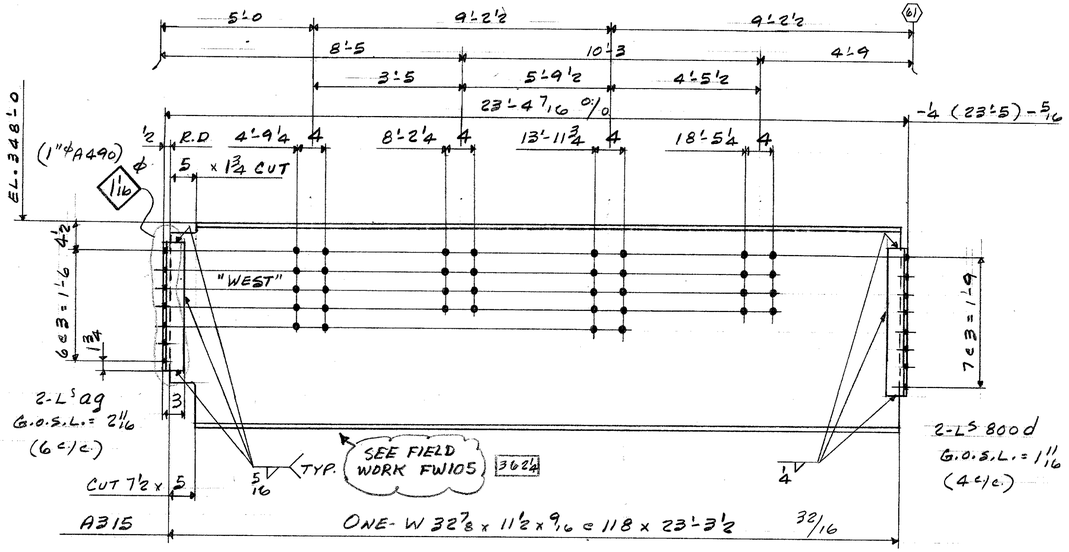
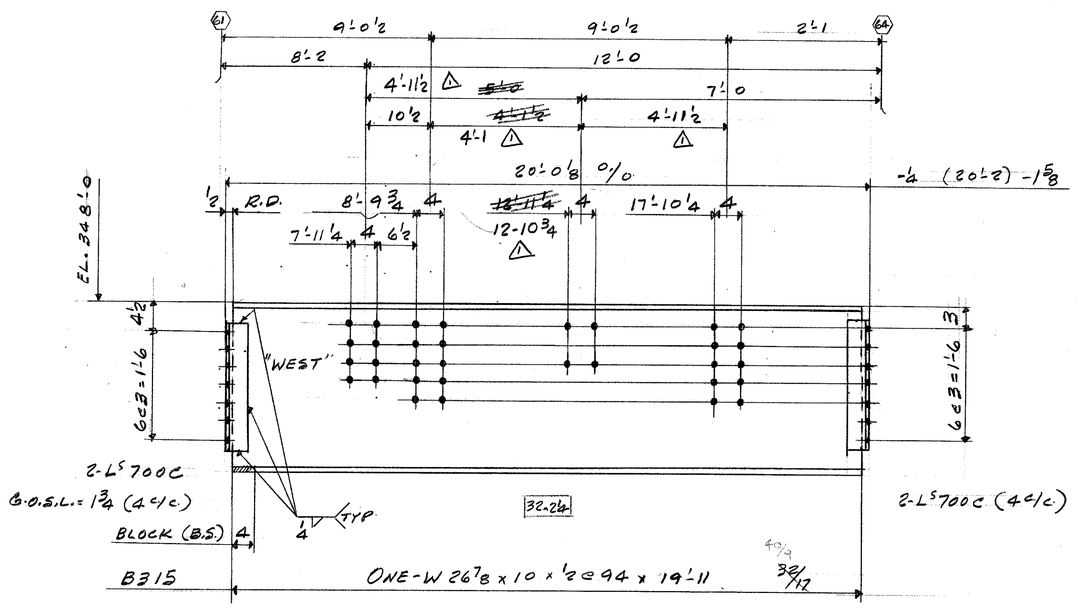
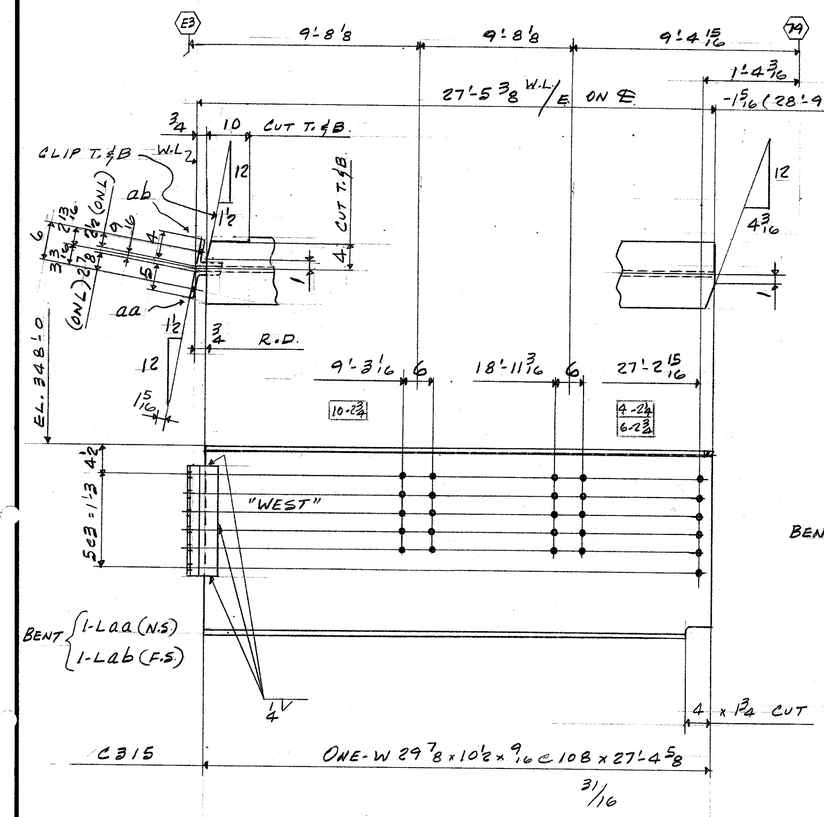
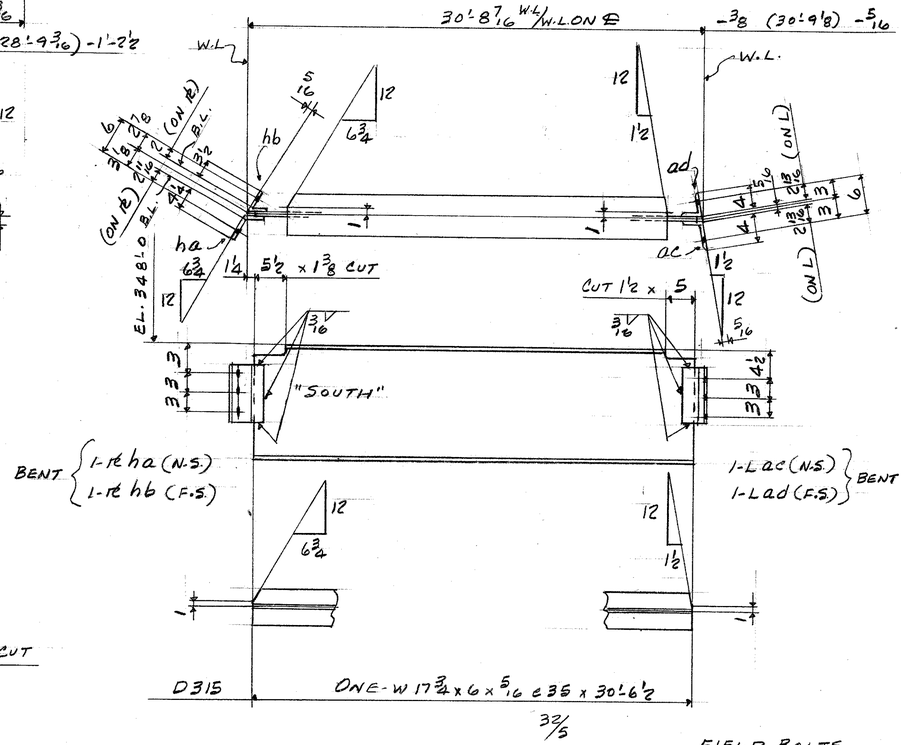








