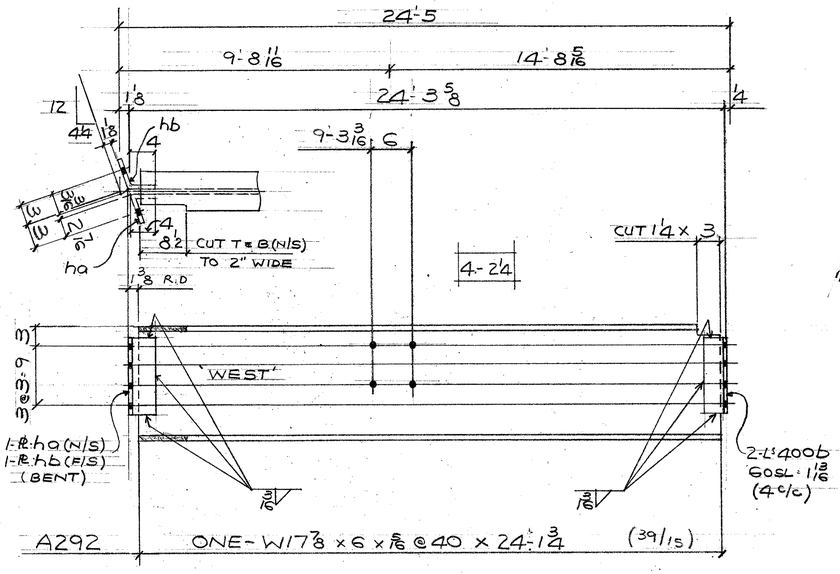
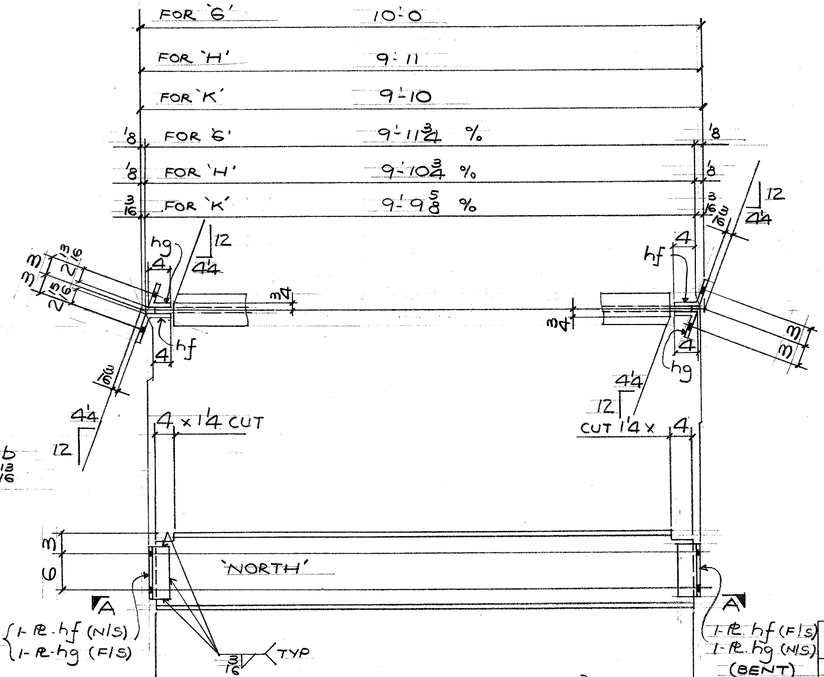
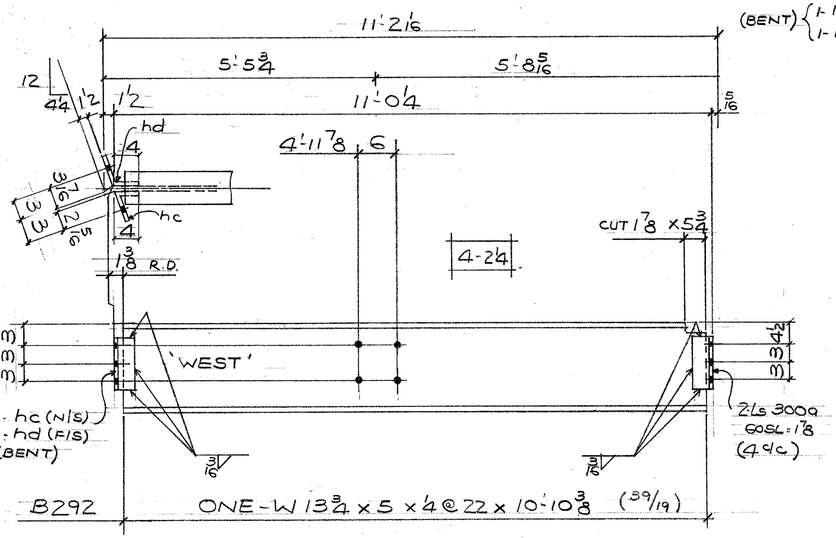
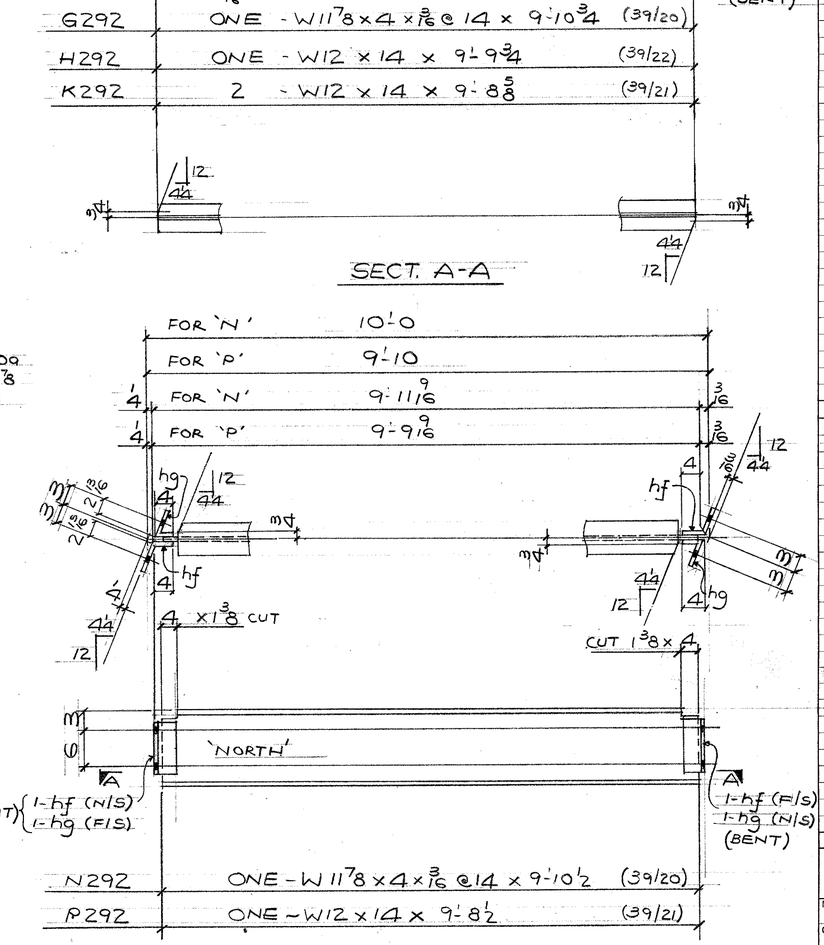
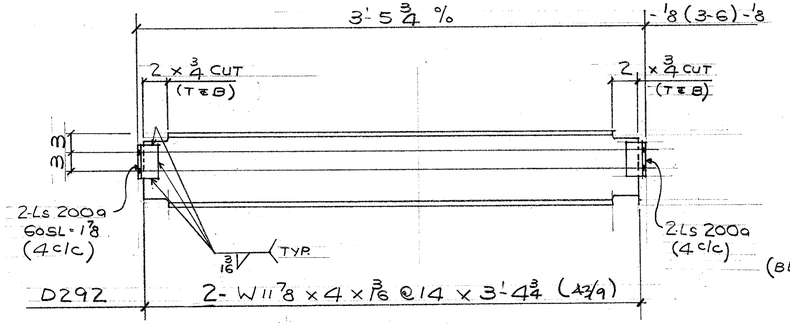




