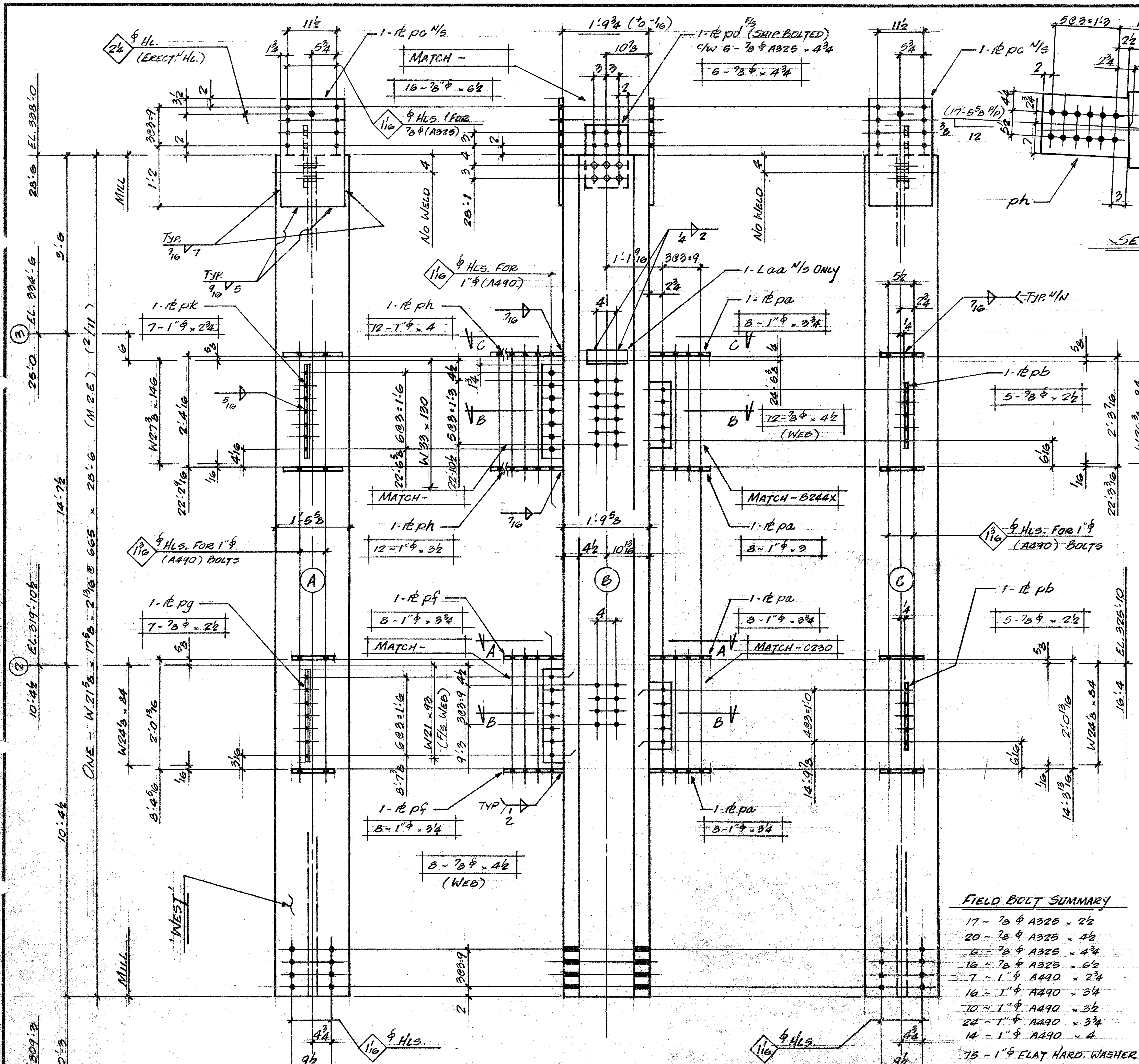
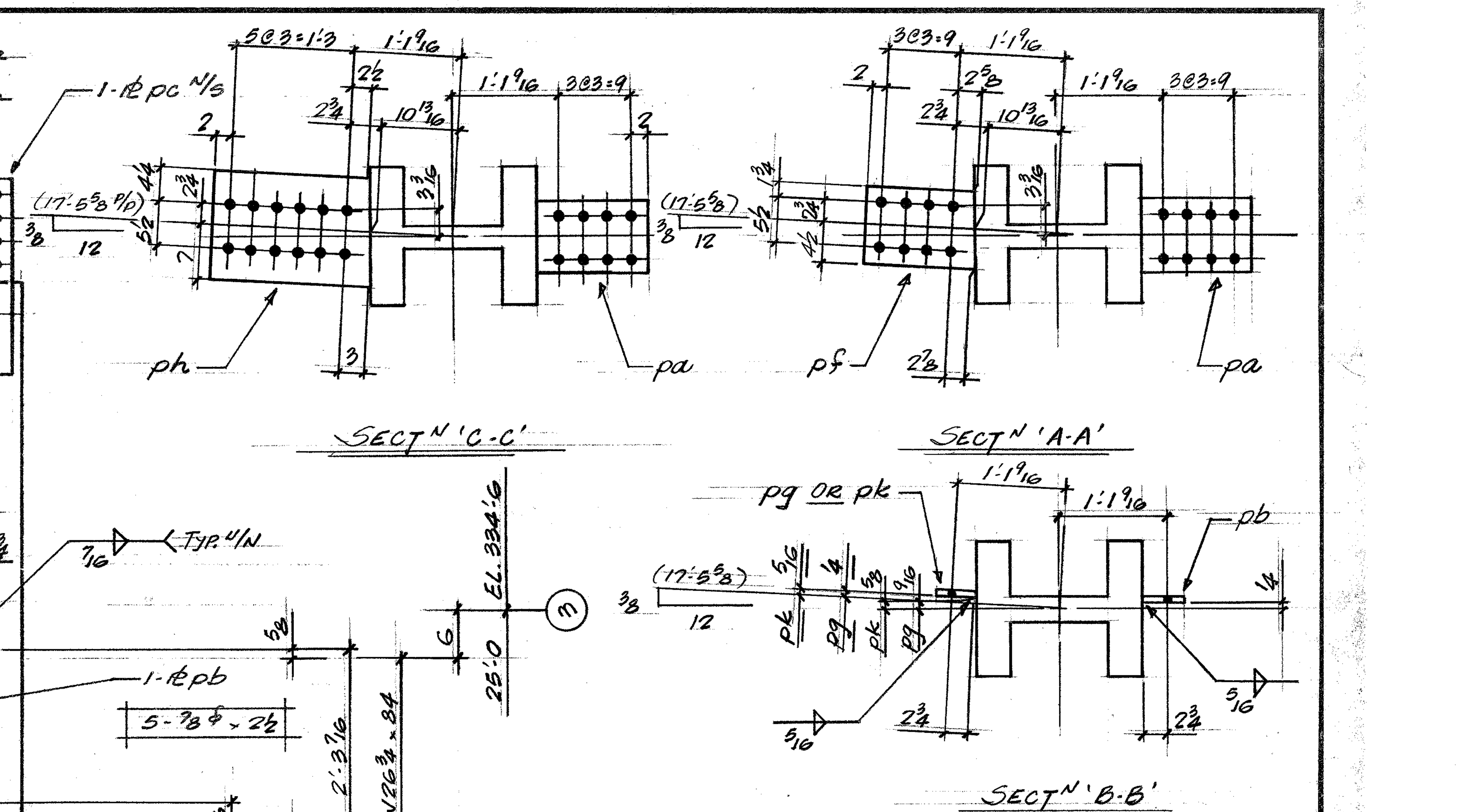




