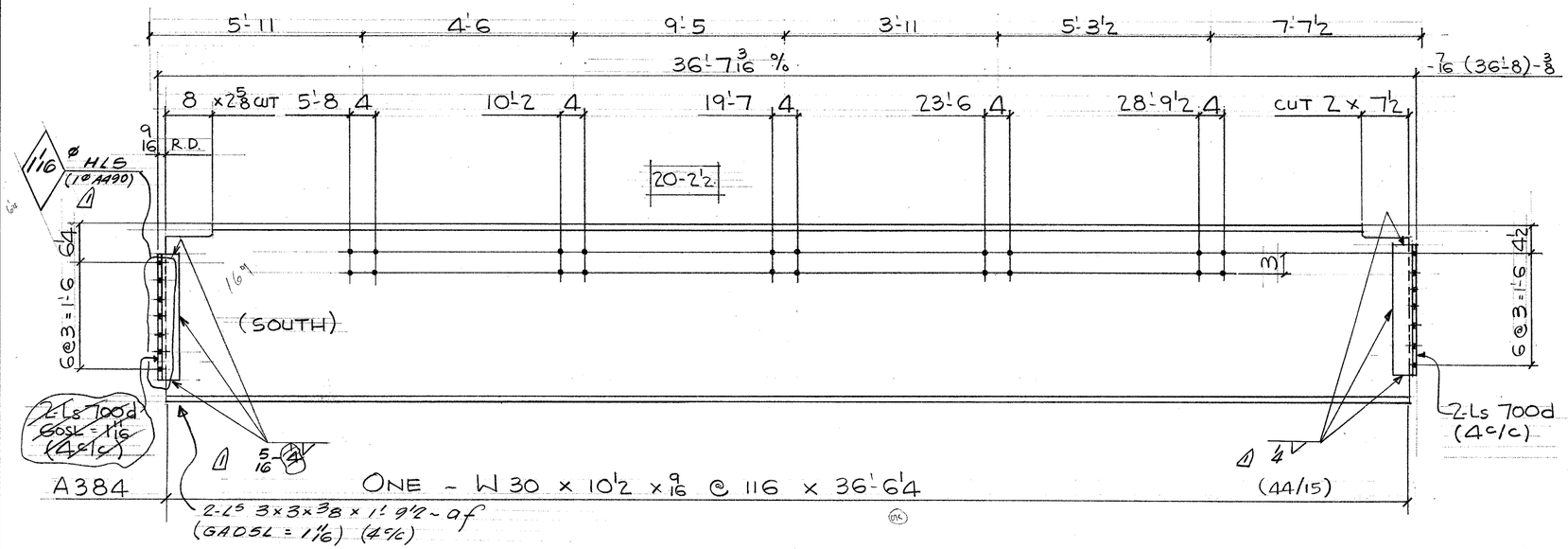
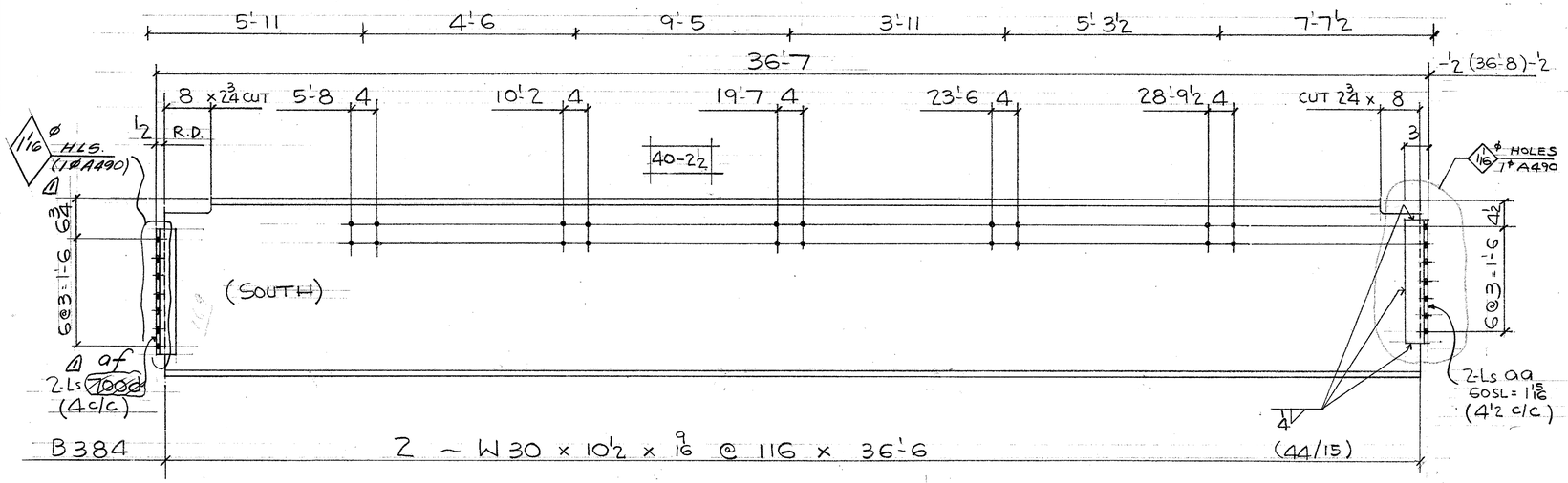
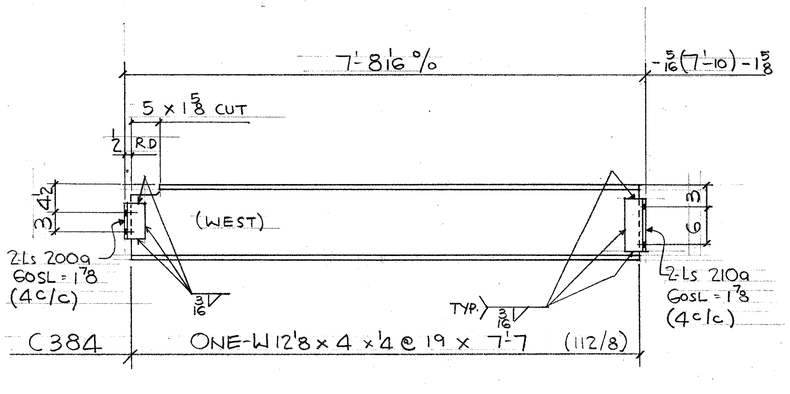
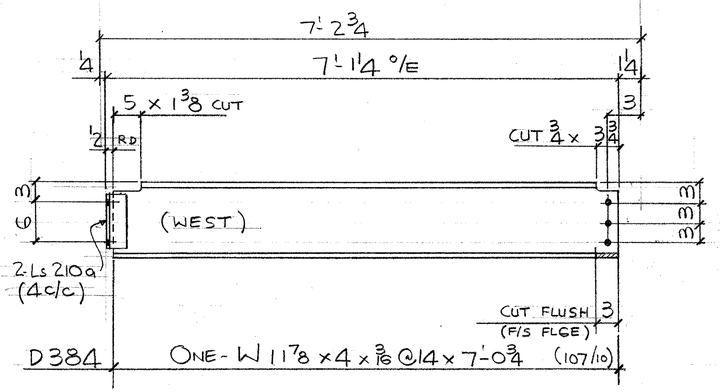








