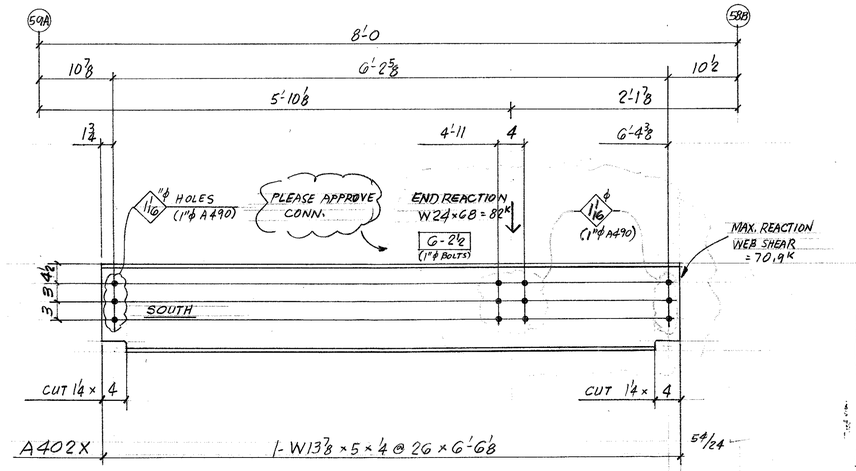
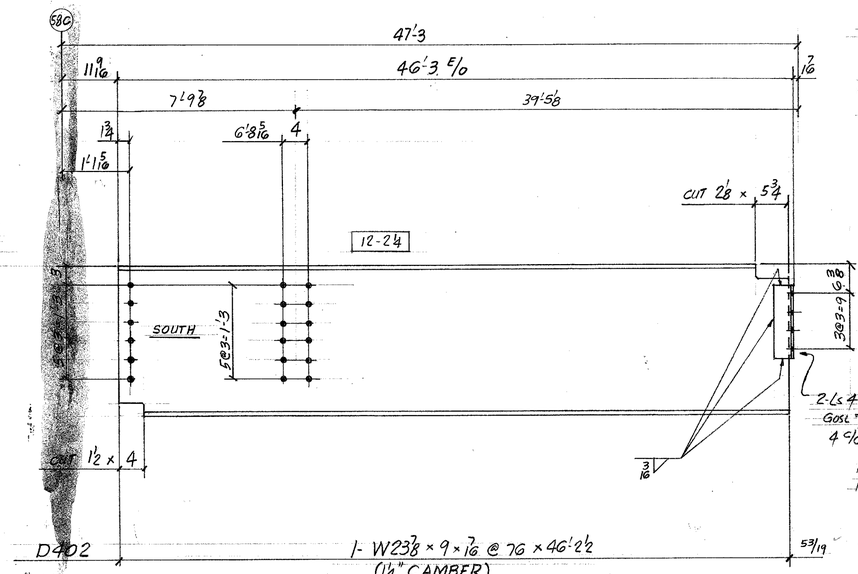
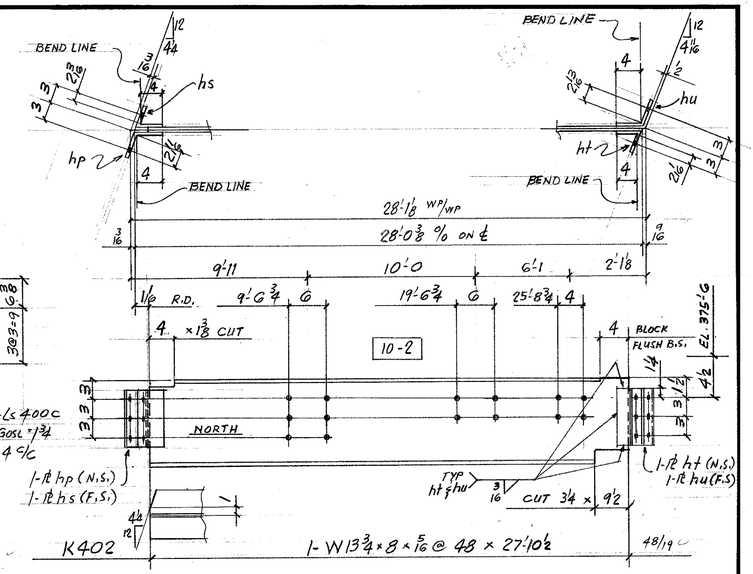
