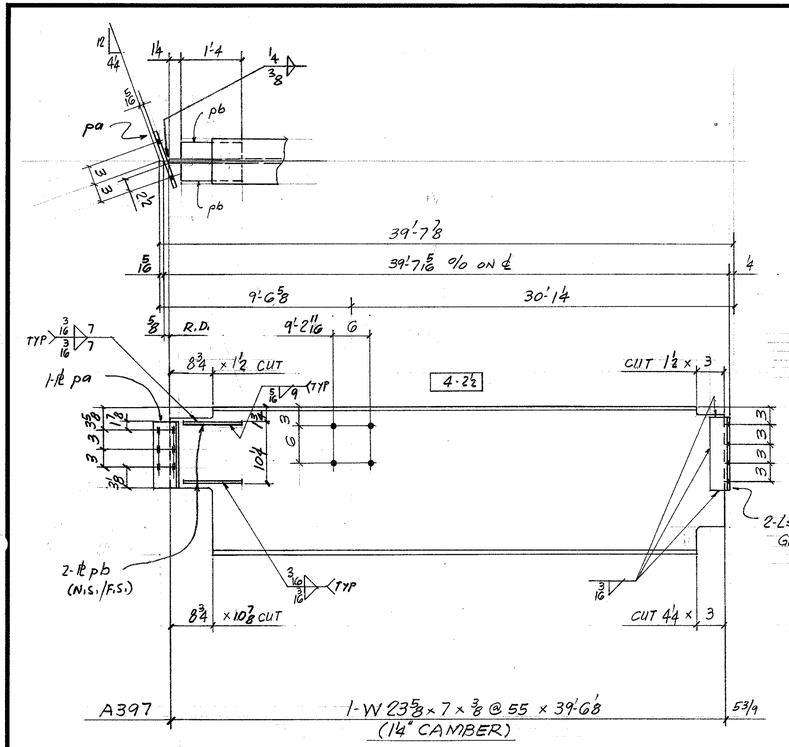
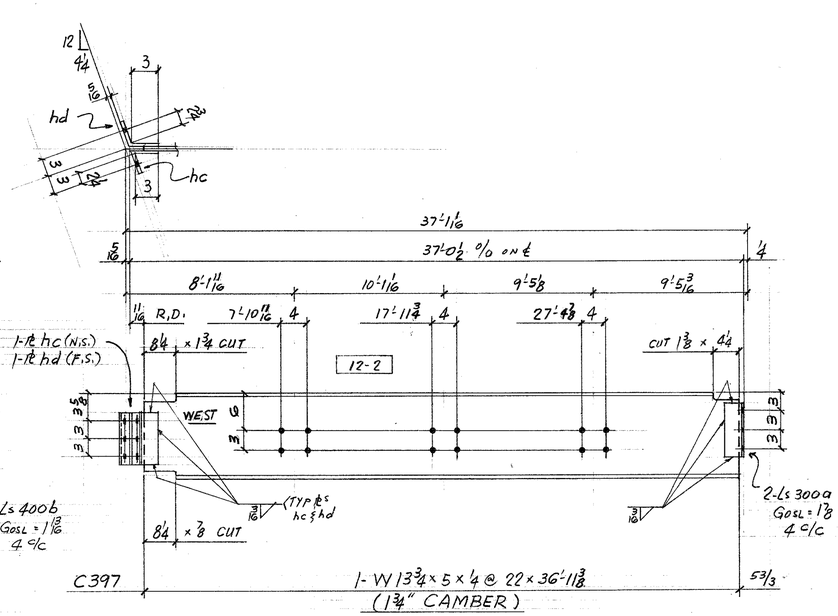
