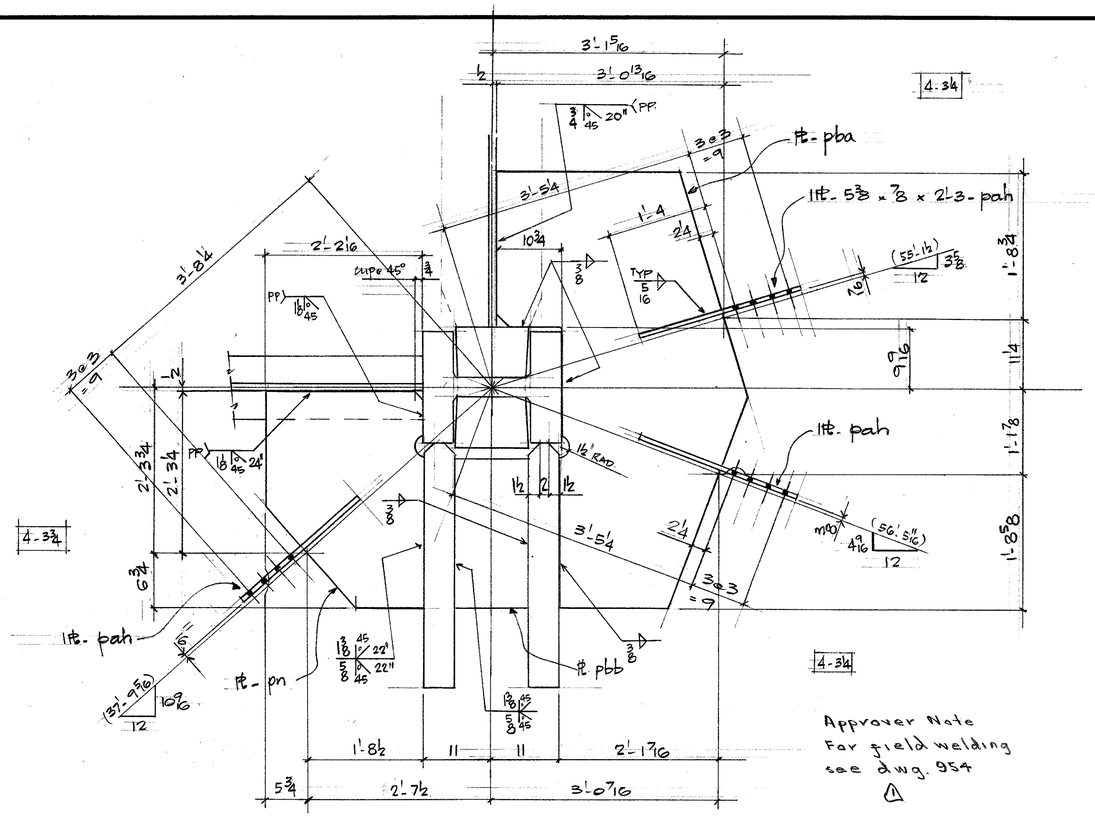
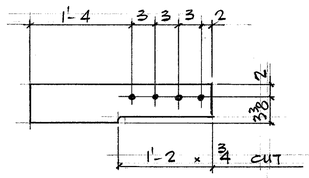
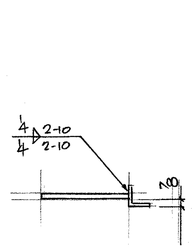


Approver Note
For field welding
see dwg. 954
(1)

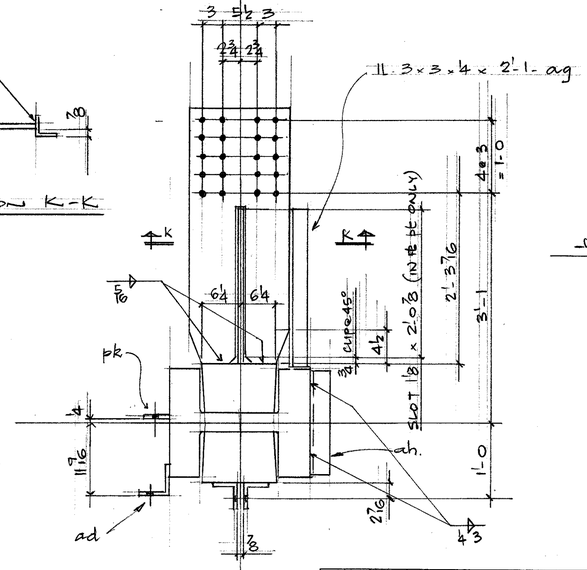
SECTION F-F



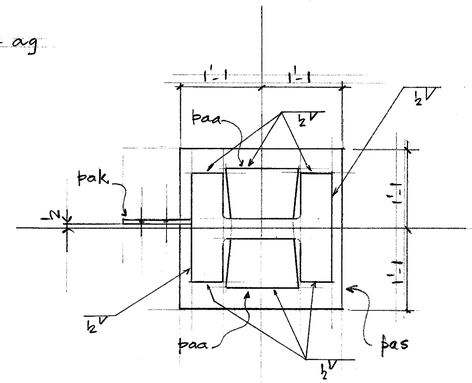
DETAIL OF ℓt - pah



SECTION K-K



SECTION G-G



SECTION K-K

FIELD BOLTS.

