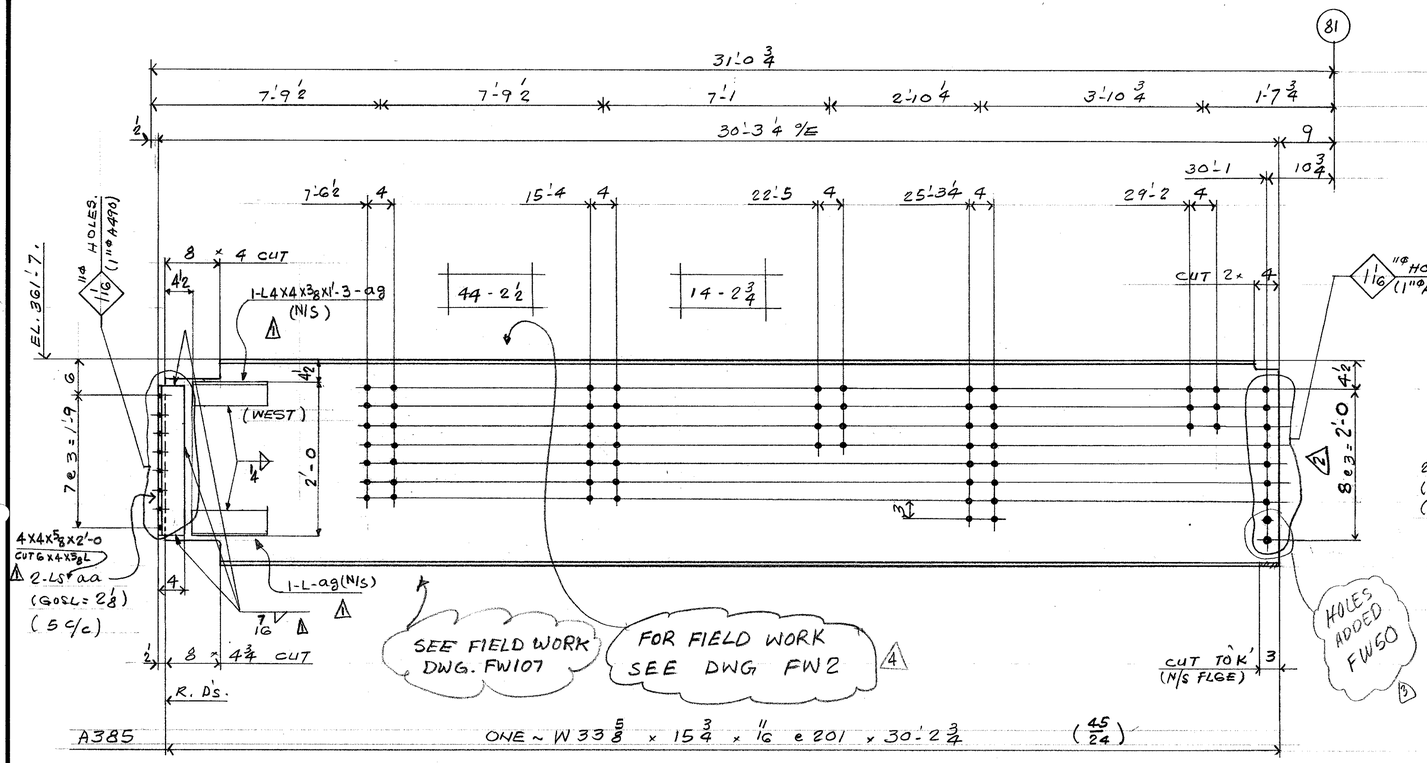
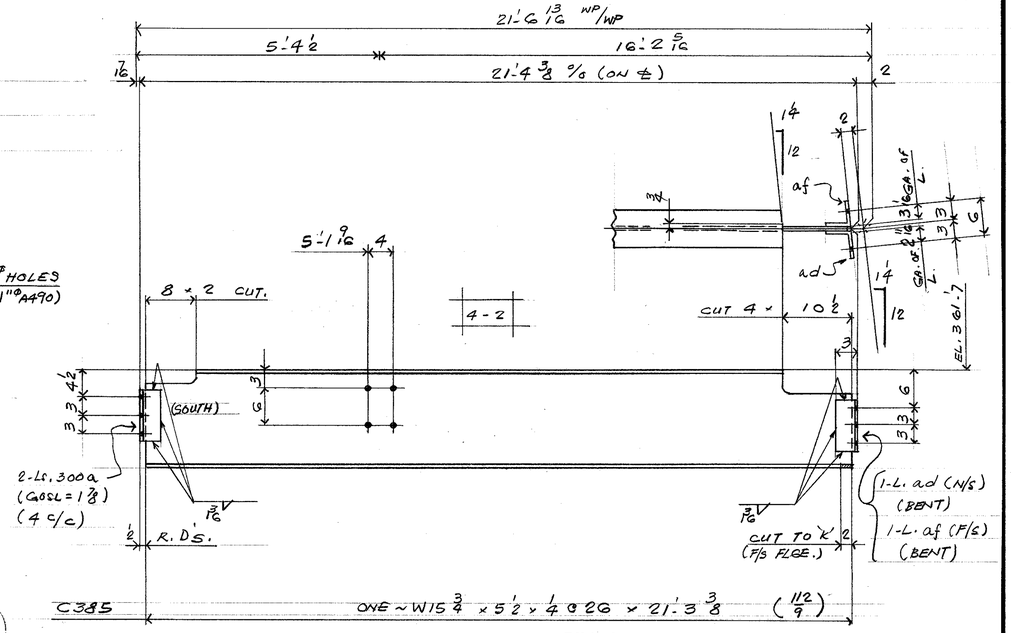
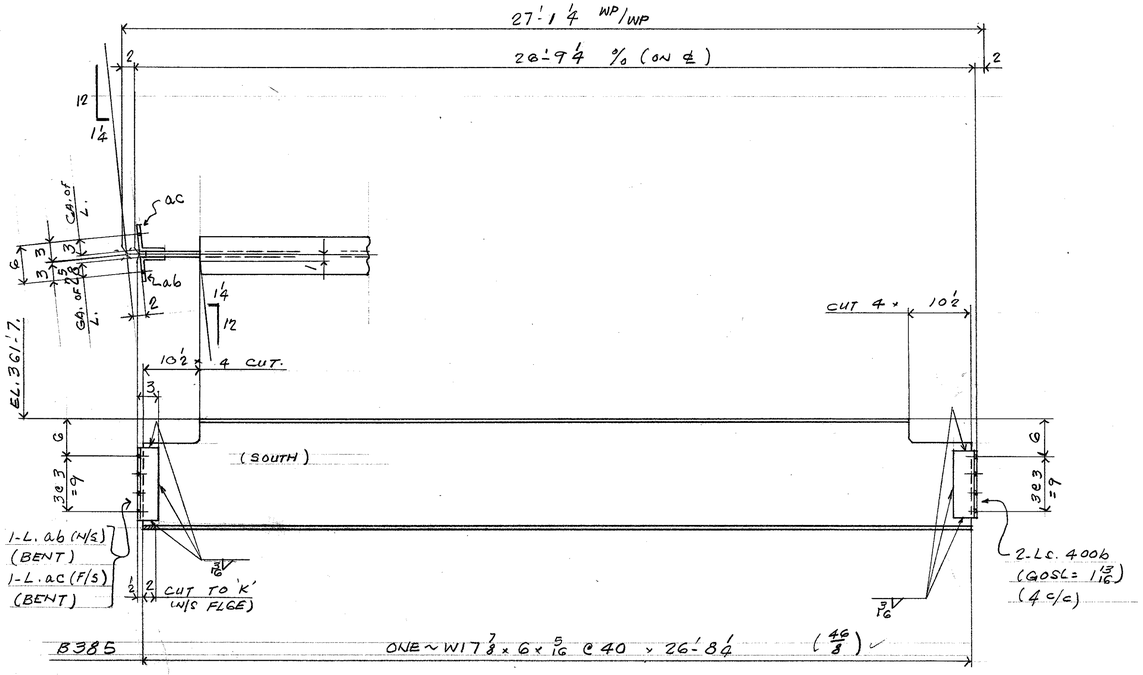