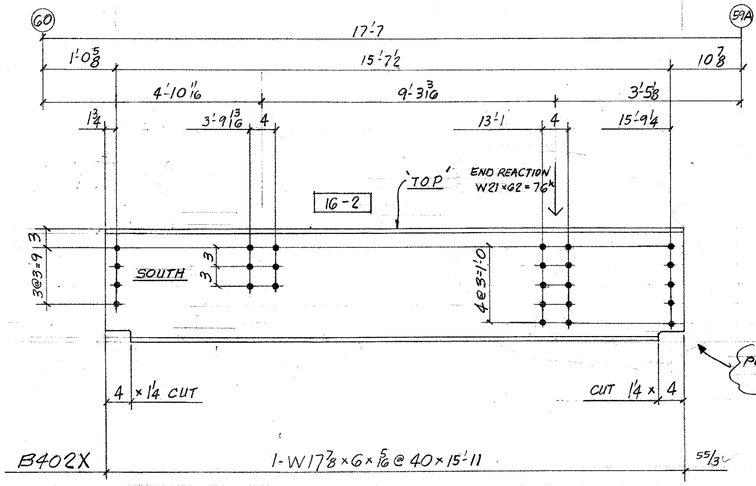
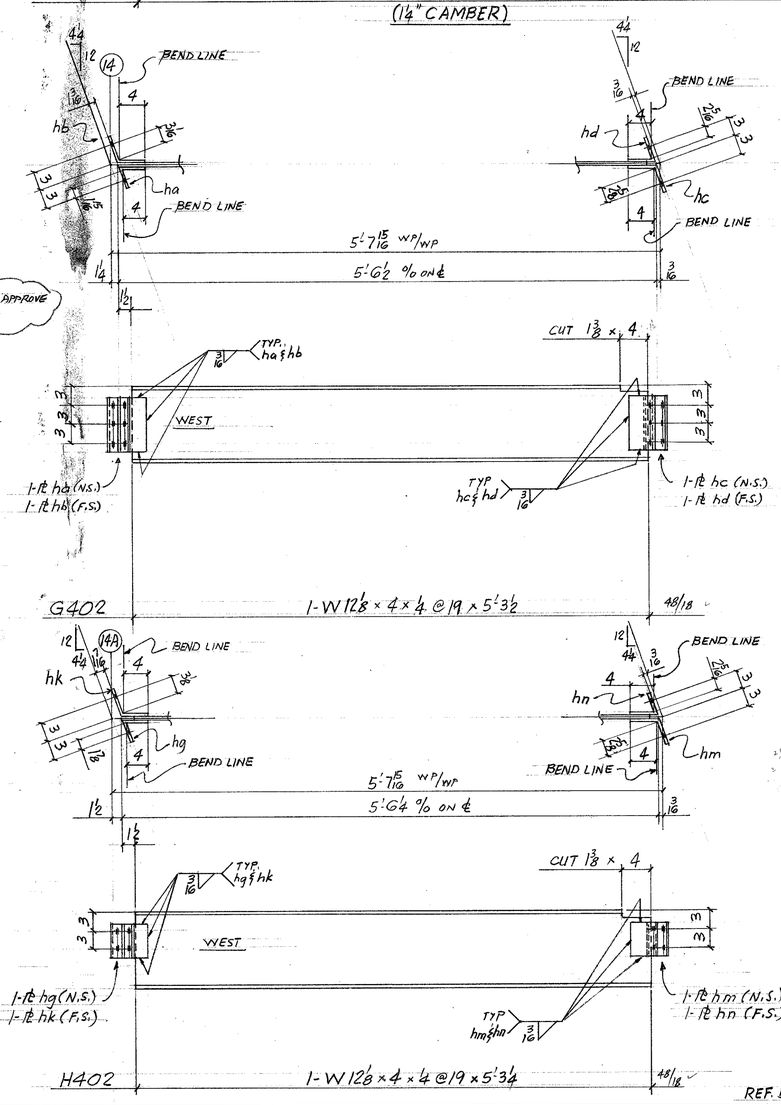
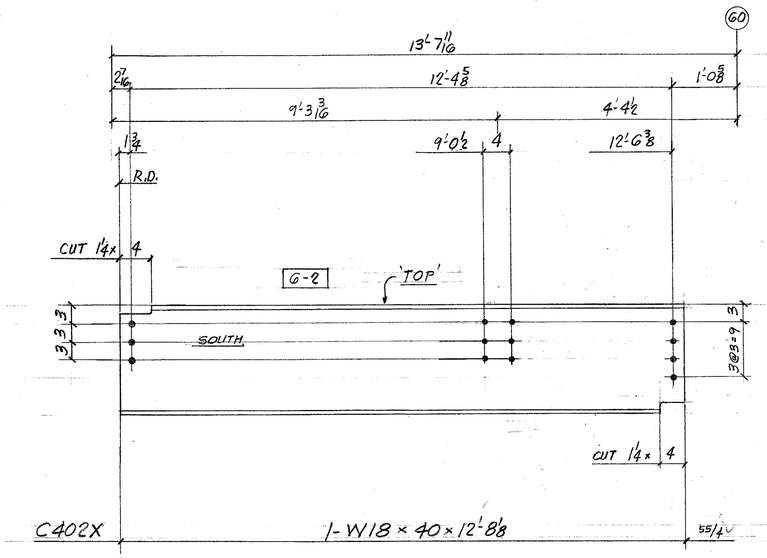












