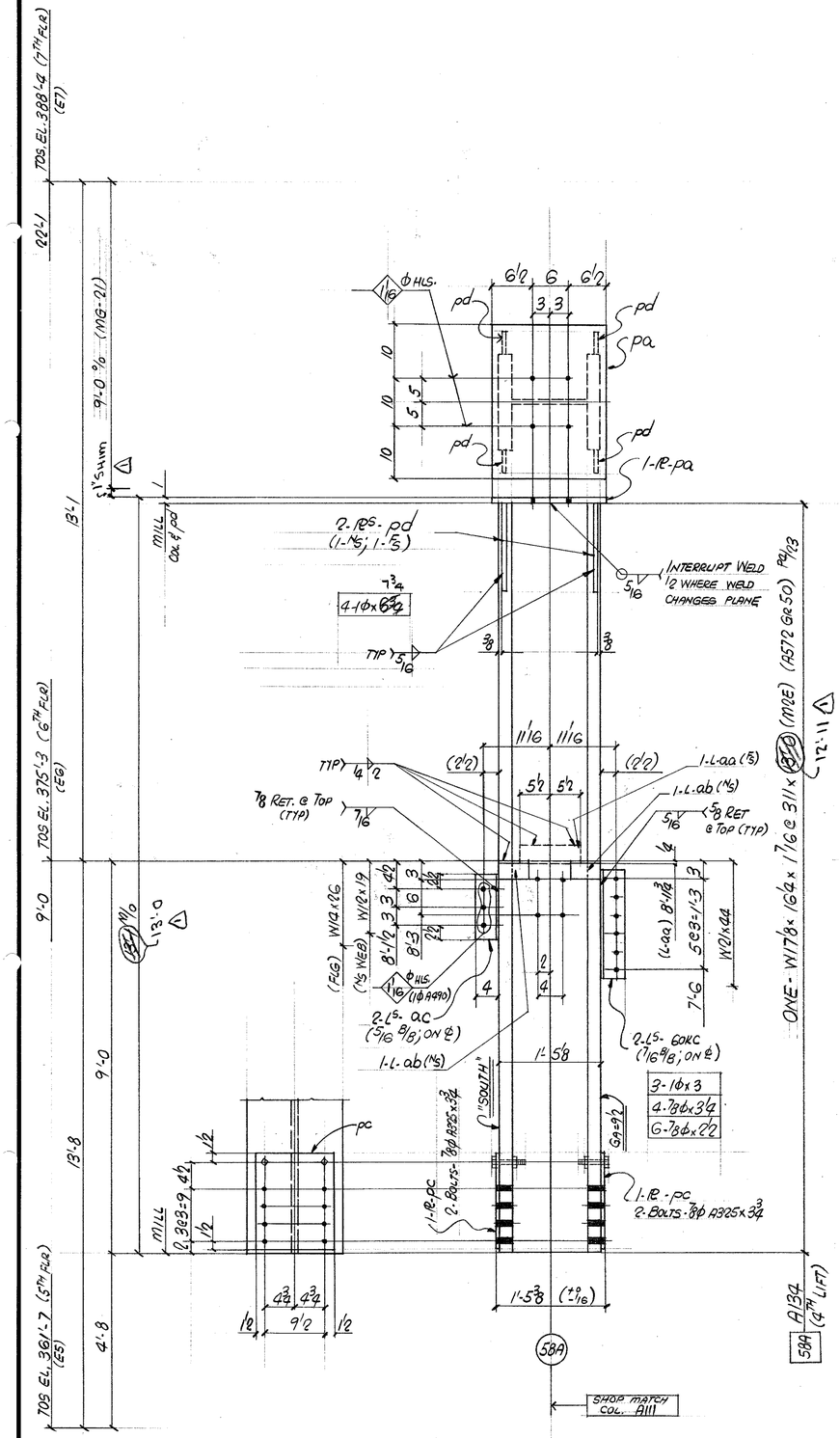
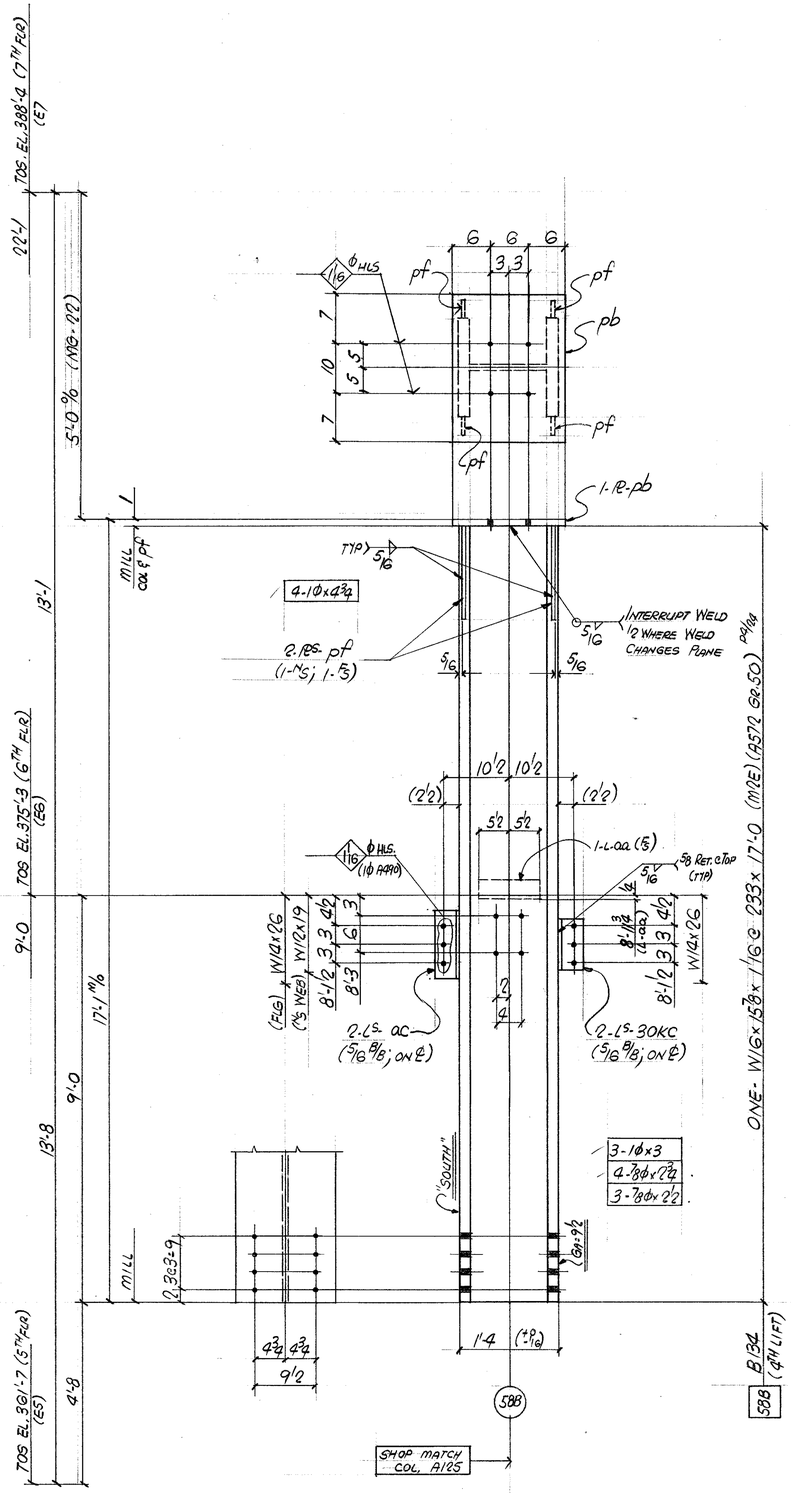




