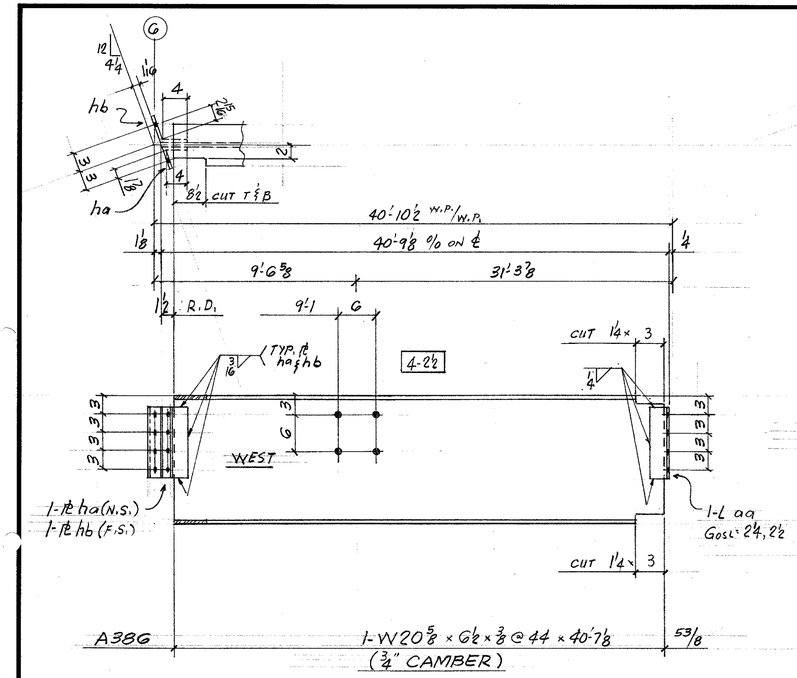
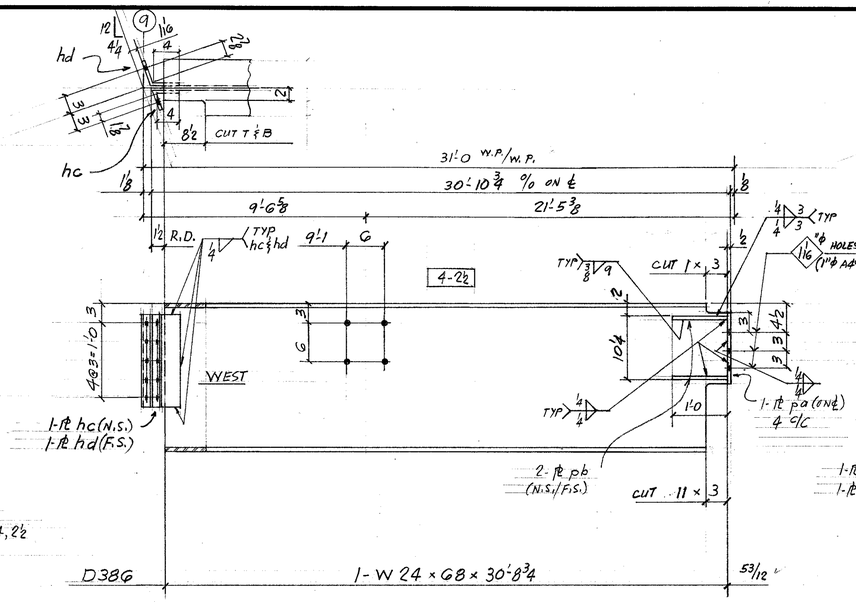
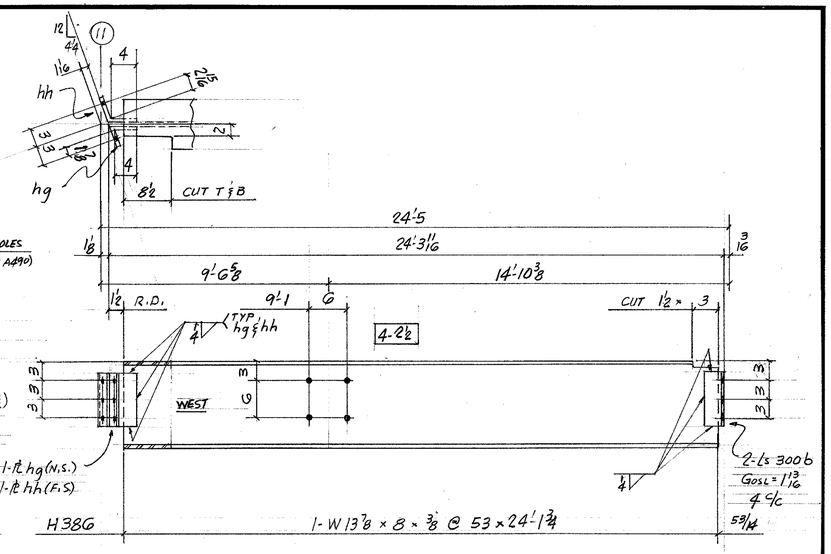
