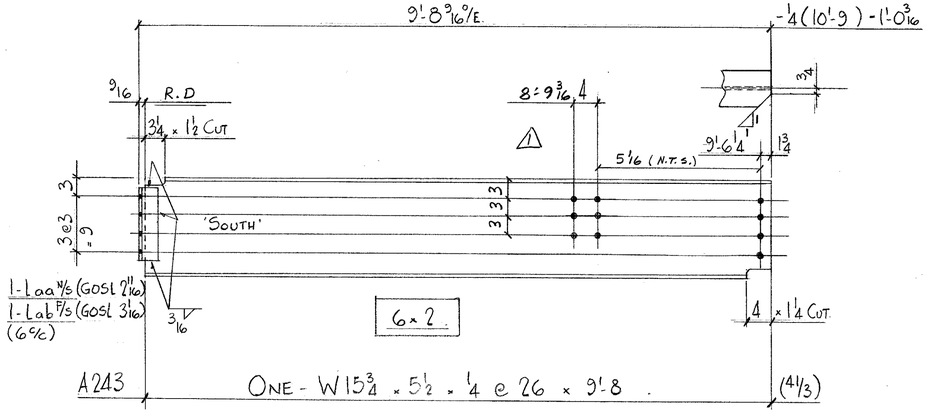
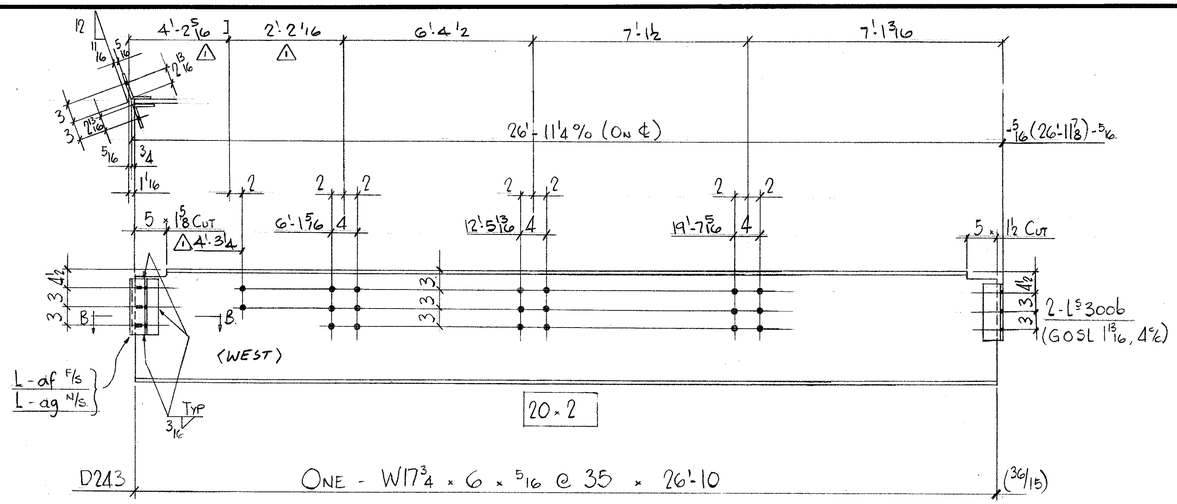
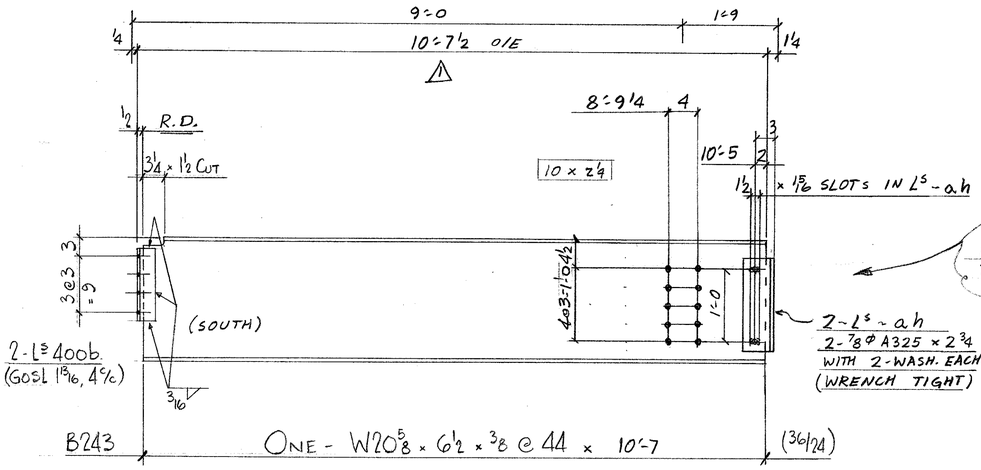
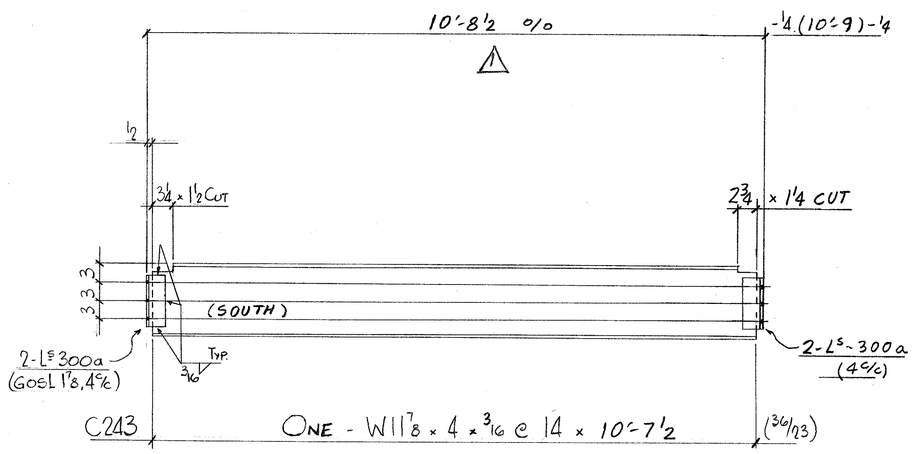