FIELD BOLT
8- ⅞" A325 x 2¼
WELD E70XX
DET. MAT'L 640.21-44W
NO PAINT
REF. DIAG ES







BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1									
02														
03				HA	1	PL 8 WIDTH Inch 0 16th 6 X PLATE ONLY THK. In. 0 16th 6	44W		0	11	8			BENT
04				HB	1	PL 8 WIDTH Inch 8 16th 0 X THK. In. 0 16th 6	⊥		0	11	8			⊥
05														
06				400B	2	L 3 x 3 x 5/16	⊥		0	11	8			
07														
08				I	1F	3/16			5	6	0			
09														
10	0036	A292		I	W	18 x 40	A572 GR.50		24	1	12	39	15	
11														
12				FOO1										
13														
14				HC	1	PL 8 WIDTH Inch 0 16th 6 X PLATE ONLY	44W		0	8	8			BENT
15				HD	1	PL 9 WIDTH Inch 0 16th 6 X PLATE ONLY	⊥		0	8	8			⊥
16														
17				300A	2	L 3 x 3 x 5/16	⊥		0	8	8			
18														
19				I	1F	3/16			4	6	0			
20														
21	0036	B292		I	W	14 x 22	A572 GR.50		10	10	6	39	19	
22														
23														
24														
25														
26			TOTAL			TOTAL								1 OF 3
01					FOO2									
02														
03				200A	8	L 3 x 3 x 5/16	44W		0	5	8			
04														
05				I	1F	3/16			7	0	0			
06														
07	0024	D292		I	W 12 x 14		A572 GR.50		3	4	12	43	9	
08														
09				FOO1										
10														
11				HF	2	PL 8 WIDTH Inch 8 16th 0 X PLATE ONLY THK. In. 0 16th 6	44W		0	8	8			BENT
12				HG	2	PL 8 WIDTH Inch 8 16th 0 X PLATE ONLY THK. In. 0 16th 6	⊥		0	8	8			⊥
13														
14				I	1F	3/16			4	6	0			
15														
16	0036	G292		I	W 12 x 14		A572 GR.50		9	10	12	39	20	
17														
18				FOO1										
19				HF	2	PL 8 WIDTH Inch 8 16th 0 X PLATE ONLY THK. In. 0 16th 6	44W		0	8	8			BENT
20				HG	2	PL 8 WIDTH Inch 8 16th 0 X PLATE ONLY THK. In. 0 16th 6	⊥		0	8	8			⊥
21														
22				I	1F	3/16			4	6	0			
23														
24	0036	H292		I	W 12 x 14		A572 GR.50		9	9	12	39	22	
25														FEB 18/85
26			TOTAL			TOTAL								2 OF 3

REV.	DATE	BY
1	DATE	BY
2	DATE	BY
3	DATE	BY

SPEC. A572 - GR 50 U/N
HOLES 15/16 U/N
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 ATB	Jan 85	ER	7 WORLD TRADE CENTER	84-15	292
CHK'D. 28 WD	DATE FEB-85		DETAIL: BEAMS @ 5TH FLOOR		

2 - K - 0036, 1-N 1-P - 0038