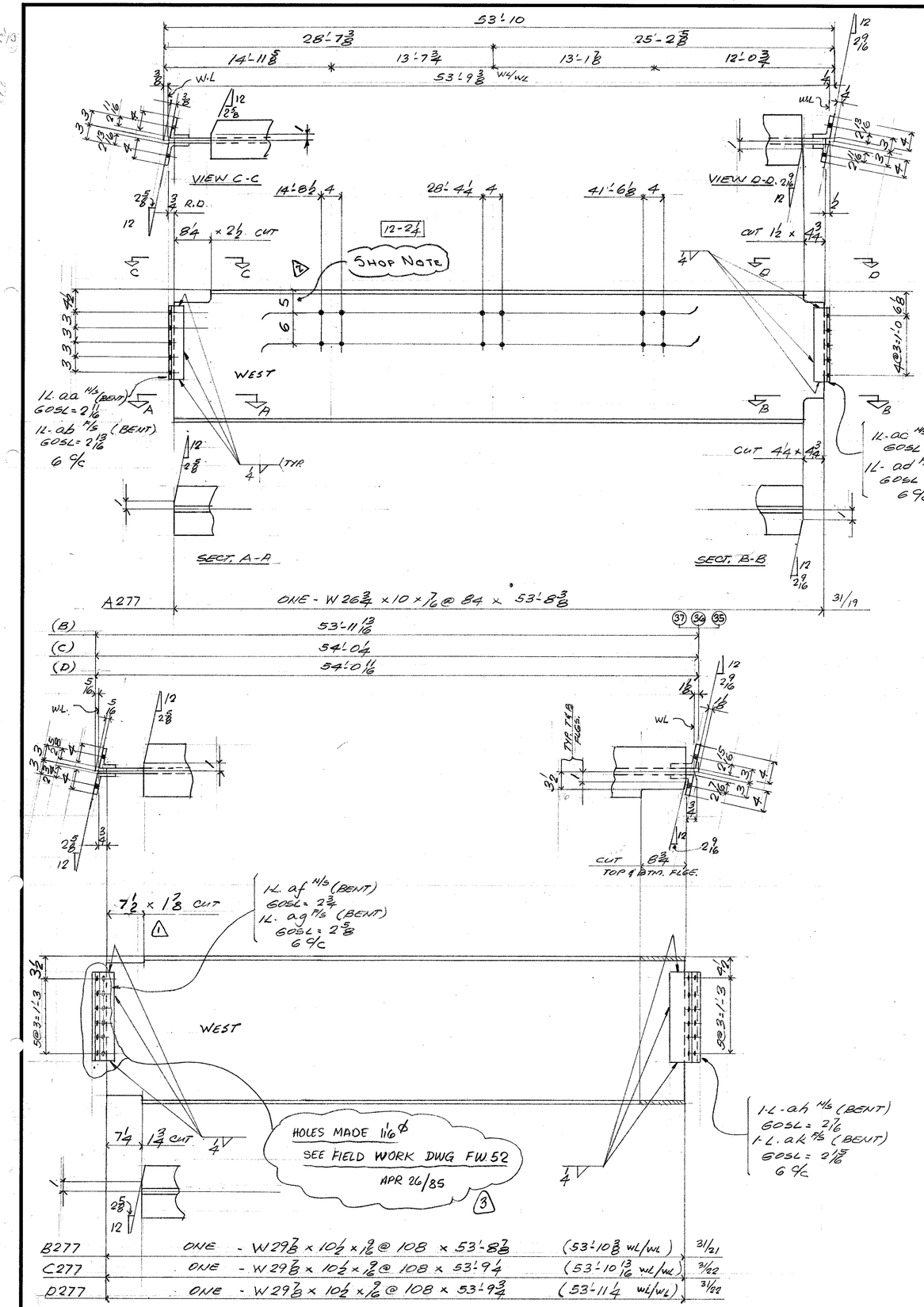
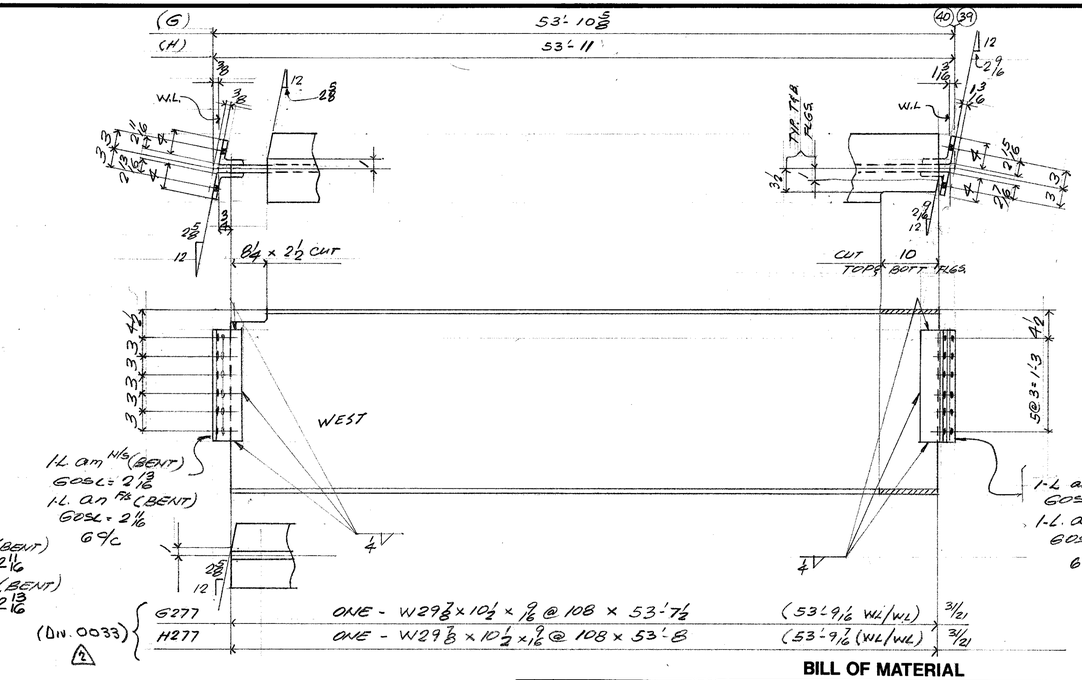