SOUTH END: A & B

FIELD BOLTS
60 - 7/8ø A325 x 2½

NO PAINT
WELD E70XX
DET. MAT'L. 640 21-44W
REF. DIAG. E5

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				700D	4		L 3 x 3 x 5/16					44W		1	8	8			
04																			
05					1		IF	4						8	6	0			
06																			
07	0026	A384			1		W 30 x 116					A572-GR50		36	6	4	44	15	
08																			
09																			
10				F002															
11																			
12				700D	4		L 3 x 3 x 5/16					44W		1	8	8			
13				AA	4		L 3½ x 3 x 5/16					L		1	8	8			
14																			
15					1		IF	4						1	7	0	0		
16																			
17	0025	B384			2		W 30 x 116					A572-GR50		36	6	0	44	15	
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26		TOTAL				TOTAL													1 OF 2
01				F001															
02																			
03				200A	2		L 3 x 3 x 5/16					44W		0	5	8			
04				210A	2		L 3 x 3 x 5/16					L		0	8	8			
05																			
06					1		IF	5/16						4	0	0			
07																			
08	0026	C384			1		W 12 x 19					A572-GR50		7	7	0	11	28	
09																			
10																			
11				F001															
12																			
13				210A	2		L 3 x 3 x 5/16					44W		0	8	8			
14																			
15					1		IF	3/16						2	3	0			
16																			
17	0025	D384			1		W 12 x 14					A572-GR50		7	0	12	10	710	
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26		TOTAL			32	TOTAL								120					2 OF 2

Mar 13/85 R Mar 1/85

REV			
1	DATE MAR 13/85	BY GM	SPEC. A572 - GR50 U/N
2	DATE	BY	HOLES 15/16ø U/N
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 A.T.B.	JAN. 85	FR.	7 WORLD TRADE CENTER	84-15	384
CHK'D. 28 WD	DATE FEB-85		DETAIL: BEAMS @ 5TH FLOOR		