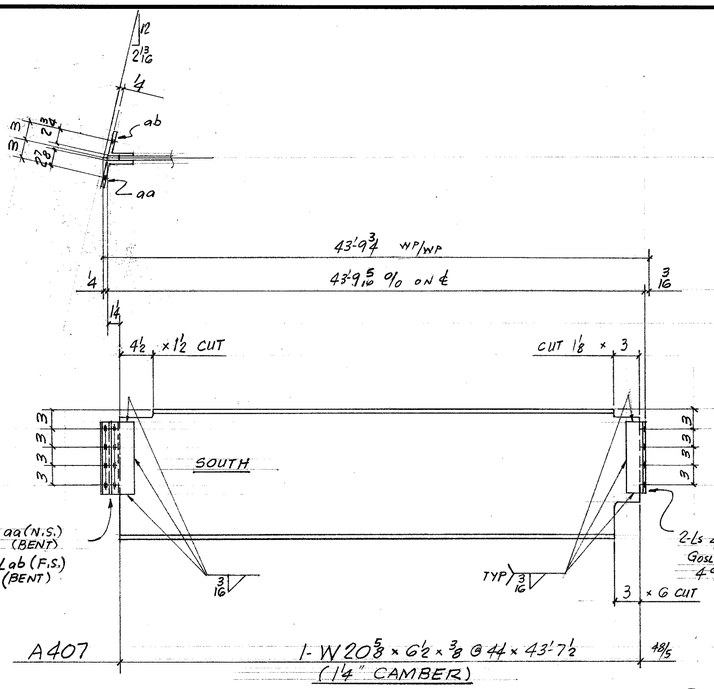
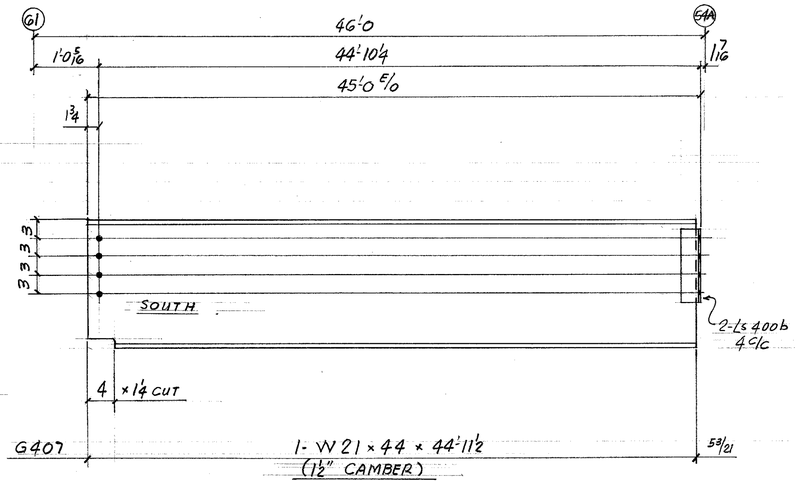
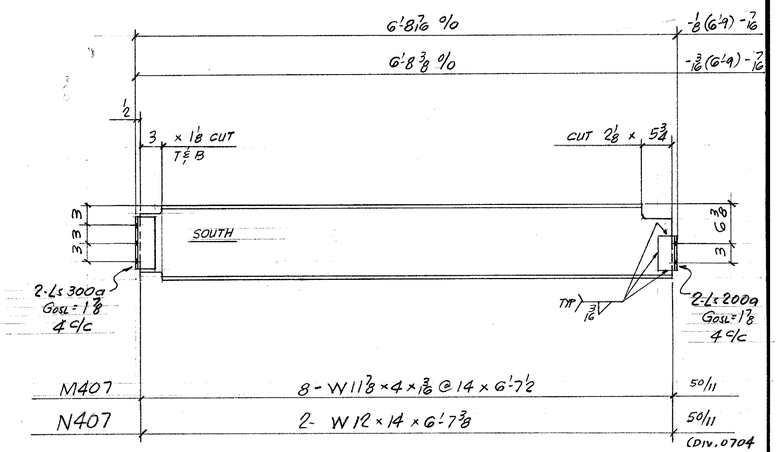