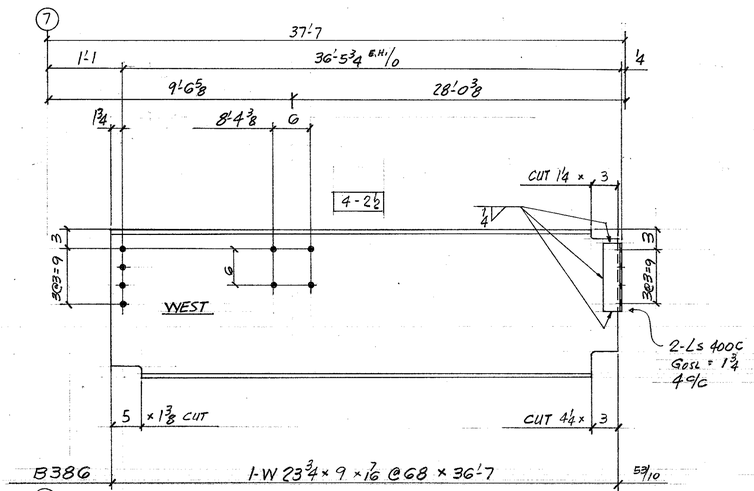
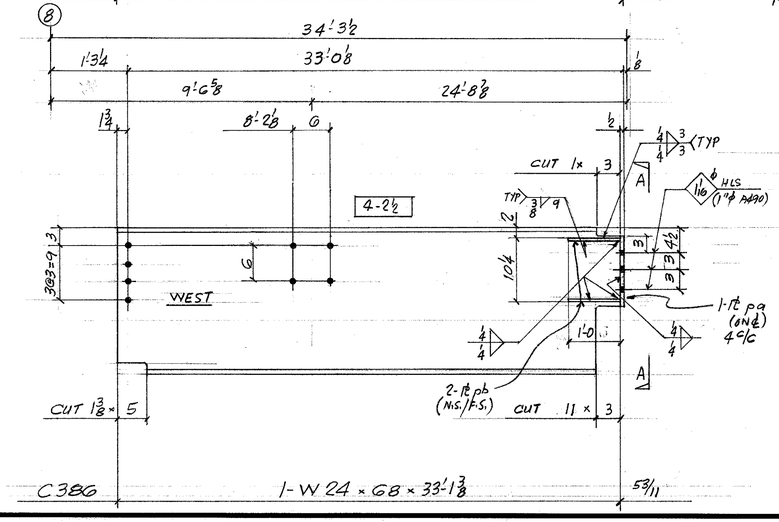
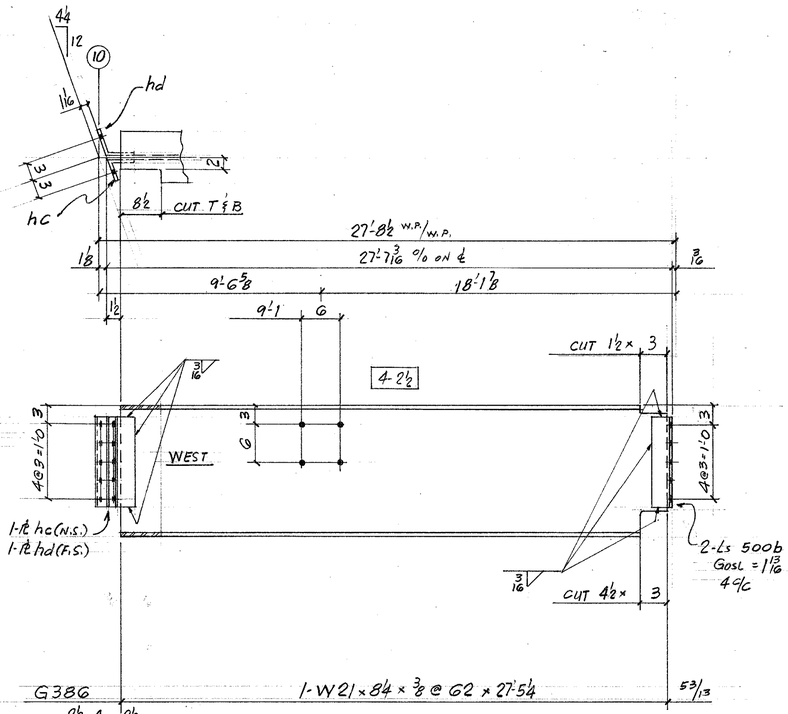












