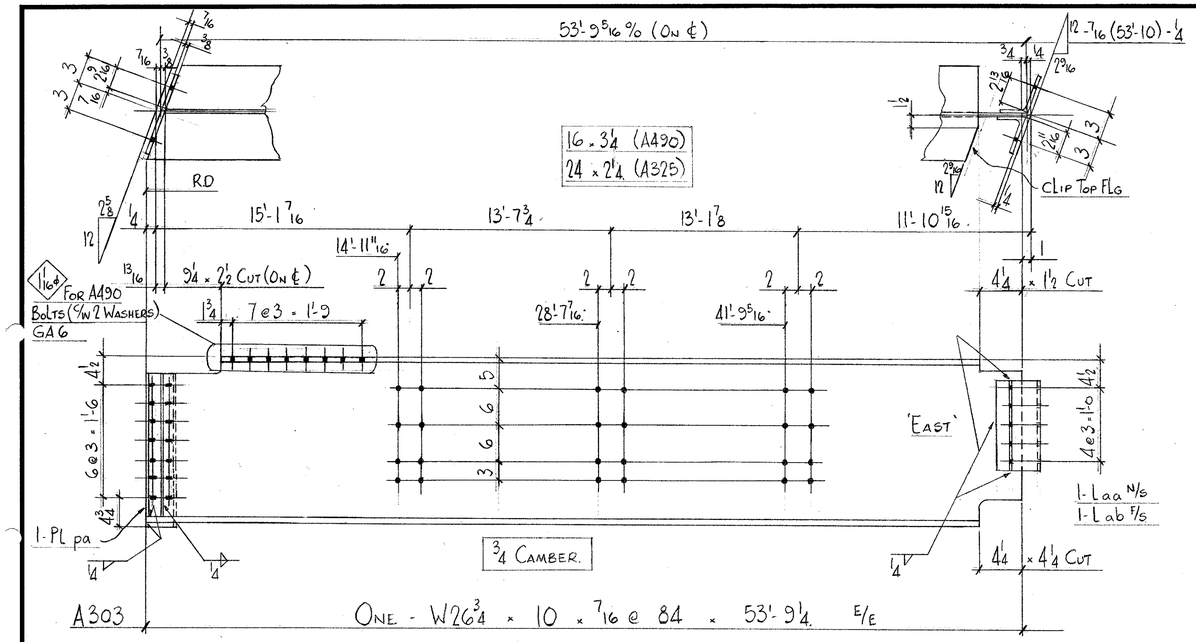
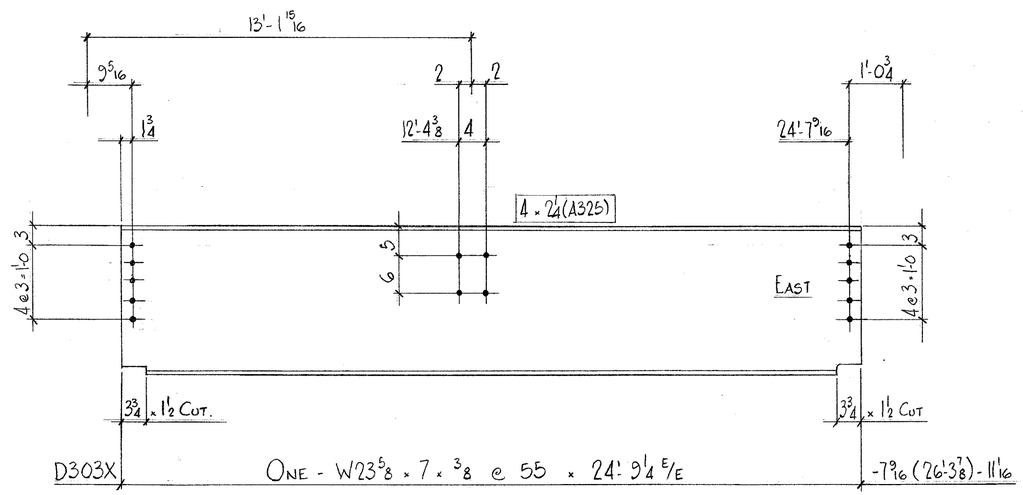
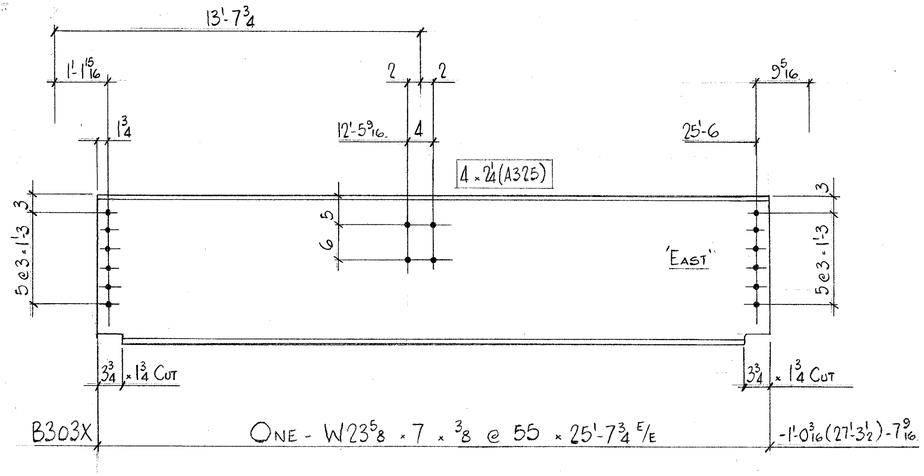
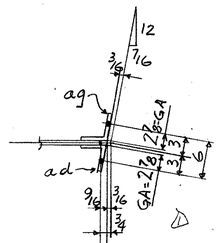
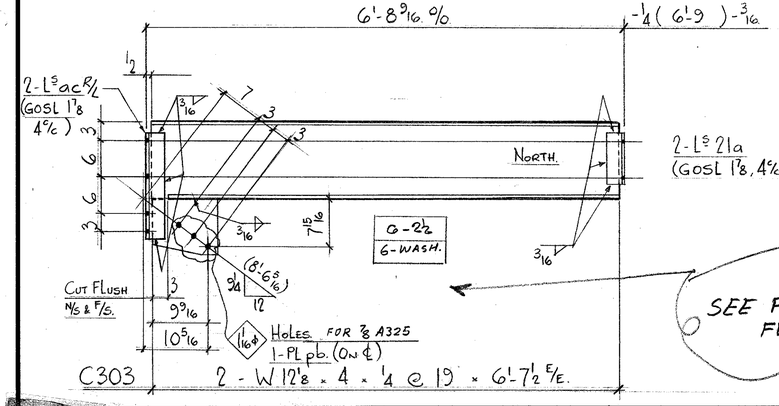