FIELD BOLTS

72 - ⅞ ϕ A325 x 2¼

16 - ⅞ ϕ A325 x 2¾

DET. MAT'L : G40.21-44W

WELD : E70XX

NO PAINT

REF. DIAG. E4

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F.001													
02				A4	2	L	5	3/8			44W		1	9	8			
03				B00D	2	L	3	5/16			44W		1	11	8			
04					1	I.F.	5/16						4	5	0			
05					1	I.F.	1/4						4	9	0			
06																		
07	0024	A315			1	W	33	118			A572GR50		23	3	8	32	16	
08																		
09					F.001													
10																		
11			7.00C		4	L	2	3 5/16			44W		1	8	8			
12																		
13					1	I.F.	1/4						8	6	0			
14																		
15	0.006	B315			1	W	27	94			A572GR50		19	11	~~2617~~ 40 9			
16																		
17					F.001													
18																		
19				AA	1	L	5	3 1/2	x 5	1/16	44W		1	5	8			BENT
20				AB	1	L	4	3 1/2	x 5	1/16	44W		1	5	8			BENT
21																		
22					1	I.F.	1/4						3	9	0			
23																		
24	0.042	C315			1	W	30	108			A572GR50		27	4	10	31	16	
25																		
26		TOTAL									TOTAL							1 OF 2
01					F.001													
02																		
03				AC	1	L	4	3 1/2	x 5	1/16	44W		8	8				BENT
04				AD	1	L	4	3 1/2	x 5	1/16	44W		8	8				BENT
05																		
06				HA	1	PI	8	8	x	0 6	44W		8	8				BENT
07				HB	1	PI	8	8	x	0 6	44W		8	8				BENT
08																		
09	0.042	D315			1	W	18	35			A572GR50		30	6	8	32	5	
10																		
11																		
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24																		
25																		
26		TOTAL			20						TOTAL		123					2 OF 2

Mar 28/85 R
MAR 1/85

REV.	DATE	BY
1	28-3-85	E.S.
2	DATE	BY
3	DATE	BY

SPEC: A572 GR 50 ϕ/N
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
J.S.	JAN/85	F.R.
CHK'D. 28 WAD	DATE FEB/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS

CONTRACT 84-15
DWG.No. 315

WHITE PRINT