB '85	F.R.
CHK'D. 28	DATE	
ME	MAR 85	

PROJECT: 7 WORLD TRADE CENTER

DETAIL: COLUMN E3 (2ND TIER)

CONTRACT 84-15

DWG.No. 126