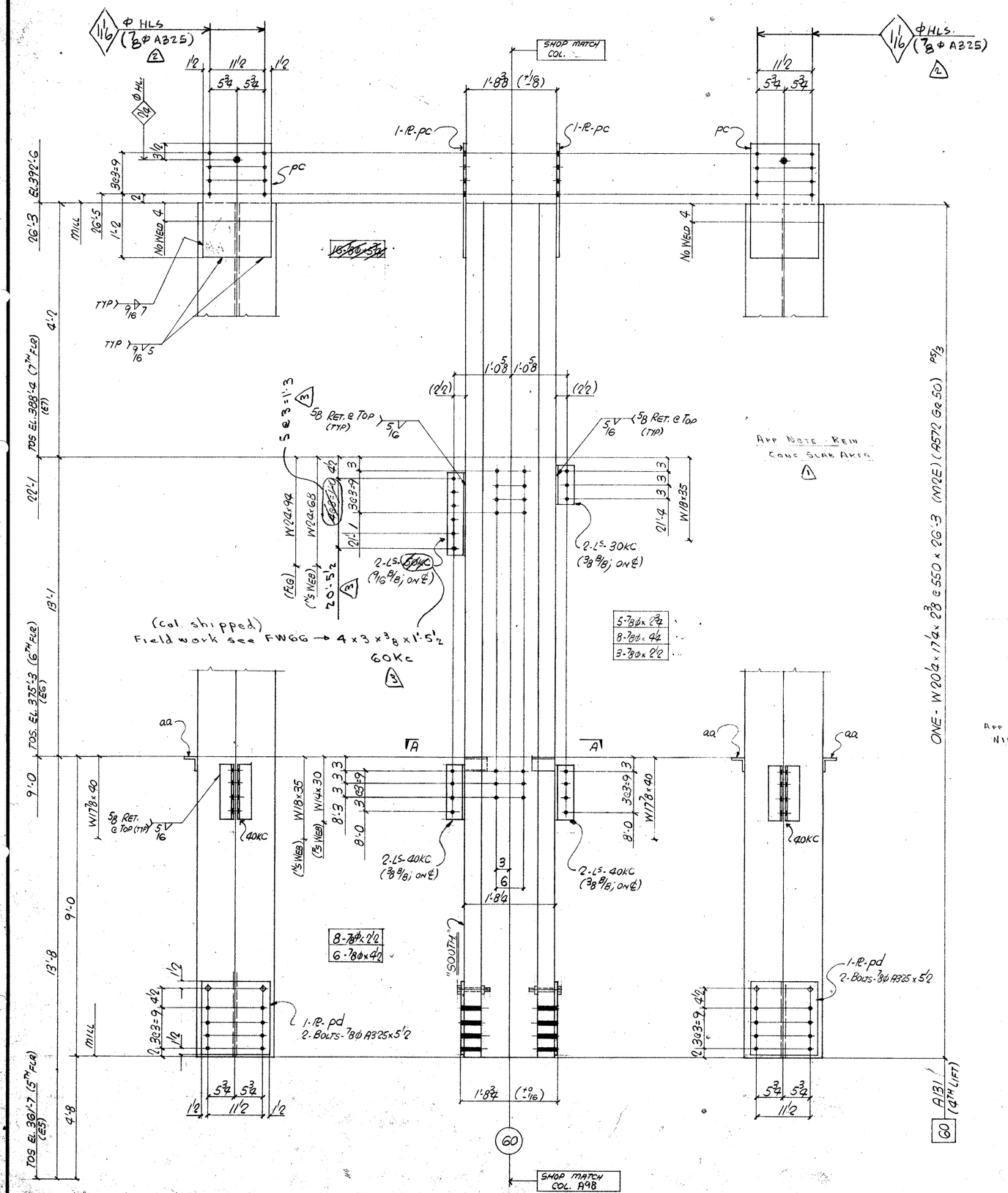

FIELD BOLT SUMMARY

~~7/8ϕ A325~~

6 -	x 4 1/2
8 -	x 4 1/2
5 -	x 2 3/4
3 -	x 2 1/2

10 - 1ϕ A490x 8 1/2

10 - 1ϕ A325 WASH.

ALL 1ϕ A490 BOLTS TO HAVE 2 WASH.
DETAIL MATERIAL G40.21 (44W)
E70 SERIES ELECTRODES
REF. DIAG. E6. E7. E11

ADD NOTES TO DWG

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F0.01															
02				PD	2	PT	14	8	x	0	4	44W		1	4	8			
03				PC	2	PT	14	8	x	0	10			2	1	0			
04				40KC	4		L	4	x 3	x 3/8				0	11	2			
05				30KC	2		L	4	x 3	x 3/8				0	8	8			
06				~~50KC~~	2		L	4	x 3	x 3/8				1	2	8			
07				AA	3		L	3	x 3	x 1/4				0	5	0			
08					1		IF	5/16						9	0	0			
09					1		IF	9/16						7	0	0			
10					1		IF	4						1	0	0			
11																			
12																			
13	07	16	A131		1			W14x550				A572 Gr50		26	3	0	5	3	M2E COL
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	20				TOTAL					45					1 OF 1

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
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24																			
25																			
26				TOTAL					TOTAL										

May 9/85 R
Apr 8/85 R
Mar 1/85

REV				
1	DATE May 9/85	BY JM	SPEC. A572 Gr 50 4/W	
2	DATE APR. 8/85	BY BF	HOLES 9/16ϕ 4/W (7/8ϕ A325 Bolts)	
3	DATE May 1/85	BY JM	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 ELNEBRIJA	DATE FEB'85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 131
CHK'D. 28 D.L.	DATE FEB 85		DETAIL: COLUMN - (60) - 4TH LIFT		

Original now FWGG