6 - 1ϕ A490 x 6¼
58 - " x 5¾
66 - " x 4¾
38 - " x 3¾
36 - " x 3¼
12 - " x 3
30 - " x 4
5 - 1ϕ A490 x 2½

10 - ⅞ϕ A325 x 3
4 - ⅞ϕ A325 x 2½
6 - ⅞ϕ A325 x 2¼

253 - 1ϕ A325 WASHERS
20 - ⅞ϕ A325 WASHERS

WORK THIS DWG WITH DWG 142

BILL OF MATERIAL

LINE	CCOSDT	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1	1														
02				PA	1	P1	34	08	x	1	0	44W		6	11	0			
03				PB	4		10	0	x	1	0			2	3	0			
04				PC	2		8	0	x	0	8			1	4	0			
05				PD	2		10	0	x	0	12			4	6	4			
06				PE	1		7	8	x	0	6			1	6	8			
07				PG	2		16	0	x	0	14			2	7	8			
08				PH	1		10	0	x	0	8			1	2	8			
09				PK	1		4	4	x	0	8	44W		1	3	0		16	
10				PM	2		12	0	x	3	8	A572 GR42		1	7	0	122	(7)	PREP 4.E
11				PP	2		39	1	x	5	0	A572 GR42		6	2	10	147	3	
12				PS	1		24	12	x	1	0	44W		5	5	8			
13				PT	1		16	0	x	1	0			3	5	8			
14				PW	1		16	0	x	1	0			3	5	8			
15				PN	1		26	4		2	2			2	10	8			PREP 2.S
16				PY	1		20	12	x	1	0	44W		5	3	0			
17				PAA	2		12	10	x	8	0	A588		31	4	3	7	12	M.2.E
18				PAB	1		16	0	x	1	0	44W		3	1	8			
19				PAC	2		7	12	x	0	10			2	6	8			
20				PAD	1		12	0		1	0			1	7	0			
21				PAF	1		54	8		1	0			4	8	0			
22				PAG	1		6	0	x	0	8			1	0	0			
23				PAH	3		5	6	x	0	14			2	3	0			
24				PAK	1		11	0	x	1	0			2	0	8			
25				PAN	2	P1	11	0	x	0	8	44W		3	0	0			
26			TOTAL							TOTAL									1 OF 3
01				PAP	1	P1	7	0	x	4		44W		2	7	0			
02				PAS	1		26	0	x	1	0			2	2	0	1	7	
03				PAT	1		16	0	x	1	0			3	1	8			
04				PAW	1		12	8	x	1	0	44W		1	8	0			
05				PAY	1		12	0	x	8	0	A588		2	4	0	123	7	
06				PBA	1		40	10	x	1	4	44W		5	6	8			
07				PBB	1	P1	12	0	x	2	2			1	10	0			PREP 1.S
08				AA	1		L	6 x 6 x ½				44W		2	0	0			
09				AB	2		L	4 x 4 x 38						2	5	8			
10				AC	1		L	3 x 3 x 4						1	9	0			
11				AD	1		L	5 x 5 x 38						1	6	0			
12				AE	1		L	3 x 3 x 4						1	5	8			
13				AH	2		L	3 x 3 x 4						1	6	0			
14				AK	1		L	3 x 3 x 4						0	7	0			
15				AM	1		L	4 x 4 x 38						2	7	8			
16				40 kg	2		L	4 x 3 x 38				44W		11	8				
17				AG	1		L	3 x 3 x 4						2	1	0			
18				FA	1	P1	8	0	x	0	8			0	1	0			
19																			
20				3 HT BOLT 1 x 3¾								490							
21				3 HT WASHER 1								325							
22																			
23																			
24																			
25																			Mar. 13/85
26			TOTAL							TOTAL CONT'D ON LOOSE BILL									2 OF 3

REV.					
	1	DATE App Note Apr 20	BY JM	SPEC. A572 GR 50	
	2	DATE	BY	HOLES 13/16ϕ U/N.	
	3	DATE	BY	FINISH NO PAINT	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE March 85	SQUAD	PROJECT: 7 WORLD TRADE CENTRE	CONTRACT	DWG.No.
CHK'D. 28 ACS	DATE	F.R	DETAIL: C06 73 (2ND LIFT)	84-15	142A