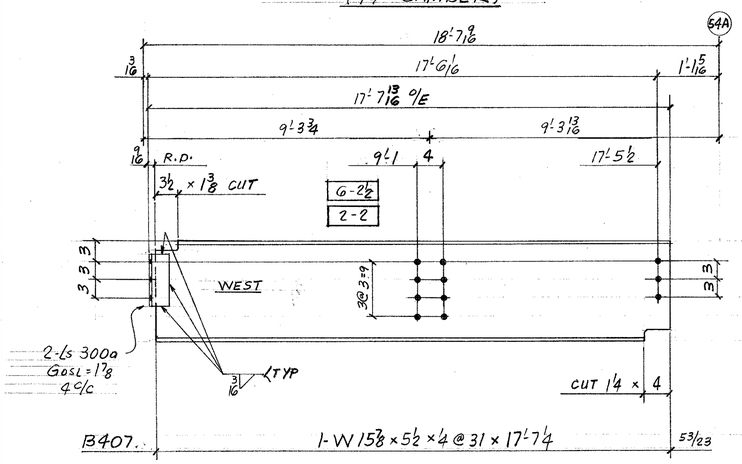
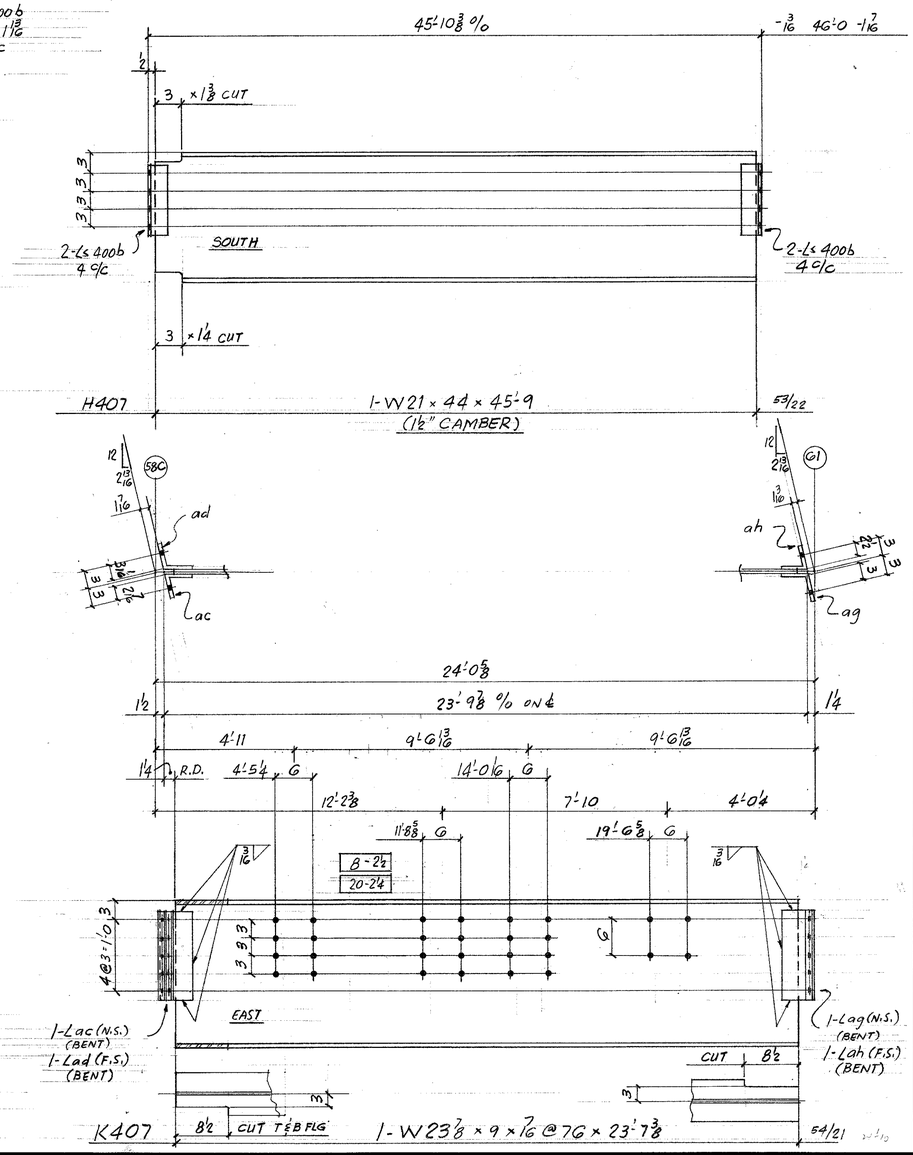
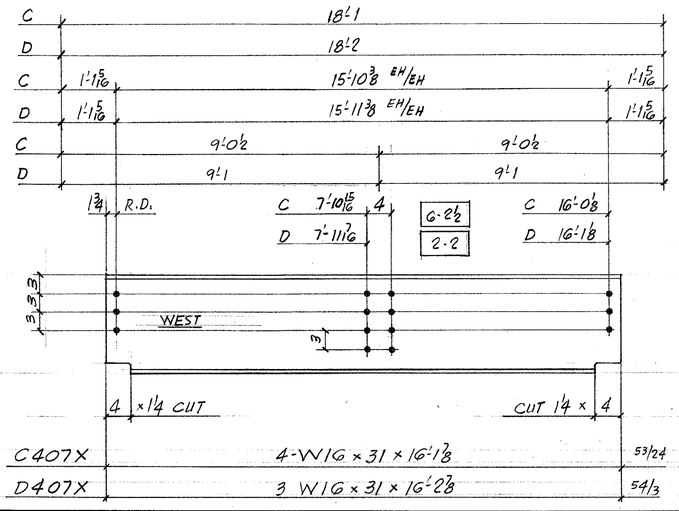