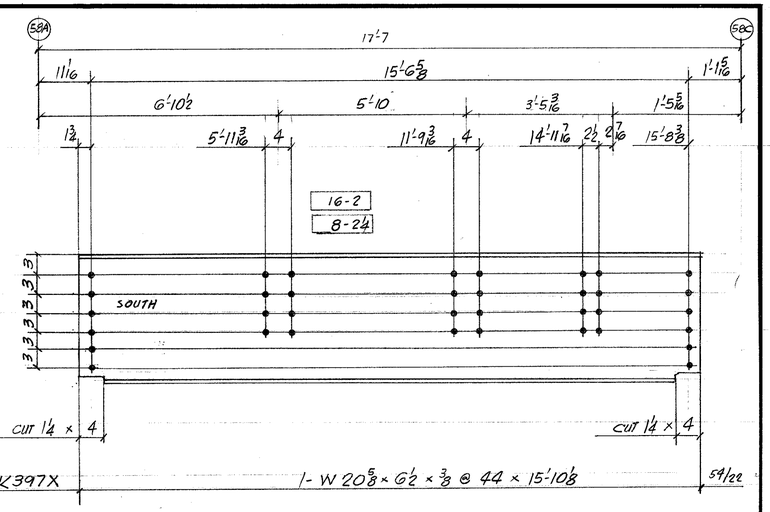
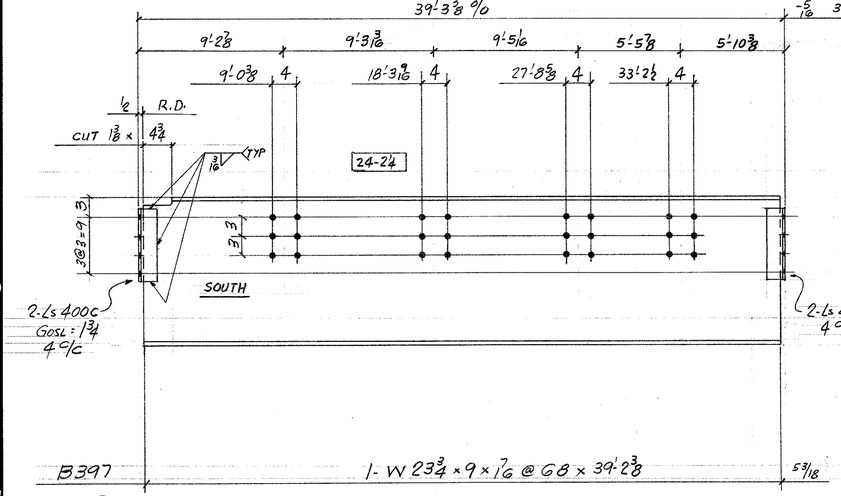


