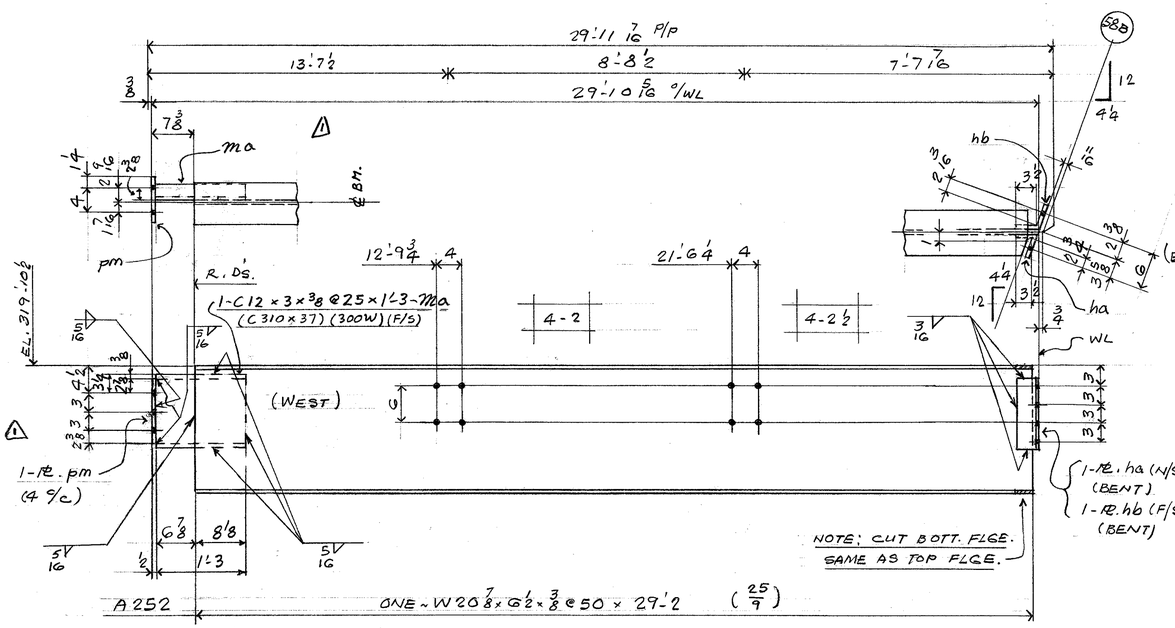
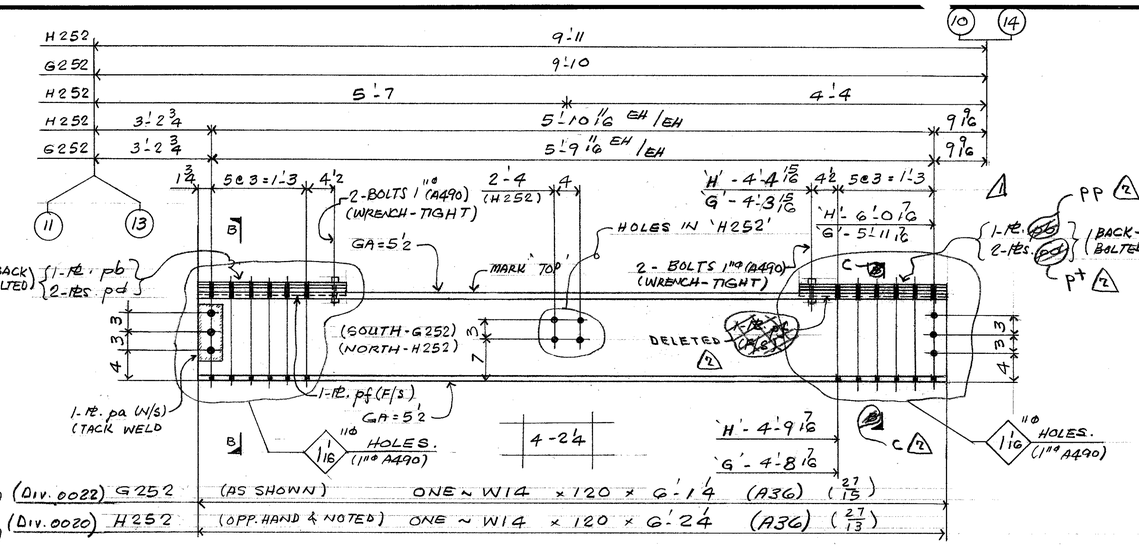
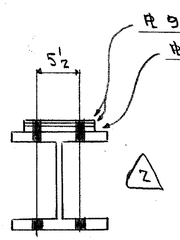