SHOP NOTES:
WELD - E70XX
PAINT - NONE
DET. MAT'L - G40.21 44W

FIELD BOLTS:
24 - ⅞ ϕ × 2½ (A325)

REF.-DIAG. EG

BILL OF MATERIAL

LINE	COST	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				HA	1	PL	7	8	×	0	6	44W		2	11	8			
04				HB	1	PL	8	8	×	0	6	〃		2	11	8			
05				AA	1		6	6	× 4 × ⅜			〃		2	11	8			
06					1		IF	3/16						2	9	0			
07					1		IF	1/4						1	4	8			
08		0717	A38G		1		W	21	× 44			A572 GR50		40	7	2	53	8	
09																			
10																			
11					F001														
12																			
13				400C	2		L	3	× 3 × 5/16			44W		2	11	8			
14					1		IF	3/16						2	9	0			
15		0717	B38G		1		W	24	× 68			A572 GR50		36	7	0	53	10	
16																			
17																			
18					F001														
19				PA	1	PL	9	0	×	0	8	44W		2	11	4			
20				PB	4	PL	4	4	×	0	8	44W		1	0	0			
21					1		IF	4						7	0	0			
22					1		IF	3/8						1	6	0			
23		0717	C38G		1		W	24	× 68			A572 GR50		31	1	6	53	11	
24																			
25																			
26			TOTAL						TOTAL										1 OF 2
01					F001														
02				PA	1	PL	9	0	×	0	8	44W		2	11	4			
03				PB	4	PL	4	4	×	0	8	44W		1	0	0			
04				HC	1	PL	7	8	×	0	6	44W		1	2	8			
05				HD	1	PL	8	8	×	0	6	44W		1	2	8			
06					1		IF	4						7	0	0			
07					1		IF	3/8						1	6	0			
08		0717	D38G		1		W	24	× 68			A572 GR50		30	8	12	53	12	
09																			
10					F001														
11																			
12				HC	1	PL	7	8	×	0	6	44W		1	2	8			
13				HD	1	PL	8	8	×	0	6	〃		1	2	8			
14				500B	2		L	3	× 3 × 5/16			〃		1	2	8			
15					1		IF	3/16						6	6	0			
16		0717	G38G		1		W	21	× 62			A572 GR50		27	5	4	53	13	
17																			
18					F001														
19																			
20				HG	1	PL	7	8		0	6	44W		0	8	8			
21				HH	1	PL	8	8		0	6	〃		0	8	8			
22				300B	2		L	3	× 3 × 5/16			〃		0	8	8			
23					1		IF	1/4						4	6	0			
24		0717	H38G		1		W	14	× 53			A572 GR50		24	1	12	53	14	
25																			
26			TOTAL		46				TOTAL					226					2 OF 2

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC: A572 GR50
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	ETP	DATE FEB 85	SQUAD F.R.
CHK'D. 28	JDP	DATE MARCH 85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS @ 6TH FLR

CONTRACT 84-15
DWG.No. 386