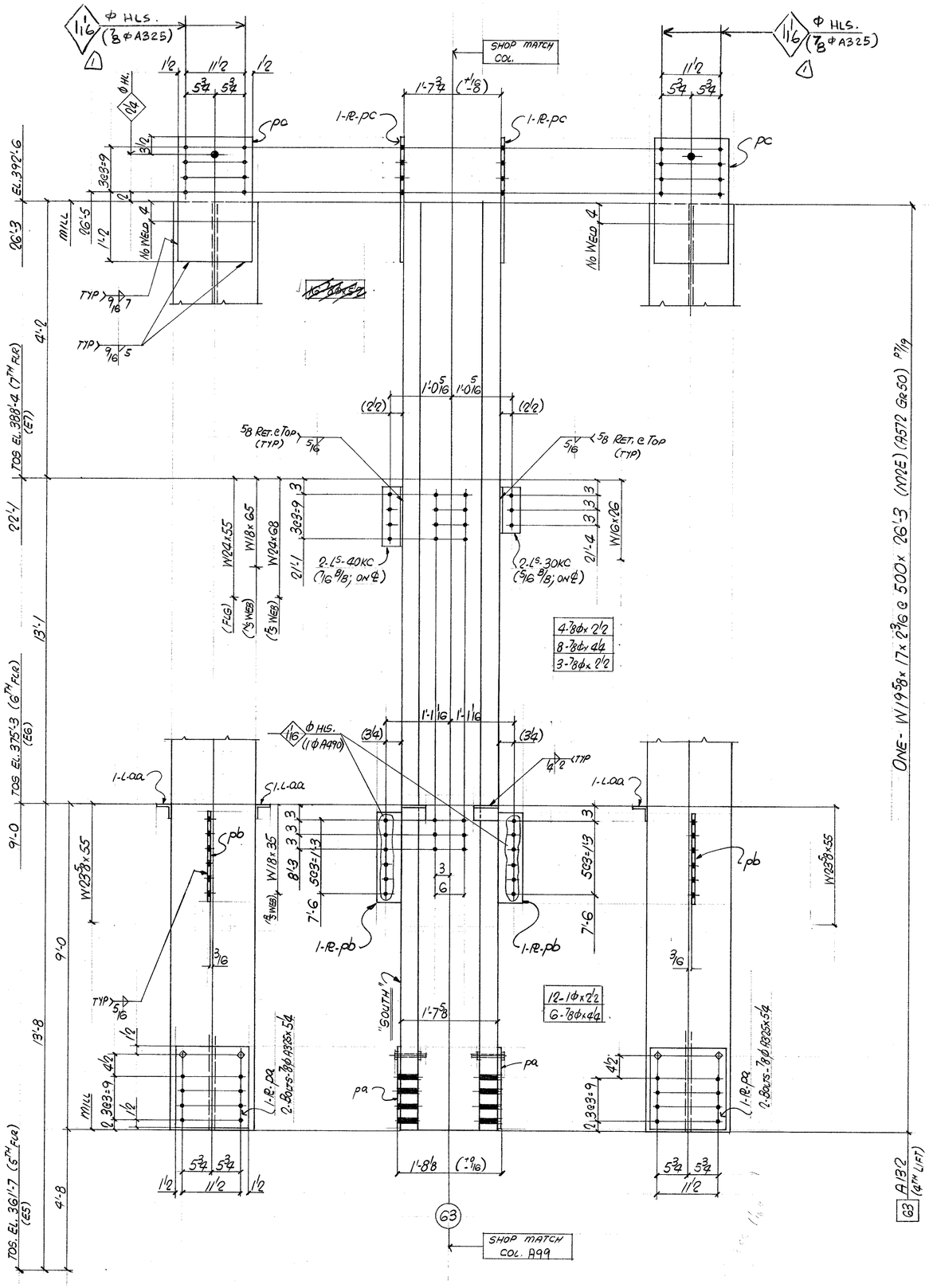


BILL OF MATERIAL

LINE	CCODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOOT															
02				PA	1	PT	14	8	x	0	4	44W		1	4	8			
03				PB	2	PT	5	0	x	0	8			1	6	8			
04				PC	2	PT	14	8	x	0	10			2	1	0			
05				30KC	2				L	4x3x3/8				0	8	8			
06				40KC	2				L	4x3x3/8				0	11	8			
07				AA	3				L	3x3x1/4			44W	0	5	8			
08					4	HT	BOLT 7/8x5 1/4						325						
09					1	IF	1/4							1	0	0			
10					1	IF	5/16							10	0	0			
11					1	IF	9/16							4	0	0			
12																			
13	0715	A132			1		W14x500					A572 GR50		26	3	0	7	19	M2E COL.
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		22				TOTAL					45			1 OF 1		

FIELD BOLT SUMMARY

~~18~~ 7/8ϕ A325x ~~5 1/2~~

14 - x 4 1/4

7 - x 2 1/2

12. 1ϕ A490x 2 1/2

12 - 1ϕ A325 WASHER

ALL 1ϕ A490 BOLTS TO HAVE 2 WASHERS

DETAIL MATERIAL G40.21 (44W)

E70 SERIES ELECTRODES

REF. DIAG. EG. E7, E11TA

Mar 25/85

REV.				
1	DATE APR. 8/85	BY B F	SPEC. A572 GR.50 4/N	
2	DATE	BY	HOLES 13/16ϕ 4/N (7/8ϕ A325 BOLTS)	
3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 ELNEBRIJA	DATE FEB '85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-15	DWG.No. 132
CHK'D. 28 D.I.	DATE MARCH85		DETAIL: COLUMN - (63) - 4TH LIFT			