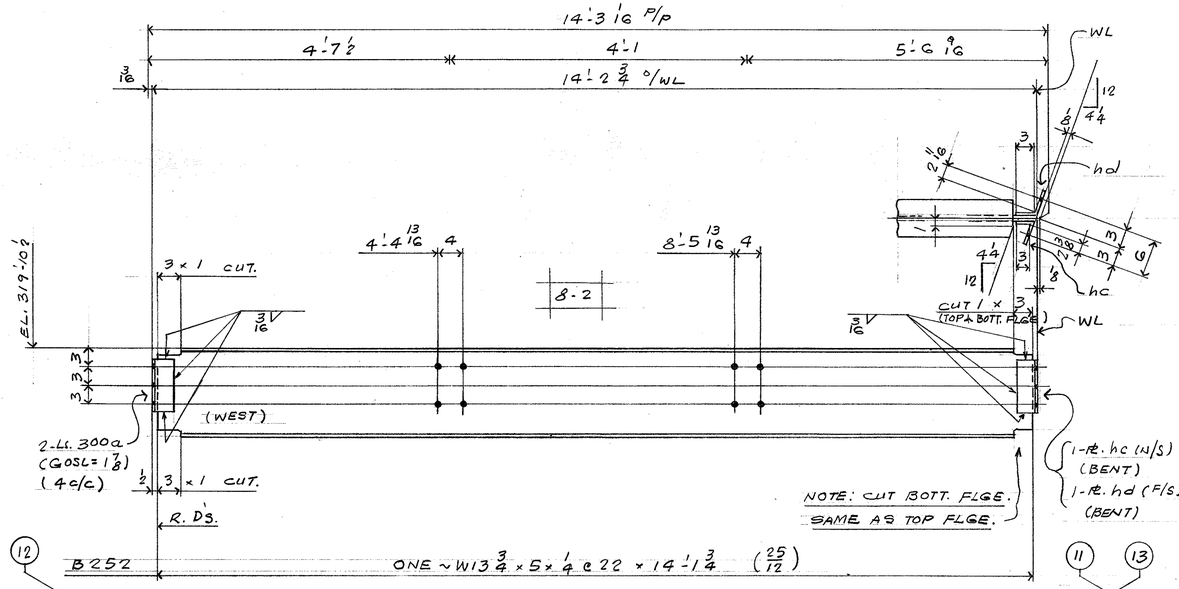
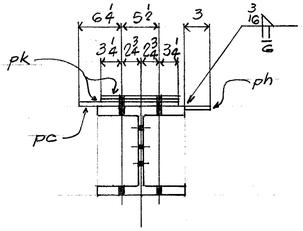
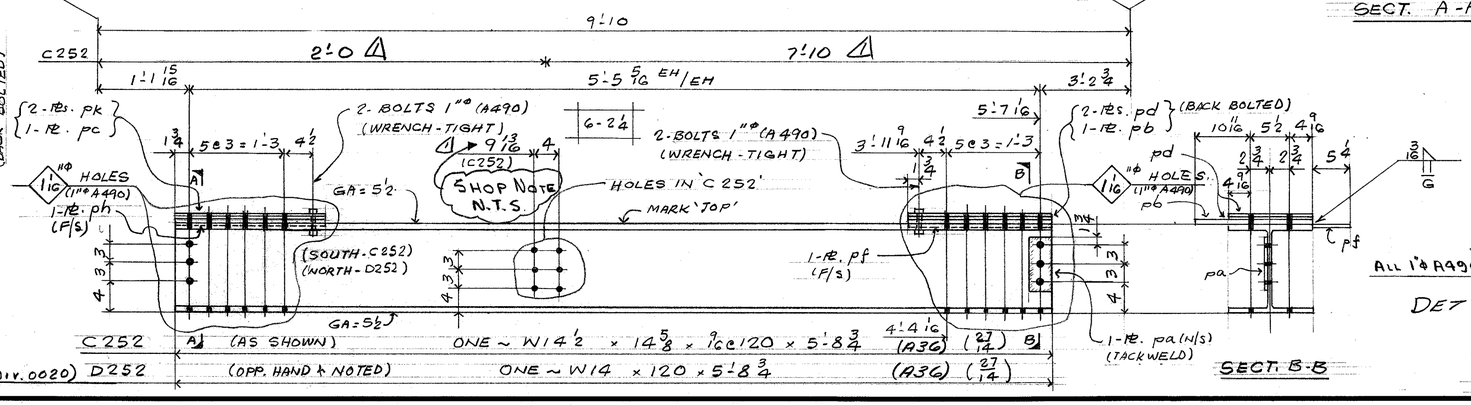












