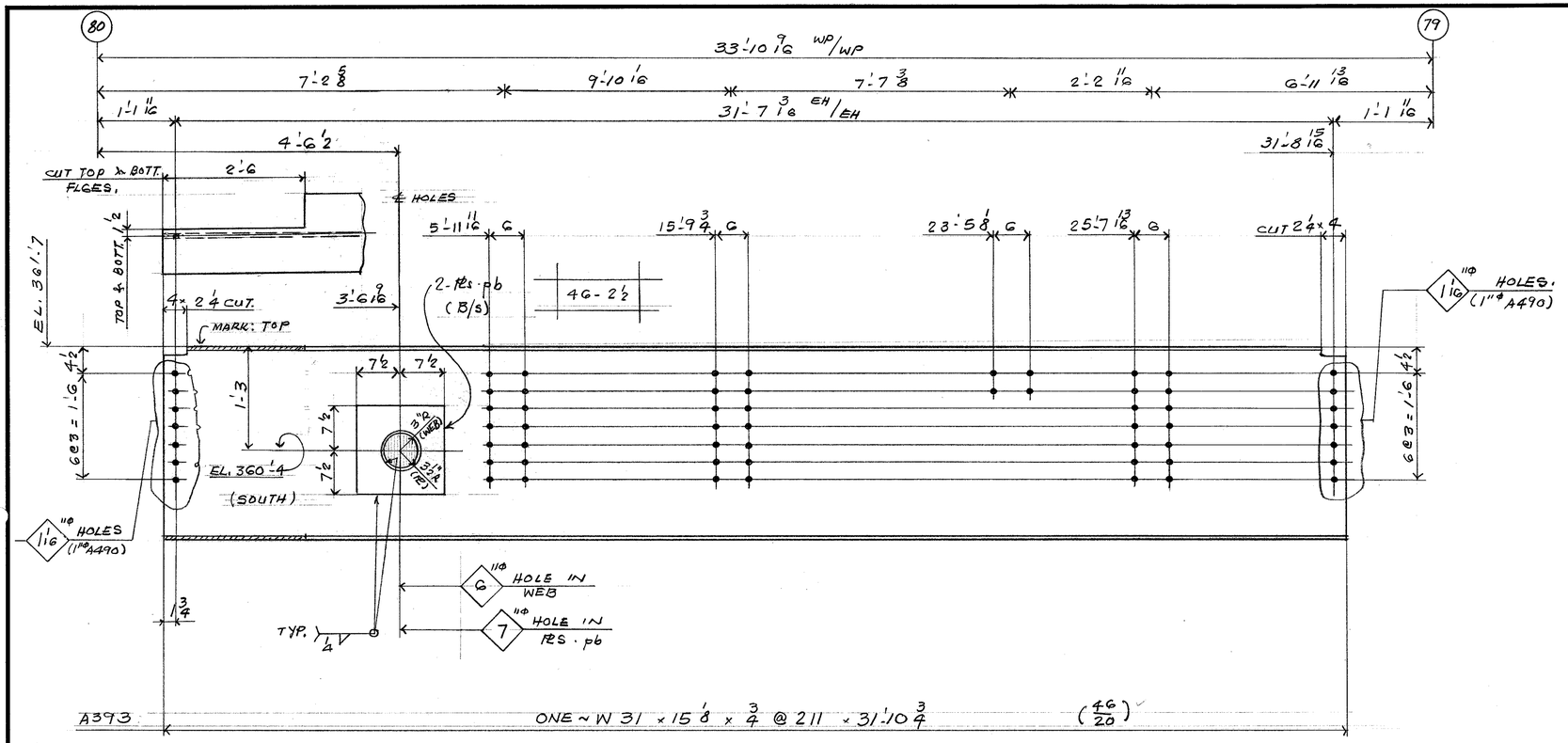
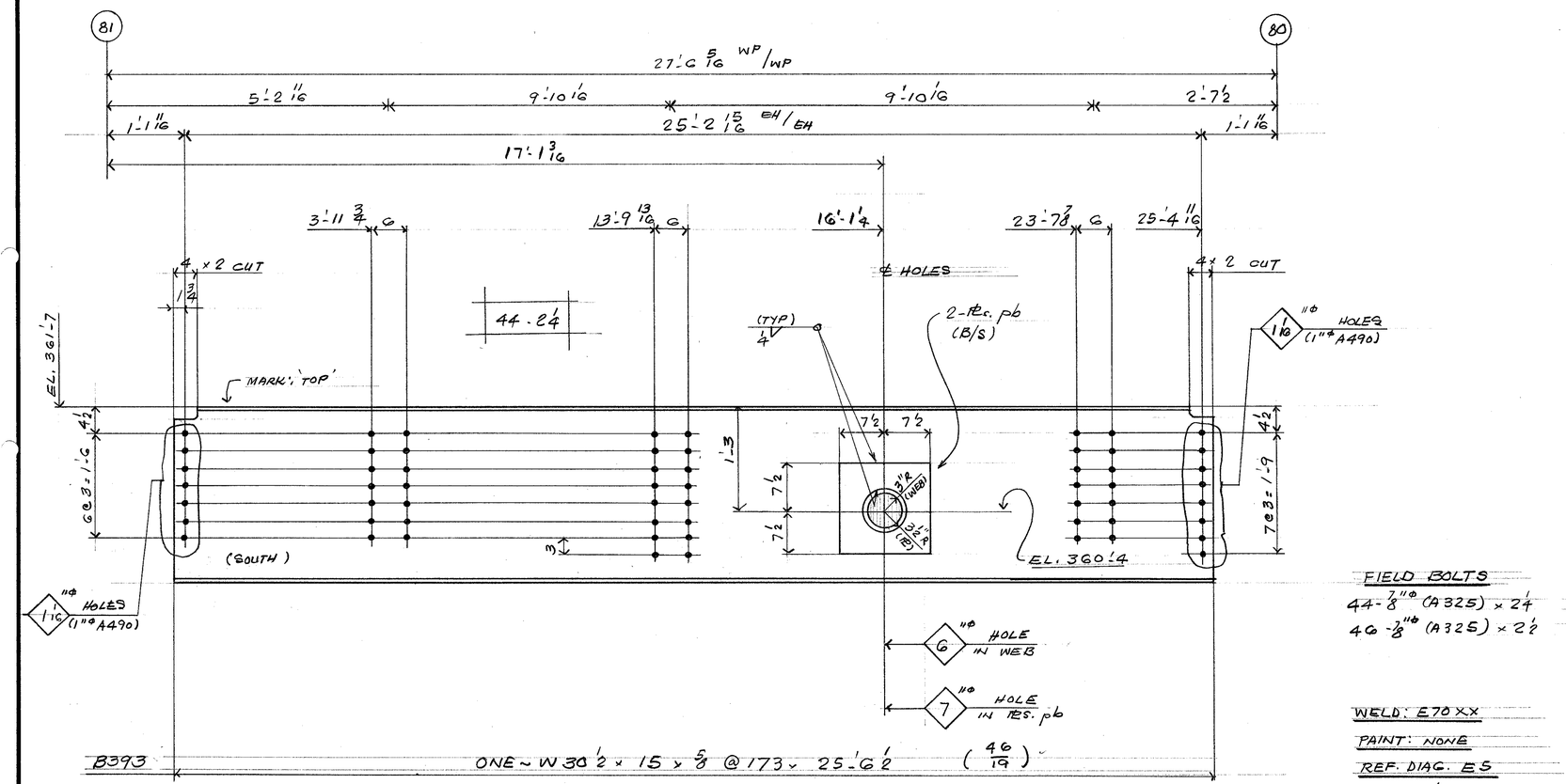




FIELD BOLTS
44 - 7/8" Ø (A325) x 2'
46 - 7/8" Ø (A325) x 2 1/2

WELD: E70XX
PAINT: NONE
REF. DIAG. E5
DET. MAT'L: G40.21 44W

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PB	2	PI	15	0	X	0	8	A572GR50		1	3	0			
04																			
05					1		IF	4						1	3	8	0		
06		0042	A393		1		W30	x 211				A572GR.50		31	10	12	4620		
07																			
08																			
09					F001														
10				PB	2	PI	15	0	X	0	8	A572GR50		1	3	0			
11																			
12					1		IF	4						1	3	9	0		
13		0026	B393		1		W30	x 173				A572GR50		25	8	8	4619		
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		10				TOTAL					84			1 OF 1		
01																			
02																			
03																			
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22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										

MARCH 2/85

REV.	DATE	BY	
1	DATE	BY	SPEC. A572 GR. 50 U/N
2	DATE	BY	HOLES 15/16" Ø U/N
3	DATE	BY	FINISH

MADE 27 EJF DATE Feb. 1985 SQUAD FR
CHK'D. 28 JDP DATE Feb. 85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: 5TH FLOOR BEAMS
CONTRACT 84-15
DWG.No. 393