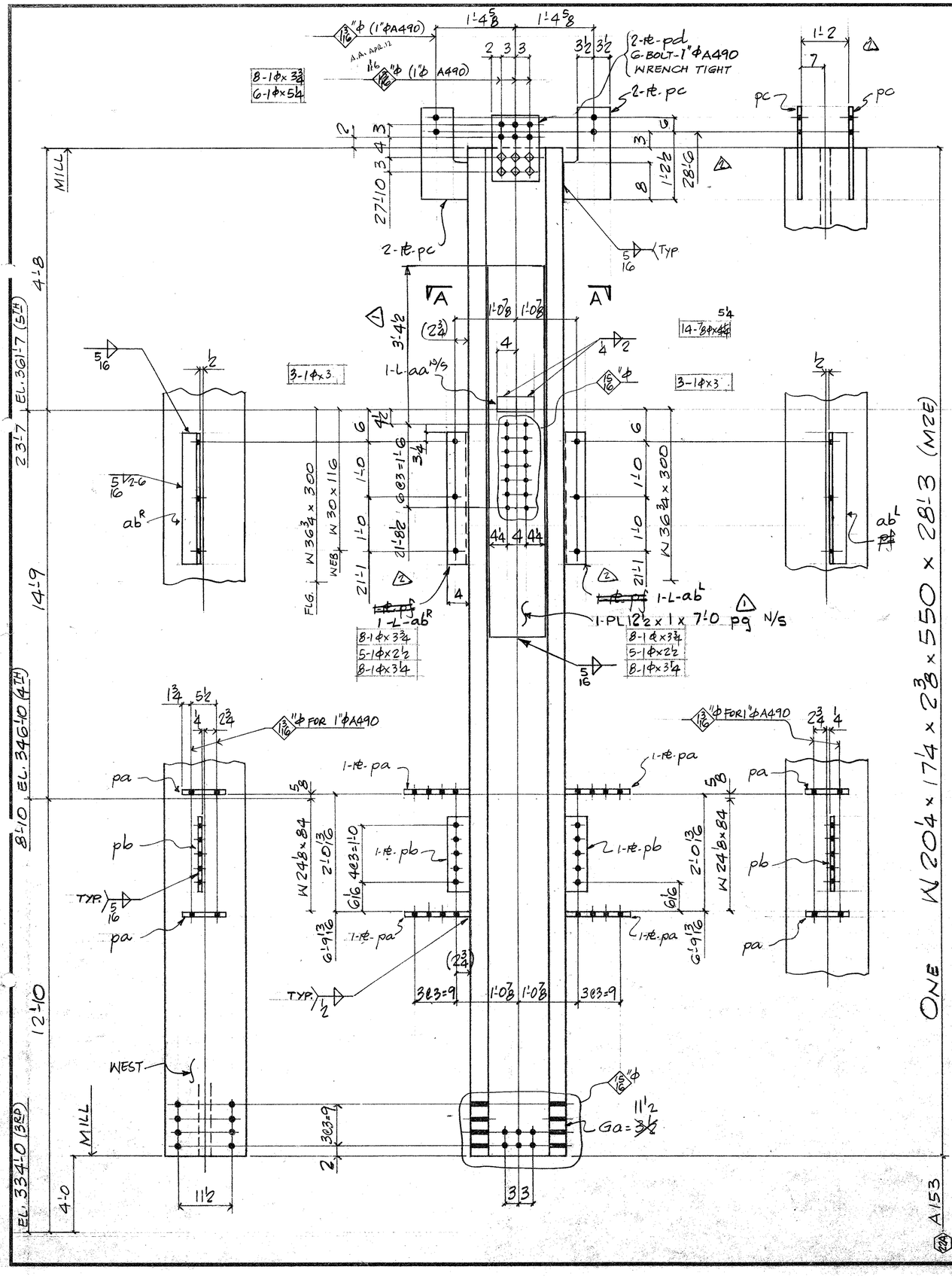
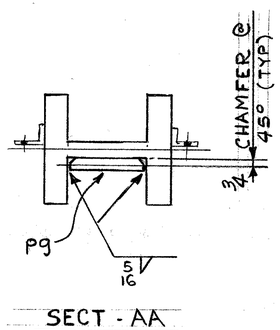




SECT - AA

1

FIELD BOLTS

14 - ⅞φ A325 x ~~4~~ 5¼

10 - 1φ A490 x 2½
14 - x 3
16 - x 3¼
24 - x 3¾
6 - x 5¼

62 - 1-A325 WASHER.

ALL 1"φ BOLT TO HAVE 2-WASHERS
DET. MAT'L: G40.21 GR. 44W
ELECTRODE: E70XX
REF. DIAG. E4, E5, E5A, E119

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	4	PL	9	0	x	12		44W		1	1	12			
04				PB	2		4	8	x	8				1	3	8			
05				PC	2		10	0	x	10				1	10	8			
06				PD	2		10	0	x	10				1	1	8			
07				~~PE~~	~~2~~	~~PL~~	~~4~~	~~8~~		~~8~~		~~44W~~		~~4~~	~~7~~	~~4~~			
08				PG	1	PL	12	8	x	10		44W		7	0	0			
09																			
10				AA	1		L	3 x 3 x 1/4				44W			8	0			
11				ABR L	2		L	4 x 3 x 3/8				44W		2	7	4			
12																			
13					6		HT BOLT 1 x 5¼					A490							
14					6		HT WASHER 1					A325							
15																			
16					1		IF 1/4								8	0			
17					1		IF 5/16								18	4	0		
18					1		IF 1/2								6	0	0		
19																			
20																			
21																			
22		0025	A153		1		W 14 x 550					A36		28	3	0	3	17	M2E
23																			
24																			
25																			
26			TOTAL		30							TOTAL			57				1 OF 1

01																			
02																			
03																			
04																			
05																			
06																			
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24																			
25																			
26			TOTAL									TOTAL							

MATERIAL

Mar 28/85 R
Mar 23/85 R
Mar 19/85

REV.	DATE	BY			
1	DATE 22-3-85	BY ES	SPEC. A36 U/N	FRANKEL STEEL LIMITED	
2	DATE 27-3-85	BY PBG	HOLES 1/16"φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH		

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG. No.
27 PBG	MAR 88	FR	7 WORLD TRADE CENTER	84-15	153
CHK'D. 28 MG	DATE MAR 85		DETAIL: COLUMN (22A) (3RD TIER)		