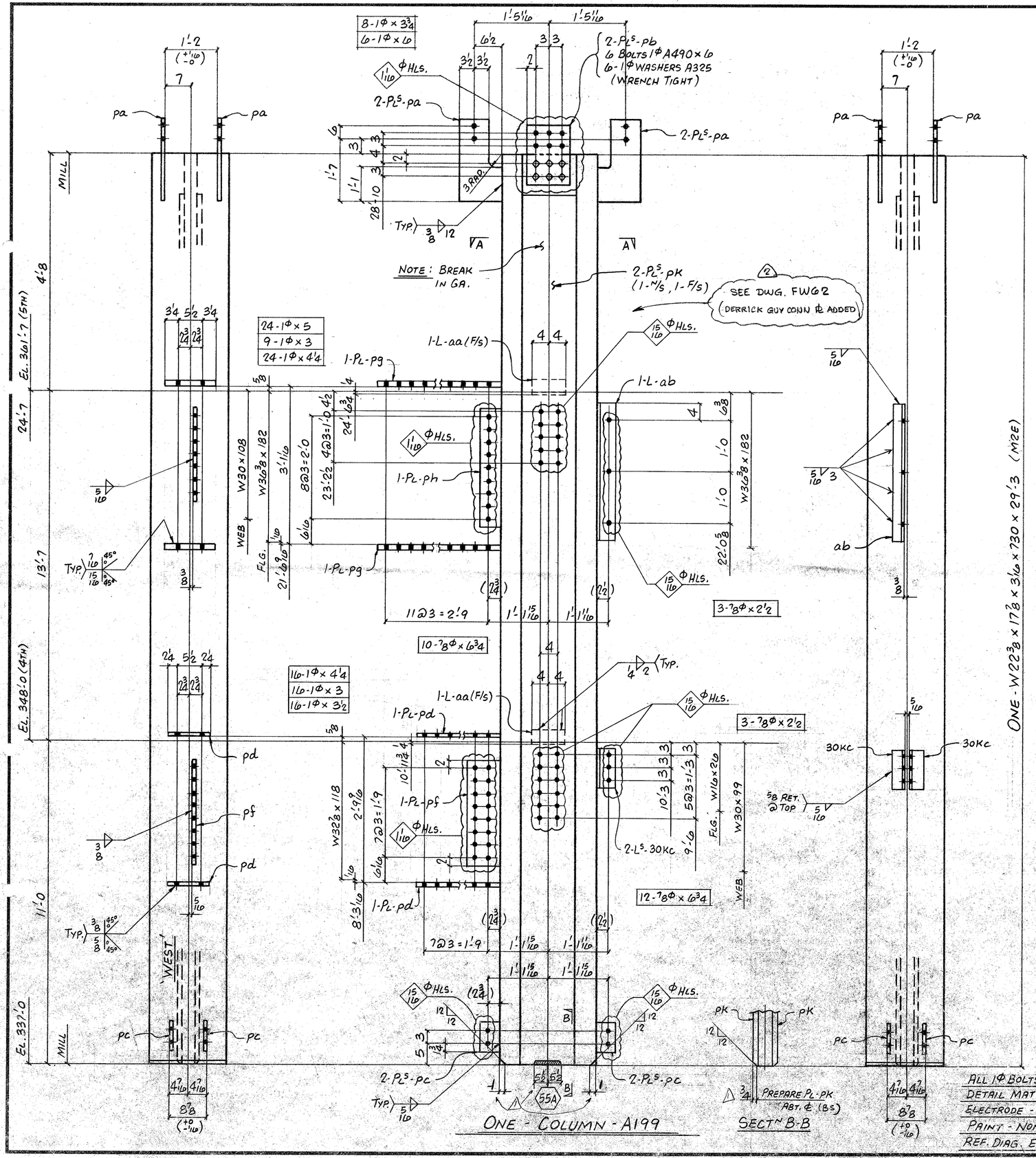
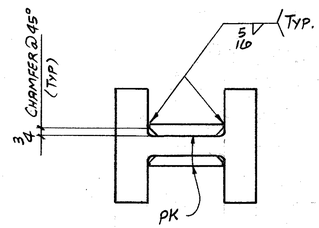




SECTN A-A

FIELD BOLTS

25 - 1Φ A490 x 3
8 - × 3¾
40 - × 4¼
24 - × 5
6 - × 6
6 - 7/8Φ A325 x 2½
22 - × 6¾
119 - 1Φ WASHERS A325
16 - 1Φ A490 x 3½

ALL 1Φ BOLTS TO HAVE 2 WASHERS
DETAIL MAT'L - G40.21 44W
ELECTRODE - E70XX
PAINT - NONE
REF. DIAG. E4, E5, E119, E117

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	4	PI	10	0	×	1	0	44W		2	2	12			
04				PB	2	PI	10	0	×	0	10			1	1	8			
05				PC	4	PI	4	8	×	0	8				6	8			
06				PD	2	PI	10	0	×	1	2			2	1	12			
07				PE	1	PI	7	8	×	0	14			2	1	0			
08				PG	2	PI	12	0	×	1	8			3	1	12			
09				PH	1	PI	4	8	×	0	8			2	3	8			
10				PK	2	PL	12	8	×	1	0	A572 GR50		28	7	0	4	6	M1E. PREPIE
11				30KC	2				L 4 × 3 × 3/8			44W			8	8			
12				AA	2				L 3 × 3 × 1/4						8	0			
13				AB	1				L 4 × 3 × 3/8						2	7	12		
14																			
15																			
16					6				HT BOLT 1 × 6			490							
17					6				HT WASHER 1			325							
18																			
19					1				IF	1/4					1	4	0		
20					1				IF	5/16				12	6	0	0		
21					1				IF	3/8				12	2	0			
22					1				GG	7/16					2	0	0		
23					1				GG	15/16					2	0	0		
24					1				GG	3/8					1	8	0		
25					1				GG	5/8					1	8	0		
26			TOTAL											TOTAL					1 OF 2
01																			
02		003B	A199		1				W14 × 730			A572 GR50		29	3	0	4	5	M2E. COL.
03																			
04																			
05																			
06																			
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26			TOTAL		44									TOTAL		2116			2 OF 2

IMPERIAL

Apr 15/85 K.R.
Apr 11/85

REV.	DATE	BY	
1			
2	APR 15/85	FR	SPEC. A572 GR50 U/N
3	MAR 22/85	JEB	HOLES 1Φ U/N (FOR 1Φ A490)
	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	BJB	DATE MAR 28/85	SQUAD FR	PROJECT:	7 WORLD TRADE CENTRE	CONTRACT 84-15
CHK'D 28	DI.	DATE APRIL 85		DETAIL:	COLUMN (55A) (3RD TIER)	DWG.No. 199