SHOP MATCH COL. A111

SHOP MATCH COL. A125

FIELD BOLT SUMMARY

4- 1Φ A490 x 6¾ 7¾
4- { x 4¾
6- x 3
14- 1Φ A325 WASH.
4- ⅞Φ A325 x 3¼
4- { x 2¾
9- x 2½

ALL 1Φ A490 BOLTS TO HAVE 2 WASH.
DETAIL MATERIAL G40.21 (44W)
E70 SERIES ELECTRODES
REF. DWG. EG.E7, E123. E117

BILL OF MATERIAL

LINE	COMBX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01			F001															
02			PA	1	PI	19	0	x	1	0	44W		2	6	0			
03			PC	2	PI	12	8	x	0	2			1	4	8			
04			PD	4	PI	4	4	x	1	8			1	3	0	153	16	M1E
05			AA	1			L	3x3x¼					0	11	0			
06			AB	2			L	3x3x¼					0	5	0			
07			AC	2			L	4x3x½					0	11	0			
08			60KC	2			L	4x3x⅜			44W		1	5	8			
09				4	HT	BOLTS ⅞x3¼					325							
10				1	IF	1/4							1	8	0			
11				1	IF	5/16							21	6	0			
12				1	IF	7/16							2	0	0			
13																		
14	07/6	A134		1	W	14 x 311					A572 GR50		12	10	0	4	23	M2E COL.
15			F001															
16			AA	1			L	3x3x¼			44W		0	11	0			
17			PB	1	PI	18	0	x	1	0	44W		2	0	0			
18			PF	4	PI	3	12	x	1	12			1	3	0	153	17	M1E
19			AC	2			L	4x3x½					0	11	0			
20			30KC	2			L	4x3x⅜					0	8	8			
21				1	IF	5/16							21	6	0			
22				1	IF	7/16							2	0	0			
23				1	IF	1/4							0	8	0			
24	07/6	B134		1	W	14 x 233					A572 GR50		17	0	0	4	24	M2E COL.
25																		
26		TOTAL		38		TOTAL							85					1 OF 1

REV.				
1	DATE APR 11 '85	BY JM	SPEC. A572 GR50 4/N	FRANKEL STEEL LIMITED
2	DATE	BY	HOLES 15/16Φ 4/N (7/8Φ A325 BOLTS)	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
3	DATE	BY	FINISH	

MADE 27 LENEBRIJA	DATE FEB'85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 134
CHK'D. 28 D.I.	DATE MARCH85		DETAIL: COLUMNS 58A 58B ~ 4TH LIFT		

Mar 11 '85 K
Mar 25 '85