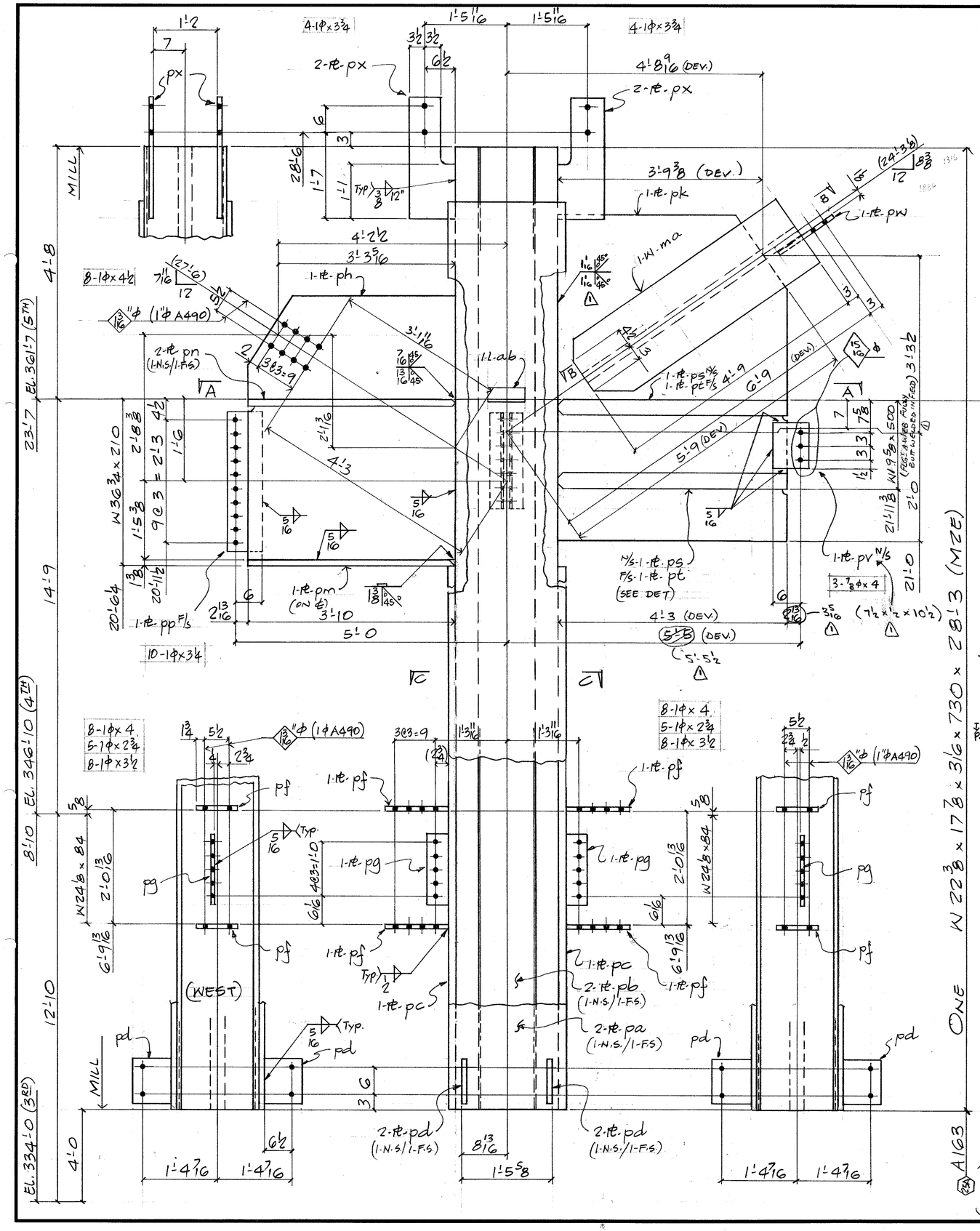
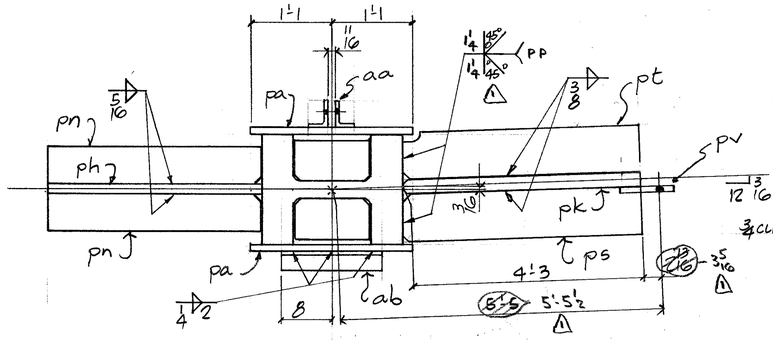
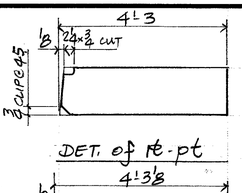
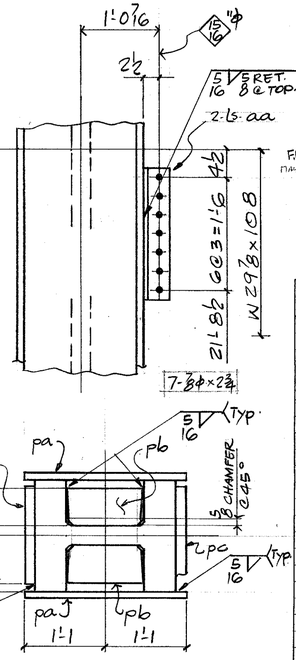
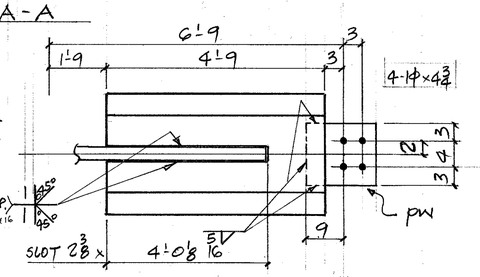