FIELD WELDED END CONN.
TO SUIT SIDE CONDITION



WELD - E70XX.
NO PAINT

FIELD BOLTS
26 - 7/8 ϕ x 2 (A325)

BILL OF MATERIAL

LINE	COOSD TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1									
02														
03				AA	1	L 4 x 3 x 5/16	44W		0	11	8			
04				AB	1	L 5 x 3 x 5/16	44W		0	11	8			
05														
06					1	IF 3/16				2	7	0		
07														
08	0011	A243			1	W 16 - 26	A572GR50		9	8	1	41	3	
09														
10					FOO1									
11														
12			400B		2	L 3 1/2 x 3 1/2 x 5/16	44W		0	11	8			
13			AH		2	L 5 x 3 x 3/8	1		1	3	0			
14					2	HT BOLT 7/8 x 2 3/4	325							
15					2	HT WASHER 7/8	1							
16					1	IF 3/16				3	0	0		
17														
18	0011	B243			1	W 20.44 C21 A	A572GR50		10	7	0	36	24	
19														
20					FOO1									
21														
22			300A		4	L 3 1/2 x 3 1/2 x 5/16	44W		0	8	8			
23														
24														
25														
26	TOTAL					TOTAL								1-OF-2
01					1	IF 3/16				4	4	0		
02														
03	0011	C243			1	W 12 x 14	A572GR50		10	7	8	36	23	
04														
05					FOO1									
06														
07				AF	1	L 4 x 3 x 5/16	44W		0	8	8			BENT 1
08				AG	1	L 4 x 3 x 5/16	44W		0	8	8			
09			300B		2	L 3 1/2 x 3 1/2 x 5/16	44W		0	8	8			
10														
11					1	IF 3/16				4	4	0		
12														
13	0011	D243			1	W 18 x 35	A572GR50		26	10	0	36	15	
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														FEB. 27/85 R FEB. 22/85
26	TOTAL				30	TOTAL			69					2-OF-2

REV.	DATE	BY
1	FEB. 21-85 - ID APPROVAL	WD
2	FEB 27/85	JM
3	DATE	BY

SPEC. AS NOTED
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	FC	DATE Dec 84	SQUAD FR.
CHK'D. 28	WD	DATE JAN-85	

PROJECT: 7 WORLD TRADE CENTER.
DETAIL: 3RD FLOOR BEAMS @ EL 334'-0

CONTRACT 84-15
DWG.No. 243