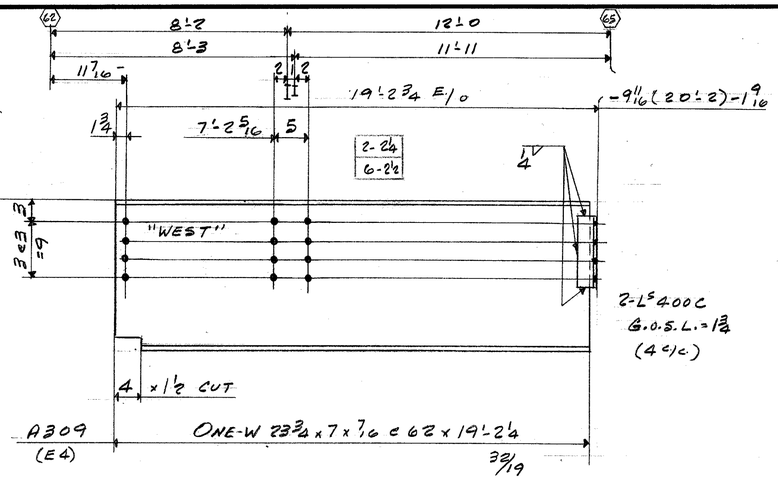
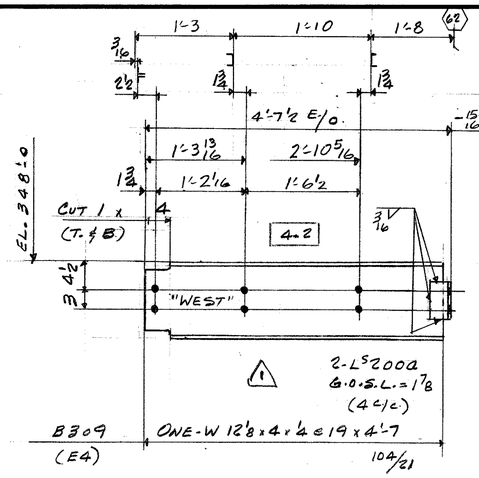
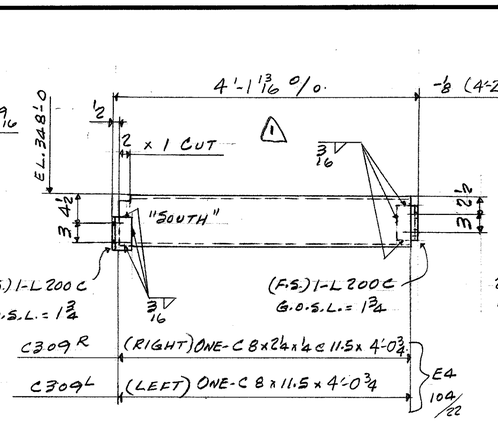
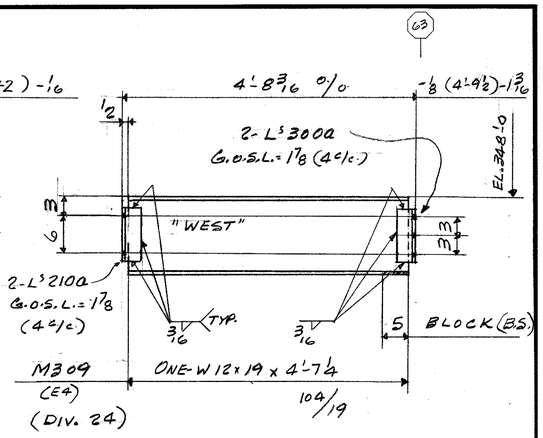
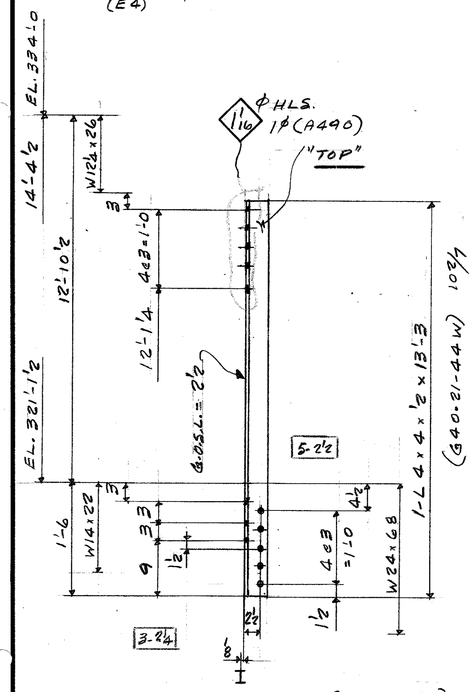
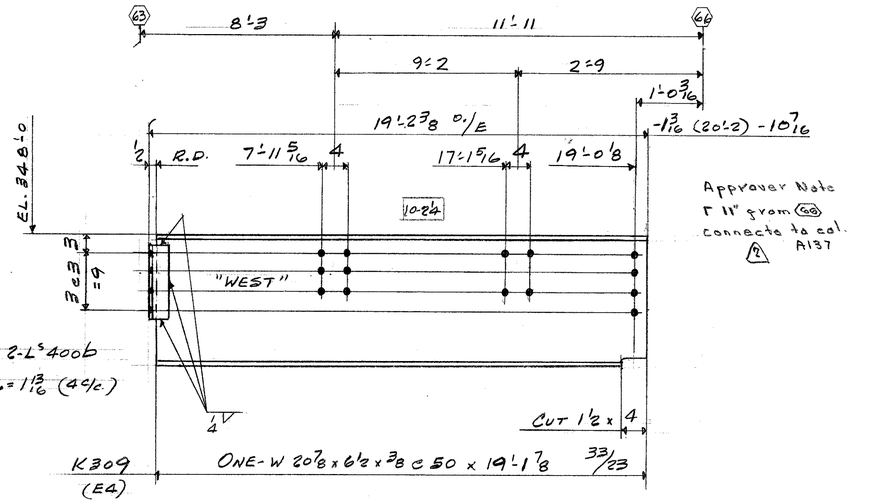




