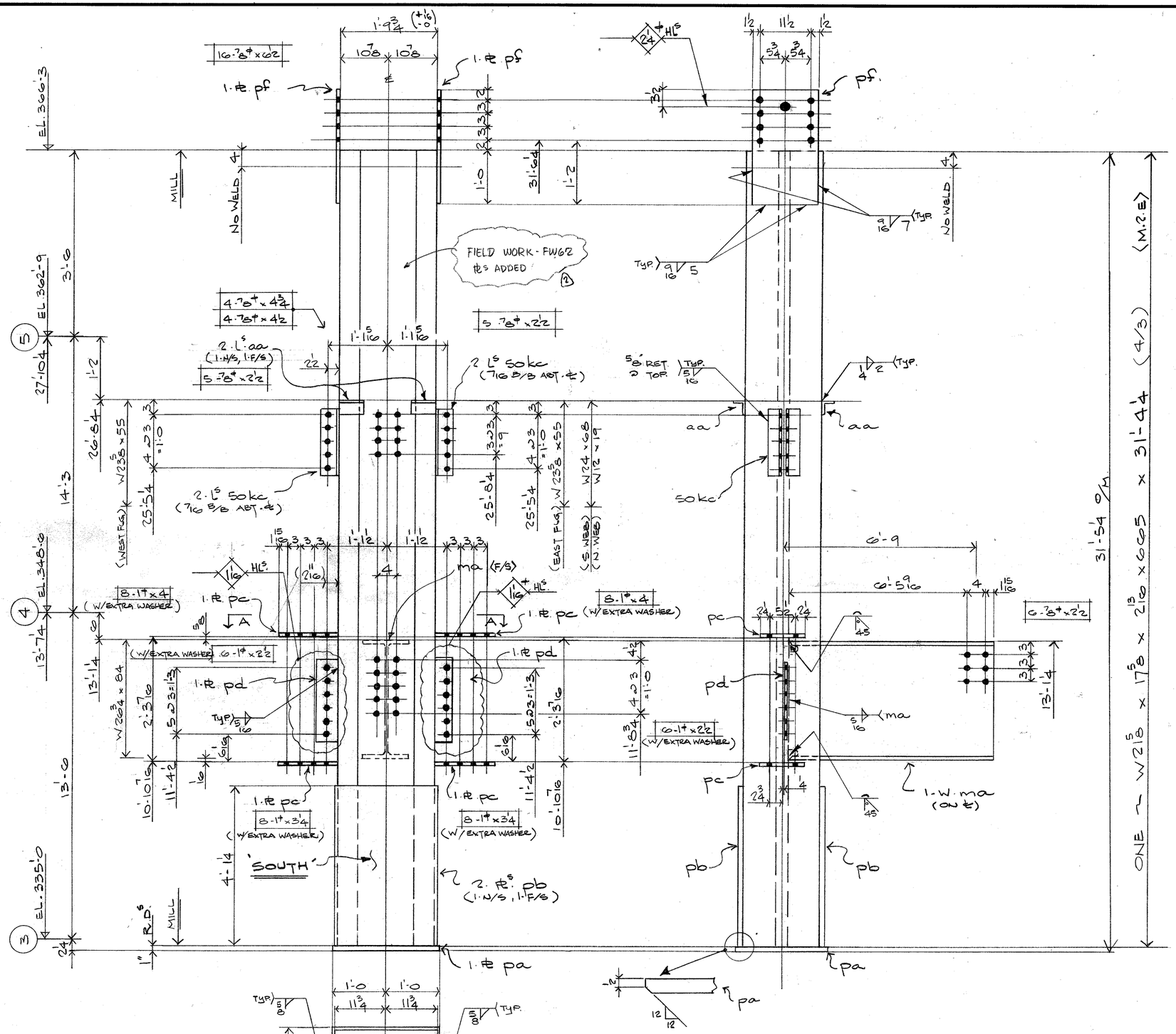


FIELD BOLT SUMMARY	
16 - 7/8" x 2'2 4 - 7/8" x 4 1/2 4 - 7/8" x 4 3/4 16 - 7/8 x 6'2	A325
16 - 1" x 3 1/4 8 - 1 1/4" x 4 1/2 12 - 1" x 2 1/2	A490
44 - 1" WASHERS.	A325

ONE - COL'N. - A148 DIV. 41

COL. 53A

SEE FB 2 FOR F/WORK (1)

DETAIL MAT'L. G40.21 44W

WELD : E70XX SERIES ELECTRODES

NO PAINT

REF : AB1, AB2 ; E4, E5, E117

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				Foal															
02																			
03			PA	P1	2	PL	21	0	X	1	0	A36		2	0	0	1	8	(PREP. 1 EDGE)
04			PB	P1	2	PL	23	8	X	1	0	A36		4	1	4	8	8	(M.1.6)
05			PC	P1	4	PL	10	0	X	1	0	44W		1	1	0			
06			PD	P1	2	PL	4	8	X	0	8			1	0	8			
07			PF	P1	2	PL	14	8	X	0	10			2	1	0			
08																			
09			50KC		4	L	4 x 3 x 3/8							1	2	8			
10			AA		4	L	3 x 3 x 4							0	5	8			
11			MA		1	W	27 x 84					A572GR50		6	11	8	3320		
12					1	PF	4							1	4	0			
13					1	PF	5/16							10	0	0			
14					1	PF	3/8							8	8	0			
15					1	PF	1/2							9	3	0			
16					1	PF	3/4							4	0	0			
17					1	PF	5/8							16	0	0			
18					16	G	5/8							1	8	0			
19																			
20	0041	A148			1	W	14 x 665					A36		31	4	4	4	3	COL (M.2.E)
21																			
22																			
23																			
24																			
25																			
26			TOTAL		29									TOTAL		95			1 of 1
01																			
02																			
03																			
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25																			
26			TOTAL											TOTAL					Mar 26/85

REV.	DATE	BY	SPEC.	HOLES	FINISH
1	APRIL 30	JIM	A36 U/N	15/16" U/N.	NONE.
2	MAY 8 85	JEB			
3	DATE	BY			

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
K.B.N	MAR/85	F.R.	7 WORLD TRADE CENTER	84-15	148
CHK'D. 28 D.I.	DATE MARCH 85		DETAIL: COLUMN 53A - 3RD LIFT.		