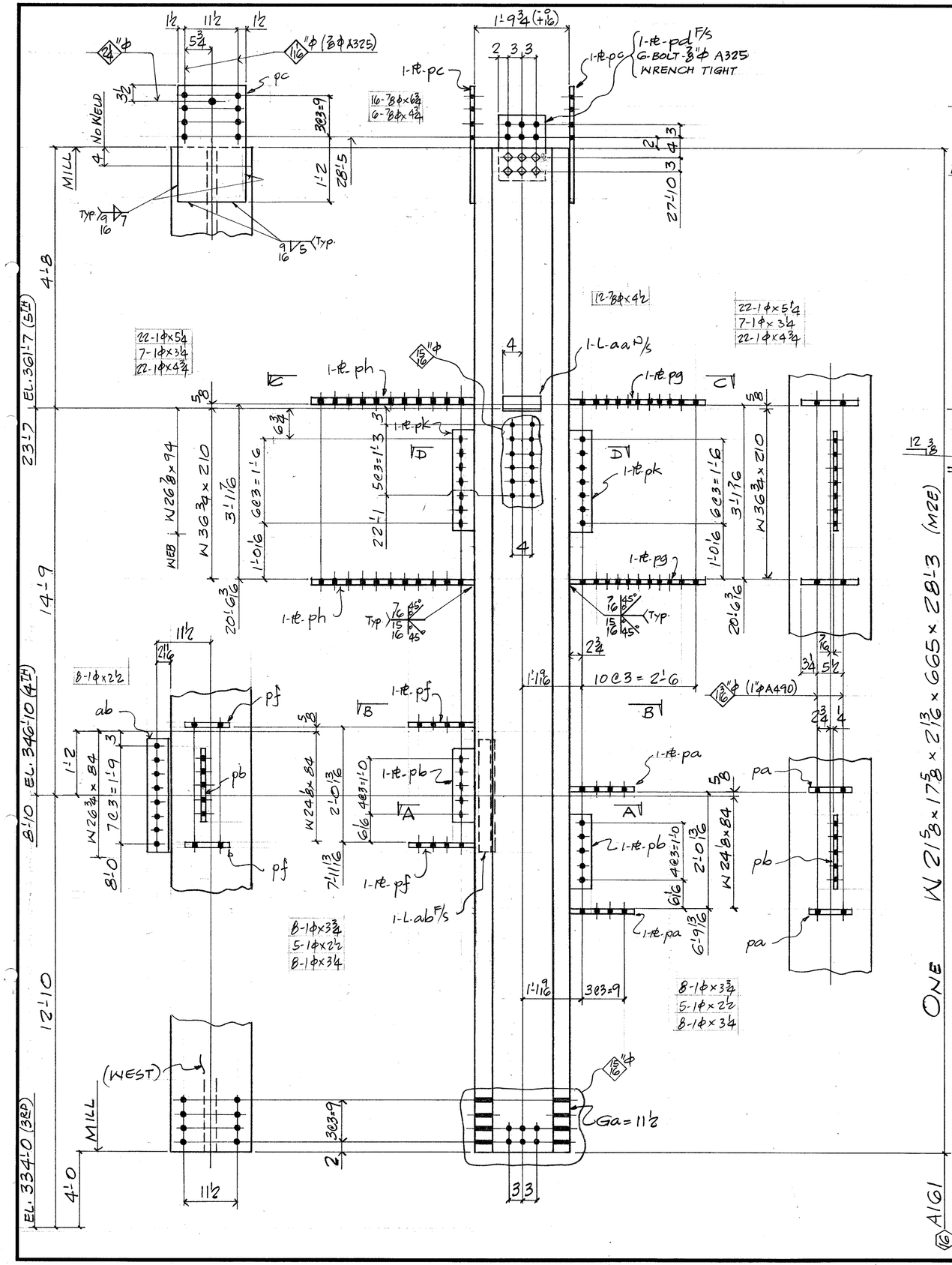
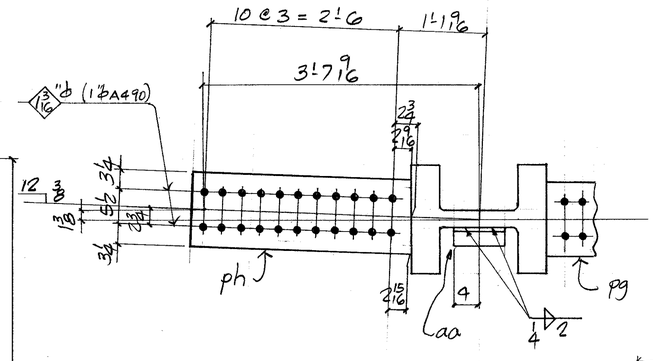
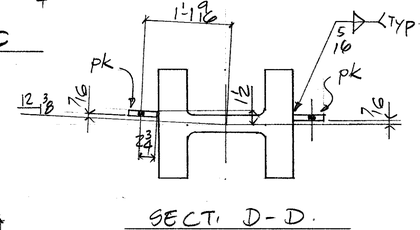
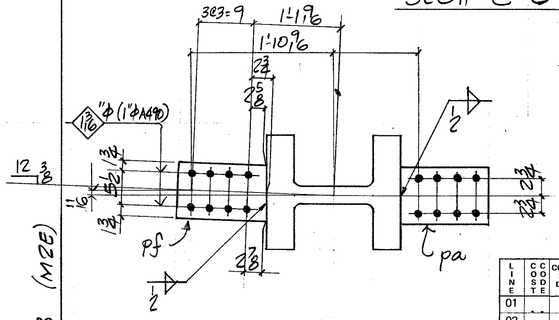
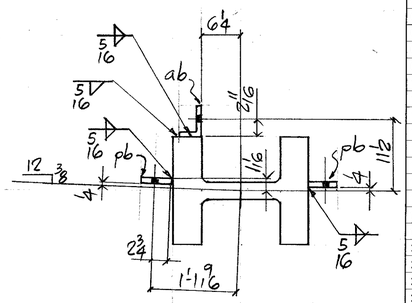










