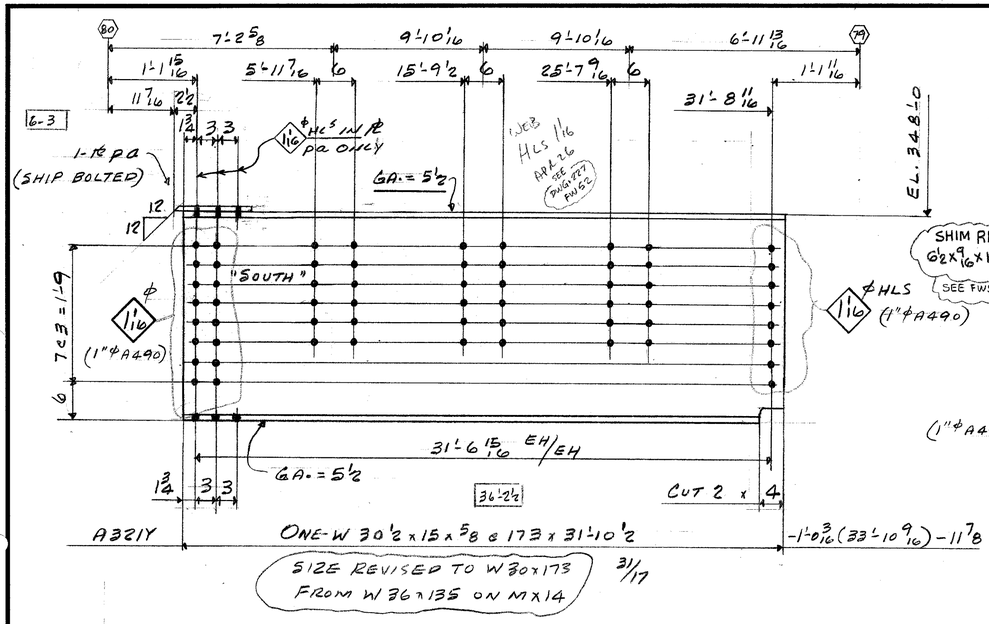
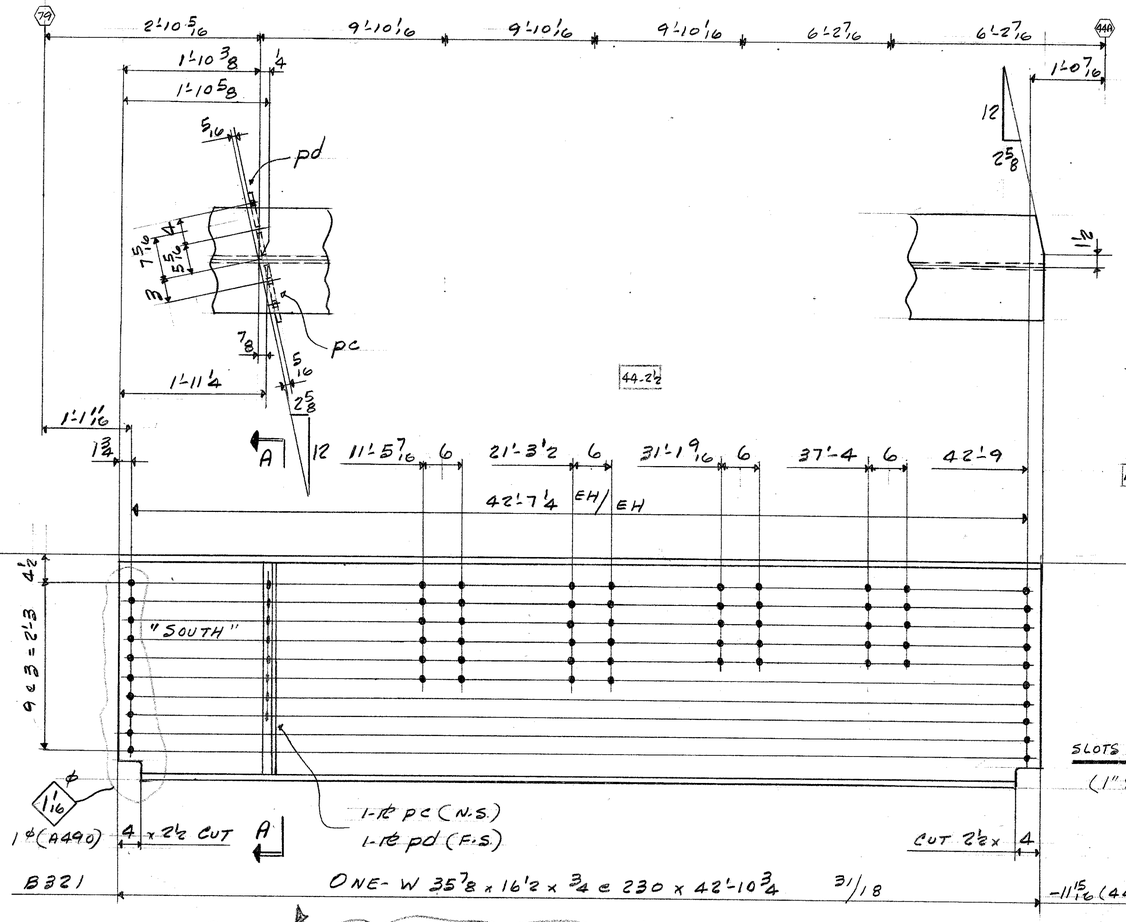




8-7/8 ℄ A325 x 2
6-7/8 ℄ A325 x 3

FIELD BOLTS
80.-7/8 ℄ A325 x 2 1/2
20-1 ℄ A325 x 2 1/2
16-1 ℄ A325 x 2 3/4
30.1 ℄ A325 WASH.

DET. MAT'L: G40.21-44W
WELD: E70XX (FW. NOTE-CSA)
NO PAINT
REF. DIAG. E4

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				PA	1	P1	8	0	x	0	8	44W		0	10	0			PREP. 1 END
03																			
04																			
05																			
06																			
07	0.042	A321Y			1	W	30x173					A572GR50		31	10	8	3	17	
08																			
09				F001															
10			PC		1	P1	8	0	x	0	8	44W		2	9	4			
11			PD		1	P1	10	0	x	0	8	44W		2	9	4			
12																			
13																			
14					1	IF	5/16								15	6	0		
15																			
16	1.042	B321			1	W	36x230					A572GR50		42	10	12	3	11	8
17																			
18				F001															
19			PA		1	P1						44W							
20																			
21																			
22																			
23																			
24	0.042	C321Y			1	W	30x99					A572GR50		15	10	0	32	6	
25																			
26			TOTAL				TOTAL										1 OF 2		
01				F001															
02			400c		4	L	3x3x5/16					44W		1	1	8			
03																			
04					1	IF	1/4								5	6	0		
05																			
06	00.29	D321			1	W	24x68					A572GR50		40	9	6	3	23	
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
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16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		18		TOTAL							152			2 OF 2		

FED 28/85.

REVISIONS	1 DATE APR 25/85 BY JEB	SPEC. A572 GR50	FRANKEL STEEL LIMITED		
	2 DATE BY	HOLES 15/16 ℄ U.N.	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2		
	3 DATE BY	FINISH			
MADE 27 JS	DATE JAN/85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 321
CHK'D 28 WAD	DATE FEB/85		DETAIL: BEAMS 4TH. FLOOR		

WHITE PRINT