FIELD BOLT SUMMARY

17 ~ 7/8 φ A325 × 2½
20 ~ 7/8 φ A325 × 4½
6 ~ 7/8 φ A325 × 4¾
16 ~ 7/8 φ A325 × 6½
7 ~ 1"φ A490 × 2¾
16 ~ 1"φ A490 × 3¼
10 ~ 1"φ A490 × 3½
24 ~ 1"φ A490 × 3¾
14 ~ 1"φ A490 × 4
75 ~ 1"φ FLAT HARD. WASHER
8 ~ 1"φ A490 × 3

ONE ~ COL^N ~ A166 (16)
(DIV. 0009)
(2^ND LIFT)

DET^L MAT^L ~ G40.21 GR. 44W U/N
E70 XX ELECTRODES
REF. DIAG^S E2, E3, E117 & E119

BILL OF MATERIAL

LINE	COST	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01						F001														
02																				
03					PA	4	PI	9	0	×		12	44W		1	1	12			
04					PB	2	PI	4	4	×		8			1	3	0			
05					PC	2	PI	15	0	×		10			2	1	0			
06					PD	1	PI	10	0	×		10			1	1	0			
07					PF	2	PI	9	0	×		12			1	1	14			
08					PG	1	PI	4	4	×		8			1	9	0			
09					PH	2	PI	14	0	×		12			1	5	0			
10					PK	1	PI	4	8	×		8			1	9	8			
11					AA	1		L 3 × 3 × ¼								8	0			
12																				
13						6	HT BOLT 7/8φ × 4¾						A325							
14																				
15						1		IF ¼								8				
16						1		IF 5/16							12	0				
17						1		IF 7/16							4	8				
18						1		IF ½							9	0				
19						1		IF 9/16							4	0				
20																				
21																				
22			0009	A166		1		W 14		× 665			A36		28	6	0	2	11	M2E COL^N
23																				
24																				
25																				
26					TOTAL	29					TOTAL				66					1 OF 1
01																				
02																				
03																				
04																				
05																				
06																				
07																				
08																				
09																				
10																				
11																				
12																				
13																				
14																				
15																				
16																				
17																				
18																				
19																				
20																				
21																				
22																				
23																				
24																				
25																				
26					TOTAL						TOTAL									Mar 19/85

IMPERIAL

REV.			SPEC. A36 U/N	FRANKEL STEEL LIMITED
1	DATE	BY	HOLES 15/16 φ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
2	DATE	BY	FINISH	
3	DATE	BY		

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG. No.
MH	MAR '85		7 WORLD TRADE CENTRE	84-15	166
CHK'D. 28 ME	DATE MAR 85	FR	DETAIL: COL^N 2^ND LIFT (16)		