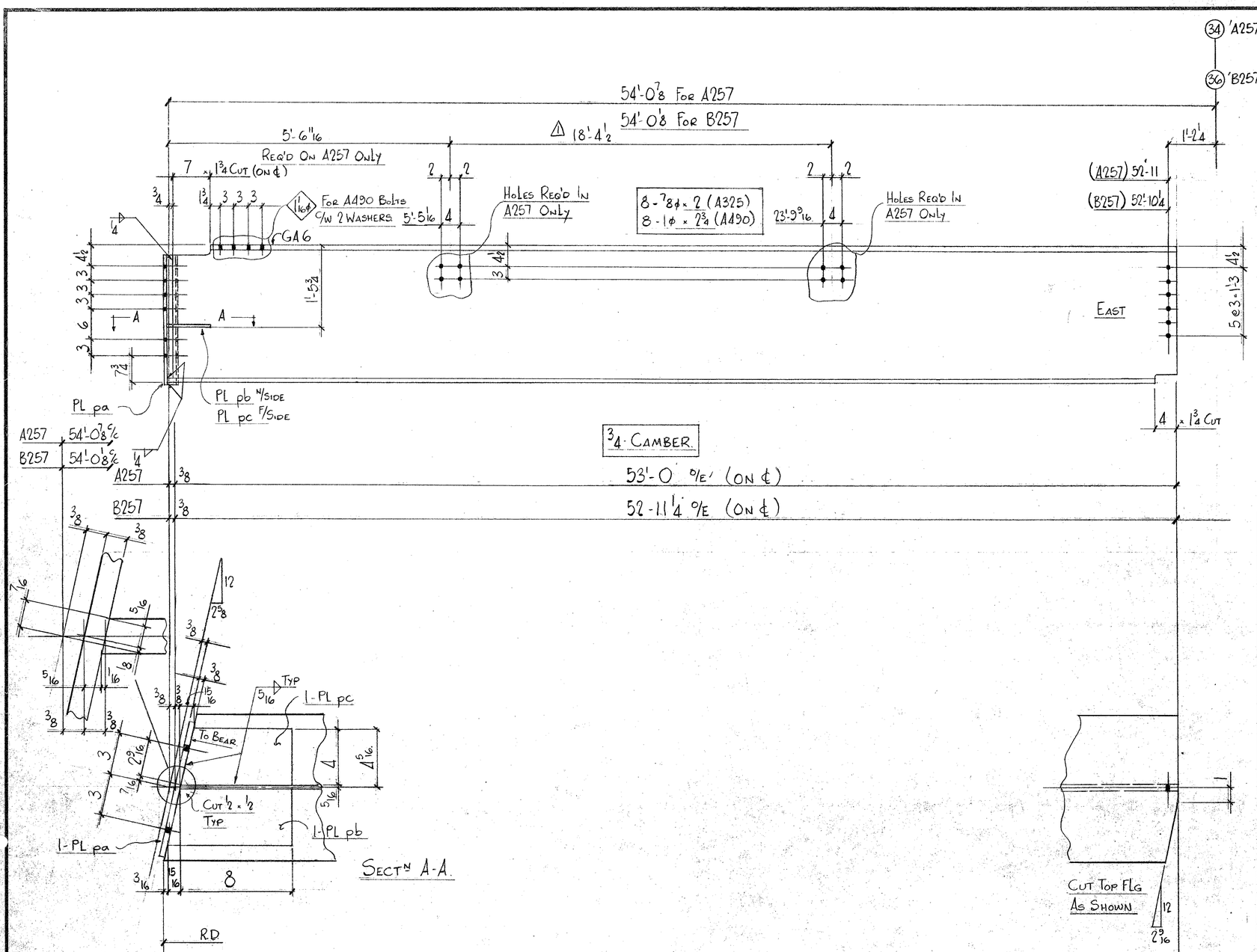


Weld E70xx
No Paint

Field Bolt Summary
8 - 7/8ϕ x 2 (A325)
16 - 1ϕ x 2 3/4 (A490)
16 - 1ϕ WASH (A325)

Detail Mat'l
G40.21 44W

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					Fool														
02																			
03				PA	1	PL	9	0	x	0	6	44W		2	4	8			
04				PB	1	PL	4	0	x	0	8	44W		0	9	0			BEV CUT 1E
05				PC	1	PL	4	0	x	0	8	44W		0	7	15			BEV CUT 1E
06																			
07					1	IF		14						6	3	0			
08					1	IF		5/16						4	4	0			
09																			
10																			
11																			
12	0017	A257			1	W	30	x 108				A572 GR50		53	0	12	41	22	BCIE
13																			
14				Fool															
15																			
16				PA	1	PL	9	0	x	0	6	44W		2	4	8			
17				PB	1	PL	4	0	x	0	8	44W		0	9	0			
18				PC	1	PL	4	0	x	0	8	44W		0	7	15			
19																			
20					1	IF		14						6	3	0			
21					1	IF		5/16						4	4	0			
22																			
23																			
24																			
25	0017	B257			1	W	30	x 108				A572 GR50		53	0	04	41	26	BCIE
26			TOTAL		14				TOTAL					30			OF 1		

MARCH 3/85

REV.	1 DATE FEB 12 DIMEN. ADDED	BY FC.	SPEC. A572 GR50 U/N	FRANKEL STEEL LIMITED	
	2 DATE:	BY:	HOLES 15/16ϕ U.O.N.	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
	3 DATE	BY	FINISH		
MADE 27	FC	DATE DEC 84	SQUAD	PROJECT: 1 World Trade Center	CONTRACT 84-15
CHK'D. 28	WD	DATE JAN-85	FR	DETAIL: 3rd Floor Beams @ El 334'-0	DWG.No. 257