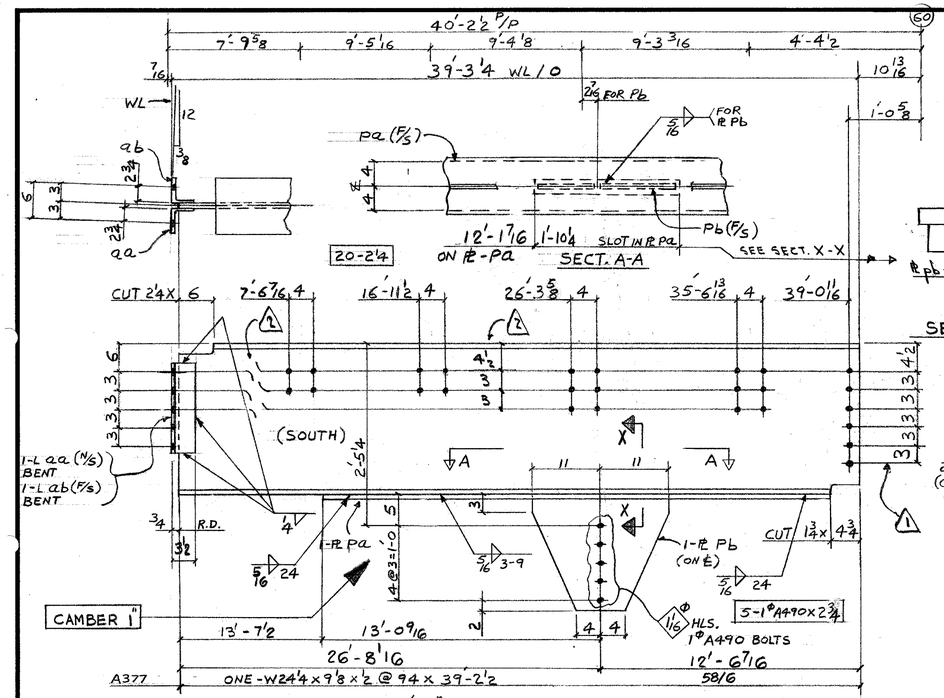


FIELD BOLTS
58 - 7/8ϕ A325 x 2'4
5 - 1ϕ A490 x 2'2
5 - 1ϕ A325 FLAT WASH

BILL OF MATERIAL

LINE	COOSDOR	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOSDOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					Fool													
02				AA	1	L4x3 1/2x 5/16					44W		1	2	8			BENT
03				AB	1	L4x3 1/2x 5/16					44W		1	2	8			BENT
04				Pa	1	PL	8	0		2	0	A572 GR50	25	7	0			STOCK
05				Pb	1	PL	19	0		0	6	44W	1	10	0			
06					1	I.F.	1/4						3	4	0			
07					1	I.F.	5/16						32	9	0			
08																		
09	07/6	A377			1	W	24 x 94				A572 GR50		39	2	8	58	6	
10																		
11					Fool													
12				400B	2	L3x3x5/16					44W		0	11	8			
13				AC	1	L5x3 1/2x 5/16					44W		0	11	8			BENT
14				AD	1	L5x3 1/2x 5/16					44W		0	11	8			BENT
15					1	I.F.	1/4						5	6	0			
16																		
17	07/6	B377			1	W	24 x 55				A572 GR50		38	9	10	58	7	
18																		
19					Fool													
20				400B	2	L3x3x5/16					44W		0	11	8			
21				AC	1	L5x3 1/2x 5/16					44W		0	11	8			BENT
22				AH	1	L8x4 x 1/2					44W		0	11	8			BENT
23					1	I.F.	1/4						5	6	0			
24																		
25	07/6	C377			1	W	24 x 55				A572 GR50		37	9	2	58	8	
26			TOTAL								TOTAL							1 OF 2
01					Fool													
02				300C	4	L3x3x5/16					44W		0	8	8			
03					1	I.F.	1/4						4	6	0			
04																		
05	07/5	D377			1	W	18 x 71				A572 GR50		36	6	4	58	10	
06																		
07					MARK													
08	07/5	G377X			1	W	24 x 55				A572 GR50		34	11	6	58	9	
09																		
10																		
11					Fool													
12				300C	12	L3x3x5/16					44W		0	8	8			
13					1	I.F.	1/4						13	6	0			
14	07/2	H377			1	W	18 x 71				A572 GR50		36	6	2	58	10	
15	07/3	H377			2	W	18 x 71				A572 GR50		36	6	2	58	10	
16																		
17					Fool													
18				300C	4	L3x3x5/16					44W		0	8	8			
19					1	I.F.	1/4						4	6	0			
20	07/3	K377			1	W	18 x 71				A572 GR50		36	6	2	58	10	
21																		
22					Fool													
23				300C	2	L3x3x5/16					44W		0	8	8			May 9/85 R
24					1	I.F.	1/4						2	3	0			May 3/85 R
25	07/5	M377			1	W	18 x 71				A572 GR50		35	9	2	58	11	April 3/85
26			TOTAL		61						TOTAL		423					2 OF 2

DET. MAT. G40.21 44W
WELD: E70XX
PAINT: NONE
REF. DIAG. E7

REV.	DATE	BY
1	May 7/85	JM
2	May 9/85	JM
3	DATE	BY

SPEC. A572 GR.50 U/N
HOLES 18ϕ
FINISH

MADE 27 BK — DATE FEB. 85 — SQUAD FR
CHK'D. 28 WAD — DATE APR/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER — CONTRACT 84-15
DETAIL: 7TH FLOOR BEAMS — DWG.No. 377