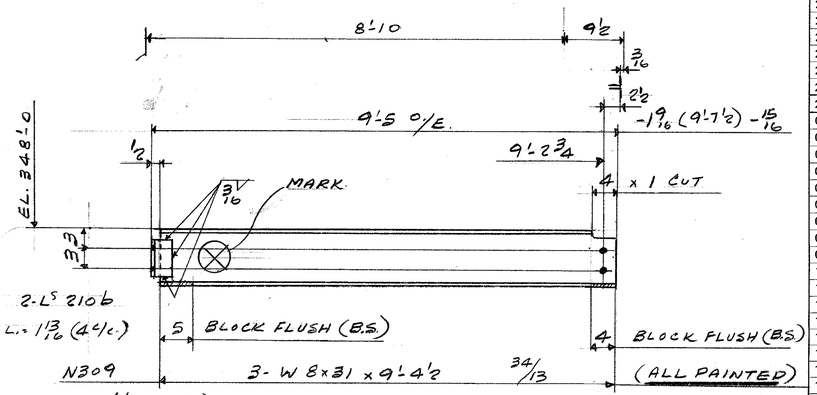


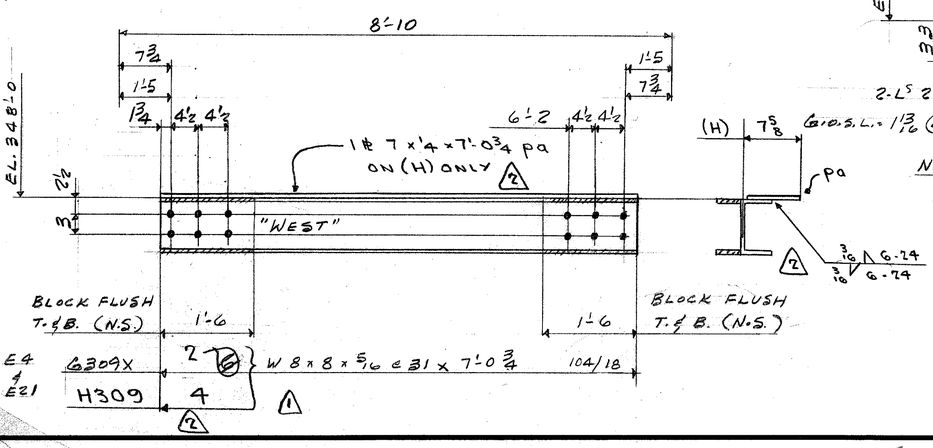






Approver Note
Γ 11" from (66)
connects to col.
A137
(2)





ONE HANGER - D309X^R (RIGHT)
ONE HANGER - D309X^L (LEFT)
} E2 & E3

FIELD BOLTS
4-⅞ ϕ A325 x 2
15 - } x 2¼
11 - } x 2½

DET. MAT'L: G40.21-44W
WELD: E70XX
NO PAINT U.N
REF. DIAGS. E2, E3.
E4 & E21

BILL OF MATERIAL

LINE	COST	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F.00.1													
02																		
03				400C	2	L	3	3	5	16	44W		0	1	8			
04																		
05					1	IF	1	4					2	9	0			
06																		
07		0.006	A309		1	W	24	62			A572GR50		19	2	4	32	19	
08					F.00.1													
09				200A	2	L	3	3	5	16	44W		0	5	8			
10					1	IF	3	16					1	9	0			
11		0.024	B309		1	W	12	19			A572GR50		4	7	0	104	21	
12																		
13					F.00.2													
14																		
15				200C	4	L	3	3	5	16	44W		0	5	8			
16																		
17					1	IF	3	16					3	6	0			
18																		
19																		
20		0.024	E309R		1	8	C	11.5			A572GR50		4	0	12	104	22	
21		0.024	C309L		1	8	C	11.5			A572GR50		4	0	12	104	22	
22																		
23																		
24																		
25																		
26		TOTAL				TOTAL												1 OF 3
01																		
02																		
03																		
04				MARK														
05		0.012	D309X^R		1	L	4	4	1	2	44W		13	3	0	102	7	
06		0.012	D309X^L		1	L	4	4	1	2	44W		13	3	0	102	7	
07																		
08																		
09				MARK														
10		0.008	G309X		2	W	8	31			A572GR50		7	0	12	104	18	
11		0.001	~~G309X~~ H309		4	L							7	0	12	104	17	
12																		
13																		
14																		
15																		
16																		
17					F.00.1													
18				400B	2	L	3	3	5	16	44W		0	1	8			
19																		
20					1	IF	1	4					2	9	0			
21																		
22		0.008	K309		1	W	21	50			A572GR50		19	1	14	33	23	
23																		
24																		
25																		
26		TOTAL				TOTAL												CONT'D ON LOOSE BILL → 2 OF 3

FEB 27/85
FEB 20/85

REV	DATE	BY	
1	FEB 19/85	JM	SPEC. A572GR50
2	FEB 27/85	JM	HOLES 15/16 ϕ
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28 WHO	DATE FEB/85	F.R.	DETAIL: HANGERS & BEAMS.	84-15	309

HART 1-K-0008