SHOP NOTE :
NO PAINT
WELD - E70XX
DET. MAT'L G40.21 44W

FIELD BOLTS :
16- ⅞"ϕ x 2 (A325)
20- ⅞"ϕ x 2¼ (A325)
56- ⅞"ϕ x 2½ (A325)

REF. DIAG. EG

BILL OF MATERIAL

LINE	CODED	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				AA	1	L	4		x 4 x	⅜		44W		2	11	8			BENT
04				AB	1	L	4		x 4 x	⅜				2	11	8			BENT
05				400B	2	L	3		x 3 x	5/16				2	11	8			
06					1	IF	9/16							5	6	0			
07		0718	A407		1	W	21		x 44			A572GR50		43	7	8	48	5	
08																			
09																			
10				F001															
11				300A	2	L	3		x 3 x	5/16		44W		2	8	8			
12					1	IF	5/16							2	3	0			
13		0718	B407		1	W	16		x 31			A572GR50		17	7	4	53	23	
14				MARK															
15		0704	C407X		1	W	16		x 31			A572GR50		16	1	14	53	24	
16		0709	C407X		1	W	16		x 31					16	1	14	53	24	
17		0711	C407X		1	W	16		x 31					16	1	14	53	24	
18		0714	C407X		1	W	16		x 31					16	1	14	53	24	
19		0709	D407X		1	W	16		x 31					16	2	14	54	3	
20		0710	D407X		1	W	16		x 31					16	2	14	54	3	
21		0711	D407X		1	W	16		x 31					16	2	14	54	3	
22				F001															
23				400B	2	L	3		x 3 x	5/16		44W		2	11	8			
24					1	IF	3/16							2	9	0			
25		0714	G407		1	W	21		x 44			A572GR50		44	11	8	53	21	
26		TOTAL				TOTAL													1 OF 3
01				F001															
02				400B	4	L	3		x 3 x	5/16		44W		2	11	8			
03					1	IF	3/16							5	6	0			
04		0714	H407		1	W	21		x 44			A572GR50		45	9	0	53	22	
05																			
06																			
07				F001															
08				AC	1	L	4		x 4 x	⅜		44W		1	2	8			BENT
09				AD	1	L	4		x 4 x	⅜				1	2	8			
10				AG	1	L	4		x 4 x	⅜				1	2	8			
11				AH	1	L	4		x 4 x	⅜				1	2	8			
12					1	IF	5/16							6	6	0			
13		0716	K407		1	W	24		x 76			A572GR50		23	7	6	54	21	
14																			
15																			
16				F008															
17				300A	16	L	3		x 3 x	5/16		44W		2	8	8			
18				200A	16	L	3		x 3 x	5/16		44W		2	5	8			
19					1	IF	3/16							33	4	0			
20		0704	M407		1	W	12		x 14			A572GR50		9	7	8	50	11	
21		0709	M407		2	W	12		x 14					6	7	8	50	11	
22		0710	M407		1	W	12		x 14					6	7	8	50	11	
23		0711	M407		2	W	12		x 14					6	7	8	50	11	
24		0714	M407		2	W	12		x 14					6	7	8	50	11	
25																			7/21 29/85
26		TOTAL				TOTAL													2 OF 3

REV.				
1	DATE	BY	SPEC.	A572 GR 50 o/N
2	DATE	BY	HOLES	15 ϕ 16
3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
ETP	FEB84	F.R.
CHK'D. 28	DATE	
WD	MAR-85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS @ 6TH FLR.
CONTRACT 84-15
DWG.No. 407