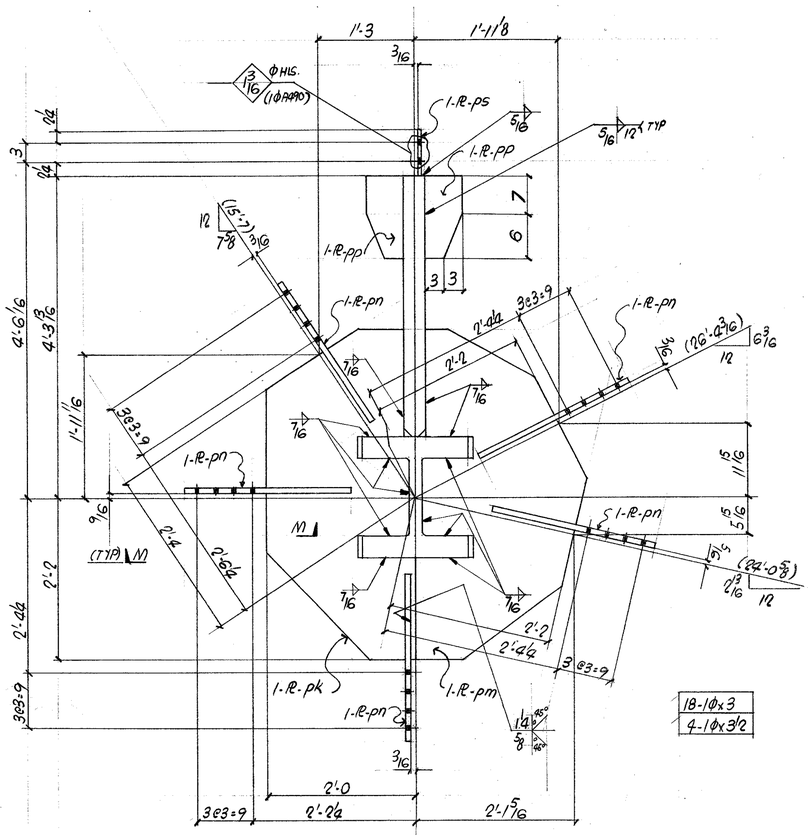
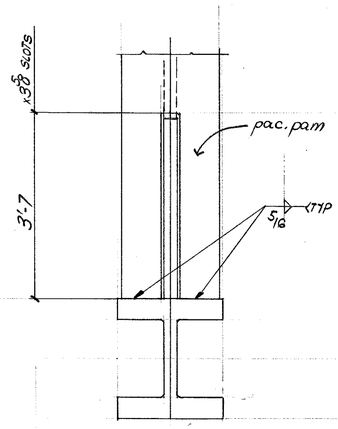
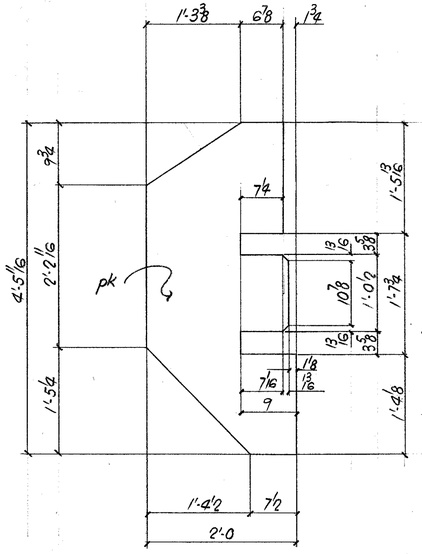


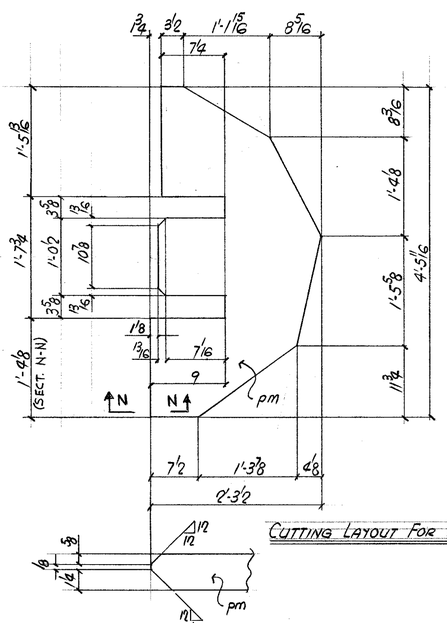
SECT. 'K-K'



