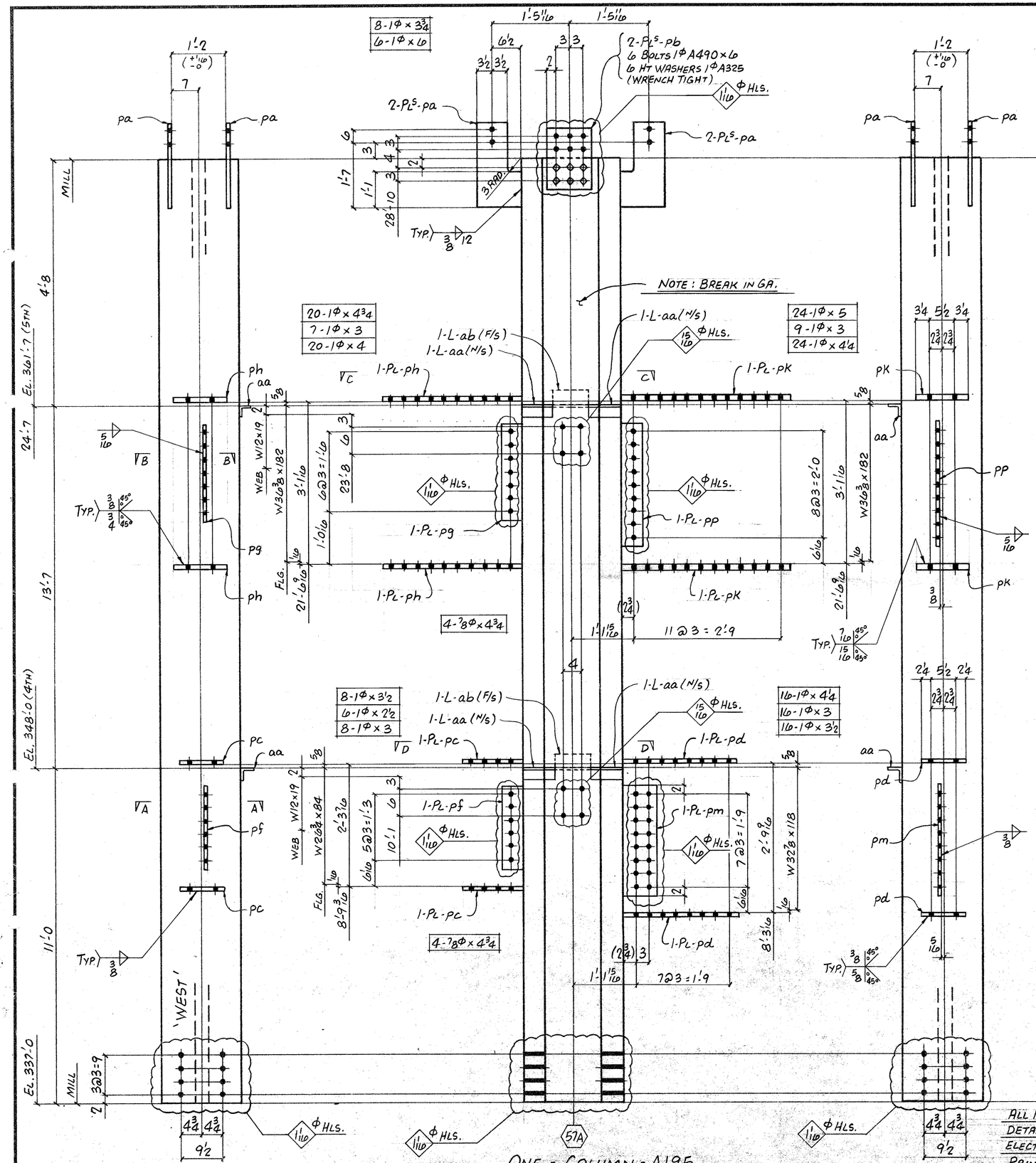
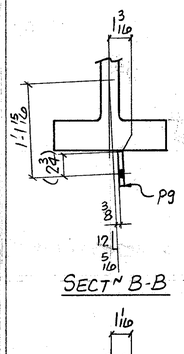
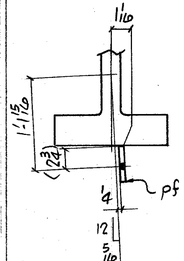