FIELD BOLTS.

12 - 7/8ϕ A325 x 4 1/2
6 - x 4 3/4
16 - 7/8ϕ A325 x 6 3/4

10 - 1ϕ A490 x 2 1/2
30 - x 3 1/4
16 - x 3 3/4
44 - x 4 3/4
44 - 1ϕ A490 x 5 1/4

144 - 1 A325 WASHERS.

ALL 1"ϕ BOLT TO HAVE 2 - WASHERS
DET. MAT'L: G40.21 GR. 44W
ELECTRODE: E70XX
REF. DIAG. E4, E5, E5A, E1

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	2	PL	9	0	x		12	44W		1	1	12			
04				PB	2		4	8	x		8			1	3	8			
05				PC	2		14	8	x		10			2	1	0			
06				PD	1		10	0	x		10			1	1	8			
07				PF	2		9	0	x		12			1	1	12			BEV. 1E.
08				PG	2		12	0	x		18			2	10	12			PREP. 1E.
09				PH	2		12	0	x		18			2	11	0			BEV. 1E. PREP. 1E.
10				PK	2	L	4	8	x		12			1	9	8			
11																			
12																			
13				AA	1		L 3 x 3 x 4					44W			8	0			
14				AB	1		L 4 x 3 x 2					44W			2	0	0		
15					6		HT BOLT 7/8 x 4 3/4					325							
16					66		15/16								4	0	0		
17					66		7/16								4	0	0		
18					1	F	1/4									8	0		
19					1	F	5/16								1	4	10		
20					1	F	1/2								6	0	0		
21					1	F	3/16								4	0	0		
22																			
23																			
24																			
25		0026	A161		1		W 14 x 665					A36		28	3	0	21	1	M2E
26			TOTAL		31							TOTAL		73					1 OF 1

01																			
02																			
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26			TOTAL									TOTAL							77 01 20/85

REV.					
1	DATE	BY	SPEC.	A36 U/N	FRANKEL STEEL LIMITED
2	DATE	BY	HOLES	1 1/16"ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
3	DATE	BY	FINISH		

MADE		DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27	PBG	MAR '85	FR.	7 WORLD TRADE CENTER	84-15	161
CHK'D. 28	ME	DATE MAR 85		DETAIL: COLUMN (16) (3RD TIER)		