"Note"

ALL 1" Φ A490 TO HAVE 2/WASH EACH

DET MAT'G40.21-94W

WELD: E70XX

PAINT: NONE

REF. DIAGS. E2 & E20

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				HA	1	PL	7	12	X	0	5	44W		0	11	8			BENT
04				HB	1	PL	7	4	X	0	5	44W		0	11	8			BENT
05				PM	1	PL	6	8	X	0	8	44W		0	11	4			
06				MA	1	C	310	x 37				300W		1	3	0			
07																			
08					1	IF	3/8							2	9	0			
09					1	IF	5/16							4	4	0			
10																			
11		0021	A252		1	W	21	x 50				A572 GR.50		29	2	0	259		
12																			
13					F001														
14																			
15				HC	1	PL	6	14	X	0	5	44W		0	8	8			BENT
16				HD	1	PL	7	4	X	0	5	44W		0	8	8			BENT
17																			
18				300A	2		L	3 x 3 x	5/16			44W		0	8	8			
19																			
20					1	IF	3/16							4	6	0			
21																			
22		0021	B252		1	W	14	x 22				A572 GR.50		14	1	12	2512		
23																			
24																			
25																			
26		TOTAL				TOTAL											1 OF 4		
01					F001														
02																			
03				PA	1	PL	3	8	X	0	3	44W		0	9	8			
04				PB	1	PL	20	12	X	0	6			1	11	0			CUTTING, BEVELLED IN SHOP
05				PC	1	PL	15	0	X	0	6			1	11	0			
06				PD	2	PL	14	10	X	0	2			1	11	0			
07				PF	1	PL	5	4	X	0	4			1	11	0			
08				PH	1	PL	3	0	X	0	4			1	11	0			
09				PK	2	PL	12	0	X	0	2			1	11	0			
10																			
11					4	HT	BOLT	1 x 3/4				490							
12					4	HT	WASHER	1				325							
13																			
14					1	IF	3/8							8	0	0			
15																			
16		0022	C252		1	W14	x 120					A36		5	8	12	27	14	
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26		TOTAL				TOTAL (CONT'D. ON LOOSE BILL) → 2 OF 4													

FEB 26/85 FEB 20/85

REV	DATE	BY	
A	FEB 11/85	JM	SPEC. A572 GR. 50 U/N
B	FEB 26	JM	HOLES 15/16" Φ U/N
3	DATE	BY	FINISH

MADE 27 ESF DATE DEC. 1984 SQUAD FR

CHK'D. 28 WAD DATE JAN/85

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER

DETAIL: 2ND FLOOR BEAMS and WINDGIRDERS

CONTRACT 84-15

DWG.No. 252