SHOP NOTE:
NO PAINT
WELD- E70XX
DET. MAT'L. - G40.21 44W

FIELD BOLTS!
6- 1ø × 2½ (A490)
32- ⅞ø × 2 (A325)
12- ⅞ø × 2¼ (A325)
6- 1ø WASHER

BILL OF MATERIAL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																			
02					MARK														
03		07 16	A402X		1	W	14	× 26				A572 GR50		16	6	2	54	24	
04		07 16	B402X		1	W	18	× 40				〃		15	11	0	55	3	
05		07 16	C402X		1	W	18	× 40				〃		12	8	2	55	4	
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19					F001														
20			400C		2	L	3	× 3 × 5/16				44W		0	11	8			
21					1	LF	3/16							2	9	0			
22		07 18	D402		1	W	24	× 76				A572 GR50		46	2	8	53	19	
23																			
24																			
25																			
26			TOTAL						TOTAL										1 OF 2
01					F001														
02				HA	1	PL	7	8	×			44W		0	8	8			
03				HB	1	PL	8	8	×					0	8	8			
04				HC	1	PL	8	4	×					0	8	8			
05				HD	1	PL	7	12	×					0	8	8			
06					1	LF	3/16							4	6	0			
07		07 16	G402		1	W	12	× 19				A572 GR50		5	3	8	48	18	
08																			
09																			
10					F001														
11				HG	1	PL	5	8	×			44W		0	7	8			
12				HK	1	PL	5	8	×					0	8	12			
13				HM	1	PL	5	8	×					0	8	4			
14				HN	1	PL	5	8	×					0	7	12			
15					1	LF	3/16							3	6	0			
16		07 16	H402		1	W	12	× 19				A572 GR50		5	3	4	48	18	
17																			
18																			
19					F001														
20				HP	1	PL	8	4	×			44W		0	8	8			
21				HS	1	PL	7	12	×					0	8	8			
22				HT	1	PL	7	8	×					0	8	8			
23				HU	1	PL	8	4	×					0	8	8			
24					1	LF	3/16							4	6	0			
25		07 16	K402		1	W	14	× 48				A572 GR50		27	10	8	48	19	mat 88/85
26			TOTAL		29				TOTAL					129					2 OF 2

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR 50
HOLES 1⅜ ø U.N.
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
ETP	FEB85	F.R.
CHK'D. 28 JDP	DATE March 85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS @ 6TH FLR

CONTRACT 84-15
DWG.No. 402