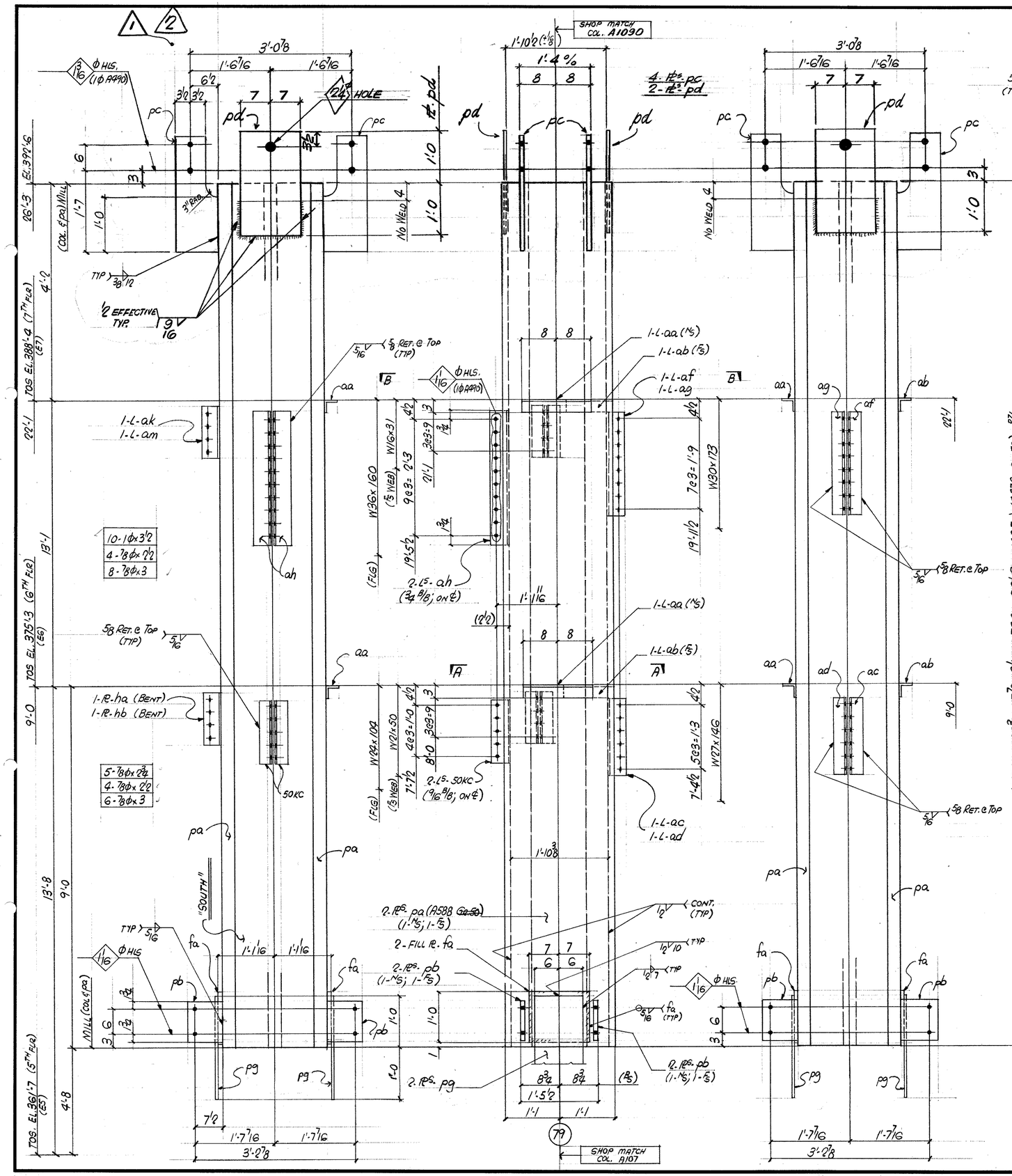



FIELD BOLT SUMMARY

10-1φ A490 x 3½
10-1φ A325 WASH.

14-⅞φ A325x3
5- ↷ x2¾
8- ↷ x2½

TOP SPLICE REV. -00-

All 1φ A490 Bolts To Have 2 Washers
Detail Material G40.21 (44W)
E70 Series Electrodes
Ref. Diag. E6, E7, E11A.