FIELD BOLTS

4 - 7/8" ø (A325) x 2

44 - 7/8" ø (A325) x 2 1/4

14 - 7/8" ø (A325) x 2 3/4

WELD: 670 XX

PAINT: NONE

REF. DIAG. E5

DETAIL MAT'L.: G40.21 44W

F.W NOTE

4 APR 27/87 (F.W NOTE) JHART

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001													
02				AA	2	~~L4 x 3 x 5/16~~				44W		1	9	0			
03					1	IF PL		1/8				4	4	0			
04		0026	A385		1	W33 x 201				A572 GR.50		30	2	12	4	584	
05																	
06				F001													
07				400B	2	L3 x 3 x 5/16				44W		0	11	8			
08				AB	1	L4 x 3 x 5/16				44W		0	11	8			BENT
09				AC	1	L5 x 3 x 5/16				44W		0	11	8			BENT
10					1	IF PL						5	6	0			
11		0029	B385		1	W18 x 40				A572 GR50		26	8	4	46	8	
12																	
13				F001													
14				300A	2	L3 x 3 x 5/16				44W		0	11	8			
15				AD	1	L4 x 3 x 5/16				44W		0	11	8			BENT
16				AF	1	L5 x 3 x 5/16				44W		0	11	8			BENT
17					1	IF PL						4	6	0			
18		0026	C385		1	W16 x 26				A572 GR50		21	3	6	112	9	
19																	
20																	
21																	
22																	
23																	
24																	
25																	
26			TOTAL		19					TOTAL		91					1 OF 1
01																	
02																	
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22																	
23																	
24																	MARCH 2/85 R FEB 20/85
25																	
26			TOTAL							TOTAL							

PRINT

REV.	DATE	BY	
1	MAR 1 85	JM	SPEC: A572 GR. 50 U/N
2	26 MAR 85	ES	HOLES: 15/16" ø
3	APR 24 85	JEB	FINISH

MADE 27 EIF — DATE Feb. 1985 — SQUAD FR

CHK'D. 28 JDP — DATE FEB. 85

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER

DETAIL: 5TH FLOOR BEAMS

CONTRACT 84-15

DWG.No. 385