FIELD BOLTS:
12- 7/8ø (A325) x 2 1/4

1 DET MAT'L G40.21-44W
WELD - E70XX
PAINT - NONE
REF. DIAG. E4

F.W.NOTE

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1														
02																			
03				AA	1	L	4		x 3 x 5/16			44W		1	2	8			(BENT)
04				AB	1	L	4		x 3 x 5/16					1	2	8			
05				AC	1	L	4		x 3 x 5/16					1	2	8			
06				AD	1	L	4		x 3 x 1/16					1	2	8			
07																			
08					1	IF	4							6	6	0			
09																			
10	0033	A277			1	W	27		x 84			A572 GR50		53	8	6	31	19	
11																			
12																			
13					FOO1														
14																			
15				AF	1	L	4		x 3 x 5/16			44W		1	5	8			(BENT)
16				AG	1	L	4		x 3 x 5/16					1	5	8			
17				AH	1	L	4		x 3 x 5/16					1	5	8			
18				AK	1	L	4		x 3 x 1/16					1	5	8			
19																			
20					1	IF	4							7	6	0			
21																			
22	0031	B277			1	W	30		x 108			A572 GR50		53	8	14	31	21	
23																			
24																			
25																			
26			TOTAL		12				TOTAL					127					1 OF 4
01					FOO1														
02																			
03				AF	1	L	4		x 3 x 5/16			44W		1	5	8			(BENT)
04				AG	1	L	4		x 3 x 1/16					1	5	8			
05				AH	1	L	4		x 3 x 5/16					1	5	8			
06				AK	1	L	4		x 3 x 1/16					1	5	8			
07																			
08					1	IF	4							7	6	0			
09																			
10	0031	C277			1	W	30		x 108			A572 GR50		53	9	4	31	22	
11																			
12																			
13					FOO1														
14																			
15				AF	1	L	4		x 3 x 5/16			44W		1	5	8			(BENT)
16				AG	1	L	4		x 3 x 1/16					1	5	8			
17				AH	1	L	4		x 3 x 5/16					1	5	8			
18				AK	1	L	4		x 3 x 1/16					1	5	8			
19																			
20					1	IF	4							7	6	0			
21																			
22																			
23	0031	D277			1	W	30		x 108			A572 GR50		53	9	12	31	23	FEB 21/85 R 2 (5) APR 26/85 (6)
24																			
25																			
26			TOTAL		12				TOTAL					173					2 OF 4

REV.					
1	DATE APP FEB 6	BY WAD	SPEC. A572 GR. 50 U/N	**FRANKEL STEEL LIMITED**	
2	DATE Rev. Feb 21	BY dm	HOLES 13/16ø U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE APR. 26 85	BY JEB	FINISH		
MADE 27 EV	DATE JAN 85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-13	DWG.No. 277
CHK'D. 28 WAD	DATE JAN/85		DETAIL: BEAMS @ 4TH FLOOR		