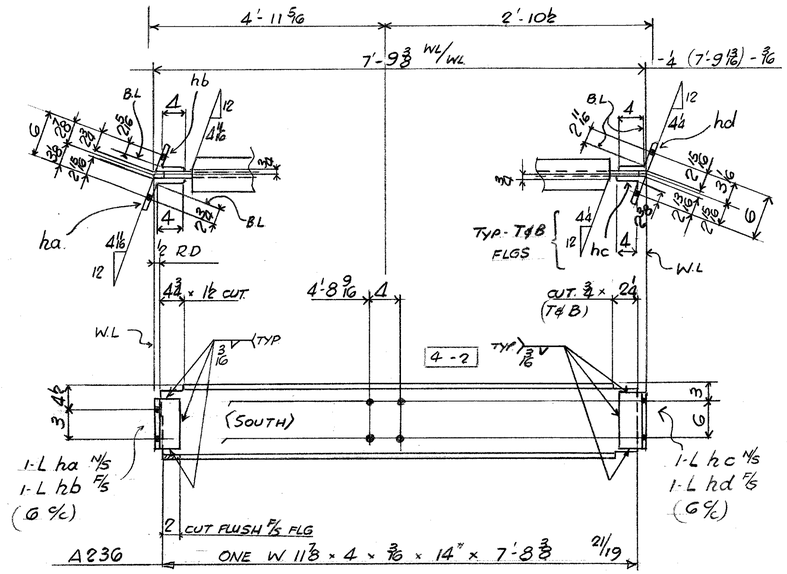
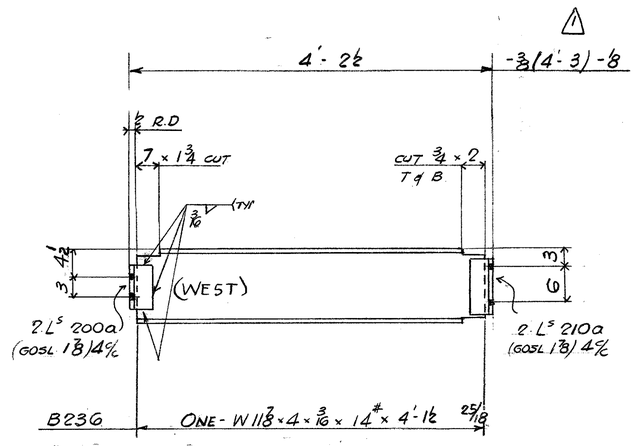
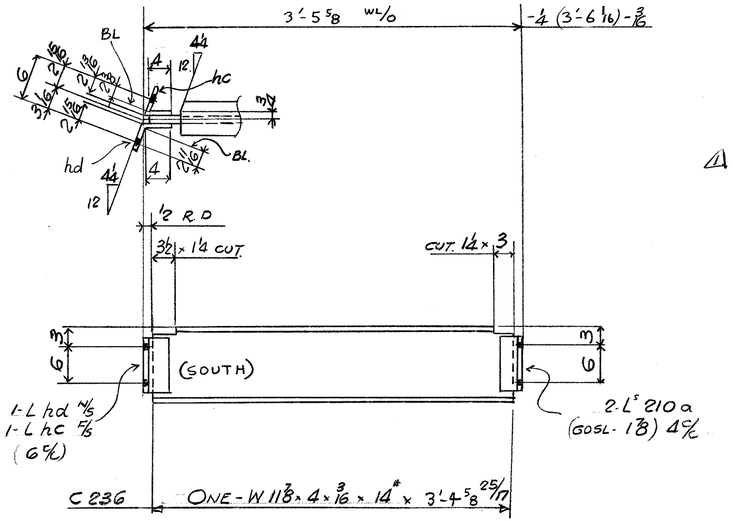
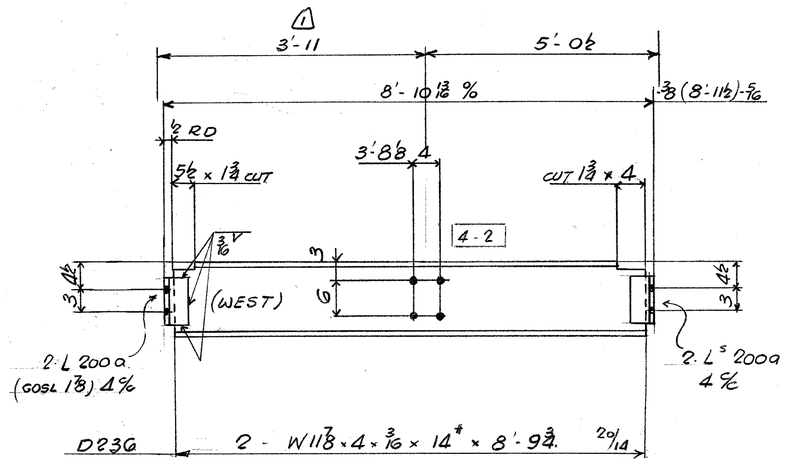
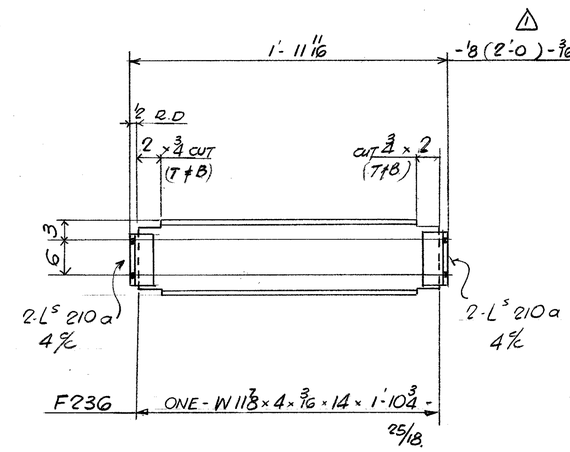