SECT 'S-S' ⚠1

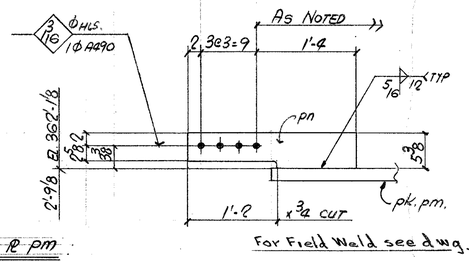


CUTTING LAYOUT FOR R pk



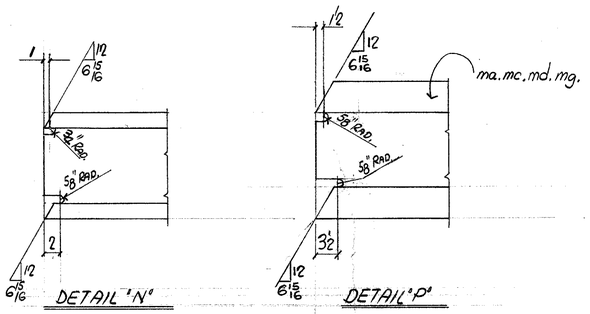
CUTTING LAYOUT FOR R pm

SECT. 'N-N'



For Field Weld see dwg. 968

SECT. 'M-M'



BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1															
02				MA	1		W	14	x 730			A36		7	3	8	66	2	PREP. 2E
03				MB	1		W	12	x 730					5	5	4	66	4	PREP. 1E. BEV. C1E
04				MC	1		W	14	x 730					2	8	14	66	3	PREP. 1E. BEV. C1E
05				MD	1		W	14	x 730					9	6	12	66	6	PREP. 1E
06				ME	1		W	14	x 730					5	2	4	66	8	PREP. 1E BEV. C1E
07				MG	1		W	14	x 730			A36		2	7	15	66	7	PREP. 1E. BEV. C1E
08																			
09				MK	1		W	14	x 342			A36		6	8	10	65	24	PREP. 1E
10																			
11																			
12																			
13																			
14				PB	1	PL	40	0	x	3	8	44W		9	6	0	115	8	
15				PC	1		42	0	x	3	8			5	3	0	115	12	
16				PD	2		14	8	x	0	10			2	1	0			
17				PE	2		13	0	x	1	6			1	3	12			MIE
18				PG	4		7	6	x	1	0			1	0	4			PREP. 2 EDGE
19				PH	4		7	6	x	1	0	44W		1	0	6			PREP. 2 EDGE
20																			
21				PAK	1		16	6	x	2	8	A572 Gr 50		5	6	5	157	13	PREP. 1E
22				PAM	1		16	6	x	2	8	A572 Gr 50		5	6	5	157	14	PREP. 1E
23				PAN	1	PL	12	8	x	1	10	A572 Gr 50		2	0	5			
24																			
25																			
26			TOTAL						TOTAL										1 OF 3
01																			
02				PM	5	PL	60	0	x	0	3	44W		0	6	0			
03				PAA	1	PL	60	0	x	0	15			0	9	0			
04																			
05				40KC	2		L	4	x 3	x 3/8				0	11	8			
06				AA	3		L	3	x 3	x 4				0	5	0			
07				AB	2		L	7	x 4	x 5/8				3	3	8			
08				AC	1		L	4	x 4	x 1/4			44W	5	9	0			
09					1		IF		1/4					3	0	0			
10					1		IF		9/16					76	6	0			
11																			
12					1		IF		1/2					20	9	0			
13					1		IF		9/16					4	0	0			
14					1		IF		3/4					40	0	0			
15																			
16					1		IF		7/8					20	0	0			
17					1		GG		1/2					19	8	0			
18																			
19					1		GG		1/8					29	6	0			
20																			
21					1		GG		1/2					7	0	0			
22					1		GG		1 9/16					7	0	0			
23					1		GG		1/4					24	0	0			Mar 28/85 R. Mar 19/85
24																			
25		07/4	A144		1		W	14	x 500			A572 Gr 50		24	8	6	65	20	M2E C04
26			TOTAL						TOTAL										2 OF 3

REV.			
1	DATE MARCH 28-85	BY ELN	SPEC. A572 Gr 50 4/N
2	DATE	BY	HOLES 15/16 ØHLS (8Ø A325)
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 EL/NEBRIJA	DATE MAR '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 144A
CHK'D. 28 DI.	DATE MAR 85		DETAIL: COLUMN- (61) - 4TH LIFT		

WORK THIS DWG. WITH DWG. 144