FIELD BOLTS.

7-⅞ϕ A325 × 2¾

10 - 1ϕ A490 × 2¾
10 - × 3¼
16 - × 3½
8 - × 3¾
16 - × 4
14 - × 4½
4 - × 4¾

76 - 1ϕ A325 WASHER

ALL 1"ϕ BOLT TO HAVE 2-WASHERS
DET. MAT'L: G40.21 GR 44W
ELECTRODE: E70XX
REF. DIAG. E4, E5

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FDD1															
02																			
03			PA		2	P1	26	0	x	1	0	A572 GR 50		27	3	0	3	23	M1E
04			PB		2		12	8	x	6	8	A588		28	3	0	3	26	M2E
05			PC		2		16	0	x	11	2	A572 GR 50		20	6	4	3	26	M1E
06			PD		4		8	8	x	1	0	44W			9	8			
07			PF		4		9	0	x	12					1	12			
08			PG		2		4	8	x	8					1	3	8		
09			PH		1		46	0	x	1	0				5	6	0		
10			PK		1		51	0	x	24					6	0	0	2	
11			PM		1		12	8	x	16					3	10	0		PREP. 1E
12			PN		2		6	0	x	16					3	10	0		PREP. 1E
13			PP		1		7	12	x	12					2	6	0		
14			PS		2		7	8	x	3	8				4	3	0	3	PREP 1E, BEV 1E
15			PT		2		7	8	x	3	8				4	3	2	4	PREP 1E, BEV 1E
16			PV		1		10	0	x	12					10	12			
17			PW		1		10	0	x	1	0				1	12			
18			PX		4	P1	10	0	x	1	0				2	2	12		
19			AA		2		L 4	x 3	x 3/8						1	9	0		
20			AB		1		L 3	x 3	x ¼			44W			1	4	0		
21																			
22			MA		1		W 14	x 500				A36		4	9	0	7	9	21
23																			
24																			
25																			
26			TOTAL				TOTAL												1 OF 2
01																			
02					1		1F	¼							1	0	0		
03					1		1F	5/16							368	9	0		
04					1		1F	⅜							42	0	0		
05					1		1F	½							7	9	0		
06					1		GG	5/16							1	0	0		
07					1		GG	13/16							1	0	0		
08					1		GG	1							16	0	0		
09					1		GG	1⅛							1	0	0		
10																			
11																			
12																			
13																			
14																			
15																			
16	0026	A163			1		W 14	x 730				A572 GR 50		28	3	0	3	22	M2E COL
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		46		TOTAL							578					2 OF 2

Apr. 19/85 K
Apr. 3/85 S

REV.	DATE	BY	
1	Apr 19/85	JM	SPEC. A572 GR 50 4/N
2	DATE	BY	HOLES 1/16ϕ 4/N
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	PBG	DATE MAR 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 163
CHK'D. 28	ME	DATE MAR 85		DETAIL: COLUMN (25A) (3RD TIER)		