## BILL OF MATERIAL

| LINE | CCOSDTE | COMMX SHIP DIVN. | PIECE MARKS MAIN MAT'L. | PIECE MARKS DETAIL MAT'L. | NO. OF PIECES | MATERIAL DESCRIPTION PL | WIDTH Inch | WIDTH 16th | X PLATE ONLY | THK. In. | THK. 16th | GRADE CODE | DOOR | FINISHED LENGTH Feet | FINISHED LENGTH In. | FINISHED LENGTH 16th | PAGE | LINE | REMARKS |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 01 | | | | FOO1 | | | | | | | | | | | | | | | |
| 02 | | | | PA | 2 | PL | 26 | 0 | x | 3 | 0 | A588 ~~Gr50~~ | | 26 | 3 | 0 | 7 | 29 | M2E |
| 03 | | | | PB | 4 | | 9 | 8 | x | 1 | 0 | 44W | | 0 | 9 | 8 | | | |
| 04 | | | | PC | 4 | | 10 | 0 | x | 1 | 0 | | | 2 | 3 | 0 | | | |
| 05 | | | | PD | 2 | | 14 | 0 | x | 0 | 10 | | | 2 | 0 | 0 | | | 2 ⚠1 |
| 06 | | | | HA | 1 | | 7 | 0 | x | 0 | 6 | | | 1 | 0 | 0 | | | BENT. ABT. |
| 07 | | | | HB | 1 | PL | 6 | 12 | x | 0 | 6 | | | 1 | 0 | 0 | | | BENT. ABT. |
| 08 | | | | 50KC | 2 | | L | 4x3x⅜ | | | | | | 1 | 2 | 8 | | | |
| 09 | | | | AA | 2 | | L | 3x3x¼ | | | | | | 1 | 4 | 0 | | | |
| 10 | | | | AB | 2 | | L | 3x3x¼ | | | | | | 0 | 11 | 0 | | | |
| 11 | | | | AC | 1 | | L | 4x3x⅜ | | | | | | 1 | 5 | 8 | | | |
| 12 | | | | AD | 1 | | L | 4x3x⅜ | | | | | | 1 | 5 | 8 | | | |
| 13 | | | | AE | 1 | | L | 4x3x⅜ | | | | | | 1 | 11 | 8 | | | |
| 14 | | | | AG | 1 | | L | 4x3x⅜ | | | | | | 1 | 11 | 8 | | | |
| 15 | | | | AH | 2 | | L | 4x4x½ | | | | | | 2 | 6 | 8 | | | |
| 16 | | | | AK | 1 | | L | 4x3x⅜ | | | | | | 0 | 11 | 8 | | | |
| 17 | | | | AM | 1 | | L | 4x3x⅜ | | | | | | 0 | 11 | 8 | | | |
| 18 | | | | FA | 2 | PL | 19 | 0 | x | 1 | 2 | | | 1 | 0 | 0 | | | |
| 19 | | | | FB | 2 | PL | 12 | 0 | x | 0 | 12 | 44W | | 2 | 0 | 0 | | | |
| 20 | | | | | 1 | | I.F. | 5/16 | | | | | | 29 | 2 | 0 | | | |
| 21 | | | | | 1 | | I.F. | ⅜ | | | | | | 4 | 0 | 0 | | | |
| 22 | | | | | | | | | | | | | | | | | | | |
| 23 | | | | | 1 | | I.F. | ½ | | | | | | 107 | 0 | 0 | | | |
| 24 | | | | | 1 | | I.F. | 9/16 | | | | | | 8 | 0 | 0 | | | |
| 25 | | | | | 1 | | I.F. | ¾ | | | | | | 3 | 4 | 0 | | | |
| 26 | | | TOTAL | | | | | | | | | | | TOTAL | | | | | 1 OF 2 |
| 01 | | | | | | | | | | | | | | | | | | | |
| 02 | 0703 | | A178 | | 1 | | W 14x730 | | | | | A572 Gr50 | | 26 | 3 | 0 | 7 | 20 | M2E COL. |
| 03 | | | | | | | | | | | | | | | | | | | |
| 04 | | | | | | | | | | | | | | | | | | | |
| 05 | | | | | | | | | | | | | | | | | | | |
| 06 | | | | | | | | | | | | | | | | | | | |
| 07 | | | | | | | | | | | | | | | | | | | |
| 08 | | | | | | | | | | | | | | | | | | | |
| 09 | | | | | | | | | | | | | | | | | | | |
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| 24 | | | | | | | | | | | | | | | | | | | |
| 25 | | | | | | | | | | | | | | | | | | | |
| 26 | | | TOTAL | | 39 | | | | | | | | | TOTAL | | | 1220 | | 2 OF 2 |

IMPERIAL

May 9/85 R
Apr 16/85 R
Apr 13/85

| | | | | |
|---|---|---|---|---|
| R ⚠2 DATE APR 16/85 BY GP | SPEC. A572 GR. 50 4/N | **FRANKEL STEEL LIMITED** | | |
| E ⚠1 DATE MAY 9/85 BY GP | HOLES 15/16 φ 4/N (7/8φ A325 BOLTS) | 220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2 | | |
| V. 3 DATE BY | FINISH | | | |
| MADE 27 ELNEBRIJA DATE MAR '85 | SQUAD F.R. | PROJECT: 7 WORLD TRADE CENTER | CONTRACT 84-15 | DWG.No. 178 |
| CHK'D. 28 ACS DATE APR '85 | | DETAIL: COLUMN - (79) - 4TH LIFT | | |