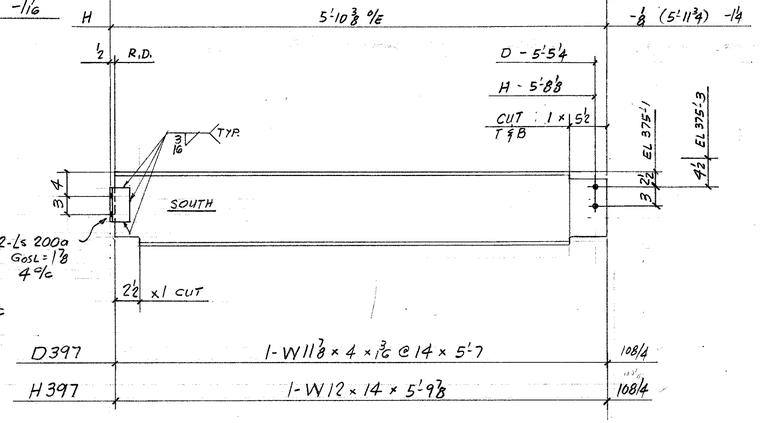


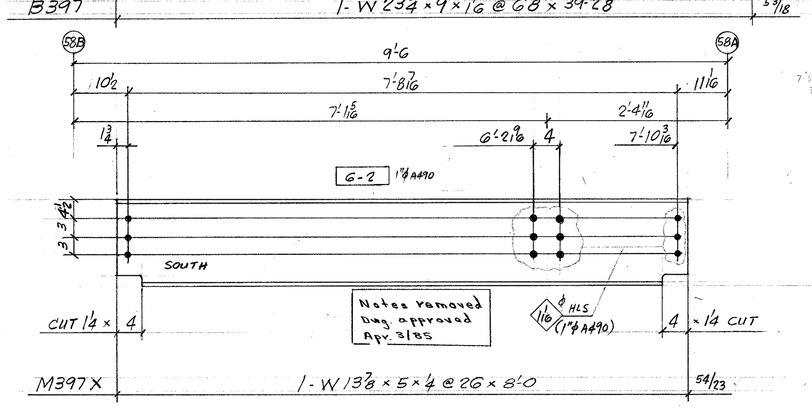


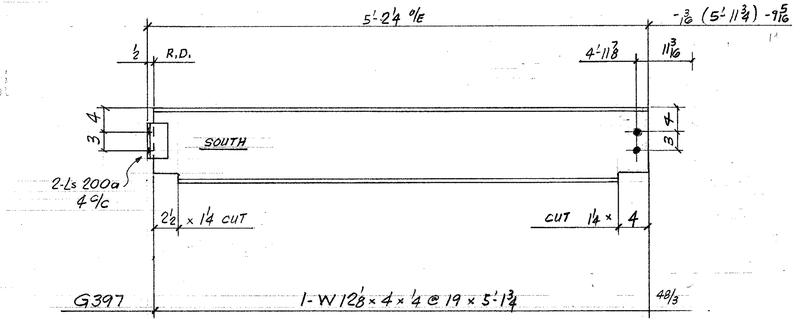
SHOP NOTES:
NO PAINT.
WELD: E70XX
DET. MAT'L: G40.21 44W

FIELD BOLTS:
4-7/8ϕ A325 x 2 1/2
32-7/8ϕ A325 x 2 1/4
28-3/4ϕ A325 x 2
6-1ϕ A490 x 2









REF: EG

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				PA	1	PL	9	0	X	0	6	44W		0	11	0			
03				PB	4	PL	3	0	X	0	6	〃		1	4	0			
04				400B	2		L 3 x 3 x 5/16					〃		0	11	8			
05					1		IF 5/16							1	6	0			
06					1		IF 3/16							10	6	0			
07					1		IF 3/8							0	11	0			
08					1		IF 4							0	11	0			
09	0717	A397			1		W 24 x 55							39	6	2	53	9	
10					F001														
11				400C	4		L 3 x 3 x 5/16					44W		0	11	8			
12					1		IF 3/16							5	6	0			
13	0718	B397			1		W 24 x 68					A572GR50		39	2	6	53	18	
14																			
15																			
16					F001														
17				HC	1	PL	6	12	X	0	6	44W		0	8	8			
18				HD	1	PL	7	4	X	0	6	〃		0	8	8			
19				300A	2		L 3 x 3 x 5/16					〃		0	8	8			
20					1		IF 3/16							4	6	0			
21	0718	C397			1		W 14 x 22					A572GR50		36	11	6	53	3	
22																			
23																			
24																			
25																			
26			TOTAL				TOTAL												1 OF 2
01					F001														
02				200A	2		L 3 x 3 x 5/16					44W		0	5	8			
03					1		IF 3/16							1	9	0			
04	0718	D397			1		W 12 x 14					A572GR50		5	7	0	108	4	
05																			
06																			
07																			
08																			
09																			
10					F001														
11				200A	2		L 3 x 3 x 5/16					44W		0	5	8			
12					1		IF 3/16							1	9	0			
13	0718	G397			1		W 12 x 19					A572GR50		5	11	12	48	3	
14																			
15																			
16					F001														
17				200A	2		L 3 x 3 x 5/16					44W		0	5	8			
18					1		IF 3/16							1	9	0			
19	0718	H397			1		W 12 x 14					A572GR50		5	9	14	108	4	
20																			
21																			
22					MARK														
23	0716	K397X			1		W 21 x 44					A572GR50		15	10	2	54	22	
24	0716	M397X			1		W 14 x 26					A572GR50		8	0	9	54	23	
25																			mar 26/85
26			TOTAL		44		TOTAL							176					2 OF 2

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR50 U.N.
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
ETP	FEB 85	F.R.
CHK'D. 28 JDP	DATE MARCH 85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS @ 6TH FLR.

CONTRACT 84-15
DWG.No. 397