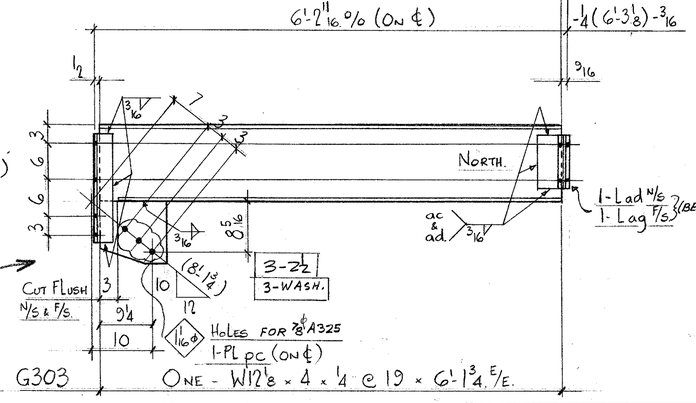


FIELD BOLTS.
9 - 7/8 ϕ x 2 1/2 (A325)
32 - 7/8 ϕ x 2 1/4 (A325)
16 - 1 ϕ x 3 1/4 A490
16 - 1 ϕ WASHERS (A325)
9 - 7/8 WASHERS. (A325)
WELD E70XX
NO PAINT.
REF E3
DET'S MAT'L G40.21-44W





SEE FIELD WORK FW 76



BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1										
02				PA	1	PL 8 8 x Q 6	44W		2	0	12			
03				AA	1	L 4 x 3 x 3/8	44W		1	2	8			(BENT)
04				AB	1	L 4 x 3 x 3/8	44W		1	2	8			(BENT)
05					1	1F 14			9	0	0			
06														
07		0019	A303		1	W 27 x 84	A572 GR50		53	9	4	42	7	
08														
09				MARK										
10		0019	B303X		1	W 24 x 55	A572 GR50		25	7	12	42	11	
11														
12				FOO2										
13			ACR/L	4		L 3 x 3 x 5/16	44W		1	5	8			
14			21A	4		L 3 x 3 x 5/16	44W		0	8	8			
15			PB	2	PL 11 12 x	0 5	44W		0	10	0			
16				1	1F 3/16				7	6	0			
17														
18		0019	C303		2	W 12 x 19	A572 GR50		6	7	8	42	8	
19												42	9	
20				MARK										
21		0019	D303X		1	W 24 x 55	A572 GR50		24	9	4	42	12	
22														
23				FOO1										
24			ACR/L	2		L 3 x 3 x 5/16	44W		1	5	8			
25			AD	1		L 4 x 3 x 3/8	44W		0	8	8			BENT
26			TOTAL			TOTAL								1 OF 2
01				AG	1	L 4 x 3 x 3/8	44W		0	8	8			BENT
02				PB	1	PL 10 4 x 0 5	44W		0	11	4			
03					1	1F 3/16			9	0	0			
04		0019	G303		1	W 12 x 19	A572 GR50		6	1	12	42	10	
05														
06														
07														
08														
09														
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22														
23														
24														
25														
26			TOTAL		31	TOTAL	145.					2 OF 2		FEB 20/85.

REV.			
1	DATE To APPR. FEB 22/85	BY JM	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR50 U/N
HOLES 15/16 ϕ U/N
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 FC	JAN 85	FR.	7 WORLD TRADE CENTER.	84-15	303
CHK'D. 28 WD	DATE JAN 85		DETAIL: 3RD FLOOR BEAMS.		