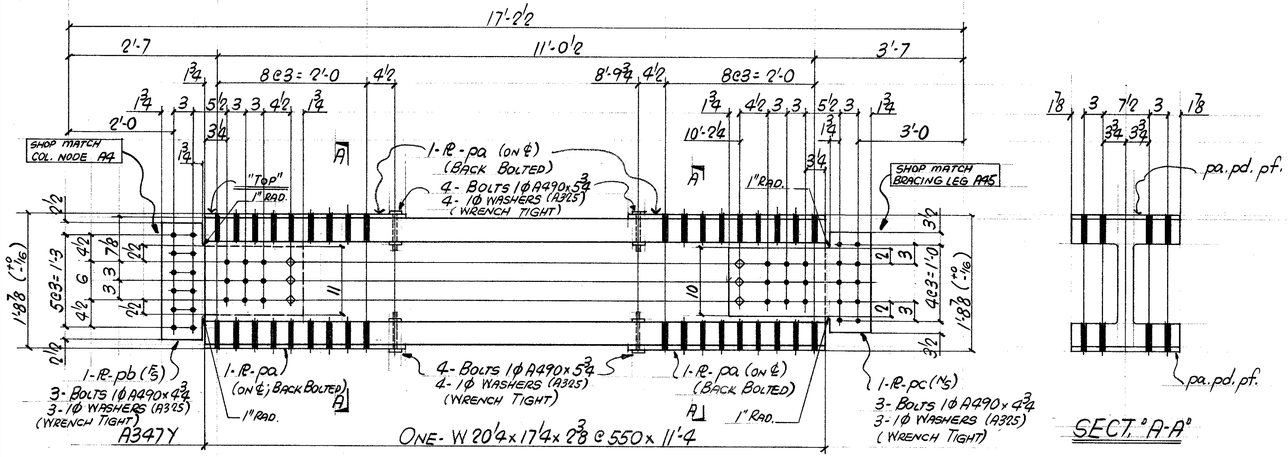
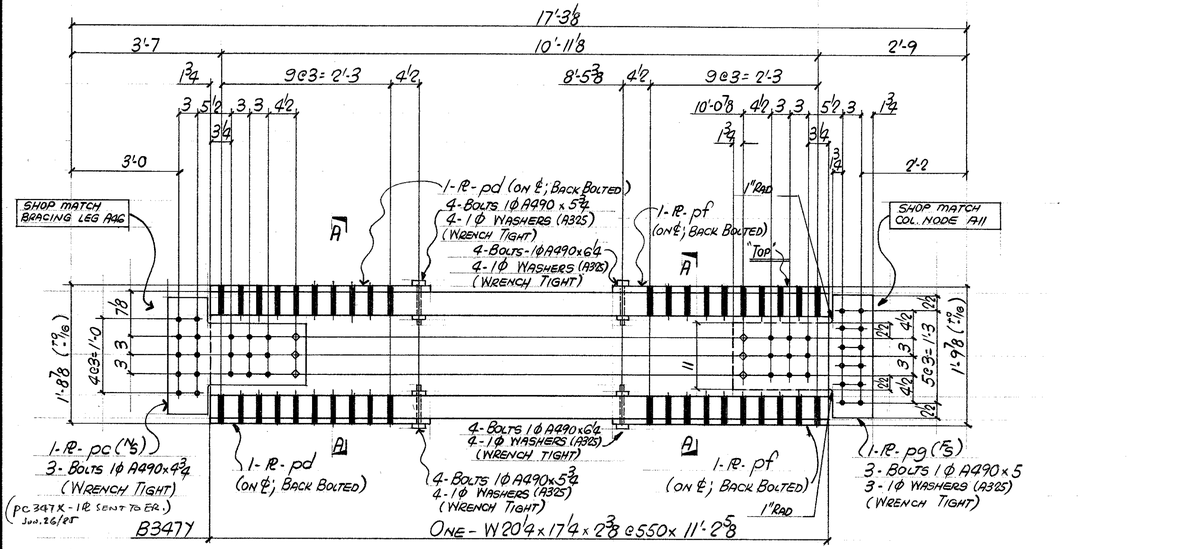
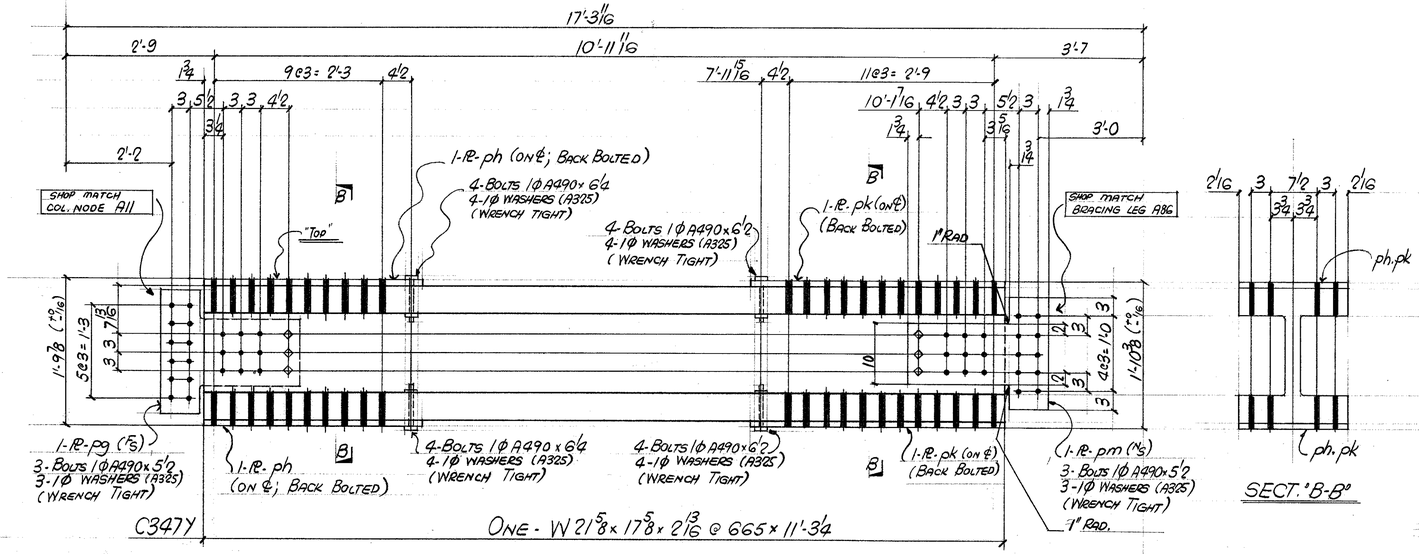