DET MAT'L G40.21-44W
WELD E70XX
REF DIAG E2
NO PAINT

FIELD BOLTS
12 - 7/8ø A325 x 2LG

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				HA	1	PI	5	8	X	0	5	44W		0	8	4			BENT
04				HB	1	PI	5	8	X	0	5	44W		0	7	12			BENT
05				HC	1	PI	8	0	X	0	5	44W		0	8	8			BENT
06				HD	1	PI	8	0	X	0	5	44W		0	8	8			BENT
07																			
08					1	IF	3/16							4	3	0			
09																			
10		0021	A236		1	W	12 x 14					A572 GR50		7	8	6	21	19	
11																			
12					F001														
13																			
14				200A	2	L	3 x 3 x 5/16					44W		0	5	8			
15				210A	2	L	3 x 3 x 5/16					44W		0	8	8			
16																			
17					1	IF	3/16							4	3	0			
18																			
19		0021	B236		1	W	12 x 14					A572 GR50		4	1	8	25	18	⚠1
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL				TOTAL												1 OF 2
01					F001														
02																			
03				HD	1	PI	8	0	X	0	5	44W		0	8	8			BENT
04				HC	1	PI	8	0	X	0	5	44W		0	8	8			BENT
05				210A	2	L	3 x 3 x 5/16					44W		0	8	8			
06																			
07					1	IF	5/16							4	9	0			
08																			
09		0021	C236		1	W	12 x 14					A572 GR50		3	4	10	25	17	
10																			
11					F002														
12																			
13				200A	8	L	3 x 3 x 5/16					44W		0	5	8			
14																			
15					1	IF	5/16							7	0	0			
16																			
17		0021	D236		2	W	12 x 14					A572 GR50		8	9	12	20	19	
18																			
19					F001														
20																			
21				210A	4	L	3 x 3 x 5/16					44W		0	8	8			
22																			
23					1	IF								4	6	-			Rev'd 13/8/85
24																			
25		0021	F236		1	W	12 x 14					A572 GR50		1	10	12	25	18	⚠2
26			TOTAL		41		TOTAL							46					2 OF 2

REV					
⚠1	DATE FEB 84	BY WAD	SPEC. A572 GR50 4/N	**FRANKEL STEEL LIMITED**	
2	DATE	BY	HOLES 7/8 ø 4/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH		

MADE 27	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
W.M	DEC/84	FR	7 WORLD TRADE CENTER	84-15	236
CHK'D. 28 WAD	DATE DEC/84		DETAIL: 2ND FL. BEAMS (EL 319-10½ 4/N.		