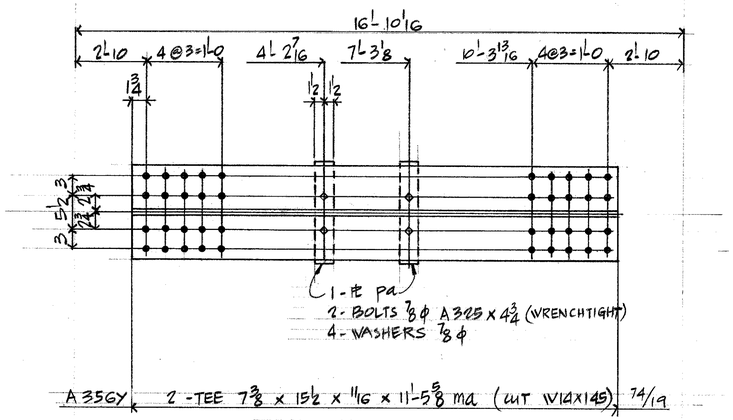
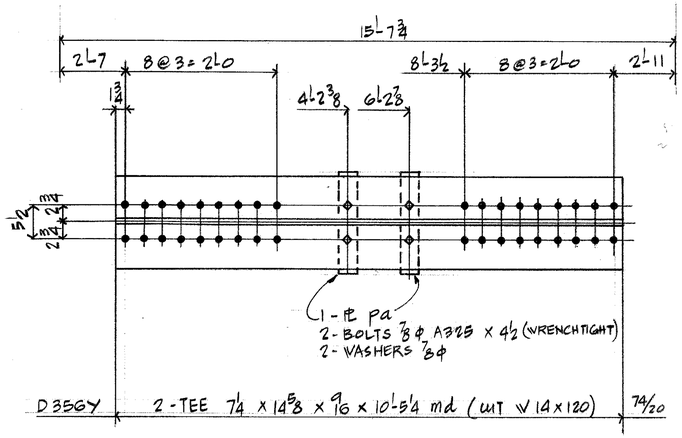
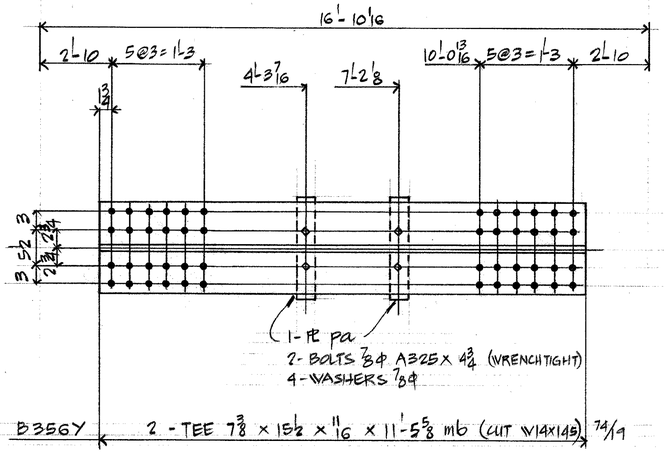


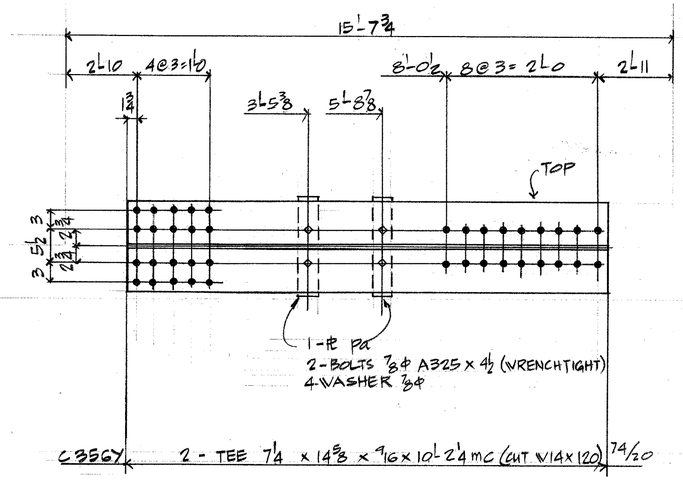
ONE - PIECE - A35GY



ONE - PIECE D35GY



ONE - PIECE - B35GY



ONE - PIECE - C35GY

SHOP NOTES
WELD E70 XX
NO PAINT
DETAIL MAT'L : G40-21-44W
REF DIAG: E120

BILL OF MATERIAL

LINE	COST	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				PA	2	P1	3	0	X	1	0	44W		1	4	0			
03																			
04					4	HT BOLT 7/8 x 4 3/4						325							
05					4	HT WASHER 7/8						325							
06				MA	1	W 14 x 145						A36		11	5	10	74	19	CUT 2 TEES
07		0707	A35GY		1	PIECE - BRACE								11	5	10			x 15 3/4
08																			
09					F001														
10				PA	2	P1	3	0	X	1	0	44W		1	4	0			
11																			
12					4	HT BOLT 7/8 x 4 3/4						325							
13					4	HT WASHER 7/8						325							
14				MB	1	W 14 x 145						A36		11	5	10	74	19	CUT 2 TEES
15		0707	B35GY		1	PIECE - BRACE								11	5	10			x 15 3/4
16																			
17					F001														
18				PA	2	P1	3	0	X	1	0	44W		1	4	0			
19																			
20					4	HT BOLT 7/8 x 4 1/2						325							
21					4	HT WASHER 7/8						325							
22				MC	1	W 14 x 120						A36		10	2	4	74	20	CUT 2 TEES
23		0707	C35GY		1	PIECE - BRACE								10	2	4			x 15 1/2
24																			
25																			
26				TOTAL															1 OF 2

LINE	COST	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				PA	2	P1	3	0	X	1	0	44W		1	4	0			
03																			
04					4	HT BOLT 7/8 x 4 1/2						325							
05					4	HT WASHER 7/8						325							
06				MD	1	W 14 x 120						A36		10	5	4	74	20	CUT 2 TEES
07		0707	D35GY		1	PIECE - BRACE								10	5	4			x 15 1/2
08																			
09																			
10																			
11																			
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20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	52									TOTAL		88			2 OF 2

Apr 4/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A36
HOLES 1 1/16" φ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
I.J	JAN '85	F.R.	DETAIL: VERTICAL BRACING (EAST ELEV.)	84-15	356
CHK'D. 28 JDP	DATE APRIL 85				

IMPERIAL