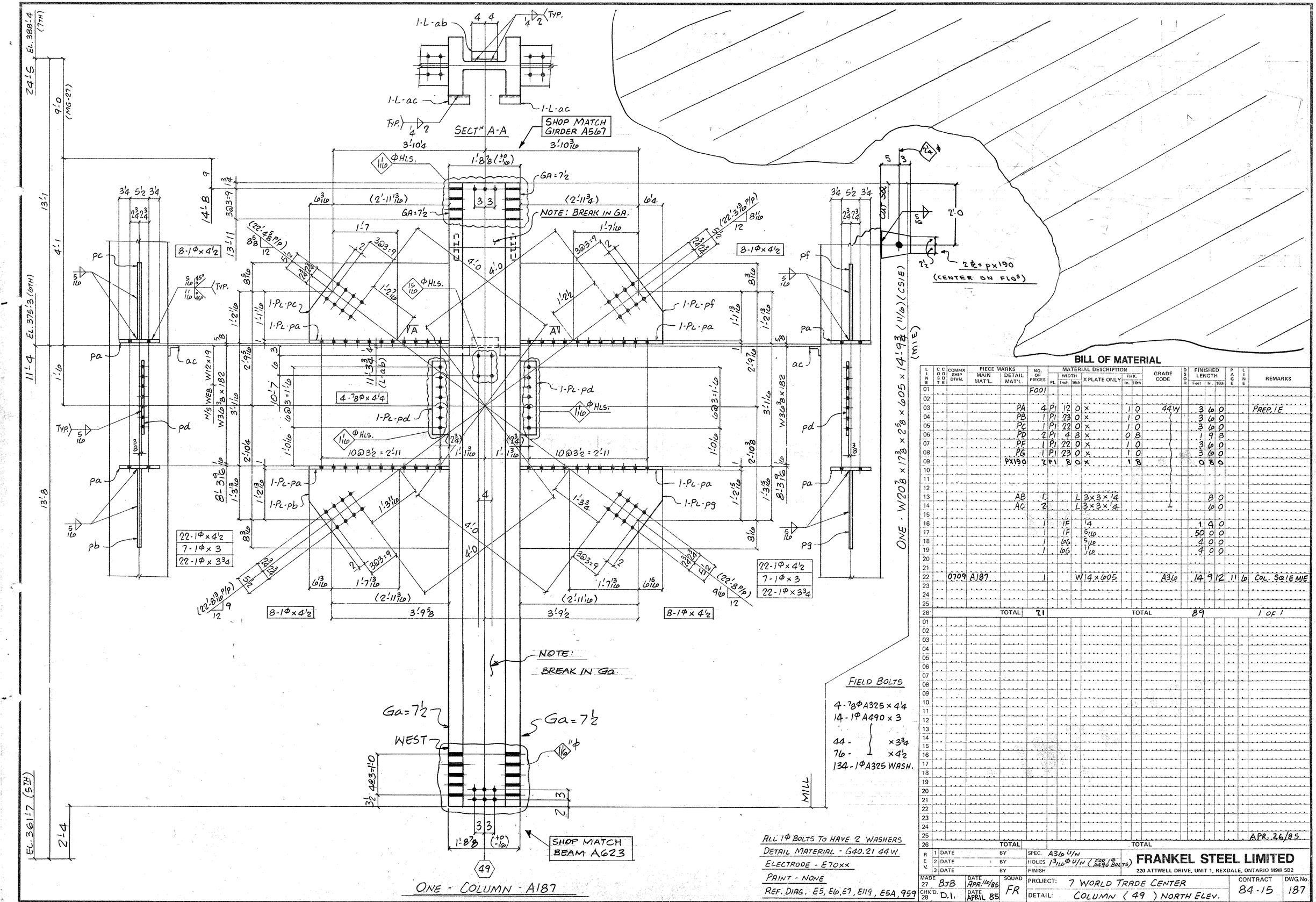


BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001	1														
02																			
03			PA	P1	4	PL	12	0	X	1	0	44W		3	6	0			PREP. IE
04			PB	P1	1	PL	23	0	X	1	0			3	6	0			
05			PC	P1	1	PL	22	0	X	1	0			3	6	0			
06			PD	P1	2	PL	4	8	X	0	8			1	9	8			
07			PE	P1	1	PL	22	0	X	1	0			3	6	0			
08			PG	P1	1	PL	23	0	X	1	0			3	6	0			
09			PX190	P1	2	PL	8	0	X	1	8			0	8	0			
10																			
11																			
12																			
13			AB		1	L	3 x 3 x 14								8	0			
14			AC		2	L	3 x 3 x 14								6	0			
15																			
16					1	IF	14							1	4	0			
17					1	IF	5	16						50	0	0			
18					1	GG	5	16						4	0	0			
19					1	GG	1	16						4	0	0			
20																			
21																			
22	0709	A187			1	W	14 x 605					A36		14	9	12	11	6	COL. SQ IE MIE
23																			
24																			
25																			
26			TOTAL		71									TOTAL		89			1 OF 1

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																			
02																			
03																			
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22																			
23																			
24																			
25																			APR. 26/85
26			TOTAL											TOTAL					

FIELD BOLTS

4 - ⅞Φ A325 x 4'4
14 - 1Φ A490 x 3
44 - x 3¾
76 - x 4½
134 - 1Φ A325 WASH.

ALL 1Φ BOLTS TO HAVE 2 WASHERS
DETAIL MATERIAL - G40.21 44W
ELECTRODE - E70XX
PAINT - NONE
REF. DIAG. E5, E6, E7, E11 9, E5A, 959

REV. 1	DATE	BY	SPEC.	A36 U/N	
REV. 2	DATE	BY	HOLES	13/16Φ U/N (FOR 1Φ A490 BOLTS)	FRANKEL STEEL LIMITED
REV. 3	DATE	BY	FINISH		220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	BJB	DATE APR. 16/85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 187
CHK'D. 28	D.I.	DATE APRIL 85		DETAIL: COLUMN (49) NORTH ELEV.		