E70 SERIES ELECTRODES
REF. DIAG E120. 980. 992

BILL OF MATERIAL

LINE	COORD	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1															
02				PA	4	PI	17	4	x	0	5	44W		2	8	0			
03				PB	1	PI	20	0	x	0	12	↓		1	10	8			
04				PC	1	PI	19	0	x	0	12	↓		1	10	8			
05																			
06					16	HT	BOLT 1 x 5¾					490							
07					6	HT	BOLT 1 x 4¾					490							
08					22	HT	WASH 1					325							
09																			
10																			
11		00??	A347Y		1		W14 x 550					A36		11	4	0	69	5	
12																			
13																			
14				FOO1															
15				PC	1	PI	19	0	x	0	12	44W		1	10	8			
16				PD	2	PI	17	4	x	0	5	44W		2	11	0			
17				PE	2	PI	17	4	x	0	13	↓		2	11	0			
18				PG	1	PI	20	0	x	1	0	↓		1	10	8			
19																			
20					8	HT	BOLT 1 x 6¼					490							
21					8	HT	BOLT 1 x 5¾					490							
22					3	HT	BOLT 1 x 5					490							
23					3	HT	BOLT 1 x 4¾					490							
24					22	HT	WASH 1					325							
25		0020	B347Y		1		W14 x 550					A36		11	2	10	69	21	
26			TOTAL				TOTAL										1 OF 2		
01																			
02				FOO1															
03				PG	1	PI	20	0	x	1	0	44W		1	10	8			
04				PH	2	PI	17	0	x	0	2	44W		2	11	0			
05				PK	2	PI	17	0	x	0	6	↓		3	5	0			
06				PM	1	PI	18	0	x	1	0	↓		1	10	8			
07																			
08					8	HT	BOLT 1 x 6½					490							
09					8	HT	BOLT 1 x 6¼					490							
10					6	HT	BOLT 1 x 5½					490							
11					22	HT	WASH 1					325							
12																			
13		0020	C347Y		1		W14 x 665					A36		11	3	4	69	23	
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL	156			TOTAL							50			2 OF 2		

Mar 25/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A36 4/N
HOLES 1/16¢
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 ELNEBRIJA	JAN 30 '85	F.R.
CHK'D. 28 D.I.	DATE MARCH 85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: DIAGONALS - WEST ELEVATION
CONTRACT 84-15
DWG.No. 347