ONE - COLUMN - A195



SECT^N B-B

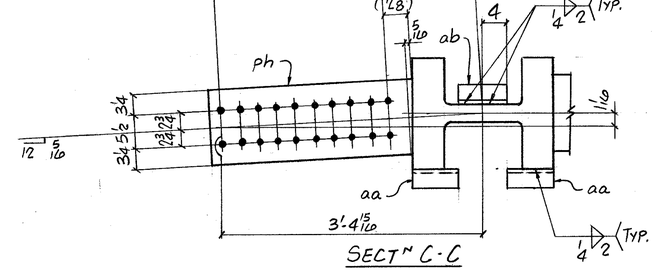


SECT^N A-A

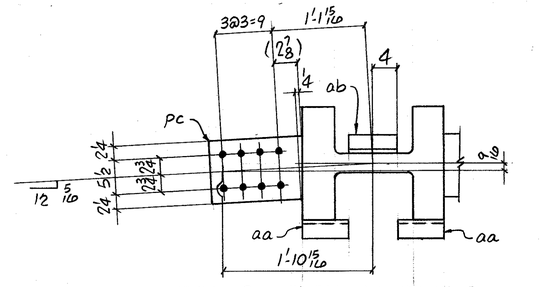
FIELD BOLTS

6 - 1Φ A490 x 2 1/2
40 - x 3
24 - x 3 1/2
8 - x 3 3/4
20 - x 4
40 - x 4 1/4
20 - x 4 3/4
24 - x 5
6 - x 6

8 - 7/8Φ A325 x 4 3/4
188 - 1Φ A325 WASHERS



SECT^N C-C



SECT^N D-D

BILL OF MATERIAL

LINE	COORDINATE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL	WIDTH Inch	WIDTH 16th	X	PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03			PA		4	PL	10	0	x	1	0	44W		2	2	12			
04			PB		2	PL	10	0	x	0	10			1	1	8			
05			PC		2	PL	10	0	x	0	10			1	1	14			
06			PD		2	PL	10	0	x	1	2			2	1	12			
07			PE		1	PL	4	8	x	0	8			1	6	8			
08			PG		1	PL	4	8	x	0	8			1	9	8			
09			PH		2	PL	12	0	x	1	4			2	7	14			PREPIE
10			PK		2	PL	12	0	x	1	8			3	1	12			PREPIE
11			PM		1	PL	7	8	x	0	14			2	1	0			
12			PP		1	PL	4	8	x	0	8			2	3	8			
13			AA		4	L	3x3x1/4								7	4			
14			AB		2	L	3x3x1/4								8	0			
15																			
16																			
17					1	IF	1/4							2	8	0			
18					1	IF	5/16							11	4	0			
19					1	IF	3/8							15	6	0			
20					1	GG	3/8							3	8	0			
21					1	GG	5/16							2	0	0			
22					1	GG	3/4							2	0	0			
23					1	GG	15/16							2	0	0			
24					1	GG	5/8							1	8	0			
25																			
26			TOTAL											TOTAL					1 OF 2
01					6	HT BOLT 1" x 6						490							
02					6	HT WASHER 1"						325							
03																			
04																			
05	0038	A195			1	W14x730						A36		29	3	0	4	7	M2E COL.
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
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16																			
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18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		40									TOTAL	84				2 OF 2

ALL 1Φ BOLTS TO HAVE 2 WASHERS
DETAIL MAT'L - G40.21 44W
ELECTRODE - E70xx
PAINT - NONE
REF. DIAG. E4, E5, E119, E117

REV.				
1	DATE	BY	SPEC.	A36 U/N
2	DATE	BY	HOLES	13/16 Φ U/N (FOR 1Φ A490)
3	DATE	BY	FINISH	

Apr. 11/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE		DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27	BJB	MAR 22/85	FR	7 WORLD TRADE CENTRE	84-15	195
CHK'D 28	D.I.	APRIL 85		DETAIL: COLUMN (57A) (3RD TIER)		

IMPERIAL